

Upd:2010-07-01

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	851340	1	Upper gear		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.
2	832674	1	Housing		OBSOLETE PART
3	941814	2	Stud		
4	832667	1	<ul> <li>Gear housing cover</li> </ul>		
5	814179	1			
6	897682	1			
7	941807	3			
8	814643	1	Hollow screw		
9	955989	1	O-ring		
10	832669	1	Gasket		
11	839027	1	Gear set		
12	875425	1	Bearing box		
13	951940		• • Spring pin		
14	183247	1	· · Roller bearing		
15	183668	1	Roller bearing		EARLY TYPE
16	897772	1	· · Oil deflector		EARLY TYPE
17	925256	2	• O-ring		THE O OF MAN
18	941826		• Shim		TH = 0,05 MM
	941827		• Shim		TH = 0.20mm
10	948230 839253				TH = 0.35mm
19 20		1	9 9		
21	914538 832675	1			
22	956000		Vvasner     O-ring		
23	943871		• Shim		TH = 0,05 MM
23	943871		• Shim		TH = 0.10mm
	943873	Ŷ	• Shim		TH = 0.20mm
24	839028	1			111 - 0.2011111
	033020	'	Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853560	1	• • Joint fork kit	1 -44-1-0-LIV	O Jointo
20	000000		Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25A	897774	1	• • Fork	1 11 10 210	REPL BY 853560
20, (	307771		Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25B	853331	2	· · · Lock ring		FOR 853255.
26	839026	1	• • Fork		
27	897706	1	Intermediate section		
28	897707	2	· · Cross piece		REPLACED BY 853455., PZ-29002858
	853255	2	• • Spider		PZ29002859-
29	897776	4	· · · Lock ring		FOR 897707
	853331	4	• • • Lock ring		FOR 853255.
30			• • • NEEDLE BEARING		
31			• • • PROTECTOR RING		
32			· · · CORK RING		
33	851293		Screw		OBSOLETE PART
34	839013		Washer		
35	851265	1			
35A	852705		Pivot pin		
35B	941807		Hex. socket screw		
36	956590		Hex. socket screw		
37	942598		Washer		(400700)
38	853542		Ball bearing		(183729)
39	832644		Bearing sleeve		TIL - O OF MAA
40	943869		• Shim		TH = 0,05 MM TH = 0.10mm
	946179		• Shim		
11	943870 967352		• Shim		TH = 0.20mm TH = 0,05 MM
41	967352		• Shim		TH = 0,05 MM TH = 0.10mm
	943867		• Shim		TH = 0.10mm TH = 0.20mm
-	943867	<b>₩</b>	• Shim		TH = 0.20mm TH = 0.40 mm
42	897385	1			111 = 0.40 IIIII
43	814601	1	Sliding sleeve		
+3	014001	I I	Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
			Bulletin P-44-1-18	P-44-1-18-EN	
			Danotiii   -4-7-1-10	1 -44-1-10-LIV	Office Corto
			I.	I .	

7744050-44-18198 8588 Upd:2010-07-01

REF	PART NO.	QTY		SEE SEC.	NOTES
44	813970		Spring		
45	26411	1	• Shim		
46	951077	1	Snap ring		
47	181359	4			
48	897308	2	<ul> <li>Spacer ring</li> </ul>		OBSOLETE PART
49	897313	1			
50	897312	2	Lock ring		
51	839332	1	1		TH = 2,00 MM
	839333	1	Nut		TH = 2,37 MM
	839334	1	• Nut		TH = 2,65 MM
52	839504	1	Shift mechanism		
53	839505	1	• • Bearing housing		
54	897816	1	Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
55	814603	1	• • Dog		
56	814184	1	· · Spring		
57	60309	2	• • Ball		PZ-2829528, OBSOLETE PART
58	839136	2	• • Spring		PZ-2829528, OBSOLETE PART
59	941338		Locking wire		PZ-2829528 L = 300 MM, OBSOLETE PART
60	897711	1	• • Screw		,
61	897871		• • Shim		TH = 0.2mm
62	958838	1			
63	951924	1	Spring pin		
64	942871	1	• • Clevis pin		
65	925093	1	• • O-ring		
66	940169	4			
67	875826	1	Bellows kit		(875256)
68	853013	1	• • Hose clamp		
69	853012	1	Hose clamp		
70	839351	1	Oil dipstick		
71	955974	1			
72	814687	1			OBSOLETE PART
73	804269	-	Drive screw		OBSOLLIE I / WII
74	832570	1	Protecting cover		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451., INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459.
75	897873	1	Latch		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 653439.
76	943218	1	Cross recessed screw		
77	941816	1	Cross recessed screw		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.,
78	853031	1	Sign		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459. INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.,
	853030	1	Sign		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459., P INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451.,
70		'	_		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459., S.B
79	853029	1	Sign		INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853451., INCLUDED IN COMPLETE AQ 290 DRIVE UNIT 853459., OBSOLETE PART

7744050-44-18198 8588 Upd:2010-07-01