

 VALUE INTEGRATOR	QUALITY WORK INSTRUCTIONS	SOP No: TSOP8
	MAW	Rev: 00
		Date: 11 OCT 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	BLADE: Visually check for any chips Tighten Bolts Use an impact Wrench (set @ No. 2)		

Controlled By:	Quality	Approved By:	Zondi, Ndumiso	Page 1 of 1
Date: Monday, October 13, 2025				

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