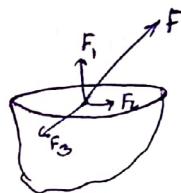
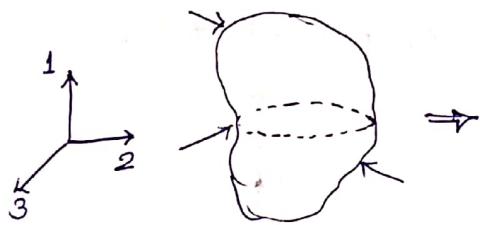


$$\underline{\sigma}_{ij} = C_{ijkl} \underline{\epsilon}_{kl}$$

order of tensor \rightarrow No. of directions to define the quantity physically.



$$\lim_{\Delta A \rightarrow 0} \frac{\Delta F_1}{\Delta A} = \sigma_{11}$$

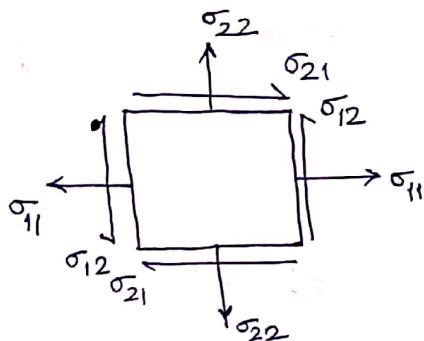
$$= \sigma_{12}$$

$$= \sigma_{13}$$

$$\underline{\sigma}_{11}$$

Direction of force.

Normal
to plane



$$\underline{\sigma}_{ij} = C_{ijkl} \underline{\epsilon}_{kl}$$

Originally,

Due to Symmetry

$$\text{Due to } [\sigma_i]_{6 \times 1} = [C_{ij}]_{6 \times 6} \underline{\epsilon}_j \text{ } 6 \times 1$$

$$\sigma_1 = \sigma_{11}$$

$$\sigma_2 = \sigma_{22}$$

$$\sigma_3 = \sigma_{33}$$

$$\sigma_4 = \sigma_{23}$$

$$\sigma_5 = \sigma_{13}$$

$$\sigma_6 = \sigma_{12}$$

Due to energy consideratⁿ

For completely defining anisotropic material, we need 21 constants.

$$\sigma_i = [C_{ij}] \epsilon_j$$

Stiffness

$$\epsilon_i = [S_{ij}] \sigma_j$$

Compliance

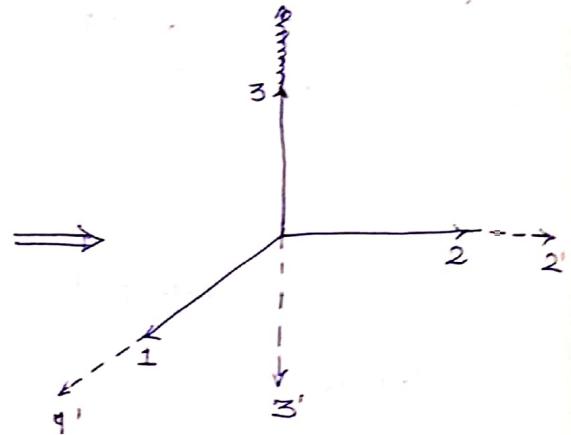
$$\sigma_i = C_{11} \epsilon_1 + C_{12} \epsilon_2 + C_{13} \epsilon_3 + C_{14} \epsilon_4 + C_{15} \epsilon_5 + C_{16} \epsilon_6$$

$$\begin{aligned}\epsilon_1 &= \epsilon'_1 \\ \epsilon_2 &= \epsilon'_2 \\ \epsilon_3 &= \epsilon'_3 \\ \epsilon_4 &= -\epsilon'_4 \\ \epsilon_5 &= -\epsilon'_5 \\ \epsilon_6 &= \epsilon'_6\end{aligned}$$

$$\begin{aligned}\sigma_1 &= \sigma'_1 \\ \sigma_2 &= \sigma'_2 \\ \sigma_3 &= \sigma'_3 \\ \sigma_4 &= -\sigma'_4 \\ \sigma_5 &= -\sigma'_5 \\ \sigma_6 &= \sigma'_6\end{aligned}$$

Mono-clinic.

Only 3 & 3' are
in opposite
direction.



$$\sigma_1 = C_{11} \epsilon_1$$

$$\sigma'_1 = C_{11}' \epsilon'_1$$

$$\sigma_1 = \sum_{j=1}^6 C_{1j} \epsilon_j$$

$$\sigma'_1 = \sum_{j=1}^6 C_{1j}' \epsilon'_j$$

$$\begin{aligned}C_{11} \epsilon_1 + C_{12} \epsilon_2 + C_{13} \epsilon_3 \\ + C_{14} \epsilon_4 + C_{15} \epsilon_5 + C_{16} \epsilon_6\end{aligned}$$

$$\begin{aligned}C_{11} \epsilon_1 + C_{12} \epsilon_2 + C_{13} \epsilon_3 \\ + C_{14} \epsilon'_4 + C_{15} \epsilon'_5 + C_{16} \epsilon'_6\end{aligned}$$

$$2C_{14} \epsilon_4 + 2C_{15} \epsilon_5 = 0.$$

$$-\epsilon'_4$$

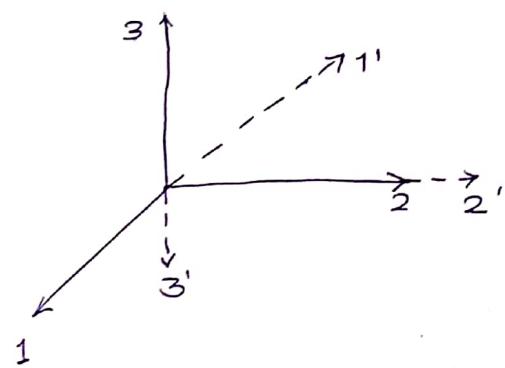
$$-\epsilon'_5$$

$$C_{14} = C_{15} = 0 \quad \left\{ \text{to maintain equality b/w } \sigma_1 \text{ & } \sigma'_1 \right\}$$

Total constants need to completely define monoclinic

1	2	3	-	-	2
C_{11}	C_{12}	C_{13}	-	-	C_{16}
C_{21}	C_{22}	C_{23}	-	-	C_{26}
C_{31}	C_{32}	C_{33}	-	-	C_{36}
ϵ_1	ϵ_2	ϵ_3	ϵ_4	ϵ_5	ϵ_6
			C_{44}	C_{45}	-
			C_{54}	C_{55}	C_{66}
			-	-	C_{13}

Orthotropics :- If any two axes are in different coordinate directions. (let's say 1 & 2)



$$\sigma_1 = \sigma'_1$$

$$\sigma_2 = \sigma'_2$$

$$\sigma_3 = \sigma'_3$$

$$\sigma_4 = \sigma - \sigma'_4$$

$$\sigma_5 = -\sigma'_5$$

$$\sigma_6 = \sigma'_6$$

$$\begin{bmatrix} C_{11} & C_{12} & C_{13} \\ C_{21} & C_{22} & C_{23} \\ C_{31} & C_{32} & C_{33} \\ \vdots & \vdots & \vdots \\ - & - & - \\ - & - & - & C_{66} \end{bmatrix}$$

→ whatever 2 axes take symmetry,
3 axis will automatically be
symmetric.

$$\begin{bmatrix} \sigma_1 & & & & & \\ & \sigma_2 & & \sigma_3 & & \\ & & \sigma_3 & & & \\ 1 & \frac{\sigma_1}{E_1} & -\frac{\nu_{21}}{E_1} \sigma_2 & -\frac{\nu_{31}}{E_1} \sigma_3 & & \\ & -\frac{\nu_{12}}{E_2} \sigma_1 & \frac{\sigma_2}{E_2} & -\frac{\nu_{32}}{E_2} \sigma_3 & & \\ 3 & -\frac{\nu_{13}}{E_3} \sigma_1 & -\frac{\nu_{23}}{E_3} \sigma_2 & +\frac{\sigma_3}{E_3} & & \end{bmatrix}$$

Now if we write $[\epsilon] = n [S] \cdot [\sigma]$ from above we have

$$\begin{bmatrix} \frac{1}{E_1} & -\frac{\nu_{21}}{E_1} & -\frac{\nu_{31}}{E_1} & 0 & 0 & 0 \\ -\frac{\nu_{12}}{E_2} & \frac{1}{E_2} & -\frac{\nu_{32}}{E_2} & 0 & 0 & 0 \\ -\frac{\nu_{13}}{E_3} & -\frac{\nu_{23}}{E_3} & \frac{1}{E_3} & 0 & 0 & 0 \\ 0 & 0 & 0 & \frac{1}{G_{23}} & 0 & 0 \\ 0 & 0 & 0 & 0 & \frac{1}{G_{31}} & 0 \\ 0 & 0 & 0 & 0 & 0 & \frac{1}{G_{12}} \end{bmatrix} \cdot [\sigma]$$

$$\begin{bmatrix} -\frac{\nu_{12}}{E_2} & -\frac{\nu_{21}}{E_1} & -\frac{\nu_{31}}{E_1} & 0 & 0 & 0 \\ -\frac{\nu_{13}}{E_3} & -\frac{\nu_{23}}{E_3} & \frac{1}{E_3} & 0 & 0 & 0 \\ 0 & 0 & 0 & \frac{1}{G_{23}} & 0 & 0 \\ 0 & 0 & 0 & 0 & \frac{1}{G_{31}} & 0 \\ 0 & 0 & 0 & 0 & 0 & \frac{1}{G_{12}} \end{bmatrix} \cdot [\sigma]$$

and write of matrix

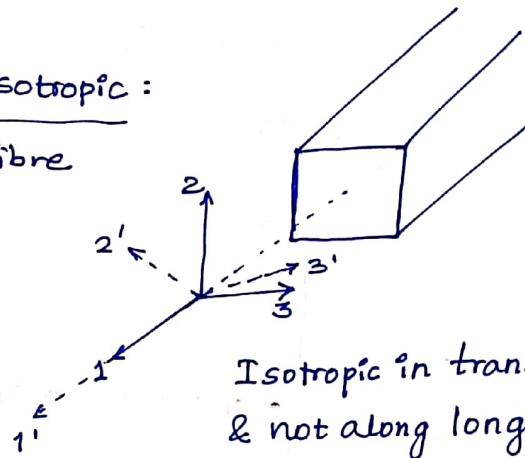
$$\nu_{12} = \frac{\nu_{21} \cdot E_2}{E_1}$$

9 Independent constants :

E_1	ν_{12}	G_{12}
E_2	ν_{23}	G_{23}
E_3	ν_{13}	G_{13}

Transversely isotropic :

Eg. Carbon fibre



$$C_{12} = C_{13}$$

$$C_{22} = C_{33}$$

$$C_{55} = C_{66}$$

Isotropic in transverse plane (2-3)
& not along longitudinal axis (1)

$$\begin{bmatrix} C_{11} & C_{12} & C_{12} & 0 & 0 & 0 \\ C_{12} & C_{22} & C_{23} & 0 & 0 & 0 \\ C_{12} & C_{23} & C_{22} & 0 & 0 & 0 \\ 0 & 0 & 0 & C_{44} & 0 & 0 \\ 0 & 0 & 0 & 0 & C_{55} & 0 \\ 0 & 0 & 0 & 0 & 0 & C_{55} \end{bmatrix}$$

$$C_{44} = \frac{C_{22} - C_{23}}{2}$$

- Transversely isotropic mat. will remain trans. isotropic in ~~any~~ one particular chosen axis system.
& that axis system is mat. coordinate axis system
- So, in total 5 constants need to be known to define the structure

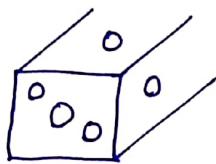
$$C_{11}, C_{12}, C_{22}, C_{23}, C_{55}.$$

Isotropic

Randomly oriented

Isotropic

Composites with spherical inclusions are isotropic.



a)

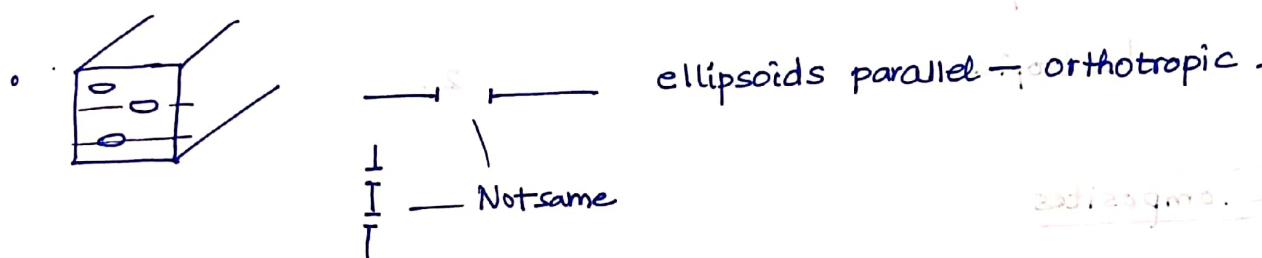
b)

c)

Anisotropic

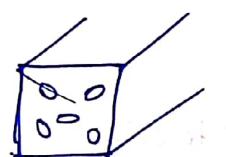
Isotropic

Anisotropic



(a) + (b) → anisotropic → randomly oriented → isotropic

(c) Anisotropic because inclusions are ellipsoids & not
Transversely isotropic.

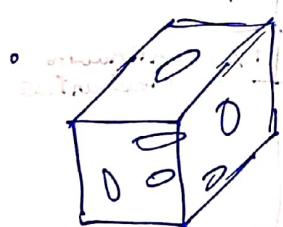


isotropic

parallel

isotropic

perpendicular

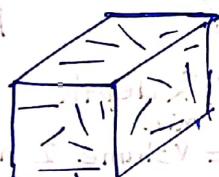


Transversely isotropic

parallel

perpendicular

Rectangular
rod



Transversely isotropic

almost similar

inclusions in the carbon nanotubes

often

smaller in size compared

→ directed



→ (a) + (b) + (c)

→ (a) + (b) + (c) + (d)

anisotropic material

Type of mat.

No. of constants.

-Anisotropic

Or Monoclinic

13

Orthotropic

9

Transversely Isotropic

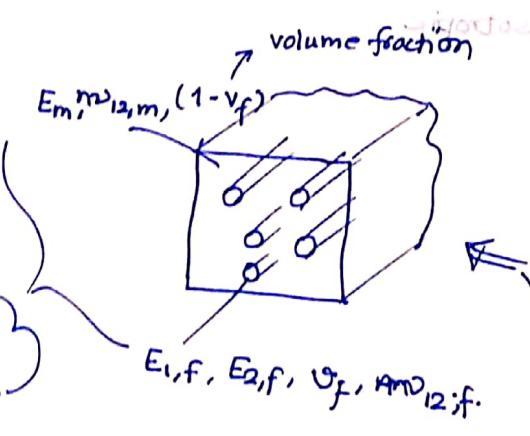
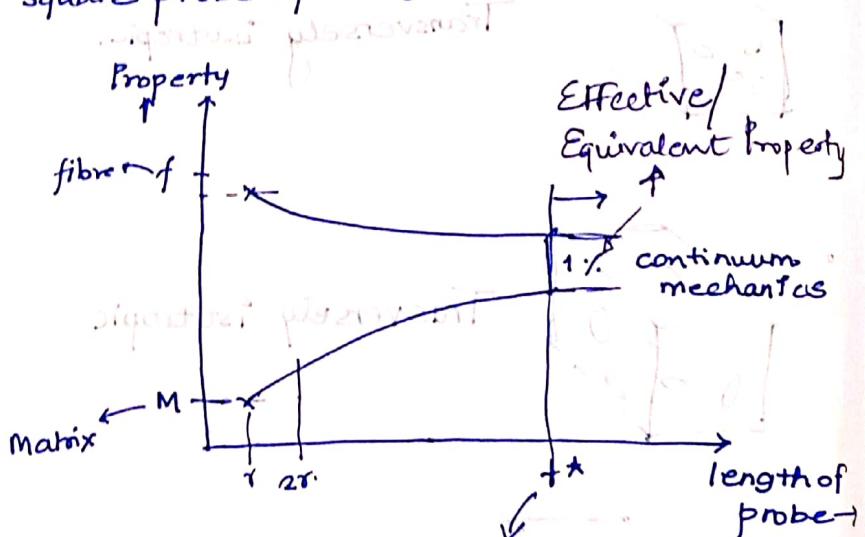
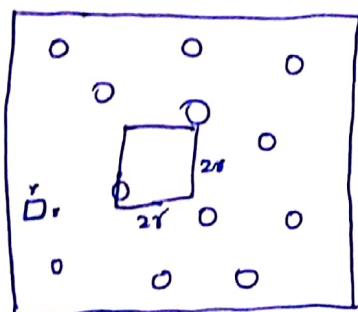
5

Isotropic

2

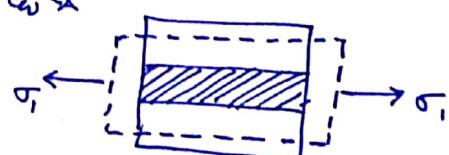
Composites

Consider a transverse plane of composite mat. (matrix + fibre) by & checking it by square probe of length ' r ',



Problem Statements

$(r^*)^2 \times \text{depth}$
min
= Volume I need to
represent composite
mat.
= RVE
Representative Volum
Element.



Iso strain Assumption.

$$\rightarrow \epsilon_{E_1,C} = \epsilon_{E_1,F} = \epsilon_{E_1,M}$$

$$\rightarrow P = P_F + P_M$$

$$\rightarrow \sigma_{1,C}^A = \sigma_{1,F} A_F + \sigma_{1,M} A_M$$

$$\epsilon_{E_1,C} \cdot E_{1,C}^A = \cancel{\epsilon_{1,F} \cdot E_{1,F} A_F} + \cancel{\epsilon_{1,M} \cdot E_{1,M} A_M} \quad \{ \because \text{Isostrain Condition} \}$$

$$E_{1,C} = E_{1,F} \cdot \frac{A_F}{A} + E_{1,M} \frac{A_M}{A}$$

$$= E_{1,F} V_F + E_{1,M} (1 - V_F)$$

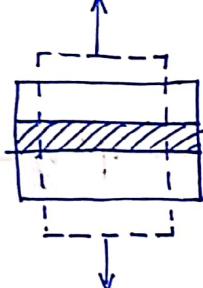
$$\boxed{E_{1,C} = E_{1,F} V_F + E_{1,M} V_M}$$

$$\boxed{E_{1,C} = (E_{1,F} - E_{1,M}) V_F + E_{1,M}}$$

Rule of Mixtures

② To find $E_{2,C}$, & modify second assumption of continuous element A

Isostress Assumption,



$$\rightarrow \sigma_{2,C} = \sigma_{2,F} = \sigma_{2,M}$$

$$\rightarrow \Delta l_C = \Delta l_F + \Delta l_M$$

$$\rightarrow \frac{\Delta l_C}{l} = \frac{\Delta l_F}{l} + \frac{\Delta l_M}{l}$$



$$= \frac{\Delta l_F}{l_F} \times \frac{l_F}{l} + \frac{\Delta l_M}{l_M} \times \frac{l_M}{l}$$

$$\epsilon_{2,C} = (\epsilon_{2,F} \cdot V_F + \epsilon_{2,M} \cdot V_M) = \frac{\Delta l}{l}$$

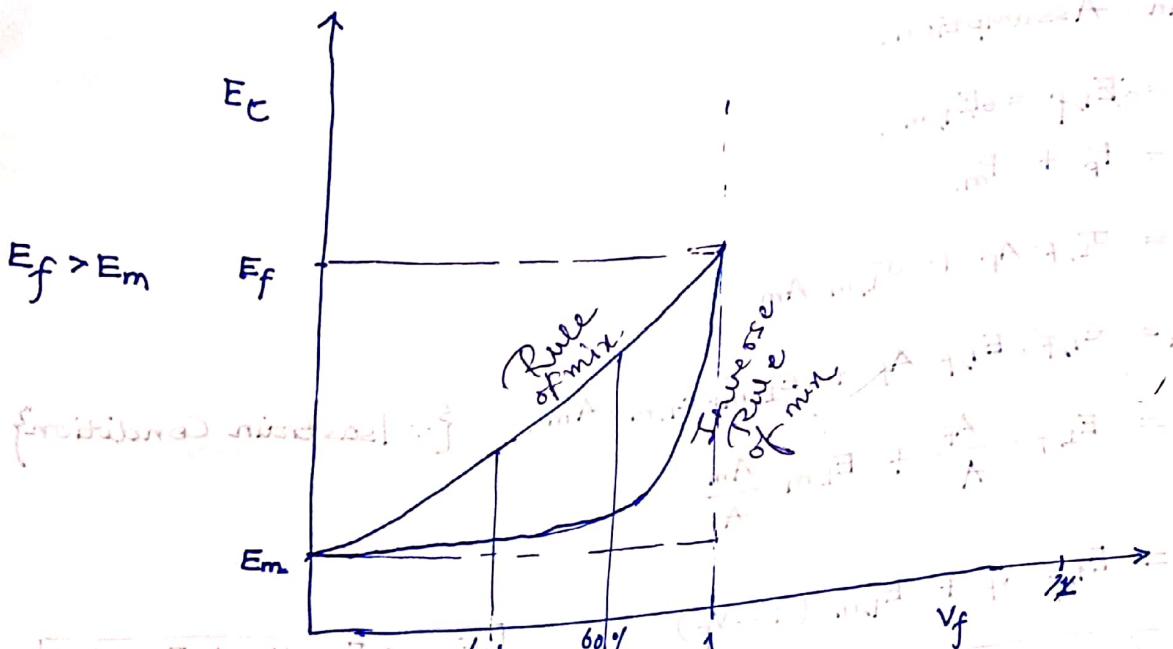
$$\frac{\sigma_{2,C}}{E_{2,C}} = \frac{\sigma_{2,F}}{E_{2,F}} V_F + \frac{\sigma_{2,M}}{E_{2,M}} V_M$$

$$\boxed{\frac{1}{E_{2,C}} = \frac{V_F}{E_{2,F}} + \frac{V_M}{E_{2,M}}}$$

Inverse Rule

$$= V_F \left[\frac{1}{E_{2,F}} - \frac{1}{E_{2,M}} \right] + \frac{1}{E_{2,M}}$$

$$\frac{1}{E_{2,C}} = \frac{1}{E_F} + \frac{1}{E_M} - \frac{1}{E_{2,C}}$$



Assuming isotropic, $E_{1,m} = E_{2,m}$ & E

Q. A composite lamina is made of carbon fibre & epoxy. The axial & transverse mod. of C fibre is 230 & 15 GPa while epoxy has modulus of 3 GPa. Calculate axial & transverse stiffness of lamina if $v_f = 0.5$.

→

$$E_{1,f} = 230 \text{ GPa}$$

$$E_{2,f} = 15 \text{ GPa}$$

$$E_m = 3 \text{ GPa}$$

$$v_f = 0.5$$

$$E_{1,c} = (2, E_{1,f} - E_m) v_f + E_m = 116.5 \text{ GPa}$$

$$= (230 - 3) \times 0.5 + 3 = 116.5 \text{ GPa}$$

$$\underline{\underline{E_{1,c} = 116.5 \text{ GPa}}}$$

$$\frac{1}{E_{2,c}} = v_f \left[\frac{1}{E_{2,f}} + \frac{1}{E_m} \right] + \frac{1}{E_m}$$

$$= 0.5 \left[\frac{1}{15} + \frac{1}{3} \right] + \frac{1}{3}$$

$$\underline{\underline{\frac{1}{E_{2,c}} = -\frac{2}{15} + \frac{5}{15} = \frac{1}{5}}}$$

$$\underline{\underline{E_{2,c} = 5 \text{ GPa}}}$$

To increase $E_{2,c}$,

- ① Epoxy has doped with carbon fibres $E_m = 5 \text{ GPa}$
- ② Carbon fibres are replaced with glass fibres $E_g = 72 \text{ GPa}$
- ③ Half of the carbon fibres are replaced with glass fibres.

→ ①

$$0.5 \left[\frac{1}{15} + \frac{1}{5} \right] + \frac{1}{5} = 0.5 \left[\frac{1}{15} + \frac{3}{15} \right] = \frac{2}{15}$$

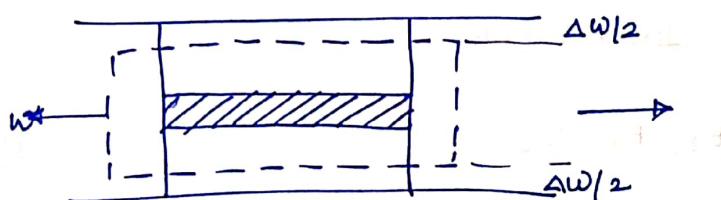
$$E_{2,c} = 7.5 \text{ GPa}$$

$$\text{② } \cancel{E_{2,c}} = 0.5 \left[\frac{1}{72} + \frac{1}{3} \right] = \frac{25}{144} \rightarrow E_{2,c} = 5.76 \text{ GPa}$$

③

$$\cancel{E_{2,c}} = 0.25 \times \frac{1}{15} + 0.25 \times \frac{1}{72} + 0.5 \times \frac{1}{3}$$

$$= \boxed{\frac{1}{15} + \frac{1}{72} + \frac{5}{18}}$$



$$\gamma_{12} = -\frac{\epsilon_2}{\epsilon_1}$$

$$\Delta \omega = \Delta \omega_f + \Delta \omega_m$$

$$\epsilon_{1,f} = \epsilon_{1,c} = \epsilon_{1,m}$$

$$\epsilon_2 = \frac{\Delta \omega}{\omega}$$

$$\Delta \omega = \epsilon_2 \cdot \omega$$

$$\epsilon_{2,f} = \frac{\Delta \omega_f}{\omega_f}$$

$$\Delta \omega = -\gamma_{12} \epsilon_1 \cdot \omega$$

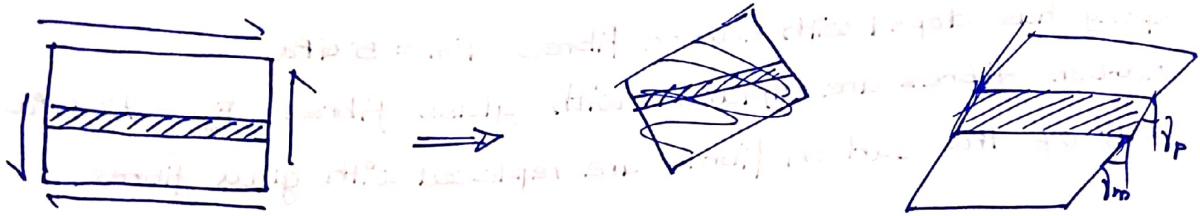
$$\epsilon_{2,m} = \frac{\Delta \omega_m}{\omega_m}$$

$$\Delta \omega_f = -\gamma_{12,f} \epsilon_{1,f} \cdot \omega_f$$

$$\Delta \omega_m = -\gamma_{12,m} \epsilon_{1,m} \omega_m$$

$$-\gamma_{12} \epsilon / \omega = -\gamma_{12,f} \epsilon_{1,f} \omega_f + -\gamma_{12,m} \epsilon_{1,m} \omega_m$$

$$\boxed{\gamma_{12,c} = \gamma_{12,f} v_f + \gamma_{12,m} v_m}$$



$$\sigma = \left[\frac{E_f}{E_f + E_m} \right] \epsilon_f + \left[\frac{E_m}{E_f + E_m} \right] \epsilon_m$$

Isostress Assumption

$$\tau_{1,c} = \tau_{1,f} = \tau_{1,m}$$

$$\tau_m \cdot \omega^2 = \tau_m \cdot \omega_m + \tau_f \cdot \omega_f = \left[\frac{\tau_f}{G_{12}} + \frac{\tau_m}{G_{12}} \right] \omega = \omega^2$$

$$\frac{1}{G_{12}} \omega = \frac{\tau_m}{G_{12,m}} \omega_m + \frac{\tau_f}{G_{12,f}} \omega_f$$

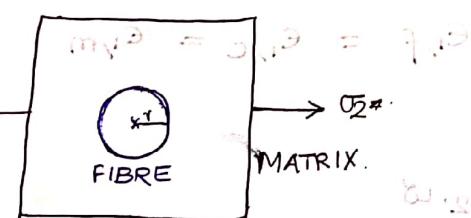
$$\boxed{\frac{1}{G_{12,c}} = \frac{1}{G_{12,m}} \nu_m + \frac{1}{G_{12,f}} \nu_f}$$

13:01 - 2020.

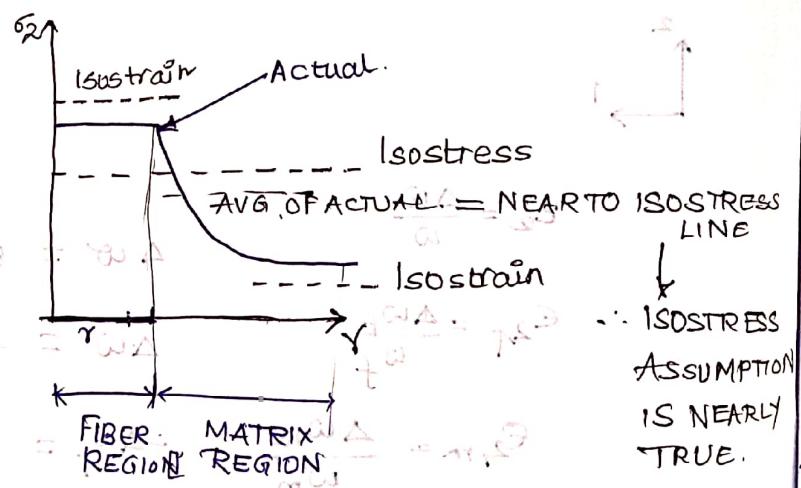
$$\text{Rule} \\ E_1, \nu_{12}$$

$$\text{Inverse Rule,}$$

$$E_2, E_3, G_{12}$$



$$E_f > E_m$$



#1 Stress Partitioning

$$\sigma_{f,2} \neq \sigma_{m,2} = \eta_2 \sigma_{f,2}$$

$$\sigma_{f,2} + \eta_2 \sigma_{f,2} = \sigma_{m,2}$$

Stress partitioning factor

$$\eta_2 = \frac{E_f}{E_f + E_m}$$

$$\frac{\sigma_{c,2}}{E_{c,2}} = \frac{v_f \sigma_{f,2}}{E_{f,2}} + \frac{v_m \eta_2 \sigma_{f,2}}{\frac{E_{f,2} E_{m,2}}{E_m}}$$

$$\frac{\sigma_{c,2}}{E_{c,2}} = \frac{v_f \sigma_{f,2}}{E_{f,2}} + \frac{v_m \eta_2 \sigma_{f,2}}{E_m} \quad \text{--- ①}$$

$$\sigma_{f,2} = v_f \sigma_{f,2} + v_m \sigma_m \quad \rightarrow \text{Sum of respective stresses as per volume fractions.}$$

$$\sigma_{f,2} = (v_f + \eta_2 v_m) \sigma_{f,2} \quad \text{--- ②}$$

From ① & ②, $\frac{(v_f + \eta_2 v_m)}{E_{c,2}} = \left[\frac{v_f}{E_{f,2}} + \frac{v_m \eta_2}{E_m} \right]$

$$\frac{1}{E_{c,2}} = \frac{1}{v_f + \eta_2 v_m} \left[\frac{v_f}{E_{f,2}} + \frac{v_m \eta_2}{E_m} \right]$$

How to find η_2 beforehand.

$$\frac{1}{P_c} = \frac{1}{v_f + \eta_p v_m} \left[\frac{v_f}{P_f} + \frac{v_m \eta_p}{P_m} \right]$$

$P_f \gg P_m \rightarrow \eta_p = f(v_m)$ $\eta_k = \frac{1}{2(1-v_m)}$

SEMI
EMPIRICAL

METHOD

$$\eta_2 = \frac{1}{2} \quad \eta_{23} = 0.6$$

↓ ↓

[for E_a] [for G_{23}]

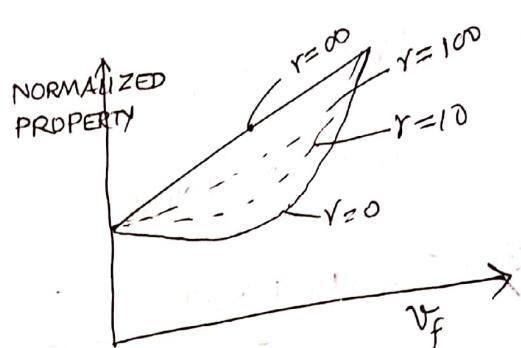
Avg. Stress in Phase I

#2 Halpin - Tsai Correction

To get a unique formula, instead of 3 for isostress, isostain
 & stress partitioning conditions.

$$\frac{P_c}{P_m} = \frac{1 + \xi \eta v_f}{1 - \eta v_f}$$

$$\eta = \frac{\frac{P_c}{P_m} - 1}{\frac{P_c}{P_m} + \xi}$$



#3 Chamis Correction

- Empirical form
- It does not work for carbon fibres.
- Rule of mix. remain same but for inverse rule of mix,

$$\text{Replace, } v_m = 1 - v_f$$

$$v_f \Rightarrow \sqrt{v_f}$$

EIGEN STRAIN.



Eshelby (1957)

$$\epsilon^* = [E] \epsilon^\infty \quad \text{f(m)}$$

Eigen strain

Extra strain
due to inclusion
one

$\langle \epsilon_i \rangle \rightarrow$ Average strain in inclusion.

Mori & Tanaka (1979)

All inclusions have same amt of image stress - Mean field assumption

z. increasing fiber volume

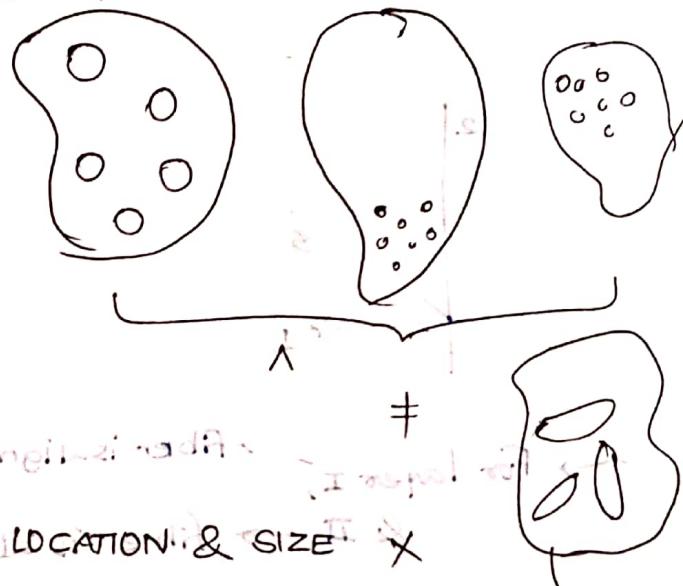
e.g. strain

strain on inclusion

and due to other inclusions

no. of inclusions

- ① Calculations are size independent.
- ② Don't depend individually on E_1 & E_2 .
- ③ $[E] = f(v)$



NOT DEPEND → FIBER LOCATION & SIZE \times

DEPEND → FIBER ONLY f^n of a, b, c

DEPEND → FIBER VOL. FRACTION $(\frac{a}{\alpha})^2 + (\frac{b}{\beta})^2 + (\frac{c}{\gamma})^2 = 1$

As long as ellipsoidal shape is observed, these

Not Ellipsoidal

14/01/2020

1. Hand Layup.

2. Spray Layup.

* hand layup, without resin transfer net

* spray layup, resin transfer net

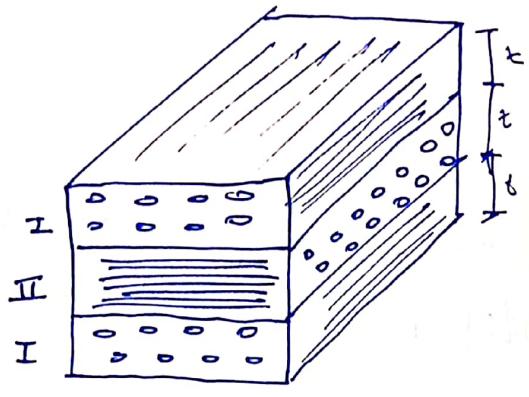
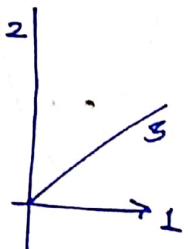
Multiscale mechanics

$$V_f = 0.5$$

$$E_{gf} = 72 \text{ GPa}$$

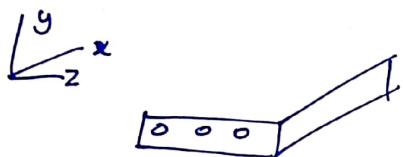
$$E_{\text{Epoxy}} = 3 \text{ GPa}$$

$$E_1^{\text{eff}}, E_2^{\text{eff}}, E_3^{\text{eff}}$$



→ For layer I, → fiber is aligned to 3 dir.
 & II, → fibre is aligned to 1 dir.

① For layer I, Rule of mix



$$E_x = 37.5 \text{ GPa}$$

$$E_y = E_z = 5.76 \text{ GPa.} \rightarrow \text{Inv. rule of mix}$$

② Make it homogeneous layers of above prop -

$$\text{with Layer I, } E_1 = E_2 = 5.76 \text{ & } E_3 = 37.5$$

$$\text{& Layer II, } E_3 = E_2 = 5.76 \text{ & } E_1 = 37.5$$

③ Then with equal fractions, apply rule o

Then if load is applied in 1 & 3 apply isostrain condⁿ

& in 2, apply isostress condⁿ.

Effective axial strength does not depend on order(arrangement) in which laminae is kept

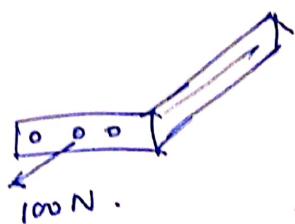
Q. A unidirectional cont. fibre is made of comp carbon fibre-epoxy both with equal vol. fraction. the composite is sub. to load in the fibre dir. having magnitude 100N. Find out how much load is taken by the fibre.



$$P_f = \sigma_f \times A_f$$

$$P_m = \sigma_m A_m$$

$$P_c = P_f + P_m$$



$$\frac{\sigma_f}{E_f} = \frac{\sigma_c}{E_c}^{eq} = \frac{\sigma_m}{E_m}$$

$$E_c = E_f \times v_f + E_m \times v_m \\ = (72 + 3) \times 0.5$$

$$E_c = 37.5 \text{ GPa}$$

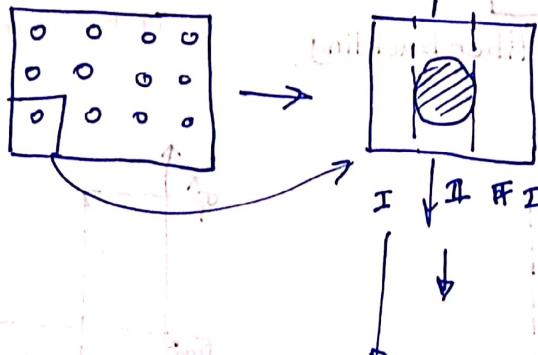
$$\frac{\sigma_0}{E_0} \frac{P_c \times A_c}{E_c^{eq}} = \frac{\sigma \cdot P_f \times A_f}{E_f}$$

$$\frac{P_c}{37.5} = \frac{P_f \times 0.5}{72}$$

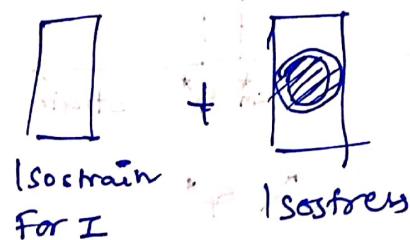
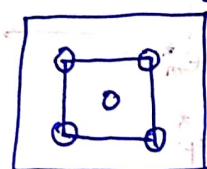
$$P_c = \frac{37.5}{36.144} P_f$$

* Multisection rule of mix.

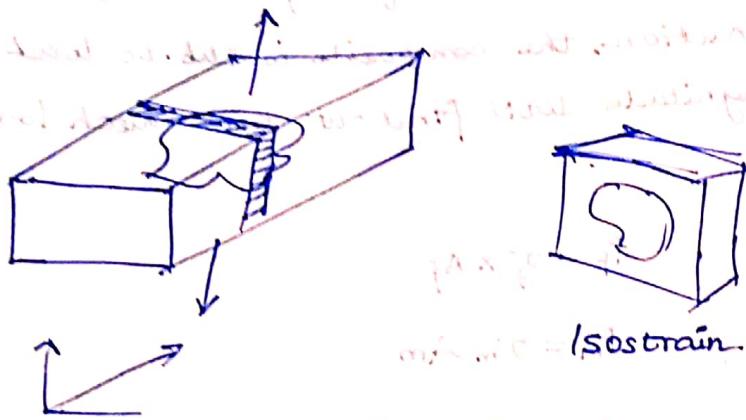
Square packing



For hex packing,

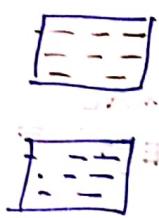
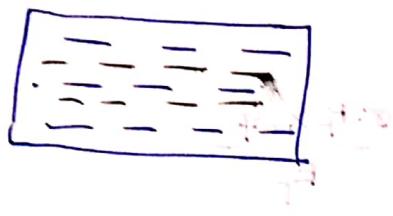


progressive damage mechanism for short fiber reinforced composites due to fiber pullout and debonding and matrix cracking and fiber debonding at fiber/matrix interface.



$$\epsilon_{11} + \epsilon_{22} = \epsilon$$

$$\frac{\epsilon_{11}}{\epsilon_{11}} = \frac{\epsilon_{22}}{\epsilon_{22}} = \frac{\epsilon}{\epsilon}$$



$$\frac{\epsilon_{11}}{\epsilon_{11}} = \frac{\epsilon_{22}}{\epsilon_{22}}$$

stress of fiber

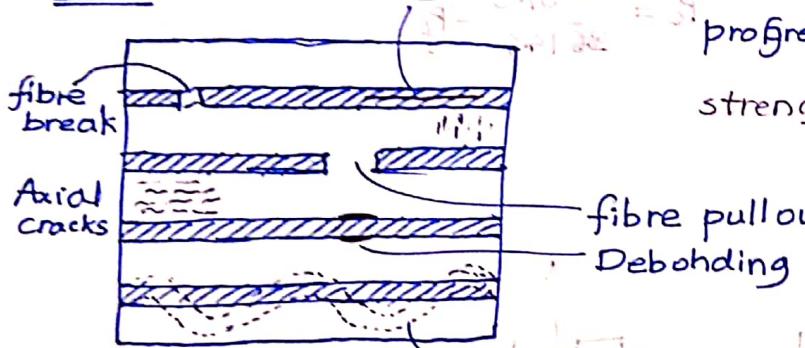
stress of matrix

$$0.08(\epsilon_1 + \epsilon_2) = \sigma$$

stress of fiber

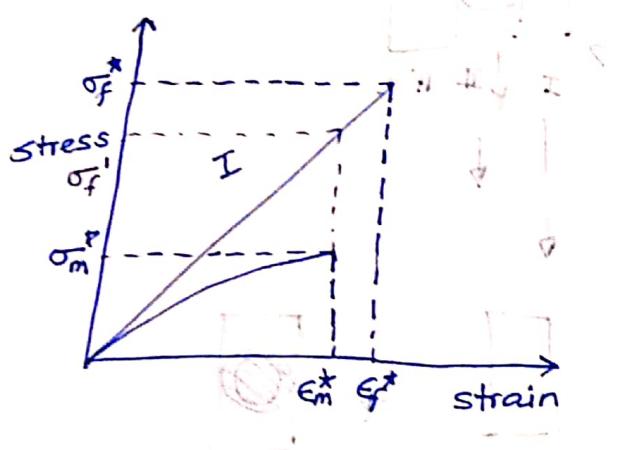
21/1

fiber splitting



progressive damage.

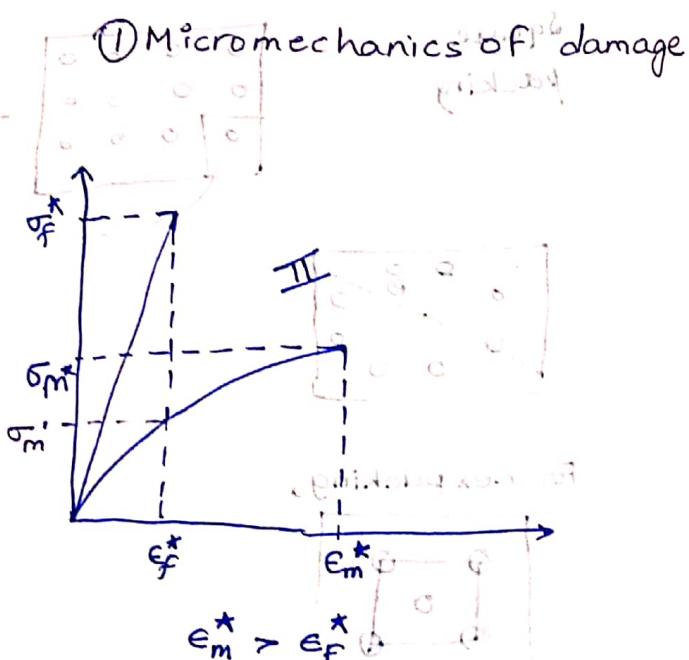
strength v/s stiffness.



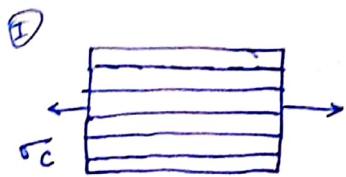
$\epsilon_m^* < \epsilon_f^*$

f - fibre
m - matrix

CASE I



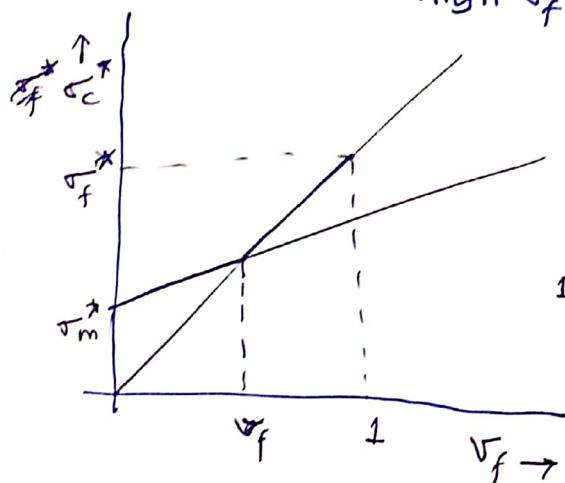
CASE II



$$\sigma_c = v_f \sigma_f + v_m \sigma_m$$

$$\text{low } v_f \rightarrow \sigma_c^* = \sigma_f^* v_f + \sigma_m^* (1-v_f)$$

$$\text{High } v_f \rightarrow \sigma_c^* = \sigma_f^* v_f.$$



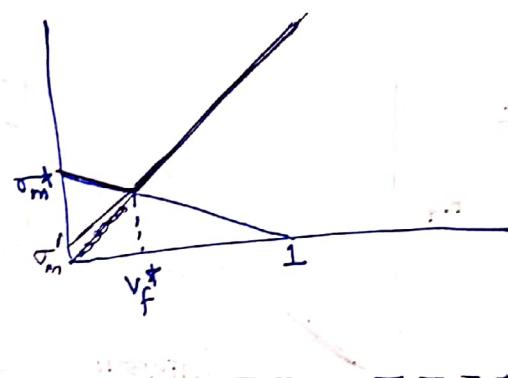
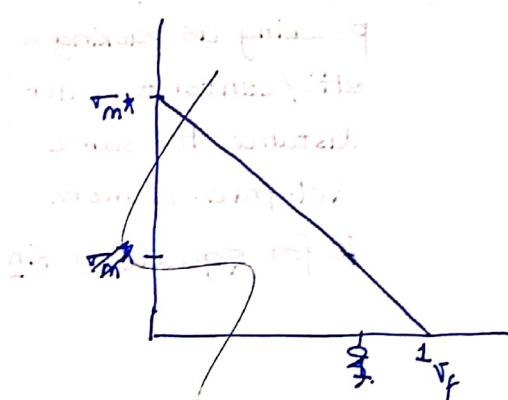
17 % Glass fibre-epoxy \rightarrow Minimum v_f

constant σ_f & σ_m

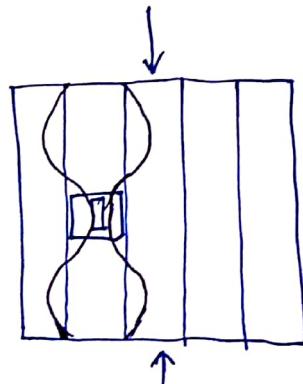
$$\textcircled{I} \quad \sigma_c = v_f \sigma_f + v_m \sigma_m$$

$$\text{low } v_f \rightarrow v_m \quad \sigma_c^* = \sigma_m^* (1-v_f)$$

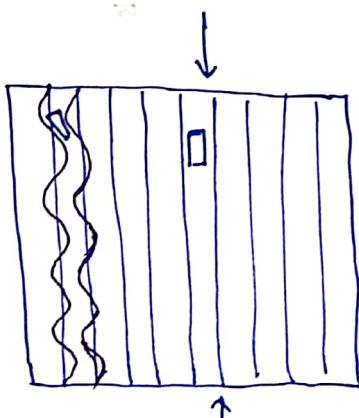
$$\text{High } v_f \rightarrow \sigma_c^* = \sigma_f^* v_f + \sigma_m^* (1-v_f)$$



Buckling

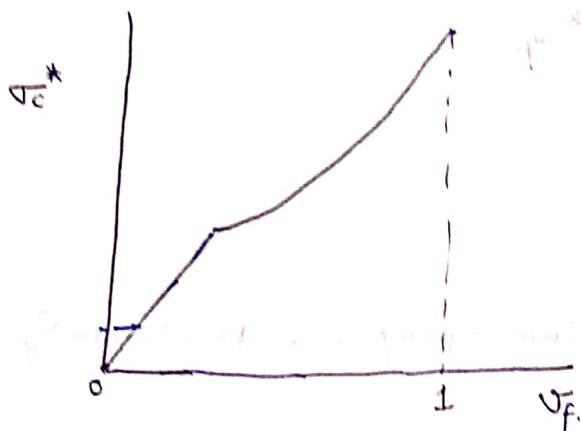


Buckling \rightarrow Transverse behaviour of mat.

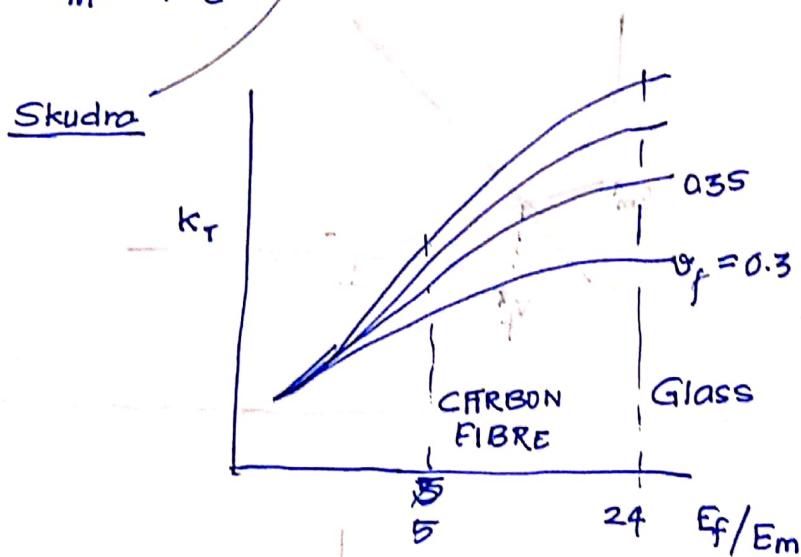
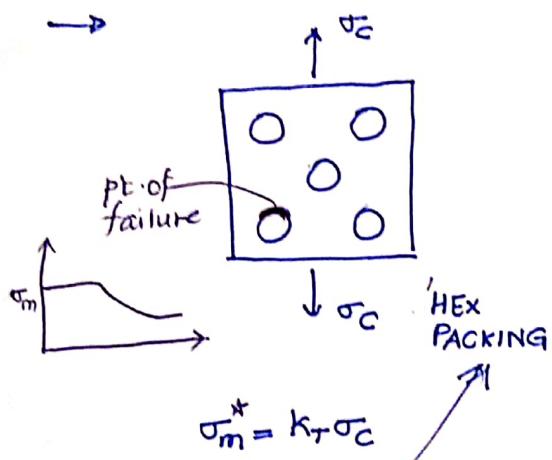


Shear behaviour of mat.

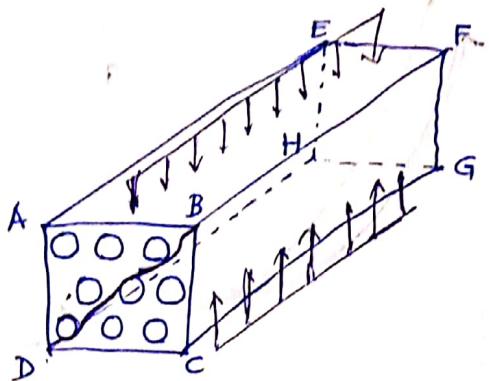
$$\sigma_c^* = \frac{2v_f^{3/2}}{\sqrt{3(1-v_f)}} \sqrt{E_m E_f} \quad \text{and} \quad v_f < \frac{1}{2} \Rightarrow \sigma_c^* = \frac{G_m}{1-v_f}$$



Transverse (Tensile)



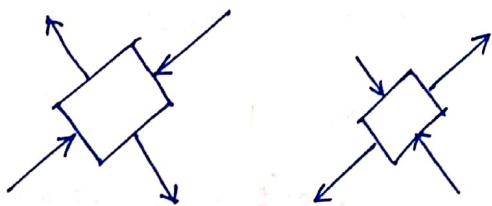
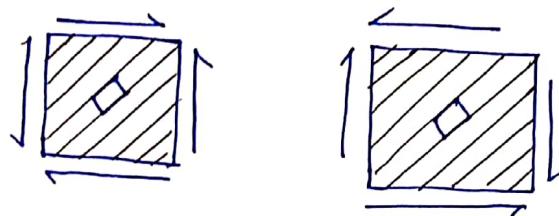
Transverse (Compressive)



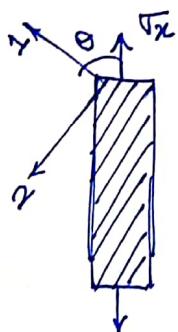
EFCD X { longer, high energy path as
DBFH ✓ it goes across fibre)

Mode of failure

(Crack propagation through matrix
avoiding fibre strand)



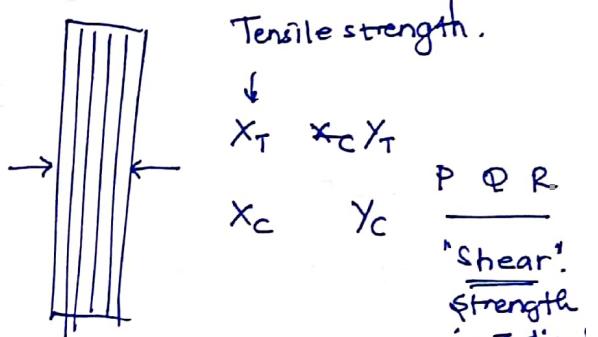
NOT SAME: as axially & transverse, both have opposite loadings



$$\sigma_1 = \sigma_x \cos^2 \theta$$

$$\sigma_2 = \sigma_x \sin^2 \theta$$

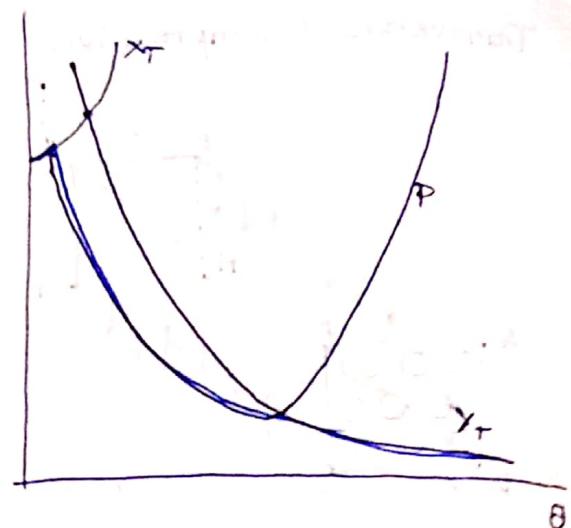
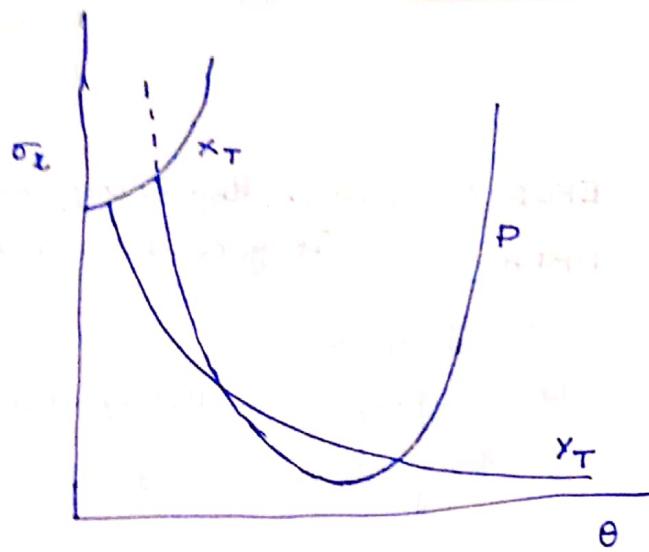
$$\sigma_{12} = P \left| -\sigma_x \sin \theta \cos \theta \right|$$



$$\underline{\text{MPST}}: \quad x_c < \sigma_1 < x_T$$

$$x_c < \sigma_2 < y_T$$

$$|\sigma_{12}| < P$$



1. X_T for CF is 1450 MPa.

$$Y_T \approx 53.4 \text{ MPa}$$

$$P = 99.3 \text{ MPa}$$

Find out angles at intersection.

$$\sigma_x < \frac{X_T}{\cos^2 \theta}, \quad \sigma_x < \frac{Y_T}{\sin^2 \theta}, \quad \sigma_x < \frac{P}{\sin \theta \cos \theta}$$

~~$$X_T = P$$~~

$$X_T = Y_T$$

~~$$X_T = P$$~~

~~$$\sigma_x \cos^2 \theta =$$~~

~~$$\sigma_x \cos^2 \theta = \sigma_x \sin^2 \theta$$~~

~~$$\sigma_x \cos^2 \theta = \sigma_x \cos \theta \sin \theta$$~~

Divide by σ_x and add 1 to both sides

$$2 \cos^2 \theta - 1 = 0$$

$$\cos 2\theta = 0$$

$\sin \theta = 1/\sqrt{2} \approx 0.707$

$$2\theta = \frac{\pi}{2}$$

$$\theta = \frac{\pi}{4}$$

~~$$Y_T = P$$~~

~~$$\sigma_x \sin^2 \theta = \sigma_x \cos \theta \sin \theta$$~~

~~$$\theta = \frac{\pi}{4}$$~~

$$\sigma_x < \frac{1450}{\cos^2 \theta}$$

$$\sigma_x < \frac{53.4}{\sin^2 \theta}$$

$$\sigma_x < \frac{99.3}{\sin \theta \cos \theta}$$

$$X_T = Y_T$$

$$\frac{1450}{\cos^2 \theta} = \frac{53.4}{\sin^2 \theta}$$

$$X_T = P$$

$$Y_T = P$$

~~$$\tan^2 \theta$$~~

$$\theta \rightarrow 10.86^\circ$$

$$\theta \rightarrow 3.92^\circ$$

$$\theta \Rightarrow 28.27^\circ$$

for pure shear, put your fibre at 45° orientation

If we can control fibre orientation in b/w 0 to 3.9°, it would actually make comp. stronger as $\text{Strength} \propto \frac{1}{\cos^2 \theta}$

27/01



Isostrain
(bcuz area
of cross
fibre const.)

$$\epsilon_f = E_f \epsilon_f$$

$$\epsilon_c = f(\epsilon_f, \epsilon_m, \nu_f)$$

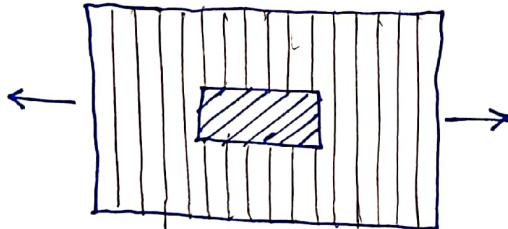
$$\epsilon_f \neq \epsilon_m \neq \epsilon_c$$

$$\sigma_f = f(x)$$

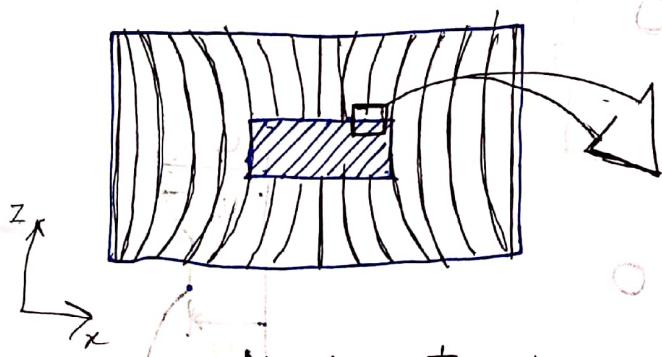
$$\epsilon_c = f(\epsilon_m, \epsilon_f, AR, \nu_f)$$

Aspect ratio

$$E_f \gg E_m$$



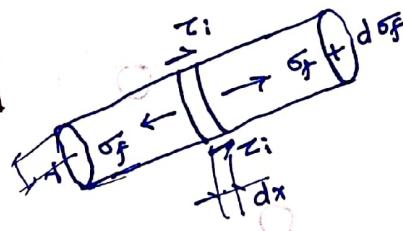
SHEAR LAG MODELS. (developed
to study
COX, KELLY.
paper)



No stress transfer over through edges

Stress transfer through shear along

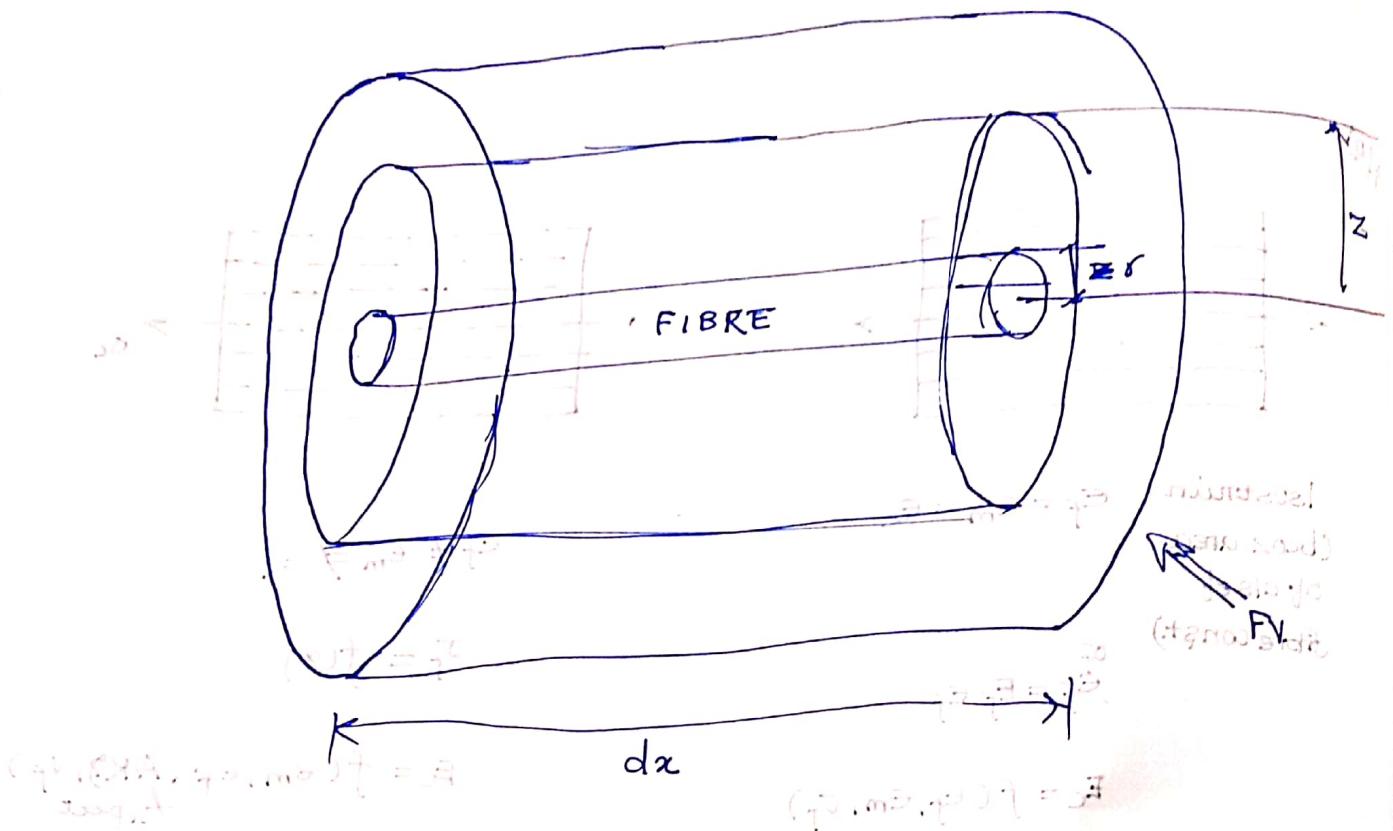
cross periphery around fibre assuming
traction continuity surrounding it



$$\pi r^2 d\sigma_f = -2\pi r \tau_i dx$$

$$\frac{d\sigma_f}{dx} = -\frac{2\tau_i}{r} \quad \text{--- (1)}$$

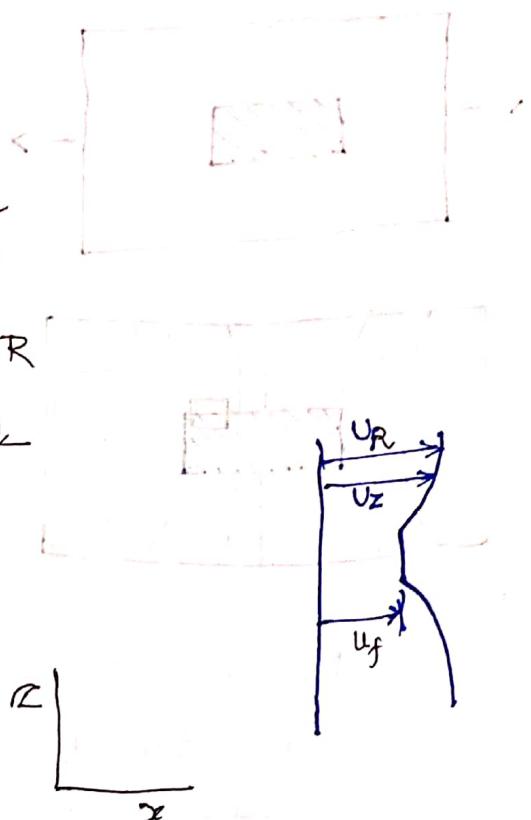
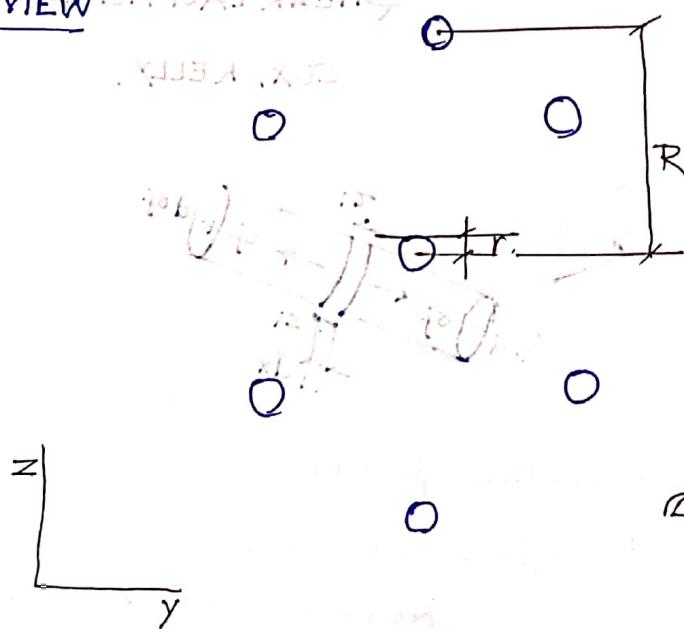
{At center, $r=0$, local maxima}



$$2\pi r \tau_z dx = 2\pi r dx \cdot \tau_i$$

$$\tau \tau_z = \frac{r}{z} \tau_i \quad \text{and } \propto \varphi$$

SIDE VIEW



$$\gamma = \frac{\partial u}{\partial z} = \frac{\tau}{G_m}$$

$$\int_{U_f}^{U_R} du = - \int_r^R \frac{r \tau_i}{G_m} \cdot \frac{1}{z} dz$$

$$\tau_i = \frac{G_m (U_R - U_f)}{r \ln(R/r)}$$

$$\frac{\partial \tau_i}{\partial x} = \frac{G_m \left(\frac{\partial U_R}{\partial x} - \frac{\partial U_f}{\partial x} \right)}{r \ln(R/r)}$$

$$= \frac{G_m \left(\epsilon_c - \frac{\sigma_f}{E_f} \right)}{r \ln(R/r)}$$

From ①,

$$-\frac{r}{2} \frac{\partial^2 \sigma_f}{\partial x^2} = \frac{G_m \left(\epsilon_c - \frac{\sigma_f}{E_f} \right)}{r \ln(R/r)} \quad \text{Let } n^2 = \frac{2 G_m}{E_f \ln(R/r)}$$

$$\cancel{-\frac{r^2 \ln(R/r)}{2}} = \cancel{n^2 E_f}$$

$$\frac{\partial^2 \sigma_f}{\partial x^2} = \sigma_f \frac{n^2}{r^2} (E_f \epsilon_c - \sigma_f)$$

$$\left. \begin{array}{l} \text{Assuming} \\ \sigma_f \text{ is constant} \\ \text{Get across} \\ \text{C/S} \end{array} \right\} \quad \left(D^2 - \frac{n^2}{r^2} \right) \sigma_f = -\frac{n^2}{r^2} E_f \epsilon_c$$

$$D = \pm \frac{n}{r}$$

$$C.F \Rightarrow \sigma_f = C_1 e^{\frac{nx}{r}} + C_2 e^{-\frac{nx}{r}}$$

$$P.I \Rightarrow E_f \epsilon_c$$

$$\sigma_f = E_f \epsilon_c + B \sinh\left(\frac{nx}{r}\right) + D \cosh\left(\frac{nx}{r}\right)$$

B.C.S. At $x = L$ & $-L$, $\sigma_f = 0$

$$\text{at } x=0, \frac{d\sigma_f}{dx} = 0 \rightarrow B \cosh\left(\frac{nx}{r}\right) \cdot \frac{n}{r} + D \sinh\left(\frac{nx}{r}\right) \frac{n}{r} = 0$$

$B=0$

$$\sigma_f = E_f \epsilon_c + D \cosh\left(\frac{n\pi}{r}\right)$$

$$E_f \epsilon_c + D \cosh\left(\frac{nL}{r}\right) = 0 \quad \epsilon_1 \rightarrow \text{Applied strain.}$$

$$D = -\frac{E_f \epsilon_c}{\cosh\left(\frac{nL}{r}\right)}$$

Aspect ratio.

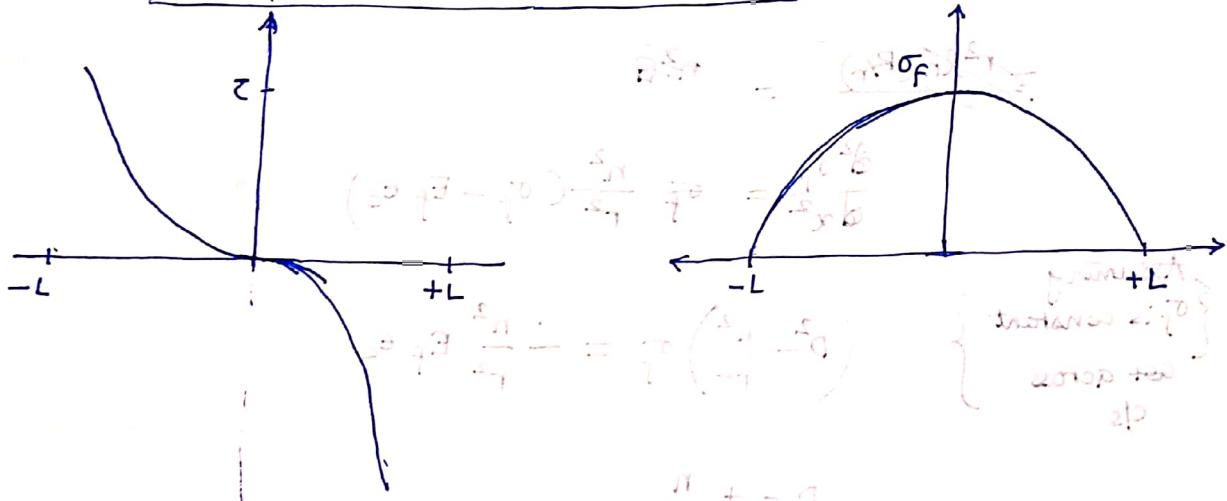
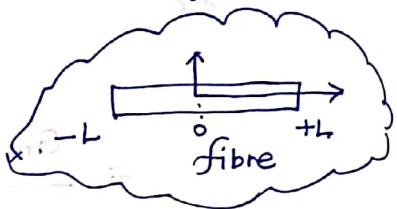
$$\boxed{\sigma_f = E_f \epsilon_1 \left(1 - \frac{\cosh\left(\frac{n\pi}{r}\right)}{\cosh(ns)}\right)}$$

$s = \frac{L}{r}$
distance from center

$$\therefore \frac{d\sigma_f}{dx} = -\frac{2\epsilon_1}{r}$$

$$\tau_i = -\frac{\pi}{2} \times \left\{ E_f \epsilon_1 \Theta \frac{\sinh\left(\frac{n\pi}{r}\right) \cdot n}{\cosh(ns)} \right\}$$

$$\boxed{\tau_i = \frac{1}{2} n E_f \epsilon_1 \frac{\sinh\left(\frac{n\pi}{r}\right)}{\cosh(ns)}}$$

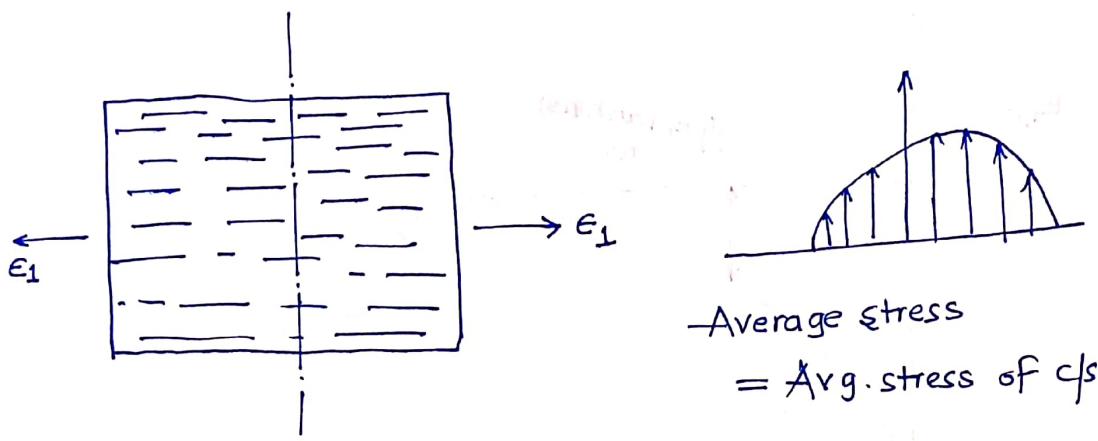


$$\sigma_f^{\max} = E_f \epsilon_1 \left(1 - \frac{\sinh(n\pi)}{\cosh(ns)}\right)$$

$$\tau_i^{\max} = \frac{1}{2} n E_f \epsilon_1 \tanh(ns)$$

→ How to calculate effective prop.

→ At what load, my composite fails? My goals.



$$\overline{\sigma_m} = E_m \epsilon_1$$

$$\overline{\sigma_f} = \frac{1}{2L} \int_{-L}^L \sigma_f dx = \frac{1}{2L} \int_{-L}^L E_f \epsilon_1 \left(1 - \frac{\cosh(\frac{nx}{r})}{\cosh(ns)} \right) dx$$

$$= \frac{1}{2L} E_f \epsilon_1 \left(2L - \frac{\sinh(ns) \cdot r}{\cosh(ns) \cdot n} \right)$$

$$= \frac{1}{2L} E_f \epsilon_1 \left(2L - 2 \frac{\sinh(ns) \cdot r}{\cosh(ns)} \cdot \frac{r}{n} \right)$$

$$\overline{\sigma_f} = E_f \epsilon_1 \left(1 - \frac{\tanh(ns)}{ns} \right)$$

~~$E_{1,c} = (v_f E_f + v_m E_m)$~~

~~$\sigma_c = v_f \overline{\sigma_f} + v_m \overline{\sigma_m}$~~

~~$E_c \cdot \epsilon_1 = v_f \left\{ \epsilon_1 E_m \right\} + v_f \left\{ E_f \epsilon_1 \left(1 - \frac{\tanh(ns)}{ns} \right) \right\}$~~

$$E_c = E_{1,c} = \left\{ v_m E_m + v_f E_f \right\} - v_f E_f \frac{\tanh(ns)}{ns}$$

penalty for having discontinuous fibres

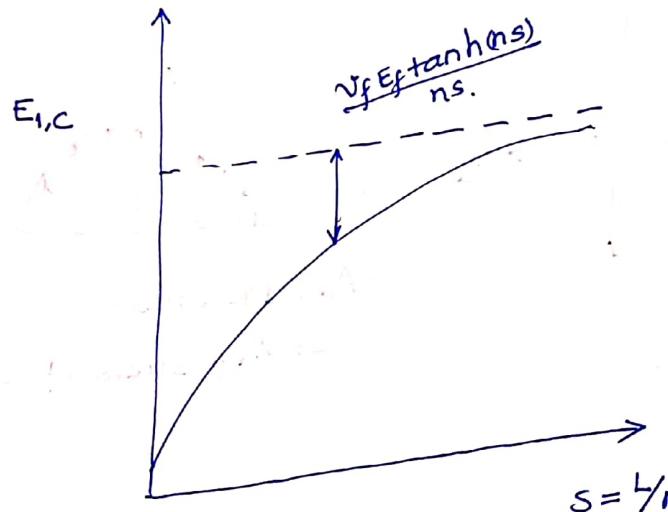
$$E_{1,c} = \eta_1 v_f E_f + v_m E_m$$

and η_1 is length efficiency factor.

This is Cox model.

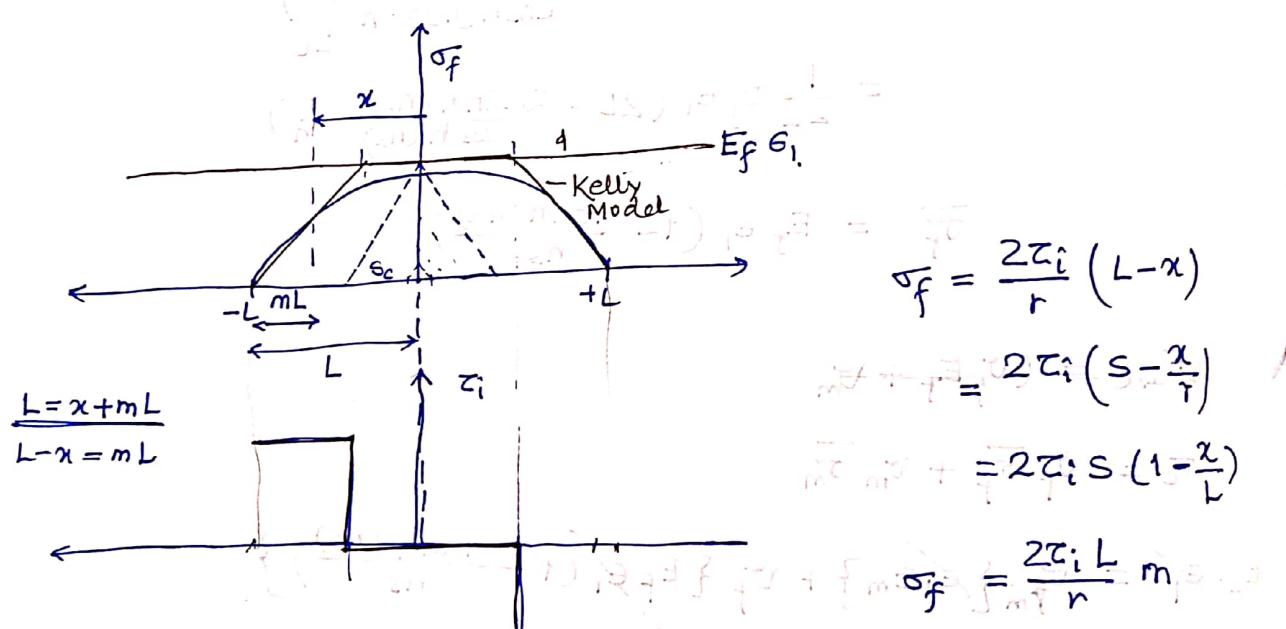
to make

- Disadv.:- ① what is min. length of fibre that I should have
 ② Max. load can I can apply before it can fail.



Kelly Model (Aligned-discont-fibre)

To overcome earlier disadv.



$$\text{Second part} \quad \sigma_f = 2\tau_i s \quad (1 - \frac{x}{L})$$

Dimensional analysis problem

To get critical aspect ratio, $m=1$

$$s_c = \frac{\sigma_f}{2\tau_i} \quad \text{--- (2)}$$

$$m^2 \tau_i^2 + \tau_i^2 s^2 = \sigma_f^2$$

$\tau_i \rightarrow$ interface strength of matrix.

$\sigma_f \rightarrow$ strength of fibre

$$\text{In general, } m = \frac{s_c}{s}$$

\rightarrow critical aspect ratio for maximum load

$\sigma_f \propto \sqrt{m} \Rightarrow$ maximum load $\propto \sqrt{m}$

$$\sigma_f = \sigma_f \left(1 - \frac{m}{2}\right)$$

$$\bar{\sigma}_m = E_f \epsilon_1$$

$$\bar{\sigma}_c = v_f \bar{\sigma}_f + v_m \bar{\sigma}_m$$

$$= v_f \left(\sigma_f \left(1 - \frac{m}{2}\right)\right) + v_m E_f \epsilon_1$$

$$E_f \epsilon_1 = v_f \bar{\sigma}_f + v_f \left[E_f \sigma_f \left(1 - \frac{m}{2}\right)\right] + v_m E_m \epsilon_1$$

$$E_f = (E_f v_f + E_m v_m) - E_f v_f \frac{m}{2}$$

$$\rightarrow E_f v_f \cdot \frac{E_f \epsilon_1}{4\pi_i s}$$

This shows that avg. prop. is dep. on applied strain, which is wrong

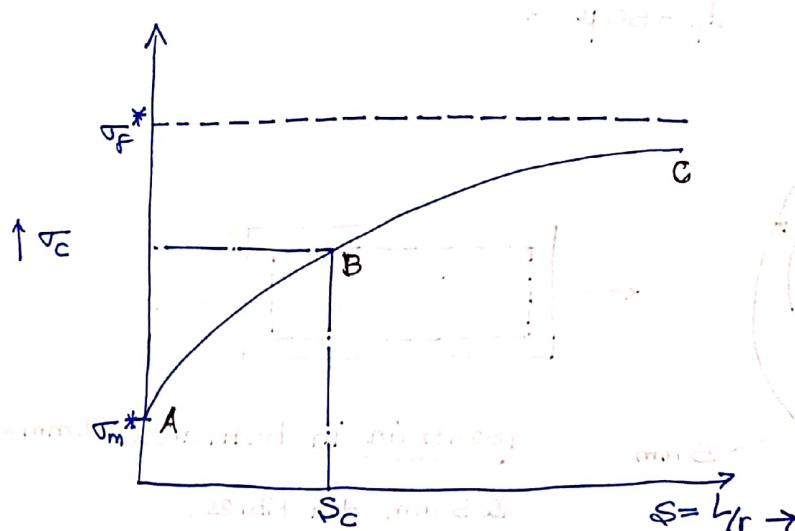
$$E_{1,C} = \left[E_f v_f + E_m v_m \right] - E_f v_f \frac{E_f \epsilon_1}{4\pi_i s}$$

$$\bar{\sigma}_c = v_f \sigma_f \left(1 - \frac{m}{2}\right) + v_m E_m \epsilon_1$$

$$= v_f \sigma_f \left(1 - \frac{m}{2}\right) + v_m E_m \frac{\sigma_f}{E_f}$$

$$= \sigma_f \left[v_f \left(1 - \frac{m}{2}\right) + v_m \frac{E_m}{E_f}\right]$$

$$\bar{\sigma}_c = \sigma_f \left[v_f \left(1 - \frac{s_c}{2s}\right) + v_m \frac{E_m}{E_f}\right]$$



If $s > s_c$,

$$\bar{\sigma}_c = \sigma_f \cdot \frac{v_f}{2} + \sigma_f v_m \frac{E_m}{E_f}$$

If $s << s_c$,

$$\bar{\sigma}_{1,C} = \sigma_m^*$$

{Strength of Matrix}.

$$\frac{1}{2} \times \sigma_f \left(\frac{2L}{2L - mL}\right) (2L) \times \frac{1}{2} \left(\frac{2L + mL}{2L - mL + 2L}\right) = \sigma_f (2L - mL)$$

If interfacial strength is higher, then we can shift line towards left. { i.e. less length is needed to gain the composite } (S_c^*)

Strength

cont

Discont.



Stiffness



→ cheaper

→ complex shapes

$$E_{l,c} = \eta_1 \eta_0 E_f v_f + E_m v_m$$

Q → During prod^ of ^{glass} fibre polyester hollow tube ($D_g = 20 \text{ mm}$, Wall thickness = 10 mm) - Avg. fibre length $\rightarrow 5 \text{ mm}$. Fibre is oriented along tube axis.

Something went wrong & fibre fracture occurred.

The glass fibre on outer ~~half~~ of tube have length of only 1 mm.

Calculate strength & stiffness of wall in tension.

→

$$E_m = 2 \text{ GPa}, 0.37$$

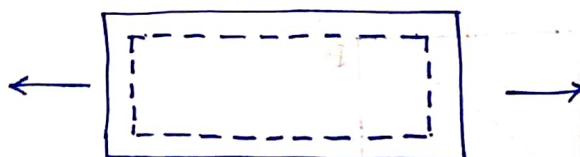
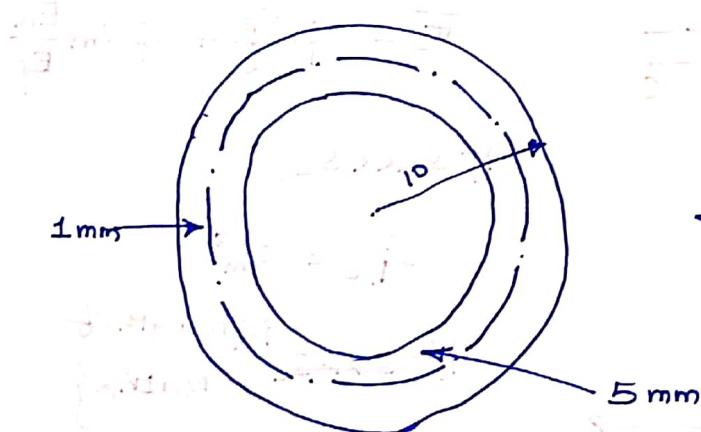
$$\tau_i = 30 \text{ MPa}$$

$$E_f = 70 \text{ GPa}, 0.22$$

$$R_y r = 16.20$$

$$v_f = 0.6.$$

$$d_f = 50 \mu\text{m}$$



Isostrain in both areas 1 mm & 5 mm dia fibres.

Note: Even if they are {1 mm & 5 mm} fibres fit together mixed within each other, then, also isostrain can be applied & stiffness & strength can be weighted averaged.

2/30/1

A certain fibre is reinf. comp. has $v_f = 0.5$, calculate strength to first failure under transverse load, if. ① carbon ② Glass

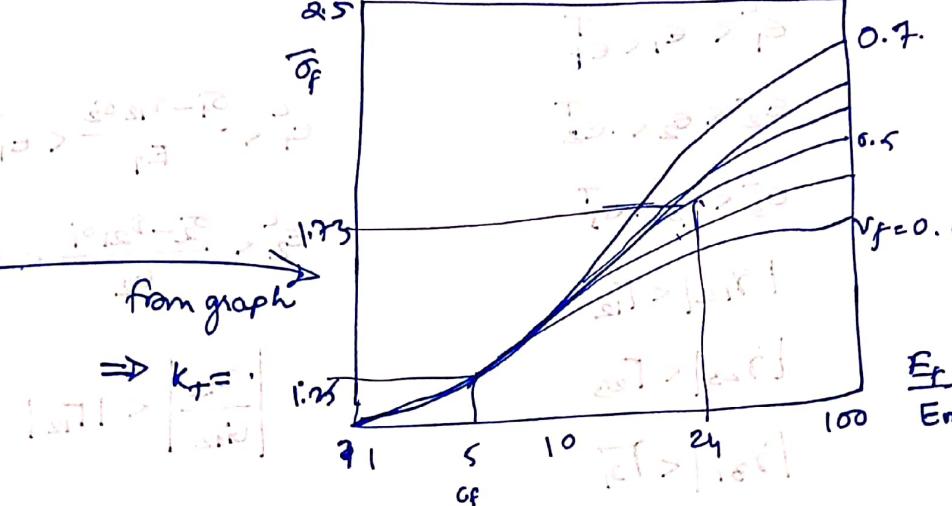
Given
Yield strength = 50 MPa

Given

② Glass

SKUDRA (For hex packing)

$$\rightarrow 50 = k_T \sigma_C$$

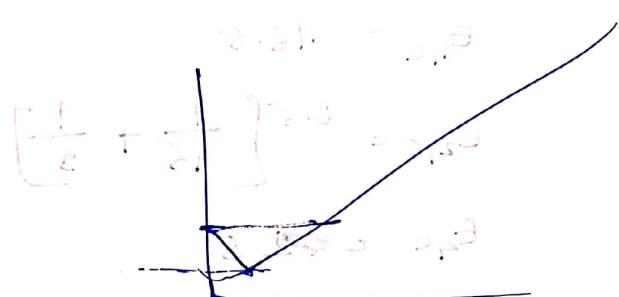
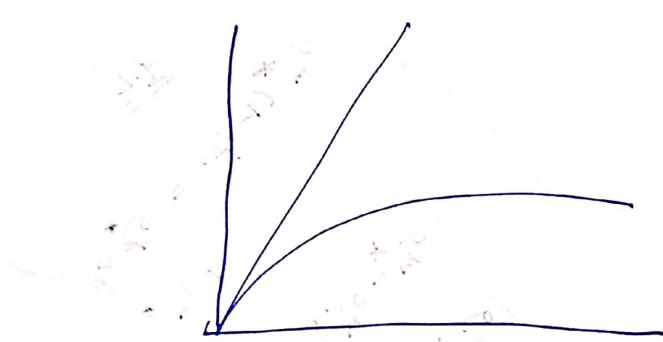


$$\sigma_C = \frac{50}{1.73} \approx 40 \text{ MPa}$$

$$\begin{aligned} \sigma_m &= \frac{50}{1.73} \times 0.7 \\ &\approx 17.3 \text{ MPa} \end{aligned}$$

2 Unidirectional cont. fibre. What is $v_f \rightarrow$ so that $\sigma_m = \sigma_C$

$$v_f \times (1 + v_f) = 1$$



$$\sigma_m = \sigma_f v_f + \sigma_m' (1 - v_f)$$

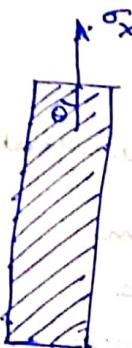
$$\sigma_m^* = \sigma_f v_f + \sigma_m' (1 - v_f)$$

$$\sigma_m^* = \sigma_m$$

$$v_f = \frac{\sigma_m^* - \sigma_m'}{\sigma_f^* - \sigma_m'}$$

$$\frac{525}{25} = 21$$

(3)



$$\sigma_1 = \frac{\sigma_x}{\cos^2 \theta}$$

$$\sigma_2 = \frac{\sigma_x}{\sin^2 \theta}$$

$$\tau_{12} = \frac{\sigma_x}{\sin \theta \cos \theta}$$

$$\epsilon_1^c < \epsilon_1 < \epsilon_1^T$$

$$\epsilon_2^c < \epsilon_2 < \epsilon_2^T$$

$$\epsilon_3^c < \epsilon_3 < \epsilon_3^T$$

$$|\gamma_{12}| < \Gamma_{12}$$

$$|\gamma_{23}| < \Gamma_{23}$$

$$|\gamma_{31}| < \Gamma_{31}$$

$$\epsilon_1^c < \frac{\sigma_1 - \tau_{12} \sigma_2}{E_1} < \epsilon_1^T$$

$$\epsilon_2^c < \frac{\sigma_2 - \tau_{21} \sigma_1}{E_2} < \epsilon_2^T$$

$$\left| \frac{\tau_{12}}{G_{12}} \right| < |\Gamma_{12}|$$

① Calc. $E_1, E_2, \nu_{12}, \nu_{21}, G_{12}$

② Assume carbon fibre, $\nu_f = 50\%$.

$$E_{1,c} = E_{1,f} \times \nu_f + E_{1,m} \times \nu_m$$

$$= (230 + 37) \times 0.6$$

$$E_{1,c} = 116.5$$

$$E_{2,c} = 0.5 \left[\frac{1}{15} + \frac{1}{3} \right]$$

$$E_{2,c} = 22.5$$

$$\nu_{12} = 0.5 [1 + 0.1]$$

$$\frac{1}{G_{12}} = 1.82$$

$$\nu_{f,c} = \frac{0.257 \times 0.37}{2} = 0.31$$

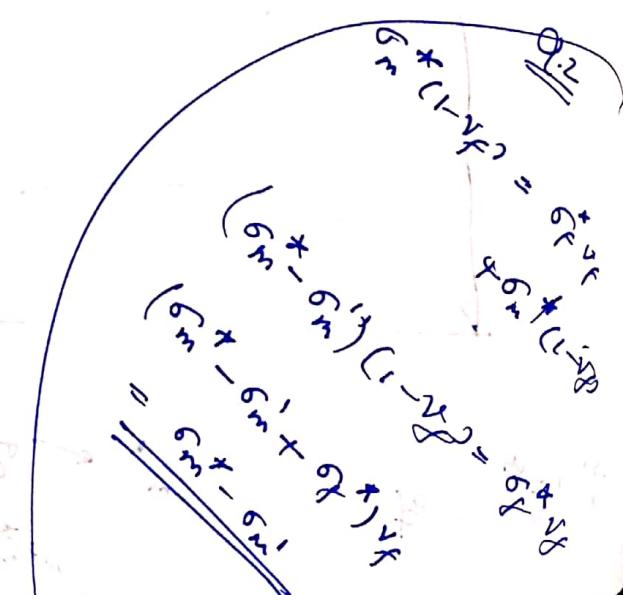
$$\text{angle} = \frac{30}{240} = 1.25^\circ$$

$$E_1, E_2, m \rightarrow 3 \quad E_1 = 230$$

$$\nu_{12,f} = 0.25 \quad E_2 = 22.5$$

$$\nu_{12,c} = 0.57$$

$$G_{12} = 10 \times \frac{1}{1.82} = 5.5$$



$$\frac{v_{12}}{E_1} = \frac{E_1}{E_2} v_{12}$$

$$\begin{aligned} \frac{v_{12}}{E_1} &= \frac{E_2}{E_1} v_{12} \\ &= \frac{116.5}{116.5} \times \frac{5}{116.5} \times 0.3 \end{aligned}$$

$$v_{12,c} = 0.0133$$

$$X_T = 1450, Y_T = 53.4, P = 99.3$$

$$\sigma_x < \frac{1450}{\cos^2 \theta}$$

$$\frac{\sigma_1 - v_{12} \sigma_2}{E_1} = \frac{\sigma_2 - v_{21} \sigma_1}{E_2}$$

$$\frac{\sigma_1}{\sigma_2} (1 + v_{21}) = \frac{5}{6} (81 + v_{12}) \sigma_2$$

$$\frac{\sigma_1}{\sigma_2} = \frac{23.3 \times 1.0133}{1.31}$$

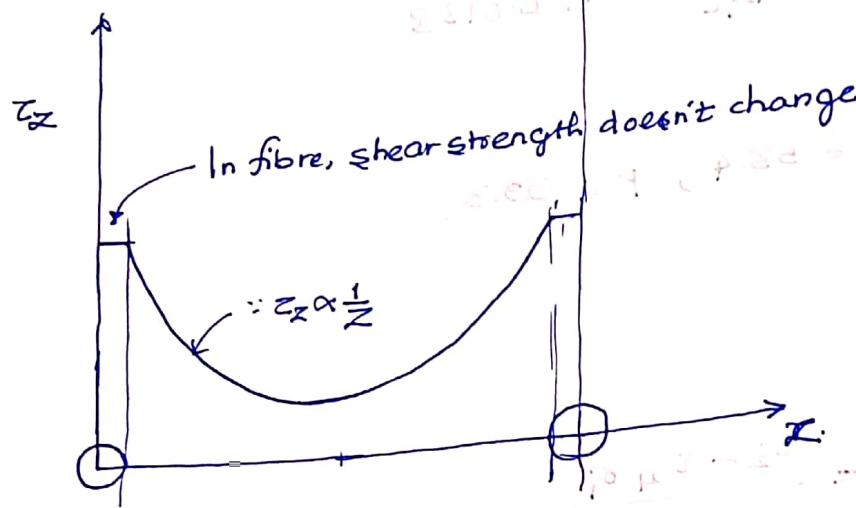
$$\tan \theta = 17.781$$

$$\theta = 1.3379$$

$$\sin \theta = \frac{17.781}{\sqrt{17.781^2 + 1^2}} = 0.9999$$

03.02

$$1. \tau_z = \frac{\tau z_i}{z} \rightarrow = \frac{5 \cdot 25 \times 35}{850} = 10.294.$$



Q.2. $\sigma_f = 5000 \text{ MPa}$
 $\sigma_{f_2} = 2000 \text{ MPa}$
 $\tau_i = 65 \text{ MPa}$

L_c, E_c

$$\textcircled{1} \quad S_{c_1} = \frac{\sigma_f}{2\tau_i} = \frac{5000}{2 \times 65} \quad S_{c_2} = \frac{2000}{2 \times 65} \\ (\approx \sigma_y) \quad S_{c_2} = 15.3846$$

$c_f \quad S_{c_1} = 38.4615$

$L_c =$

$$E_{1,c} = E_{1,f} v_f + E_{1,m} v_m - \cancel{\frac{E_f v_f}{4 G_{1,S}}} \frac{E_f v_f \tanh(n_s)}{n_s}$$

$$= \cancel{230 \times 0.2} + 3 \times 0.8 = 230 \times 0.2 \times$$

$$= n^2 = \frac{2 G_m}{E_f \ln(R/r)} = \frac{2 \times 1.095}{\cancel{230} \times \ln(15)}$$

G. $n_1^2 = \cancel{0.0593} 0.106$

C. $n_2 = 0.0564$

$$E_{1,c} = 48.4 - 230 \times 0.2 \times \frac{\tanh(0.106)}{0.106 \times 15.3846}$$

$$\underline{E_{1,c} = 22.275 \text{ GPa}}$$

$$\underline{E_{2,c} = }$$

$$\eta = 1 - \frac{\tanh(ns)}{ns}$$

CF

Glass

$$E \quad 230$$

$$72$$

$$\frac{R_f}{\delta_f} \quad \frac{15}{5000}$$

$$2020$$

$$R_r \quad 15 \quad 20$$

$$20 \quad 15$$

$$S_c \quad 38.4615$$

$$15.3846$$

$$v_f \quad 0.2$$

$$0.2$$

$$\eta_r \quad 0.0564$$

$$0.106$$

$$\eta \quad \frac{0.4492}{0.551}$$

$$0.432$$

$$E = 27.746 \text{ GPa}$$

$$8.62 \text{ GPa}$$

$$\sigma_{\infty} = \sigma_f v_f + \sigma_f v_m \frac{E_m}{E_f}$$

$$\sigma_{sc} = \sigma_f v_m \frac{E_m}{E_f}$$

$$\frac{\sigma_{\infty}}{\sigma_{sc}} = 1 + \frac{\sigma_f v_f}{\sigma_f v_m \frac{E_m}{E_f}}$$

$$\sigma_f \left[v_f \left(1 - \frac{S_c}{2s} \right) + v_m \frac{E_m}{E_f} \right]$$

04/02

Micromechanics & Mesomechanics.

$$\begin{bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_3 \\ \epsilon_4 \\ \epsilon_5 \\ \epsilon_6 \end{bmatrix} = \begin{bmatrix} \frac{1}{E_1} & -\gamma_{12}/E_1 & 0 & 0 & 0 & 0 \\ -\gamma_{12}/E_1 & \frac{1}{E_2} & 0 & 0 & 0 & 0 \\ 0 & 0 & \frac{1}{E_3} & 0 & 0 & 0 \\ 0 & 0 & 0 & \frac{1}{G_{12}} & 0 & 0 \\ 0 & 0 & 0 & 0 & \frac{1}{G_{13}} & 0 \\ 0 & 0 & 0 & 0 & 0 & \frac{1}{G_{23}} \end{bmatrix} \begin{bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_3 \\ \sigma_4 \\ \sigma_5 \\ \sigma_6 \end{bmatrix}$$

Just Neglected
 No reln with plane stress assumpt'

— Plane stress assumption: {Only true for orthotropic mat.}

$$\sigma_3, \sigma_4, \sigma_5 = 0$$

$$\begin{bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{bmatrix} = \begin{bmatrix} \frac{1}{E_1} & -\gamma_{12}/E_1 & 0 \\ -\gamma_{12}/E_1 & \frac{1}{E_2} & 0 \\ 0 & 0 & \frac{1}{G_{12}} \end{bmatrix} \begin{bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{bmatrix}$$

$$\begin{bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{bmatrix} = \begin{bmatrix} Q_{11} & Q_{12} & 0 \\ Q_{21} & Q_{22} & 0 \\ 0 & 0 & Q_{66} \end{bmatrix} \begin{bmatrix} \epsilon \sigma_1 \\ \epsilon \sigma_2 \\ \epsilon \sigma_6 \end{bmatrix}$$

$$\text{If } D = 1 - \gamma_{12}^2 \frac{E_2}{E_1}$$

$$Q_{11} = E_1/D$$

$$Q_{12} = \gamma_{12} E_2/D$$

$$Q_{22} = E_2/D$$

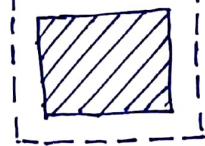
$$Q_{66} = G_{12}$$

Q) How my constitutive eqⁿ change based on factors like temp., humidity, mag. field, etc....?

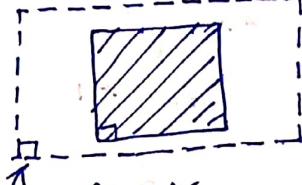
TEMP.

$$\left\{ \begin{array}{l} \epsilon_1^T = \alpha_1 \Delta T \\ \epsilon_2^T = \alpha_2 \Delta T \\ \epsilon_{12}^T = 0 \end{array} \right. \quad \text{Unit: } \mu\epsilon/\text{mm} \cdot ^\circ\text{C}$$

Isotropic



Orthotropic



$\alpha_1 > \alpha_2$
No change in shape
 $\therefore \epsilon_{12} = 0$

HUMIDITY

$$\left\{ \begin{array}{l} \epsilon_1^H = \beta_1 \Delta C \\ \epsilon_2^H = \beta_2 \Delta C \\ \epsilon_{12}^H = 0 \end{array} \right. \quad \text{concentration coefficient.}$$

$$[\epsilon_1^T][\alpha_1] = [\epsilon_1^T]$$

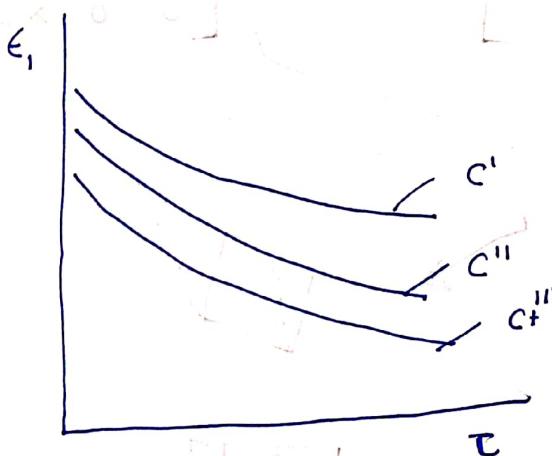
$$[\epsilon_2^T][\alpha_2] = [\epsilon_2^T]$$

$$[\epsilon_1^H][\beta_1] = [\epsilon_1^H]$$

$$[\epsilon_2^H][\beta_2] = [\epsilon_2^H]$$

$$\{\epsilon\} = [S]\{\sigma\} + \{\epsilon^T\} + \{\epsilon^H\} + \dots$$

$$\{\sigma\} = [Q] \left[\{\epsilon\} - \{\epsilon^T\} - \{\epsilon^H\} - \dots \right] = [Q] \{\epsilon\}$$



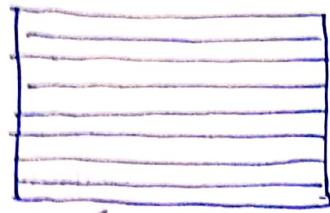
$$\{\sigma\} = [Q] \{\epsilon\} - [Q] \{\epsilon^T\}$$

$$- [Q] \{\epsilon^H\} \dots$$

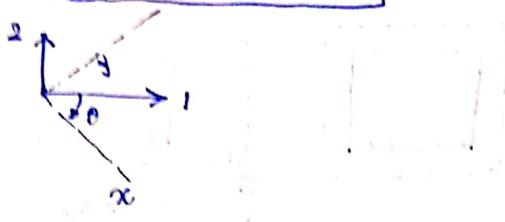
bcoz $[Q]$ is a mat.prop. which depends on factors like temp., density, ... etc.

$$\begin{bmatrix} \epsilon_1 \\ \epsilon_2 \\ \epsilon_6 \end{bmatrix} = \begin{bmatrix} S_{11} & S_{12} & 0 \\ S_{21} & S_{22} & 0 \\ 0 & 0 & S_{66} \end{bmatrix} \begin{bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_6 \end{bmatrix} + \Delta T \begin{bmatrix} \alpha_1 \\ \alpha_2 \\ 0 \end{bmatrix} + \Delta C \begin{bmatrix} \beta_1 \\ \beta_2 \\ 0 \end{bmatrix} + \dots$$

Stress-strain reln for orthotropic ply of arbitrary orientation
Goal is to



$$\begin{bmatrix} \sigma_1 \\ \sigma_2 \\ \sigma_{12} \end{bmatrix} = [T_\sigma] \begin{bmatrix} \sigma_x \\ \sigma_y \\ \sigma_{xy} \end{bmatrix}$$



$$\begin{bmatrix} \epsilon_1 \\ \epsilon_2 \\ 2\epsilon_{12} \end{bmatrix} = [T_\epsilon] \begin{bmatrix} \epsilon_x \\ \epsilon_y \\ 2\epsilon_{xy} \end{bmatrix}$$

$$[\sigma] = [Q] \{ \epsilon \}$$

$$\sigma_{12} \{ \sigma \}^{12} = [Q] \{ \epsilon \}^{12}$$

$$\{ \sigma \}^{xy} = [Q]^{xy} \{ \epsilon \}^{xy}$$

$$[\bar{Q}] = [T_\sigma]^{-1} [Q] [T_\epsilon]$$

$$[\bar{S}] = [T_\epsilon]^{-1} [Q] S [T_\sigma]$$

$$\& [T_\sigma] = \begin{bmatrix} \cos\theta & \sin\theta & 2mn \\ m^2 & n^2 & -2mn \\ -mn & mn & m^2 - n^2 \end{bmatrix}$$

$$\therefore [\bar{Q}] = \begin{bmatrix} x & x & 0 \\ x & x & 0 \\ x & x & x \end{bmatrix}$$

Need
Not be zero

Need
not be zero

$$[\bar{Q}] = \begin{bmatrix} x & x & 0 \\ x & x & 0 \\ 0 & 0 & x \end{bmatrix}$$

what
if
 $\neq 0$

becoz

IF '0'

COUPING



skew

Shape & size change
if ' a ' $\neq 0$.

HW

$$\alpha_x = m^2 \alpha_1 + n^2 \alpha_2$$

$$\alpha_y = n^2 \alpha_1 + m^2 \alpha_2$$

$$\alpha_{xy} = 2(\alpha_1 - \alpha_2) mn.$$

Shear coupling coefficient.

$$\left. \begin{array}{l} \eta_{x,xy} = \frac{\epsilon_x}{2\epsilon_{xy}} \\ \eta_{xy,x} = \frac{2\epsilon_{xy}}{\epsilon_x} \end{array} \right\} \quad \left. \begin{array}{l} \eta_{y,xy} = \frac{\epsilon_y}{2\epsilon_{xy}} \\ \eta_{xy,y} = \frac{2\epsilon_{xy}}{\epsilon_y} \end{array} \right\}$$

Read as effect on ϵ_{xy}
 dir when load applied
 @ x dir.

$$\left\{ \begin{array}{l} \epsilon_x \\ \epsilon_y \\ 2\epsilon_{xy} \end{array} \right\} = \begin{bmatrix} 1/E_x & -\eta_{xy}/E_x & \eta_{xy,x}/E_x \\ -\eta_{xy}/E_y & 1/E_y & \eta_{xy,y}/E_y \\ -\eta_{x,xy}/G_{xy} & \eta_{y,xy}/G_{xy} & 1/G_{xy} \end{bmatrix} \left\{ \begin{array}{l} \sigma_x \\ \sigma_y \\ \sigma_{xy} \end{array} \right\}$$

SYMMETRIC.

cont.

Q. A unidirectional glass fiber composite has fibre $v_f = 40\%$.

Calculate diff. mat. prop. for 0° & 90° ply.

$$\underline{\underline{G_F}} = \frac{3000, 0.37}{\text{MPa.}}$$

$$\mu_{GF} = 0.22.$$

$$G = \frac{E}{2(1+\mu)}$$

$$\frac{\epsilon_x}{\epsilon_y} \quad \text{II. } E_c = \frac{72 \cdot 0.4}{E_f v_f + E_m v_m} + \frac{3 \cdot 0.6}{E_m v_m} = 30.6 \text{ GPa.}$$

$$\frac{1}{E_{2,c}} = \frac{v_f}{E_f} + \frac{v_m}{E_m} \Rightarrow E_2 = 4.865 \text{ GPa}$$

$$G_{12,f} = \frac{30 \cdot 0.6 \cdot 72}{2(1+0.22)} = \underline{\underline{\quad}}$$

$$G_{12,m} = \frac{4 \cdot 3}{2(1+0.37)} = \underline{\underline{\quad}}$$

How to increase the transverse modulus

- change fiber
- increase matrix modulus.
- $v_f \uparrow$
- change orientation



$$\textcircled{1} \quad E_1 = 230 \times 0.5 + 3 \times 0.5 = 116.5 \text{ GPa}$$

$$E_2 = 5 \text{ GPa.}$$

$$E_1 \frac{1}{G_{12}} = \frac{v_f}{G_{12m}} + \frac{v_m}{G_{12f}} = 0.5 \left[1.9875 \text{ GPa} \right]$$

$$v_{12} = 0.31.$$

$$m = 0.9962, n = 0.0871$$

$$\frac{1}{E_2} = 8.454 \times 10^{-3} + 3.7585 \times 10^{-3}$$

$$E_2 = 81.7995 \text{ GPa} \quad \rightarrow \text{DROP} \rightarrow \frac{116.5 - 81.7995}{116.5} =$$

$$v_{xy} =$$

$$E_y = 0.19698 + \rightarrow E_y = 5.1. \rightarrow \text{DROP} \rightarrow \frac{5.1 - 5}{5} = 2\%$$

Tensile Strength

$$\sigma_x < \frac{x_T}{\cos^2 \theta} \rightarrow \sigma_x = \frac{1450}{\cos^2 60} = 1561.098 \text{ MPa}$$

$$\sigma_x = \frac{y_T}{\sin^2 \theta} \rightarrow \cancel{7029.9 \text{ MPa}} \underbrace{53.81 \text{ MPa},}_{\text{Min.}}$$

$$\sigma_x < \frac{s}{-\sin \theta \cos \theta} = \cancel{1140.236 \text{ MPa}}$$

Min.
Mode of failure → shear

$$\left(\frac{1}{15} + \frac{5}{15} \right) \times 0.5 \\ \frac{15}{16} \times 2$$