

 <b>VALUE INTEGRATOR</b>	<b>MAINTENANCE WORK INSTRUCTIONS</b>	<b>SOP No: TSOP102</b>
	<b>MAINTENANCE WORK INSTRUCTIONS</b>	<b>Rev: 0.0</b>
		<b>Date: 20 OCT 2025</b>

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	<b>CASTING:</b> Visually inspect for any cracks.		<input type="checkbox"/>
2.	<b>BLADE:</b>  Visually check for any chips <ul style="list-style-type: none"> <li>• Tighten Bolts</li> <li>• Use an impact</li> <li>• Wrench (set @ No. 2)</li> </ul>		<input type="checkbox"/>
3.	Loosen housing  Check for proper performance (push in, must return)		<b>If found faulty, replace with lock tight.</b>

<b>Controlled By:</b>	Maintenance	<b>Approved By:</b>	Zondi, Ndumiso	Page 1 of 1
Date: Monday, October 20, 2025				

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