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| REF      | PART NO.          | QTY    | DESCRIPTION                          |      | SEE SEC.    | NOTES                                     |
|----------|-------------------|--------|--------------------------------------|------|-------------|---|
|          |                   |        |                                      |      |             |   |
|          |                   |        |                                      |      |             |   |
|          |                   |        |                                      |      |             |   |
|          |                   |        |                                      |      |             |   |
| 1        | 852716            | 1      | Reversing gear                       |      |             | RATIO 3.02:1. REPLACED AS A SPARE PART BY |
|          |                   |        |                                      |      |             | REVERSE GEAR 852731.                      |
|          | 852731            | 1      | Reversing gear, REVERSE GEAR         |      |             | RATIO 3,02:1                              |
|          |                   |        | MS2B-R                               |      |             | DEDI DV 07000                             |
|          |                   |        |                                      |      |             | REPL BY 872830                            |
|          |                   |        |                                      |      |             |   |
| 2        | 852726            | 1      | Housing                              |      |             |   |
| 3        | 852524            | 1      | · Cover                              |      |             |   |
| 4        | 949962            |        | • O-ring                             | IK   |             |   |
| 5        | 851754            | 1      | Oil filler cap                       | 11/2 |             |   |
| 7        | 1664473<br>946671 | 1      | O-ring     Flange screw              | IK   |             |   |
| 8        | 851616            | 1      | Gear set                             |      |             |   |
| 9        | 851621            | 1      | Guide disc                           |      |             |   |
| 10       | 851619            | 1      |                                      |      |             | REPL BY 872710. BEARING UNIT 851619       |
|          |                   |        |                                      |      |             | SHOULD NOT BE USED TOGETHER WITH          |
|          |                   |        |                                      |      |             | VIBRATION DAMPER 872809.SEE GROUP 2A.     |
| 11       | 181302            | 1      | · Cup                                |      |             |   |
| 12       | 181301            | 1      | · Cone                               |      |             |   |
| 13       | 183750            | 1      | · Cup                                |      |             |   |
| 14       | 183752            | 1      | · Cone                               |      |             |   |
| 15       | 852485            | 1      | Lock nut                             |      |             |   |
| 16       | 851755            | 1      | Sealing ring                         | IK   |             |   |
| 17<br>18 | 925093<br>940101  | 1<br>6 | O-ring     Screw                     | IK   |             |   |
| 19       | 851622            | X      |                                      |      |             | TH = 0,10 MM                              |
| 13       | 851623            |        | Adjusting washer                     |      |             | TH = 0,15 MM                              |
|          | 851624            | Х      | Adjusting washer                     |      |             | TH = 0,35 MM                              |
| 20       | 851756            |        | Bearing                              |      |             |   |
| 21       | 852190            | 2      | Lock ring                            |      |             |   |
| 22<br>23 | 851626            | 1      | Sliding sleeve     Shaft             |      |             |   |
| 24       | 852527<br>941835  | 1      | Adjusting washer                     |      |             | TH = 0,05 MM                              |
| 24       | 852184            | 1      | Shim                                 |      |             | TH = 0,05 MM                              |
|          | 84219             |        | Adjusting washer                     |      |             | TH = 0,10 MM                              |
|          | 949776            | X      | <ul> <li>Adjusting washer</li> </ul> |      |             | TH = 0,15 MM                              |
|          | 84218             | X      |                                      |      |             | TH = 0,35 MM                              |
| 25       | 852079            | 2      | Lock washer     Washer               |      |             |   |
| 26<br>27 | 852311<br>852317  | 2      | Washer     Washer                    |      |             |   |
| 28       | 852213            | 2      | Disc spring                          |      |             |   |
| 29       | 852080            |        | Disc spring                          |      |             |   |
| 30       | 851629            | 4      | Lock ring half                       |      |             |   |
| 31       | 851757            | 2      | Needle bearing                       |      |             |   |
| 32       | 851661            | 1      | Shift mechanism  Paging housing      |      |             |   |
| 33<br>34 | 851662<br>897816  | 1      | Bearing housing     Eccentric piston |      |             |   |
| 34       | 091010            | I      | Bulletin P-44-1-7                    |      | P-44-1-7-EN | Shift mechanism, eccentric piston         |
| 35       | 851664            | 1      | · · Dog                              |      | LIV         | Z.m. mosnamsm, socommo piotori            |
| 36       | 925065            | 1      | · · O-ring                           | IK   |             |   |
| 37       | 814184            | 1      | · · Spring                           |      |             |   |
| 38       | 897711            | 1      | · · Screw                            |      |             | TIL 0 00 MM                               |
| 39       | 897871            | X      |                                      | 112  |             | TH = 0,20 MM                              |
| 40<br>41 | 958838<br>942871  | 1      | Sealing ring     Pin                 | IK   |             |   |
| 42       | 951924            | 1      | · · Tensioning din                   |      |             |   |
| -72      | 331324            | - '    | Tonoiding and                        |      |             |   |

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|-----------|------------------|--------|---|----------|----------------------------|
| 43        | 955296           | 2      | · Screw   | 322 320. |                            |
| 44        | 941907           | 2      | Spring washer   |          |                            |
| 45        | 852438           | 1      | Gear set  |          | RATIO 3,02:1               |
| 75        | 032430           |        | - Gear set  |          | 174110 0,02.1              |
| 46        |                  | 2      | · · GEAR  |          |                            |
| 47        |                  | 4      | · · CUP SPRING  |          |                            |
| 48        |                  | 18     | · · OUTER DISC  |          |                            |
| 49        |                  | 17     | · · INNER DISC  |          |                            |
| 50        |                  | 2      | · · THRUST WASHER   |          |                            |
| 51        |                  | 1      | · · ADJUSTING SCREW                                       |          |                            |
| 52        |                  | 1      | · · BUSHING   |          |                            |
| 53        | 183518           | 1      | Bearing   |          |                            |
| 54        | 851705           | X      |   |          | TH = 0,10 MM               |
|           | 851706           |        | Adjusting washer  |          | TH = 0,15 MM               |
|           | 851707           | X      | Adjusting washer  |          | TH = 0,35 MM               |
| 55        | 181662           | 1      | · Cup   |          | REPL BY 183842             |
| 56        | 181305           | 1      | Cone     Poller booring                                   |          | REPL BY 183842             |
| 56A<br>57 | 183842<br>851702 | 1<br>X | <ul><li>Roller bearing</li><li>Adjusting washer</li></ul> |          | COMPL.BEARING TH = 0,10 MM |
| 51        | 851702           |        |   |          | TH = 0,10 MM               |
|           | 851703           | Λ<br>Υ | Adjusting washer     Adjusting washer                     |          | TH = 0,15 MM TH = 0,35 MM  |
| 58        | 851444           | 1      | Bearing cover   |          | 111 = 0,33 1/11/1          |
| 59        | 87655            |        |   |          | TH = 0,10 MM               |
| - 55      | 191840           |        | Adjusting washer  |          | TH = 0,15 MM               |
|           | 87654            | X      | Spacer  |          | TH = 0,35 MM               |
| 60        | 960629           | 1      | · Plug  |          | 777 = 0,00 141141          |
| 61        | 947084           | 1      | Gasket  | IK       |                            |
| 62        | 946671           |        | Flange screw  |          |                            |
| 63        | 925256           | 1      | · O-ring  | IK       |                            |
| 64        | 851445           | 1      | Bearing housing   |          |                            |
| 65        | 852163           | 1      | Oil cooler, OIL COOLER                                    |          | FOR 852715,852716          |
|           |                  |        |   |          | 872802,872803              |
|           | 852159           | 1      | · Oil cooler, OIL COOLER                                  |          | FOR 852730,852731          |
|           |                  |        |   |          | 872829,872830              |
| 66        | 943309           | 2      | · O-ring  | IK       |                            |
| 67        | 852733           | 1      | Pipe connection   |          |                            |
| 68        | 955279           | 1      | • Screw   | IIZ      | L = 55 MM                  |
| 69<br>70  | 949750<br>941906 | 1      | · O-ring  | IK       |                            |
| 71        | 851974           | 1      | Spring washer     Collet                                  |          |                            |
| 72        | 181302           |        | • Cup   |          |                            |
| 73        | 181301           |        | · Cone  |          |                            |
| 74        | 852528           | 1      | Sealing ring  | IK       |                            |
| 75        | 925262           | 1      | · O-ring  | IK       |                            |
| 76        | 946470           | 2      | Flange screw  |          | L = 35 MM                  |
|           | 947760           |        | Flange screw  |          | L = 40 MM                  |
| 77        | 965180           |        | Flange screw  |          | L = 60 MM                  |
| 78        | 925062           | 1      | · O-ring  | IK       |                            |
| 78A       | 944138           | 1      | Sealing ring  | IK       |                            |
| 79        | 852076           | 1      | · Companion flange  |          |                            |
| 80        | 947855           | 1      | Lock nut  |          |                            |
| 81        | 852168           | 1      | Bracket   |          |                            |
| 82        | 819067           |        | • Brace   |          |                            |
| 83        | 819068           | 1      | • Washer  |          |                            |
| 84        | 940090           |        | • Washer  |          |                            |
| 85        | 955246           |        | · Screw   |          |                            |
| 86        | 946577           |        |   |          |                            |
| 87<br>88  | 852363<br>955270 | 2      | Lever     Screw   |          |                            |
| 88        | 955270           |        | Screw     Lock washer                                     |          |                            |
| 90        | 955948           |        | Nut   |          |                            |
| 90        | 833462           | 1      | · Cube  |          |                            |
| 91        | 033402           | I      | - Gube  |          |                            |

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| REF | PART NO.        | QTY | DESCRIPTION      | SEE SEC. | NOTES         |
|-----|-----------------|-----|------------------|----------|---------------|
| 92  | 955892          | 1   |                  | JLL JLC. | HOILO         |
| 93  | 955892<br>17276 | 1   | Cotter pin       |          |               |
| 94  | 852314          | 1   | Oil dipstick     |          | L = 157 MM    |
| 34  | 032314          |     | - Oil dipstick   |          | L = 137 WIW   |
| 95  | 925054          | 1   | · · O-ring       |          |               |
| 96  | 852228          | 1   | · Tube           |          |               |
| 30  | 032220          |     | Tube             |          |               |
| 97  | 852229          | 1   | · Cap            |          |               |
| 98  | 925055          | 1   | · O-ring         |          |               |
| 99  | 956063          | 1   | • Screw          |          |               |
| 100 | 955891          | 1   | Washer, WASHER   |          |               |
| 100 | 955691          | - 1 | - Washer, WASHER |          |               |
|     | 875704          | 1   | Gasket kit       |          | SEE GROUP 10A |
|     | 073704          | '   | Gasket kit       |          | SEE GROOF TOA |
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