



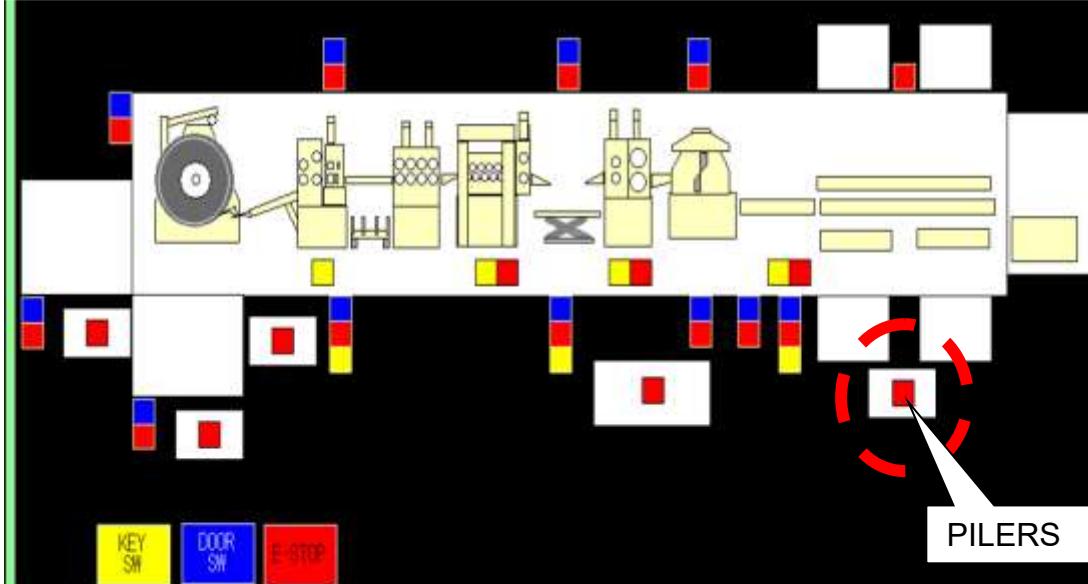
OPERATION WORK INSTRUCTIONS

PW 125

SHEARLINE

PILER Manual Piler 2 End stopper Adv and Ret operation

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No.	INSTRUCTIONS	KEY POINTS / CONTACTS
	 <p>PILERS</p> 	<ul style="list-style-type: none"> + ENSURE PERSONNAL PROTECTIVE EQUIPMENT (PPE) IS WORN IN THIS AREA: - <ul style="list-style-type: none"> 1 HARD HAT 2 STEEL CAP SHOES / BOOTS <p>PILER</p>
1		<p>If No fault conditions are present the Master On indication lamp will be ON.</p>
2	<p>For Any manual operation the manual button must be selected on the operator screen</p> 	<p>This display can be found on the Piler Operator station</p>



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3	<p>The current display shows NO.2 PILER.</p> <p>There can only be one manual operation selected at a time.</p> <p>This will prevent any damage to equipment.</p> <p>The current display show NO.2 Piler</p> <p>Page1/4</p>	
4	<p>A Select End Stopper operation switch. The switch will turn white when selected.</p> <p>B After selecting the End Stopper operation button the F1 push button can be pushed to move the end stopper forward.</p> <p>C To reverse the End stopper the F2 push button key must be used.</p> <p>« Operation Switches »</p> <p>Note: During the ADV and RET operation the ADV or RET indication will flash. When the front stopper is fully ADV or fully RET the indication will be continuous.</p>	

Prepared by: D.Botha