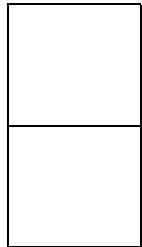


Amine-1



0.4 L DEA

(Oakwood Chem, 043314)

3.6 L ACN

(Fisher, BP1170-4)

Prepared by: _____

Date: _____