

# **Data Ecosystem Analysis >>> MANUFACTURING 4.0**

A Text-Mining and Topic Modeling Study of  
Eight European Dataspaces



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# MANUFACTURING & INDUSTRY 4.0

## DATA SPACES

*Evidence & Insights from European initiatives*



- Focus on how data spaces support Industry 4.0 transformations through **interoperability**, **trust** and **cross-company data exchange**.
- **Analysis of 8 European dataspaces** covering manufacturing, aerospace, occupational health, regional platforms and printing.
- From concrete use cases to architectural patterns and ecosystem-level **recommendations** for **scalable digital manufacturing**.

# WHY DATA SPACES MATTER IN MANUFACTURING?

Industrial data is still dispersed across OEMs, suppliers, integrators and service providers. Without a common framework, many high-value scenarios remain constrained: digital twins require **cross-factory consistency**, predictive maintenance depends on **harmonised operational data**, and ESG reporting demands **reliable, multi-source inputs**.



Data spaces address this fragmentation by introducing **shared standards**, **trustworthy identity**, **governance models** and **technical connectors** that enable controlled, interoperable data flows across organisational boundaries.

# OUR LENS AND METHOD

We analysed **eight dataspaces** using material sourced from project websites, architectural descriptions, governance summaries and actor-role mappings

## Selection criteria:

- Relevance to Manufacturing 4.0
- Domain diversity
- Enough English documentation

Manufacturing-X

Smart Factory Web

Sm4rtenance

Pressious

Post Platform

Cooperants

Occupational

Datahub Tirol



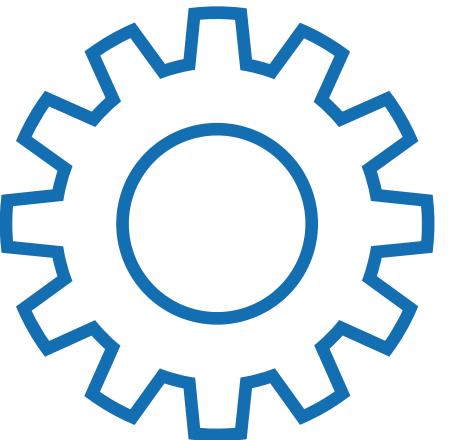
# TEXT MINING PIPELINE

## SOURCES (Dataspaces)



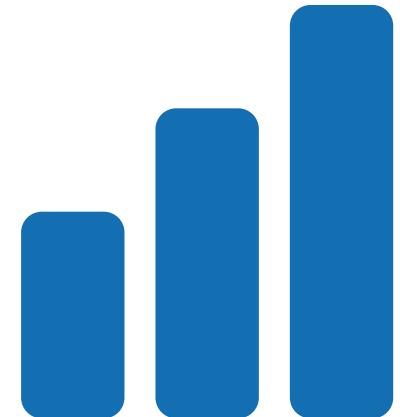
Project websites,  
technical descriptions,  
governance  
summaries, actor-role  
matrix

## PREPROCESSING



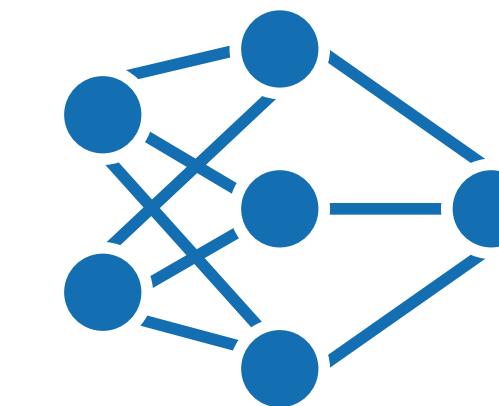
- Lowercasing
- Remove punctuation
- % numbers
- English stop-words
- Domain-specific stop-words (study, figure, example, summary...)
- Tokenisation

## VECTORISATION (Bag-of-Words)



CountVectorizer  
unigrams + bigrams  
min\_df / max\_df filters  
document-term matrix

## TOPIC MODELLING (LDA)



Separate LDA per  
dataspace  
3-6 topics  
Coherence score  
Topic labels

## INSIGHTS & MACRO-TOPICS



Federated trust & self-descriptions, technical standards (OPC UA, AAS, IIoT, digital twins)  
supply/value-chain integration, predictive maintenance & analytics policy & legal frameworks, platform governance & usage control

# USE CASE 1: CO<sub>2</sub> TRACKING ACROSS THE AUTOMOTIVE SUPPLY CHAIN (CATENA-X)

## Problem

An automotive product is made of thousands of parts from hundreds of suppliers. CO<sub>2</sub> data (Product Carbon Footprint - PCF) are scattered across ERP/SAP/Excel systems, **rarely shared and hard to aggregate**. OEMs cannot see end-to-end emissions, certify “low-carbon” products or prove ESG / Green Deal compliance.

## Dataspace solution

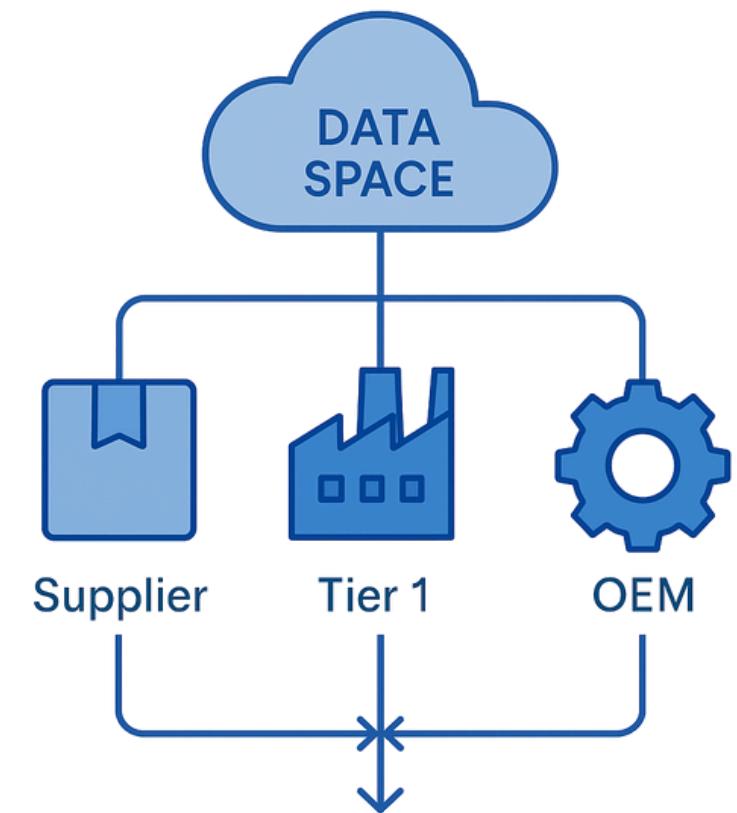
Catena-X defines a **standardised way to exchange PCF data across the whole supply chain**. Each company (OEM or supplier) computes its own PCF locally, then publishes it via the data space using **Eclipse Dataspace Connector** (EDC) and machine-readable usage policies.

Self-Sovereign Identity (SSI), Participant Registry and Gaia-X / IDSA frameworks ensure that only authorised partners can access the data and that every exchange is traceable and auditable.

## Ecosystem value

OEMs get an **end-to-end view of CO<sub>2</sub> emissions** and can steer low-carbon sourcing strategies. Suppliers and SMEs can prove transparency and gain a competitive advantage in “green” tenders.

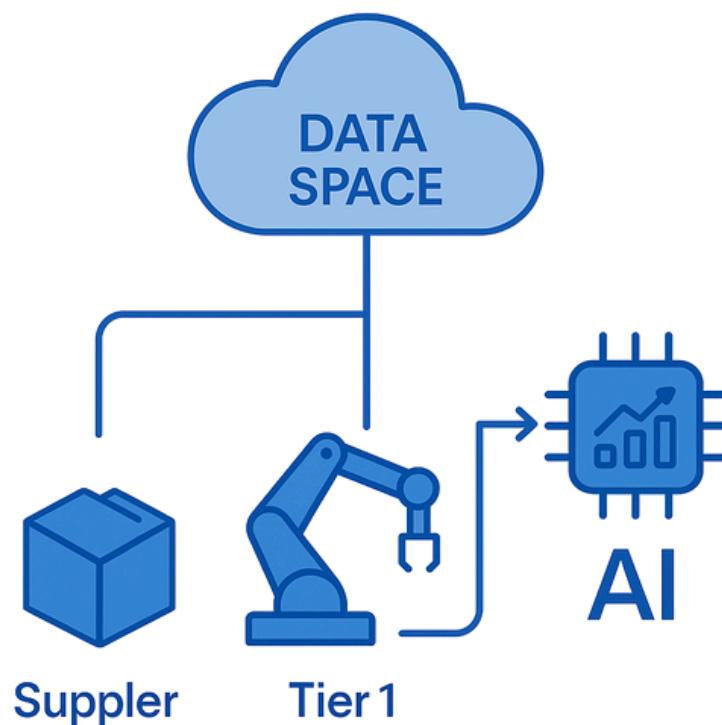
**Policy makers and EU gain access to more reliable aggregated data**, reducing greenwashing and supporting Green Deal monitoring.



## MAIN TOPICS:

“PCF”, “CO<sub>2</sub>”, “EDC”, “SSI”, “supply chain”, standards, federated trust and value-chain integration

# USE CASE 2: FEDERATED PREDICTIVE MAINTENANCE (SM4RTENANCE)



## Problem

Industrial assets generate large volumes of sensor and operational data, but these **data remain siloed in OEM, operators and service providers**. Single-factory datasets **limit the accuracy of predictive models** and make it hard to offer reliable maintenance-as-a-service.

## Dataspace solution

SM4RTENANCE builds a **federated data space for maintenance**, using open standards such as AAS, OPC UA and Eclipse Dataspace Connector (EDC). Companies **share selected, policy-governed data** (vibrations, temperatures, maintenance logs, operating conditions) **under Gaia-X / IDSA usage control**, without centralising raw data. A shared AI & analytics layer trains predictive models (RUL, failure risk) across fleets and domains, while Self-Sovereign Identity and trust framework handle identities and access rights.

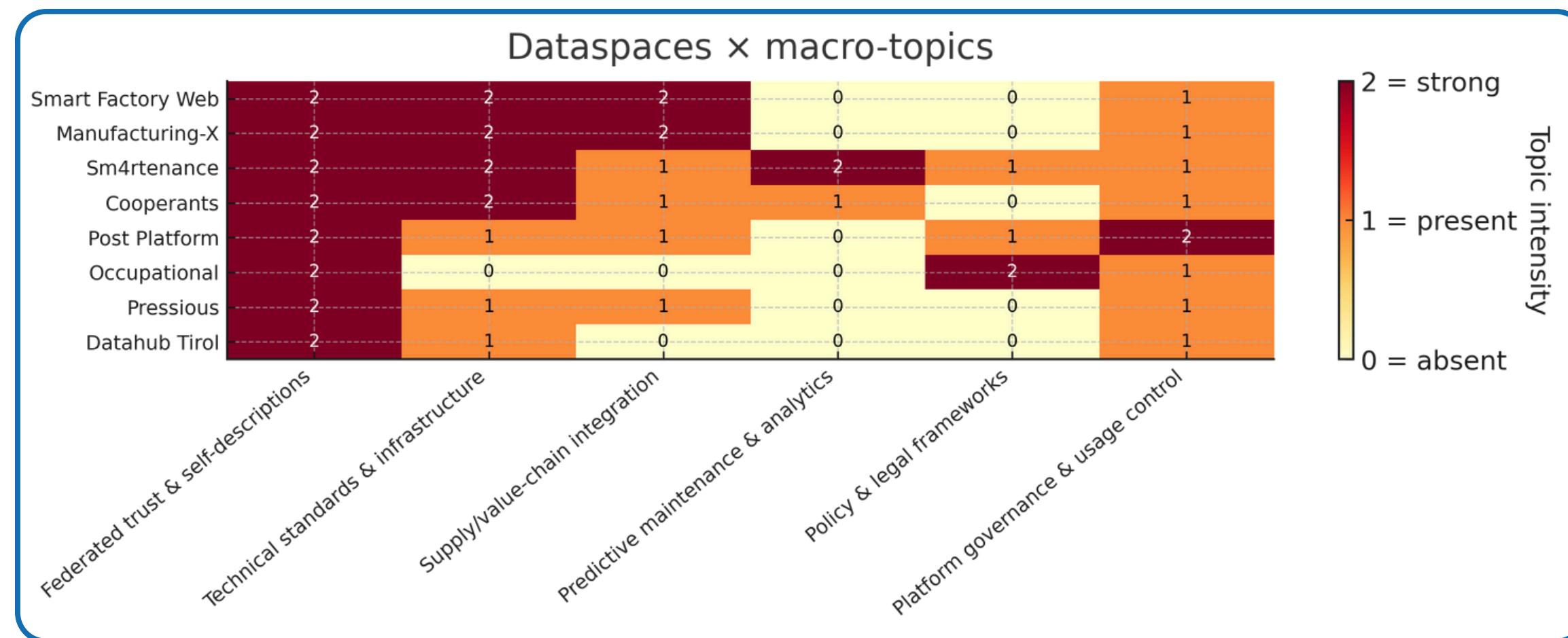
## MAIN TOPICS:

Reusable blueprint for federated AI services: *interoperable standards + trust layer + domain-specific analytics*

## Ecosystem value

OEMs and operators **reduce unplanned downtime and optimise maintenance schedules**. Maintenance service providers and SMEs can offer **new predictive services built on federated data**. The EU and research partners validate **interoperable architectures** that can be replicated in other Industry 4.0 domains.

# Key findings from topic modeling (I)

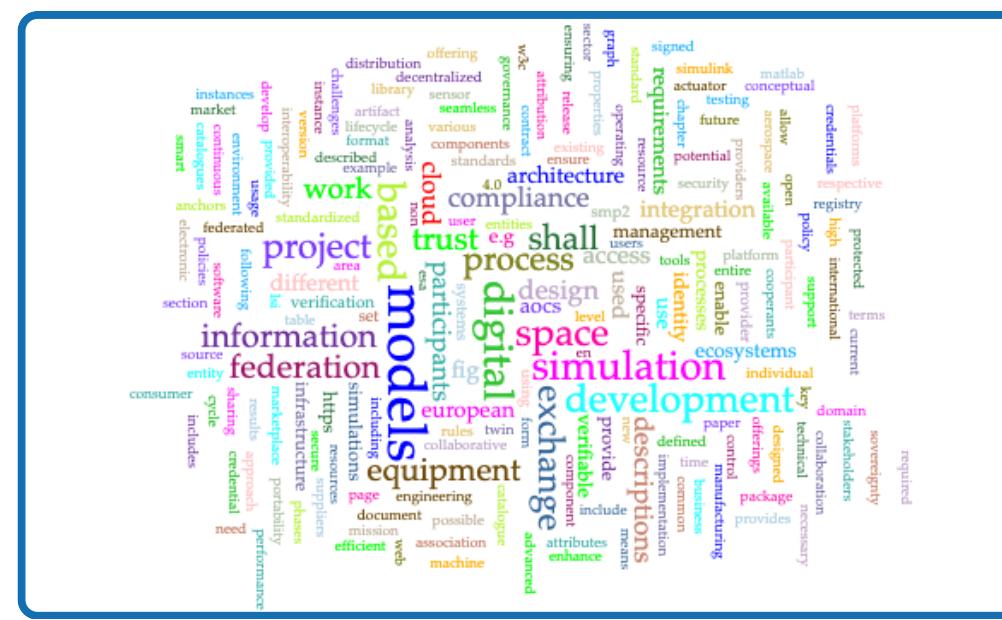


Across initiatives, **technical standards and federated trust form the most consistent foundation**. Supply- and value-chain topics are strongest in Smart Factory Web and Manufacturing-X, while predictive maintenance and simulation cluster around Sm4rtenance and Cooperants. Occupational is dominated by policy and legal themes, and Post Platform concentrates governance and usage-control topics, with Pressious remaining comparatively under-specified.

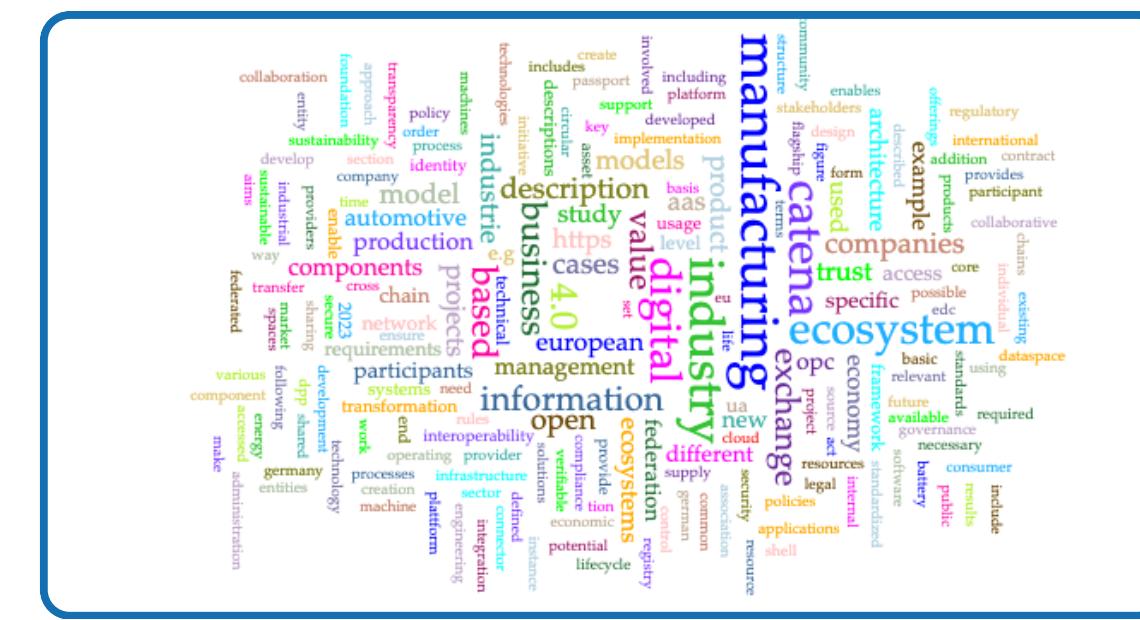
# Key findings from topic modeling (II)

## Common vs. distinctive vocabulary

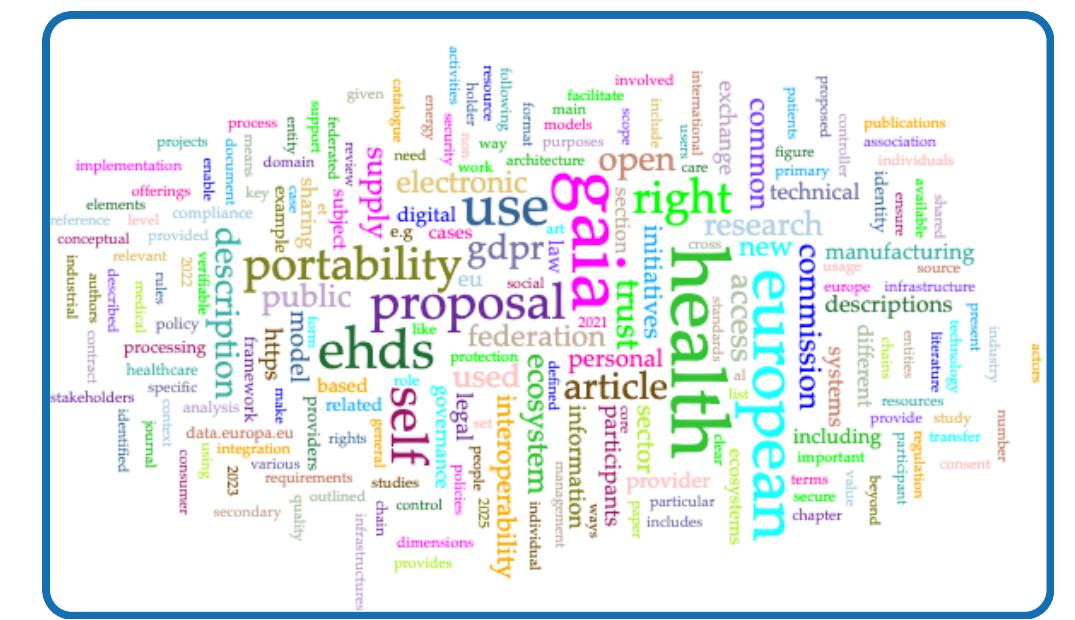
- **Common language:** terms such as “digital”, “European”, “data space” and “services” appear across almost all documents. This confirms that the **dataspaces share a common narrative of EU-level digital transformation** rather than isolated projects.
- **Manufacturing-specific:** words like “manufacturing”, “Industry 4.0”, “factory” and “supply” are concentrated in Smart Factory Web, Manufacturing-X and Sm4rtenance, showing a clear industrial focus.
- **Domain-specific clusters:** Occupational is characterised by “health”, “EHDS”, “GDPR”, while Cooperants shows aerospace terms such as “spacecraft”, “orbit”, “AOCS”. These distinctive vocabularies reflect the specialisation of each dataspace.



COOPERANTS

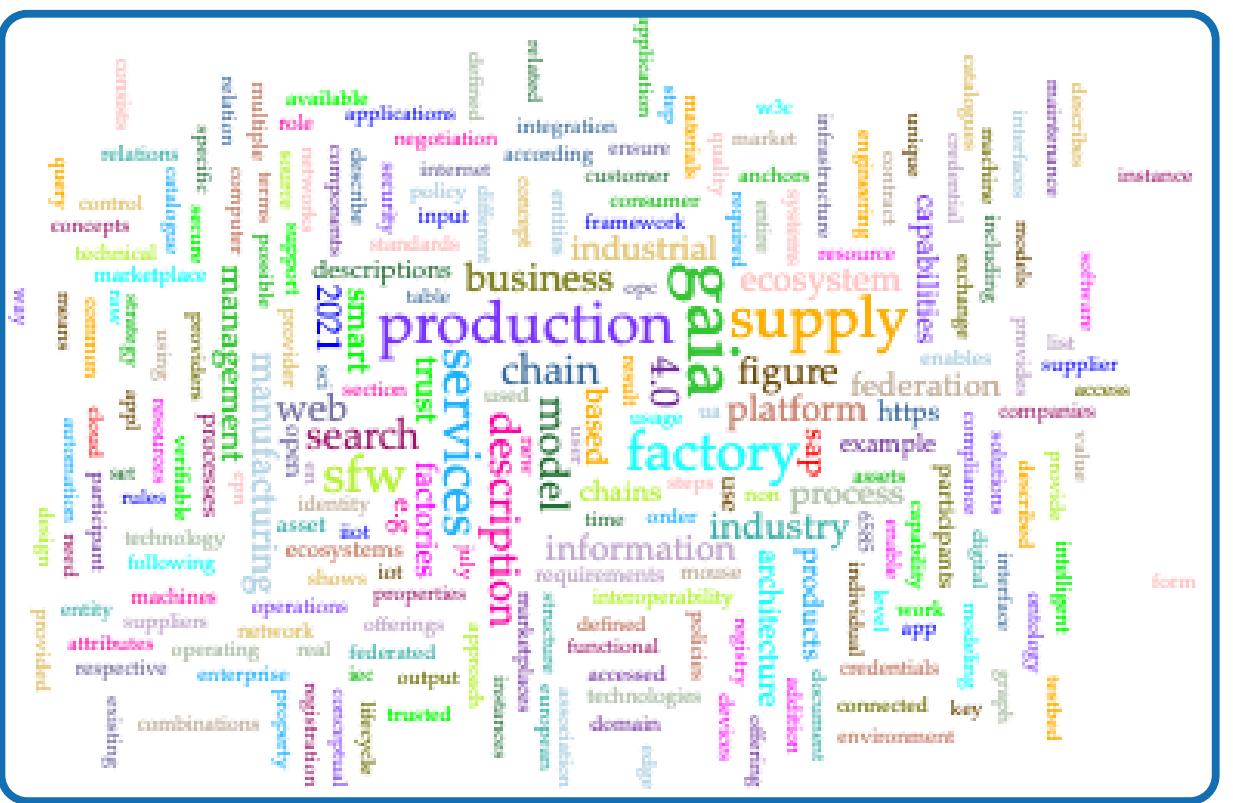
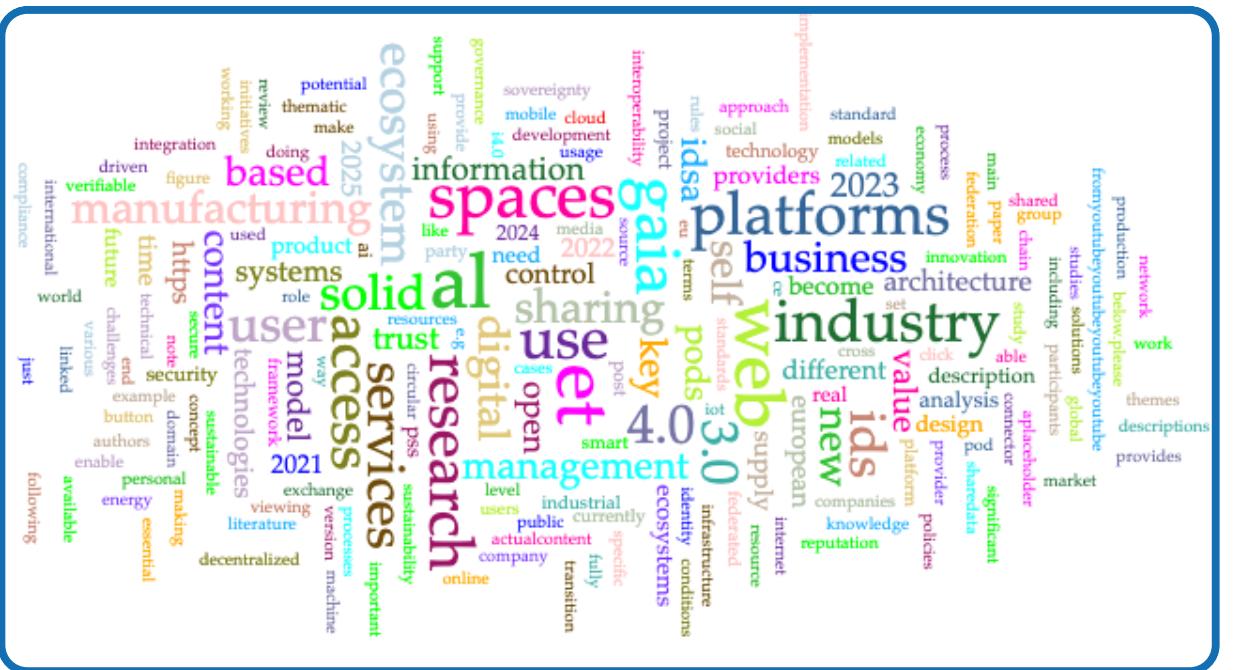


MANUFACTURING



OCCUPATIONAL

# Key findings from topic modeling (III)



# Data ecosystem dynamics

Common building blocks (trust, identity, self-descriptions and usage-control mechanisms) reappear across otherwise diverse sectors. Manufacturing, health, mobility and space ecosystems often share the same architectural base.

FEDERATED GOVERNANCE  
& USAGE CONTROL

COMMON STANDARDS & TRUST

On top of this shared foundation, each dataspace introduces its own domain-specific specialisation: occupational health regulations (EHDS, GDPR), aerospace simulation (AOCS), predictive maintenance, regional integration, printing/offset workflows, and more.

# Strategic recommendations

## SCALING UP

Manufacturing dataspaces advance **more effectively when organisations share connectors**, identity services and semantic assets.

Testbeds and sandboxes help validate **interoperability**, and **clear onboarding paths** allow SMEs to participate without excessive technical burden.

## MITIGATING RISKS

**Clear role allocation** (between orchestrators, operators, participants and regulators) **reduces uncertainty**. Alignment with GDPR, EHDS and sector-specific rules is essential. Operational trust grows when usage-control and audit mechanisms are implemented concretely, not abstractly.

## DATA GOVERNANCE VISION

A **layered architecture** offers the most robust path: a technical foundation, a federated trust layer, and domain-specific services on top.

**Modularity** enables reuse across dataspaces while supporting specialised, high-value capabilities.



# THANK YOU



GROUP 5