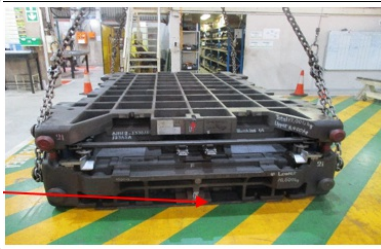
 VALUE INTEGRATOR	STANDARD OPERATING PROCEDURES	SOP No: SOP300
	BLANKING LINE PRE-START CHECK SHEET 3.0	Rev: 01
		Date: 10 OCT 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	WHEN THE SHEET GET STUCK IN THE LEVELER DURING AUTO SHEET PASS 1. IDENTIFY COIL THICKNESS AND COMPARE WITH STEEL STANDARD 2. USE CORRECT PPE WHEN HANDLING DAMAGED SHEET. 3. FOLLOW BLANKING LINE LOCK OUT PROCEDURE.		ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN: - 1. HARD HAT 2. STEEL CAP BOOTS 3. WELDING GLOVES 4. LOCKOUT TAGS

Controlled By:	Maintenance	Approved By:	Zondi, Ndumiso	Page 1 of 1
Date: Friday, October 10, 2025				

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