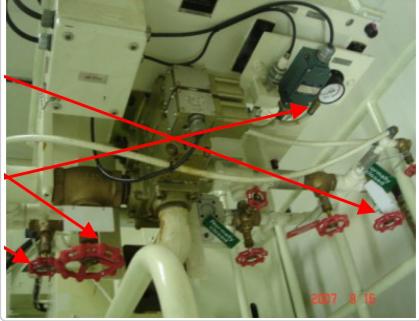


 TOYOTA TSUSHO SOUTHAFRICA PROCESSING	MAINTENANCE WORK INSTRUCTIONS	SOP No: MAW04
	BLANKING LINE PRESS CLUTCH CHECK	Rev: 00
		Date: 11 NOV 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	Close the air supply valve Close tank air supply valve Open exhaust valve Make sure counterbalance air pressure drops down to zero Very important to hear the drop sound when the gauge reaches zero		ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN IN THIS AREA: - 1. SAFETY VEST 2. STEEL CAP SHOES /BOOTS 3. HARD HAT LOCK OUT TAGS MUST BE USED WHEN PERFORMING MAINTENANCE ON AIRCON UNITS
2.	Release the flywheel brake so that the flywheel can be rotated to access the clutch gap indicator. Close the red valve as indicated.		
3.	Flywheel mounted clutch gap indicator.		

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No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
4.	Depress the manual clutch activation valve by using two screw drivers as indicated to activate the clutch, check the amount of movement on the indicator.	 A photograph showing a piece of industrial machinery. A red handle or lever is visible on the left side of the unit. The unit is mounted on a metal frame with various pipes and fittings attached.	
5.	For a more accurate reading use a dial gauge and repeat procedure	 A photograph showing a dial gauge mounted on a stand. The gauge is connected to a mechanical assembly. The background shows a metal mesh screen and some piping.	

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