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| **JOB INSTRUCTION SHEET** | | **MODEL/PART #:** | **REQUIRED**  **QUANTITY:** | **DATE:** | **DEPTPARTMENT:** | **PREPARED BY:** | **SUPERVISOR:** |
| **MODEL/PART NAME:** |
| **#** | **STEP** | | **QUALITY CHECK** | | **NOTES** | **RATE TIME** | **CYCLE TIME** |
| **SAMPLING** | **TOOL** |
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| ADDITIONAL COMMENTS: | | | | | | **TOTAL TIME** |  |