

 <b>VALUE INTEGRATOR</b>	<b>MAINTENANCE WORK INSTRUCTIONS</b>	<b>SOP No: SOP400</b>
	<b>Remove scrap stuck in leveler (BLL)</b>	<b>Rev: 01</b>
		<b>Date: 10 OCT 2025</b>

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	<p><b>WHEN THE SHEET GET STUCK IN THE LEVELER DURING AUTO SHEET PASS</b></p> <ol style="list-style-type: none"> <li>1. IDENTIFY COIL THICKNESS AND COMPARE WITH STEEL STANDARD</li> <li>2. USE CORRECT PPE WHEN HANDLING DAMAGED SHEET.</li> <li>3. FOLLOW BLANKING LINE LOCK OUT PROCEDURE.</li> </ol>		

<b>Controlled By:</b>	Maintenance	<b>Approved By:</b>	Zondi, Ndumiso	Page 1 of 1
Date: Friday, October 10, 2025				

**UNCONTROLLED WHEN PRINTED WITHOUT RED CONTROLLED STAMP & SIGNATURES**