

 VALUE INTEGRATOR	MAINTENANCE WORK INSTRUCTIONS	SOP No: MAW203
	MAW 203 B L Washing oil sample	Rev: REV: 00 Date: 27-AUG-2025

No.	INSTRUCTIONS		KEY POINTS / CONTACTS
1	1. It is advisable to take samples when the line is running. 2. Two empty clean containers must be in your possession.		ENSURE PERSONAL PROTECTIVE EQUIPMENT IS WORN.  1. HARD HAT WITH CHINSTRAP. 2. STEEL CAP BOOTS. 3. GLOVES.
2	Open sample valve from the CJC filter.	<input type="text"/>	
3	Drain a little bit of oil on a rag to get rid of the debris.	<input type="text"/>	
4	Fill in the oil on the clear container until its half full.	<input type="text"/>	Your container must be as clean as possible to avoid contamination.
5	Fill the black container until it is half full.	<input type="text"/>	Your container must be as clean as possible to avoid contamination.
6	Close valve and label the containers.	<input type="text"/>	Oil will leak if not properly closed.
7	Take them to the security and contact relevant personnel for pick up. (Black bottle sample is for WEAR CHECK and clear container sample is for ROCOL)		
8	Wait for results, if normal continue using and if borderline notify manager. If urgent/critical immediately take action	<input type="text"/>	

Controlled By: Maintenance	Approved By: Zondi, Ndumiso
Date: 01 09 2025 Page [page] of [toPage]	

UNCONTROLLED WHEN PRINTED WITHOUT RED CONTROLLED STAMP & SIGNATURES