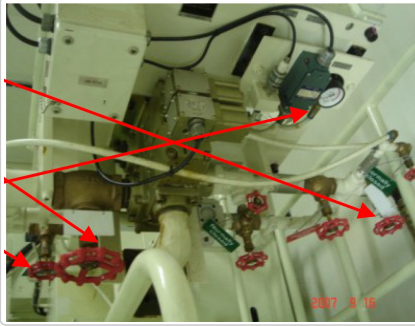




 TOYOTA TSUSHO SOUTH AFRICA PROCESSING	MAINTENANCE WORK INSTRUCTIONS	SOP No: MAW04
	BLANKING LINE PRESS CLUTCH CHECK	Rev: 00
		Date: 11 NOV 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	Close the air supply valve Close tank air supply valve Open exhaust valve Make sure counterbalance air pressure drops down to zero  <i>Very important to hear the drop sound when the gauge reaches zero</i>		<b>ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN IN THIS AREA: -</b>  1. SAFETY VEST 2. STEEL CAP SHOES /BOOTS 3. HARD HAT  LOCK OUT TAGS <b>MUST</b> BE USED WHEN PERFORMING MAINTENANCE ON AIRCON UNITS
2.	Release the flywheel brake so that the flywheel can be rotated to access the clutch gap indicator. Close the red valve as indicated.		
3.	Flywheel mounted clutch gap indicator.		

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Approved Date: 11 November, 2025		Next Review Date: 11 November, 2026		

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No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
4.	Depress the manual clutch activation valve by using two screw drivers as indicated to activate the clutch, check the amount of movement on the indicator.		
5.	For a more accurate reading use a dial gauge and repeat procedure		

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