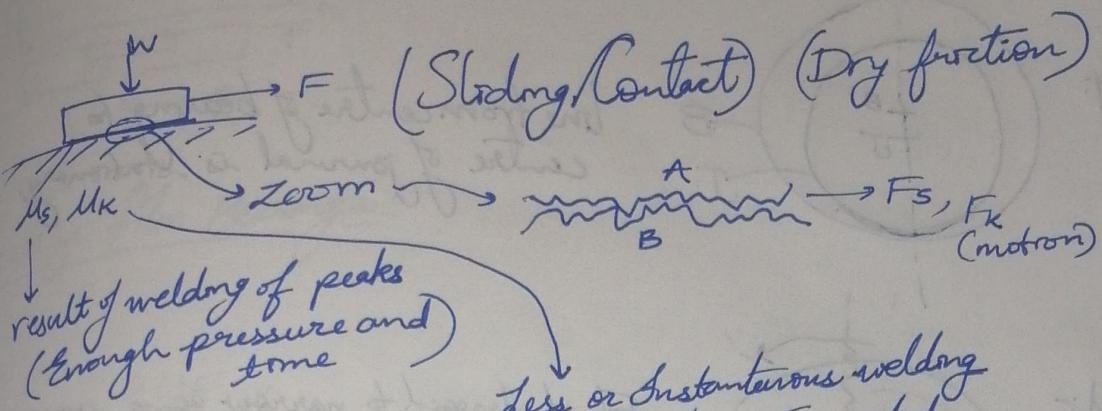


Books

- ⇒ Introduction to Tribology of Bearings - B.C. Majumdar
- ⇒ Theory of Hydrodynamic Lubrication - Pinkus - Cameron
- ⇒ The Principles of Lubrication - Hamrock & Dowson
- ⇒ Fluid Film Lubrication

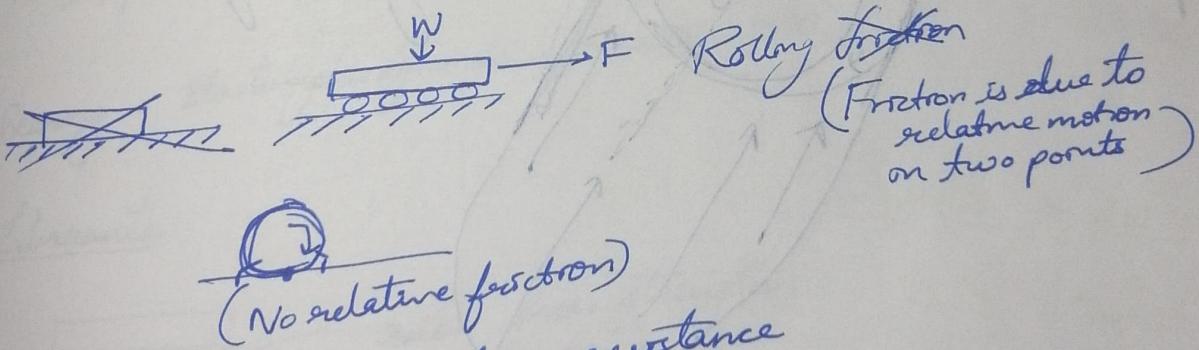
Assignment Book of Fontaine

Lubrication and Rotor Dynamics



Abraision → Soft and hard material wearing out
(Material removed from soft material)
(Machining Process) In Abraision, peaks will not be welded (only penetration)

Adhesion → Welding between peaks



We call it as rolling resistance

Reaction is not vertical but at some angle

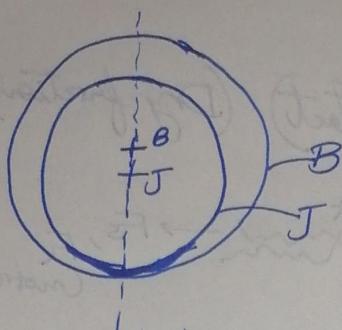
a (horizontal distance) is the rolling resistance
a is a dimensional quantity.

(Microscopic Bump ahead)

$$\begin{aligned} N_H &= p \\ N_V &= w \end{aligned}$$

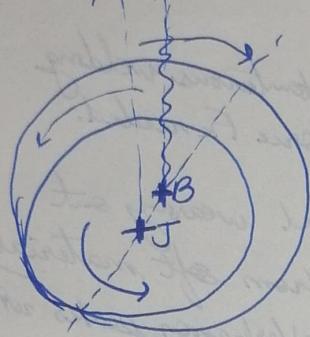
Hydrodynamic bearing

Stationary:



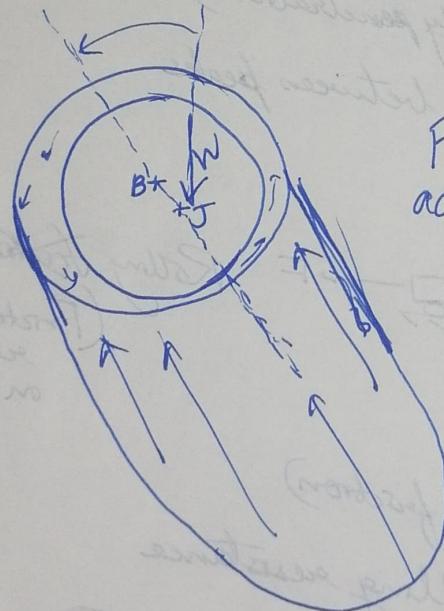
line from centre of bearing to centre of journal is stationary.

Just started:-



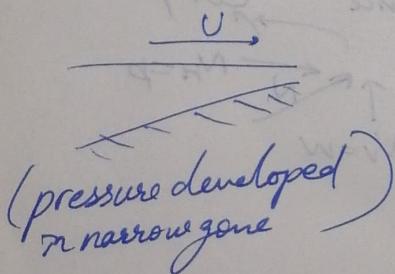
Fluid dragged to narrow zone, pressure increases, ∴ journal pushed away as designated speed is approached

Designated speed

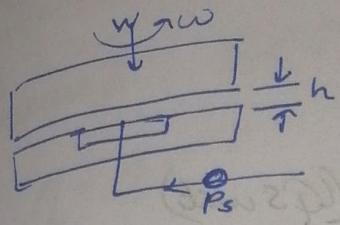


Fluid pressure balances the load W acting on the journal

Centres coincide when $W=0$ in ideal case

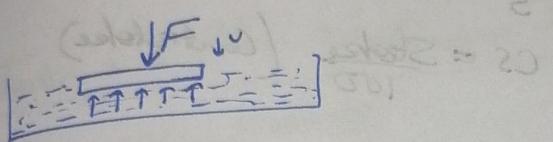


Hydrostatic bearing:



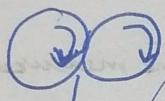
$$(\text{assumed parabolic}) \quad U_N = \frac{P_s}{\eta} h$$

Squeeze film Bearings:



$$\text{load } F = \frac{\eta u}{2} \quad \text{gap } h = \frac{F}{\eta u}$$

When two balls come close in a ball bearing (when cage is not present):

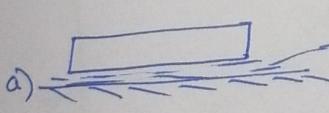


Friction at contact due to relative motion

∴ To keep bearings separated, cage is necessary

Ball Bearing \rightarrow Elasto hydrodynamic lubrication (EHL)

Solid Lubricants

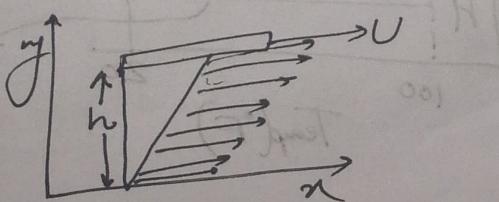


low shear strength
(Reduce friction)

- a) Surface protection \rightarrow should not react with the base surface
- b) Good bonding \rightarrow should stick to the surface.

Properties of Lubricant

Viscosity



For Newtonian Fluids

$$\tau \propto \frac{\partial u}{\partial y}$$

$$\tau = \eta \frac{\partial u}{\partial y}$$

proportionality const = coefficient of dynamic viscosity

$$\tau = \eta \frac{V}{h} \quad (\text{Considering the case})$$

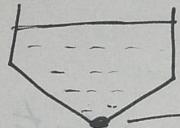
$$\eta = \frac{\tau h}{V} = \frac{Ns}{m^2} = \text{Pa}\cdot\text{s} \rightarrow \text{SI unit}$$

$\frac{\text{dynes}\cdot\text{s}}{\text{cm}^2} \rightarrow \text{Poise (G.S unit)}$

$$CP = \frac{\text{Poise}}{100} \quad (\text{centipoise})$$

$$\text{Kinematic Viscosity } \nu = \frac{\eta}{\rho} = \frac{m^2/s}{kg/m\cdot s} \quad \left| \begin{array}{l} \frac{cm^2}{s} = \text{Stoke} \\ CS = \frac{\text{Stoke}}{100} \quad (\text{centistoke}) \end{array} \right.$$

Saybolt Universal Seconds



Time measured for flow

Kinematic Viscosity

$$\nu = \left(0.22t - \frac{180}{t} \right)$$

$$\eta = \rho \nu$$

Effects of Temperature on Viscosity

Temp ↑ Oil ↓ Gas ↑

$$\text{ASTM: } \log_{10} \log_{10} (\nu + 0.8) = n \log_{10} T + C$$

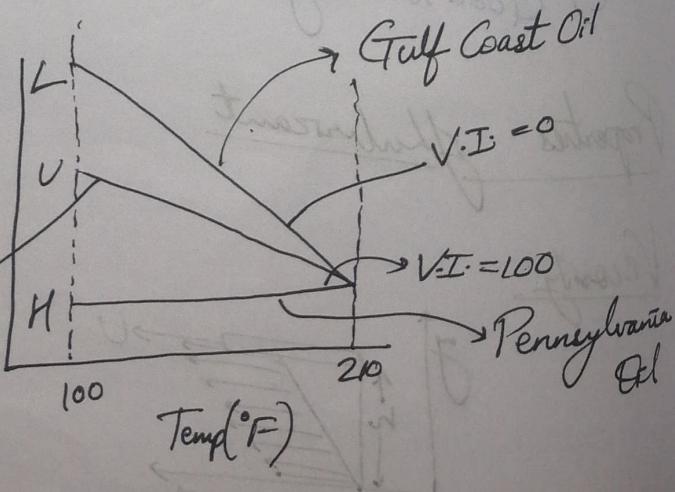
n, C → constants

Viscosity Index (VI):

$$V.I. = \frac{U-L}{H-L} \times 100$$

L, U, H → Kinematic Viscosity (Centistoke) | Test oil

Kinematic Viscosity (ν)



Effect of Pressure on Viscosity

(Expt) ~~performed~~ ~~done~~

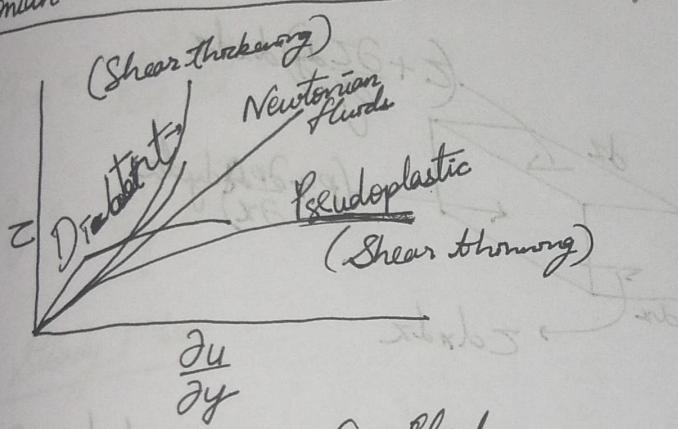
Pressure ↑ Oil ↑ Gas ↑

$$\eta = \eta_0 e^{\alpha p}$$

(Bonus relation)

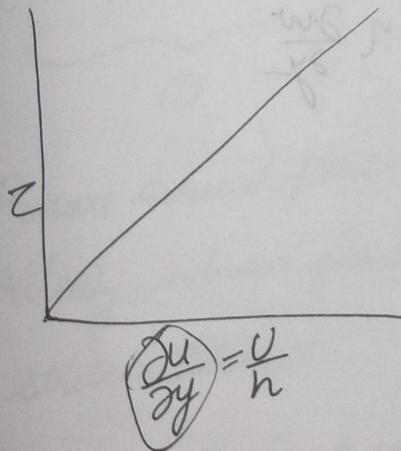
α -pressure viscosity Coefficient

Newtonian and Non-Newtonian Fluids



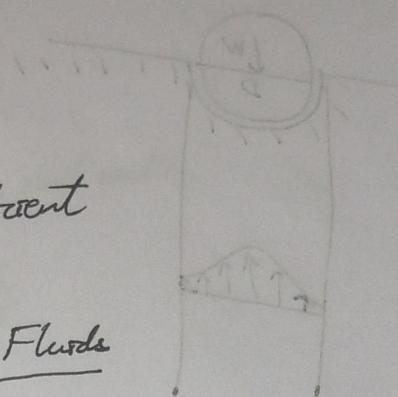
Shear Thickening → Corn Starch
Shear Thinning → Paint

Experiment:-

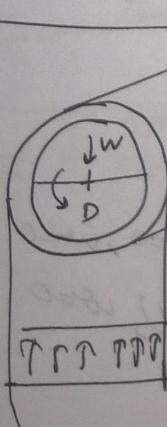
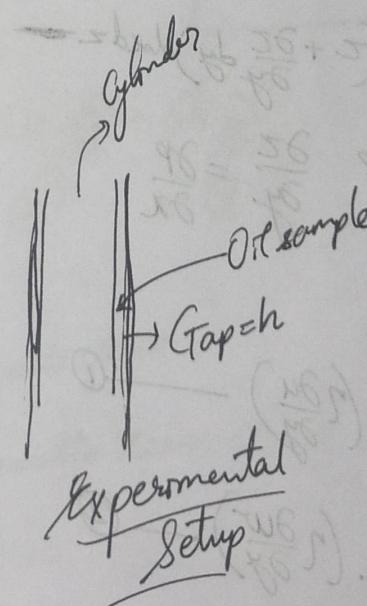


$$P_b = \frac{W}{LD}$$

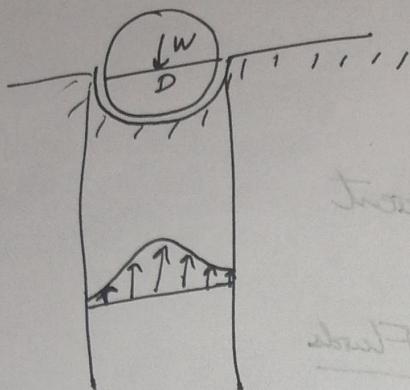
(Bearing Pressure)



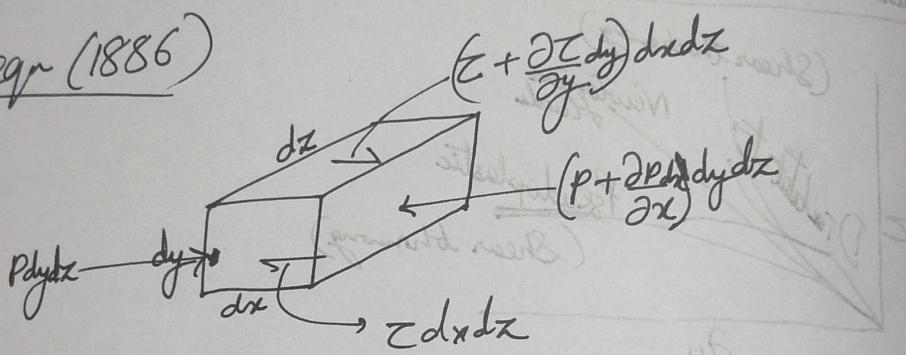
(Expt) ~~performed~~



Tower Bearing (1883)



Reynolds eqn (1886)



x-direction

$$pdzdy + \left(z + \frac{\partial z}{\partial y} dy\right)dzdy - \left(p + \frac{\partial p}{\partial x} dx\right)dydz = z dz dy dz = 0$$

$$\Rightarrow \frac{\partial z}{\partial y} = \frac{\partial p}{\partial x}$$

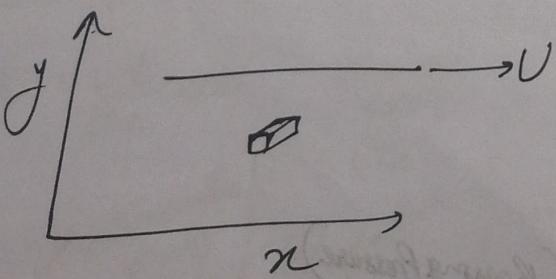
$$z_y = n \frac{\partial u}{\partial y}$$

$$\frac{\partial p}{\partial y} = \frac{\partial}{\partial y} \left(n \frac{\partial u}{\partial y} \right) \quad \text{--- (1)}$$

Similarly,

$$\frac{\partial p}{\partial z} = \frac{\partial}{\partial z} \left(n \frac{\partial w}{\partial z} \right) \quad \text{--- (2)}$$

$$z_y = n \frac{\partial w}{\partial y}$$



BCS:-

$$\text{at } y=0, u=0, w=0$$

$$\text{at } y=h, u=U, w=0$$

Integrating,

$$u = \frac{1}{2\eta} \frac{\partial p}{\partial x} y(y-h) + \frac{Uy}{h}$$

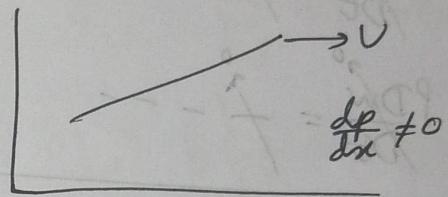
$$w = \frac{1}{2\eta} \frac{\partial p}{\partial x} y(y-h)$$

Flow in x and z directions per unit width,

$$q_x = \int_0^h u dy, q_z = \int_0^h w dy$$

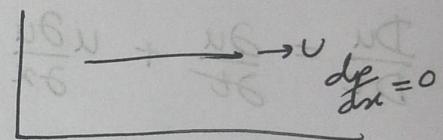
$$q_x = -\frac{h^3}{12\eta} \frac{\partial p}{\partial x} + \frac{Uh}{2}$$

$$q_y = -\frac{h^3}{12\eta} \frac{\partial p}{\partial z}$$



For Steady Flow :-

$$\frac{\partial q_x}{\partial x} + \frac{\partial q_z}{\partial z} = 0$$



$$\underbrace{\frac{\partial}{\partial x} \left(\frac{h^3}{\eta} \frac{\partial p}{\partial x} \right) + \frac{\partial}{\partial z} \left(\frac{h^3}{\eta} \frac{\partial p}{\partial z} \right)}_{(1)} = 6u \frac{\partial h}{\partial x} + 6h \frac{\partial U}{\partial x} \quad (2) \quad (3)$$

① Pressure induced flow - Poiseuille flow

② Velocity induced flow - Couette term

③ Stretch term

As V is constant w.r.t. x ,

$$\boxed{\frac{\partial}{\partial x} \left(\frac{h^3}{2} \frac{\partial p}{\partial x} \right) + \frac{\partial}{\partial z} \left(\frac{h^3}{2} \frac{\partial p}{\partial z} \right) = 6u \frac{\partial h}{\partial x}}$$

Reynolds eqn

Lubrication Technology

Navier-Stokes eqn

$$\rho \frac{D\vec{u}}{Dt} = \rho \vec{F} - \frac{\partial p}{\partial x} + \frac{\partial}{\partial x} \left\{ \eta \left[2 \frac{\partial u}{\partial z} - \frac{2}{3} \left(\frac{\partial u}{\partial x} + \frac{\partial v}{\partial y} + \frac{\partial w}{\partial z} \right) \right] \right\} + \frac{\partial}{\partial y} \left[\eta \left(\frac{\partial u}{\partial y} + \frac{\partial v}{\partial x} \right) \right] + \frac{\partial}{\partial z} \left[\eta \left(\frac{\partial w}{\partial x} + \frac{\partial u}{\partial z} \right) \right]$$

Momentum equation

$$\rho \frac{D\vec{v}}{Dt} = \vec{f} \quad \dots$$

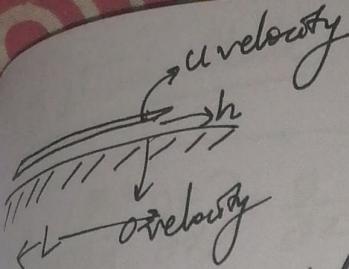
$$\rho \frac{D\vec{w}}{Dt} = \vec{f} \quad \dots$$

$$\frac{Du}{Dt} = \frac{\partial u}{\partial t} + u \frac{\partial u}{\partial x} + v \frac{\partial u}{\partial y} + w \frac{\partial u}{\partial z}$$

$$\frac{\partial p}{\partial t} + \frac{\partial}{\partial x} (pu) + \frac{\partial}{\partial y} (pv) + \frac{\partial}{\partial z} (pw) = 0 \rightarrow \text{Continuity equation}$$

Assumptions of thin-film lubrication:-

- ① Inertia & Body forces are negligible compared with the pressure & viscous terms.
- ② Film is thin, there is no variation of pressure across the fluid film. ($\frac{\partial p}{\partial y} = 0$).
- ③ No slip across the fluid boundaries
- ④ No external forces act on the film
- ⑤ Flow is viscous and laminar
- ⑥ Derivatives of u & w w.r.t y are much larger than the other derivatives of velocity components.


 Velocity
 $\frac{\partial u}{\partial y}$ & $\frac{\partial w}{\partial y}$ are large
 Height of fluid film is very small compared to the length of the contact.

$$\frac{h}{L} < 10^{-3}$$

Using assumptions,

$$0 = \frac{\partial P}{\partial x} + \frac{\partial}{\partial y} \left(\eta \frac{\partial u}{\partial y} \right)$$

$$0 = -\frac{\partial P}{\partial y} \Rightarrow P = f(x, z)$$

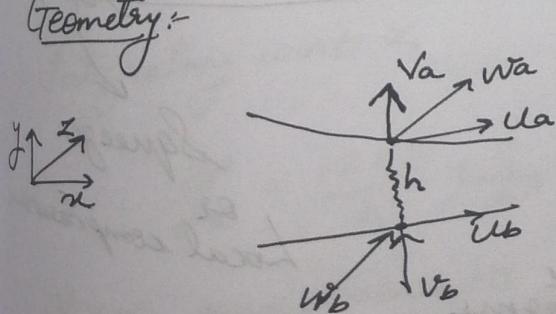
$$0 = -\frac{\partial P}{\partial z} + \frac{\partial}{\partial y} \left(\eta \frac{\partial w}{\partial y} \right)$$

We obtain,

$$u = \frac{1}{2\eta} \frac{\partial P}{\partial x} y^2 + C_1 y + C_3$$

$$w = \frac{1}{2\eta} \frac{\partial P}{\partial z} y^2 + C_2 y + C_4$$

Geometry:-



B.C.S.:-

$$\text{at } y=0, u=u_b, w=w_b$$

$$\text{at } y=h = u=u_a, w=w_a$$

h varies across x and z .

Using BCs, we obtain,

$$u = \frac{1}{2\eta} \frac{\partial p}{\partial x} y(y-h) + \left(\frac{h-y}{h}\right) u_b + \frac{y}{h} u_a$$

$$w = \frac{1}{2\eta} \frac{\partial p}{\partial z} y(y-h) + \left(\frac{h-y}{h}\right) w_b + \frac{y}{h} w_a$$

Substitute in continuity eqn, we have,

$$\frac{\partial}{\partial y} (pv) = -\frac{1}{2} \left\{ \frac{\partial}{\partial x} \left[\frac{p}{\eta} \frac{\partial p}{\partial x} y(y-h) \right] + \frac{\partial}{\partial z} \left[\frac{p}{\eta} \frac{\partial p}{\partial z} y(y-h) \right] \right\} \\ - \frac{\partial}{\partial x} \left[p \left\{ \left(\frac{h-y}{h} \right) u_b + \frac{y}{h} u_a \right\} \right] \frac{\partial}{\partial z} \left[p \left\{ \left(\frac{h-y}{h} \right) w_b + \frac{y}{h} w_a \right\} \right]$$

Integrating w.r.t. y,

$$p(v_a - v_b) = -\frac{1}{2} \left\{ \int_0^h \frac{\partial}{\partial x} \left[\frac{p}{\eta} \frac{\partial p}{\partial x} y(y-h) \right] dy + \int_0^h \frac{\partial}{\partial z} \left[\frac{p}{\eta} \frac{\partial p}{\partial z} y(y-h) \right] dy \right\} \\ - \int_0^h \frac{\partial}{\partial x} \left[p \left\{ \left(\frac{h-y}{h} \right) u_b + \frac{y}{h} u_a \right\} \right] dy \\ - \int_0^h \frac{\partial}{\partial z} \left[p \left\{ \left(\frac{h-y}{h} \right) w_b + \frac{y}{h} w_a \right\} \right] dy - \frac{\partial p}{\partial t}$$

Applying Leibniz rule,

$$\int_0^h \frac{\partial}{\partial x} f(x, y, z) dz = \frac{\partial}{\partial z} \int_0^h f(x, y, z) dz - f(x, y, h) \frac{\partial}{\partial x}$$

$$\boxed{\frac{\partial}{\partial x} \left(\frac{ph^3}{12\eta} \frac{\partial p}{\partial x} \right) + \frac{\partial}{\partial z} \left(\frac{ph^3}{12\eta} \frac{\partial p}{\partial z} \right) = \left(\frac{u_a + u_b}{2} \right) \frac{\partial (ph)}{\partial x} + \left(\frac{w_a + w_b}{2} \right) \frac{\partial (ph)}{\partial z} + \frac{\partial (ph)}{\partial t}}$$

↓
Generalized Reynolds equation

LHS → Poiseuille term

RHS 1st 2 terms → Couette terms

Last term → Squeeze or local compression

↑
Local compression

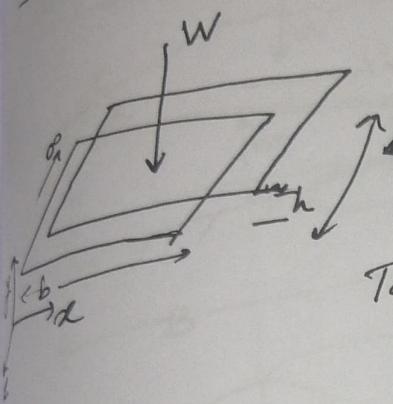
Squeeze

2D steady state

Reynolds eqn.

$$\frac{\partial}{\partial x} \left(\frac{h^3}{12\eta} \frac{\partial P}{\partial x} \right) + \frac{\partial}{\partial z} \left(\frac{h^3}{12\eta} \frac{\partial P}{\partial z} \right) = \left(\frac{U_a + U_b}{2} \right) \frac{\partial h}{\partial x}$$

$U_a = U$ } we get Reynolds eqn.
 $U_b = 0$



$h = f(z, x) \rightarrow$ Profile is known (input)
 Top plate is moving.
 We need to find pressure as a fn of x and z.

$fL \gg SB$, we take plate to be longer one direction and assume as ∞ in that direction

$$\therefore \frac{\partial P}{\partial z} = 0 \Rightarrow P(x), \text{ also } h(x).$$

Now we have,

$$\frac{\partial}{\partial x} \left(\frac{h^3}{12\eta} \frac{\partial P}{\partial x} \right) = \left(\frac{U_a + U_b}{2} \right) \frac{\partial h}{\partial x}$$

$$U_a = U, U_b = 0 \quad \text{Let } V = \frac{U_a + U_b}{2}$$

Integrating w.r.t. x

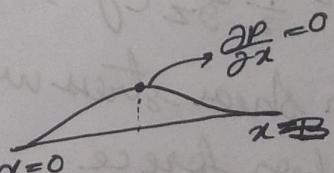
$$\frac{\partial P}{\partial x} = \frac{12\eta V}{h^2} + \frac{\eta}{h^3} C$$

$$\text{at } x=0, \text{ gauge pressure} = 0$$

$$\text{at } x=B, \quad +$$

As plate is loaded, pressure profile \Rightarrow

$$\text{let at } h = h_m, \frac{\partial P}{\partial x} = 0 \quad \left\{ h_m = h(x_m) \right.$$



$$\Rightarrow \boxed{\frac{\partial P}{\partial x} = 12 \eta U \frac{h^3}{h^3} (h - h_m)}$$

↓
unknown

$$\frac{\partial}{\partial x} \left(h^3 \frac{\partial P}{\partial x} \right) + 2 \left(h^3 \frac{\partial P}{\partial z} \right) = 6 \eta U \frac{\partial h}{\partial x}$$

$P(x, z) = ?$ based on $h(x, z)$

Operating Parameters

Load Carrying Capacity $W = \int p dx dz$

Flow

$$Q_x = \int_0^h u dy, \quad Q_z = \int_0^h w dy$$

$$Q_x = -\frac{h^3}{12\eta} \frac{\partial P}{\partial x} + \frac{hU}{2}$$

$$Q_z = -\frac{h^3}{12\eta} \frac{\partial P}{\partial z}$$

$$\begin{cases} u_a = U \\ u_b = 0 \\ w_a = w_b = 0 \end{cases}$$

Shear Stress

$$\tau_x = \eta \frac{\partial u}{\partial y}, \quad \tau_z = \eta \frac{\partial w}{\partial y}$$

Substituting expressions for u and w we have,

$$\tau_x = \frac{1}{2} \frac{\partial P}{\partial x} (2y - h) + \frac{\eta U}{h}$$

$$\tau_z = \frac{1}{2} \frac{\partial P}{\partial z} (2y - h)$$

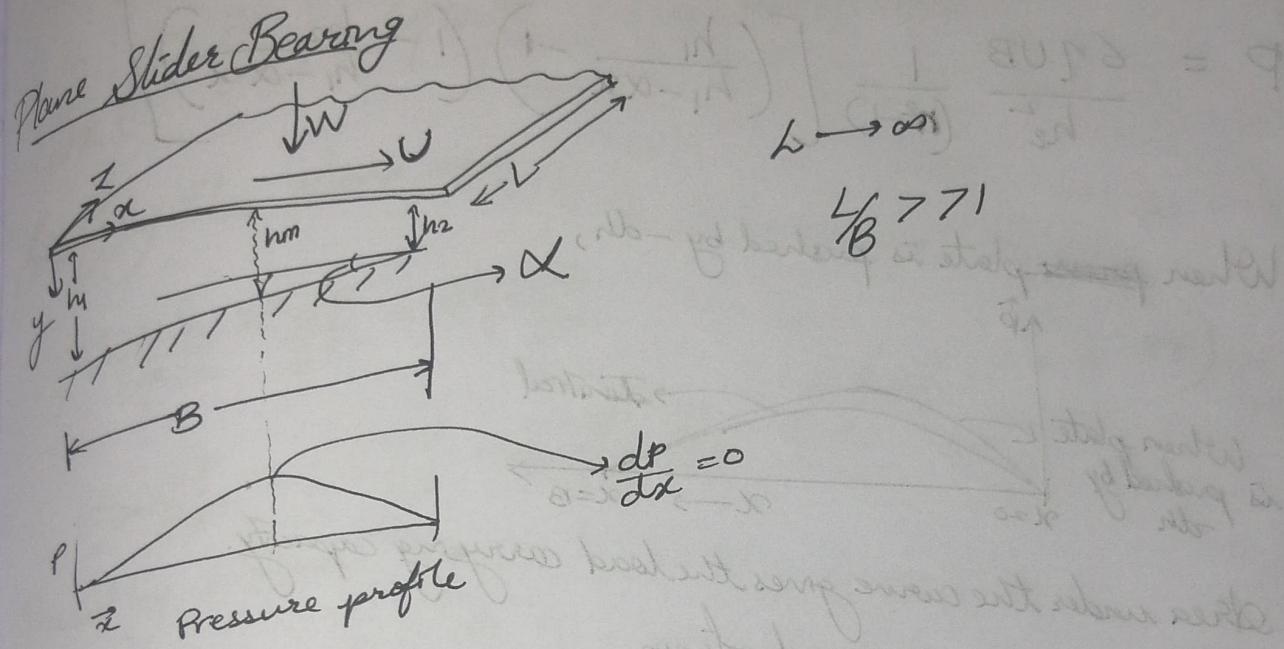
from shear stress we can calculate the friction force,

Friction force

$$\tau_{x|y=0} = -\frac{h}{2} \frac{\partial P}{\partial x} + \frac{\eta U}{h}$$

$$\tau_{x|y=h} = \frac{h}{2} \frac{\partial P}{\partial x} + \frac{\eta U}{h}$$

$$\underline{\text{Friction force}} \quad F_{\text{fr}} = \int_0^z \int_0^x \left[-\frac{\eta}{2} \frac{\partial p}{\partial x} + \frac{1}{h} U \right] dx dz$$



We use $U_a = U$, $U_b = 0$
 $\therefore U/2 \rightarrow \text{avg.}$

$$\frac{\partial p}{\partial x} = 12 \eta \left(\frac{U/2}{h^3} \right) (h - h_m) = \frac{6 \eta U}{h^3} (h - h_m)$$

$$\tan \alpha = \frac{h_1 - h_2}{B}$$

$$\alpha = \frac{h_1 - h_2}{B}$$

$$h(x) = h_1 - \alpha x \quad (\text{before growth})$$

$$\frac{dp}{dx} = \frac{6 \eta U}{(h_1 - \alpha x)^3} (h_1 - \alpha x - h_m)$$

Integrating w.r.t x , we obtain,

$$p = 6 \eta U \left[\frac{1}{(h_1 - \alpha x)^2} - \frac{h_m}{(h_1 - \alpha x)^3} \right] dx + C_1$$

We have 2 BCs, $P=0$, at $x=0, B$, to find h_m and C_1 .

$$h_m = \frac{2nh_2}{n+1}$$

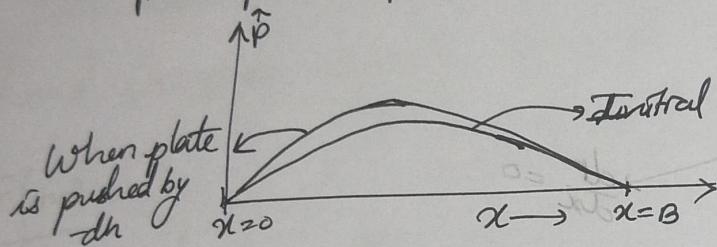
where $n = \frac{h_1}{h_2}$

$$G = -\frac{6\eta U}{\alpha h_2} \left(\frac{1}{n+1} \right)$$

Altitude

$$P = \frac{6\eta UB}{h_2^2} \frac{1}{(n-1)} \left[\left(\frac{h_1}{h_1 - \alpha x} - 1 \right) \left(1 - \frac{h_2}{h_1 - \alpha x} \right) \right]$$

When ~~plate~~ plate is pushed by $-dh$,



Area under the curve gives the load carrying capacity.

When $h_2 \rightarrow 0$, pressure shoots up.

Load carrying capacity, $W = L \int_0^B P dx$

$$W = \frac{6\eta U B^2 L}{h_2^2} \frac{1}{(n-1)^2} \left[\ln n - \frac{2(n-1)}{n+1} \right]$$

Inverse solution for lubrication

Shear Stress

$$\tau = \frac{h}{2} \frac{\partial P}{\partial x} + \frac{\eta U}{h} \quad (\text{At moving surface})$$

Fiction force

$$F = L \int_0^B \tau dx$$

$$\therefore F = \frac{\eta U B L}{h_2} \frac{1}{(n-1)} \left[4 \ln n - \frac{6(n-1)}{n+1} \right]$$

$$\mu = \frac{F}{W} = \frac{h_2}{B} \left[\frac{2(n^2-1)hn - 3(n-1)^2}{3(n+1)hn - 6(n-1)} \right]$$

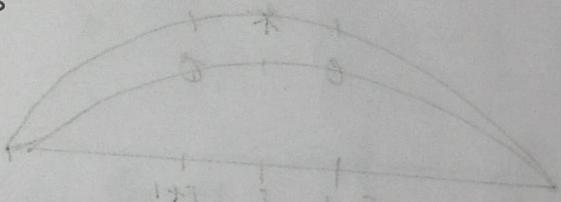
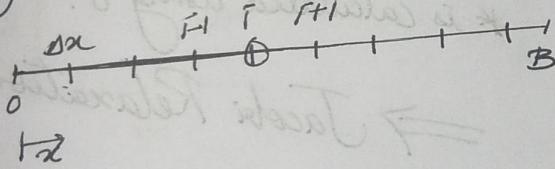
Numerical Solution to One-Dimensional problem

$$\frac{\partial}{\partial x} \left(h^3 \frac{\partial P}{\partial x} \right) = 6\eta U \frac{\partial h}{\partial x} \quad (\text{One-Dimensional differential equation})$$

Simplifying the above eqn,

$$3h^2 \frac{\partial P}{\partial x} \frac{\partial h}{\partial x} + h^3 \frac{\partial^2 P}{\partial x^2} = 6\eta U \frac{\partial h}{\partial x} \quad (\text{Input } \rightarrow h = h_i - \alpha x)$$

Proceed by FDM:-



$$\frac{\partial P}{\partial x} = \frac{P_{i+1} - P_{i-1}}{2\Delta x}$$

$$\frac{\partial^2 P}{\partial x^2} = \frac{P_{i+2} - 2P_i + P_{i-2}}{\Delta x^2}$$

$$\frac{\partial P_{i+1/2}}{\partial x} - \frac{\partial P_{i-1/2}}{\partial x}$$

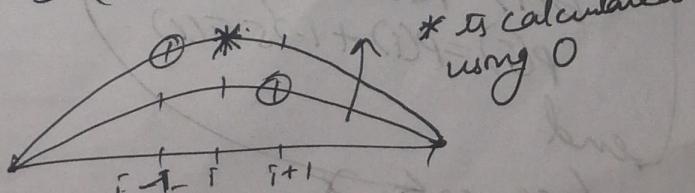
$$= \frac{\frac{P_{i+1} - P_i}{\Delta x} - \frac{P_i - P_{i-1}}{\Delta x}}{\Delta x}$$

$$= \frac{P_{i+1} - 2P_i + P_{i-1}}{\Delta x^2}$$

$$\frac{\partial h}{\partial x} = \frac{h_{i+1} - h_{i-1}}{2\Delta x}$$

Substituting and rearranging, we obtain,

$$P_i = -\frac{\Delta x^2}{2} \left[\frac{6\eta U}{h_i^3} - \frac{3}{h_i} \left(\frac{P_{i+1} - P_{i-1}}{2\Delta x} \right) \right] \left(\frac{h_{i+1} - h_{i-1}}{2\Delta x} \right) + \frac{P_{i+1} + P_{i-1}}{2}$$



← Guess-Siedel Relaxation ←
Faster convergence rate

MATLAB

$x = [0, \dots, J]; n \text{ nodes use linspace}$

$$h = h_i - \alpha x,$$

$$P = [0, 0, \dots, 0]$$

$$\text{while}(\cdot) \\ P_{\text{old}} = P$$

for $i=2:n-1$

$$P(i) = \dots$$

end

loop

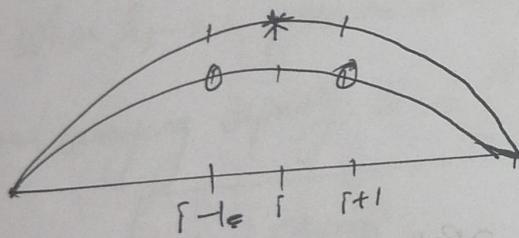
$$\frac{\sum P - \sum P_{\text{old}}}{\sum P_{\text{old}}} < 10^{-5}$$

} 1 iteration

$$\begin{cases} P=0 \\ P_n=0 \end{cases}$$

* is calculated using 0.

\Rightarrow Jacobi Relaxation



$$P(i) = \dots f(P_{\text{old}})$$

Jacobi is useful for unstable solutions

MATLAB

$x = [0, \dots, J];$

$$h = h_i - \alpha x$$

$$P = [0, 0, \dots, 0]$$

$\text{while}(\cdot)$

$$P_{\text{old}} = P$$

for $i=2:n-1$

$$R_{i,1S} = f(P)$$

$$E(i) = R_{i,1S} - P(i)$$

$$P(i) = P(i) + 1.25 E(i)$$

end

$$\left(\frac{\sum P - \sum P_{\text{total}}}{\sum P_{\text{total}}} \right) <$$

Overrelaxation factor

1.2 - 1.3
we deserve stability & faster convergence

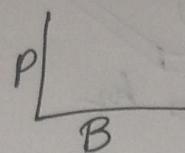
(Overrelaxation)

If we use 0.85, we call it underrelaxation

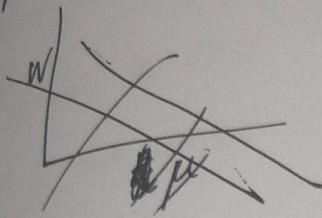
(0.8 - 0.9)
(for stability)

Take some geometry,
 $h_1, \alpha \rightarrow$ constants
 and pressure profile

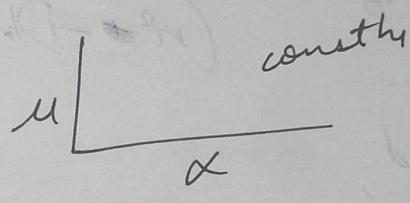
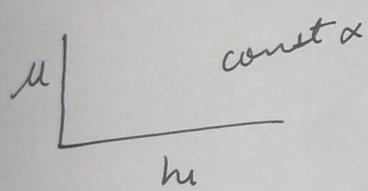
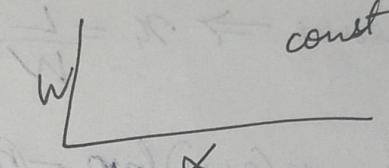
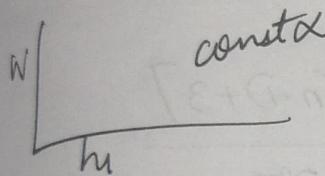
Take n at least 100.



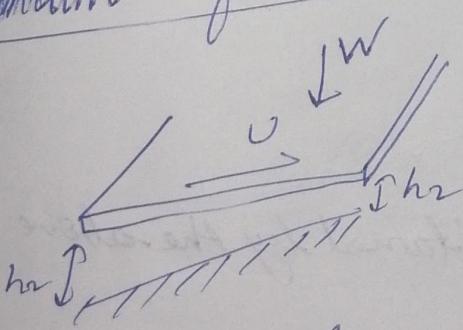
$h_2 \rightarrow$ constant value



use sum from P and $\frac{dx}{dx}$ for integration
 find w
 find Friction forces
 find μ .



Optimum Performance of Slider Bearing

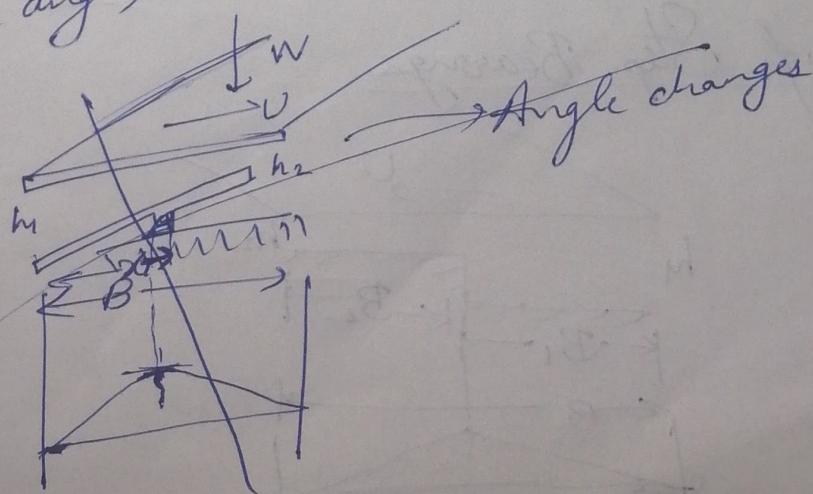


Angle remains same
 if W increases.

To change the angle,

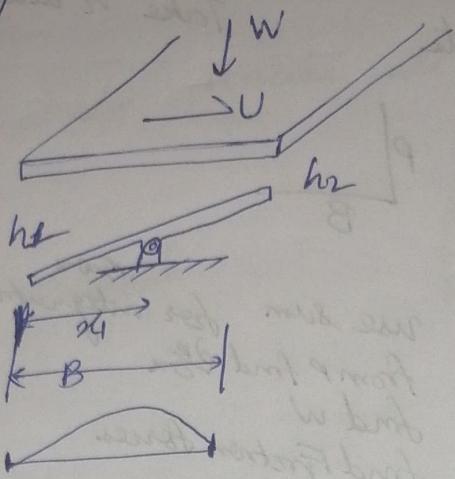
Pivot Slider
 Bearing

$$n = \frac{h_1}{h_2}$$



Pivot Slider Bearing

$$n = \frac{h_1}{h_2}$$



Position of Pivot (x_1)

$$\text{Centre of Pressure} \Rightarrow x_1 = \frac{L}{W} \int_0^B P dx$$

$$\frac{x_1}{B} = \frac{n(2+n)ln n - (n-1)[2.5(n-1)+3]}{(n^2 - Dln n - 2(n-1)^2)}$$

For maximum load,

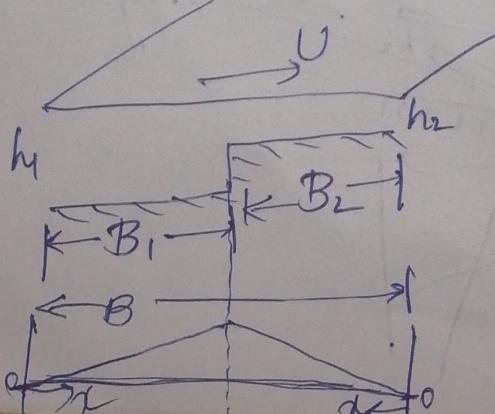
$$\frac{dW}{dn} = 0 \Rightarrow n = 2.18$$

$$W_{\max} = 0.1602 \frac{\eta VLB^2}{h_2^2}$$

$$\frac{x_1}{B} = 0.578$$

→ Optimum load will be obtained by the above condition

Rayleigh Step Bearing



$$P = 6\eta V \left[\frac{h - h_m}{h^3} \right] x + a$$

Region B₁

$$P=0 \text{ at } x=0$$

$$P=P_c \text{ at } x=B_1$$

$$G=0, P_c = 6\eta V \frac{h_i - h_m}{h_i^3} B_1$$

Region B₂

$$P=0 \text{ at } x=0$$

$$P=P_c \text{ at } x=B_2$$

~~$$G=0, P_c = 6\eta V \frac{(h_m - h_m)}{h_2^2}$$~~

$$P_c = 6\eta V \frac{(h_m - h_2) B_2}{h_2^3}$$

$$\Rightarrow h_m = \frac{h_1 h_2 (B_1 h_2^2 + B_2 h_1^2)}{B_1 h_2^3 + B_2 h_1^3}$$

Region B₁

$$P = \frac{6\eta V}{h_2^2} \left[1 - \frac{h_2 (B_1 h_2^2 + B_2 h_1^2)}{B_1 h_2^3 + B_2 h_1^3} \right] x$$

Region B₂

$$P_2 = \frac{6\eta V}{h_2^2} \left[\frac{h_1 (B_1 h_2^2 + B_2 h_1^2)}{B_1 h_2^3 + B_2 h_1^3} - 1 \right] x$$

Load Carrying Capacity :-

$$W = L \int_0^{B_1} P_1 dx + L \int_0^{B_2} P_2 dx$$

$$W = \frac{3\eta ULBB_2(B-B_2)(n-1)}{(B_2n^3 + B - B_2)h_2^2}$$

$$\frac{dW}{dB_2} = 0 \quad \text{and} \quad \frac{dW}{dn} = 0$$

$$B_2 = \frac{B}{2n^3 - 3n^2 + 1}$$

$$\frac{B_1}{B_2} = 2.549$$

$$n = 1.866$$

$$W_{\max} = 0.2052 \frac{\eta U L B^2}{h_2^2}$$

$$\begin{aligned} B_1 &= B_2 = 1 \\ h_1 &= 2, h_2 = 1 \\ \Rightarrow h_m &= 1.11 \end{aligned}$$

physically impossible
~~etc~~
 $\therefore P_c$ is at h_m

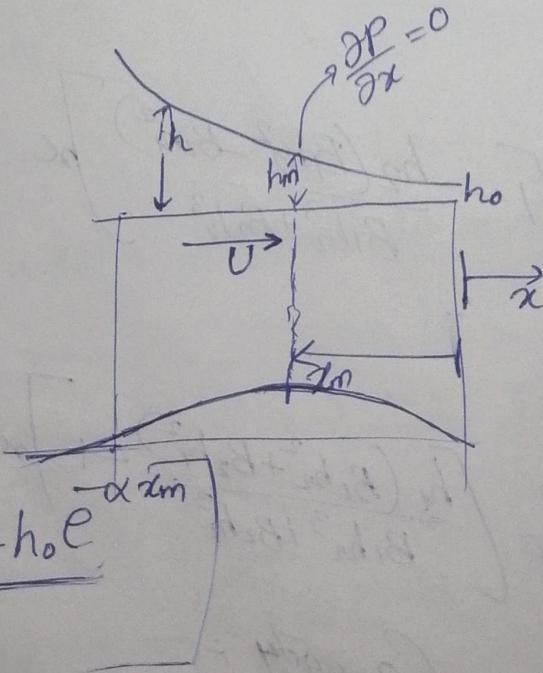
Exponential Film

$$h = h_0 e^{-\alpha x}$$

$$h_m = h_0 e^{-\alpha x_m}$$

$$\frac{\partial P}{\partial x} = 6\eta U \left[\frac{h - h_m}{h^3} \right]$$

$$\frac{\partial P}{\partial x} = 6\eta U \left[\frac{h_0 e^{-\alpha x} - h_0 e^{-\alpha x_m}}{h^3} \right]$$



$$P = \frac{6\eta U}{h_0^2} \left[\frac{e^{2\alpha x}}{2\alpha} - \frac{e^{3\alpha x} e^{-\alpha h_0}}{3\alpha} \right] + G$$

BGS
at $x=0, P=0$

at $x=-\delta, P=0$

$$\bar{P}=0, e^{-\alpha h_0} = \frac{3}{2}$$

$$P = \frac{3\eta U}{h_0^2} \left(e^{2\alpha x} - e^{3\alpha x} \right)$$

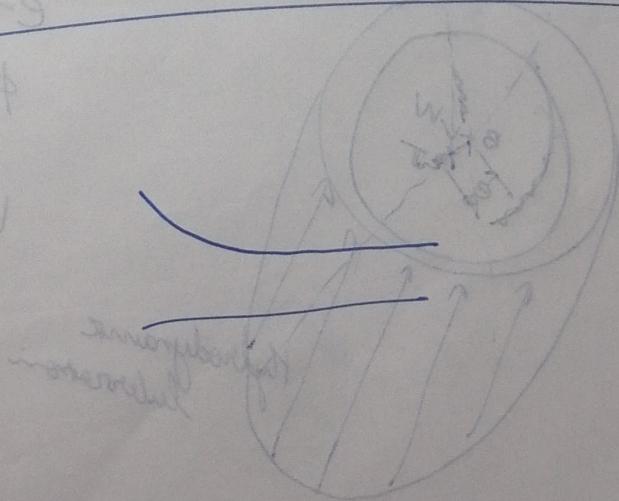
$$W = L \int_{-\infty}^0 P dx = \frac{3\eta U}{h_0^2} \left[\frac{e^{2\alpha x}}{2\alpha} - \frac{e^{3\alpha x}}{3\alpha} \right]_{-\infty}^0$$

$$W = \frac{\eta UL}{2h_0^2 \alpha^2} \quad (\text{Check with Book})$$

$$W = \frac{Wh_0^2 \alpha^2}{\eta UL} = \frac{1}{2}$$

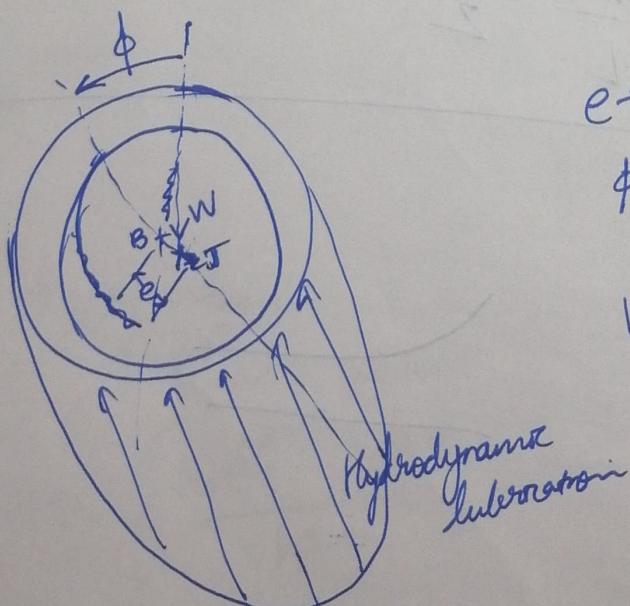
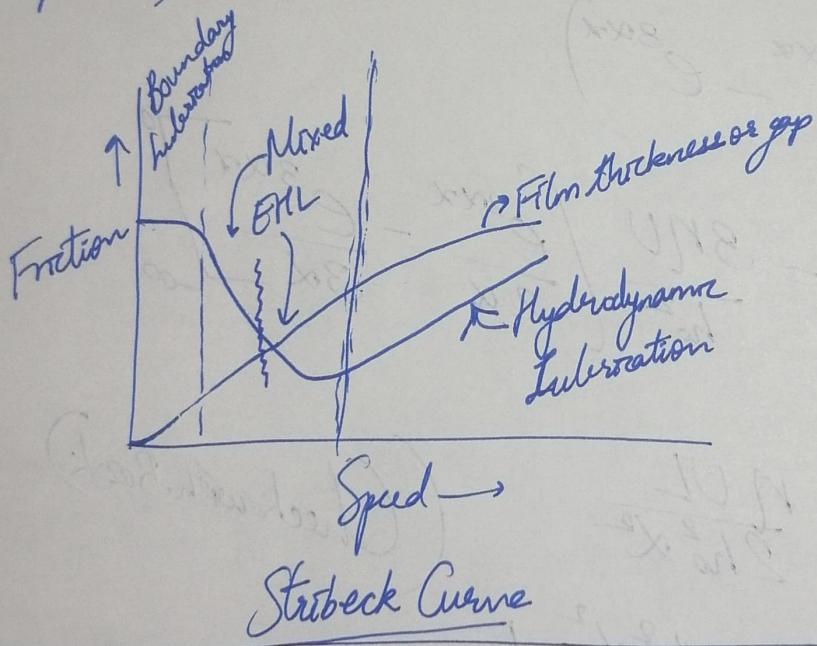
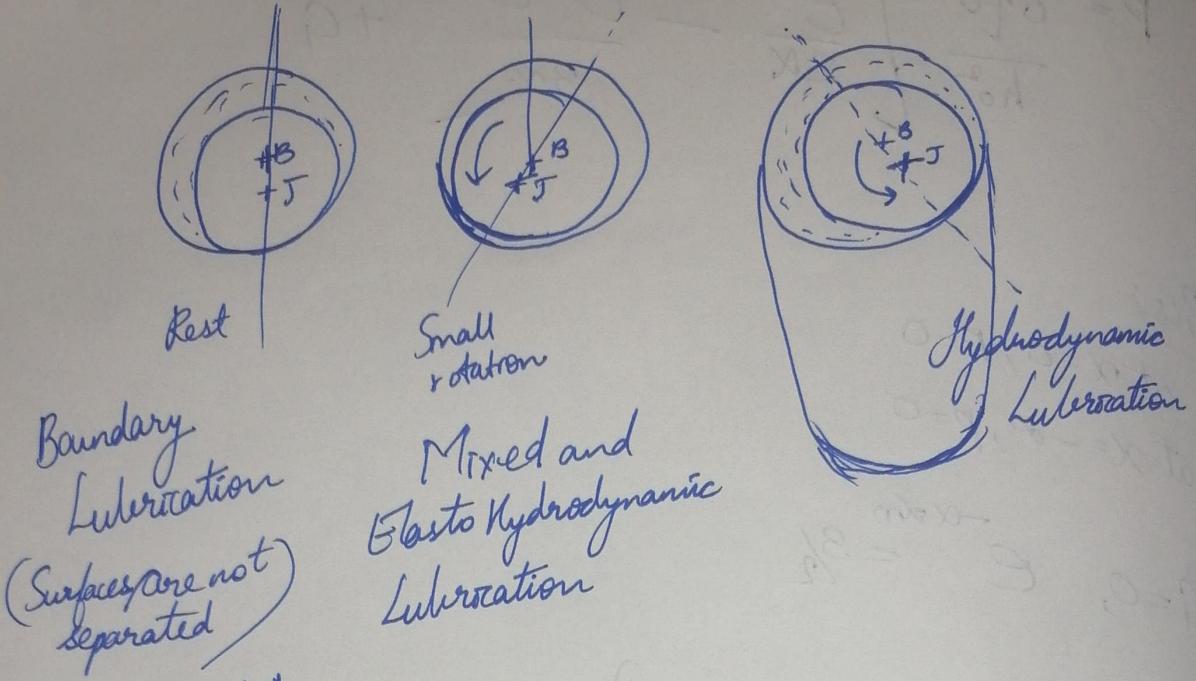
Composite Bearings

- Reservoirs kept vented
- Lubricating oil is stored
- and then supplied
- Lubricating oil is stored
- What bearing
- requires strong oil



• may know re tribological and S.P.

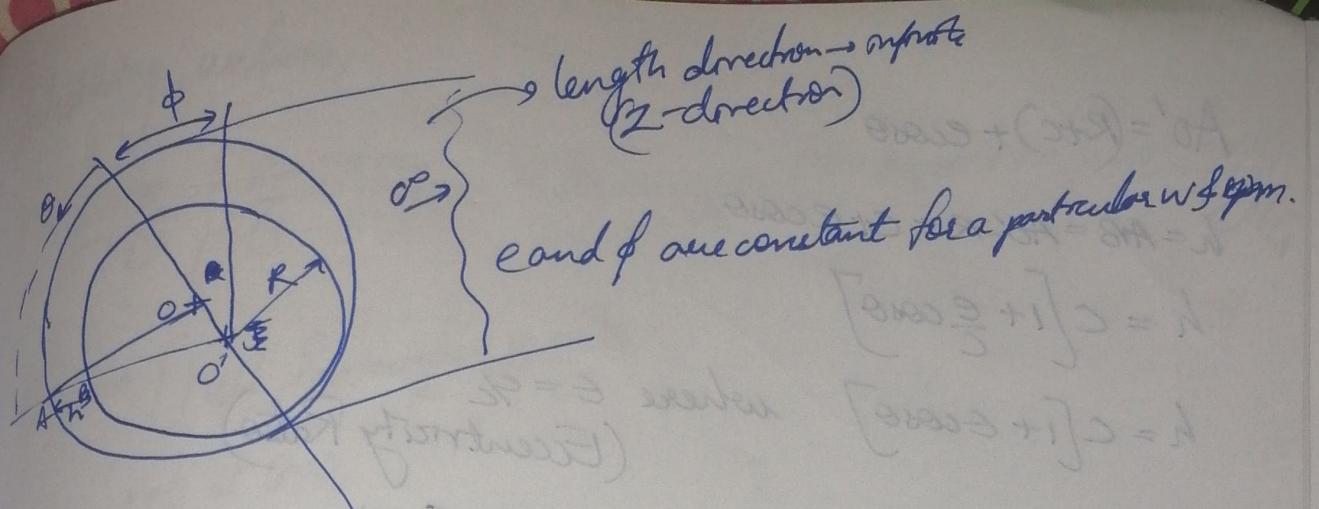
Idealized Journal Bearings



$e \rightarrow$ eccentricity
 $\phi \rightarrow$ attitude angle

When speed increases, but eccentricity remains same, pressure profile changes but summation of pressure remains equal to W .
 Also, ϕ and e change.

ϕ, e are dependent on W and rpm.



length direction \rightarrow opposite
 $(z\text{-direction})$
 $\tan \theta$ are constant for a particular w/fpm.

$$0.0025 + (3x) = 0.1$$

$$[0.0025 + 1]x = 1$$

$$[0.0025 + 1]x = 1$$

lowest surface ≥ 320
 mid surface \approx mean
 surface ≤ 320

Gap AB is a fn of θ only.

Infinitely long Journal Bearings

$$\frac{\partial}{\partial x} \left(h^3 \frac{\partial P}{\partial x} \right) = 6\eta U \frac{\partial h}{\partial x}$$

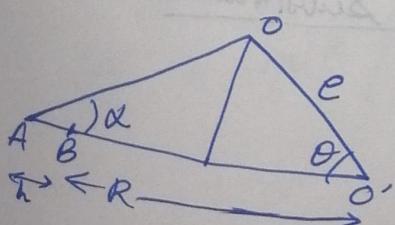
$$x = R\theta \\ dx = R d\theta$$

$$\frac{\partial}{\partial \theta} \left(h^3 \frac{\partial P}{\partial \theta} \right) = 6\eta U R \frac{\partial h}{\partial \theta}$$

$R \rightarrow$ radius of Journal

$$h(\theta)$$

$$\text{Output} \rightarrow P(\theta) = q$$



$h = AB \rightarrow$ film thickness

$$AB = AO' - R$$

$$AO' = AO \cos \alpha + e \cos \theta$$

$$RB = R + C$$

Radial Clearance

$$AO' = (R + C) \cos \alpha + e \cos \theta$$



α is small.
 $\therefore \cos \alpha \rightarrow 1$

$$AO' = (R+c) + e \cos \theta$$

$$h = AB = AO' - R = c + e \cos \theta$$

$$h = c \left[1 + \frac{e}{c} \cos \theta \right]$$

$$h = c \left[1 + e \cos \theta \right] \quad \text{where } e = \frac{a}{c} \\ (\text{Eccentricity Ratio})$$

$0 \leq e \leq 1$ When journal
when centres touches the bearing
coincide surface.

$$\frac{\partial P}{\partial \theta} = 6\eta UR \left[\frac{h-h_m}{h^3} \right] \quad (\text{Similar to previous case})$$

$$\frac{\partial P}{\partial \theta} = 0 \text{ at } h = h_m.$$

using the expression for h ,
we obtain,

$$P = \frac{6\eta UR}{C^2} \left[\int \frac{d\theta}{(1+e \cos \theta)^2} - \frac{h_m}{c} \int \frac{d\theta}{(1+e \cos \theta)^3} \right] + C$$

$$I_2 = \int \frac{d\theta}{(1+e \cos \theta)^2}, \quad I_3 = \int \frac{d\theta}{(1+e \cos \theta)^3}$$

To solve the integrations, we use Sommerfeld Substitutions.

$$\cos \nu = \frac{e + \cos \theta}{1 + e \cos \theta} \quad (\text{substitution})$$

$$\text{we obtain } \sin \theta = \frac{(1-e^2)^{1/2} \sin \nu}{1 - e \cos \nu}$$

$$\cos \theta = \frac{\cos \nu - e}{1 - e \cos \nu}$$

$$\text{and } d\theta = \frac{(1-e^2)^{1/2} d\nu}{1 - e \cos \nu}$$

Substituting, we have,

$$P = \frac{6\eta UR}{C^2} \left[\frac{2 - Es m \nu}{(1 - E^2)^{3/2}} - \frac{hm}{C(1 - E^2)^{5/2}} \right] \left(2 - 2Es m \nu + \frac{E^2 \nu}{2} + \frac{E^2 Es m \nu^2}{4} \right) t_C$$

BC's \rightarrow [Full Sommerfeld B.C.]

$$P=0 \text{ at } \theta=0,$$

$$P=0 \text{ at } \theta=2\pi$$

$$P = \frac{6\eta URE}{C^2} \frac{(2 + E \cos \theta) \sin \theta}{(2 + E^2)(1 + E \cos \theta)^2}$$

Load Carrying Capacity

$$W_r = W \cos \phi = -L \int_0^{2\pi} P \cos \theta d\theta$$

$$W_\phi = W \sin \phi = L \int_0^{2\pi} P \sin \theta d\theta \quad \xrightarrow{\text{Check?}}$$

$$W_r = LR \int_0^{2\pi} S_m \cos \theta d\theta$$

$$\frac{\partial P}{\partial \theta} = 6\eta UR \left[\frac{h - hm}{h^3} \right] \quad hm = \frac{2c(1 - E^2)}{2 + E^2} \quad h = c(1 + E \cos \theta)$$

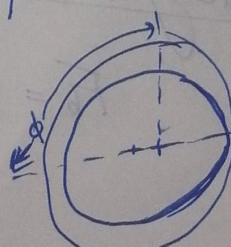
Use Sommerfeld Substitution,

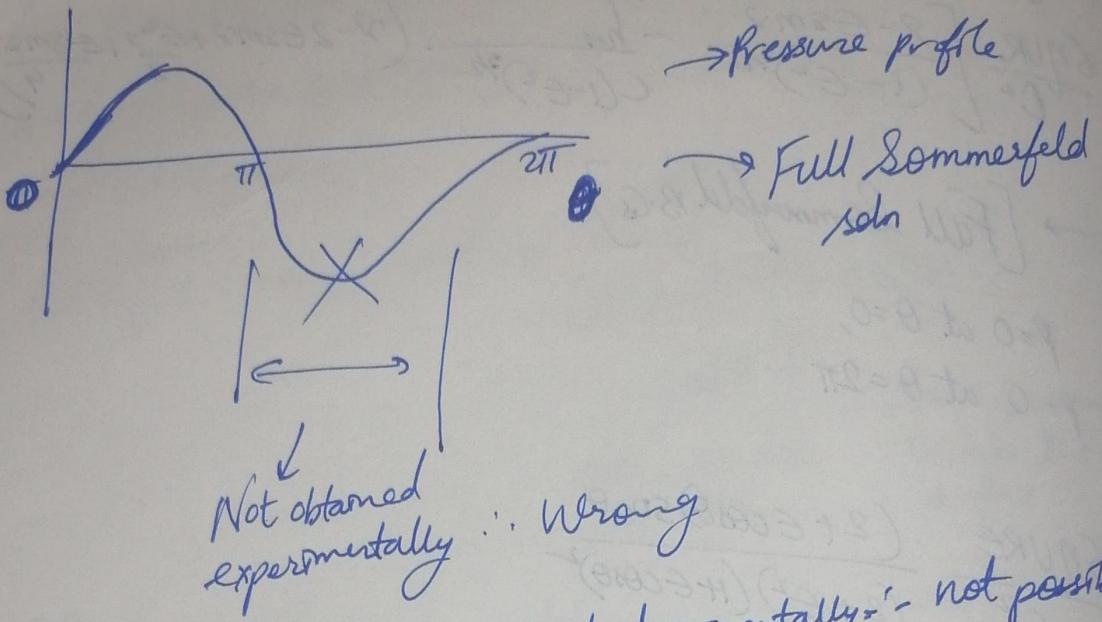
$$W_r = W \cos \phi = 0$$

$$W_\phi = W \sin \phi = \frac{12\eta ULE(R/c)^2}{(2 + E^2)(1 - E^2)^{1/2}}$$

$$W = \sqrt{W_r^2 + W_\phi^2}$$

$$W = W_\phi = \frac{12\eta ULE(R/c)^2}{(2 + E^2)(1 - E^2)^{1/2}}$$





Also $\phi = 90^\circ$, so Journal shifts horizontally - not possible
 \therefore This is wrong.

Shear stress at the journal surface

$$\tau_j = \frac{h}{2R} \frac{dp}{d\theta} + \eta \frac{U}{h}$$

Friction force

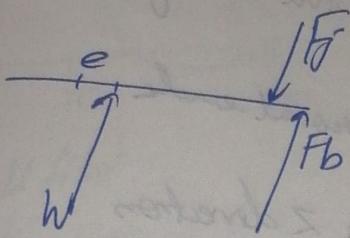
$$F_j = \int_0^{2\pi} \tau_j L R d\theta$$

$$F_j = \eta U L (R/c) \frac{4\pi(1+2\varepsilon^2)}{(2+\varepsilon^2)(1-\varepsilon^2)^2}$$

Similarly at the Bearing Surface

$$F_b = \frac{\eta U L R}{c} \frac{4\pi(1-\varepsilon^2)^2}{(2+\varepsilon^2)}$$

for this case,



taking c to be small,

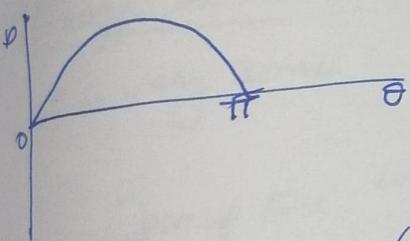
$$RF_f = RF_b + we$$

$$\Rightarrow F_f > F_b$$

Because of friction force Journal shifts to one side.

As this is not feasible soln, \therefore we neglect the $\frac{1}{2}$ part.

Half Sommerfeld soln



$$p = \frac{6\eta U R E}{c^2} \frac{(2 + \epsilon \cos \theta) \sin \theta}{(2 + \epsilon^2)(1 + \cos \theta)}, 0 < \theta < \pi$$

$$p=0 \text{ for } \pi < \theta < 2\pi$$

$$W_r = W \cos \phi = -LR \int_0^\pi p \cos \theta d\theta = 12\eta UL \frac{(R)^2 \epsilon^2}{(2 + \epsilon^2)(1 - \epsilon^2)}$$

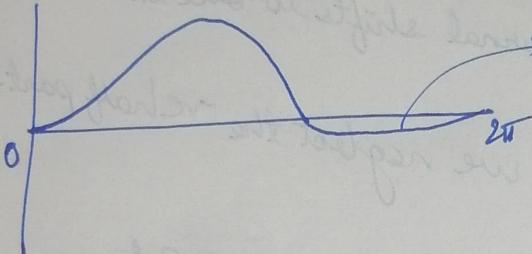
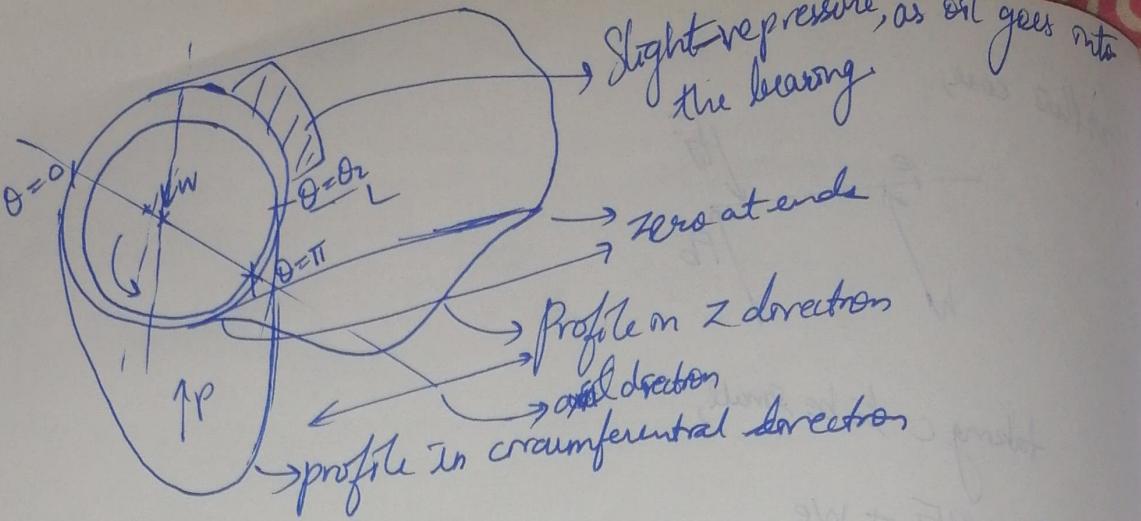
$$W_\phi = W \sin \phi = LR \int_0^\pi p \sin \theta d\theta = 6\eta UL \frac{(R/c)}{(2 + \epsilon^2)(1 - \epsilon^2)} \frac{\pi \epsilon}{2}$$

$$W = \sqrt{W_r^2 + W_\phi^2} = 6\eta UL \left(\frac{R}{c}\right)^2 \frac{\epsilon \left[\pi^2 - \epsilon^2(\pi^2 - 4)\right]^{1/2}}{(2 + \epsilon^2)(1 - \epsilon^2)}$$

$$\phi = \tan^{-1} \left(\frac{W_\phi}{W_r} \right)$$

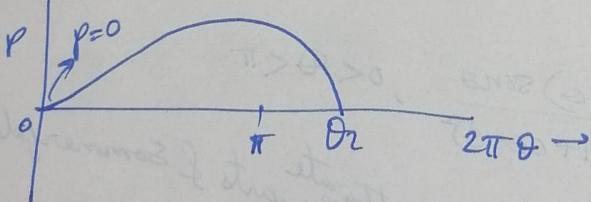
$$= \tan^{-1} \left(\frac{\pi \epsilon}{2} e^{\sqrt{1 - \epsilon^2}} \right)$$

This soln is slightly close to exp. soln.
 \therefore People started using new solns.



People neglected the -ve part,

Reynolds B.C.



Reynolds Cavitation condition

at θ_2 , $P=0$, $\frac{\partial P}{\partial \theta}=0$.

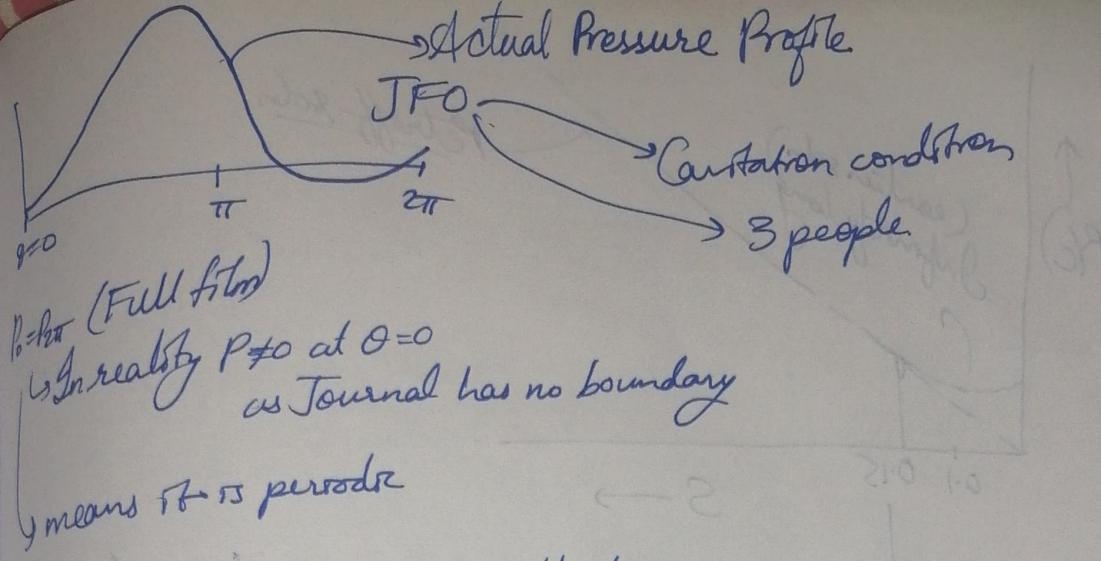
3 B.C.s,

$P=0$ at $\theta=0$,

$P=0$ at $\theta=\theta_2$,

$\frac{\partial P}{\partial \theta}=0$ at $\theta=\theta_2$.

θ_2 varies with load and RPM.



$P_c \rightarrow$ Critical density of fluid
 (beyond which density is not allowed)
 (below)

Petroff Solutions (lightly loaded Journal Bearing)

c is very small

Open up the circumference

$$\text{Friction} = T \cdot A$$

$$F = \frac{2UA}{h}$$

$$U = 2\pi R N, A = 2\pi RL, h = c$$

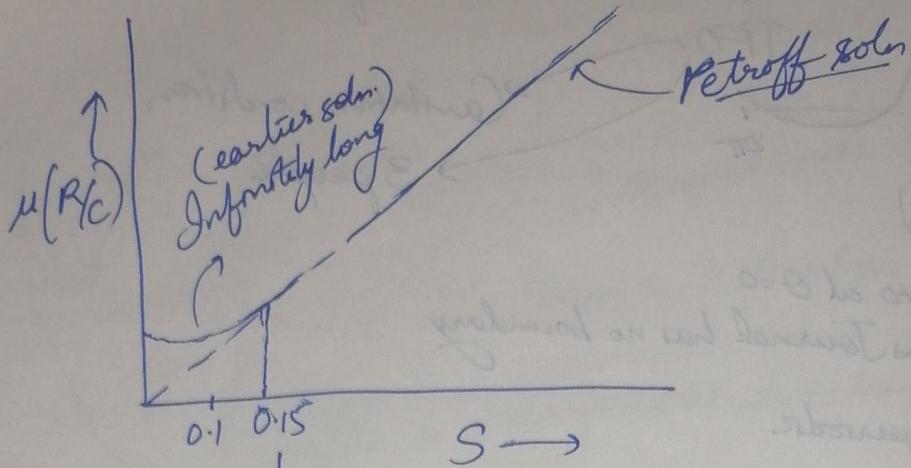
$$\therefore F = \frac{4\pi^2 \eta R^2 NL}{c}$$

$$\mu = \frac{F}{W} = \frac{2\pi^2 \eta N}{P} \left(\frac{R}{c}\right)$$

$$\text{where } p = \frac{W}{2LR} \quad (\text{Bearing pressure})$$

$$\boxed{\mu \left(\frac{R}{c}\right) = 2\pi^2 S} \rightarrow \text{Sommerfeld number}$$

$$\boxed{S = \frac{\eta N}{P} \left(\frac{R}{c}\right)^2}$$

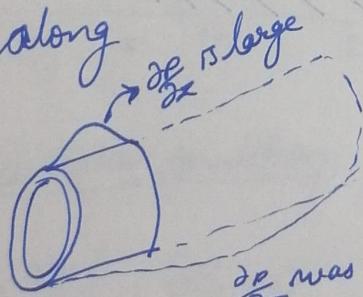


beyond 0.15, matches with infinitely long soln.
Beyond 0.15, low load & high speed

Infinitely short Journal Bearings (Narrow Bearings)

$L \ll D$ → diameter of Bearing

Variation along



(Comparison between long & short bearing)

$$\frac{\partial}{\partial z} \left(h^3 \frac{\partial P}{\partial z} \right) = 6\eta U \frac{\partial h}{\partial x} \quad \frac{\partial P}{\partial x} \text{ term vanishes.}$$

$$\frac{\partial}{\partial z} \left(h^3 \frac{\partial P}{\partial z} \right) = 6\eta U \frac{\partial h}{\partial \theta} \quad h = f_n(\theta)$$

$$P = \frac{6\eta U}{R h^3} \frac{\partial h}{\partial \theta} \frac{z^2}{2} + C_1 z + C_2$$

$\frac{d\sigma}{dz} = 0$ at $z = \pm \frac{L}{2}$

$$p = \frac{3\eta U}{RC^2} \left(\frac{L^2}{4} - z^2 \right) \frac{\epsilon_{smo}}{(1 + \epsilon \cos \theta)^3}$$

$$W_r = -2 \int_0^{\pi} \int_{-L/2}^{L/2} p \cos \theta R d\theta dz$$

$$W_\phi = 2 \int_0^{\pi} \int_{-L/2}^{L/2} p \sin \theta R d\theta dz$$

Use Sommerfeld Substitution

$$W_r = \frac{\eta U L^3}{C^2} \frac{\epsilon^2}{(1 - \epsilon^2)^2}$$

$$W_\phi = \frac{\eta U L^3}{4C^2} \frac{\pi \epsilon}{(1 - \epsilon^2)^{3/2}}$$

Total Load

$$W = \sqrt{W_r^2 + W_\phi^2} = \frac{\eta U L^3}{4C^2} \frac{\epsilon}{(1 - \epsilon^2)^2} \left[\pi^2 (1 - \epsilon^2) + 16 \epsilon^2 \right]^{1/2}$$

$$\phi = \tan^{-1} \left(\frac{W_\phi}{W_r} \right) = \tan^{-1} \left[\frac{\pi \epsilon}{4} \frac{(1 - \epsilon^2)^{1/2}}{\epsilon} \right]$$

Shear Stress

$$\tau = \eta \frac{U}{h}$$

Fraction Force

$$F = \int_0^{2\pi} \eta \frac{U}{h} L R d\theta = \frac{\eta U L R}{C} \frac{2\pi}{(1 - \epsilon^2)^{1/2}}$$

$$M(RC) = \frac{2\pi^2 S}{(1-\epsilon^2)^{1/2}}$$

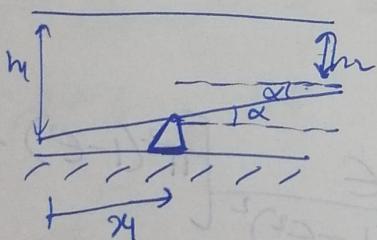
End Flow

$$dQ_z = -\frac{h^3}{12\eta} \frac{\partial P}{\partial z}$$

$$Q_z = -2 \int_0^R \frac{h^3}{12\eta} \frac{\partial P}{\partial z} \Big|_{z=L_h} dz$$

Multipled by 2 for 2 ends

$$\underline{Q_z = EULC}$$



α is input
find x

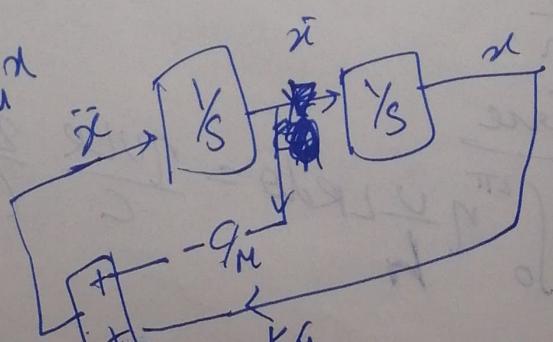
Assume x_1
and find α

$$M\ddot{x} + C\dot{x} + kx = 0$$

then change
for a force

$$\ddot{x} + C_M \dot{x} + K_M x = 0$$

$$\ddot{x} = C_M \dot{x} - K_M x$$



Make a loop

Finite Bearings (Journal)

$$\frac{\partial}{\partial x} \left(\frac{h^3}{2\eta} \frac{\partial P}{\partial x} \right) + \frac{\partial}{\partial z} \left(\frac{h^3}{12\eta} \frac{\partial P}{\partial z} \right) = \frac{U_a + U_b}{2} \frac{\partial h}{\partial x}$$

$$\theta = \frac{x}{R}$$

$$h = \frac{h_1}{C}$$

$$z = \frac{z}{L_2}$$

$$U = U_a + U_b$$



$$\frac{\partial}{\partial \theta} \left(\frac{h^3 C^3}{6\eta} \frac{\partial P}{\partial \theta} \right) + \frac{4}{L^2} \frac{\partial}{\partial z} \left(\frac{h^3 C^3}{6\eta} \frac{\partial P}{\partial z} \right) = \frac{U}{R} \frac{\partial h}{\partial \theta} C$$

$$\frac{\partial}{\partial \theta} \left(h^3 \frac{\partial P}{\partial \theta} \right) + \left(\frac{D}{L} \right)^2 \frac{\partial}{\partial z} \left(h^3 \frac{\partial P}{\partial z} \right) = \frac{\partial h}{\partial \theta}$$

$$\bar{P} = \frac{P C^2}{6\eta U R}$$

$$h = H + e \cos \theta$$

Load Carrying Capacity:

$$W = \int_{\theta=0}^{\pi/2} \int_{z=L_2}^{2\pi R} P dx dz$$

$$= 2 \int_{\theta=0}^{\pi/2} \int_{z=L_2}^{2\pi R} \bar{P} \frac{6\eta U R}{C^2} R d\theta dz$$

$$W = \frac{6\eta U R^2 L}{C^2} \int_0^1 \int_{z=L_2}^{2\pi R} \bar{P} d\theta dz$$

$$\bar{W} = \frac{W C^2}{6\eta U R^2 L} = \int_0^1 \int_{z=L_2}^{2\pi R} \bar{P} d\theta dz$$

Froude

$$\begin{aligned}
 F &= \int_{-L_2}^{L_2} \int_0^{2\pi R} dx dz \\
 &= \int_{-L_2}^{L_2} \int_0^{2\pi R} \left(\frac{h}{2} \frac{\partial P}{\partial x} + \frac{\eta}{h} U \right) dx dz \\
 &= \frac{\eta URL}{C} \int_0^1 \int_0^{2\pi} \left[\frac{3h}{20} \frac{\partial P}{\partial \theta} + \frac{1}{h} \right] d\theta dz
 \end{aligned}$$

$$F = \frac{FC}{\eta URL} = \int_0^1 \int_0^{2\pi} \left[\frac{3h}{20} \frac{\partial P}{\partial \theta} + \frac{1}{h} \right] d\theta dz$$

$$\mu = \frac{F}{W} = \frac{F \eta URL C^2}{L \times W \eta URL C}$$

$$\mu = \frac{E C}{W R}$$

$$\underbrace{\mu_R}_{(C)} = \frac{F}{W}$$

Froude parameter

End Flow

$$\frac{dQ_2}{dx} = -\frac{h^3}{12\eta} \frac{\partial P}{\partial z} \Big|_{z=L_2}$$

$$Q_2 = \int_0^{2\pi R} \frac{h^3}{12\eta} \left(\frac{\partial P}{\partial z} \Big|_{z=L_2} \right) dx$$

$$= \frac{CUR^2}{L} \int_0^{\pi} -h^3 \frac{\partial P}{\partial z} \Big|_{z=L_2} d\theta$$

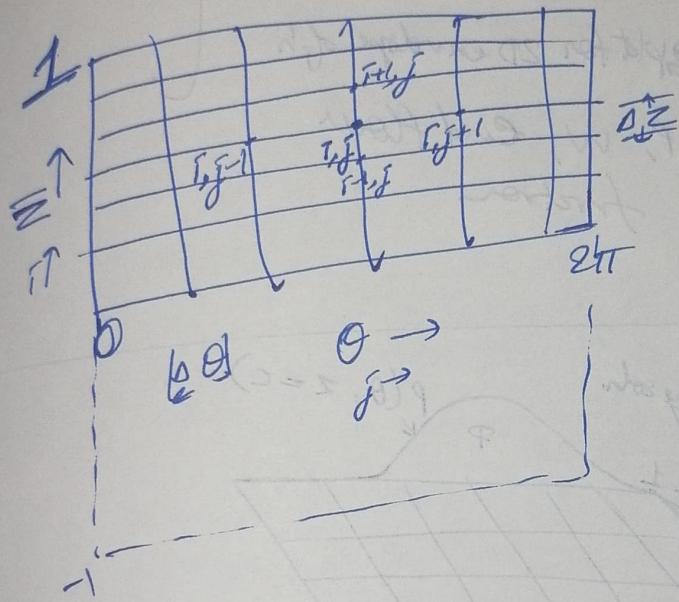
$$\bar{Q}_2 = \frac{Q_2 L}{CUR^2} = \int_0^{\pi} -h^3 \frac{\partial P}{\partial z} \Big|_{z=L_2} d\theta$$

Numerical soln (FDM)

$$\frac{\partial^2 P}{\partial \theta^2} + \left(\frac{D}{L}\right)^2 \frac{\partial^2 P}{\partial Z^2} + \frac{3}{h} \frac{\partial P}{\partial \theta} \frac{\partial h}{\partial \theta} = \frac{1}{h^3} \frac{\partial h}{\partial \theta}$$

$D = ?$ and $E = ? \rightarrow \text{Input}$

$$h = 1 + E \cos \theta$$



$$\frac{\partial P}{\partial \theta} \Big|_{i,j} = \frac{P(i, j+1) - P(i, j-1)}{2 \Delta \theta}$$

$$\frac{\partial P}{\partial Z} \Big|_{i,j} = \frac{P(i+1, j) - P(i-1, j)}{2 \Delta Z}$$

$$\frac{\partial^2 P}{\partial \theta^2} \Big|_{i,j} = \frac{P(i, j+1) + P(i, j-1) - 2P(i, j)}{\Delta \theta^2}$$

$$\frac{\partial^2 P}{\partial Z^2} \Big|_{i,j} = \frac{P(i+1, j) + P(i-1, j) - 2P(i, j)}{\Delta Z^2}$$

$$\frac{\partial h}{\partial \theta} \Big|_{i,j} = \frac{h(i, j+1) - h(i, j-1)}{2 \Delta \theta}$$

Substitute and obtain an eqn for $P(i,j)$

$$P(i,j) =$$

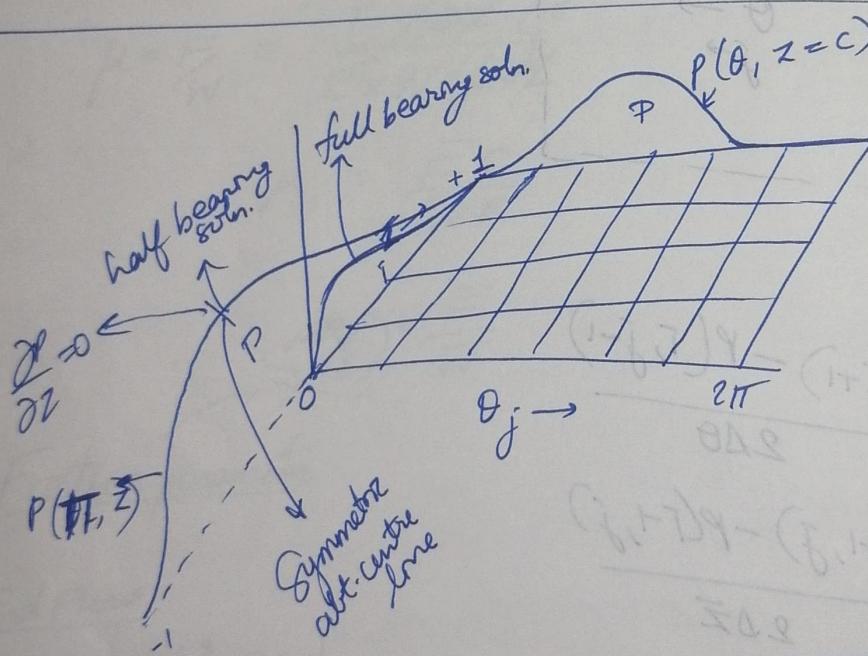
$x = \text{linspace}(0, 2\pi, nx+1); x(\text{end}) = [];$

$z = \text{linspace}(0, 1, nz) \rightarrow \text{full bearing soln.}$

$$[x, z] = \text{meshgrid}(x, z)$$

$2D \quad h = 1 + \epsilon \cos X$
 $\text{mesh}(x, z, h) \rightarrow \text{plot for } 2D \text{ envelope of } h$
 Use Pold. find P, W, end flow friction

$$\times = \begin{bmatrix} 0 & 0.5 & \dots & 2 \\ 0 & 0.5 & \dots & 2 \\ 0 & 0.5 & \dots & 2 \\ \vdots & & & \vdots \end{bmatrix}_{n \times n}$$



$$h = 1 + \epsilon \cos X$$

mesh (x, z, h)

p = zeros(size(x))

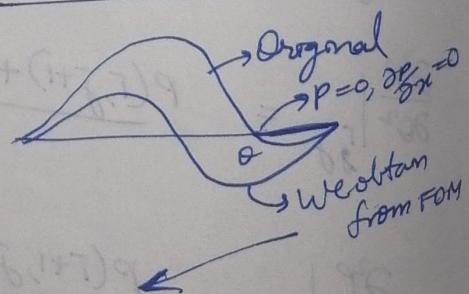
Pold = P;

while convergence > 10^-5
 for r = 2:nz-1

If statement j = 1 = nx
 $(P(i,j) = \dots)$

end

Convergence = $\sum P - EPold$
 $Pold = P$ end

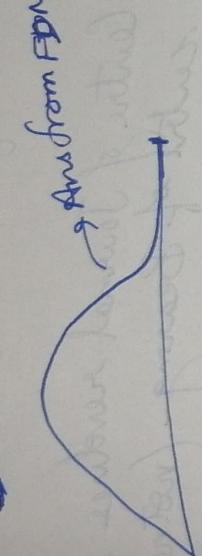


at $j=1$
 When $j \rightarrow$ end value at $\theta = 2\pi$
 $P(2\pi)$
 when $j=nz \rightarrow$ for $j+1, P(j)$
 use if statements

Reynolds Contraction
Simple Reynolds Contraction, $\delta = 0$, $\delta_x = 0$

$$p(j,j) = -\frac{1}{2} \cdot \frac{\partial^2 p}{\partial x^2}(j,j) < 0.$$

$$\text{if } p(j,j) = 0$$



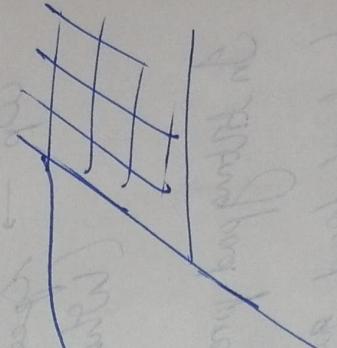
Ans from FDM

for half bearing soln.

$$p(j,j) = p(2, \varepsilon_j) \rightarrow BC \text{ for half bearing soln.}$$
$$\frac{\partial p}{\partial r} = 0$$

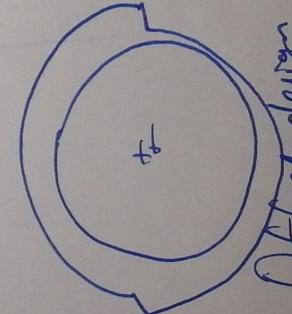
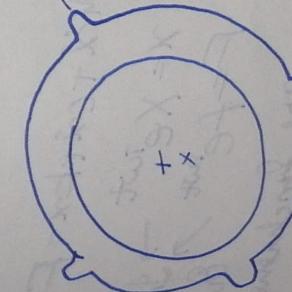
Solution:-

$$\frac{\partial^2 p}{\partial r^2} = 0$$



Hydrodynamic Instability (Journal Bearing)

4 groove



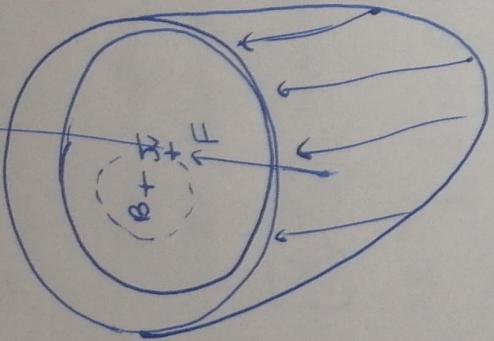
Offset design
about proto

Elliptical design has individual
each pad has pressure
→ 5 pads
→ Tilted Journal
Tilting pad bearing

w

$\pm \omega_n \rightarrow$ In practical case

$\therefore F$ has to be adjusted ; fluid has to be adjusted, which takes time to respond
By that time Δw changes to $\Delta w_1 \therefore F_1$ not always equal to W .



Centre of Journal revolves around centre of Bearing (not necessarily a circle).

All of this because of fluid which cannot respond.

$\omega \rightarrow$ Spinning Speed of Journal
 $\omega_p \rightarrow$ Speed of Journal centre around Bearing Centre
(whorl) (whorl)

In Whorl pad pressure is adjusted quickly as compared to Journal Bearing.
for high load, gap is small, \therefore small part of fluid gives high pressure, \therefore adjusts quickly corresponding to the load W .

$$\text{Whirl Ratio} = \frac{\omega_p}{\omega} = \frac{1}{2} \left(\frac{\text{Half whorl mechanism}}{\text{in Journal Bearing}} \right)$$

① Subynchronous Vibration (whorl)

② Resonating Vibration (whip)

$$M\ddot{x} + Cx + kx = F$$

$$x = X e^{j(\omega t - \phi)}$$

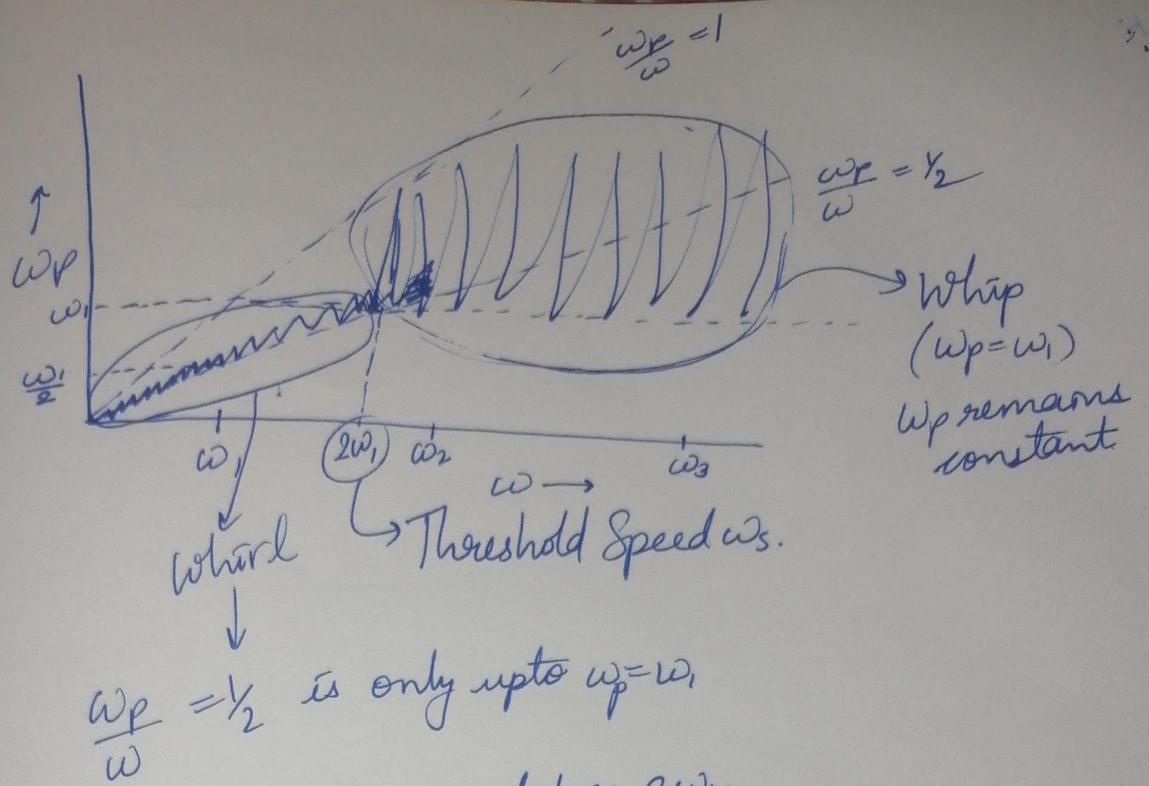
$$F = f e^{j(\omega t - \theta)}$$

are synchronous

Output frequency is less than input frequency

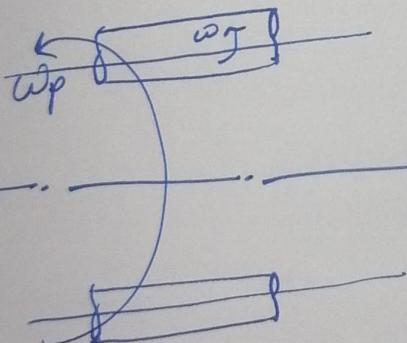
In resonance case,

$M\ddot{x} + Cx + kx = F$	Output frequency is less than input frequency
$x = X e^{j(\omega_n t - \phi)}$	
$\omega_n \rightarrow$ natural frequency	
$\omega \rightarrow$ input frequency	
$F \rightarrow$ value of output force	

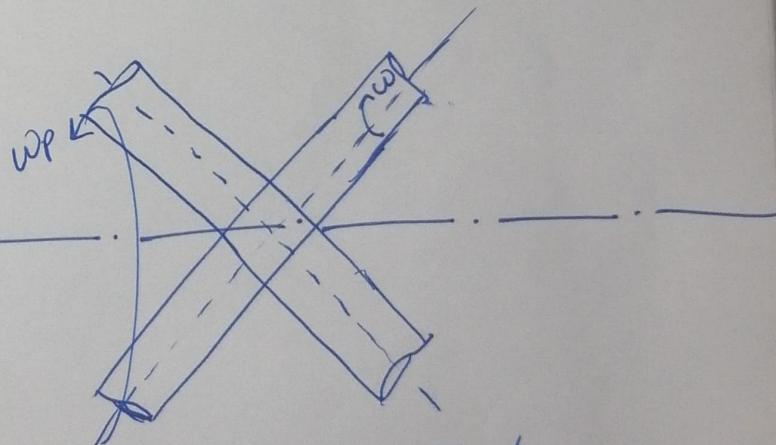


\therefore Safe zone of working is before $2\omega_1$.
 ω_s = Threshold Speed = $2\omega_1$

Whip doesn't occur in Ball Bearing



Translatory whirl
for D small
(Narrow Bearings)



Conical Whirl
for L/D large
(Longer Bearings)