



|  |                    |  |           |  |      |   |                                    |             |                                 |              |          |  |
|--|--------------------|--|-----------|--|------|---|------------------------------------|-------------|---------------------------------|--------------|----------|--|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN MILLIMETERS<br>SURFACE FINISH:<br>TOLERANCES:<br>LINEAR: ±0.1<br>ANGULAR: ±1° |                    |  | FINISH:   |  | 2J   |   | DEBURR AND<br>BREAK SHARP<br>EDGES |             | DO NOT SCALE DRAWING            |              | REVISION |  |
|  |                    |  |           |  |      |   |                                    |             |                                 |              |          |  |
|  | NAME               |  | SIGNATURE |  | DATE |   |                                    |             | TITLE:<br><br>Assembly jig base |              |          |  |
| DRAWN  | George Arthur Hall |  |           |  |      |   |                                    |             |                                 |              |          |  |
| CHK'D  | Russell Maguire    |  |           |  |      |   |                                    |             |                                 |              |          |  |
| APPV'D   | Russell Maguire    |  |           |  |      |   |                                    |             |                                 |              |          |  |
| MFG  |                    |  |           |  |      |   |                                    |             |                                 |              |          |  |
| Q.A  |                    |  |           |  |      | MATERIAL:<br><br>AISI 304 Stainless Steel |                                    | DWG NO.     |                                 | A3           |          |  |
|  |                    |  |           |  |      |   |                                    | JIG080-0001 |                                 |              |          |  |
|  |                    |  |           |  |      |   |                                    |             |                                 |              |          |  |
|  |                    |  |           |  |      | WEIGHT:                                   |                                    | SCALE:1:1   |                                 | SHEET 1 OF 1 |          |  |