

 VALUE INTEGRATOR	<b>MAINTENANCE WORK INSTRUCTIONS</b>	<b>SOP No: MAW203</b>
	<b>MAW 203 B L Washing oil sample</b>	<b>Rev: REV: 00</b> <b>Date: 27-AUG-2025</b>

No.	INSTRUCTIONS	KEY POINTS / CONTACTS
1	1. It is advisable to take samples when the line is running. 2. Two empty clean containers must be in your possession.	<b>ENSURE PERSONAL PROTECTIVE EQUIPMENT IS WORN.</b>  1. HARD HAT WITH CHINSTRAP. 2. STEEL CAP BOOTS. 3. GLOVES.
2	Open sample valve from the CJC filter.	
3	Drain a little bit of oil on a rag to get rid of the debris.	
4	Fill in the oil on the clear container until its half full.	Your container must be as clean as possible to avoid contamination.
5	Fill the black container until it is half full.	Your container must be as clean as possible to avoid contamination.
6	Close valve and label the containers.	Oil will leak if not properly closed.
7	Take them to the security and contact relevant personnel for pick up. (Black bottle sample is for WEAR CHECK and clear container sample is for ROCOL)	
8	Wait for results, if normal continue using and if borderline notify manager. If urgent/critical immediately take action	

<b>Controlled By:</b> Maintenance	<b>Approved By:</b> Zondi, Ndumiso
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