

# Company Profile

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# BS PRESS PRODUCTS

# **COMPANY INFORMATION**

<b>Office Address</b>	: No.23,3rd Cross,Sidco Industrial Complex Hosur- 635 126
<b>Contact Person</b>	: P. Bala Murugan
<b>Mobile No</b>	: +91 7598062530
<b>E-Mail</b>	<u>:bspressproductshosur@gmail.com</u>
<b>GST NO</b>	:33BMNPB4039E1ZF

# INTRODUCTION

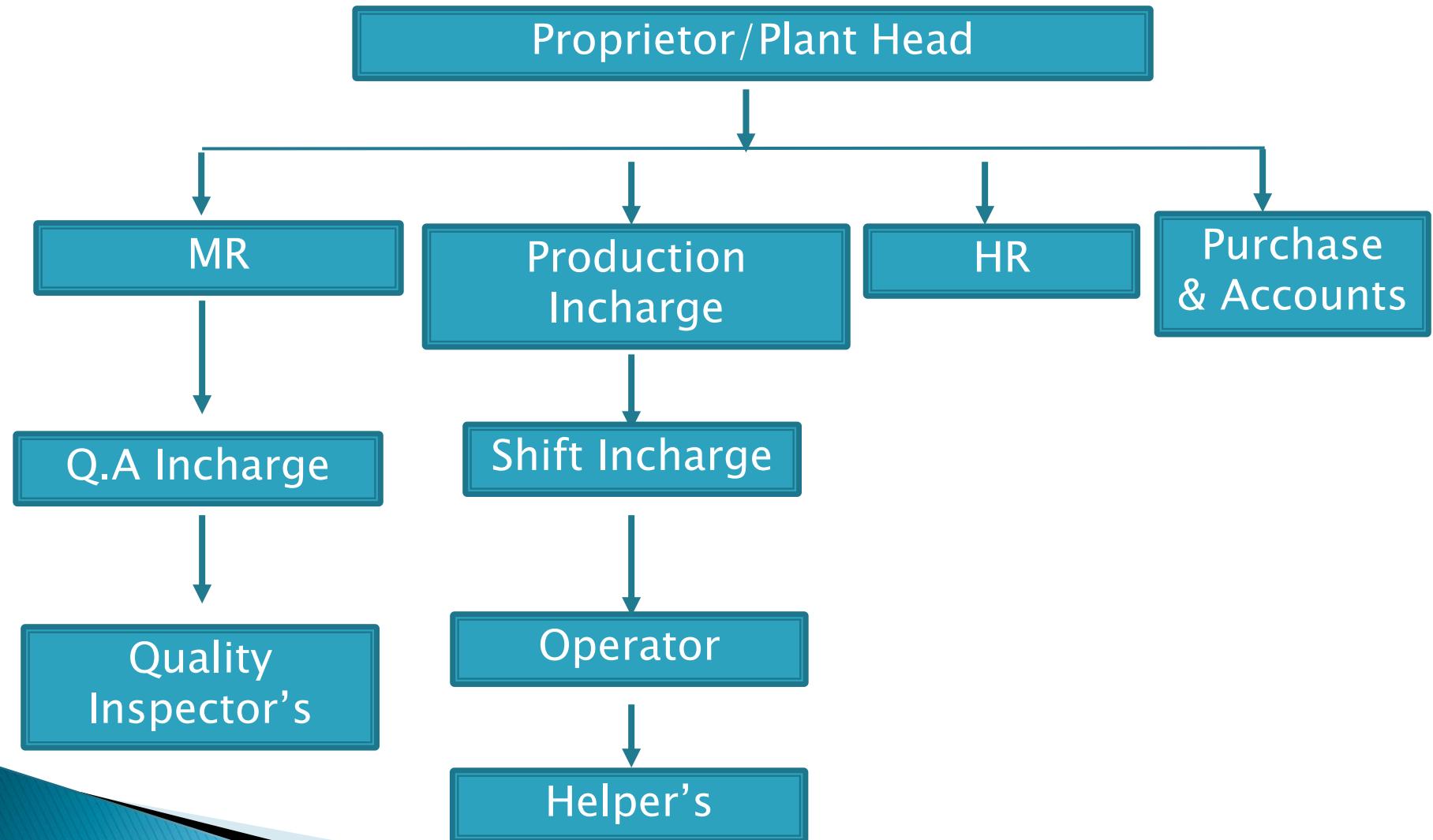
➤ We introduce ourselves as a manufacturer  
of Press Tools, Sheet Metal Pressed,  
Welded Components, Jigs & Fixtures & Non Ferrous  
Components.

# **OUR VISION**

**TO SUPPLY TO OUR CLIENTS**

**“THE RIGHT MATERIAL  
AT  
THE RIGHT QUALITY  
AND  
IN  
THE RIGHT TIME”**

# ORGANISATION CHART



# OUR CUSTOMER'S

**RUCHA ENGINEERS PVT LTD**

TVS



**INDO AUTOTECH LIMITED**

OLA  
ELECTRIC



**RAJSRIYA AUTOMOTIVE**

ASHOK  
LEYLAND



## Certificate of Registration

This is to certify that

**B S PRESS PRODUCTS**  
NO-N 22, 3<sup>rd</sup> PHASE, SHG INDUSTRIAL COMPLEX, ZUZUVADI,  
HOSUR-63126, INDIA.

has been independently assessed by QRO  
and is compliant with the requirement of:

**ISO 9001:2015**

**Quality Management System**

For the following scope of activities:

**MANUFACTURING AND SUPPLY OF PRESSED AND FABRICATED  
COMPONENTS FOR AUTOMOBILE INDUSTRIES.**

Date of Certification: 25th January 2022      2<sup>nd</sup> Surveillance Audit Due: 24th January 2024  
1<sup>st</sup> Surveillance Audit Due: 24th January 2023      Certificate Expiry: 24th January 2025

Certificate Number: 305022012504Q

Validity of this certificate is subject to continuous surveillance audit to be done annually or as often as 90 days from date of the audit.  
In case surveillance audit is not allowed to be conducted this certificate shall be suspended / withdrawn.  
This certificate of registration remains the property of QRO Certification LLC and shall be returned immediately upon request.

India Office : QRO Certification LLP  
Address : 142, Red Floor, Aster Enclave, Sector 10, Noida, Delhi-110060, (INDIA)

Website : [www.qrocert.com](http://www.qrocert.com) Email : [info@qrocert.org](mailto:info@qrocert.org)



# PROCESS FLOW

1 RAW MATERIAL

2 PRESS SHOP

3 WELD SHOP

4 INSPECTION AND PACKING

5 DESPATCH

# LIST OF MACHINERY & MACHINING DETAILS

1.200 Ton Cross Shaft Press -2 No 's



2. 150 Ton Power Press -2 No's



3. 100 Ton Power Press -3 No's

4.110 Ton Cross Shaft Press -1 No 's

5.80 Ton Cross Shaft Press -3 No 's

6. 75 Ton Power Press -2 No's

7. 63 Ton Power Press -1 No's

8.60 Ton Cross Shaft Press -1 No 's

9. 40 Ton Power Press -2 No's

10. 30 Ton Power Press -1 No's

11. CO2 WELDING 300V -4 No's



12. SPOT WELDING - 1 No's



# PRODUCTION FACILITY



**Power Press Production Line**



**Cross Shaft Press Production Line**



**Welding Production Line**

# PRODUCTION AND CAPACITY UTILIZATION OF THE COMPANY



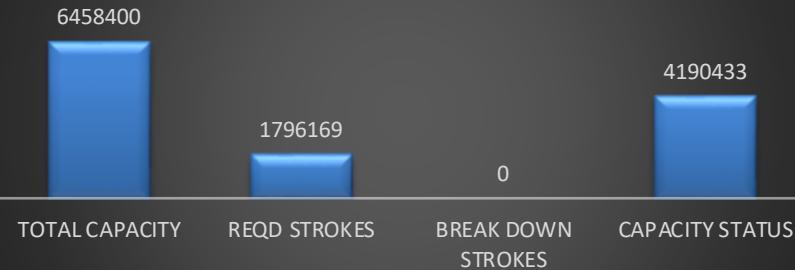
## BS PRESS PRODUCTS

NO OF WORKING DAYS	26
SHIFT HRS	22
UPH - HPS- avg (press)	600
NO OF WORKING DAYS	26
SHIFT HRS	16
UPH - HPS- avg (COIL)	1600

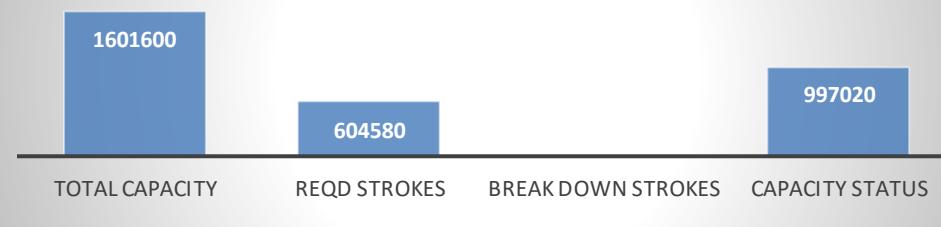
### CAPACITY PLAN PRESS SHOP & COILL FEEDER

MC TON	200 TON	150 TON	100 TON	80 TON	75 TON	63 TON	40 TON	30 TON	60 TON (COILL FEEDER)	80 TON (COILL FEEDER)	TOTAL
<b>TOTAL NO OF MC</b>	2	2	3	3	2	1	2	1	1	1	18
<b>NO OF MC BD</b>	-	-	-	-	-	-	-	-	-	-	0
<b>NO OF MC OK</b>	2	2	3	3	2	1	2	1	1	1	18
<b>BD MC NOS</b>	-	-	-	-	-	-	-	-	-	-	0
MC TON	200 TON	150 TON	100 TON	80 TON	75 TON	63 TON	40 TON	30 TON	60 TON (COILL FEEDER)	80 TON (COILL FEEDER)	TOTAL
<b>TOTAL CAPACITY</b>	686400	686400	1029600	1029600	1331200	665600	686400	343200	915200	915200	61,77,600
<b>REQD STROKES</b>	123888	133888	143888	278901	278901	278901	278901	278901	325679	123679	22,45,527
<b>BREAK DOWN STROKES</b>	-	-	-	-	-	-	-	-	-	-	-
<b>CAPACITY STATUS</b>	562512	552512	885712	750699	1052299	386699	407499	64299	589521	791521	39,32,073
<b>MACHINE UTILIZATION%</b>	18%	20%	14%	27%	21%	42%	41%	81%	36%	14%	36%
<b>FREE CAPACITY %</b>	82%	80%	86%	73%	79%	58%	59%	19%	64%	86%	64%

### CAPACITY PLAN PRESS SHOP



### CAPACITY PLAN FOR COIL FEEDER



# QUALITY FACILITY



**Testing Room Set up**



**Quarantine area**



**Incoming Inspection Area**



**Quality Market**

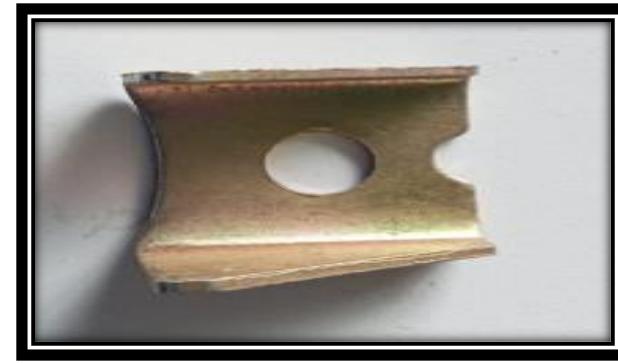
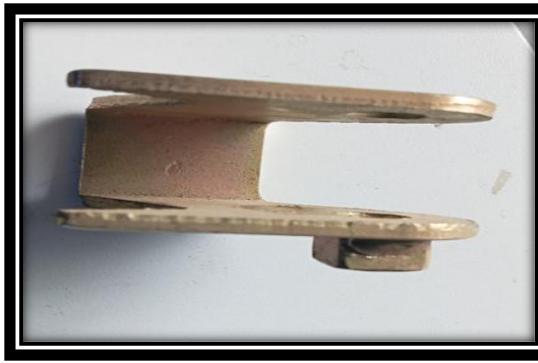
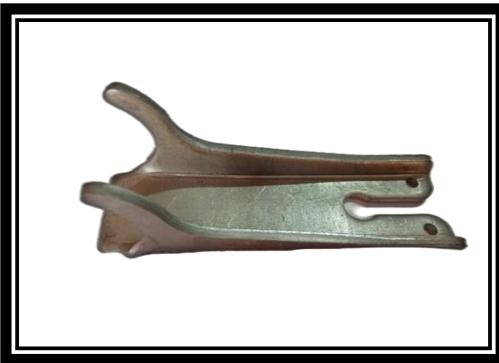
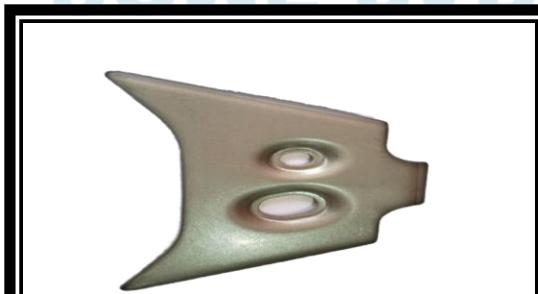
# TESTING EQUIPMENTS

- ❖ **VERNIER CALIPER 150MM - 2 Nos**
- 
- ❖ **MICRO METER 0-25 MM - 2 Nos.**
- ❖ **HEIGHT GAUGE - 2 Nos.  
(300MM -1, 600MM – 1)**
- ❖ **SURFACE TABLE - 1 Nos.  
( 900 X 900 MM)**



# SOME PARTS

20ME 9A12



# OTHER FACILITY



**Tool Maintenance**



**Final Inspection  
Set Up**



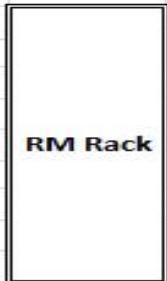
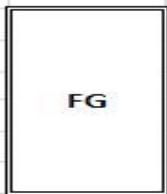
**Transport Facility**

# PLANT LAYOUT



## BS PRESS PRODUCTS PLANT LAYOUT

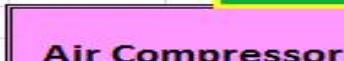
AUG-2023



Gangway



EBLINE



B S PRESS OFFICE FIRST FLOOR

Quality PPC Accounts Technical

B S PRESS OFFICE SECOND FLOOR

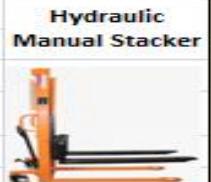
Conference Hall

Plant Head

MD & CEO



Gangway



# CONTACT DETAILS



## BS PRESS PRODUCTS CONTACT DETAILS

S.NO	NAME	DESIGNATION	MBL NO	MAIL ID
1	P. Bala Murugan	Proprietor	7598062530	<a href="mailto:bspressproductshosur@gmail.com">bspressproductshosur@gmail.com</a>
2	Y. Arun Kumar	Plant Head	9677038078	<a href="mailto:bspressplanthead@gmail.com">bspressplanthead@gmail.com</a>
3	Surya	Purchase & PPC	9894644703	<a href="mailto:bspressreply@gmail.com">bspressreply@gmail.com</a>
4	Jaganathan	Production & Qc	6382499873	<a href="mailto:bspressreply@gmail.com">bspressreply@gmail.com</a>
5	Shanmugam	Sales	9043627671	<a href="mailto:bspressreply@gmail.com">bspressreply@gmail.com</a>
6	A. Santhanamari	Accounts	8807408817	<a href="mailto:bspressreply@gmail.com">bspressreply@gmail.com</a>

**THANKING YOU**