



VALUE INTEGRATOR

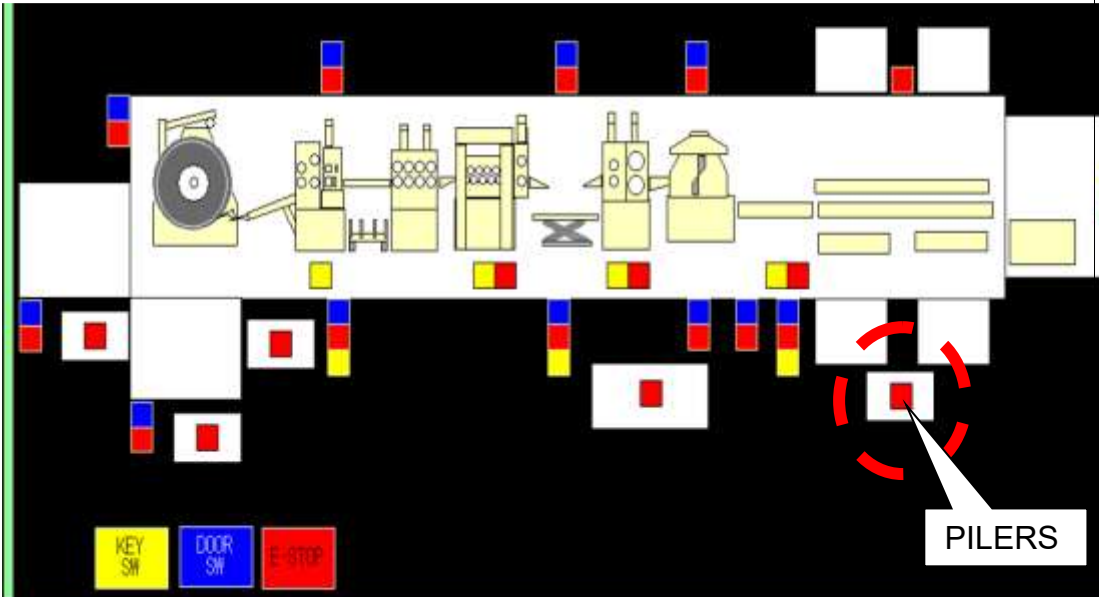

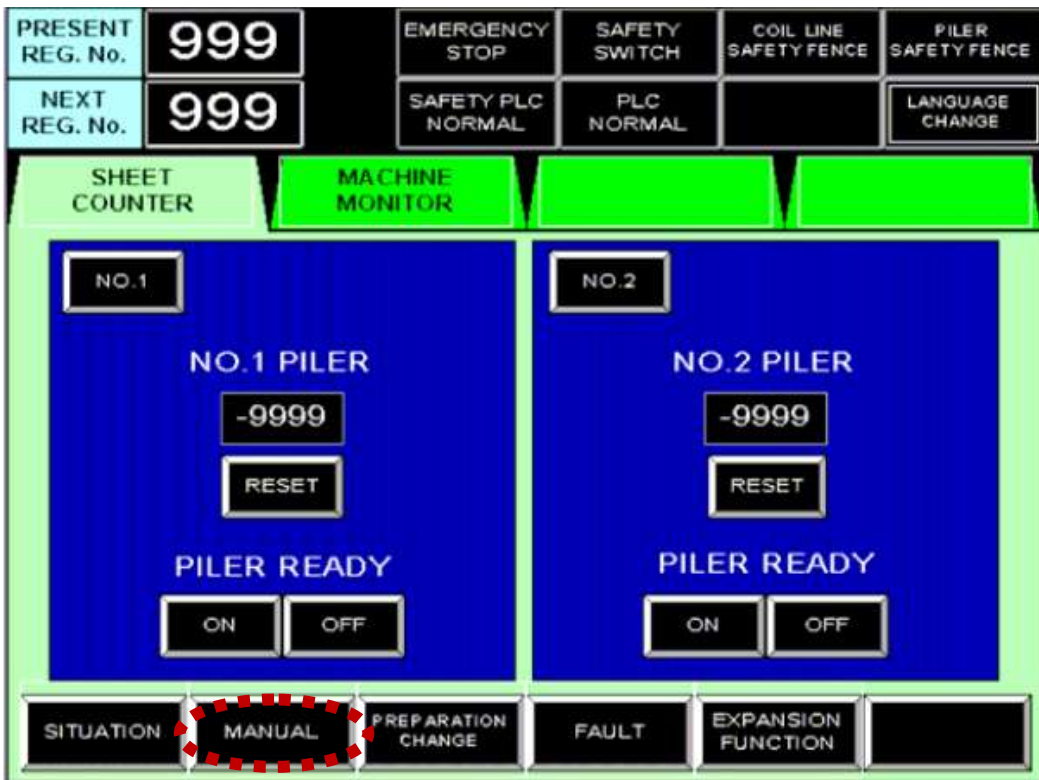

OPERATION WORK INSTRUCTIONS

PW 128

SHEARLINE

PILER Manual Piler2 Front stopper Adv and Ret operation

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No.	INSTRUCTIONS	KEY POINTS / CONTACTS
	 <p>KEY SW DOOR SW E-STOP</p> <p>PILERS</p>	<p>ENSURE PERSONNEL PROTECTIVE EQUIPMENT (PPE) IS WORN IN THIS AREA: -</p> <p>1. HARD HAT 2. STEEL CAP 3. SHOES / BOOTS</p> <p>PILER</p> 
1		<p>If No fault conditions are present the Master On indication lamp will be ON.</p>
2	<p>For Any manual operation the manual button must be selected on the operator screen</p> 	<p>This display can be found on the Piler Operator station</p>



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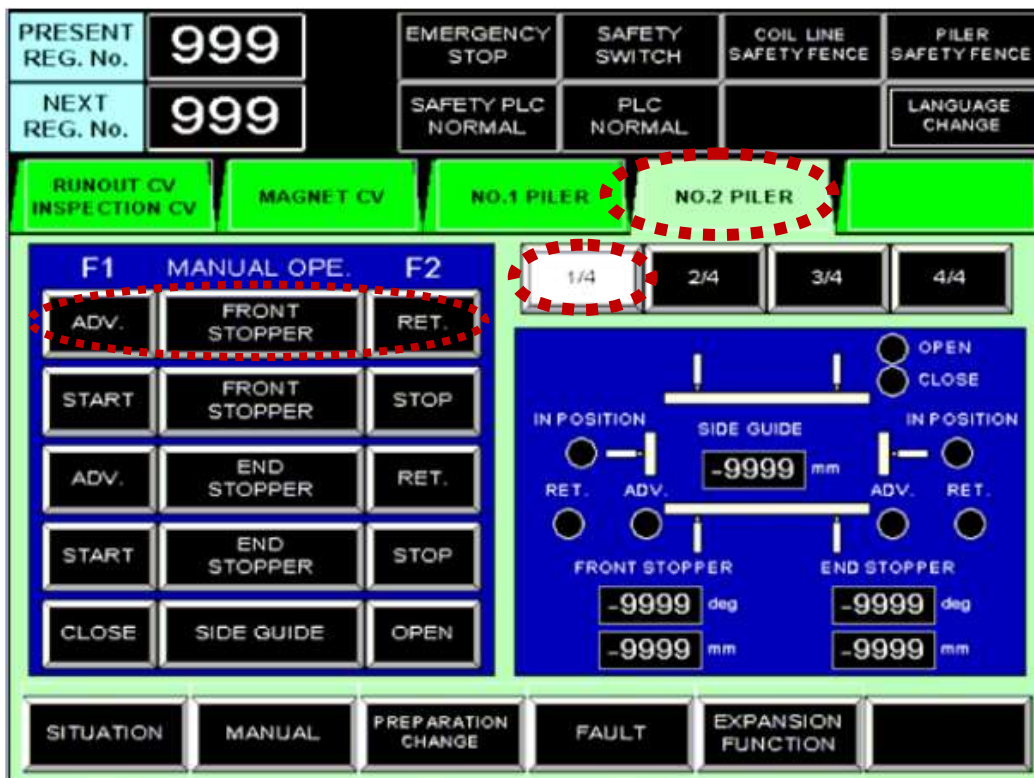
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There can only be one manual operation selected at a time.

This will prevent any damage to equipment.

The current display show NO.2 Piler

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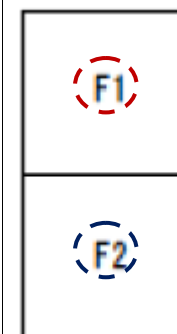
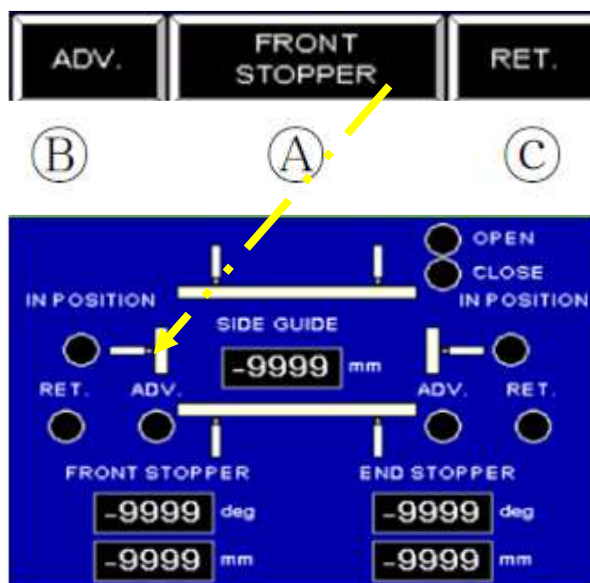
A Select Front Stopper operation switch. The switch will turn white when selected.

B After selecting the Front Stopper operation button the **F1** push button can be pushed to move the front stopper forward.

C To reverse the Front stopper the **F2** push button key must be used.



« Operation Switches »



Note:

During the ADV and RET operation the ADV or RET indication will flash.

When the front stopper is fully ADV or fully RET the indication will be continuous.

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