



VALUE INTEGRATOR

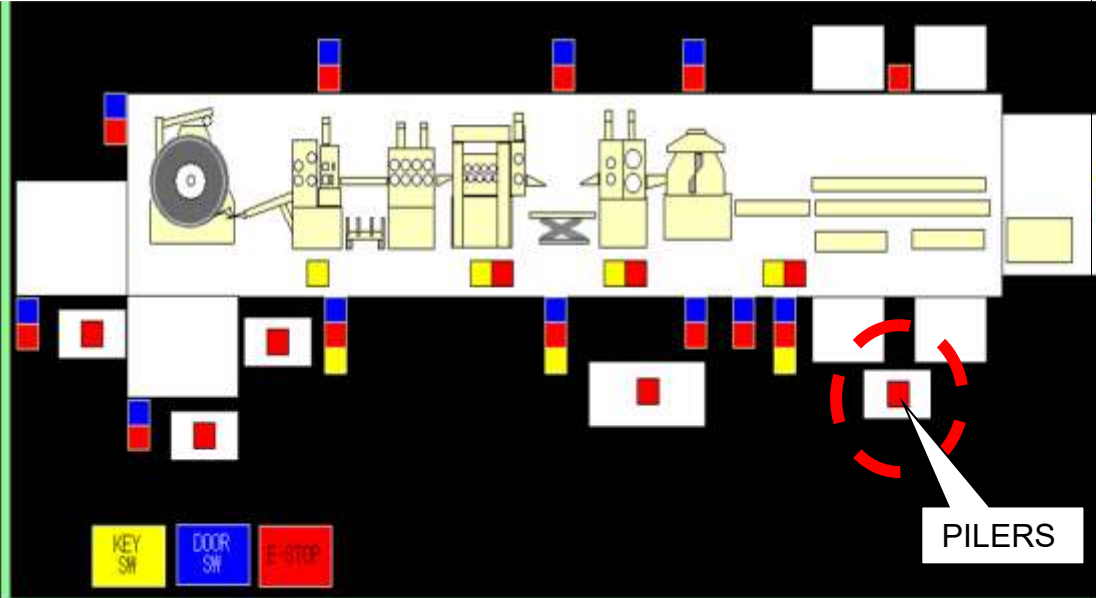

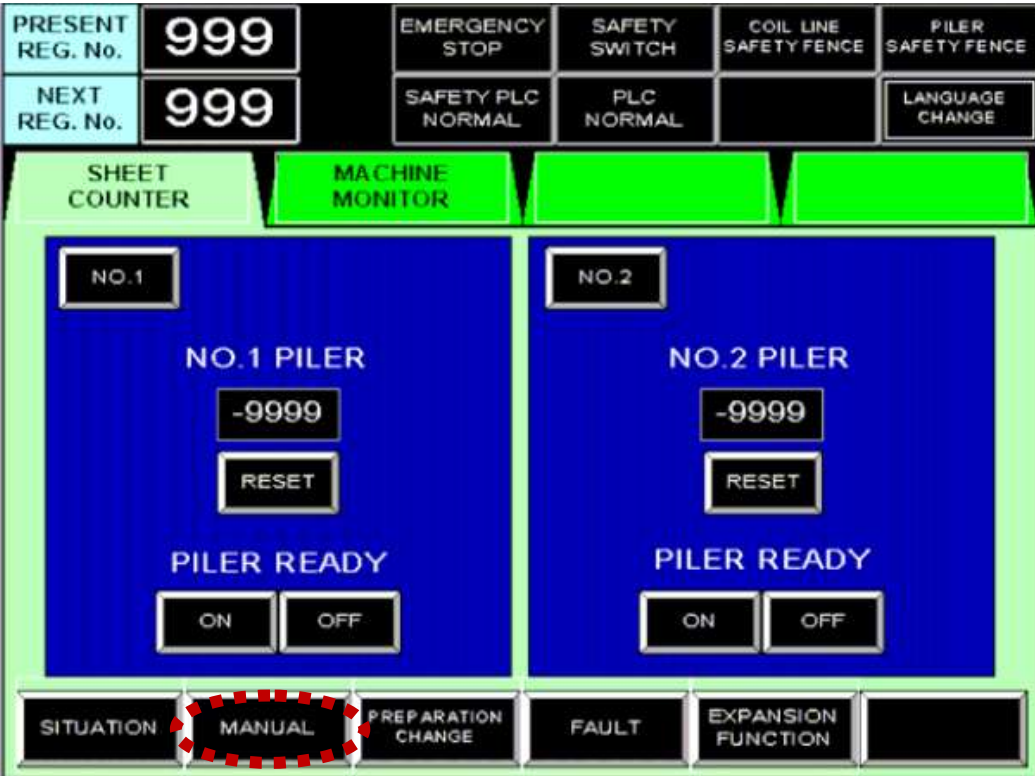

## OPERATION WORK INSTRUCTIONS

PW 134

### SHEARLINE

#### PILER Manual Piler2 Work side shutter up and down operation

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No.	INSTRUCTIONS	KEY POINTS / CONTACTS
		<p>ENSURE PERSONNEL PROTECTIVE EQUIPMENT (PPE) IS WORN IN THIS AREA: -</p> <p>1. HARD HAT 2. STEEL CAP 3. GLOVES / BOOTS</p> <p>PILER</p> 
1		<p>If No fault conditions are present the <b>Master On</b> indication lamp will be <b>ON</b>.</p>
2	<p>For Any manual operation the manual button must be selected on the operator screen</p> 	<p>This display can be found on the <b>Piler Operator station</b></p>



VALUE INTEGRATOR

# OPERATION WORK INSTRUCTIONS

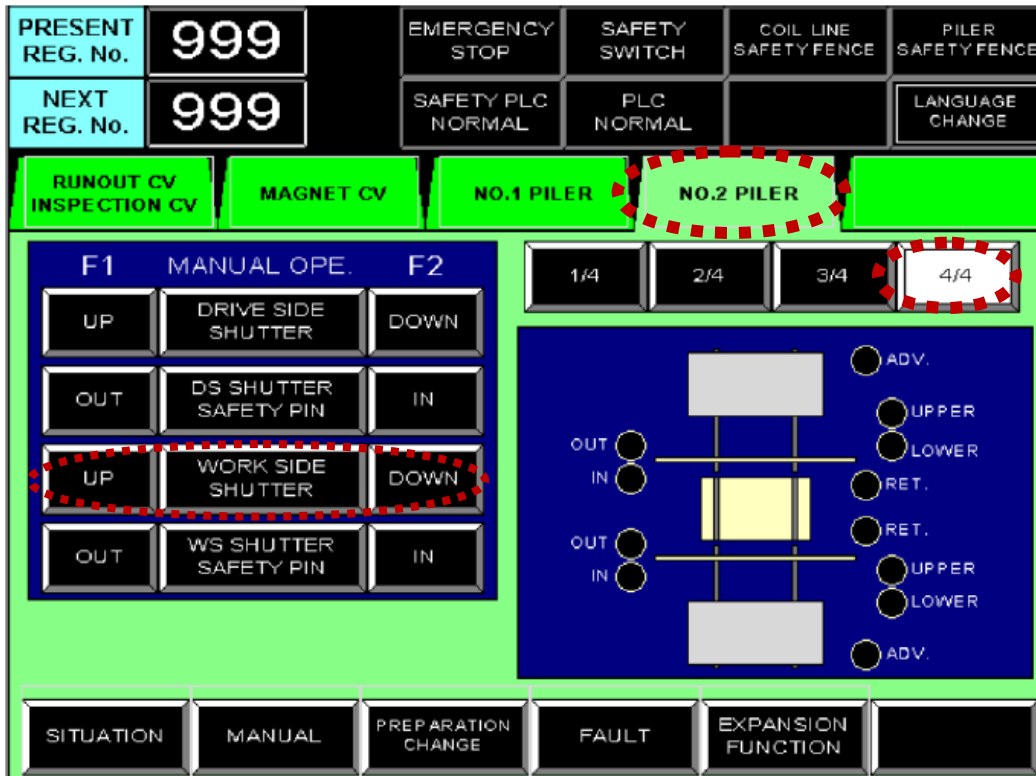
PW 134

## SHEARLINE

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There can only be one manual operation selected at a time.

This will prevent any damage to equipment.

The current display show NO.2 Piler

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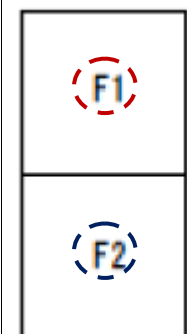
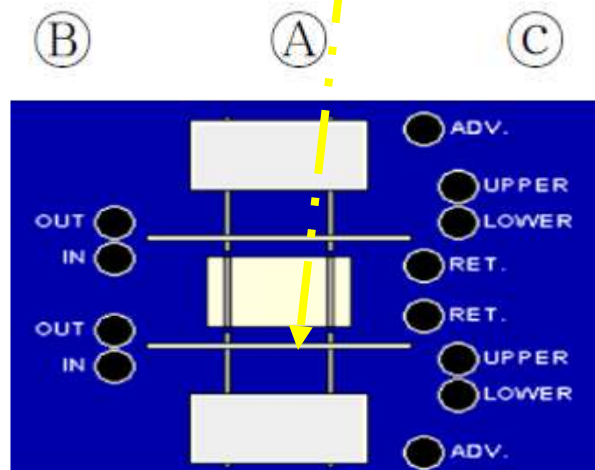
**A** Select Work side shutter operation switch. The switch will turn white when selected.

**B** After selecting the Work side shutter operation button the **F1** push button can be pushed lift the drive side shutter up.

**C** To lower the Work side shutter down the **F2** push button key must be used.



### « Operation Switches »



Note:

When the work side shutter reached the fully UP or fully DOWN setting the indication will be continuous.

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