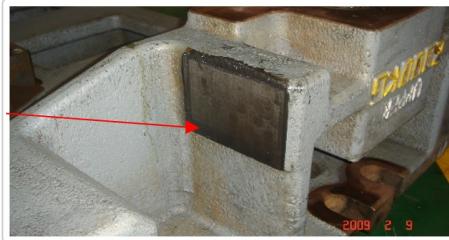


 VALUE INTEGRATOR	PRODUCTION WORK INSTRUCTIONS	SOP No: MAW1546
	INSTRUCTIONS FOR UPPER DIE INSPECTION	Rev: 00
		Date: 16 OCT 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	BLADE: Visually check for any chips Tighten Bolts Use an impact Wrench (set @ No. 2)		 Example of a chip
2.	EJECT PIN: Loosen housing Check for proper performance (push in, must return)		If found faulty, replace with lock tight. 
3.	SLIDE PLATES: Check for scratch marks and wear. Apply grease.		Wipe away old grease before inspection. Use gloves.

Controlled By:	Production	Approved By:	Zondi, Ndumiso	Page 1 of 1
Date: Thursday, October 16, 2025				

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