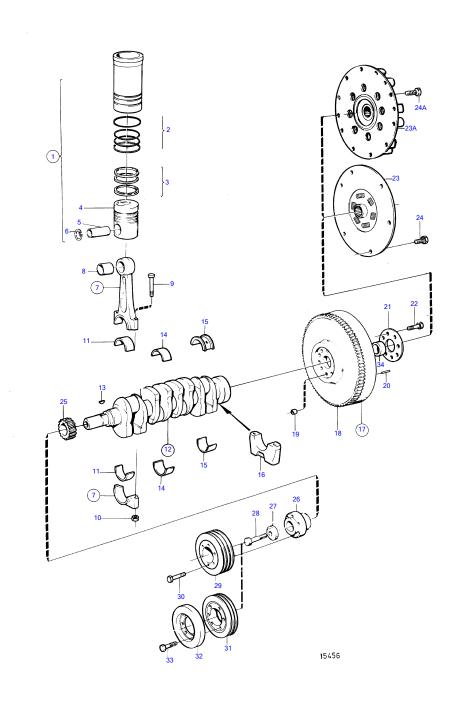
Crank Mechanism: B

TAMD31D



## TAMD31D

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	876261	4	Cylinder liner kit	NOTES SN-2203121341
	876784	4	Cylinder liner kit	SN2203121341 SN2203121342-
2	275751	4	Sealing ring kit	0142203121042-
3	275350	4	Piston ring kit	For 876261
	876528	4	Piston ring kit	For 876784
4	0,0020	4	• Piston	101070701
5	422793	4	Piston pin	
6	914519	8	Snap ring	
7	1542072	4	Connecting rod	SN-2203121329
	860381	4	Connecting rod	SN2203121330-
8	1542076	4	Bushing	SN-2203121329
	860194	4	Bushing	SN2203121330-
9	1542077	8	<ul> <li>Connecting rod bolt</li> </ul>	
10	1542078	8	• Nut	
11	876511	4	Big-end bearing kit	Std D
	876512	4	Big-end bearing kit	U.S=0,25mm
	876513	4	Big-end bearing kit	U.S=0.50mm
	876514	4	Big-end bearing kit	U.S=0.75mm
12	860614	1	Crankshaft	
13	910118	1	Woodruff key	2:10
14	876515	4	Main bearing kit	Std D
	876516	4	Main bearing kit	U.S=0,25mm
	876517	4	Main bearing kit	U.S=0,50mm
4.5	876518	4	Main bearing kit	U.S=0,75mm
15	876519	1	Thrust bearing	Std D
	876520 876521	1	Thrust bearing Thrust bearing	O.S=0,10mm/U.S=0,25mm O.S=0,20mm/U.S=0,50mm
	876522	1	Thrust bearing Thrust bearing	O.S=0,20mm/U.S=0,75mm
16	6/0322	5	Main bearing cap	0.5-0,20(1)(1)/0.5-0,75(1)(1)
17	861614	1	Flywheel	MS4B, BW, (861172)
17	861614	1	Flywheel	HS1A
	860377	1	Flywheel	PRM, BW, M.D
18	829462	1	Ring gear	1 1 (M, 511, M.5
19	415311	1	Guide sleeve	
20	191873	3	Locating pin	
21	1542093	1	Bolt plate	Early type
22	1544147	8	Screw	Use together with bolt plate 1542093., Early type
	861671	1	Repair kit	The kit includes 8 pcs screw., Shall not be used together with bolt plate 1542093.,
			•	Late type
23	855389	1	Absorber	MS4B
		1	Absorber	PRM,BW, see group 44
23A	872959	1		HS1A
24	946173		Flange screw	
24A	948217		Flange screw	
25	1542305	1	Gear	
26	1542196	1	Hub	
27	420124	1	Washer	(45,404,40)
28	470366	1	Flange screw	(1542149)
29 30	838725	1	Vibration damper	
	948217 872761	6	Flange screw	
34	8/2/01	I	Bushing	

