



VALUE INTEGRATOR

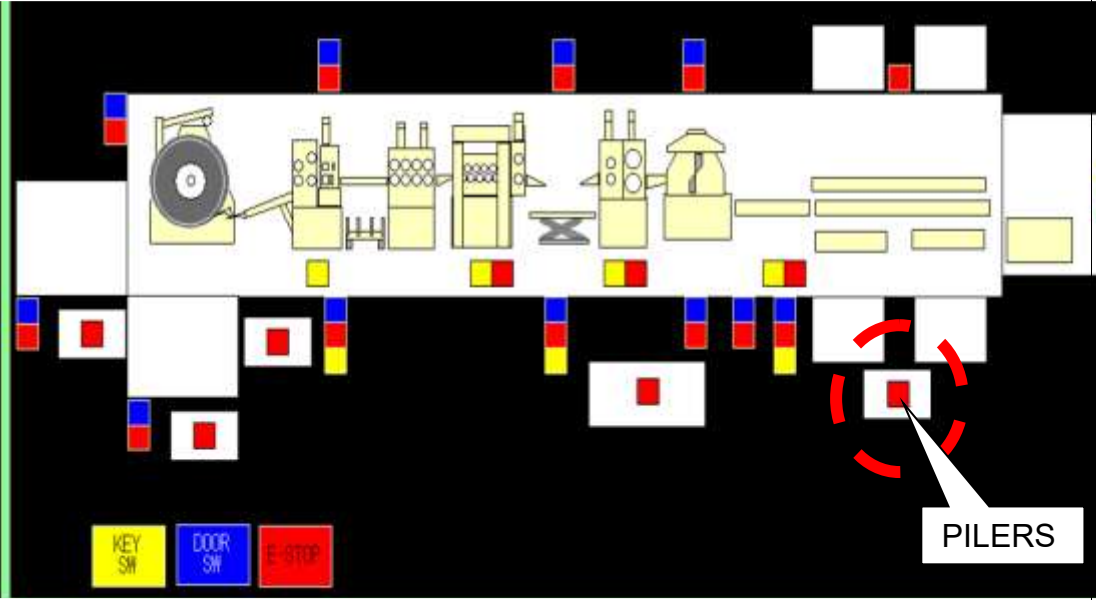

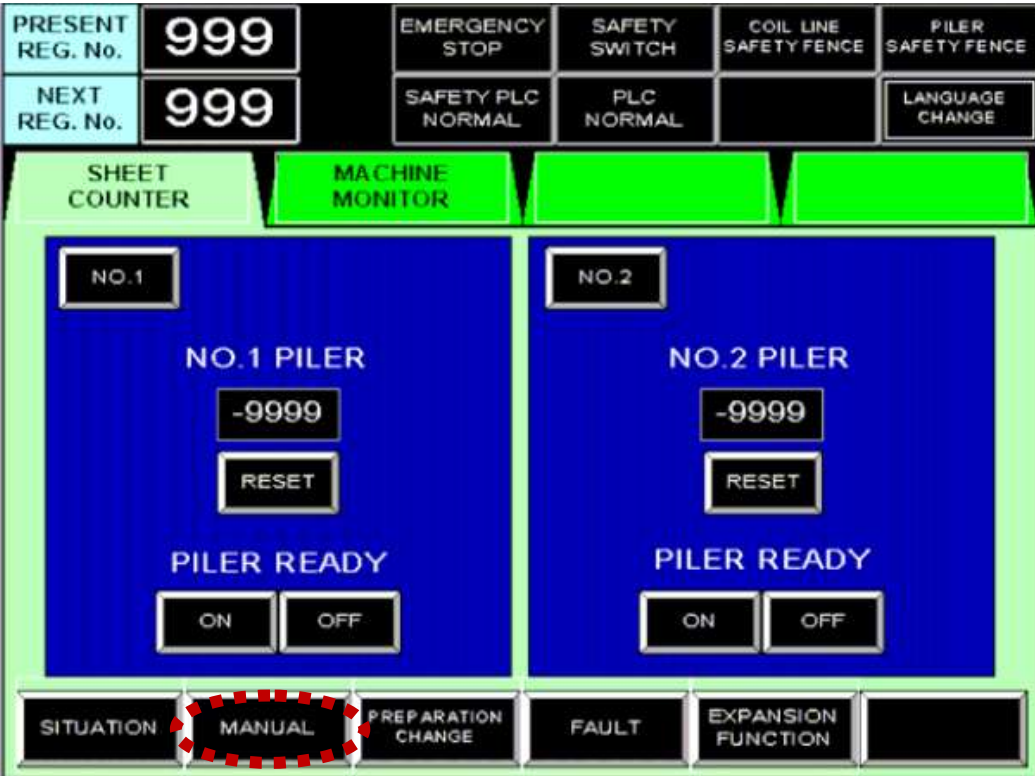
OPERATION WORK INSTRUCTIONS

SHEARLINE

PILER Manual Piler 2 End stopper Adv and Ret operation

PW 125

Page 1 of 2

No.	INSTRUCTIONS	KEY POINTS / CONTACTS
	 <p>KEY SW DOOR SW E-STOP</p> <p>PILERS</p>	<p>ENSURE PERSONNEL PROTECTIVE EQUIPMENT (PPE) IS WORN IN THIS AREA: -</p> <p>1. HARD HAT 2. STEEL CAP 3. SHOES / BOOTS</p> <p>PILER</p> 
1		<p>If No fault conditions are present the Master On indication lamp will be ON.</p>
2	<p>For Any manual operation the manual button must be selected on the operator screen</p>	<p>This display can be found on the Piler Operator station</p>

