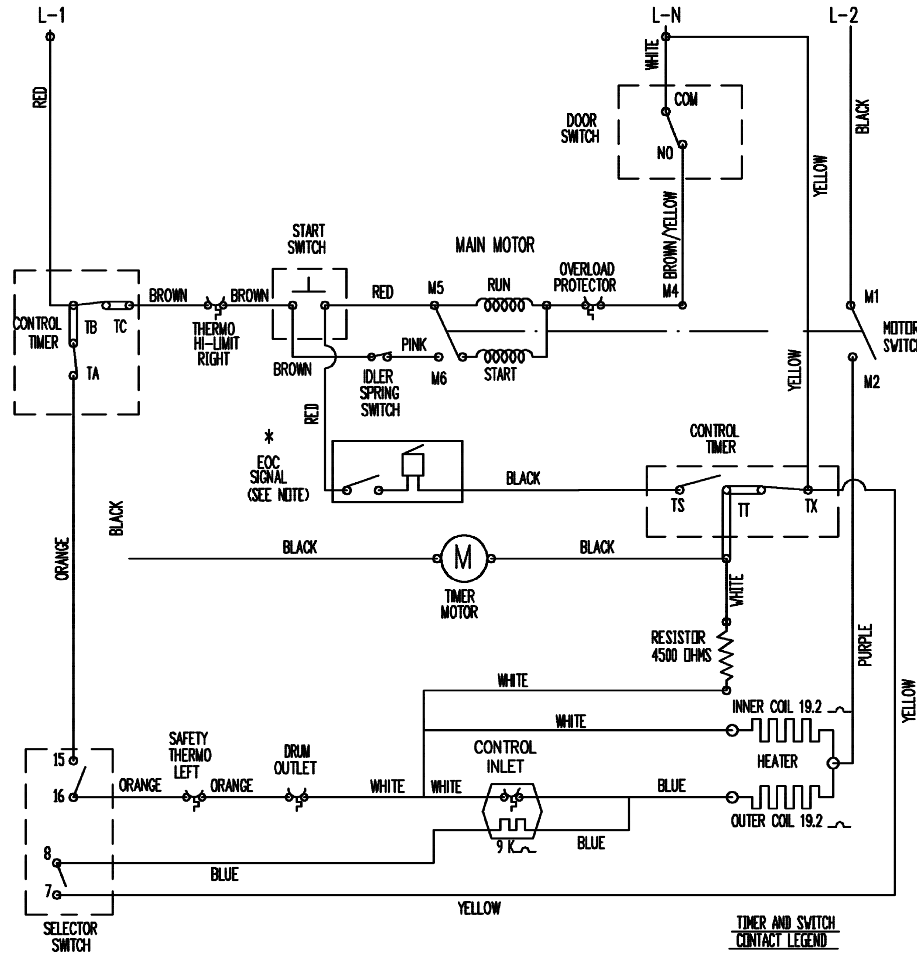


DANGER:
SCHEMATIC

DISCONNECT ELECTRIC POWER SUPPLY BEFORE SERVICING



	OFF	AUTO PERMA PRESS POLY-KNITS	OFF	NORMAL TIMED CYCLE										OFF	AUTO COTTON CYCLE
360°=180 MIN				90	80	70	60	50	40	30	20	10			
A-B (HEATER)															
B-C (MOTOR)															
T-X (TIMER)															

CONTROL TIMER CAM CHART

START SWITCH	
	CONT.
START	M

SELECTOR SWITCH
(ELECT. TYPE)

	CONTACTS	
	7-8	15-16
COTTON (HIGH-HEAT)		
PERMAPRESS (MED-HEAT)		
FLUFF		

TIMER AND SWITCH
CONTACT LEGEND

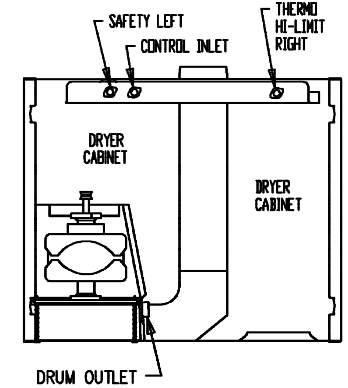
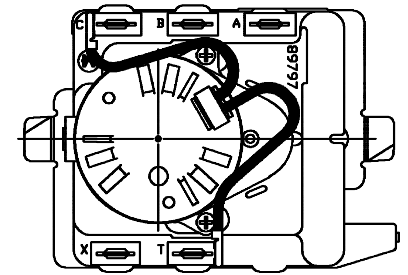
	INTERMITTENT
	CLOSED
	OPENED
	NO AFFECTED
	MOMENTARY

TERMINAL LEGEND

T- = TIMER
M- = DRIVE MOTOR

* = NOT ON ALL MODELS

NOTE:
EOC SIGNAL WILL SOUND WHEN TIMER IS IN COOL DOWN PERIOD OF CYCLE AND DURING EXTRA CARE CYCLE. IT OPERATES WITH SIGNAL ON 5 SECONDS AND OFF 70 SECONDS. TO TEST- SET TIMER NEAR END OF CYCLE OR IN EXTRA CARE CYCLE AND WAIT 2 MINUTES FOR SIGNAL TO SOUND. TIMER MUST BE ALLOWED TO RUN, AND ELECTRICALLY ENERGIZE SIGNAL.



THERMOSTAT	TEMPERATURE °F		TEMPERATURE °C	
	OPEN	CLOSE	OPEN	CLOSE
DRUM OUTLET	135 ± 5	125 ± 5	57 ± 3	52 ± 3
BIASED CONTROL INLET	210 ± 5	180 ± 6	99 ± 3	82 ± 3
THERMO HI-LIMIT RIGHT	315 ± 10	250 ± 15	157 ± 6	121 ± 9
SAFETY LEFT	210 ± 5	180 ± 7	99 ± 3	82 ± 4

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