



VALUE INTEGRATOR







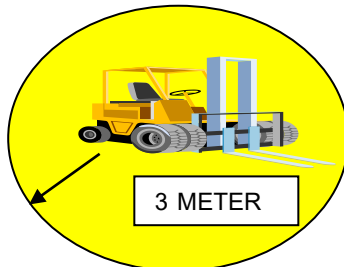
## PRODUCTION WORK INSTRUCTIONS

PW 66

### Moving pit bins to outside area- SL

Rev: 01

Date 18/01/2013

No.	INSTRUCTIONS		KEY POINTS / CONTACTS
1.	<p>This is done once a bin full of scrap has been removed from the line and placed in the full scrap bin area.</p> <p>This job is to be completed by a licensed forklift driver.</p>		<p>➕ ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN: -</p> <ol style="list-style-type: none"> <li>1. HARD HAT</li> <li>2. STEEL CAP BOOTS</li> <li>3. GLOVES</li> </ol>
2.	<p>Use the 6 ton gas forklift to move the scrap bins.</p> <p>Slide the forks into the slots at the bottom of the bin.</p> <p>Tilt and raise the forks to lift the bin off the ground.</p> <p><b><u>FORKS TO BE KEPT LEVEL.</u></b></p> <p><b><u>ENSURE FORKS ARE FREE FROM THE LOAD ONCE PLACED.</u></b></p>		
3.	<p>Remove the full bin to the bin storage area outside.</p> <p>Ensure the steel sliding doors are fully up before driving the forklift through.</p>		<p>Maintain speed limit 7km/h</p> 
4.	<p>Once the full bin has been offloaded pick up an empty scrap bin and place it in the empty scrap bin area on the line.</p> <p>Inform your manager that there is a full scrap bin that needs to be replaced with an empty one.</p>		

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