



## OPERATION WORK INSTRUCTIONS

PW 128

### SHEARLINE

**PILER Manual Piler2 Front stopper Adv and Ret operation**

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No.	INSTRUCTIONS	KEY POINTS / CONTACTS
	<p>The diagram illustrates the physical layout of the pile driver. It shows the main structure with several safety switches (KEY SW, DOOR SW, E-STOP) and a control panel. A red dashed circle highlights the 'PILERS' label, which points to a photograph of the actual control panel.</p>	<ul style="list-style-type: none"> <li>+ ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN IN THIS AREA:</li> </ul> <ol style="list-style-type: none"> <li>HARD HAT</li> <li>STEEL CAP</li> <li>SHOES / BOOTS</li> </ol> <p><b>PILER</b></p>
1	<p>The screenshot shows the operator interface with two main sections for Piler 1 and Piler 2. Each section displays a digital counter (999), a fault indicator (-9999), a reset button, and a 'PILE READY' status with 'ON' and 'OFF' buttons. Below these are buttons for 'SITUATION', 'MANUAL', 'PREPARATION CHANGE', 'FAULT', and 'EXPANSION FUNCTION'. A red dashed circle highlights the 'MANUAL' button.</p>	<p>If No fault conditions are present the <b>Master On</b> indication lamp will be <b>ON</b>.</p>
2	<p>For Any manual operation the manual button must be selected on the operator screen</p> <p>This display can be found on the Piler Operator station</p>	



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3		<p><b>There can only be one manual operation selected at a time.</b></p> <p>This will prevent any damage to equipment.</p> <p><u>The current display show NO.2 Piler</u></p> <p><u>Page1/4</u></p>
4	<p><b>A</b> Select Front Stopper operation switch. The switch will turn white when selected.</p> <p><b>B</b> After selecting the Front Stopper operation button the <b>F1</b> push button can be pushed to move the front stopper forward.</p> <p><b>C</b> To reverse the Front stopper the <b>F2</b> push button key must be used.</p>	<p>« Operation Switches »</p> <p>Note: During the ADV and RET operation the ADV or RET indication will flash. When the front stopper is fully ADV or fully RET the indication will be continuous.</p>

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