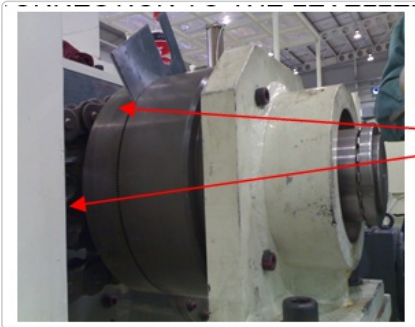
 VALUE INTEGRATOR	PRODUCTION WORK INSTRUCTIONS	SOP No: MAW1543
	Blanking line Washer unit clutch clearance	Rev: 0.0
		Date: 13 OCT 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	<p>THE MAGNETIC CLUTCH ON THE WASHING UNIT WAS OVERHEATING DUE TO MISSALIGNMENT</p>		<p>AFTER THE REMOVAL OF THE CLUTCH GUARD,</p> <p>IT WAS DISCOVERED THAT THERE WAS</p> <p>INSUFFICIENT CLEARANCE BETWEEN</p> <p>THE CLUTCH COUPLINGS INNER AND</p> <p>OUTER PARTS THUS CAUSING FRICTION</p> <p>RESULTING IN THE HEAT BUILD UP</p>

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No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
2.	THE CLUTCH IS DRIVEN BY A CHAIN CONNECTION TO THE LEVELLER		<p>AFTER DISSINGAGEMENT OF THE CLUTCH AND</p> <p>LOOSING OF THE HOLDING DOWN BOLTS THE GAP BETWEEN THE TWO COUPLINGS WAS RESET TO</p> <p>1MM ALL ROUND AND A GAP ESTABLISHED BETWEEN</p> <p>THE INNER AND OUTER PARTS OF THE COUPLINGS</p> <p>BY MEANS OF A FEELER GAUGE AGAIN EQUAL GAP</p> <p>ALL ROUND</p>

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