

Upd: 22 NOV 2005

REF	PART NO.	QTY	DESCRIPTION		SEE SEC.	NOTES
1	872802	1	Reversing gear			RATIO 2,37:1. REPLACED AS A SPARE PART BY REVERSE GEAR 872829.
	872829	1	Reversing gear			RATIO 2.37:1
2	852726	1	Housing			
3	852524	1	· Cover			
4	949962	1	· O-ring	IK		
5	851754	1	Oil filler cap			
6	1664473	1	• O-ring	IK		
7	946671	4	Flange screw Gear set			
8	851616 851621	1	Guide disc			
9	651621	ı	· Guide disc			
10	872710	1	Bearing box			
11	181302	1	· Cup			
12	181301	1	· Cone			
13	183750	1	· Cup			
14	183752	1	· Cone			
15	852485	1	Lock nut			
16	851755	1	Sealing ring	IK		
17	925093	1	• O-ring	IK		
18	940101	6	• Screw			TIL O 40 MM
19	851622 851623	X	Adjusting washerAdjusting washer			TH = 0,10 MM TH = 0,15 MM
	851624	X	Adjusting washer			TH = 0,15 MM
20	851756	2	Bearing			111 – 0,33 1/11/1
21	852190	2	Lock ring			
22	851626	1	Sliding sleeve			
23	852527	1	· Shaft			
24	941835	1	Adjusting washer			TH = 0,05 MM
	852184	1	Shim			TH = 0,05 MM
	84219	Х				TH = 0,10 MM
	949776	X	Adjusting washer			TH = 0,15 MM
0.5	84218					TH = 0,35 MM
25 26	852079	2	Lock washer Weeker			
27	852311 852317	2	WasherWasher			
28	852213	2	Disc spring			
29	852080	6	Disc spring Disc spring			
30	851629	4	Lock ring half			
31	851757	2	Needle bearing			
32	851661	1	Shift mechanism			
33	851662	1	· · Bearing housing			
34	897816	1	Eccentric piston			
0.5	054004		• • Bulletin P-44-1-7		P-44-1-7-EN	Shift mechanism, eccentric piston
35	851664	1	· · Dog	117		
36 37	925065 814184	1	O-ring Spring	IK		
38	897711	1	· · Spring			
39	897871	X	Adjusting washer			TH = 0,20 MM
40	958838	1	Sealing ring	IK		111 - 0,20 IVIIVI
41	942871	1	· · Pin	- 11		
42	951924	1	· · Tensioning din			
43	955296	2	Screw			
44	941907	2	· Spring washer			
45	852319	1	Gear set			RATIO 2,37:1
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REF	PART NO.	QTY	DESCRIPTION	SEE SEC	C. NOTES
46		2	· · GEAR		
47		4	CLID CDDING		
47 48		18	CUP SPRING OUTER DISC		
49		17	· · INNER DISC		
50		2	· · THRUST WASHER		
51		1	· · ADJUSTING SCREW		
52		1	· · BUSHING		
53	183518	1	Bearing		
54	851705	Х			TH = 0,10 MM
	851706	Х			TH = 0,15 MM
	851707	Х	Adjusting washer		TH = 0,35 MM
56A	183842	1	Roller bearing		COMPL.BEARING
57	851702	Х	 Adjusting washer 		TH = 0,10 MM
	851703	Х	 Adjusting washer 		TH = 0,15 MM
	851704	Х			TH = 0,35 MM
58	851444	1	Bearing cover		
59	87655	X			TH = 0,10 MM
	191840	X			TH = 0,15 MM
	87654	X			TH = 0,35 MM
60	960629	1	Plug Gasket	IK	
61 62	947084 946671	1 4	Flange screw	IL	
63	925256	1	O-ring	IK	
64	851445	1	Bearing housing	IIX III	
65	852163	1	Oil cooler, OIL COOLER		FOR 852715,852716
	552.55		0.000.00, 0.12 00022.1		872802,872803
	852159	1	· Oil cooler, OIL COOLER		FOR 852730,852731
					872829,872830
66	943309	2	· O-ring	IK	
67	852733	1	Pipe connection		
68	955279	1	• Screw		L = 55 MM
69	949750	1	· O-ring	IK	
70	941906 851974	1	Spring washerCollet		
71 72	181302	1 2	Collet Cup		
73	181301	2	· Cone		
74	852528	1	Sealing ring	IK	
75	925262		· O-ring	IK	
76	946470		Flange screw		L = 35 MM
	947760	2	Flange screw		L = 40 MM
77	965180	2	Flange screw		L = 60 MM
78	925062	1	• O-ring	IK	
78A	944138	1		IK	
79	852076	1			
80	947855	1	Lock nut		
81 82	852168	1	Bracket		
82	819067 819068	1	Brace Washer		
84	940090	2			
85	955246	2			
86	946577		Lock nut		
87	852363	1	· Lever		
88	955270	2	• Screw		
89	955948	2	 Lock washer 		
90	955781	2			
91	833462	1	• Cube		
92	955892	1	• Washer		
93	17276	1	Cotter pin		

VOLVO PENTA

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
94	852915 925054	1	Oil dipstick O-ring		L = 112 MM
95	925054	1	· · O-ring		
96	852916	1	· Tube		
97	852229	1	· Cap		
98	925055	1	· O-ring		
99	956063	1	· Screw		
100	955891	1	· Washer, WASHER		
			,		
	875704	1	Gasket kit		SEE GROUP 10A
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