

 VALUE INTEGRATOR	MAINTENANCE WORK INSTRUCTIONS	SOP No: SOP400
	Remove scrap stuck in leveler (BLL)	Rev: 00
		Date: 08 OCT 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	<p>WHEN THE SHEET GET STUCK IN THE LEVELER DURING AUTO SHEET PASS</p> <ol style="list-style-type: none"> 1. IDENTIFY COIL THICKNESS AND COMPARE WITH STEEL STANDARD 2. USE CORRECT PPE WHEN HANDLING DAMAGED SHEET. 3. FOLLOW BLANKING LINE LOCK OUT PROCEDURE. 	<div></div> <div></div>	<div></div>

Controlled By:	Maintenance	Approved By:	Zondi, Ndumiso	Page 1 of 1
Date: Wednesday, October 08, 2025				

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