

TT SOUTH AFRICA PROCESSING



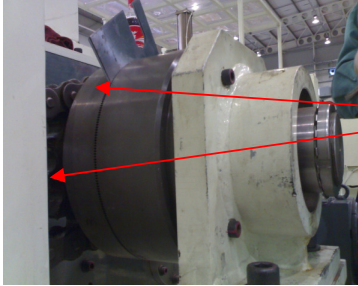

MAINTENANCE WORK INSTRUCTION

MAW02

Blanking line Washer unit clutch clearance

Rev: 0.0

Date 30/01/2009

No.	DEFECTS	COUNTERMEASURES
	<p>THE MAGNETIC CLUTCH ON THE WASHING UNIT WAS OVERHEATING DUE TO MISSALIGNMENT</p>	<p>AFTER THE REMOVAL OF THE CLUTCH GUARD, IT WAS DISCOVERED THAT THERE WAS INSUFFICIENT CLEARANCE BETWEEN THE CLUTCH COUPLINGS INNER AND OUTER PARTS THUS CAUSING FRICTION RESULTING IN THE HEAT BUILD UP</p>
	<p>THE CLUTCH IS DRIVEN BY A CHAIN CONNECTION TO THE LEVELLER</p> 	<p>AFTER DISSINGAGEMENT OF THE CLUTCH AND LOOSING OF THE HOLDING DOWN BOLTS THE GAP BETWEEN THE TWO COUPLINGS WAS RESET TO 1MM ALL ROUND AND A GAP ESTABLISHED BETWEEN THE INNER AND OUTER PARTS OF THE COUPLINGS BY MEANS OF A FEELER GAUGE AGAIN EQUAL GAP ALL ROUND</p>
		<p>AFTER THE HOLDING DOWN BOLTS HAVE BEEN FASTENED AND THE CLUTCH RE-ENGAGED A FEELER GAUGE MUST BE USED TO CHECK FOR CLEARANCE BETWEEN THE INNER AND OUTER PARTS OF THE COUPLING { MAKE SURE THERE IS AN EQUAL GAP AROUND THE COUPLING }</p>

Controlled By:	QA DEPT	Approved By:		Page 1 of 1
Signature:		Signature: Date:		

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