

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	872209	1	Transmission		
2	(853374)	1	Gear housing		Obsolete part
3	(854676)	1	Gear housing cover		Obsolete part
4	956585	3	Hex. socket screw		
5	814643	1	Hollow screw		
6	955989	1	O-ring		Included in gasket kit.
7	839351	1	Oil dipstick		
8	955974	1	O-ring		Included in gasket kit.
9	949071		• Shim		TH=0.10mm
	949073		• Shim		TH=0.35mm
	949072		• Shim		TH=0,50mm
10	941826		• Shim		TH=0.15mm
	941827		• Shim		TH=0,20mm
	948230	Х			TH=0.35mm
10A	943866		• Shim		TH=0.10mm
10	943867		• Shim		TH=0,20mm
	967557		• Shim		TH=0,30mm
	943868	X	• Shim		TH=0,40mm
11	854599	1	0.00.000		
12	832669	1	Gasket		Included in gasket kit.
13	854670	1	Ball bearing		
14	853542	1			
15	943869		• Shim		TH=0.05mm
	946179	Х	• Shim		TH=0.10mm
	943870	Х	• Shim		TH=0,20mm
16	853819	2	Needle bearing		
17	853523	1	• Shaft		
18	839332	1	• Nut		Alt TH=2.00mm
	839333	1	• Nut		Alt TH=2,37mm
	839334	1	• Nut		Alt TH=2,65mm
19	850433	1	Snap ring		
20	944522	Х			TH=0.35mm
	42981	Х	• Shim		TH=0.10mm
	42980	Х	• Shim		TH=0,20mm
21	897312	2			
22	853528	1	Spacer ring		
23	852433	1			
24	951077	1	Snap ring		
25	26411	1	• Shim		
26	813970	1	Spring		
27	854370	1			
28	814179	1	• Plug		
29	897682	1	Gasket		Included in gasket kit.
30	181301	1	Inner ring		
31	181302	1	• Cup		
32	853377	1	Anode		
32A		1	Slip clutch		
33	184649	1	Roller bearing		
34	967352		• Shim		TH=0.05mm
	941823		• Shim		TH=0.10mm
	967351		• Shim		TH=0.15mm
	941824		• Shim		TH=0,20mm
	941825	X	• Shim		TH=0,40mm
35	854097	1	Bearing cover		
36	925257	1	O-ring		Included in gasket kit.
37	946472	4	Flange screw		
38	947084	1	Gasket		Included in gasket kit.
39	960629	1	• Plug		
40	853484	1	Pretensioning sleeve		
41	853949	1	Roller bearing		
42	853063	X	Adjusting washer		TH=0.10mm
	853064		Adjusting washer		TH=0.15mm
	853065		Adjusting washer		TH=0.35mm

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DEE	DADT NO	OTV	DESCRIPTION	OFF SEC	NOTES
REF 43	183247	QTY 1	DESCRIPTION • Roller bearing	SEE SEC.	NOTES
44	853670	1	Sealing ring		Included in gasket kit.
45	914538	1	Snap ring		
46	832675	1	Washer		
47	956000	1	• O-ring		Included in gasket kit.
48	853161	1	Bearing housing		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
49	925095	1	• O-ring		Included in gasket kit.
50 51	967636 949523	6	Hex. socket screw Washer		
52	850275	1	Stub axle		
53	853026	1	• Washer		
54	854201	1			
55	(853366)	1	Bearing housing		Obsolete part
56	946671	6	Flange screw		•
57	853370		Adjusting washer		TH=0.10mm
	853369		Adjusting washer		TH=0.15mm
	853368		Adjusting washer		TH=0.35mm
58	943244	1	• O-ring		Included in gasket kit.
59	183328	1	• Cup		
60	183327	1	• Inner ring		
61	852696 853949	1	Pretensioning sleeve Roller bearing		
63	925063	1	O-ring		Included in gasket kit.
64	853757	1	Sealing ring		Included in gasket kit. Included in gasket kit.
65	944530	1	Sealing ring Sealing ring		Included in gasket kit.
66	853481	1			moladed in gasket kit.
67	850471	1	• Washer		
68	947855	1			
69	(853394)	1	Oil cooler		Obsolete part
70	853361	2			•
71	(854268)	2	Connector		Obsolete part
72	965213	4	1 10119 0 0 0 0 0		
73	969497	2			
73A	854116	1			
73B	961665	2			
74	960169		• O-ring		Included in gasket kit.
75 76	959187 853198	4	Hex. socket screw Shift mechanism		
77	851662	1	Bearing housing		
78	839646	1	• • Dog		
79	925065	1	· · O-ring		Included in gasket kit.
80	814184		• • Spring		moladod in gaokot kit.
81	965215		• • Flange screw		
82	958838	1	Sealing ring		Included in gasket kit.
83	897816	1	Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
84	951924	1	Spring pin		
85	942871	1	• • Clevis pin		
86	897711	1	• • Screw		
87	897871	1	• • Shim		
88	853225	1	Intermediate lever Heyogen corous		
89 90	955270 955781	2	Hexagon screw Hexagon nut		
91	955948		Toothed washer		
92	804312	1			
93	955892	1	• Washer		
94	17276	1	• Split pin		
95	853180	1	Bracket		
96	955294	2			
97	819068	1	• Washer		
98	21471054	1	Bracket		
99	955246		Hexagon screw		
100	946577	2	Lock nut		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
101 102	940090 876073	2	• Washer Gasket kit		
102	876073	1	Gasket kit		See group 99
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AD31D, AD31XD, TAMD31D, TMD31D