



Abrasive Blasting Tent Setup

1. Determine area to be abrasive blasted
 - a. Determine substrate
 - b. Use DFT gauge to determine thickness of film
 - c. Confirm surface profile requested
2. Inspect the surfaces to be blasted for structural damage or any other type and record if found.
3. Inspect the areas to be protected to for any damages and record any if found.
4. Confirm with project manager / engineer / boat captain start date and communicate expected finish date.
5. Measure area to be blasted and ensure enough 6 mil clear polysheeting is present.
6. Mark area where blasting to end with preservation tape.
7. Cover the next 12 inches of the area to be preserved with hard backing and tape onto substrate.
8. Begin taping polysheeting to substrate and drop to the floor.
9. Polysheeting on floor must be allowed to bend outward from where blasting will be occurring.
10. Place 2" by 4" along bottom of polysheeting to prevent it from lifting during abrasive blasting.
11. Apply second line of adhesive tape to the top to reinforce polysheeting. The second line should be placed so that it overlaps 50% on previously placed tape.
12. Estimate volumetric capacity of area under tent & connect extractor with adequate capacity.
13. Completely close enclosure & turn on extractor. The tent must have a vacuum inside.
14. If necessary, connect a portable AC unit to outside of tent to allow cool air inside.