

Organization: Xolo - New Delhi

Machine Description : L ws (WS000012)

Shift Description : Morning

JC000001 Fuel Shortage 06/06/2015

Machine Description : WS000032 (WS000032)

Shift Description : Morning1

Job Card Code Downtime Day H:M:S Downtime Reasons Remarks

JC000001 Machine 08/07/2015

Machine Description : L ws (WS000012)

Shift Description : Morning

JC000001 Is Light Red

06/06/2015

Machine Description : Casting Station (WS000028)

Shift Description : Morning

Job Card Code From To Day H:M:S Downtime Reasons Remarks

JC000164 Is Light Red

04/06/2015

Machine Description: Forging Station (WS000029)

Shift Description : Night

Joh Cond Code	Dow	ntime	David Hilling	Downtime Beesens	Domonico	
Job Card Code	From	То	Day H:M:S	Downtime Reasons	Remarks	
JC000165				Light Green		
04/06/2015	g					
JC000169				Light Green		
04/06/2015			3			
JC000170				Light Green		
04/06/2015						
JC000171				Light Green		
04/06/2015						
JC000172				Light Green		
05/06/2015				ŭ		

Machine Description : L ws (WS000012)

Shift Description : Morning

Joh Cand Cada	Downtime		Day U.M.C	D	Daut.	
Job Card Code	From	То	Day H:M:S	Downtime Reasons	Remarks	
JC000174				Fuel Shortage		
05/06/2015	, do. one.tage					
JC000174				Is Light Red		
05/06/2015						

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JC000175	Fuel Shortage
05/06/2015	1 del chortage
JC000175	Is Light Red
05/06/2015	
JC000176	Is Light Red
05/06/2015	
JC000176	Fuel Shortage
05/06/2015	
JC000177	Fuel Shortage
05/06/2015	
JC000177	Is Light Red
05/06/2015	
JC000178	Is Light Red
06/06/2015	
JC000178	Fuel Shortage
06/06/2015	
JC000179	Is Light Red
06/06/2015	
JC000179	Fuel Shortage
06/06/2015	
JC000180	Is Light Red
06/06/2015	
JC000180	Fuel Shortage
06/06/2015	
JC000181	Is Light Red
06/06/2015	
JC000181	Fuel Shortage
06/06/2015 JC000182	
06/06/2015	Is Light Red
JC000182	
06/06/2015	Fuel Shortage
JC000183	la Light Dad
06/06/2015	Is Light Red
JC000183	Fuel Shortage
06/06/2015	Fuel Shortage
JC000186	Fuel Shortage
06/06/2015	1 del enortage
JC000186	Is Light Red
06/06/2015	
JC000187	Fuel Shortage
06/06/2015	
JC000187	Is Light Red
06/06/2015	
JC000189	Is Light Red
06/06/2015	
JC000189	Fuel Shortage
06/06/2015	
06/06/2015	
JC000190	Is Light Red
JC000190 06/06/2015	Is Light Red
JC000190	Is Light Red Fuel Shortage

Machine Description : MY WORK STATION (WS000044)

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Organization : Xolo - New Delhi

Period: 01-04-2015 To 27-07-2015

Shift Description : Morning1							
Job Card Code	Downtime		Day H:M:S	Downtime Reasons	Remarks		
Job Card Code	From	То	Day H.WI.S	Downtime Reasons	Remarks		
JC000192				Machine			
08/06/2015							
JC000193	Machine						
08/06/2015							

Machine Description : ESS Noida (WS000034)

Shift Description : Morning1

Job Card Code	Downtime		David Hilling	Downtime Bassans	Damanka	
	From	То	Day H:M:S	Downtime Reasons	Remarks	
JC000202	Machine					
11/06/2015						

Machine Description : MY WORK STATION (WS000044)

Shift Description : Morning1

Job Card Code	Downtime		Dov. H.M.C	Downtime Become	Domonico	
	From	То	Day H:M:S	Downtime Reasons	Remarks	
JC000203	Machine					
11/06/2015						

Machine Description : F ws (WS000006)

Shift Description : Morning

	1						
Job Card Code	Downtime		Day HiMic	Downtime Reasons	Domonico		
	From	То	Day H:M:S	Downtime Reasons	Remarks		
	JC000208 Machine Oil						
	11/06/2015						

Machine Description: WS000032 (WS000032)

Shift Description : Morning1

Sint Description . Worling							
Job Card Code	Dow	ntime	Day H:M:S	Danielius Bassana	Remarks		
Job Card Code	From	То	Day H:M:S	Downtime Reasons	Remarks		
JC000209 Machine							
15/06/2015							
JC000210	Machine						
15/06/2015							
JC000213	Machine						
18/06/2015							

Machine Description : ESS Noida (WS000034)

Shift Description :	. Morning i				
Job Card Code	Downtime		Day H.M.C	Downtime Reasons	Domonico
Job Card Code	From	То	Day H:M:S	Downtille Reasons	Remarks
JC000214				Machine	
19/06/2015					

Machine Description : L ws (WS000012)

Shift Description :	Morning				
Job Card Code	Downtime		Dav H:M:S	Downtime Reasons	Bomarka
Job Card Code	From	То	Day H.W.S	Downtille Reasons	Remarks

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JC000216	
19/06/2015	Is Light Red
JC000216	Fuel Shortage
19/06/2015	Fuel Shortage
JC000217	Fuel Shortage
19/06/2015	1 del chorage
JC000217	Is Light Red
19/06/2015	
JC000218	Fuel Shortage
19/06/2015	
JC000218	Is Light Red
19/06/2015	
JC000219	Is Light Red
19/06/2015	
JC000219	Fuel Shortage
19/06/2015	
JC000220	Fuel Shortage
24/06/2015	
JC000220	Is Light Red
24/06/2015	
JC000221	Is Light Red
27/06/2015	
JC000221	Fuel Shortage
27/06/2015	

Machine Description : ppp (WS000047)

Shift Description : Morning

Job Card Code	Dow	ntime	Day H:M:S	Downtime Reasons	Remarks		
Job Card Code	From	То	Day H:M:S	Downtime Reasons	Remarks		
JC000222				Light Red			
29/06/2015							
JC000223	23 Light Red						
29/06/2015							
JC000224				Light Red			
29/06/2015				- 			
Shift Description : Noon							

Sint Description . Noon							
Job Card Code		ntime	Day H:M:S	Downtime Reasons	Remarks		
	From	То	Day 11.W.O	Downtime Reasons			
JC000225				Light Red			
29/06/2015							
JC000226	Light Red						
29/06/2015							
JC000227	Light Red						
29/06/2015							
JC000228				Light Red			
29/06/2015							
JC000229				Light Red			
29/06/2015							
JC000230				Light Red			
30/06/2015							
Shift Description : Morning							
Joh Card Code	Dow	ntime	Day H:M:S	Downtime Reasons	Remarks		
Job Card Code	From	То	Day H.WI.S	Downtime Reasons	INGIII AI NO		

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Organization: Xolo - New Delhi

JC000231 Light Red
30/06/2015

JC000232 Light Red
30/06/2015

Machine Description : ESS Noida (WS000034)

Shift Description : Morning1

 Job Card Code
 Downtime
 Day H:M:S
 Downtime Reasons
 Remarks

 JC000233 01/07/2015
 Machine

Machine Description : L ws (WS000012)

Shift Description : Morning

Job Card Code	Downtime		Day H:M:S	Downtime Reasons	Remarks	
	From	То	L		11011101110	
JC000234				Is Light Red		
03/07/2015						
JC000234		Fuel Shortage				
03/07/2015						
JC000235				Fuel Shortage		
04/07/2015						
JC000235				Is Light Red		
04/07/2015						
JC000236				Fuel Shortage		
04/07/2015						
JC000236				Is Light Red		
04/07/2015						

Machine Description : MY WORK STATION (WS000044)

Shift Description : Morning1

 Job Card Code
 Downtime
 Day
 H:M:S
 Downtime Reasons
 Remarks

 JC000237
 Machine

06/07/2015

Machine Description : L ws (WS000012)

Shift Description : Morning

Job Card Code	Dow	ntime	Day H:M:S	Day H:M:S Downtime Reasons	Remarks		
Job Card Code	From	То		Downtime Reasons	Remarks		
JC000238				Fuel Shortage			
07/07/2015							
JC000238		Is Light Red					
07/07/2015							
JC000239				Fuel Shortage			
08/07/2015				·			
JC000239				Is Light Red			
08/07/2015				·			
JC000240				Is Light Red			
08/07/2015							
JC000240				Fuel Shortage			
08/07/2015				·			

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JC000241 Fuel Shortage 08/07/2015 Is Light Red JC000242 Is Light Red 09/07/2015 Fuel Shortage JC000242 Fuel Shortage 09/07/2015 Fuel Shortage JC000243 Fuel Shortage 09/07/2015 Is Light Red JC000243 Is Light Red 09/07/2015 Is Light Red JC000244 Is Light Red 09/07/2015 Fuel Shortage
JC000241 Is Light Red 08/07/2015 Is Light Red 09/07/2015 Fuel Shortage JC000242 Fuel Shortage 09/07/2015 Fuel Shortage JC000243 Fuel Shortage 09/07/2015 Is Light Red JC000243 Is Light Red 09/07/2015 Is Light Red JC000244 Is Light Red 09/07/2015 Fuel Shortage
08/07/2015 Is Light Red 09/07/2015 Fuel Shortage 09/07/2015 Fuel Shortage JC000243 Fuel Shortage 09/07/2015 Is Light Red JC000243 Is Light Red 09/07/2015 Is Light Red JC000244 Is Light Red 09/07/2015 Fuel Shortage JC000244 Is Light Red 09/07/2015 Fuel Shortage
JC000242 Is Light Red 09/07/2015 Fuel Shortage 09/07/2015 Fuel Shortage JC000243 Fuel Shortage 09/07/2015 Is Light Red JC000243 Is Light Red 09/07/2015 Is Light Red JC000244 Is Light Red 09/07/2015 Fuel Shortage
09/07/2015 JC000242
JC000242 Fuel Shortage 09/07/2015 Fuel Shortage JC000243 Fuel Shortage 09/07/2015
09/07/2015 JC000243
JC000243 Fuel Shortage 09/07/2015 Is Light Red 09/07/2015 Is Light Red JC000244 Is Light Red 09/07/2015 Is Light Red JC000244 Fuel Shortage
09/07/2015 JC000243 09/07/2015 JC000244 09/07/2015 JC000244 1s Light Red 09/07/2015 JC000244 Fuel Shortage
JC000243 09/07/2015 JC000244 09/07/2015 JC000244 Fuel Shortage
09/07/2015 JC000244 09/07/2015 JC000244 Fuel Shortage
09/07/2015 JC000244 Is Light Red 09/07/2015 JC000244 Fuel Shortage
09/07/2015 JC000244 Fuel Shortage
JC000244 Fuel Shortage
1 doi onortago
09/07/2015
JC000245 Is Light Red
13/07/2015
JC000245 Fuel Shortage
13/07/2015
JC000246 Fuel Shortage
13/07/2015
JC000246 Is Light Red
13/07/2015
JC000247 Fuel Shortage
13/07/2015
JC000247 Is Light Red
13/07/2015
JC000248 Is Light Red
13/07/2015
JC000248 Fuel Shortage
13/07/2015

Machine Description : QC12Y: series hydraulic swing beam shear (WS000015)

Shift Description : Morning

Joh Cord Codo	Downtime		Day H:M:S	Downtime Reasons	Damanisa
Job Card Code	From	То	Day H:M:S	Downtime Reasons	Remarks
JC000250				Light Red	
15/07/2015					
JC000252				Light Red	
15/07/2015				3	

 $\textbf{Machine Description} \hspace{0.2cm} : \hspace{0.2cm} L \hspace{0.1cm} ws \hspace{0.1cm} (WS000012)$

Shift Description : Morning

	Downtime				
Job Card Code	From	То	Day H:M:S	Downtime Reasons	Remarks
JC000253				Fuel Shortage	
16/07/2015					
JC000253				Is Light Red	
16/07/2015					
JC000254				Fuel Shortage	
16/07/2015					
JC000254				Is Light Red	
16/07/2015					

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Organization: Xolo - New Delhi

Period: 01-04-2015 To 27-07-2015

Machine Description : XXL24: Laser marking machine (WS000017)

Shift Description : Morning

 Job Card Code
 Downtime
 Day H:M:S
 Downtime Reasons
 Remarks

JC000255 Light Green

17/07/2015

Machine Description : L ws (WS000012)

Shift Description : Morning

-	Dow	Downtime Doy H.M.S. Doymtime Become Bone					
Job Card Code	From	То	Day H:M:S	Downtime Reasons	Remarks		
JC000256				Is Light Red			
18/07/2015							
JC000256				Fuel Shortage			
18/07/2015							
JC000261				Fuel Shortage			
21/07/2015							
JC000261				Is Light Red			
21/07/2015							
JC000262				Is Light Red			
21/07/2015							
JC000262				Fuel Shortage			
21/07/2015				·			
JC000263				Fuel Shortage			
21/07/2015							
JC000263				Is Light Red			
21/07/2015							
JC000264				Fuel Shortage			
21/07/2015				- 			
JC000264				Is Light Red			
21/07/2015				-			

Machine Description : K ws (WS000011)

Shift Description : Morning

Joh Card Cada	Downtime		Day H:M:S	Downtime Become	Remarks
Job Card Code	From	То	Day H:M:S	Downtime Reasons	Remarks
JC000267				Fuel Shortage	
21/07/2015					
JC000267				Fan Speed	
21/07/2015				•	

Machine Description : A ws (WS000001)

Shift Description : Morning

Clinic Boson paon : Montaing							
Job Card Code	Downtime		Day H.M.C	Downtime Reasons	Remarks		
	From	То	Day H:M:S	Downtime Reasons	Remarks		
JC000268 Fan Speed							
22/07/2015	, a opou						
JC000268		Fuel Shortage					
22/07/2015							
JC000269		Fan Speed					
22/07/2015							

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JC000269	Fuel Shortage
22/07/2015	·
JC000270	Fuel Shortage
22/07/2015	<u> </u>
JC000270	Fan Speed
22/07/2015	
JC000271	Fuel Shortage
22/07/2015	
JC000271	Fan Speed
22/07/2015	·

Machine Description : D ws (WS000004)

Shift Description : Morning

Job Card Code	Downtime		Day HiMiC	Downtime Reasons	Damarka
	From	То	Day H:M:S	Downtime Reasons	Remarks
JC000272				Fan Speed	
22/07/2015				· 	
JC000272				Fuel Shortage	
22/07/2015					

Machine Description : A ws (WS000001)

Shift Description : Morning

Job Card Code	Downtime		Day H:M:S	Downtime Reasons	Remarks
Job Card Code	From	То	Day H:M:S	Downline Reasons	Remarks
JC000273				Fan Speed	
22/07/2015					
JC000273				Fuel Shortage	
22/07/2015				ŭ	

Machine Description : QC12Y: series hydraulic swing beam shear (WS000015)

Shift Description : Morning

Job Card Code	Downtime		Day H:M:S	Downtime Reasons	Remarks	
	From	То	Day H:M:S	Downtime Reasons	Remarks	
JC000274				Fan Speed		
22/07/2015				·		
JC000274				Fuel Shortage		
22/07/2015						
JC000275				Fuel Shortage		
22/07/2015						
JC000275				Fan Speed		
22/07/2015				•		

Machine Description : A ws (WS000001)

Shift Description : Morning							
Job Card Code	Downtime		Day H:M:S	Downtime Reasons	Remarks		
	From	То	Day H.W.S	Downtime Reasons	INGINALNS		
JC000276 Fan Speed							
22/07/2015				· 			
JC000276	Fuel Shortage						
22/07/2015							
Shift Description :	Noon						
Job Card Code	Downtime		Day H:M:S	Downtime Reasons	Remarks		
	From	To	Day H.W.S	Downtillie Reasons	Remarks		

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Organization : Xolo - New Delhi

JC000277					Fan Speed	
22/07/2015						
JC000277					Fuel Shortage	
22/07/2015					_	
Shift Description	: Morning					
Job Card Code	Downtime		Day	II.M.C	Downtime Reasons	Remarks
Job Card Code	From	То	Бау	H:M:S	Downtime Reasons	
JC000278					Fan Speed	
22/07/2015						
JC000278					Fuel Shortage	
22/07/2015						
JC000279					Fan Speed	
22/07/2015					· 	
JC000279	Fuel Shortage					
22/07/2015						
Shift Description	: Noon					
Job Card Code	Downtime		Day	H:M:S	Downtime Reasons Remarks	
	From	То	Бау	П.ІИІ.Э	Downtime Reasons	
JC000280					Fuel Shortage	
23/07/2015						
JC000280					Fan Speed	
23/07/2015					· 	
Shift Description	: Morning					
Job Card Code	Downtime		Day	п.м.с	Downtime Reasons	Remarks
	From	То	Day	H:M:S	Downtille Reasons Remarks	Remarks
JC000281					Fuel Shortage	
23/07/2015						
JC000281					Fan Speed	
23/07/2015						

Machine Description : M ws (WS000013)

Shift Description : Noon

Job Card Code	Downtime		Day U.M.C	Downtime Reasons	Damanda	
Job Card Code	From	From To Day H:M:S	Day H.W.S	Downtime Reasons	Remarks	
JC000282				Labour Expenses		
24/07/2015				· 		
JC000282				Machinery		
24/07/2015				, 		
JC000282				Fuel Shortage		
24/07/2015						
JC000282				Fan Speed		
24/07/2015				· 		
JC000283				Fuel Shortage		
24/07/2015						
JC000283				Fan Speed		
24/07/2015				· 		
JC000283				Labour Expenses		
24/07/2015				· 		
JC000283				Machinery		
24/07/2015						

Machine Description : J ws (WS000010)

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Organization : Xolo - New Delhi

Shift Description : N	Morning					
Job Card Code	From	owntime To	Day	H:M:S	Downtime Reasons	Remarks
JC000284	110111				lubricant	
24/07/2015					labilidant	
JC000284					Overhead1	
24/07/2015					o vernedd i	
JC000284					Machinery	
24/07/2015					Wadimery	
JC000284					Labour Expenses	
24/07/2015					Luboui Exponece	
JC000284					Fuel Shortage	
24/07/2015					. doi onortago	
JC000284					Fan Speed	
24/07/2015						
JC000285					lubricant	
24/07/2015						
JC000285					Fuel Shortage	
24/07/2015						
JC000285					Fan Speed	
24/07/2015						
JC000285					Labour Expenses	
24/07/2015						
JC000285					Machinery	
24/07/2015					, 	
JC000285					Overhead1	
24/07/2015						
JC000286					Machinery	
24/07/2015					· 	
JC000286					Tape	
24/07/2015					·	
JC000286					Lubricant Oil	
24/07/2015						
JC000286					Fuel Shortage	
24/07/2015					- 	
JC000286					Electricity	
24/07/2015					· 	
JC000286					Is Light Red	
24/07/2015					- 	
JC000286					CP001	
24/07/2015						