



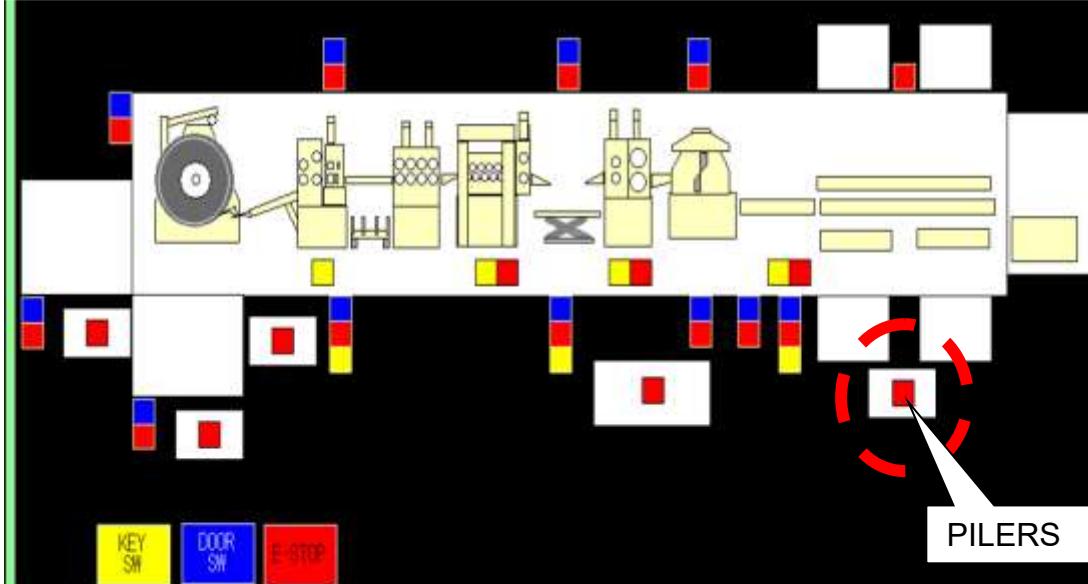
# OPERATION WORK INSTRUCTIONS

PW 134

## SHEARLINE

**PILER Manual Piler2 Work side shutter up and down operation**

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No.	INSTRUCTIONS	KEY POINTS / CONTACTS
	 <p><b>PILERS</b></p> <p><b>PILER</b></p> <p>+ ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN IN THIS AREA:-  <b>1</b> HARD HAT  <b>2</b> STEEL CAP  <b>3</b> SHOES / BOOTS</p>	
1		<p>If No fault conditions are present the <b>Master On</b> indication lamp will be <b>ON</b>.</p>
2	<p>For Any manual operation the manual button must be selected on the operator screen</p>	<p>This display can be found on the Piler Operator station</p>



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3		<p><b>There can only be one manual operation selected at a time.</b></p> <p>This will prevent any damage to equipment.</p> <p><b>The current display show NO.2 Piler</b></p> <p><b>Page 4/4</b></p>
4	<p><b>A</b> Select Work side shutter operation switch. The switch will turn white when selected.</p> <p><b>B</b> After selecting the Work side shutter operation button the <b>F1</b> push button can be pushed lift the drive side shutter up.</p> <p><b>C</b> To lower the Work side shutter down the <b>F2</b> push button key must be used.</p>	<p>« Operation Switches »</p> <p><b>UP</b>      <b>WORK SIDE SHUTTER</b>      <b>DOWN</b></p> <p>(B)                  (A)                  (C)</p> <p>Note:</p> <p>When the work side shutter reached the fully UP or fully DOWN setting the indication will be continuous.</p>

Prepared by: D.Botha