




 TOYOTA TSUSHO SOUTH AFRICA PROCESSING	<b>MAINTENANCE WORK INSTRUCTIONS</b>		<b>SOP No: MAW1548</b>
	<b>Test - SHEAR LINE TRAPEZOID SHEAR BLADE CHANGE</b>		<b>Rev: 00</b>
			<b>Date: 03 NOV 2025</b>

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	On the main operators panel, press Manuel button on the bottom left Hand corner		
2.	Press Trapezoid shear button.		
3.	Press Trapezoid button again on the next screen.		
4.	On the last screen, you will find the Screen for		

Controlled By:	Maintenance	Approved By:	Zondi, Ndumiso	Page 1 of 2
Approved Date: 10 November, 2025		Next Review Date: 04 November, 2025		

**UNCONTROLLED WHEN PRINTED WITHOUT RED CONTROLLED STAMP & SIGNATURES**

Controlled By:	Maintenance	Approved By:	Zondi, Ndumiso	Page 2 of 2
Approved Date: 10 November, 2025		Next Review Date: 04 November, 2025		

***UNCONTROLLED WHEN PRINTED WITHOUT RED CONTROLLED STAMP & SIGNATURES***