

 VALUE INTEGRATOR	STANDARD OPERATING PROCEDURES	SOP No: SOP300
	BLANKING LINE PRE-START CHECK	Rev: 01
	SHEET 3.0	Date: 10 OCT 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	WHEN THE SHEET GET STUCK IN THE LEVELER DURING AUTO SHEET PASS <ol style="list-style-type: none"> 1. IDENTIFY COIL THICKNESS AND COMPARE WITH STEEL STANDARD 2. USE CORRECT PPE WHEN HANDLING DAMAGED SHEET. 3. FOLLOW BLANKING LINE LOCK OUT PROCEDURE. 		ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN:- <ol style="list-style-type: none"> 1. HARD HAT 2. STEEL CAP BOOTS 3. WELDING GLOVES 4. LOCKOUT TAGS

Controlled By:	Maintenance	Approved By:	Zondi, Ndumiso	Page 1 of 1
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