
 VALUE INTEGRATOR	MAINTENANCE WORK INSTRUCTIONS	SOP No: MAW203
	MAW 203 B L Washing oil sample	Rev: REV: 00 Date: 01-SEPT-2025

No.	INSTRUCTIONS		KEY POINTS / CONTACTS
1	<div>1. It is advisable to take samples when the line is running.</div> <div>2. Two empty clean containers must be in your possession.</div>		ENSURE PERSONAL PROTECTIVE EQUIPMENT IS WORN. 1. HARD HAT WITH CHINSTRAP. 2. STEEL CAP BOOTS. 3. GLOVES.
2	<div>Open sample valve from the CJC filter.</div>		<div>  </div>
3	<div>Drain a little bit of oil on a rag to get rid of the debris.</div>		
4	<div>Fill in the oil on the clear container until its half full.</div>		Your container must be as clean as possible to avoid contamination.
5	<div>Fill the black container until it is half full.</div>		Your container must be as clean as possible to avoid contamination.
6	<div>Close valve and label the containers.</div>		Oil will leak if not properly closed.
7	<div>Take them to the security and contact relevant personnel for pick up. (Black bottle sample is for WEAR CHECK and clear container sample is for ROCOL)</div>		
8	<div>Wait for results, if normal continue using and if borderline notify manager. If urgent/critical immediately take action</div>		

Controlled By: Maintenance	Approved By: Pending Approval
Date: 01 09 2025 Page [page] of [toPage]	

UNCONTROLLED WHEN PRINTED WITHOUT RED CONTROLLED STAMP & SIGNATURES