Assignment Number - 1 ME 60353; MF 41601

- 1. Define the following terms related to optimization by taking a suitable example: (i) decision variables, (ii) objective function, (iii) functional constraints, (iv) geometric constraints.
- 2. The presence of geometric constraint(s) is a must for an optimization problem but that of functional constraint(s) is optional justify the statement.
- 3. Explain the principle of optimization with a suitable example.
- 4. In a constrained optimization, an optimal point is either a free point or a bound point lying in the feasible zone justify the statement.
- 5. Why do the solutions of a steepest descent method get stuck at the local minima?
- 6. Discuss briefly the drawbacks of traditional methods of optimization.
- 7. Determine the minimum/maximum/inflection point of the following functions: (i) $f(x) = x^3$; (ii) $f(x) = x^4$.
- 8. In case of turning operation carried out on a Lathe, cutting parameters (such as cutting speed v in m/min, feed t in mm/rev and depth of cut d in mm) are to be selected in such a way that it can produce the smoothest surface after ensuring a minimum life of the cutting tool TL_{min} . Let us assume that surface roughness in turning S (micro-m) and life of the turning tool TL (min) are given by the following expressions:

$$\begin{split} S &= 15077 v^{-1.52} t^{1.004} d^{0.25}, \\ TL &= 1.475 \times 10^9 v^{-4.0} t^{-4.29} d^{-4.35} \end{split}$$

Formulate it as a constrained optimization problem. The cutting parameters are allowed to vary in the ranges given below.

$$30.0 \le v \le 190.0,$$

 $0.01 \le t \le 2.5,$
 $0.5 \le d \le 4.0.$

- 9. Minimize $y = f(x) = \frac{32}{x^2} + x$ in the range of $0.0 < x \le 10.0$. Use (i) analytical approach based on differential calculus and (ii) exhaustive search method. (Hints: Let the three values of x, say x_1 , x_2 and x_3 are in ascending order. For a minimization problem, if $f(x_1) \ge f(x_2) \le f(x_3)$, then the minimum value lies in the range of (x_1, x_3) .)
- 10. **Minimize** $f(x_1, x_2) = 4x_1^2 + x_2^2 3x_1x_2 + 6x_1 + 12x_2$ in the range of $-100.0 \le x_1, x_2 \le 100.0$. Take the initial solution $X_1 = \left\{ \begin{array}{c} 0.0 \\ 0.0 \end{array} \right\}$.
 - (i) Use Random Walk Method. Assume step length $\lambda = 1.0$, permissible minimum value of λ , that is, $\epsilon = 0.25$ and maximum number of iterations N = 50.
 - (ii) Use Steepest Descent Method.