

 VALUE INTEGRATOR	MAINTENANCE WORK INSTRUCTIONS	SOP No: MAW190
	MAW190 SL Run out conveyor clean	Rev: REV: 00 Date: 01-SEPT-2025

No.	INSTRUCTIONS	KEY POINTS / CONTACTS
1	<p>The Shear line run out conveyor needs to be cleaned with white spirits to remove oil from under the belt.</p>	<p>ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN: -</p> <ul style="list-style-type: none"> 1. HARD HAT 2. STEEL CAP BOOTS 3. GLOVES 4. DUST MASK 5. EYE PROTECTION <p>ENSURE LOCK- OUTS AND SAFETY BLOCKS ARE USED AT</p>
2	<p>Turn the master key to 1 position, this will allow entry into the line. Remove the master key from the entry door</p>	 <div style="border: 1px solid black; padding: 5px; margin-top: 10px;">  <p>PPE REQUIRED AT THIS AREA</p> <ul style="list-style-type: none"> HARD HAT WITH CHIN STRAP LONG SLEEVES SHIRT WITH REFLECTIVE TAPE / REFLECTIVE VESTS WRIST GUARDS SAFETY GLOVES LOCK PANTS SAFETY SHOES </div>
3	<p>Insert the master key into the side of the manual operation control box.</p>	 
4	<p>Press Master on button, the green light will come on; start the conveyor movement by pressing the 2 buttons on the side of the box.</p>	



5

Using the white spirits spray gun, spray the belt from underneath.



KEEP LIMS AWAY FROM MOVING PARTS.

PPE:

Eye wear, rubber gloves, dust mask.

6

Once the belt is clean from oil, remove and clean out the oil catchment tray.



7

Replace the master key into its original place.



Controlled By: Maintenance

Approved By: Pending Approval

Date: 01 09 2025

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