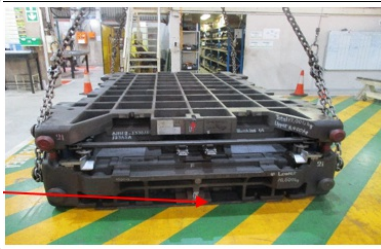
 VALUE INTEGRATOR	STANDARD OPERATING PROCEDURES	SOP No: SOP300
	BLANKING LINE PRE-START CHECK SHEET 3.0	Rev: 00
		Date: 08 OCT 2025

No.	INSTRUCTIONS	VISUALS	KEY POINTS / CONTACTS
1.	<b>WHEN THE SHEET GET STUCK IN THE LEVELER DURING AUTO SHEET PASS</b> <ol style="list-style-type: none"> <li>1. IDENTIFY COIL THICKNESS AND COMPARE WITH STEEL STANDARD</li> <li>2. USE CORRECT PPE WHEN HANDLING DAMAGED SHEET.</li> <li>3. FOLLOW BLANKING LINE LOCK OUT PROCEDURE.</li> </ol>		<b>ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN: -</b> <ol style="list-style-type: none"> <li>1. HARD HAT</li> <li>2. STEEL CAP BOOTS</li> <li>3. WELDING GLOVES</li> <li>4. LOCKOUT TAGS</li> </ol>

Controlled By:	Maintenance	Approved By:	Zondi, Ndumiso	Page 1 of 1
Date: Wednesday, October 08, 2025				

**UNCONTROLLED WHEN PRINTED WITHOUT RED CONTROLLED STAMP & SIGNATURES**