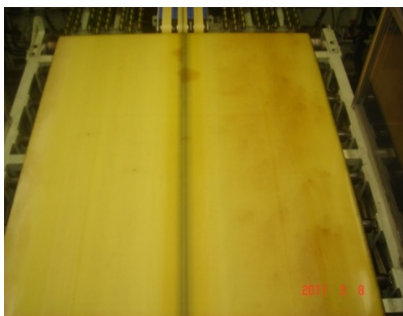

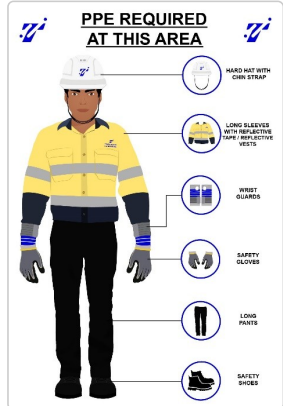





 VALUE INTEGRATOR	MAINTENANCE WORK INSTRUCTIONS	SOP No: MAW190
	MAW190 SL Run out conveyor clean	Rev: REV: 00 Date: 01-SEPT-2025

No.	INSTRUCTIONS		KEY POINTS / CONTACTS
1	<p>The Shear line run out conveyor needs to be cleaned with white spirits to remove oil from under the belt.</p>		<p>ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN: -</p> <ol style="list-style-type: none"> 1. HARD HAT 2. STEEL CAP BOOTS 3. GLOVES 4. DUST MASK 5. EYE PROTECTION <p>ENSURE LOCK- OUTS AND SAFETY BLOCKS ARE USED AT</p>
2	<p>Turn the master key to 1 position, this will allow entry into the line. Remove the master key from the entry door</p>		
3	<p>Insert the master key into the side of the manual operation control box.</p>		
4	<p>Press Master on button, the green light will come on; start the conveyor movement by pressing the 2 buttons on the side of the box.</p>		

			
5	Using the white spirits spray gun, spray the belt from underneath.		<p>KEEP LIMS AWAY FROM MOVING PARTS.</p> <p>PPE: Eye wear, rubber gloves, dust mask.</p>
6	Once the belt is clean form oil, remove and clean out the oil catchment tray.		
7	Replace the master key into its original place.		

Controlled By: Maintenance	Approved By: Pending Approval
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