

 VALUE INTEGRATOR	MAINTENANCE WORK INSTRUCTIONS	SOP No: MAW203
	MAW 203 B L Washing oil sample	Rev: REV: 00 Date: 01-SEPT-2025

No.	INSTRUCTIONS	KEY POINTS / CONTACTS
1	<p>1. It is advisable to take samples when the line is running. 2. Two empty clean containers must be in your possession.</p>	<p>ENSURE PERSONAL PROTECTIVE EQUIPMENT IS WORN.</p> <p>1. HARD HAT WITH CHINSTRAP. 2. STEEL CAP BOOTS. 3. GLOVES.</p>
2	Open sample valve from the CJC filter.	 <p>PPE REQUIRED AT THIS AREA</p> <ul style="list-style-type: none"> HARD HAT WITH CHIN STRAP LONG SLEEVE WITH REFLECTIVE SAFETY VEST WHISTLE SAFETY GLOVES LONG PANTS SAFETY SHOES
3	Drain a little bit of oil on a rag to get rid of the debris.	
4	Fill in the oil on the clear container until its half full.	Your container must be as clean as possible to avoid contamination.
5	Fill the black container until it is half full.	Your container must be as clean as possible to avoid contamination.
6	Close valve and label the containers.	Oil will leak if not properly closed.
7	Take them to the security and contact relevant personnel for pick up. (Black bottle sample is for WEAR CHECK and clear container sample is for ROCOL)	
8	Wait for results, if normal continue using and if borderline notify manager. If urgent/critical immediately take action	

Controlled By: Maintenance

Approved By: Pending Approval

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Page [page] of [toPage]

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