PART NO.	QTY	DESCRIPTION	NOTES
876249		Piston kit	STD D
876291	3	Piston kit	0,25MM O.S
876292	3	Piston kit	0,50MM O.S
876114	3	Piston ring kit	STD D
876115		Piston ring kit	0,25MM O.S
876116	3	Piston ring kit, PISTON RING KIT	0,50MM O.S
			·
875751	1	Main bearing kit	STD D
875753	1	Main bearing kit	0,25MM U.S
875755	1	Main bearing kit, MAIN BEARING KIT	0,50MM U.S
875747	3	Big end bearing kit	STD D
875748	3	Big end bearing kit	0,25MM U.S
875749	3	Big end bearing kit, BIG END BEARING KIT	0,50MM U.S
313113			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
876309	1	De-carbonizing kit, DECARBONIZING	
859093	1	• Gasket	
859044	1	• Gasket	
418445 955976	1	Sealing ring O-ring	
969198	2	· O-ring	
859171	6	Valve stem seal	
957170	8	• Gasket	
840902	1	Gasket	
416033	1		
418411	1	Sealing ring	
418445	4	Sealing ring	
840442	3	Rubber seal, RUBBER SEAL	
875757	1	Gasket kit, RECONDITION	
0/3/3/	'	Gasket kit, NEGONDITION	
945221	3	· O-ring	
943177	1	· O-ring	
967590	1	· O-ring	
967592	1	· O-ring	
840919	1	Sealing ring	
859048	1	• Gasket	
925057 925065	1 2	Rubber ring O-ring	
925065	1	· Gasket	
840446	1	Sealing ring	
967591	1	• O-ring	
6842273	1	Sealing ring	(1306333)
942353	1	· O-ring	,
957175	8	• Gasket	
957178	8	• Gasket	
978961	3	· O-ring	
18813 859053	1	Gasket Gasket	
947620	2	· Gasket	
955974	1	• O-ring	
	<u>'</u>	- v	

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VOLVO PENTA

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1 O-ring	PART NO.	QTY	DESCRIPTION		NOTES
418411					ROTES
829714		1	Sealing ring		
831960		2	Seal		
925093					
875756 1 Repair kit, SEA WATER PUMP 840557 18669 1 · Gasket 181717 2 · Ball bearing 827008 1 · Cam 1 · COVER 833996 2 · Sealing ring 840771 1 · Wear washer 840772 1 · Spacer washer 840773 1 · Shaft 840773 1 · Screw 914515 1 · Lock ring 925055 1 · O-ring 973639 1 · Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 1 · IMPELLER 803730 1 · Screw 833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket	925093		• O-ring		
875756 1 Repair kit, SEA WATER PUMP 840557 18669 1 · Gasket 181717 2 · Ball bearing 827008 1 · Cam 1 · COVER 833996 2 · Sealing ring 840771 1 · Wear washer 840772 1 · Spacer washer 840773 1 · Shaft 840773 1 · Screw 914515 1 · Lock ring 925055 1 · O-ring 973639 1 · Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 1 · IMPELLER 803730 1 · Screw 833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket			· Sealant, SEALANT		25G
18669 1 - Gasket 181717 2 - Ball bearing 827008 1 - Cam 1 - COVER - Sading ring 833996 2 - Sealing ring 840384 4 - Screw 840771 1 - Wear washer 840772 1 - Spacer washer 840773 1 - Snaft 840785 1 - Screw 944515 1 - Lock ring 925055 1 - O-ring 973639 1 - Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 875583 1 - IMPELLER 833994 1 - Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 - Sealing ring 1 - PUMP SEALING 840709 1 - Pump rotor 840795 1 - Gasket	0.1001.0	-			
18669 1 - Gasket 181717 2 - Ball bearing 827008 1 - Cam 1 - COVER - Sading ring 833996 2 - Sealing ring 840384 4 - Screw 840771 1 - Wear washer 840772 1 - Spacer washer 840773 1 - Snaft 840785 1 - Screw 944515 1 - Lock ring 925055 1 - O-ring 973639 1 - Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 875583 1 - IMPELLER 833994 1 - Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 - Sealing ring 1 - PUMP SEALING 840709 1 - Pump rotor 840795 1 - Gasket	875756	1	Repair kit. SEA WATER PUMP 840557		
181717 2 · Ball bearing 827008 1 · Cam 1 · COVER					
181717 2 · Ball bearing 827008 1 · Cam 1 · COVER	18669	1	· Gasket		
827008	181717	2			
833996 2 - Sealing ring 840384 4 - Screw 840771 1 - Wear washer 840772 1 - Spacer washer 840773 1 - Shaft 840785 1 - Screw 914515 1 - Lock ring 925055 1 - O-ring 973639 1 - Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 1 - IMPELLER 803730 1 - Screw 833994 1 - Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 - Sealing ring 418411 3 - Sealing ring 480709 1 - Pump rotor 840795 1 - Gasket	827008	1	· Cam		
840384 4 · Screw 840771 1 · Wear washer 840772 1 · Spacer washer 840773 1 · Shaft 840785 1 · Screw 914515 1 · Lock ring 925055 1 · O-ring 973639 1 · Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 1 · IMPELLER 803730 1 · Screw 833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket		1	· COVER		
840384 4 · Screw 840771 1 · Wear washer 840772 1 · Spacer washer 840773 1 · Shaft 840785 1 · Screw 914515 1 · Lock ring 925055 1 · O-ring 973639 1 · Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 1 · IMPELLER 803730 1 · Screw 833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket	833996	2	· Sealing ring		
840771 1 · Wear washer 840772 1 · Spacer washer 840773 1 · Shaft 8407785 1 · Screw 914515 1 · Lock ring 925055 1 · O-ring 973639 1 · Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 1 · IMPELLER 803730 1 · Screw 833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket	840384	4	· Screw		
840773 1 · Shaft 840785 1 · Screw 914515 1 · Lock ring 925055 1 · O-ring 973639 1 · Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 1 · IMPELLER 803730 1 · Screw 833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket	840771	1	Wear washer		
840773 1 · Shaft 840785 1 · Screw 914515 1 · Lock ring 925055 1 · O-ring 973639 1 · Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 1 · IMPELLER 803730 1 · Screw 833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket	840772	1	· Spacer washer		
914515	840773	1	· Shaft		
914515	840785	1	· Screw		
925055		1	· Lock ring		
973639 1 • Spring pin, SPRING PIN 875583 1 Impeller kit, SEA WATER PUMP 840557 1 • IMPELLER 803730 1 • Screw 833994 1 • Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 • Sealing ring 1 • PUMP SEALING 840709 1 • Pump rotor 840795 1 • Gasket	925055	1	· O-ring		
875583	973639	1	· Spring pin, SPRING PIN		
1 · IMPELLER 803730 1 · Screw 833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket					
1 · IMPELLER 803730 1 · Screw 833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket	875583	1	Impeller kit, SEA WATER PUMP 840557		
803730					
833994 1 · Gasket, GASKET 876270 1 Repair kit, CIRC. PUMP 860358 418411 3 · Sealing ring					
876270			· Screw		
418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket	833994	1	Gasket, GASKET		
418411 3 · Sealing ring 1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket					
1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket	876270	1	Repair kit, CIRC. PUMP 860358		
1 · PUMP SEALING 840709 1 · Pump rotor 840795 1 · Gasket					
840709 1 · Pump rotor	418411	3	Sealing ring		
840795 1 · Gasket			• PUMP SEALING		
		1	Pump rotor		
860359 1 · Water pump bearing, WATER PUMP BEARING					
	860359	1	Water pump bearing, WATER PUMP BEARING		

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REPAIR KIT: 2003BG			10A				
PART NO.	QIY	DESCRIPTION	NOTES				

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