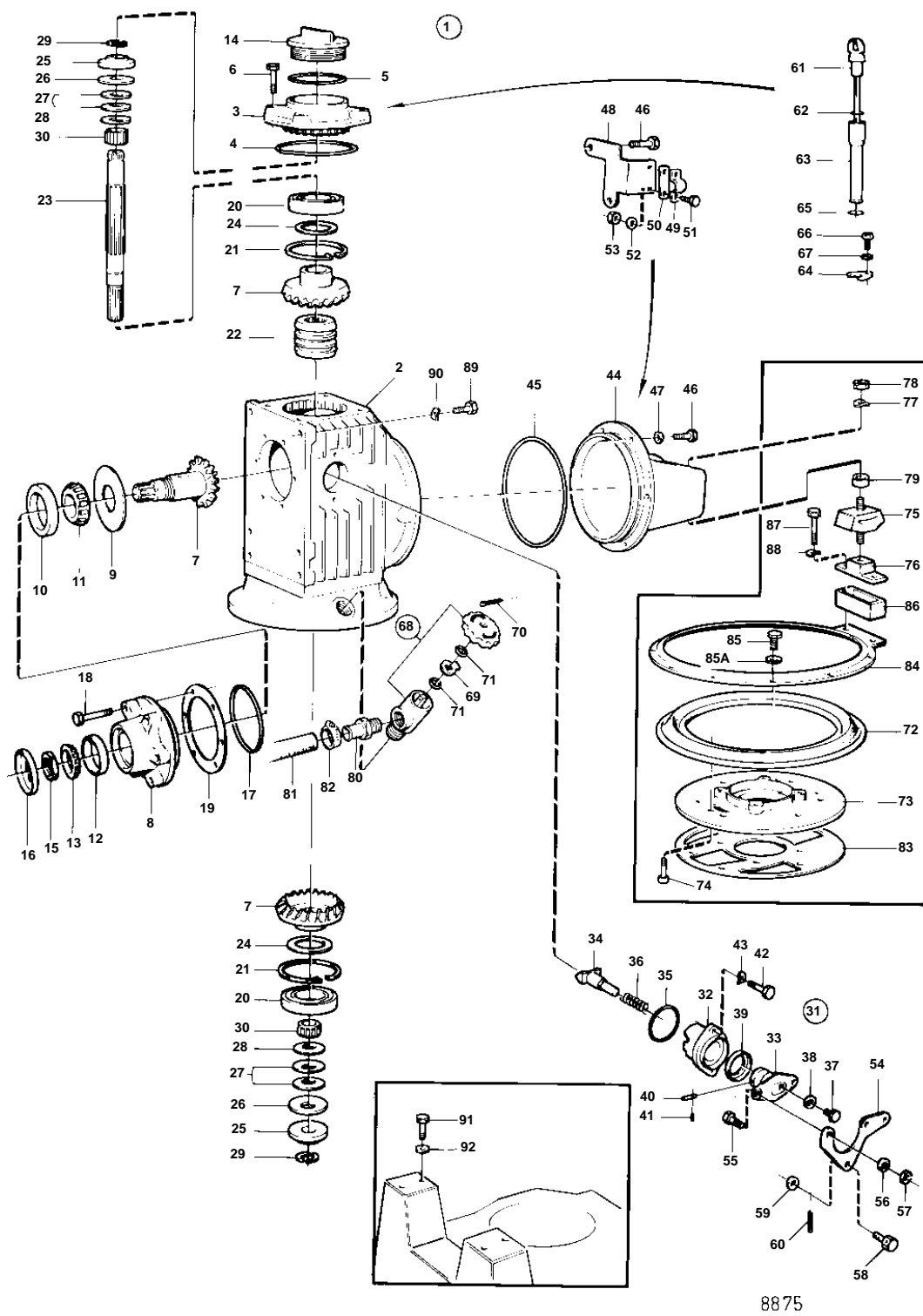


2001, 2001B, 2002, 2002B, 2002D, 2003, 2003B, 2003D



2001,2001B,2002,2002B,2002D,2003,2003B,2003D

REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
1	872808	1	Upper gear unit			
2	852717	1	• Housing			
3	852524	1	• Cover			
4	949962	1	• O-ring	IK		
5	1664473	1	• O-ring	IK		(925254)
6	946671	4	• Flange screw			
7	851616	1	• Gear set			
8	872710	1	• Bearing box			
9	851621	1	• Guide disc			
10	181302	1	• Cup			
11	181301	1	• Cone			
12	183750	1	• Cup			
13	183752	1	• Cone			
14	851754	1	• Oil filler cap			
15	852485	1	• Lock nut			
16	851755	1	• Sealing ring	IK		
17	925093	1	• O-ring	IK		
18	940101	6	• Screw			
19	851622	X	• Adjusting washer			TH = 0,10 MM
	851623	X	• Adjusting washer			TH = 0,15 MM
	851624	X	• Adjusting washer			TH = 0,35 MM
20	851756	2	• Bearing			
21	852190	2	• Lock ring			
22	851626	1	• Sliding sleeve			
23	852527	1	• Shaft			
24	852184	X	• Shim			TH = 0,05 MM
	84219	X	• Adjusting washer			TH = 0,10 MM
	949776	X	• Adjusting washer			TH = 0,15 MM
	84218	X	• Spacer			TH = 0,35 MM
25	852079	2	• Lock washer			
26	852213	2	• Disc spring			
27	852080	6	• Disc spring			
28	852311	6	• Washer			TH = 0,4 MM
	852317	6	• Washer			TH = 0,8 MM
29	851629	4	• Lock ring half			
30	851757	2	• Needle bearing			
31	851661	1	• Shift mechanism			
32	851662	1	• • Bearing housing			
33	897816	1	• • Eccentric piston			
			• • Bulletin P-44-1-7		P-44-1-7-EN	Shift mechanism, eccentric piston
34	851664	1	• • Dog			
35	925065	1	• • O-ring	IK		
36	814184	1	• • Spring			
37	897711	1	• • Screw			
38	897871	X	• • Adjusting washer			TH = 0,20 MM
39	958838	1	• • Sealing ring	IK		
40	942871	1	• • Pin			
41	951924	1	• • Tensioning din			
42	955296	2	• Screw			
43	941907	2	• Spring washer			
44	872475	1	• Bracket			
45	925262	1	• O-ring	IK		
46	945444	6	• Flange screw			
47	955894	2	• Washer			
48	852074	1	• Cable attachment			
49	819067	1	• Brace			
50	819068	1	• Washer			
51	955246	2	• Screw			
52	940090	2	• Washer			
53	946577	2	• Lock nut			
54	852363	1	• Lever			

2001,2001B,2002,2002B,2002D,2003,2003B,2003D

REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
55	955270	2	• Screw			
56	955948	2	• Lock washer			
57	955781	2	• Nut			
58	804312	1	• Cube			
59	955892	1	• Washer			
60	17276	1	• Cotter pin			
61	852915	1	• Oil dipstick			
62	925054	1	• • O-ring	IK		
63	852916	1	• Tube			
64	852229	1	• Cap			
65	925055	1	• O-ring	IK		
66	956063	1	• Screw			
67	955891	1	• Washer			
68	851777	1	• Tap			
69	851783	1	• • Lock washer			
70	949791	1	• • Cotter pin			
71	955989	2	• • O-ring	IK		
72	850265	1	• Sealing strip			REPL BY 854934
72			• Bulletin 48-10		48-10-EN	Sealing Strip SEE GROUP 10A
73	852719	1	• Intermediate section			
74	946541	3	• Screw			
75	850404	1	• Rubber element			
76	850338	1	• Bracket			
77	941908	2	• Spring washer			
78	971089	2	• Lock nut			
79	852554	1	• Bushing			
80	851779	1	• Nipple			
81	952969	X	• Rubber hose			L = 300 MM
82	961665	4	• Hose clamp			
83	853892	1	Gasket	IK		INCLUDED IN COMPLETE DRIVE UNIT
84	852734	1	Clamping ring			INCLUDED IN COMPLETE DRIVE UNIT
85	946730	10	Screw			INCLUDED IN COMPLETE DRIVE UNIT
85A	941670	10	Washer			INCLUDED IN COMPLETE DRIVE UNIT
86	852697	1	Intermediate section			INCLUDED IN COMPLETE DRIVE UNIT
87	963590	2	Screw			INCLUDED IN COMPLETE DRIVE UNIT
88	853095	2	Washer			INCLUDED IN COMPLETE DRIVE UNIT
89	970950	6	Screw			(955320). INCLUDED IN COMPLETE DRIVE UNIT
90	941908	6	Spring washer			INCLUDED IN COMPLETE DRIVE UNIT
91	963580	4	Screw			INCLUDED IN COMPLETE DRIVE UNIT
92	960148	4	Washer			INCLUDED IN COMPLETE DRIVE UNIT