

# 1 Preliminary studies

## 1.1 Homogeneous vs. heterogeneous isotope distribution

This section conducted a study to determine the proper way to treat the fuel compact heterogeneities in Serpent. This study modeled two different isotope distributions in a fuel compact. First, a homogeneous distribution of the isotopes. Second, a heterogeneous distribution, in which we explicitly modeled the TRISO particles. We modeled both cases using Serpent. We used a hexagonal unit cell model that included the fuel compact, a helium gap, and the surrounding graphite. Table ?? specifies the model input parameters. The material temperature was 1200K, a case that represents the Hot Full Power (HFP) core state. Serpent ran  $5 \times 10^4$  neutrons/cycle, 500 active cycles, and 50 inactive cycles for the calculations. The simulations took 1.73 and 2.21 minutes using 256 cores. The heterogeneous calculation took 28% more.

The multiplication factor ( $K_{eff}$ ) was 1.17523 for the homogeneous distribution and 1.25106 for the heterogeneous distribution. Using the heterogeneous distribution as a reference, we calculated the relative error of some of the group constants in an eigenvalue calculation. Serpent generated the group constants using the three energy group structure in Table 2. The evaluated parameters were  $D_g$ ,  $\Sigma_g^r$ ,  $v\Sigma_g^f$ , and  $\chi_g^t$  (see equation ??). Figure 1 displays the relative errors for  $\Sigma_g^r$  (REMXS) and  $v\Sigma_g^f$  (NSF), which were the group constants that changed the most. The figure does not include  $D_g$  and  $\chi_g^t$  because their relative errors were less than 1%. The relative errors of  $\Sigma_g^r$  and  $v\Sigma_g^f$  were less than 6%.

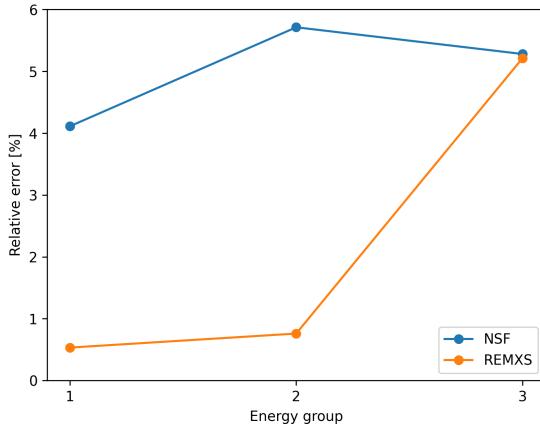


Figure 1: Relative error of the group constants generated with a homogeneous isotope distribution.

The results show that the homogenization of the fuel compact isotopes decreases the multiplication factor considerably. The impact on the group constants does not seem to be substantial. However, the multiplication factor's considerable difference suggests that the group constants' small variations combined effect is significant. Based on these results, Serpent models the TRISO particles explicitly in the following sections.

## 1.2 Problem set-up

Diffusion calculations necessitate a spatial homogenization of the group constants. Depending on the desired level of detail, the type of homogenization could vary. For example, in PWR core calculations, the homogenization in space could be per assembly or pin-by-pin [?]. In a per assembly homogenization, the diffusion code models a global neutronic representation of the assembly. We will refer to diffusion calculations using this type of group constant homogenization scheme as homogeneous calculations. A pin-by-pin homogenization makes possible the treatment of pin or assembly heterogeneities. This type of homogenization yields a detailed neutronic representation of the fuel pins. We will refer to diffusion calculations using this second type of homogenization scheme as heterogeneous calculations.

Moltres is a heterogeneous solver. Previous works [2][5] have used Moltres for the analysis of Molten Salt Reactors (MSRs). In such calculations, Moltres input files defined two materials: the moderator and the fuel. For such a configuration, a node in the mesh representing the moderator holds the neutronics and temperature information only for the moderator. The same is true in the fuel. A homogeneous calculation would not differentiate between moderator and fuel and would hold the information of both materials in each node.

Keeping in mind Moltres previous works, we aimed for a heterogeneous calculation in a prismatic High Temperature Gas-Cooled Reactor (HTGR). For such a calculation, we modeled a fuel column of the MHTGR-350 and generated the group constants using Serpent. Figure 2 displays the Serpent model geometry. We obtained the group constants for three materials: moderator, coolant, and fuel compact. Serpent ran  $5 \times 10^5$  neutrons/cycle, 400 active cycles, and 100 inactive cycles for the calculations. Taking advantage of the problem's symmetry, Moltres modeled only one-twelfth of the fuel column, Figure 2. We made the geometry and mesh using Gmsh [1]. The diffusion calculation had 183667 degrees of freedom (DoFs)/energy-group. The Moltres input file set an eigenvalue convergence tolerance of  $1 \times 10^{-8}$ . Moltres calculation used a two energy group structure with a thermal cutoff at 0.625eV. The eigenvalue calculation did not converge. Although several factors could contribute to this behavior, we focused on the validity of the diffusion calculations in such a system.

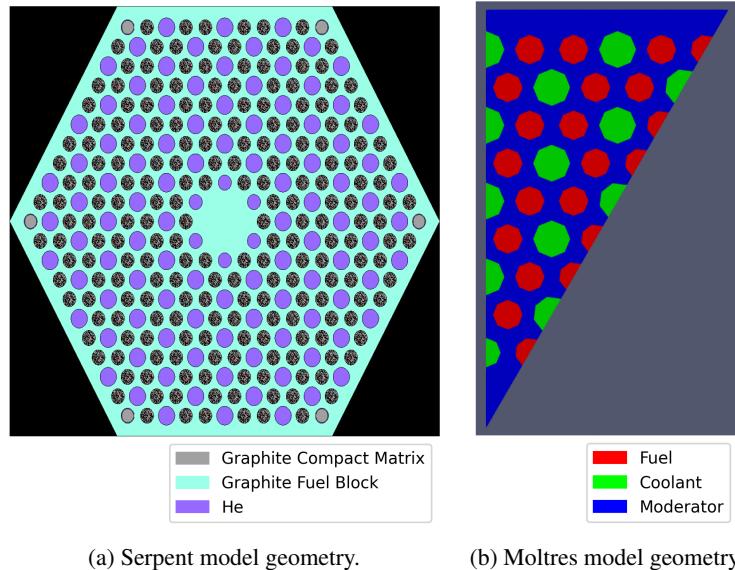


Figure 2: Fuel column of the MHTGR-350.  $xy$ -plane in the active core region.

The diffusion theory considers that the current density is proportional to the gradient of the flux [?]. Such an approximation relies on the following assumptions:

- The angular flux does not depend strongly on the angular variables.
- The fission source is isotropic.
- The time derivative of the current density is small compared to the mean collision time.
- The anisotropic energy-transfer is negligible in group-to-group scattering.

More detailed studies of the transport equation indicate that the following cases violate the assumption of a weak angular dependence [?]:

- Regions near vacuum boundaries and low-density material regions.

- Regions near strongly absorbing media.
- Regions near localized sources.

The diffusion theory applies best to geometries consisting of large homogeneous regions where the flux gradient is small. This is the case for material regions whose geometrical scales are considerably larger than the neutron mean free path. For this reason, we compared the neutron mean free path in the different fuel assembly materials, Table 1. The mean free path in the fuel compact and the moderator are in the order of the centimeters. In the coolant, the mean free path magnitude is comparable to the fuel column dimensions. These results suggest that a heterogeneous diffusion calculation of the prismatic fuel column violates the diffusion theory assumptions.

Table 1: Neutron mean free path in different materials. Values expressed in  $cm$ .

	Fuel compact	Moderator	Coolant	Homogeneous fuel
Fast	2.71	2.70	1137.31	3.37
Thermal	2.22	2.36	1945.49	2.89

As the next step, we conducted a feasibility study for the homogeneous calculation of the fuel assembly in Moltres. Serpent calculated the homogeneous group constants of the fuel assembly. We homogenized the fuel, coolant, and moderator to create a ‘homogeneous fuel.’ This material’s mean free path is in the order of the centimeters, Table 1. Next, Moltres used the homogeneous group constants to carry out an eigenvalue calculation. We compared Moltres results with Serpent results. Serpent’s  $K_{eff}$  was 1.41933 while Moltres’ was 1.4078788. Moltres eigenvalue is smaller than Serpent’s eigenvalue. Additionally, we obtained the axial flux in the fuel column. Figure 3 displays a comparison between Serpent and Moltres axial fluxes. Serpent’s flux is the average flux over the fuel column volume. Moltres flux is the point-wise flux over the  $z$ -axis. The fluxes are similar in shape and magnitude.

We empathize that this was a feasibility study. The following sections make a more in-depth analysis of more detailed results. Based on these results and discussion, we use Moltres for carrying out homogeneous calculations in the following sections.

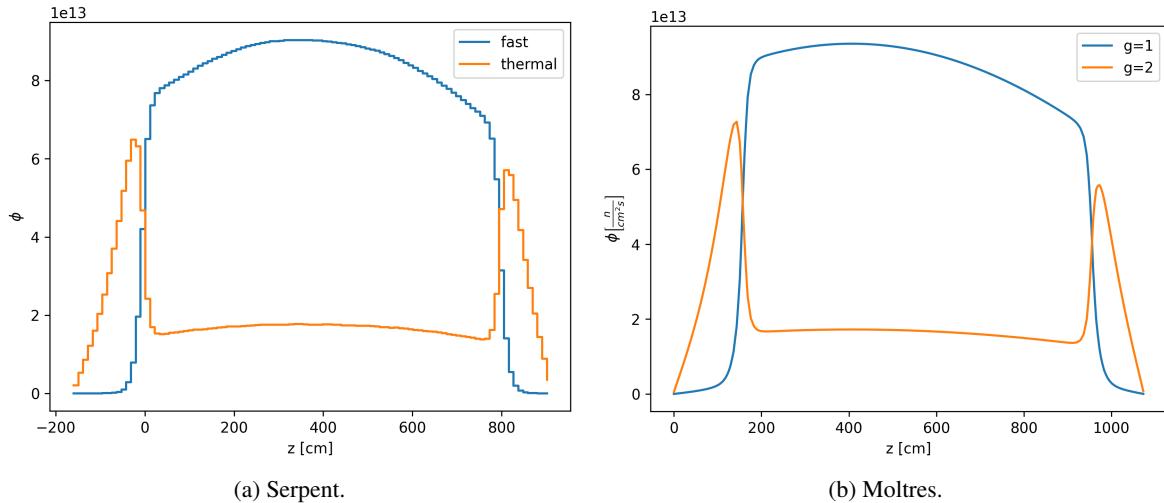


Figure 3: Two group axial flux comparison.

## 2 Serpent-Moltres comparison

### 2.1 Fuel column

Table 2: Energy group structure.

Upper boundary [eV]	26	21	18	15a	15b	15c	15d	15e	12	9	6	3
1.49E+07	1	1	1	1	1	1	1	1	1	1	1	1
7.41E+06	2											
3.68E+06	3	2	2	2	2	2	2	2	2			
6.72E+05	4											
1.11E+05	5	3	3	3	3	3	3	3	3	2	2	2
1.93E+04	6	4	4	4	4							
3.35E+03	7											
1.58E+03	8	5	5									
7.48E+02	9	6	6	5	5							
2.75E+02	10	7	7	6	6	5						
1.30E+02	11	8	8	7	7							
6.14E+01	12	9			8	6						
2.90E+01	13	10	9	8	9							
1.37E+01	14	11	10	9						8	6	
8.32E+00	15	12	11	10	10	7	7	7	9			
5.04E+00	16											
2.38E+00	17	13	12	11	11	8	8	8	10	7	4	3
1.29E+00	18	14					10	10				
6.50E-01	19	15	13	12	12	9	9	9	11	8	5	
3.50E-01	20	16										
2.00E-01	21	17	14	13	13	11	11	10				
1.20E-01	22								11			
8.00E-02	23	18	15	14	14	12	12	12				
5.00E-02	24	19	16			13	13	13				
2.00E-02	25	20	17	15	15	14	14	14	12	9	6	
1.00E-02	26	21	18			15	15	15				

In this section, we investigated the effects of the energy group structure on the diffusion simulations. We conducted two analyses. First, we varied the number of energy groups. Second, we tried different energy group structures for the same number of groups. To reduce the computational expense, we narrowed down our focus to a fuel column of the MHTGR-350, Figure 2. The fuel column includes the bottom and top reflectors. Tables ?? and ?? specify the model input parameters.

The first step in the calculation was to obtain the group constants using Serpent. Figure 2 displays a  $xy$ -plane of the model. To simplify Serpent's model, we did not consider the fuel handling holes or the bottom and top reflectors' coolant channels. HTGRs use lumped burnable poisons (LBPs) to reduce the power peaking factors in different active core regions. Some reactors could have LBPs in the rings closer to the reflectors, and no LBPs in the middle rings. This characteristic motivated the analysis of two cases, a fuel column that does not have LBPs, and one that has. The LBP's locations are the six corners of the fuel assembly, Figure ???. The material temperatures were 600K and 1200K, cases that represent the Cold Zero Power (CZP) and the HFP core states. Serpent ran  $4 \times 10^5$  neutrons/cycle, 360 active cycles, and 40 inactive cycles for the calculations.

Taking advantage of the problem's symmetry, Moltres modeled only one-twelfth of the fuel column. We

made the geometry and mesh using Gmsh. The mesh had 37120 elements and 22862 nodes. The diffusion calculations had 22862 DoFs/energy-group. The Moltres input files set an eigenvalue and a flux convergence tolerance of  $1 \times 10^{-8}$ . Moltres calculations used different energy group structures listed in Table 2.

To compare the results from Serpent and Moltres, we present figure comparing the three-group axial fluxes. Moltres ran the calculations for 26 energy groups and collapsed the results into three energy groups to facilitate the results' visualization. Note that Serpent's flux is an average over the volume, while the Moltres' flux is the point-wise flux over a line. Another figure compares the eigenvalue from Serpent and eigenvalues from Moltres for the different energy group structures. The last analysis is for the Moltres axial flux. Considering the 26 group structure as the reference value, we obtained the  $L_2$ -norm of the active core's axial flux relative error.

To recapitulate, we simulated four operational cases: no LBP at 600K, no LBP at 1200K, LBP at 600K, and LBP at 1200K. Figures 4 to 7 display the axial flux from the Serpent and the Moltres simulations for all cases. For the no LBP at 600K case, the fluxes are close in shape and magnitude. For the no LBP at 1200K case, the fluxes look similar. The flux in Moltres has a straighter shape. The thermal flux peak in the bottom reflector is bigger. For the LBP at 600K case, the flux in Moltres has a larger magnitude. Additionally, the shape of the Moltres flux is concave, while the Serpent flux is convex. For the LBP at 1200K case, the flux in Moltres is larger. The Moltres flux is more concave than the Serpent flux. Overall, the fluxes in Moltres and Serpent are close in shape and magnitude.

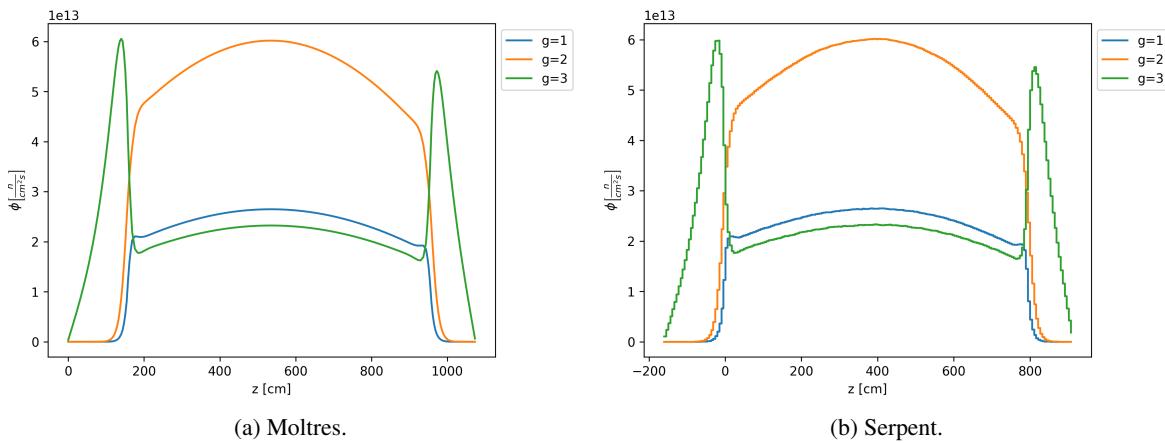


Figure 4: Case no LBP at 600K. 3-group axial neutron flux.

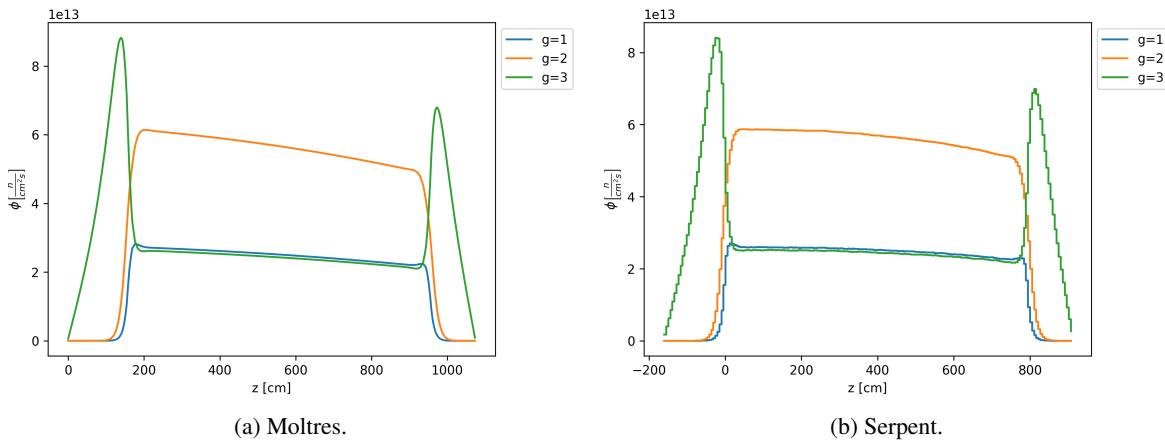


Figure 5: Case no LBP at 1200K. 3-group axial neutron flux.

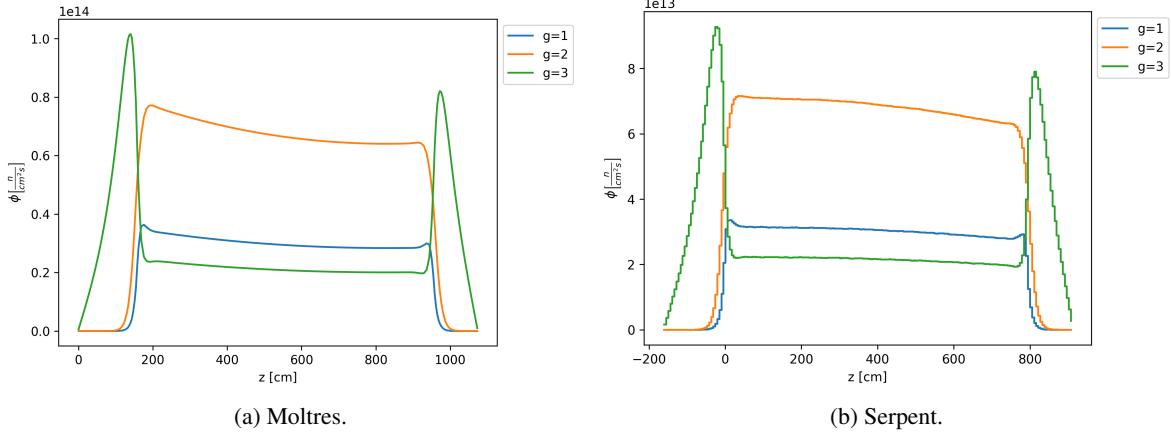


Figure 6: Case LBP at 600K. 3-group axial neutron flux.

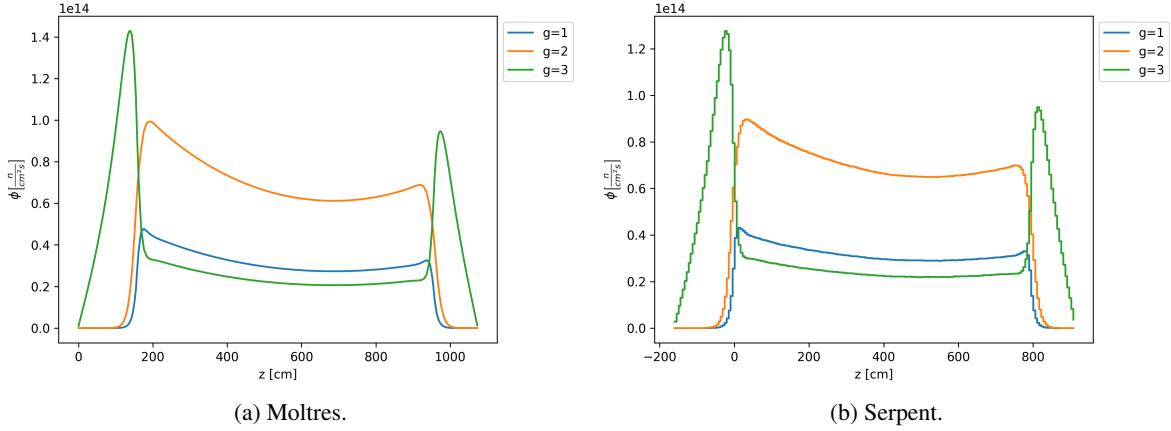


Figure 7: Case LBP at 1200K. 3-group axial neutron flux.

Table 3 exhibits the reactivity difference ( $\Delta\rho$ ) between the Serpent and Moltres eigenvalues. We used equation 1 to obtain  $\Delta\rho$ . The eigenvalues in Moltres differ slightly from the eigenvalues in Serpent. Overall, the reactivity difference is less than 50 pcm. We note that the number of energy groups does not affect the accuracy of the eigenvalue calculations in Moltres.

$$\Delta\rho = \left| \frac{k_1 - k_2}{k_1 k_2} \right| \quad (1)$$

where

$$k_1 = \text{Serpent eigenvalue}$$

$$k_2 = \text{Moltres eigenvalue.}$$

Figures 8 and 9 show the  $L_2$ -norm of the relative error for the different energy group structures. The no LBP case's relative error is smaller than the LBP case's relative error. Overall, the relative error decreases with an increase in the number of energy groups. Nonetheless, this is not always the case. For example, in Figure 8b, going from 12 to 15 groups, the thermal flux improves, but the fast flux worsens. Additionally, we observe that

Table 3: Serpent and Moltres eigenvalues.

	Serpent	$\Delta\rho$ [pcm]							
		3	6	9	12	15	18	21	26
no LBP, 600K	1.43800	10	7	6	6	5	6	6	12
no LBP, 1200K	1.37771	23	15	4	3	2	2	1	11
LBP, 600K	1.12861	44	21	24	25	25	24	19	9
LBP, 1200K	1.06554	36	40	29	32	44	43	25	25

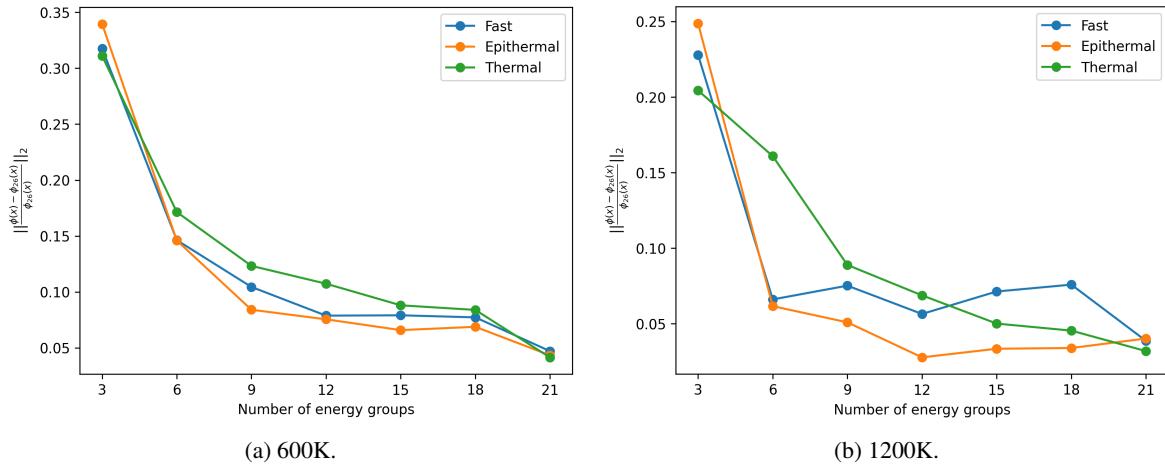


Figure 8: No LBP case. L<sub>2</sub>-norm relative error for different number of energy group structures.

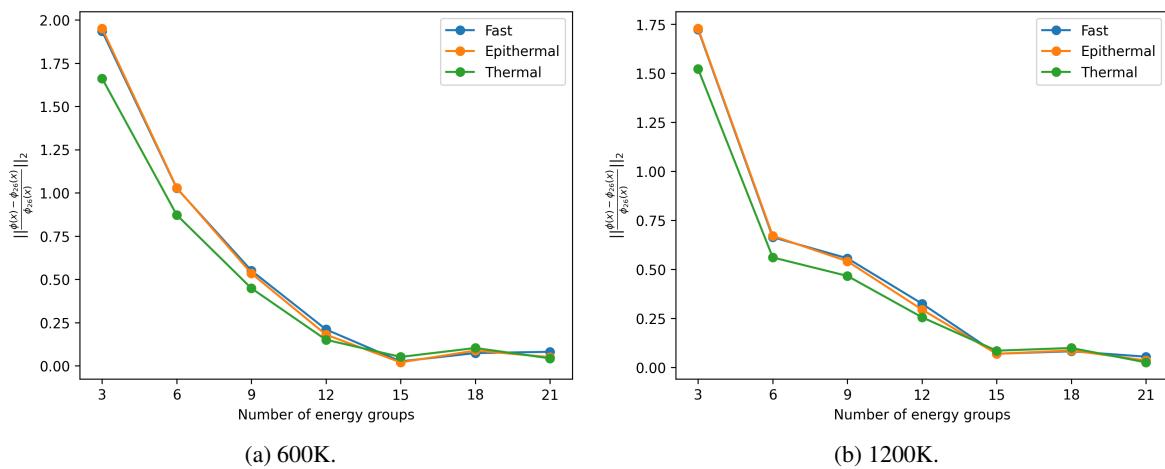


Figure 9: LBP case. L<sub>2</sub>-norm relative error for different number of energy group structures.

a low number of energy groups yields more than 100% error. In which case, we can conclude that the solution is wrong.

We added to the analysis the computational time and the peak memory usage during the simulations, Figure 10. All the simulations used 128 cores. We present only the cases at 600K because the impact of the temperature change was not significant. The computational requirements rise with an increase in the number of energy groups. As the geometry uses a constant number of elements, the DoFs/energy-group is constant for all the simulations. Thus, the total number of DoFs is proportional to the number of energy groups. We also discern that the overall time of the LBP cases is higher than the no LBP cases.

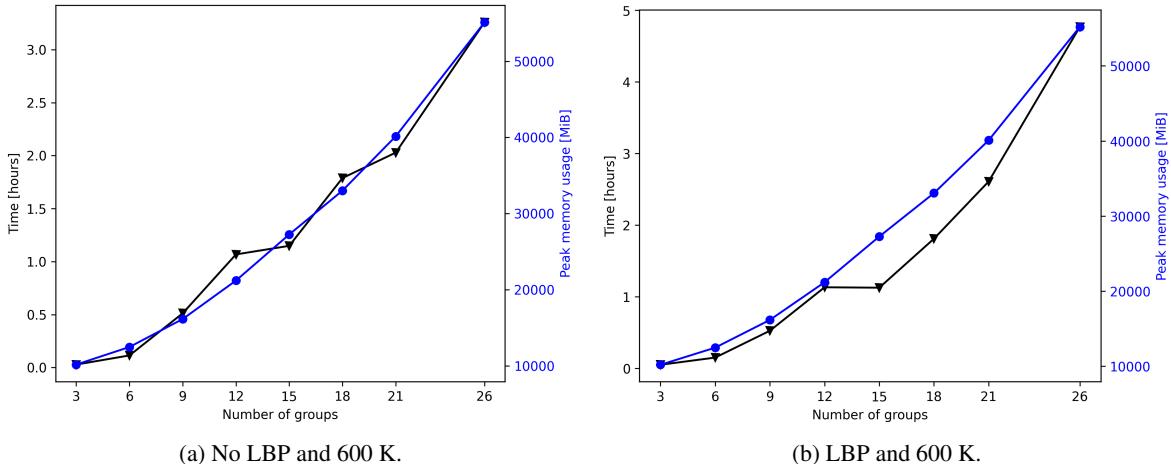


Figure 10: Computational time and memory requirements for different number of energy group structures.

Finally, we analyzed the impact of changing the energy group structure for a constant number of energy groups. We chose 15 energy groups, as it yields a good overall accuracy and a not so high computational expense. Table 2 holds the different energy group structures. Table 4 exhibits the  $L_2$ -norm of the relative error for the different energy group structures. The energy group structure has an impact on accuracy. Some energy group structures yield better results for some cases while giving worse results for others. For example, the structure 15d gives better results for the LBP at 600K case than for the no LBP case at 600K. To choose the best performing structure, we used a weighted average for the different groups. We arbitrarily chose the weights to be 0.5, 0.3, and 0.2 for the thermal, epithermal, and fast fluxes. Using this averaging scheme, we determined the group structure 15d to be the best one.

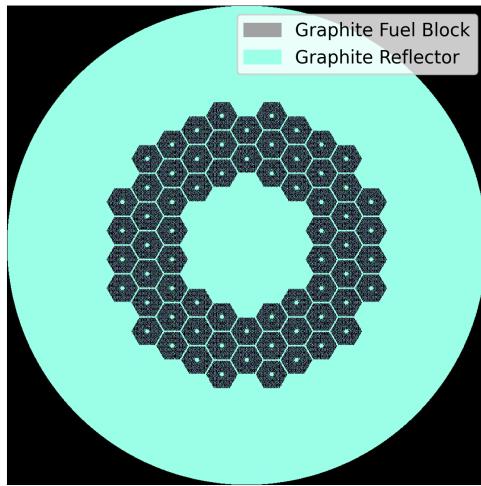
## 2.2 Full-core

In this section, we compared the results from Serpent and Moltres for a full-core simulation. The first step in the calculation was to obtain the group constants using Serpent. Figure 11 displays the  $xy$ -plane of the model. The model includes the bottom and top reflectors. Tables ??, ?? and ?? specify the model input parameters. All the fuel columns were standard to simplify Serpent's model. Additionally, the model did not include the fuel handling holes nor the bottom and top reflectors' coolant channels. The model considered a fresh core. Based on the previous section analyses, we chose the energy group structure 15d in Table 2. The material temperatures were 600K and 1200K, cases that represent the CZP and the HFP core states. Serpent ran  $8 \times 10^5$  neutrons/cycle, 500 active cycles, and 100 inactive cycles for the calculations.

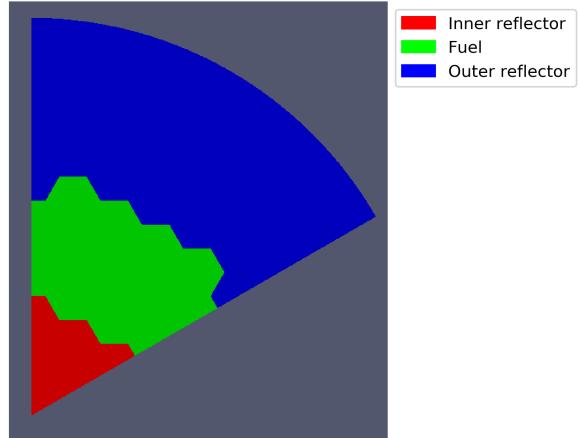
Taking advantage of the problem's symmetry, Moltres modeled only one-twelfth of the fuel column, Figure 11. We made the geometry and mesh using Gmsh. The mesh had 300720 elements and 160035 nodes. The diffusion calculations had 160035 DoFs/energy-group and a total of 2400525 DoFs. The Moltres input files set an eigenvalue and a flux convergence tolerance of  $1 \times 10^{-8}$ .

Table 4: Axial flux relative error  $L_2$ -norm for various energy group structures. Values expressed in percentage.

LBP	Temperature [K]	Flux	15a	15b	15c	15d	15e
No	600	Fast	7.9	8.0	8.2	8.1	9.1
		Epithermal	6.6	6.5	8.6	8.2	9.2
		Thermal	8.8	8.5	10.6	10.7	12.9
	1200	Fast	7.1	7.7	5.7	5.1	4.5
		Epithermal	3.3	3.9	6.2	5.1	3.4
		Thermal	5.0	4.7	8.5	8.2	8.4
Yes	600	Fast	24.0	24.8	2.6	2.3	3.7
		Epithermal	21.0	21.7	2.0	1.6	2.7
		Thermal	18.1	18.8	5.2	5.5	5.7
	1200	Fast	36.2	37.3	6.9	6.6	25.9
		Epithermal	33.2	34.2	6.9	6.5	25.1
		Thermal	29.6	30.6	8.5	8.3	20.3
Weighted average			17.3	17.8	6.3	6.0	10.8



(a) Serpent model geometry.



(b) Moltres model geometry.

Figure 11: MHTGR-350 full-core models.

Between Serpent and Moltres, we compared the  $K_{eff}$ , the power distribution, and the flux shape and magnitude in different zones of the reactor. Table 5 exhibits the  $K_{eff}$  from Serpent and Moltres. Moltres values are larger than Serpent's. The values are within a 300 pcm difference.

Table 5: Serpent and Moltres eigenvalues.

	Serpent	Moltres	$\Delta\rho$ [pcm]
600K	1.10869	1.11150	228
1200K	1.06138	1.06468	292

Figures 12 and 13 show Serpent and Moltres radial power distributions. The following analysis applies to both temperatures. The first thing that came to our attention is the symmetry of the power distribution. The results are symmetric with respect to a  $60^\circ$  line. This result suggests that we could reduce the mesh size by half by considering only one-twelfth of the reactor. The next observation is that Moltres result exhibits a higher power density than Serpent in the inner and outer rings. The power density in the middle ring is lower in the Moltres case. The largest difference is in the inner ring. Overall, the results differ in less than 0.30 MW.

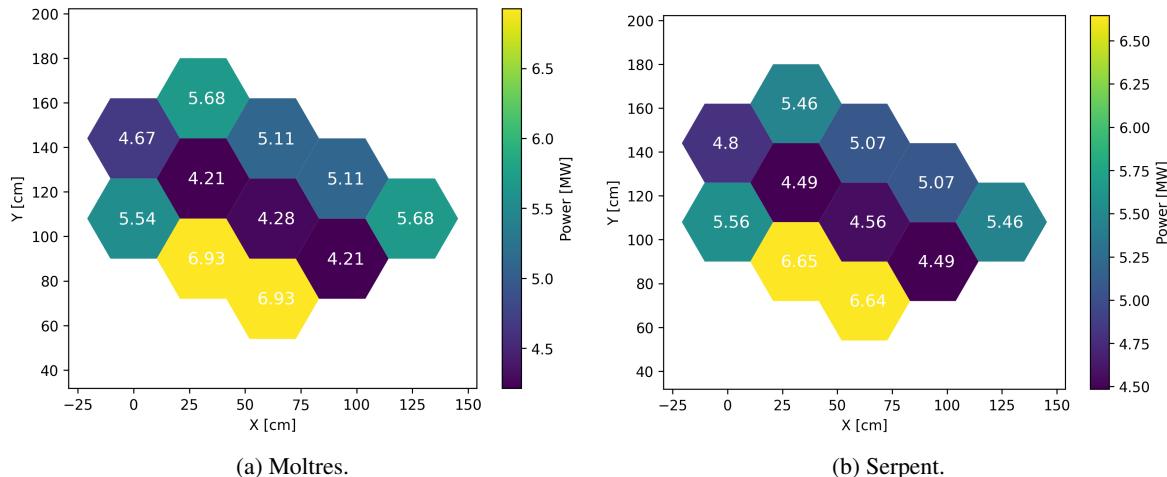


Figure 12: Radial power distribution at 600 K.

We placed an axial and a radial flux detectors in arbitrary regions of the reactor to compare the fluxes. Figure 14 shows the location of the detectors. Note that the flux in Serpent is an average over the fuel column's volume, while the flux in Moltres is the point-wise flux over the fuel column's centerline. The Serpent radial detector's volume had a  $2^\circ$ -angle and a fuel assembly's height. Both the Serpent and Moltres radial detector's location was the middle of the active core's height. Moltres ran the calculations for 15 energy groups and collapsed the results into three groups to facilitate the results' visualization. Figures 15 and 16 show the axial and radial fluxes at 600K. Figure 15 shows that the fast and epithermal fluxes in Moltres are larger, while the thermal flux is smaller. The flux shapes are similar. The epithermal and thermal fluxes are closer in magnitude in the active core in Serpent's simulation. In Figure 16, Serpent fluxes present some 'noise.' A higher number of generations/cycle in Serpent simulations would solve it. Another alternative is using a detector with a larger volume. Additionally, the flux in Serpent shows the location of the LBPs in the fuel assemblies. A diffusion solver fails to capture such localized effects as the group constants are homogeneous in the fuel assembly. The fast flux in Moltres is larger, while the epithermal and thermal fluxes have almost the same magnitudes. Figures 17 and 18 display the fluxes at 1200K. These results differ from the 600K case. However, we observe the same behavior for both axial and radial fluxes.

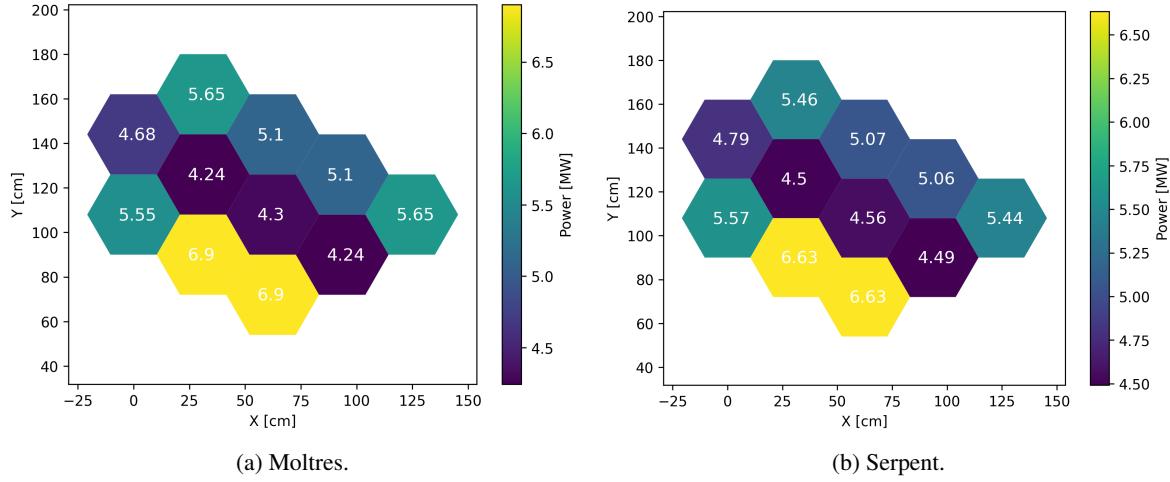


Figure 13: Radial power distribution at 1200 K.

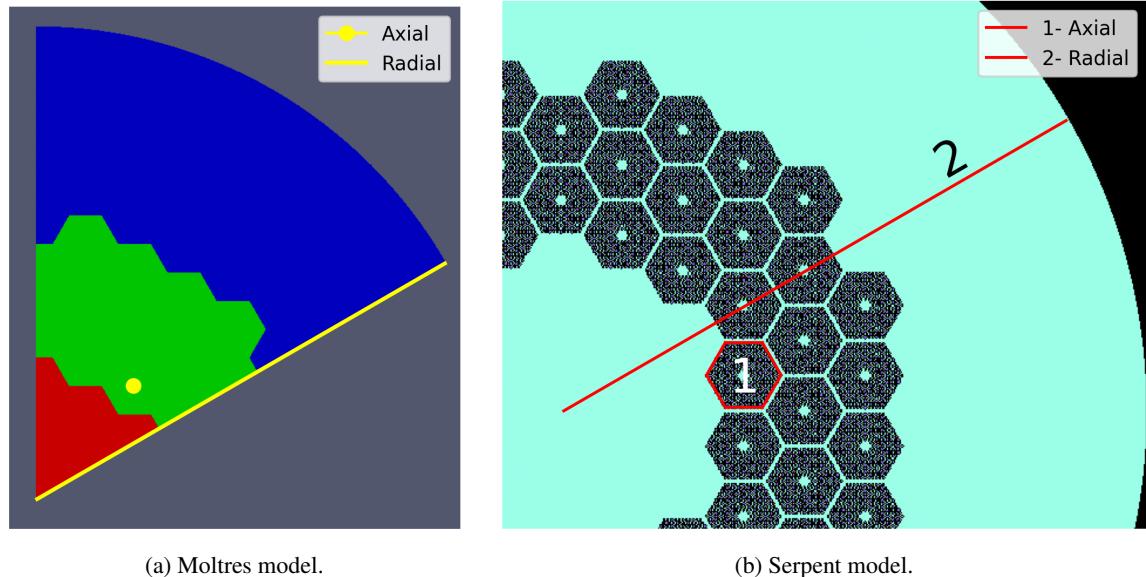


Figure 14: Flux detector locations.

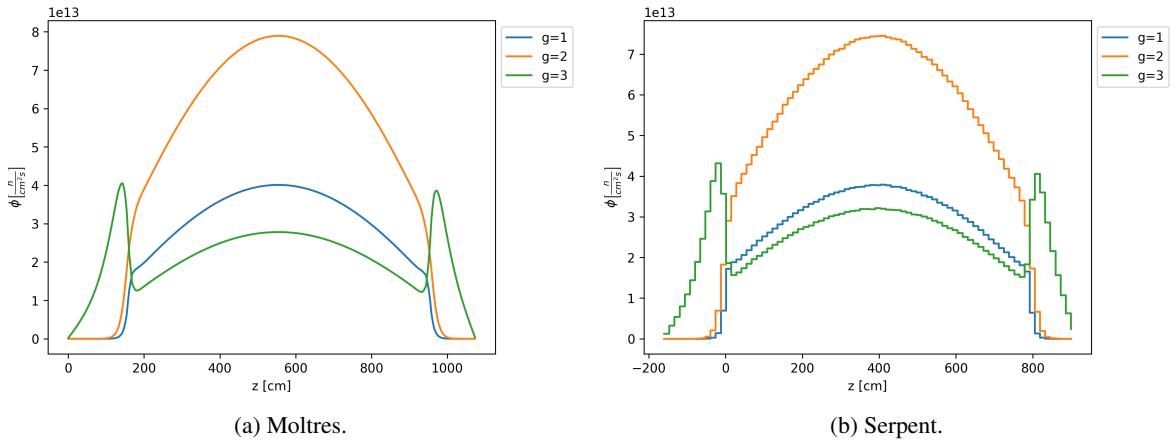


Figure 15: Axial flux at 600 K.

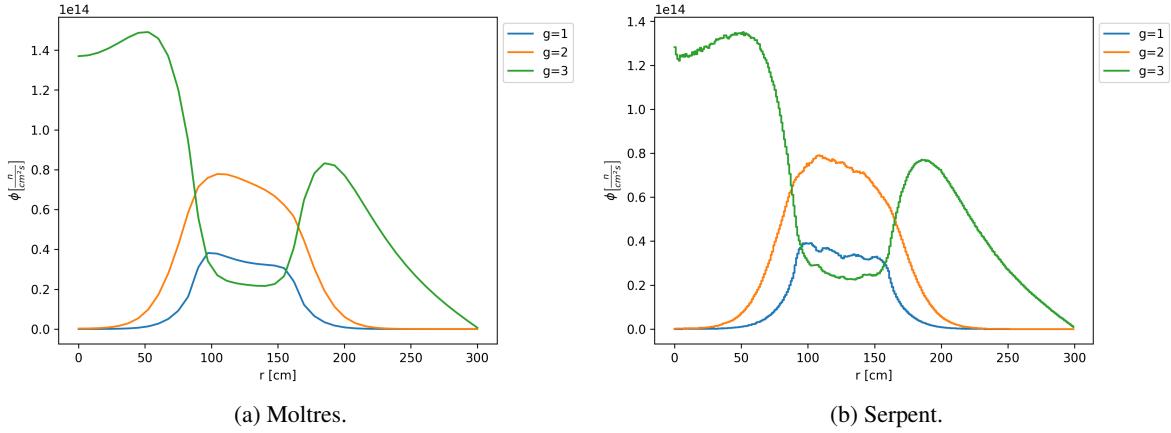


Figure 16: Radial flux at 600 K.

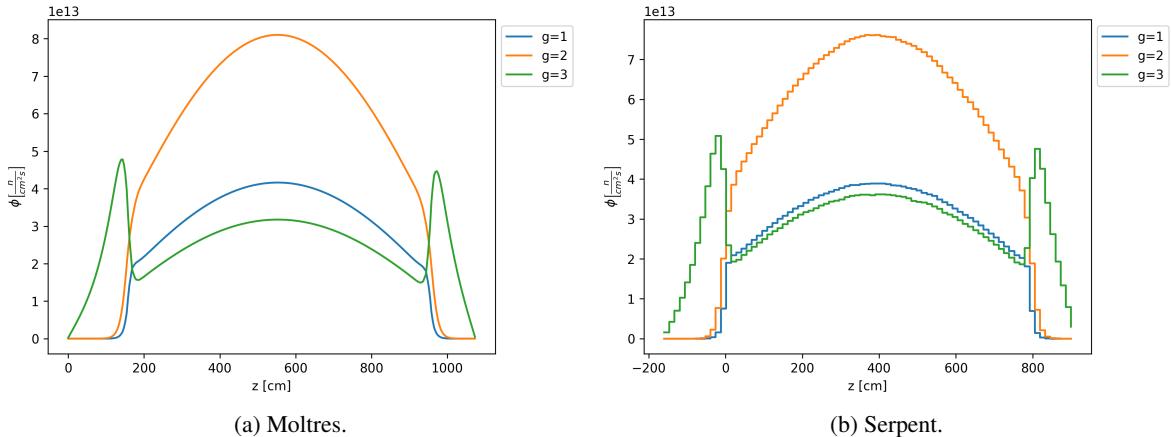


Figure 17: Axial flux at 1200 K.

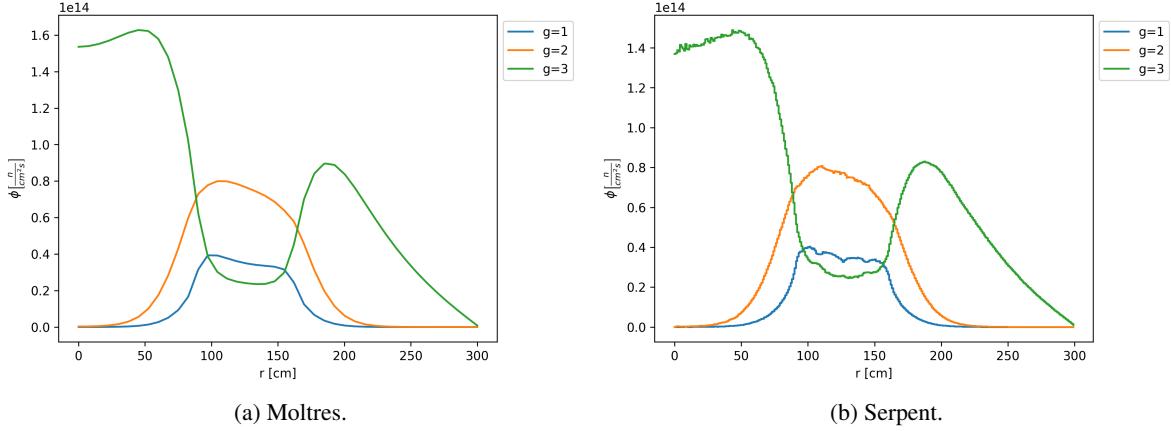


Figure 18: Radial flux at 1200 K.

### 3 OECD/NEA MHTGR-350 MW Benchmark: Phase I Exercise 1

This section conducted Phase I Exercise 1 of the benchmark with Moltres and compared the results with the already published results [4]. The benchmark specifies the group constants required to conduct the exercise. The group constants provision ensures a common dataset among various benchmark participants and allows for comparing stand-alone neutronic predictions with no thermal-fluids feedback. The exercise requests the reporting of the global parameters:  $K_{eff}$ , control rod (CR) worth ( $\Delta\rho_{CR}$ ), and axial offset ( $AO$ ). It also requires the reporting of a power distribution map [?]. Equations 2 and 3 define  $\Delta\rho_{CR}$  and  $AO$ .

$$\Delta\rho_{CR} = \frac{k_{out} - k_{in}}{k_{out}k_{in}} \quad (2)$$

where

$$k_{out} = \text{eigenvalue with CR out (at position 1184.8 cm)}$$

$$k_{in} = \text{eigenvalue with CR in (at position 391.81 cm)}$$

and

$$AO = (TP_{top} - TP_{bottom}) / (TP_{top} + TP_{bottom}) \quad (3)$$

where

$$TP_{top} = \text{total power produced in the top half core}$$

$$TP_{bottom} = \text{total power produced in the bottom half core.}$$

Moltres modeled one-third of the reactor, Figure 19. The model included the bottom and top reflectors. The core comprised 232 hexagonal subdomains for which the benchmark provides their group constants. Table 6 lists the six macroscopic regions that we can differentiate in the model. The simulations required two meshes: one for the CR out and one for the CR in. The simulation with the CR out had 268393 DoFs/energy-group, and a total of 6978218 DoFs. The simulation with the CR in had 227592 DoFs/energy-group, and a total of 5917392 DoFs. The Moltres input files set an eigenvalue convergence tolerance of  $1 \times 10^{-8}$ .

The benchmark exercise specifies the group constants and the group constants numbering map. The benchmark definition used DRAGON-4 [3] to obtain the group constants from a full block configuration. The dataset

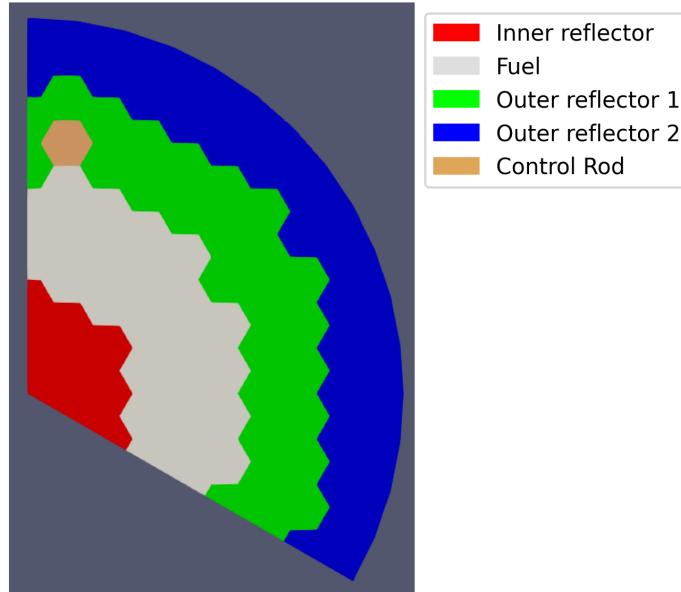


Figure 19:  $1/3^{rd}$  of the MHTGR-350 geometry.

Table 6: Macroscopic regions.

Macroscopic region	Subdomains
Fuel	1 to 220
Bottom reflector	221 to 224
Inner reflector	225
Outer reflector	226-227
Top reflector	228 to 231
Control Rod	232

contains 26 energy groups. Among the benchmark group constants, we find  $\Sigma_g^t$ ,  $D_g$ ,  $v\Sigma_g^f$ ,  $\Sigma_g^f$ ,  $\chi_g^t$ , and  $\Sigma_{g' \rightarrow g}^s$  (see equation ??). The benchmark group constants format differs from Moltres'. Hence, we made a python script to handle the formatting differences.

The benchmark exercise sets periodic boundary conditions (BCs) on the sides of the geometry. However, a memory issue did not allow for implementing those BCs in our 26-group Moltres input file. We approximated the periodic BC with the reflective BC. Section 3.1 discusses further the use of periodic and reflective BCs.

On average, the simulations took 4.22 hours using 1024 cores. Table 7 shows the main results. Moltres predicted a  $K_{eff}$  larger than the reference result. The reactivity difference is of 99 pcm. Moltres yields a smaller control rod worth. The difference is of 312 pcm. The axial offset for the Moltres simulation is 4% higher than the reference result. We attribute the discrepancies to the use of the reflective BCs instead of the periodic BCs. Once again, Section 3.1 discusses further the use of periodic and reflective BCs.

Table 7: Global parameters.

Parameter	Benchmark	Moltres
$K_{eff}$	1.06691	1.06804
$\Delta\rho_{CR}$ [pcm]	822.1	509.8
AO	0.168	0.1753

Figure 20 shows the radially averaged axial power distribution. Moltres' result is close in shape and magnitude to the reference result. Figure 21 shows the axially averaged radial power distribution. Moltres' values are similar to the reference results. Moltres' power distribution in the inner ring is larger. The differences are within 0.25 W/cm<sup>3</sup>.

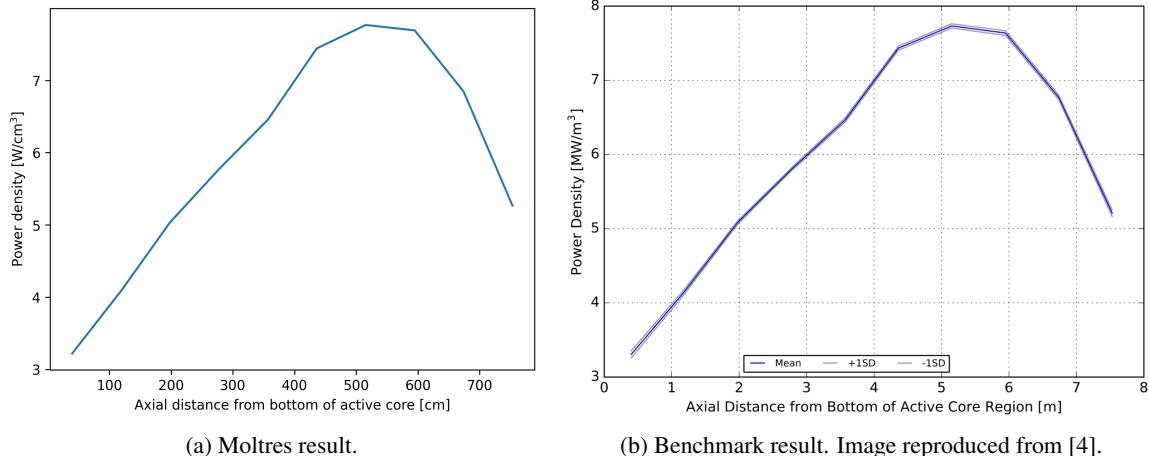
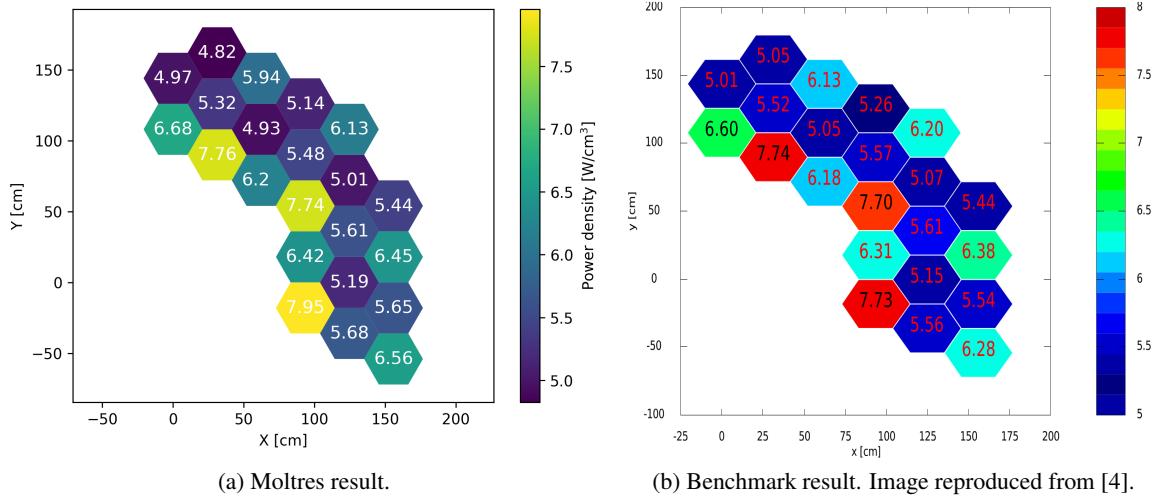


Figure 20: Radially averaged axial power distribution.

### 3.1 Periodic vs Reflective Boundary Conditions

In the last section, we observed deviations in Moltres results. In this section, we analyzed the discrepancies that the reflective BC approximation may introduce. As the previous section mentioned, the simulation's memory requirements restrict the use of periodic BCs. To reduce the memory requirements, we collapsed the group constants to a smaller number of energy groups. We simulated two cases: one that uses a 3-group structure and one that uses a 6-group structure (see Table 2).



(a) Moltres result. (b) Benchmark result. Image reproduced from [4].

Figure 21: Axially averaged radial power distribution.

The simulations required two meshes each, one for the CR out and one for the CR in. The 3-group simulation had 62118 DoFs/energy-group (total of 186354 DoFs) and 61596 DoFs/energy-group (total of 184788 DoFs) for the CR out and CR in cases, respectively. The 6-group simulation had 16898 DoFs/energy-group (total of 101388 DoFs) and 19116 DoFs/energy-group (total of 114696 DoFs) for the CR out and CR in cases, respectively. We highlight that the 6-group simulation had to use a coarser mesh; otherwise, it would not run. This fact confirms the suspicion that the simulation's memory requirements prevent it from running.

We ran simulations with periodic and reflective boundary conditions for both cases, and we compared their results. Table 8 presents the results.  $K_{eff}$  rises with the reflective BC. With the CR out, the raise is small. However, with the CR in, the increase is considerable. The combined effect of both increases leads to a decrease in the control rod worth. The BC approximation barely affects the axial offset.

Table 8: Global parameters comparison for different types of BCs.

Energy groups	Type of BCs	$K_{eff,out}$	$K_{eff,in}$	$\Delta\rho_{CR}$ [pcm]	AO
3	Periodic	1.07571	1.06776	692.6	0.237
	Reflective	1.07586	1.07021	490.5	0.237
6	Periodic	1.07182	1.06356	724.3	0.185
	Reflective	1.07197	1.06610	513.3	0.186

## 4 Conclusions

The preliminary studies focused on several aspects of the simulations. The first aspect was the effect of distributing the fuel compact isotopes homogeneously in the Serpent model. The results showed that the homogenization of the fuel compact isotopes decreased the multiplication factor considerably. The heterogeneous calculation took 28% more time. Additionally, the homogeneous distribution appeared not to have a substantial impact on the group constants. However, the multiplication factor's considerable difference suggested that the group constants' small variations combined effect was significant. Although the particles' explicit modeling is time-consuming, it results necessary.

The next section studied the problem set-up in Moltres. Different types of reactor technologies allow for

homogeneous and heterogeneous diffusion calculations. Moltres uses a heterogeneous diffusion solver. In this work, we aim to use Moltres to solve prismatic HTGRs. Nevertheless, the diffusion approximation fails to model properly regions where the mean free path is comparable to the region's dimensions. The presence of helium in the fuel assembly of a prismatic HTGR prohibits heterogeneous diffusion calculations. Based on this discussion, we chose to use Moltres as a homogeneous diffusion solver.

Focusing on a fuel column of the MHTGR-350, we investigated the effects of the energy group structure on the diffusion calculations. We considered four different operational cases: a fuel column without LBPs and a fuel column with LBPs, both cases at 600K and 1200K. Serpent obtained the homogenized group constants of the fuel column. Moltres took such constants as input with a Gmsh mesh. The first study compared the Moltres axial flux to Serpent axial flux. Moltres used a 26 energy group structure to run the simulations. Overall, the axial fluxes were close in shape and magnitude. A different study focused on the effects of the energy group structure on the  $K_{eff}$ . The number of energy groups did not affect the accuracy of the Moltres eigenvalue calculations. We also compared the  $L_2$ -norm of the axial flux relative error in the active core using different energy group structures. For the four operational cases, increasing the number of energy groups improved the accuracy. Additionally, we presented the simulation's computational expense for the different number of energy groups. The simulation time and memory requirement rose by increasing the number of energy groups. The computational time increased as well for the fuel column with LBPs. Finally, we analyzed the impact of using different 15-group structures on the  $L_2$ -norm of the axial flux relative error. We chose 15d as the best-performing energy group structure.

Based on the fuel column analysis results, we compared Moltres full-core results with Serpent reference results. We considered two operational cases: 600K and 1200K. Serpent obtained the homogenized group constants of the different regions of the reactor. Moltres took such constants as input with a Gmsh mesh. The first analysis compared the Serpent and Moltres eigenvalues. Moltres results were bigger. The overall differences were less than 300 pcm. The second analysis compared the radial power distributions from both codes. These results showcased the symmetry of the problem. Reducing the problem size by half other simulations could reduce the computational expense. For the most part, Moltres radial power distribution showed proximity to the Serpent's result. We also compared Moltres and Serpent fluxes in two directions (axial and radial) in arbitrary core regions. The axial fluxes showed small discrepancies, mostly in their magnitude. The radial fluxes were close in shape and magnitude. However, the radial flux in the diffusion calculation failed to capture the flux variation near the LBPs. Overall, the fluxes were similar.

The simulation capabilities for prismatic HTGRs have not reached the state of the art of LWRs. This development delay motivated OECD/NEA to define a benchmark to carry out code-to-code comparisons. The benchmark uses the MHTGR-350 as the reference design. We conducted Phase I Exercise 1 with Moltres. The benchmark defines the group constants for the exercise. The group constants have a 26-energy group structure. The benchmark exercise sets periodic BCs on the sides of the geometry. The simulation high memory requirements have challenged such implementation in Moltres. To go around such a barrier, we approximated the periodic BC with a reflective BC. Two out of three global parameters exhibited good agreement with the reference results. However, the control rod worth presented a large discrepancy. Such a difference was a consequence of the BC approximation. Reducing the problem's size by collapsing the group constants to 3 and 6-energy groups, we compared the  $K_{eff}$  using the periodic and reflective BCs. A reflective BC for the CR out case did not substantially impact the  $K_{eff}$ . On the other hand, the BC choice for the CR in case had a significant effect. The combined effect of the approximation led to a large error in the CR worth. The BC approximation had a small influence on the axial offset.

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