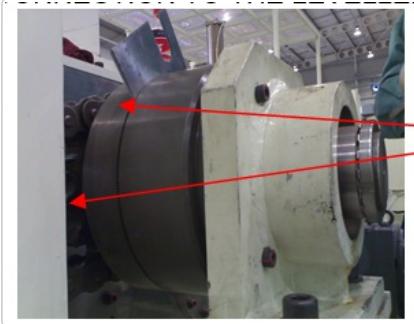


 VALUE INTEGRATOR	PRODUCTION WORK INSTRUCTIONS	SOP No: MAW1543
	Blanking line Washer unit clutch clearance	Rev: 0.0
		Date: 13 OCT 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	<p>THE MAGNETIC CLUTCH ON THE WASHING UNIT WAS OVERHEATING DUE TO MISSALIGNMENT</p>		<p>AFTER THE REMOVAL OF THE CLUTCH GUARD, IT WAS DISCOVERED THAT THERE WAS INSUFFICIENT CLEARANCE BETWEEN THE CLUTCH COUPLINGS INNER AND OUTER PARTS THUS CAUSING FRICTION RESULTING IN THE HEAT BUILD UP</p>

Controlled By:	Maintenance	Approved By:	Zondi, Ndumiso	Page 1 of 2
Date: Monday, October 13, 2025				

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No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
2.	THE CLUTCH IS DRIVEN BY A CHAIN CONNECTION TO THE LEVELLER		<p>AFTER DISSINGAGEMENT OF THE CLUTCH AND</p> <p>LOOSING OF THE HOLDING DOWN BOLTS THE GAP BETWEEN THE TWO COUPLINGS WAS RESET TO</p> <p>1MM ALL ROUND AND A GAP ESTABLISHED BETWEEN</p> <p>THE INNER AND OUTER PARTS OF THE COUPLINGS</p> <p>BY MEANS OF A FEELER GAUGE AGAIN EQUAL GAP</p> <p>ALL ROUND</p>

Controlled By:	Maintenance	Approved By:	Zondi, Ndumiso	Page 2 of 2
Date: Monday, October 13, 2025				

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