RENAULT

7 Trim and upholstery

- 71A BODY INTERNAL TRIM
- 72A SIDE OPENING ELEMENT TRIM
- 73A NON-SIDE OPENING ELEMENTS TRIM
- FRONT SEAT FRAMES AND MECHANISMS
- 76A REAR SEAT FRAMES AND MECHANISMS
- 77A FRONT SEATTRIM
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- 79A SEAT COMPONENTS

X91

MARCH 2007

Edition Anglaise

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The methods may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which his vehicles are constructed."

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LAGUNA III - Section 7

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Removal - Refitting

Floor carpet: Removal - Refitting

bolt of the front side seat belt lower mounting rail 21 N.m

IMPORTANT

Consult the safety and cleanliness advice and operation recommendations before carrying out any repair (see **Airbag and Pretensioners: Precautions for repair**) (88C, Airbags and pretensioners).

REMOVAL

I - REMOVAL PREPARATION OPERATION

□ Disconnect the battery (see Battery: Removal - Refitting) (80A, Battery).

□ Remove:

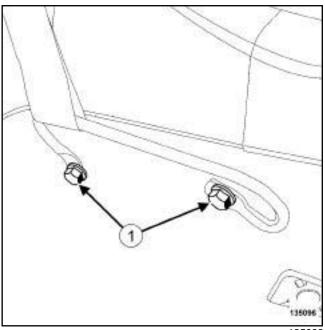
- -the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal Refitting, page 76A-3),
- -the front seats completely (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15),
- the central console (see **Centre console: Removal Refitting**) (57A, Interior equipment),
- the front door sill linings (see 71A, Body internal trim, Front door sill lining: Removal Refitting, page 71A-12).

B91 or K91

□ Remove:

- the B-pillar upper trims (see 71A, Body internal trim, B-pillar upper trim: Removal Refitting, page 71A-22),
- -the B-pillar lower trims (see 71A, Body internal trim, B-pillar lower trim: Removal Refitting, page 71A-15).

D91



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□ Remove:

- the bolts (1) of the front side seat belt lower mounting rail,
- the rear panel trims (see 71A, Body internal trim, Rear panel trim: Removal - Refitting, page 71A-31).

B91 or K91

☐ Remove:

- the rear door sill linings (see 71A, Body internal trim, Rear door sill lining: Removal - Refitting, page 71A-16),
- the rear inner sill upper trims (see 71A, Body internal trim, Rear door sill upper lining: Removal Refitting, page 71A-25).

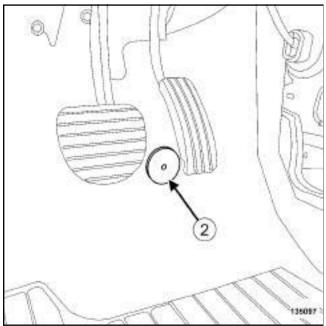
Floor carpet: Removal - Refitting

II - OPERATION FOR REMOVAL OF PART CONCERNED

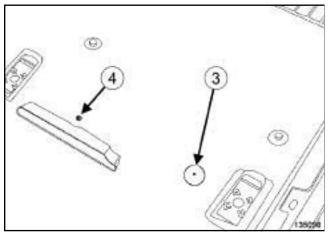
B91 or K91

□ Remove the floor carpet.

D91

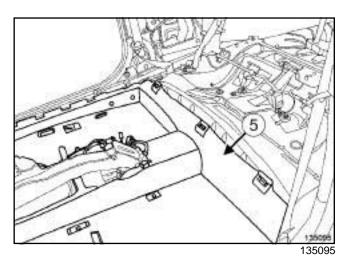


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135098

- □ Remove:
 - the floor carpet clips (2) and (3),
 - the floor carpet bolt (4)



☐ Remove the floor carpet (5)

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

☐ Refit the floor carpet.

D91

- ☐ Refit:
 - the floor carpet bolt (4),
 - the floor carpet clips (2) and (3).

II - FINAL OPERATION

B91 or K91

- ☐ Refit:
 - the rear inner sill upper trims (see 71A, Body internal trim, Rear door sill upper lining: Removal Refitting, page 71A-25)
 - the rear door sill linings (see 71A, Body internal trim, Rear door sill lining: Removal - Refitting, page 71A-16) ,

BODY INTERNAL TRIM Floor carpet: Removal - Refitting

D91 □ Refit: -the rear panel trims (see 71A, Body internal trim, Rear panel trim: Removal - Refitting, page 71A-31), -the front side seat belt lower mounting rail. □ Torque tighten the bolt of the front side seat belt lower mounting rail (21 N.m). B91 or K91 □ Refit:

☐ Refit:

page 71A-15),

page 71A-22).

- the front door sill linings (see 71A, Body internal trim, Front door sill lining: Removal - Refitting, page 71A-12),

- the B-pillar lower trims (see 71A, Body internal trim, B-pillar lower trim: Removal - Refitting,

- the B-pillar upper trims (see 71A, Body internal trim, B-pillar upper trim: Removal - Refitting,

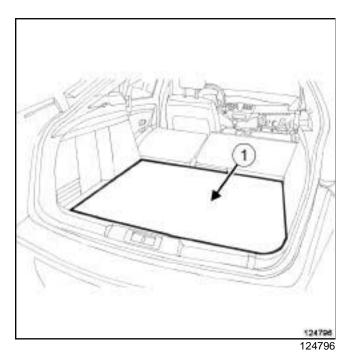
- the central console (see **Centre console: Removal Refitting**) (57A, Interior equipment),
- -the front seats completely (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15),
- the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal Refitting, page 76A-3).
- ☐ Connect the battery (see Battery : Removal Refitting) (80A, Battery).





REMOVAL

OPERATION FOR REMOVAL OF PART CONCERNED



☐ Remove the luggage compartment carpet (1).

REFITTING

REFITTING OPERATION FOR PART CONCERNED

☐ Refit the luggage compartment carpet.

Headlining: Removal - Refitting

Essential special tooling D91 Car. 1597 Trim removal lever. □ Remove: - the door sill linings (see Door sill lining: Removal - Refitting), **IMPORTANT** Consult the safety and cleanliness advice and ope-- the rear panel trims (see 71A, Body internal trim, ration recommendations before carrying out any Rear panel trim: Removal - Refitting, page 71Arepair (see Airbag and Pretensioners: Precau-31). tions for repair) (88C, Airbags and pretensioners). REMOVAL ☐ Partially remove the side door seals. I - REMOVAL PREPARATION OPERATION □ Remove: □ Tilt the seats. - the windscreen pillar trims (see 71A, Body inter-☐ Position the gear lever towards the rear. nal trim, A-pillar trim: Removal - Refitting, page 71A-21), ☐ Disconnect the battery (see Battery: Removal -Refitting) (80A, Battery). - the B-pillar upper trims (see 71A, Body internal trim, B-pillar upper trim: Removal - Refitting, D91 page 71A-22), □ Remove: -the passenger front side door (see Front side B91 or K91 door: Removal - Refitting) (47A, Side opening elements). □ Remove: - the side door seals (see Front side door seal: Re-- the B-pillar lower trims (see 71A, Body internal moval - Refitting) (65A, Opening element seatrim, B-pillar lower trim: Removal - Refitting, ling). page 71A-15), - the rear door sill linings (see 71A, Body internal trim, Rear door sill lining: Removal - Refitting, □ Remove: page 71A-16), -the grab handles (see Grab handle: Removal -- the rear inner sill upper trims (see 71A, Body inter-**Refitting**) (57A, Interior equipment), nal trim, Rear door sill upper lining: Removal --the sun visors (see Sun visor: Removal - Refit-Refitting, page 71A-25), ting) (57A, Interior equipment), - the rear parcel shelf side trim panels (see 71A, - the headlining light (see Headlining light: Remo-Body internal trim, Rear parcel shelf side trim: val - Refitting) (81B, Interior lighting). Removal - Refitting, page 71A-34), B91 or K91, and ELECTRICAL SUNROOF + FIXED REAR SECT ☐ Remove the sunroof switch (see **Sunroof switch**: □ Remove: Removal - Refitting) (87D, Electric windows - Sun-

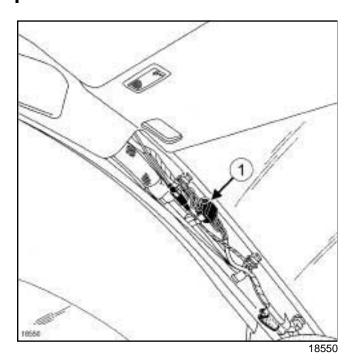
the rear quarter panel trims (see 71A, Body internal trim, Rear quarter panel trim: Removal - Re-

fitting, page **71A-27**).

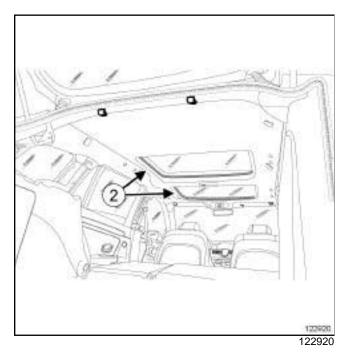
roof).

BODY INTERNAL TRIM Headlining: Removal - Refitting

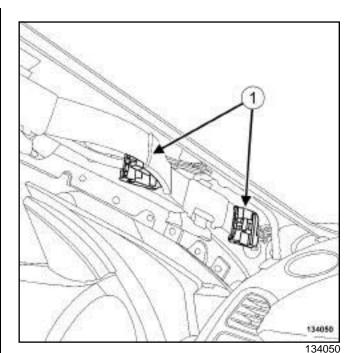
B91 or K91



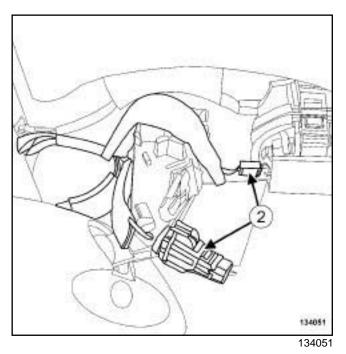
□ Disconnect the headlining wiring connectors (1).



☐ Carefully remove the finishing seals (2) (depending on the equipment level).



□ Disconnect the headlining wiring connectors (1) .

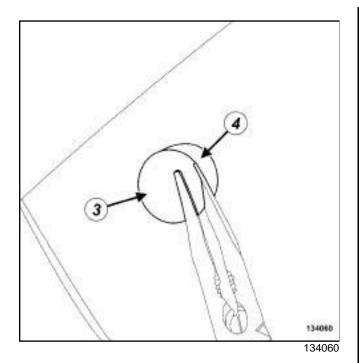


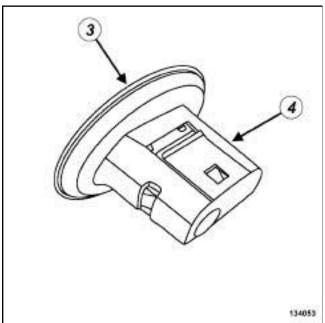
☐ Disconnect the connectors from the wiring of the interior rear view mirror (2).

D91

□ Remove the high level brake light (see **Third brake light: Removal - Refitting**) (81A, Rear lighting).

BODY INTERNAL TRIM Headlining: Removal - Refitting

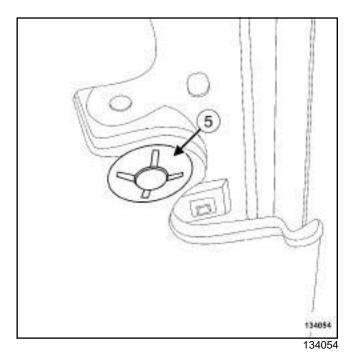




☐ Remove the airbag pins (3) with the clips (4).

Note:

The clips are destroyed once they have been removed.



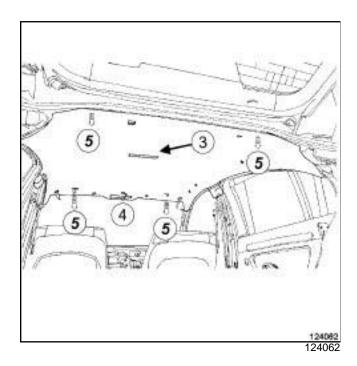
 \square Remove the central rear clip (5).

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BODY INTERNAL TRIM Headlining: Removal - Refitting

II - OPERATION FOR REMOVAL OF PART CONCERNED

B91 or K91



☐ Carefully detach the central part of the headlining at (3) using a heat stripper.

Note:

When detaching the central part of the headlining, take care not to deform the roof as the headlining and roof are bonded using a double sided adhesive.

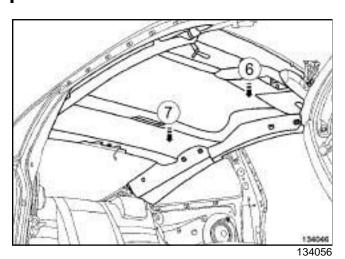
- ☐ Unclip the front section of the headlining (4) using the (Car. 1597).
- □ Remove:
 - the headlining clips (5),
 - the headlining through the rear of the vehicle (this operation requires two people).

Note:

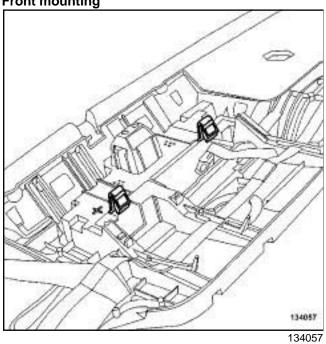
For vehicles equipped with a sunroof, the headlining must be handled with care; the side edges are weakened by the design of the sunroof.

BODY INTERNAL TRIM Headlining: Removal - Refitting

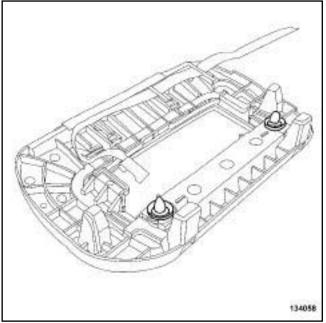
D91



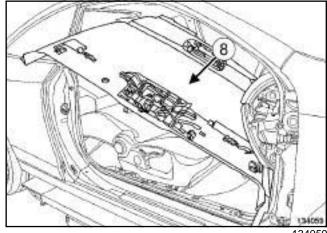
Front mounting



Central mounting



the central section (7).



☐ Pass the headlining (8) through the passenger side.

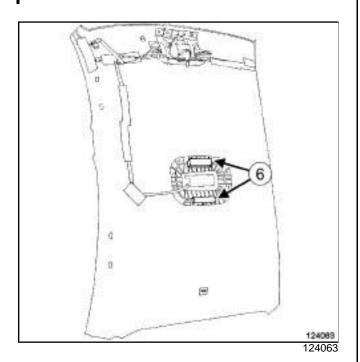
Headlining: Removal - Refitting

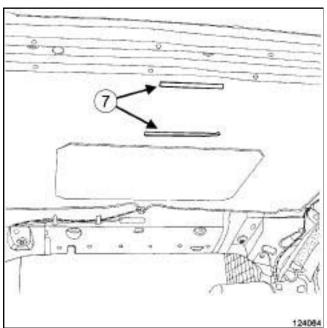


REFITTING

I - REFITTING PREPARATION OPERATION

B91 or K91





- ☐ Remove the double-sided adhesive tapes (7).
- □ Degrease the areas (6) and (7) using a LINT-FREE CLOTH soaked with HEPTANE (see Vehicle: Parts and ingredients for the repairwork) (04B, Consumables Products).
- □ Replace the DOUBLE-SIDED ADHESIVES under the roof (see Vehicle: Parts and ingredients for

the repairwork) (04B, Consumables - Products).

II - REFITTING OPERATION FOR PART CONCERNED

B91 or K91

☐ Position the headlining in the passenger compartment (this operation requires two people).

Note:

For vehicles equipped with a sunroof, the headlining must be handled with care; the side edges are weakened by the design of the sunroof.

- ☐ Clip on the headlining front section.
- ☐ Position the headlining rear section.
- □ Refit the headlining clips (5).
- ☐ Bond the headlining central section.

Note:

When refitting the headlining, take care not to deform the roof as the headlining and roof are bonded using a double sided adhesive.

D91

- □ Position the headlining in the passenger compartment (this operation requires two people).
- ☐ Clip on the central section (7), then the front section (6).
- □ Refit the rear central clip (5).
- ☐ Replace the airbag pins (3) and the clips (4).

III - FINAL OPERATION

B91 or K91

- □ Refit the finishing seals (2).
- ☐ Connect the headlining wiring connectors.

124064

Headlining: Removal - Refitting

D91	B91 or K91, and ELECTRICAL SUNROOF +		
□ Connect the central rear view mirror connectors (2).	 FIXED REAR SECT □ Refit the sunroof switch (see Sunroof switch: Removal - Refitting) (87D, Electric windows - Sunroof). 		
☐ Refit the rear quarter panel trims (see 71A, Body internal trim, Rear quarter panel trim: Removal - Refitting, page 71A-27).			
g , page 1 17(2 1).	☐ Refit:		
B91 or K91	 the headlining light (see Headlining light: Removal - Refitting) (81B, Interior lighting), 		
□ Refit:	 the sun visors (see Sun visor: Removal - Refit- ting) (57A, Interior equipment), 		
-the rear parcel shelf side trim panels (see 71A, Body internal trim, Rear parcel shelf side trim: Removal - Refitting, page 71A-34),	 the grab handles (see Grab handle: Removal - Refitting) (57A, Interior equipment). 		
- the rear inner sill upper trims (see 71A, Body inter-	B91 or K91		
nal trim, Rear door sill upper lining: Removal - Refitting, page 71A-25),	☐ Refit the side door seals.		
 - the rear door sill linings (see 71A, Body internal trim, Rear door sill lining: Removal - Refitting, page 71A-16), 			
- the B-pillar lower trims (see 71A, Body internal trim, B-pillar lower trim: Removal - Refitting,	D91 □ Refit:		
page 71A-15) ,	 the side door seals (see Front side door seal: Removal - Refitting) (65A, Opening element sealing), 		
□ Refit:	- the passenger front side door (see Front side		
-the B-pillar upper trims (see 71A, Body internal trim, B-pillar upper trim: Removal - Refitting, page 71A-22),	door: Removal - Refitting) (47A, Side opening elements).		
 - the windscreen pillar trims (see 71A, Body internal trim, A-pillar trim: Removal - Refitting, page 71A-21). 	☐ Connect the battery (see Battery : Removal - Refitting) (80A, Battery).		
,	☐ Carry out a function test.		
D91			
■ Refit:			
- the high level brake light (see Third brake light: Removal - Refitting) (81A, Rear lighting),			
- the rear panel trims (see 71A, Body internal trim, Rear panel trim: Removal - Refitting, page 71A-31),			
-the door sill linings (see Door sill lining: Removal			

- Refitting) .

BODY INTERNAL TRIM Front door sill lining: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION

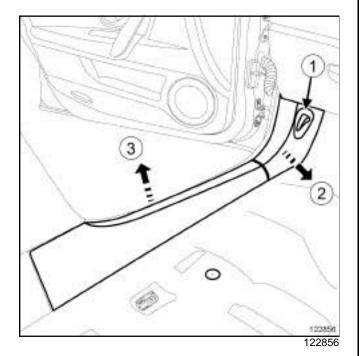
B91 or K91

□ Remove:

- -the B-pillar upper trim (see 71A, Body internal trim, B-pillar upper trim: Removal Refitting, page 71A-22),
- -the B-pillar lower trim (see 71A, Body internal trim, B-pillar lower trim: Removal Refitting, page 71A-15).

II - OPERATION FOR REMOVAL OF PART CONCERNED

B91 or K91

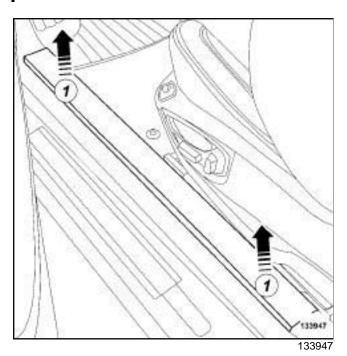


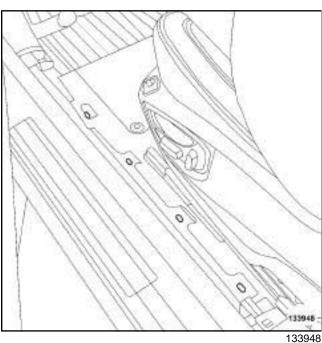
□ Remove:

- the bonnet release control (1),
- -the front section of the front door sill lining trim at (2) ,
- the rear section of the front door sill lining at (3) .

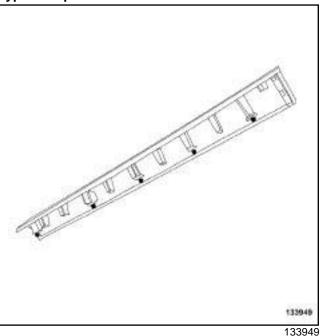
BODY INTERNAL TRIM Front door sill lining: Removal - Refitting

D91





Type of clip



☐ Remove the front door sill lining at (1).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

B91 or K91

- ☐ Refit:
 - the rear section of the front door sill lining trim,
 - the front section of the front door sill lining trim,
 - the bonnet release catch (1).

D91

☐ Refit the front door sill lining.

BODY INTERNAL TRIM Front door sill lining: Removal - Refitting

II - FINAL OPERATION

B91 or K91

□ Refit:

- the B-pillar lower trim (see 71A, Body internal trim, B-pillar lower trim: Removal Refitting, page 71A-15),
- -the B-pillar upper trim (see 71A, Body internal trim, B-pillar upper trim: Removal Refitting, page 71A-22).

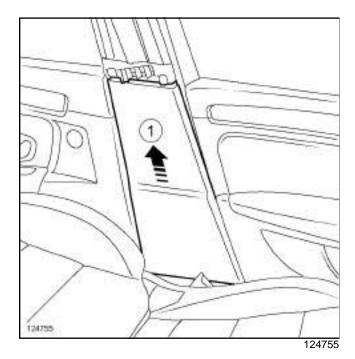
BODY INTERNAL TRIM B-pillar lower trim: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION

- ☐ Partially remove the side door seals.
- □ Remove the B-pillar upper trim (see 71A, Body internal trim, B-pillar upper trim: Removal Refitting, page 71A-22).

II - OPERATION FOR REMOVAL OF PART CONCERNED



☐ Remove the B-pillar lower trim at (1).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

☐ Refit the B-pillar lower trim.

II - FINAL OPERATION.

- ☐ Clip on the front seat belt.
- ☐ Refit:
 - -the B-pillar upper trim (see 71A, Body internal trim, B-pillar upper trim: Removal Refitting, page 71A-22),
 - the side door seals.

Rear door sill lining: Removal - Refitting

REMOVAL

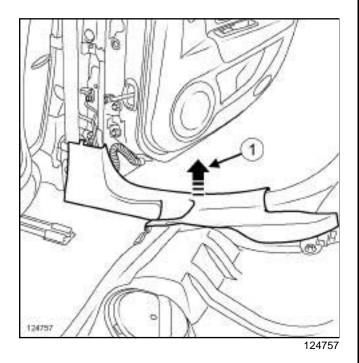
I - REMOVAL PREPARATION OPERATION

☐ Partially remove the rear side door seal.

□ Remove:

- -the B-pillar upper trim (see 71A, Body internal trim, B-pillar upper trim: Removal Refitting, page 71A-22),
- -the B-pillar lower trim (see 71A, Body internal trim, B-pillar lower trim: Removal Refitting, page 71A-15),
- the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal Refitting, page 76A-3).

II - OPERATION FOR REMOVAL OF PART CONCERNED



☐ Remove the rear door sill lining as shown (1).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

☐ Refit the rear door sill lining.

II - FINAL OPERATION.

☐ Refit:

- the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal - Refitting, page 76A-3),
- the B-pillar lower trim (see 71A, Body internal trim, B-pillar lower trim: Removal - Refitting, page 71A-15),
- the B-pillar upper trim (see 71A, Body internal trim, B-pillar upper trim: Removal - Refitting, page 71A-22).
- ☐ Refit the rear side door seal.

Rear wheel arch lining: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION

B91 or K91

- ☐ Partially remove the tailgate seal.
- □ Remove the luggage compartment carpet (see 71A, Body internal trim, Luggage compartment carpet: Removal Refitting, page 71A-4).

B91 or K91, and REAR AIRBAG 01

IMPORTANT

Consult the safety and cleanliness advice and operation recommendations before carrying out any repair (see **Airbag and Pretensioners: Precautions for repair**) (88C, Airbags and pretensioners).

□ Disconnect the battery (see Battery: Removal - Refitting) (80A, Battery).

B91 or K91

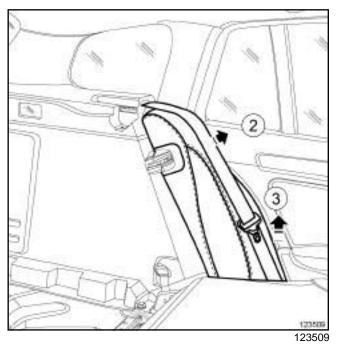
- □ Remove the rear door upper sill trim (see 71A, Body internal trim, Rear door sill upper lining: Removal Refitting, page 71A-25).
- □ Remove the rear end panel trim (see 71A, Body internal trim, Rear end panel lining: Removal Refitting, page 71A-40).

D91 or K91



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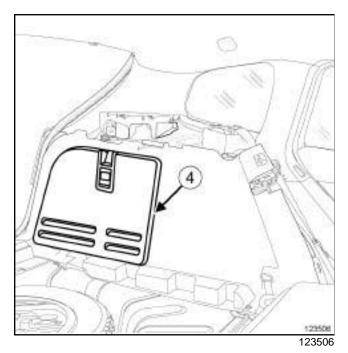
☐ Remove the trim (1).



☐ Unclip the side frames at (2) and (3).

BODY INTERNAL TRIM Rear wheel arch lining: Removal - Refitting

K91

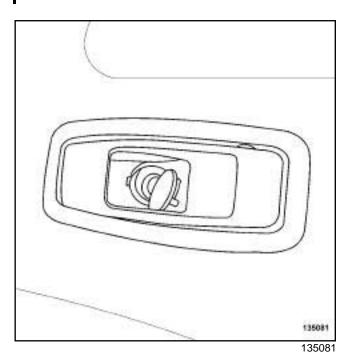


☐ Remove the storage compartment flap (4).

B91 or K91

☐ Remove the rear parcel shelf trim (see Rear parcel shelf trim: Removal - Refitting).

D91



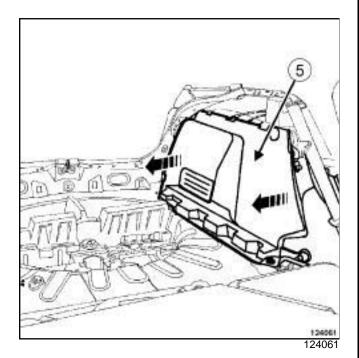
□ Remove:

- the bolt,
- the rear bench seatback unlocking control.

BODY INTERNAL TRIM Rear wheel arch lining: Removal - Refitting

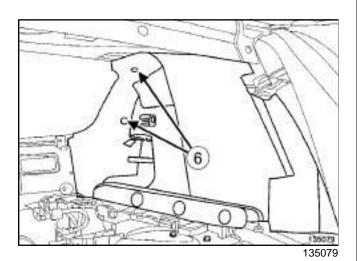
II - OPERATION FOR REMOVAL OF PART CONCERNED

B91 or K91



☐ Remove the rear wheel arch trim (5).

D91



□ Remove:

- the clips (6),
- the rear wheel arch trim.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

☐ Refit the rear wheel arch trim.

D91

☐ Refit clips.

II - FINAL OPERATION

D91

- ☐ Refit:
 - the rear bench seatback unlocking control,
 - the bolt.

B91 or K91

□ Refit the rear parcel shelf trim (see Rear parcel shelf trim: Removal - Refitting).

K91

☐ Refit the storage compartment flap (4).

D91 or K91

- ☐ Clip on the side frames.
- ☐ Refit the trim piece (1).
- □ Refit the rear end panel trim (see 71A, Body internal trim, Rear end panel lining: Removal Refitting, page 71A-40).

BODY INTERNAL TRIM Rear wheel arch lining: Removal - Refitting

B91 or K91	_
□ Refit the rear inner sill upper trim (see 71A, Body in ternal trim, Rear door sill upper lining: Removal Refitting, page 71A-25).	
	L
B91 or K91, and REAR AIRBAG 01	_
☐ Connect the battery (see Battery : Removal - Refiting) (80A, Battery).	t-
☐ Refit the luggage compartment carpet (see 714	
Body internal trim, Luggage compartment ca pet: Removal - Refitting, page 71A-4).	r-
B91 or K91	_
☐ Refit the tailgate seal.	

A-pillar trim: Removal - Refitting

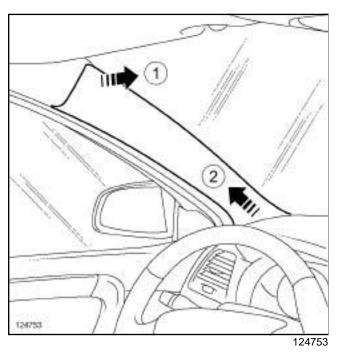


REMOVAL

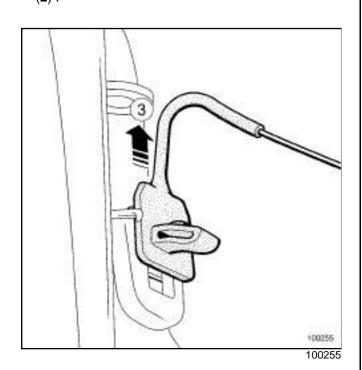
I - REMOVAL PREPARATION OPERATION

☐ Partially remove the front side door seal.

II - OPERATION FOR REMOVAL OF PART CONCERNED



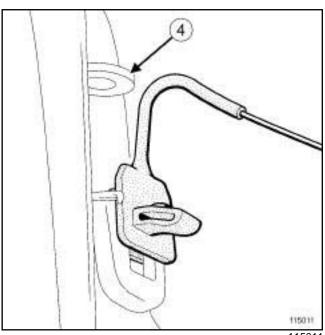
□ Partially remove the windscreen pillar trim at (1) and (2).



☐ Unclip the windscreen pillar trim at (3).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED



- 115011
- ☐ Clip on the windscreen pillar trim (4).
- ☐ Refit the windscreen pillar trim.

II - FINAL OPERATION.

☐ Refit the front side door seal.

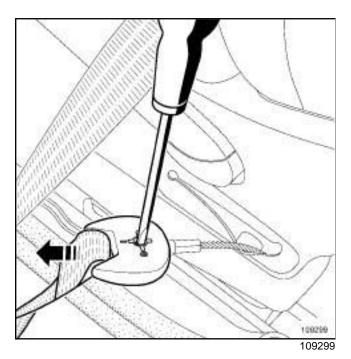
B-pillar upper trim: Removal - Refitting



REMOVAL

I - REMOVAL PREPARATION OPERATION

☐ Partially remove the side door seals.

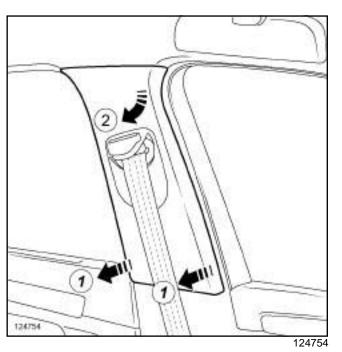


☐ Unclip the front seat belt.

II - OPERATION FOR REMOVAL OF PART CONCERNED

Note:

When removing the B-pillar upper trim, take care not to deform the headlining in that area.



☐ Carefully unclip the B-pillar upper trim at (1) and (2).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

☐ Clip on the B-pillar upper trim.

II - FINAL OPERATION.

- ☐ Clip on the front seat belt.
- ☐ Refit the side door seals.

BODY INTERNAL TRIM B-pillar upper trim: Removal - Refitting



D91

Essential special tooling	
Car. 1363	Set of trim removal levers.

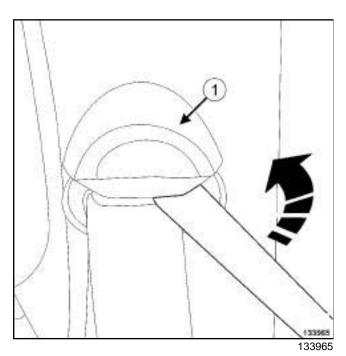
Tightening torques ♡	
front side seat belt return mechanism bolt	21 N.m

REMOVAL

I - REMOVAL PREPARATION OPERATION

□ Remove:

- -the front door sill lining (see 71A, Body internal trim, Front door sill lining: Removal - Refitting, page 71A-12) ,
- the side section (see **Side section: Removal Refitting**),
- the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal Refitting, page 76A-3),
- the rear quarter panel trim (see 71A, Body internal trim, Rear quarter panel trim: Removal Refitting, page 71A-27),
- the rear panel trim (see 71A, Body internal trim, Rear panel trim: Removal Refitting, page 71A-31).



☐ Remove the trim (1) from the front side seat belt return mechanism using the tool (Car. 1363).



☐ Remove the bolt from the front side seat belt return mechanism (2).

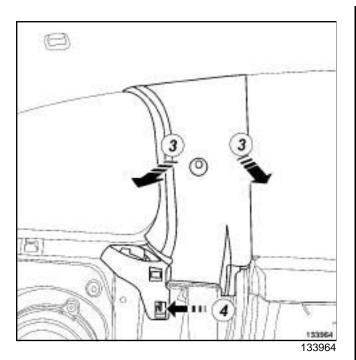
II - OPERATION FOR REMOVAL OF PART CONCERNED

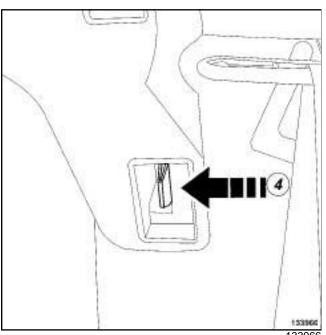
Note:

When removing the B-pillar upper trim, take care not to deform the headlining in that area.

B-pillar upper trim: Removal - Refitting

D91





☐ Carefully unclip the B-pillar upper trim at (3) and (4).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

☐ Clip on the B-pillar upper trim.

II - FINAL OPERATION

- ☐ Refit the front side seat belt return mechanism.
- ☐ Torque tighten the front side seat belt return mechanism bolt (21 N.m).
- ☐ Refit:
 - the trim (1) of the front side seat belt return mechanism,
 - the rear panel trim (see 71A, Body internal trim, Rear panel trim: Removal - Refitting, page 71A-31),
 - the rear quarter panel trim (see 71A, Body internal trim, Rear quarter panel trim: Removal Refitting, page 71A-27),
 - the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal - Refitting, page 76A-3),
 - the side section (see Side section: Removal Refitting)
 - the front door sill lining (see 71A, Body internal trim, Front door sill lining: Removal Refitting, page 71A-12).

Rear door sill upper lining: Removal - Refitting



REMOVAL

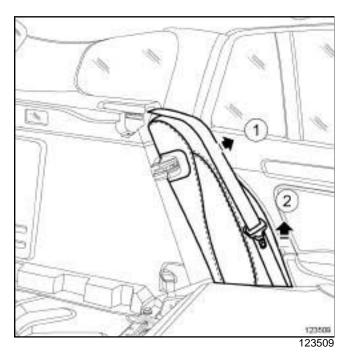
I - REMOVAL PREPARATION OPERATION

IMPORTANT

Never handle the pyrotechnic systems (pretensioners or airbags) near to a source of heat or naked flame - they may be triggered.

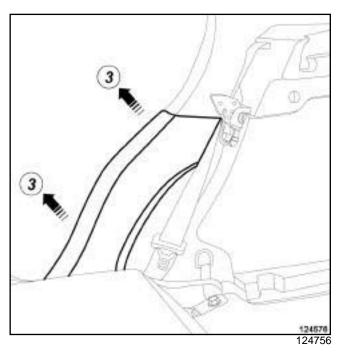
- □ Disconnect the battery (see **Battery**: **Removal Refitting**) (MR 415, 80A, Battery) (depending on equipment level).
- □ Remove the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal Refitting, page 76A-3).
- ☐ Tilt the rear bench seatback.

K91

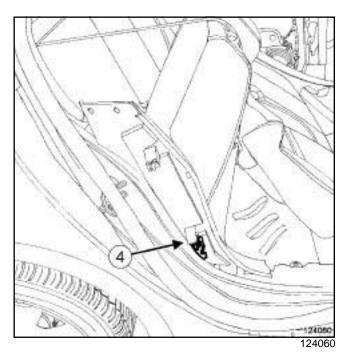


☐ Remove the side section at (1) and (2).

II - OPERATION FOR REMOVAL OF PART CONCERNED



☐ Unclip the rear inner sill upper trim at (3).



☐ Unclip the connector (depending on equipment level).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

☐ Clip on the connector (depending on equipment level).

Rear door sill upper lining: Removal - Refitting

Refit the rear inner sill upper trim.		
II ·	- FINAL OPERATION.	
ł	(91	
	Refit the side section.	
	Tilt the rear bench seatback.	
	Refit the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal - Refitting, page 76A-3).	
	Connect the battery (see Battery : Removal - Refitting) (MR 415, 80A, Battery) (depending on equipment level).	

BODY INTERNAL TRIM Rear quarter panel trim: Removal - Refitting



B91 or K91

IMPORTANT

Consult the safety and cleanliness advice and operation recommendations before carrying out any repair (see Airbag and Pretensioners: Precautions for repair) (88C, Airbags and pretensioners).

REMOVAL

I - REMOVAL PREPARATION OPERATION

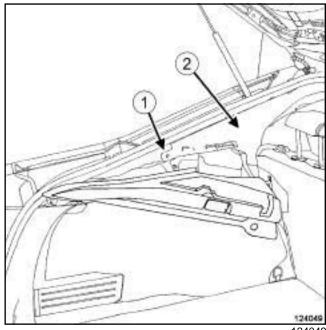
- ☐ Disconnect the battery (see Battery: Removal -Refitting) (80A, Battery).
- ☐ Partially remove the tailgate seal.
- □ Remove:
 - -the rear parcel shelf side trim (see 71A, Body internal trim, Rear parcel shelf side trim: Removal - Refitting, page 71A-34),
 - the rear inner sill upper trim (see 71A, Body internal trim, Rear door sill upper lining: Removal -Refitting, page 71A-25).

II - OPERATION FOR REMOVAL OF PART CONCERNED

Note:

When removing the rear quarter panel trim, take care not to deform the headlining in that area.

B91



124049

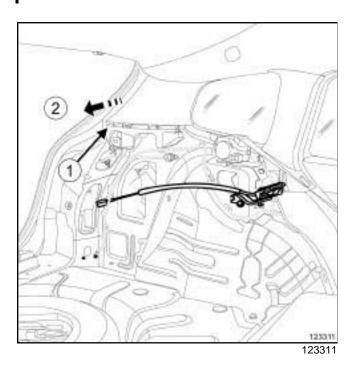
- □ Remove the bolt (1).
- ☐ Carefully unclip the rear quarter panel trim (2).

Rear quarter panel trim: Removal - Refitting

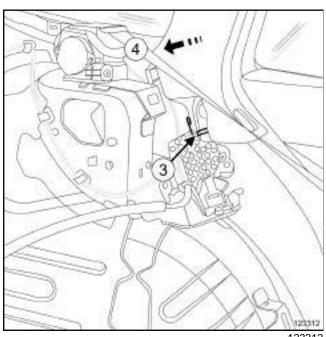


B91 or K91

K91



- ☐ Remove the bolt (1).
- ☐ Carefully unclip the rear section of the rear quarter panel trim at (2).



123312

- □ Remove the bolt (3).
- ☐ Carefully unclip the front section of the rear quarter panel trim at (4).

REFITTING

I - REFITTING OPERATION FOR PART **CONCERNED**

K91

- ☐ Refit:
 - the front section of the rear quarter panel trim (4),
 - the bolt (3),
 - the rear section of the rear quarter panel trim (2),
 - the bolt (1).

B91

- □ Refit:
 - the rear quarter panel trim (2),
 - the bolt (1).

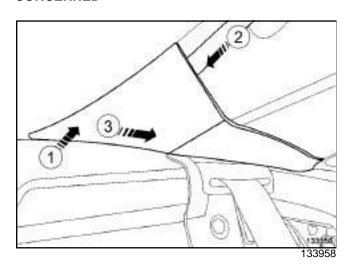
II - FINAL OPERATION

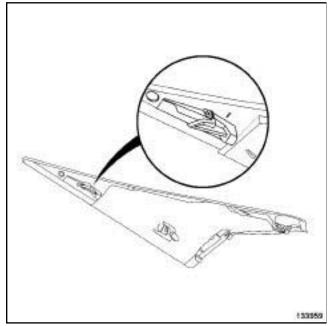
- ☐ Refit:
 - the rear inner sill upper trim (see 71A, Body internal trim, Rear door sill upper lining: Removal -Refitting, page 71A-25),
 - the rear parcel shelf side trim (see 71A, Body internal trim, Rear parcel shelf side trim: Removal - Refitting, page 71A-34),
 - the tailgate seal.
- ☐ Connect the battery (see Battery : Removal Refitting) (80A, Battery).

D91

REMOVAL

OPERATION FOR REMOVAL OF PART CONCERNED





□ Remove the rear quarter panel trim at (1), (2) and (3).

REFITTING

REFITTING OPERATION FOR PART CONCERNED

☐ Refit the rear quarter panel trim.

Rear parcel shelf lining: Removal - Refitting



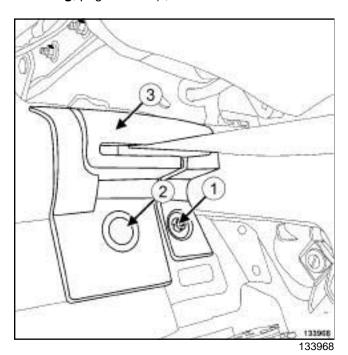
D91

REMOVAL

I - REMOVAL PREPARATION OPERATION

□ Remove:

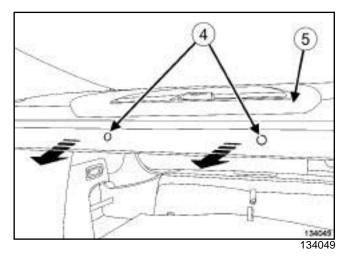
- the side section (see Side section: Removal Refitting) ,
- the rear quarter panel trim (see 71A, Body internal trim, Rear quarter panel trim: Removal Refitting, page 71A-27),



□ Remove:

- the bolt (1),
- the clip (2),
- the trim (3) .

II - OPERATION FOR REMOVAL OF PART CONCERNED



□ Remove:

- the clips (4),
- the rear parcel shelf lining (5).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

☐ Refit:

- the rear parcel shelf lining (5),
- the clips (4) .

II - FINAL OPERATION

☐ Refit:

- the trim (3),
- the clip (2),
- the bolt (1),
- the rear quarter panel trim (see 71A, Body internal trim, Rear quarter panel trim: Removal Refitting, page 71A-27),
- the side section (see Side section: Removal Refitting).

Rear panel trim: Removal - Refitting

71A

D91

Essential special tooling

Car. 1363

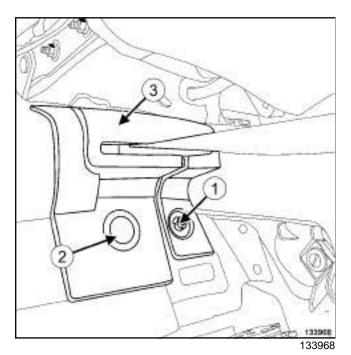
Set of trim removal levers.

REMOVAL

I - REMOVAL PREPARATION OPERATION

□ Remove:

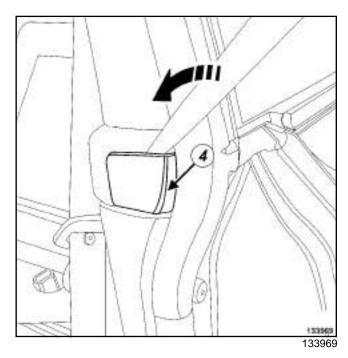
- -the side section (see **Side section: Removal Refitting**),
- the front door sill lining (see 71A, Body internal trim, Front door sill lining: Removal Refitting, page 71A-12),
- the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal Refitting, page 76A-3),
- -the rear quarter panel trim (see 71A, Body internal trim, Rear quarter panel trim: Removal Refitting, page 71A-27).

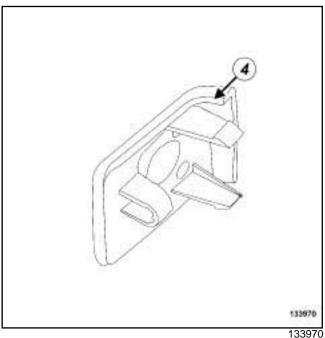


□ Remove:

- the bolt (1),
- the clip (2),
- the trim (3) .

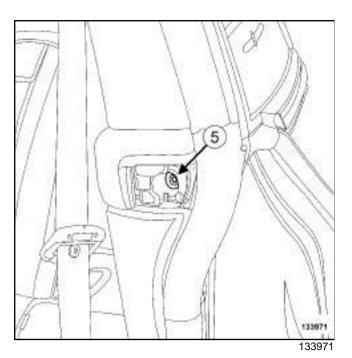
II - REMOVAL OPERATION FOR PART CONCERNED



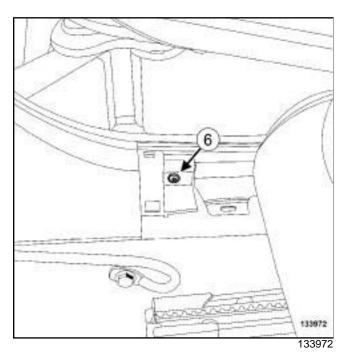


☐ Remove the trim (4) using the tool (Car. 1363).

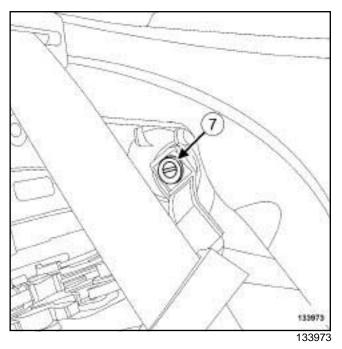
D91



☐ Remove the bolt (5).



☐ Remove the bolt (6).

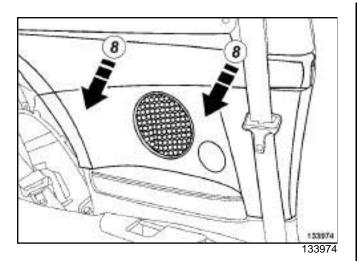


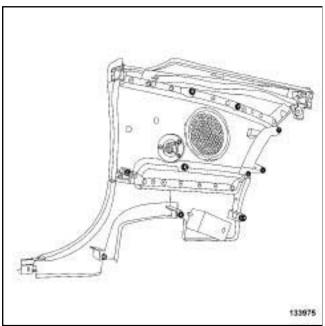
☐ Remove clip (7).

Rear panel trim: Removal - Refitting

71A

D91





133975

☐ Remove the rear panel trim (8).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

- ☐ Refit:
 - the rear panel trim (8),
 - the clip (7),
 - the bolt (6),
 - the bolt (5),
 - the trim (4),

II - FINAL OPERATION

- ☐ Refit:
 - the trim (3),
 - the clip (2),
 - the bolt (1)
 - the rear quarter panel trim (see 71A, Body internal trim, Rear quarter panel trim: Removal Refitting, page 71A-27),
 - the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal - Refitting, page 76A-3),
 - the front door sill lining (see 71A, Body internal trim, Front door sill lining: Removal - Refitting, page 71A-12),
 - the side section (see Side section: Removal Refitting).

BODY INTERNAL TRIM

Rear parcel shelf side trim: Removal - Refitting



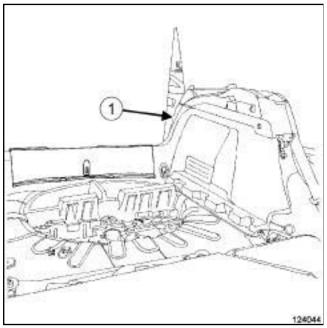
REMOVAL

I - REMOVAL PREPARATION OPERATION

☐ Partially remove the tailgate seal.

B91

- ☐ Tilt the rear bench seat seatback.
- ☐ Remove the rear parcel shelf.



124044

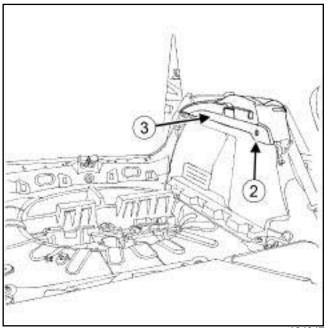
□ Partially remove the rear end panel side trim (1) (see 71A, Body internal trim, Rear end panel lining: Removal - Refitting, page 71A-40).

K91

- □ Remove:
 - the luggage cover,
 - -the side section (see 76A, Rear seat frames and mechanisms, 1/3 and 2/3 rear bench seatback: Removal Refitting, page 76A-1).

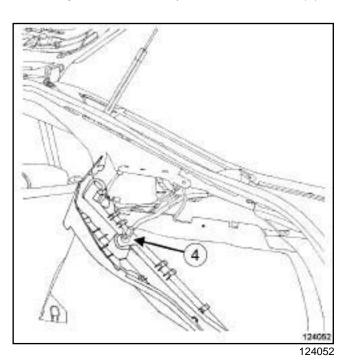
II - OPERATION FOR REMOVAL OF PART CONCERNED

B91



124047

- ☐ Remove the bolt (2).
- ☐ Partially remove the rear parcel shelf side trim (3).

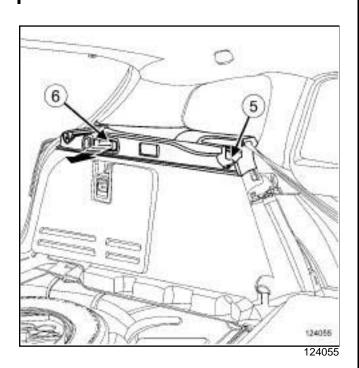


- □ Disconnect the connector (4).
- ☐ Remove the rear parcel shelf side trim.

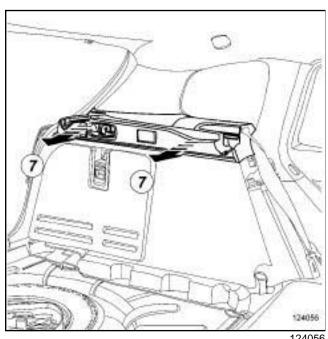
BODY INTERNAL TRIM

Rear parcel shelf side trim: Removal - Refitting

K91

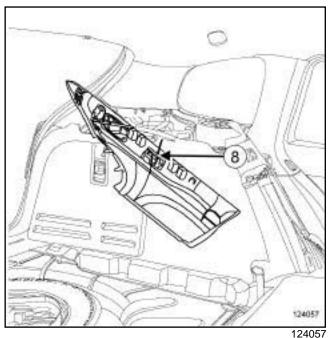


- □ Remove:
 - the bolt (5),
 - the blanking cover (6),
 - the bolt (6) .
- ☐ Unclip the rear bench seat unlocking mechanism.



124056

Partially remove the rear parcel shelf side trim at (7)



- □ Disconnect the connector (8).
- ☐ Remove the rear parcel shelf side trim.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

B91

- □ Connect the connector (4).
- ☐ Refit:
 - the rear parcel shelf side trim (3),
 - the bolt (5) .

K91

- ☐ Connect the connector (8).
- ☐ Clip on the rear bench seat unlocking mechanism.
- ☐ Refit the rear parcel shelf side trim.
- ☐ Refit:
 - the bolt (6),
 - the blanking cover (6),

BODY INTERNAL TRIM Rear parcel shelf side trim: Removal - Refitting

- the bolt <i>(5)</i> .	
II - FINAL OPERATION.	
K91	
□ Refit:	
 the side section (see 76A, Rear seat frames mechanisms, 1/3 and 2/3 rear bench seath Removal - Refitting, page 76A-1), 	
-the luggage cover.	
B91	
☐ Refit:	
 - the rear end panel side trim (1) (see 71A, Bod ternal trim, Rear end panel lining: Remo Refitting, page 71A-40), 	•
-the rear parcel shelf.	
☐ Tilt the rear bench seat seatback.	
☐ Refit the tailgate seal.	

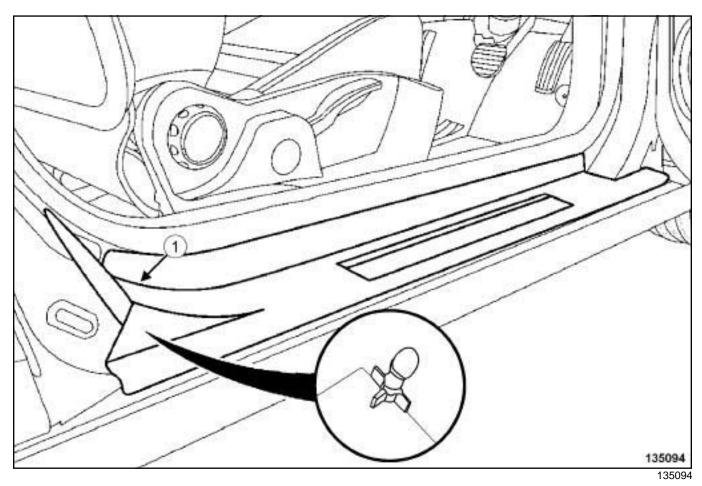
BODY INTERNAL TRIM Door sill: Removal - Refitting

71A

D91

REMOVAL

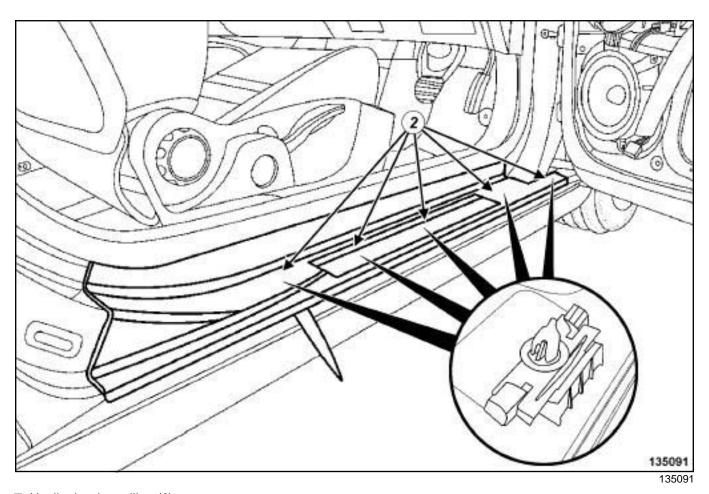
OPERATION FOR REMOVAL OF PART CONCERNED



 $\ \ \Box$ Unclip the door sill partially at (1).

BODY INTERNAL TRIM Door sill: Removal - Refitting

D91



☐ Unclip the door sill at (2).

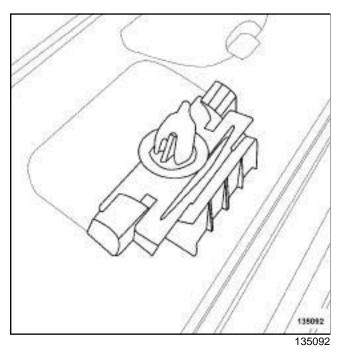
71A-38

BODY INTERNAL TRIM Door sill: Removal - Refitting

D91

REFITTING

REFITTING OPERATION FOR PART CONCERNED



- ☐ Check the condition of the clips.
- ☐ Refit the door sill.
- ☐ Clip on the door sill.

BODY INTERNAL TRIM Rear end panel lining: Removal - Refitting



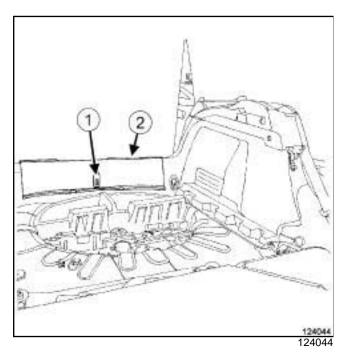
REMOVAL

I - REMOVAL PREPARATION OPERATION

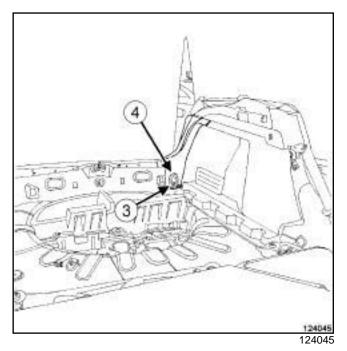
- ☐ Partially remove the tailgate seal.
- □ Remove the luggage compartment carpet (see 71A, Body internal trim, Luggage compartment carpet: Removal Refitting, page 71A-4).

II - OPERATION FOR REMOVAL OF PART CONCERNED

B91

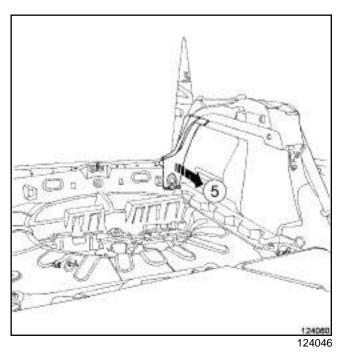


- □ Remove the bolt (1).
- ☐ Unclip the rear end panel trim centre section (2).



☐ Remove:

- the bolts (3),
- the towing rings (4) .

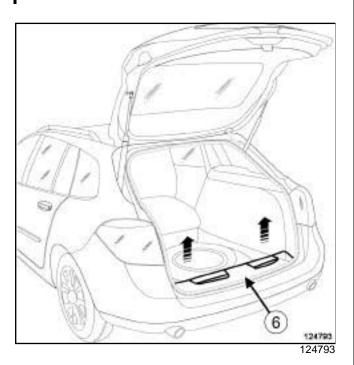


☐ Unclip the rear end panel trim side sections at (5).

BODY INTERNAL TRIM

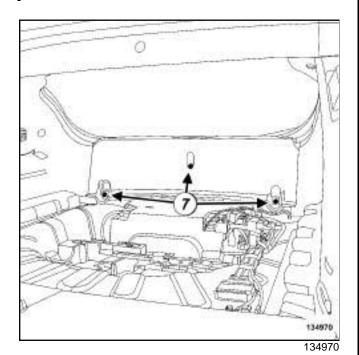
Rear end panel lining: Removal - Refitting

K91



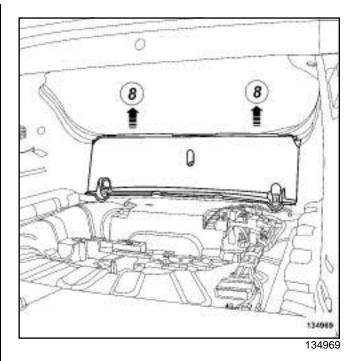
☐ Unclip the rear end panel trim (6).

D91



■ Remove:

- the bolts (7),
- the towing rings.



- ☐ Unclip the rear end panel trim at (8).
- ☐ Remove the rear end panel trim.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

D91

- ☐ Refit the rear end panel trim.
- ☐ Clip on the rear end panel trim.
- ☐ Refit:
 - the towing rings,
 - the bolts (7).

K91

☐ Clip on the rear end panel trim (6).

BODY INTERNAL TRIM Rear end panel lining: Removal - Refitting

|--|

□ Clip on the rear end panel trim side sections at (5).

□ Refit:

- the towing rings (4),
- the bolts (3),
- the rear end panel trim centre section,
- the bolt (1).

II - FINAL OPERATION

☐ Refit:

- -the luggage compartment carpet (see 71A, Body internal trim, Luggage compartment carpet: Removal - Refitting, page 71A-4),
- the tailgate seal.

Front side door trim: Removal - Refitting



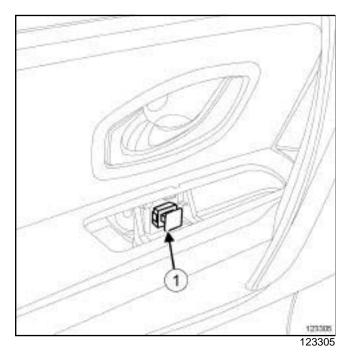
	Essential special tooling	
ar. 1363	Set of trim removal levers.	

REMOVAL

I - REMOVAL PREPARATION OPERATION

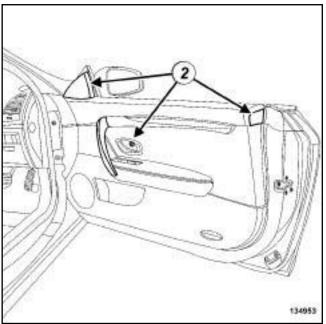
□ Remove the front window winder switch plate on the driver's door (see Front electric window switches on driver's door Removal - Refitting) (87D, Electric windows - Sunroof) or the front window winder switch plate on the passenger door (see Front electric window switch on the passenger door: Removal - Refitting) (87D, Electric windows - Sunroof).

II - OPERATION FOR REMOVAL OF PART CONCERNED



☐ Unfasten clip (1).

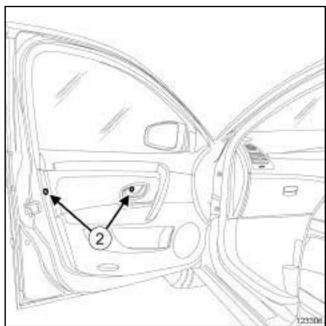
D91



134953

☐ Unclip the trims (2).

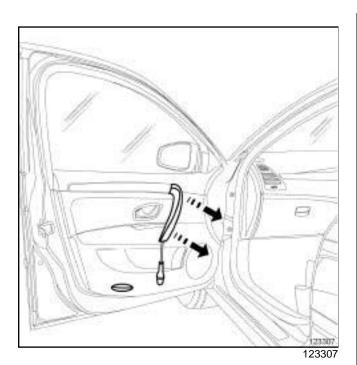
B91 or K91



123306

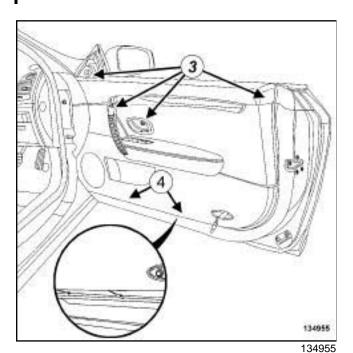
☐ Unclip the trims (2).

Front side door trim: Removal - Refitting



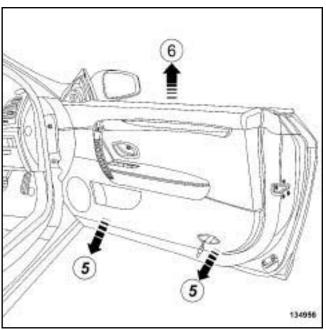
☐ Unclip the trim of the front side door interior handle using a flat-blade screwdriver.

D91



☐ Remove bolts (3) and (4).

D91



134956

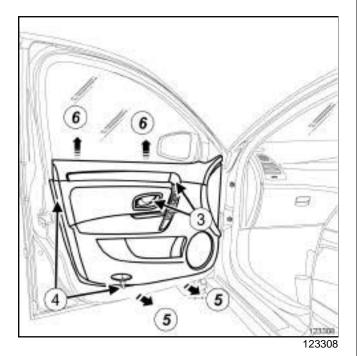
□ Remove:

- the front side door trim partially at (5), one clip at a time, using the tool (Car. 1363),
- the front side door trim partially at (6) .

Front side door trim: Removal - Refitting

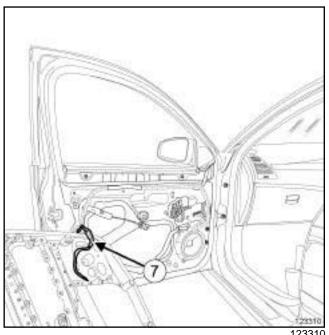


B91 or K91



□ Remove:

- the bolts (3) and (4),
- the front side door trim partially at (5), one clip at a time, using the tool (Car. 1363),
- the front side door trim partially at (6) .
- ☐ Disconnect the front side door light.
- Unclip the front side door interior opening control cable.



- 1200
- ☐ Unclip the cable (7) of the front side door light.
- ☐ Remove the front side door trim.

REFITTING

I - REFITTING PREPARATION OPERATION

- ☐ Always replace the clips on the front side door trim.
- ☐ Clip:
 - the cable (7) of the front side door light,
 - the front side door interior opening release cable.
- ☐ Connect the front side door light.

II - REFITTING OPERATION FOR PART CONCERNED

- ☐ Refit:
 - the front side door trim,
 - the bolts (4) and (3).
- ☐ Clip
 - the front side door interior handle trim,
 - the trims (2),
 - the clip (1).

III - FINAL OPERATION

□ Refit the front window winder switch plate on the driver's door (see Front electric window switches on driver's door Removal - Refitting) (87D, Electric windows - Sunroof) or the front window winder

SIDE OPENING ELEMENT TRIM Front side door trim: Removal - Refitting



switch plate on the passenger door (see Front electric window switch on the passenger door: Removal - Refitting) (87D, Electric windows - Sunroof).

☐ Carry out a function test.

Rear side door trim: Removal - Refitting



B91 or K91

Essential special tooling	
Car. 1363	Set of trim removal levers.

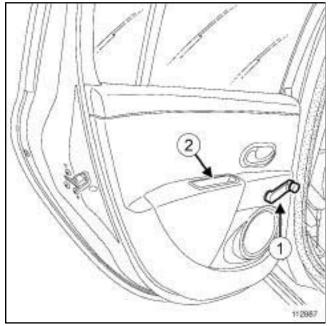
REMOVAL

I - REMOVAL PREPARATION OPERATION

REAR ANTI-PINCH ELECTRIC WINDOW

☐ Remove the rear window winder switch plate (see Rear electric window switch: Removal - Refitting) (87D, Electric windows - Sunroof).

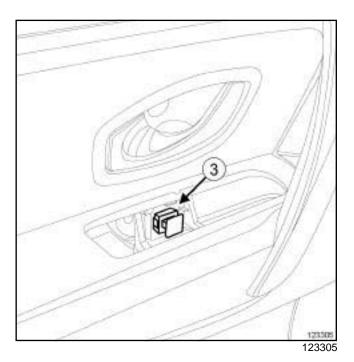
MANUAL REAR WINDOWWINDER



112887

- ☐ Remove:
 - the window winder handle (1),
 - the interior handle (2).

II - OPERATION FOR REMOVAL OF PART CONCERNED

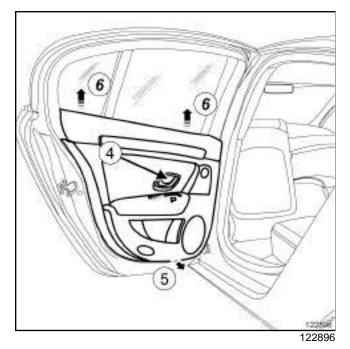


☐ Unfasten clip (3).

Rear side door trim: Removal - Refitting

72A

B91 or K91



- ☐ Unclip the trim (4).
- □ Remove:
 - the bolt (4),
 - the rear side door trim partially at (5), one clip at a time, using the tool (Car. 1363)
 - the rear side door trim partially at (6) .
- Unclip the rear side door interior opening release cable.
- ☐ Disconnect the various connectors (according to the equipment level).
- ☐ Remove the rear side door trim.

REFITTING

I - REFITTING PREPARATION OPERATION

- ☐ Always replace the clips on the rear side door trim.
- ☐ Connect the various connectors (depending on equipment level).
- ☐ Clip on the rear side door interior opening release cable.

II - REFITTING OPERATION FOR PART CONCERNED

- □ Refit:
 - the rear side door trim,
 - the bolt (4).
- ☐ Clip:
 - the trim (4),
 - the clip (3).

III - FINAL OPERATION

MANUAL REAR WINDOW WINDER

- ☐ Refit:
 - the interior handle (2),
 - the window winder handle (1).

REAR ANTI-PINCH ELECTRIC WINDOW

- ☐ Refit the rear window winder switch plate (see Rear electric window switch: Removal Refitting) (87D, Electric windows Sunroof).
- Carry out a function test.

Front side door frame internal trim: Removal - Refitting

72A

B91 or K91

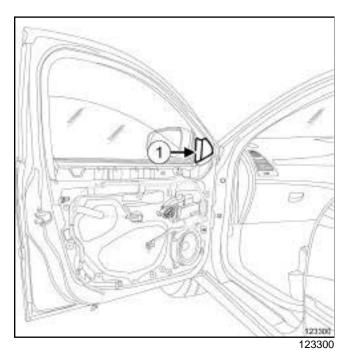
REMOVAL

I - REMOVAL PREPARATION OPERATION

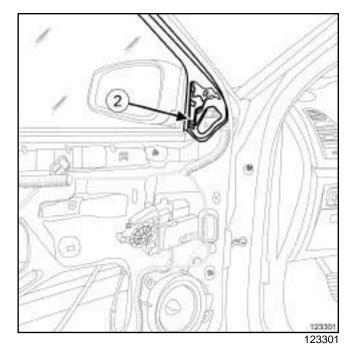
□ Remove:

- -the front window winder switch plate (see Front electric window switch Removal Refitting) (87D, Electric windows Sunroof),
- -the front door trim (see 72A, Side opening element trim, Front side door trim: Removal Refitting, page 72A-1).

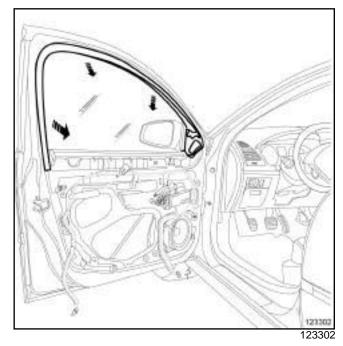
II - OPERATION FOR REMOVAL OF PART CONCERNED



☐ Remove the trim (1).



☐ Remove the bolt (2).



☐ Unclip the front side door frame interior trim.

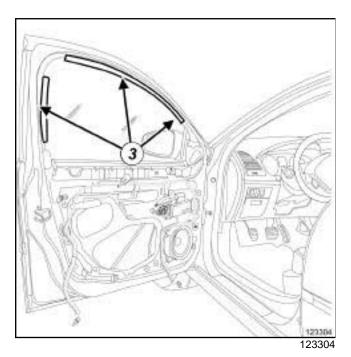
Front side door frame internal trim: Removal - Refitting

72A

B91 or K91

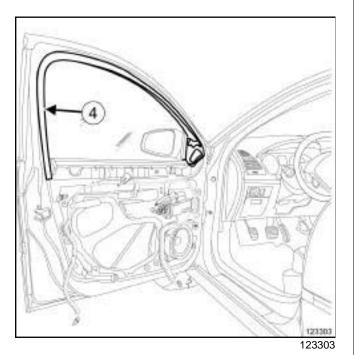
REFITTING

I - REFITTING PREPARATION OPERATION



☐ Replace the clips (3) if necessary.

II - REFITTING OPERATION FOR PART CONCERNED



□ Refit:

- the front side door frame interior trim, starting with the upper section (4),
- the bolt (2),

- the trim (1).

III - FINAL OPERATION.

□ Refit:

- the front door trim (see 72A, Side opening element trim, Front side door trim: Removal Refitting, page 72A-1).
- the front window winder switch plate (see Front electric window switch Removal Refitting) (87D, Electric windows Sunroof).

Rear side door frame internal trim: Removal - Refitting

72A

B91 or K91

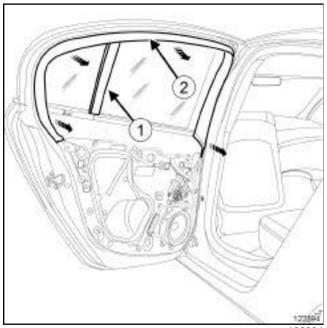
REMOVAL

I - REMOVAL PREPARATION OPERATION

□ Remove:

- -the rear window winder switch plate (see Rear electric window switch: Removal Refitting) (MR 415, 87D, Electric windows Sunroof),
- -the rear side door trim (see 72A, Side opening element trim, Rear side door trim: Removal Refitting, page 72A-5).

II - OPERATION FOR REMOVAL OF PART CONCERNED

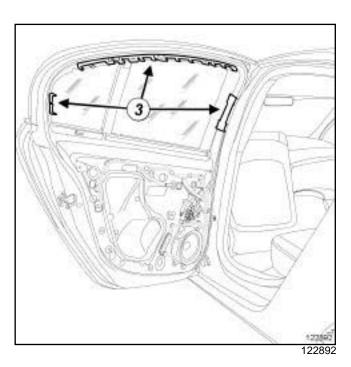


☐ Unclip:

- the interior trim (1) from the rear side door window pillar,
- the rear side door frame interior trim $(\mathbf{2})$.

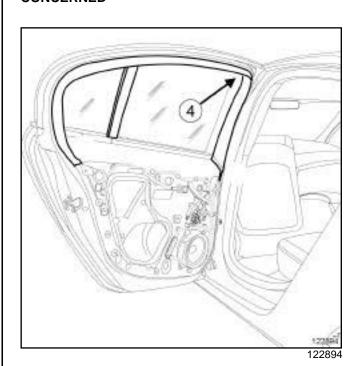
REFITTING

I - REFITTING PREPARATIONS OPERATION



☐ Replace the clips (3) if necessary.

II - REFITTING OPERATION FOR PART CONCERNED



☐ Refit:

- the rear side door frame interior trim (2) starting with the upper section (4),

Rear side door frame internal trim: Removal - Refitting

72A

B91 or K91

- the interior trim (1) to the rear side door fixed window pillar.

III - FINAL OPERATION.

□ Refit:

- -the rear side door trim (see 72A, Side opening element trim, Rear side door trim: Removal Refitting, page 72A-5),
- -the rear window winder switch plate (see Rear electric window switch: Removal Refitting) (MR 415, 87D, Electric windows Sunroof).

NON-SIDE OPENING ELEMENTS TRIM Tailgate lining: Removal - Refitting

B91 or K91

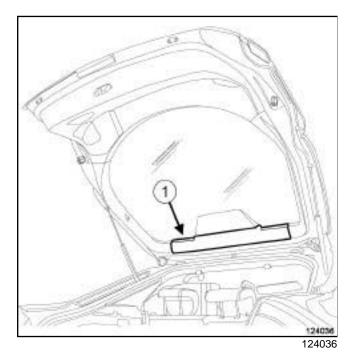
REMOVAL

I - REMOVAL PREPARATION OPERATION

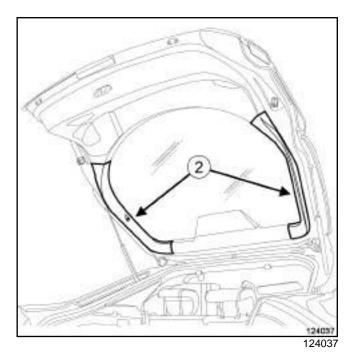
B91

☐ Remove the rear parcel shelf cords.

II - OPERATION FOR REMOVAL OF PART CONCERNED

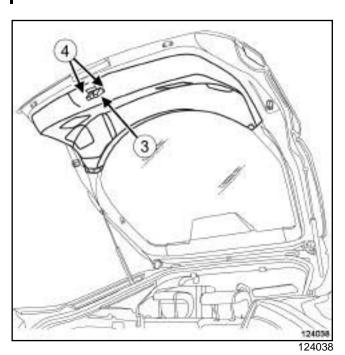


☐ Remove the tailgate central trim (1).



☐ Remove the tailgate side trim panels (2).

B91

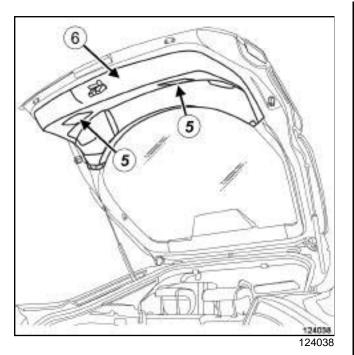


- □ Remove:
 - the tailgate lock trim (3) .
 - the bolts (4),

Tailgate lining: Removal - Refitting

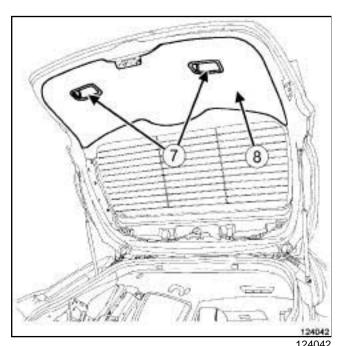
73A

B91 or K91

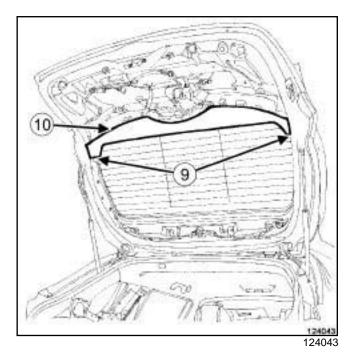


- □ Remove:
 - the bolts (5),
 - the tailgate lower trim (6) .

K91



- ☐ Remove:
 - the bolts (7),
 - the tailgate lower trim (8) .



- ☐ Remove:
 - the bolts (9),
 - the tailgate upper trim (10).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

B91

- ☐ Refit:
 - the tailgate lower trim (6),
 - the bolts (5),
 - the bolts (4),
 - the tailgate lock trim (3).

K91

- ☐ Refit:
 - the tailgate lower trim (10),
 - the bolts (9),
 - the tailgate upper trim (8),

NON-SIDE OPENING ELEMENTS TRIM Tailgate lining: Removal - Refitting

73A

B91 or K91			
- the bolts (7),			
☐ Refit:			
- the tailgate side trim panels (2),			
- the tailgate central trim (1).			
II - FINAL OPERATION.			
B91			
☐ Refit the rear parcel shelf cords.			
	_		

Boot lid lining: Removal - Refitting



D91

Car. 1363 Set of trim removal levers.

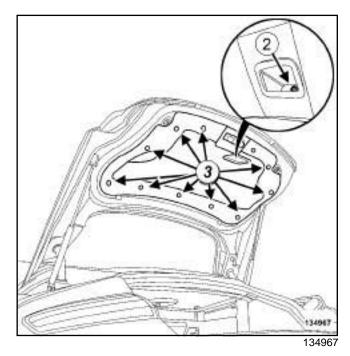
REMOVAL

I - REMOVAL PREPARATION OPERATION



☐ Remove the trim of the boot lid lock (1).

II - OPERATION FOR REMOVAL OF PART CONCERNED



□ Remove:

- the bolt (2) of the interior handle,
- the clips (3) using the tool (Car. 1363),
- the boot lid trim.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

□ Refit:

- the boot lid trim,
- the clips (3),
- the bolt (2) of the interior handle.

II - FINAL OPERATION

□ Refit the trim of the boot lid lock (1).

FRONT SEAT FRAMES AND MECHANISMS Front seat base frame: Removal - Refitting

75A

Tightening torques front seat frame bolts 40 N.m

REMOVAL

I - REMOVAL PREPARATION OPERATION

- ☐ Position the vehicle on a two-post lift (see **Vehicle: Towing and lifting**) (02A, Lifting equipment).
- □ Disconnect the battery (see Battery: Removal Refitting) (80A, Battery).
- □ Remove the complete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15).

FRONT SEAT TYPE 01

- □ Remove:
 - -the front seatback angle control (see Front seat backrest tilt control: Removal - Refitting) ,
 - -the front seat height adjuster control (see Front seat height adjuster control: Removal Refitting).
- □ Remove the front seat lower covers (see 77A, Front seat trim, Front seat lower cover: Removal - Refitting, page 77A-8).

FRONT SEAT TYPE 02

☐ Remove the front seat belt buckle (see Front seat belt buckle: Removal - Refitting) (88C, Airbags and pretensioners).

FRONT SEAT TYPE 02 or FRONT SEAT TYPE 03 or FRONT SEAT TYPE 04

- □ Remove the front seat slide motor (see 75A, Front seat frames and mechanisms, Front seat sliding motor: Removal Refitting, page 75A-10).
- □ Remove the front seat base trim (see 77A, Front seat trim, Front seat base trim: Removal - Refitting, page 77A-1).

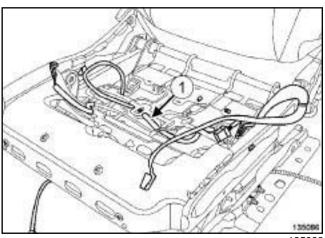
FRONT SEAT TYPE 04

□ Remove:

- the front seat height adjuster front motor (see Front seat height adjuster front motor: Removal - Refitting),
- the front seat height adjuster rear motor (see Front seat height adjuster rear motor: Removal - Refitting).
- □ Remove the front seat runners (see 75A, Front seat frames and mechanisms, Front seat runner: Removal - Refitting, page 75A-5).

D91

□ Remove the anti-submarining airbag (see Anti-submarining airbag: Removal - Refitting) (88C, Airbags and pretensioners).



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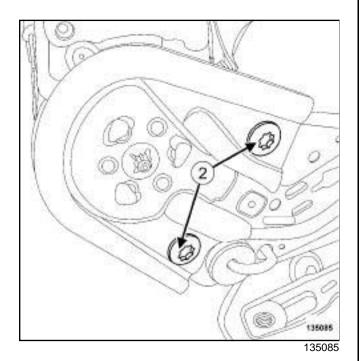
☐ Remove the wiring (1).

FRONT SEAT FRAMES AND MECHANISMS

Front seat base frame: Removal - Refitting



II - OPERATION FOR REMOVAL OF PART CONCERNED



- □ Remove:
 - the front seat frame bolts (2),
 - the front seat base frame.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

- ☐ Refit the front seat base frame.
- ☐ Torque tighten the front seat frame bolts (40 N.m).

II - FINAL OPERATION

□ Refit the wiring (1).

D91

- □ Refit the anti-submarining airbag (see Anti-submarining airbag: Removal Refitting) (88C, Airbags and pretensioners).
- □ Refit the front seat runners (see 75A, Front seat frames and mechanisms, Front seat runner: Removal Refitting, page 75A-5).

FRONT SEAT TYPE 04

- □ Refit:
 - the front seat height adjuster front motor (see Front seat height adjuster front motor: Removal - Refitting)
 - the front seat height adjuster rear motor (see Front seat height adjuster rear motor: Removal - Refitting).
- □ Refit the front seat base trim (see 77A, Front seat trim, Front seat base trim: Removal Refitting, page 77A-1).

FRONT SEAT TYPE 02 or FRONT SEAT TYPE 03 or FRONT SEAT TYPE 04

□ Refit the front seat slide motor (see 75A, Front seat frames and mechanisms, Front seat sliding motor: Removal - Refitting, page 75A-10).

FRONT SEAT TYPE 02

- □ Refit the front seat belt buckle (see Front seat belt buckle: Removal Refitting) (88C, Airbags and pretensioners).
- □ Refit the front seat lower covers (see 77A, Front seat trim, Front seat lower cover: Removal Refitting, page 77A-8).

FRONT SEAT TYPE 01

- ☐ Refit:
 - the front seatback angle control (see Front seat backrest tilt control: Removal - Refitting) ,
 - the front seat height adjuster control (see Front seat height adjuster control: Removal - Refitting).
- □ Refit the complete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15),
- □ Connect the battery (see Battery : Removal Refitting) (80A, Battery).

FRONT SEAT FRAMES AND MECHANISMS Front seatback frame: Removal - Refitting



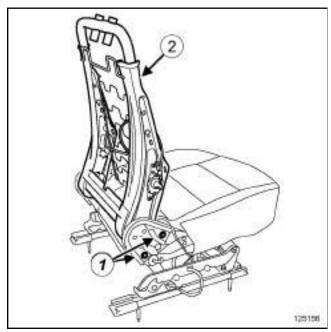
			Tightening torques 🗇	
•	new frame	front bolts	seatback	46 N.m

REMOVAL

I - REMOVAL PREPARATION OPERATION

- ☐ Position the vehicle on a two-post lift (see **Vehicle**: Towing and lifting) (02A, Lifting equipment).
- ☐ Disconnect the battery (see Battery: Removal -Refitting) (80A, Battery).
- □ Remove:
 - -the compete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal - Refitting, page 75A-15),
 - the front seatback trim (see 77A, Front seat trim, Front seatback trim: Removal - Refitting, page 77A-3),
 - -the lower seat covers (see 77A, Front seat trim, Front seat lower cover: Removal - Refitting, page 77A-8).

II - OPERATION FOR REMOVAL OF PART **CONCERNED**



125156

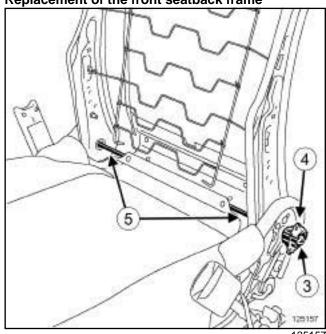
□ Remove:

- -the bolts (1),
- the front seatback frame (2).

REFITTING

I - REFITTING PREPARATION OPERATION

Replacement of the front seatback frame



- ☐ When replacing the front seatback frame, it may be necessary to swap the seatback adjustment mechanism, because only left-hand frames are available from the Parts Department.
- □ Remove:
 - clip (3),
 - the front seatback adjustment mechanism (4).
- □ Reverse the position of the stem (5).
- ☐ Always replace the clip of the front seatback frame
- ☐ Refit on the opposite side:
 - the front seatback adjustment mechanism (4),
 - a new clip (3).
- ☐ Always replace the front seatback frame bolts.

II - REFITTING OPERATION FOR PART **CONCERNED**

- □ Refit the front seatback frame (2).
- ☐ Torque tighten new front seatback frame bolts (46 N.m) (1).

FRONT SEAT FRAMES AND MECHANISMS Front seatback frame: Removal - Refitting

75A

III - FINAL OPERATION.

- □ Refit:
 - -the lower seat covers (see 77A, Front seat trim, Front seat lower cover: Removal Refitting, page 77A-8),
 - -the front seatback trim (see 77A, Front seat trim, Front seatback trim: Removal - Refitting, page 77A-3),
 - the entire front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15).
- ☐ Connect the battery (see **Battery**: **Removal Refitting**) (80A, Battery).

FRONT SEAT FRAMES AND MECHANISMS Front seat runner: Removal - Refitting



Essential equipment

diagnostic tool

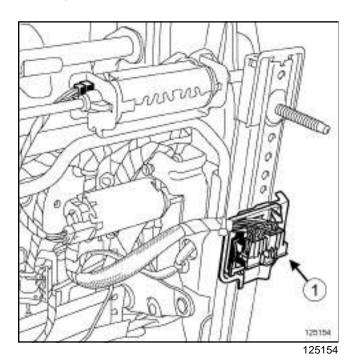
new front seat runner nuts

27 N.m

REMOVAL

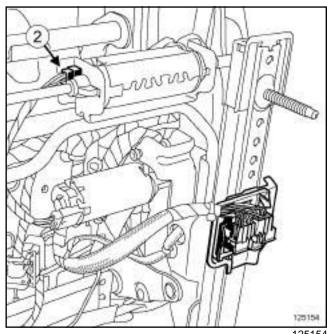
I - REMOVAL PREPARATION OPERATION

- ☐ Position the vehicle on a two-post lift (see **Vehicle: Towing and lifting**) (02A, Lifting equipment).
- □ Disconnect the battery (see Battery: Removal Refitting) (80A, Battery).
- □ Remove:
 - the compete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15)
 - the front seat lower cover (exterior part) (see 77A, Front seat trim, Front seat lower cover: Removal Refitting, page 77A-8),
 - the front seat belt stalk (see Front seat belt stalk: Removal - Refitting) (88C, Airbag and pretensioners).



☐ Unclip the front seat connector mounting (1).

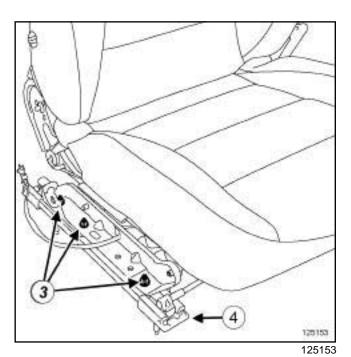
FRONT SEAT TYPE 03 or FRONT SEAT TYPE 04



125154

□ Disconnect the connector of the front seat slide motor (2).

II - OPERATION FOR REMOVAL OF PART CONCERNED



□ Remove:

- the nuts (3) from the front seat runners,

FRONT SEAT FRAMES AND MECHANISMS

Front seat runner: Removal - Refitting

75A

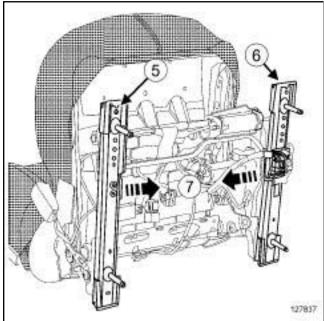
- the front seat runners (4).

REFITTING

I - REFITTING PREPARATION OPERATION

☐ Always replace the front seat runner nuts.

II - REFITTING OPERATION FOR PART CONCERNED



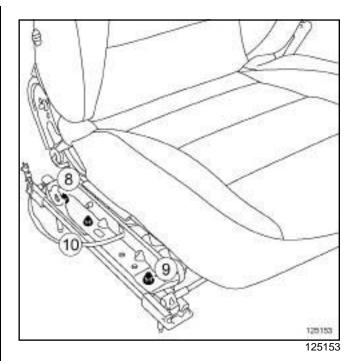
127837

- ☐ Refit without tightening:
 - the inner runner (5),
 - the outer runner (6).

FRONT SEAT TYPE 01 or FRONT SEAT TYPE 02

Position the manual sliding control of the runners.

☐ Bring the front seat runners tightly together toward the interior of the seat as (7).



- ☐ Tighten (8), (9) and (10) in the indicated order.
- ☐ Check the synchronisation of the left-hand and right-hand runners of front seat.
- □ Torque tighten new front seat runner nuts (27 N.m).
- ☐ Clip the front seat connector mounting (1).

III - FINAL OPERATION.

FRONT SEAT TYPE 03 or FRONT SEAT TYPE 04

☐ Connect the connector of the front seat slide motor (2).

☐ Refit:

- the front seat belt stalk: Removal - Refitting) (88C, Airbag and pretensioners),
- the front seat lower cover (see 77A, Front seat trim, Front seat lower cover: Removal - Refitting, page 77A-8),
- the entire front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15).
- □ Connect the battery (see **Battery**: **Removal Refitting**) (80A, Battery).

FRONT SEAT FRAMES AND MECHANISMS Front seat runner: Removal - Refitting

FRONT SEAT TYPE 03 or FRONT SEAT TYPE 04

- □ Apply the after repair procedure using the diagnostic tool :
 - -connect the diagnostic tool,
 - -select « driver's seat position control and storage keypad » ,
 - go to repair mode,
 - display the « before/after repair procedure » for the computer selected,
 - select « instrumented front motor for driver's seat cushion height adjustment » or « instrumented rear motor for driver's seat cushion height adjustment » in the «List of components controlled by this computer » section,
 - carry out the operations described in the « After repair procedure » section.

Carry out a function test.		

FRONT SEAT FRAMES AND MECHANISMS Front seat lumbar adjustment: Removal - Refitting



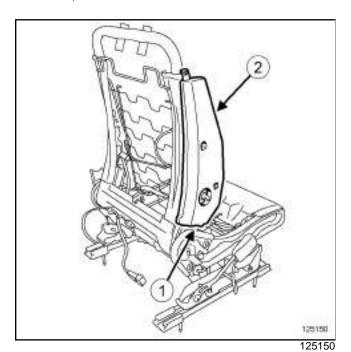
REMOVAL

I - REMOVAL PREPARATION OPERATION

- □ Position the vehicle on a two-post lift (see Vehicle: Towing and lifting) (MR 415, 02A, Lifting equipment).
- □ Disconnect the battery (see **Battery**: **Removal Refitting**) (MR 415, 80A, Battery).

□ Remove:

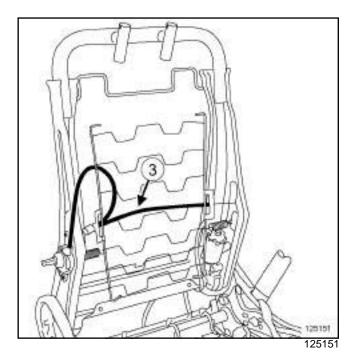
- the compete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15)
- the front seatback trim (see 77A, Front seat trim, Front seatback trim: Removal Refitting, page 77A-3).



□ Remove:

- the lumbar support bolt (1),
- the lumbar support (2) .

II - OPERATION FOR REMOVAL OF PART CONCERNED



☐ Unclip the cable (3).



125152

- ☐ Drill the front seat lumbar adjustment mechanism rivets (4).
- □ Remove the front seat lumbar adjustment mechanism.

FRONT SEAT FRAMES AND MECHANISMS Front seat lumbar adjustment: Removal - Refitting



REFITTING

I - REFITTING PREPARATIONS OPERATION ☐ Always replace the front seat lumbar adjustment mechanism rivets. **II - REFITTING OPERATION FOR PART CONCERNED** □ Refit: - the front seat lumbar adjustment mechanism. - new rivets (4). ☐ Clip on the cable (3). ☐ Carry out a function test. **III - FINAL OPERATION.** □ Refit: - the lumbar support, - the front seatback trim (see 77A, Front seat trim, Front seatback trim: Removal - Refitting, page 77A-3), -the entire front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal - Refitting, page 75A-15). ☐ Connect the battery (see Battery : Removal - Refit-

ting) (MR 415, 80A, Battery).

FRONT SEAT FRAMES AND MECHANISMS Front seat sliding motor: Removal - Refitting

Essential equipment

diagnostic tool

Note:

The front seat slide motor can be replaced without removing the front seat.

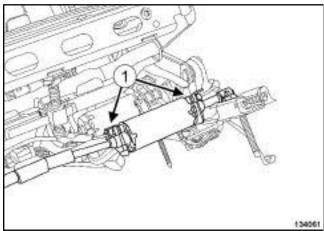
REMOVAL

I - REMOVAL PREPARATION OPERATION

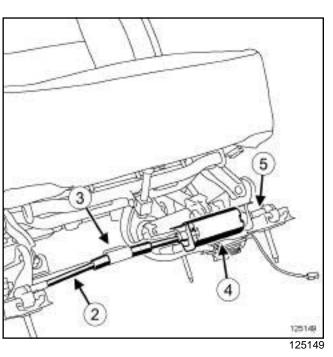
- ☐ Move the front seat to the highest position.
- □ Disconnect the battery (see Battery: Removal -Refitting) (80A, Battery).

II - OPERATION FOR REMOVAL OF PART CONCERNED

□ Disconnect the connectors (1).



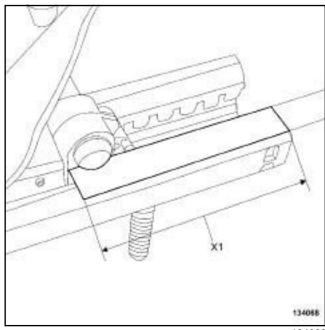
134061



- ☐ Unclip the sheath (2) at (3).
- ☐ Remove:
 - the « front seat slide motor sheath » assembly (4) and (2),
 - the cable (5) .

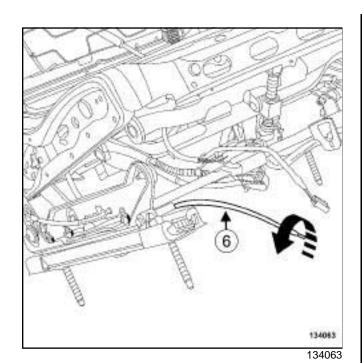
REFITTING

I - REFITTING PREPARATION OPERATION



☐ Check that the front seat runners are correctly synchronised using a ruler.

FRONT SEAT FRAMES AND MECHANISMS Front seat sliding motor: Removal - Refitting

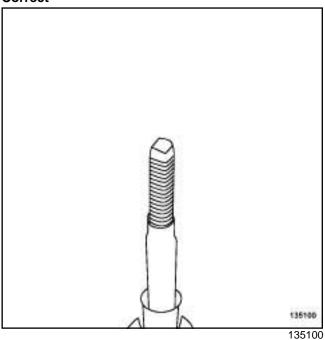


☐ If there is a difference between the two runners, use the cable (6) in order to manually synchronise the right-hand and left-hand runners of the front seat.

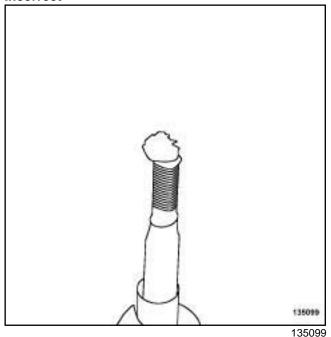
Note:

Dimension X1 must be identical on each of the runners.





Incorrect



Note:

Check the end of the cables (fraying) before refitting them.

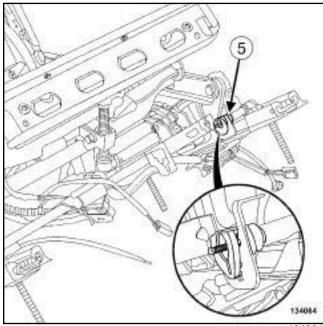
FRONT SEAT FRAMES AND MECHANISMS Front seat sliding motor: Removal - Refitting



II - REFITTING OPERATION FOR PART CONCERNED

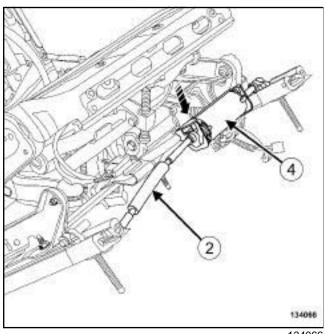
Note:

When refitting the front seat slide motor, observe the following assembly sequence.



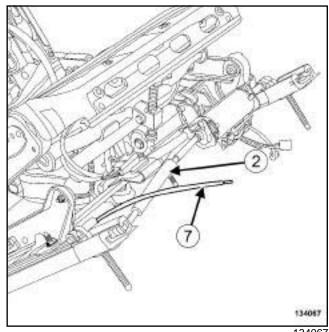
134064

☐ Refit the cable (5) and check that it is fitted correctly.



134066

☐ Refit the « front seat slide motor - sheath » assembly (4) and (2).



134067

- ☐ Insert the cable (7) into the sheath (2).
- □ Connect the connectors (1).

III - FINAL OPERATION

- ☐ Connect the battery (see Battery : Removal Refitting) (80A, Battery).
- ☐ Apply the after repair procedure using the diagnostic tool:
 - connect the diagnostic tool,
 - select « driver's seat position control and storage keypad »,
 - go to repair mode,
 - display the « before/after repair procedure » for the computer selected,
 - select « instrumented motor for driver's seat base forward adjustment » in the « List of components controlled by this computer » section,
 - carry out the operations described in the « After repair procedure » section.
- ☐ Carry out a function test.

FRONT SEAT FRAMES AND MECHANISMS

Front seat height adjustment motor: Removal - Refitting



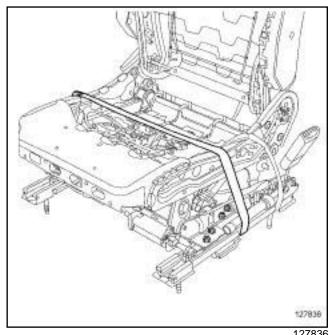
Essential equipment diagnostic tool

Tightening torques ♡	
height adjustment motor bolt	27 N.m
height adjustment motor nut	21 N.m

REMOVAL

I - REMOVAL PREPARATION OPERATION

- ☐ The front seat must be in the highest position.
- ☐ Position the vehicle on a two-post lift (see **Vehicle**: Towing and lifting) (02A, Lifting equipment).
- ☐ Disconnect the battery (see Battery: Removal -Refitting) (80A, Battery).
- □ Remove:
 - -the compete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal - Refitting, page 75A-15),
 - -the lower seat covers (see 77A, Front seat trim, Front seat lower cover: Removal - Refitting, page 77A-8),
 - -the front seat cushion trim (see 77A, Front seat trim, Front seat base trim: Removal - Refitting, page **77A-1**).



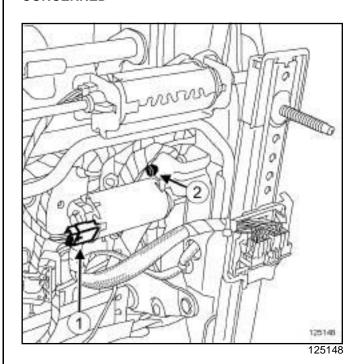
127836

IMPORTANT

To avoid all risk of accidental deployment during the operation, strap the front seat base on the front seat runners.

☐ Strap the front seat.

II - OPERATION FOR REMOVAL OF PART CONCERNED

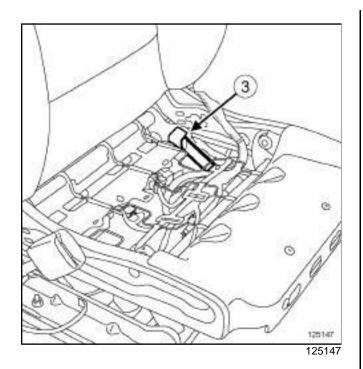


- □ Disconnect the connector (1).
- □ Remove the bolt (2).

FRONT SEAT FRAMES AND MECHANISMS

Front seat height adjustment motor: Removal - Refitting





- □ Remove:
 - the protector (3),
 - -the nut.
 - the front seat height adjustment motor

REFITTING

I - REFITTING PREPARATION OPERATION

□ Always replace the front seat bolts.

Note:

When refitting, make sure to fit the front seat height adjustment motor correctly.

II - REFITTING OPERATION FOR PART CONCERNED

- ☐ Refit the front seat height adjustment motor.
- ☐ Tighten to torque:
 - -the height adjustment motor bolt (27 N.m) (2),
 - the height adjustment motor nut (21 N.m).
- □ Refit the protector (3).
- □ Connect the connector (1).
- ☐ Remove the strap.

III - FINAL OPERATION

□ Refit:

- the front seat cushion trim (see 77A, Front seat trim, Front seat base trim: Removal - Refitting, page 77A-1),
- the lower seat covers (see 77A, Front seat trim, Front seat lower cover: Removal - Refitting, page 77A-8),
- the entire front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal - Refitting, page 75A-15).
- ☐ Connect the battery (see Battery: Removal Refitting) (80A, Battery).
- ☐ Apply the after repair procedure using the **diagnostic tool**:
 - connect the diagnostic tool,
 - select « driver's seat position control and storage keypad » ,
 - go to repair mode,
 - display the « before/after repair procedure » for the computer selected,
 - select « instrumented front motor for driver's seat cushion height adjustment » or « instrumented rear motor for driver's seat cushion height adjustment » in the « List of the components controlled by this computer » section,
 - carry out the operations described in the « After repair procedure » section.
- Carry out a function test.

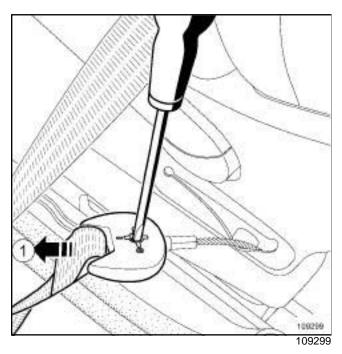
FRONT SEAT FRAMES AND MECHANISMS **Complete front seat: Removal - Refitting**

Tightening torques ♡	
new front seat bolts	35 Nm

REMOVAL

I - REMOVAL PREPARATION OPERATION

☐ Position the vehicle on a two-post lift (see **Vehicle**: Towing and lifting) (MR 415, 02A, Lifting equipment).

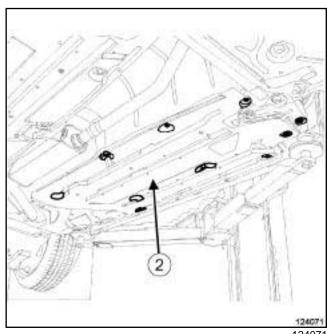


☐ Unfasten the front seat belt from its buckle (1).



☐ Adjust:

- the steering wheel to the top position and push it in,
- the front seatback to the vertical position,
- the front seat on the runners to a central position,
- the front seat base to the top position,
- ☐ Remove the headrest.
- □ Disconnect the battery (see Battery: Removal -Refitting) (MR 415, 80A, Battery).



124071

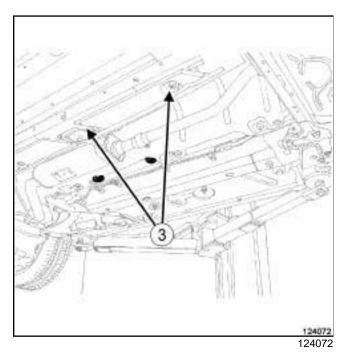
- □ Remove:
 - the cowling nuts,

FRONT SEAT FRAMES AND MECHANISMS Complete front seat: Removal - Refitting

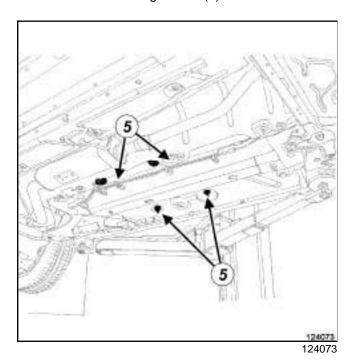


- the cowling (2).

II - REMOVAL OPERATION FOR PART CONCERNED



☐ Remove the blanking covers (3).



- ☐ Remove the front seat nuts (5).
- ☐ Remove the complete front seat (this operation requires two people).

REFITTING

I - REFITTING PREPARATIONS OPERATION

☐ Always replace the front seat nuts.

II - REFITTING OPERATION FOR PART CONCERNED

- ☐ Refit the complete front seat (this operation requires two people).
- ☐ Torque tighten the new front seat bolts (35 Nm) (5)
- ☐ Refit the headrest,
- ☐ Connect the battery (see Battery: Removal Refitting) (MR 415, 80A, Battery).
- ☐ Carry out a function test.
- ☐ Refit the blanking covers (3).

III - FINAL OPERATION.

- ☐ Refit:
 - the cowling (2),
 - the nuts.
- ☐ Fasten the front seat belt into its buckle.

REAR SEAT FRAMES AND MECHANISMS 1/3 and 2/3 rear bench seatback: Removal - Refitting



Tightening	torques	\supset
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1/3 and 2/3 rear bench seatback bolts

44 Nm

REMOVAL

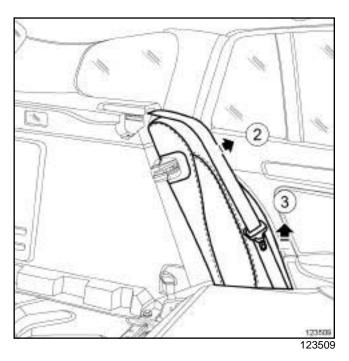
I - REMOVAL PREPARATION OPERATION

- □ Remove the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal Refitting, page 76A-3).
- ☐ Tilt the 1/3 and 2/3 rear bench seatbacks.

K91

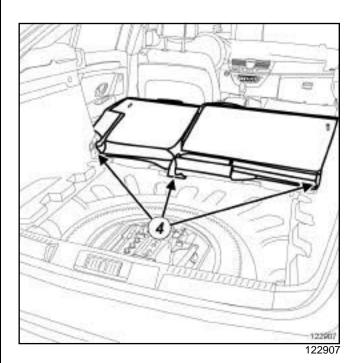


☐ Unclip the trim (1).



☐ Unclip the side frames at (2) and (3).

II - OPERATION FOR REMOVAL OF PART CONCERNED



□ Remove:

- the bolts (4),
- the 1/3 and 2/3 rear bench seatbacks (this operation requires two people).

REAR SEAT FRAMES AND MECHANISMS 1/3 and 2/3 rear bench seatback: Removal - Refitting

REFITTING

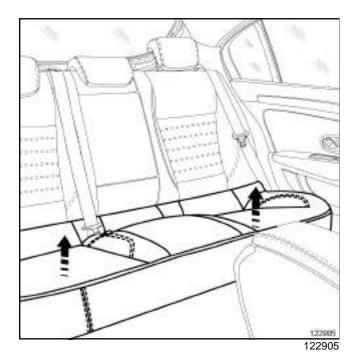
I - F	REFITTING PREPARATION OPERATION
	Always replace the 1/3 and 2/3 rear bench seatback polts (4).
	REFITTING OPERATION FOR PART NCERNED
□ F	Refit:
-	the 1/3 and 2/3 rear bench seatbacks (this operation requires two people),
-	new bolts (4).
	Fighten to torque the 1/3 and 2/3 rear bench seat- back bolts (44 Nm).
III -	FINAL OPERATION.
K	91
	Olip:
-	the side frames,
-	the trim (1).
□ F	Pull down the 1/3 and 2/3 rear bench seatbacks.
f	Refit the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal - Refitting, page 76A-3).



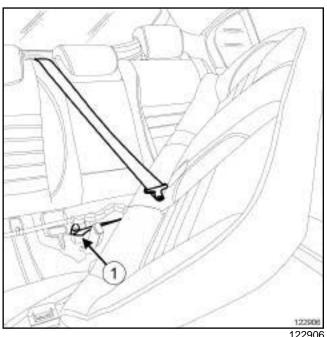
Tightening torques ▽	
rear centre seat belt nut	44 Nm

REMOVAL

OPERATION FOR REMOVAL OF PART CONCERNED



- ☐ Unclip the rear bench seat base.
- ☐ Partially remove the rear bench seat base.



122906

- □ Remove:
 - the rear centre seat belt nut (1),
 - the rear centre seat belt fitting.
- ☐ Pass the rear centre seat belt through the rear bench seat base.
- ☐ Remove the rear bench seat base.

REFITTING

I - REFITTING PREPARATION OPERATION

- ☐ Always replace the rear centre seat belt nut (1).
- ☐ Pass the rear centre seat belt through the rear bench seat base.
- ☐ Refit:
 - the rear centre seat belt fitting,
 - a new rear centre seat belt nut (1).
- ☐ Torque tighten the rear centre seat belt nut (44 Nm).

II - REFITTING OPERATION FOR PART CONCERNED

☐ Refit the rear bench seat base.

Note:

Ensure that the rear seat belt buckles are correctly positioned.

☐ Clip on the rear bench seat base.

REAR SEAT FRAMES AND MECHANISMS

Rear bench seatback frame 1/3 and 2/3: Removal - Refitting

76A

REMOVAL

I - REMOVAL PREPARATION OPERATION

□ Remove:

- the luggage compartment carpet (see 71A, Body internal trim, Luggage compartment carpet: Removal - Refitting, page 71A-4),
- the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal Refitting, page 76A-3).

II - OPERATION FOR REMOVAL OF PART CONCERNED

□ Remove:

- -the 1/3 and 2/3 rear bench seatbacks (see 76A, Rear seat frames and mechanisms, 1/3 and 2/3 rear bench seatback: Removal - Refitting, page 76A-1),
- -the 1/3 and 2/3 rear bench seat seatback trim (see 78A, Rear seat trim, 1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting, page 78A-1)

B91 or K91

□ Remove the centre rear seat belt (see Rear centre seat belt: Removal - Refitting) (88C, Airbag and pretensioners).

B91

- □ Remove the rear bench seat mechanism (see 76A, Rear seat frames and mechanisms, Rear bench seat mechanism: Removal - Refitting, page 76A-6).
- ☐ Remove the 1/3 and 2/3 rear bench seatback frame.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

B91

□ Refit the rear bench seat mechanism (see 76A, Rear seat frames and mechanisms, Rear bench seat mechanism: Removal - Refitting, page 76A-6).

B91 or K91

□ Refit the centre rear seat belt (see Rear centre seat belt: Removal - Refitting) (88C, Airbag and pretensioners).

□ Refit:

- the 1/3 and 2/3 rear bench seat seatback trim (see 78A, Rear seat trim, 1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting, page 78A-1)
- the 1/3 and 2/3 rear bench seatback (see 76A, Rear seat frames and mechanisms, 1/3 and 2/3 rear bench seatback: Removal - Refitting, page 76A-1).

II - FINAL OPERATION

☐ Refit:

- the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal - Refitting, page 76A-3),
- the luggage compartment carpet (see 71A, Body internal trim, Luggage compartment carpet: Removal - Refitting, page 71A-4).

REAR SEAT FRAMES AND MECHANISMS 1/3 and 2/3 rear bench seatback frame: Conversion



D91

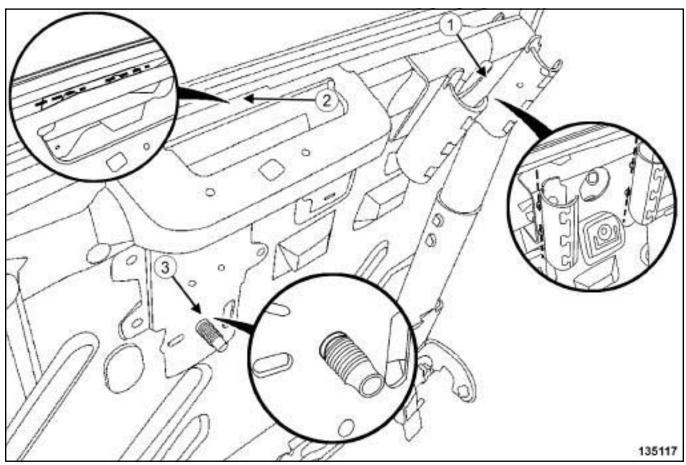
CONVERSION

□ When replacing a 2/3 seatback frame on a Laguna Coupé, the Parts Department only supplies the 2/3 seatback frames used on Laguna Hatch and Laguna Sport Tourer.

These frames are equipped with:

- a central headrest guide frame,
- a central seat belt return mechanism frame,
- a central seat belt inertia reel bolt.

The 2/3 seatback frame must be adapted to enable the 2/3 seatback trim to be fitted on Laguna Coupé.



135117

☐ Cut:

- the central headrest guide frames (1),
- the central seat belt return mechanism frame (2) ,
- the central seat belt inertia reel bolt (3) .

Tightening torques

rear bench seatback locking mechanism nuts

44 N.m

REMOVAL

I - REMOVAL PREPARATION OPERATION

□ Remove:

- -the luggage compartment carpet (see 71A, Body internal trim, Luggage compartment carpet: Removal - Refitting, page 71A-4),
- the side section (see Side section: Removal Refitting),
- -the 1/3 and 2/3 rear bench seatback (see 76A. Rear seat frames and mechanisms, 1/3 and 2/3 rear bench seatback: Removal - Refitting, page **76A-1**).

D91

☐ Remove the rear wheel arch trim (see **71A**, **Body in**ternal trim, Rear wheel arch lining: Removal - Refitting, page 71A-17).

B91

☐ Remove the 1/3 and 2/3 rear bench seat seatback trim (see 78A, Rear seat trim, 1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting, page 78A-1),

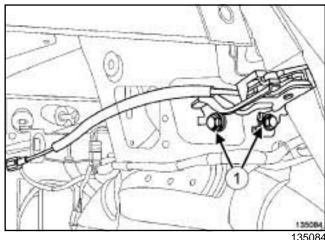
K91

☐ Remove:

- -the rear parcel shelf trim (see Rear parcel shelf trim: Removal - Refitting),
- -the rear wheel arch trim (see 71A, Body internal trim, Rear wheel arch lining: Removal - Refitting, page 71A-17),
- -the rear quarter panel trim (see 71A, Body internal trim, Rear quarter panel trim: Removal - Refitting, page 71A-27).

II - OPERATION FOR REMOVAL OF PART CONCERNED

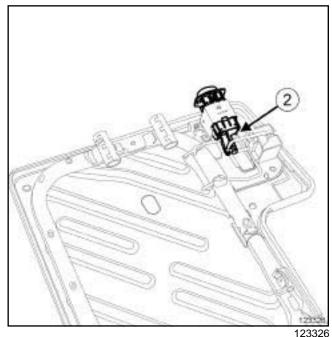
D91



Remove:

- the nuts (1) of the rear bench seat locking mecha-
- the rear bench seat mechanism.

B91

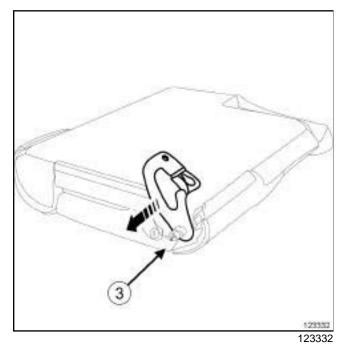


☐ Unclip the rear bench seatback unlocking control (2)

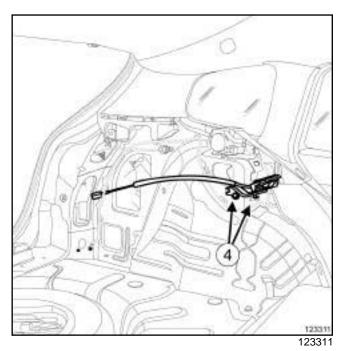
K91



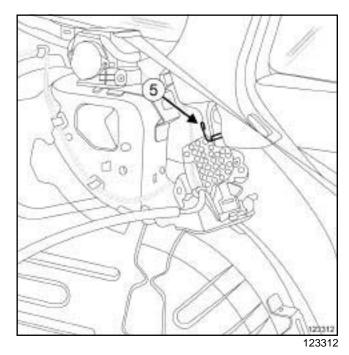
☐ Separate the 1/3 and 2/3 rear bench seatbacks.



☐ Remove the centre hinge (3) from the rear bench seatback.



- ☐ Remove the nuts (4) from the rear bench seatback locking mechanism.
- ☐ Partially remove the rear bench seatback locking mechanism.



- ☐ Unclip the linkage (5).
- ☐ Remove the rear bench seatback locking mechanism.



☐ Unclip the rear bench seatback unlocking control (6)

REFITTING

I - REFITTING PREPARATION OPERATION

D91

☐ Always replace the nuts of the rear bench seat locking mechanism.

K91

☐ Always replace the nuts (4) of the rear bench seat-back locking mechanism.

II - REFITTING OPERATION FOR PART CONCERNED

B91

☐ Clip on the rear bench seatback unlocking control (2).

K91

- ☐ Clip:
 - the rear bench seatback unlocking control (6),
 - the linkage (5).
- □ Refit:
 - the rear bench seatback locking mechanism,
 - new nuts (4) to the rear bench seatback locking mechanism.
- ☐ Torque tighten the rear bench seatback locking mechanism nuts (44 N.m).
- □ Refit the rear bench seatback centre hinge (3).
- ☐ Assemble the 1/3 and 2/3 rear bench seatbacks.

D91

- ☐ Refit:
 - the rear bench seat mechanism,
 - the nuts of the rear bench seat locking mechanism.

III - FINAL OPERATION

D91

□ Refit the rear wheel arch trim (see 71A, Body internal trim, Rear wheel arch lining: Removal - Refitting, page 71A-17).

B91

□ Refit the 1/3 and 2/3 rear bench seat seatback trim (see 78A, Rear seat trim, 1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting, page 78A-1).

K91

☐ Refit:

- the rear quarter panel trim (see 71A, Body internal trim, Rear quarter panel trim: Removal Refitting, page 71A-27),
- -the rear wheel arch trim (see 71A, Body internal trim, Rear wheel arch lining: Removal Refitting, page 71A-17),
- -the rear parcel shelf trim (see Rear parcel shelf trim: Removal Refitting).

□ Refit:

- -the 1/3 and 2/3 rear bench seatbacks (see 76A, Rear seat frames and mechanisms, 1/3 and 2/3 rear bench seatback: Removal Refitting, page 76A-1),
- -the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal - Refitting, page 76A-3),
- the luggage compartment carpet (see 71A, Body internal trim, Luggage compartment carpet: Removal Refitting, page 71A-4).

Front seat base trim: Removal - Refitting

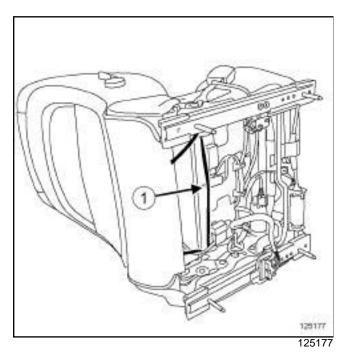


REMOVAL

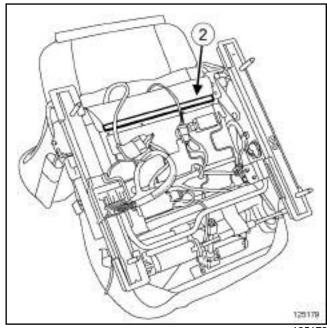
I - REMOVAL PREPARATION OPERATION

- ☐ Position the vehicle on a two-post lift (see **Vehicle**: Towing and lifting) (MR 415, 02A, Lifting equipment).
- ☐ Disconnect the battery (see Battery: Removal -Refitting) (MR 415, 80A, Battery).
- □ Remove:
 - -the compete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal - Refitting, page 75A-15),
 - -the lower seat covers (see 77A, Front seat trim, Front seat lower cover: Removal - Refitting, page 77A-8).

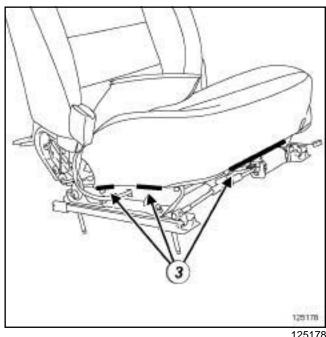
II - OPERATION FOR REMOVAL OF PART **CONCERNED**



☐ Remove the elastic band (1).



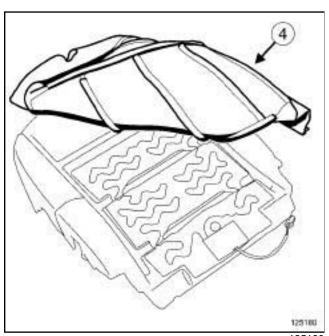
- 125179
- □ Remove the retaining section (2).
- □ Disconnect the connectors (depending on equipment level).



- 125178
- ☐ Remove the retaining sections (3).
- ☐ Remove the front seat base « foam trim » assembly.

Front seat base trim: Removal - Refitting





125180

☐ Remove the front seat cushion trim (4).

Note:

Hold the velcro strips while separating the « foam-trim » .

REFITTING

I - REFITTING PREPARATION OPERATION

Note:

Before refitting the front seat base trim, check that the velcro strips are correctly attached to the foam.

II - REFITTING OPERATION FOR PART CONCERNED

- □ Refit:
 - the front seat cushion trim,
 - the front seat base « foam trim » assembly.
- □ Refit the retaining strips (3).
- ☐ Connect the connectors (depending on equipment level).
- □ Refit the retaining sections (2).
- ☐ Refit the elastic band (1).

III - FINAL OPERATION.

- □ Refit:
 - the lower seat covers (see 77A, Front seat trim, Front seat lower cover: Removal - Refitting, page 77A-8),
 - the entire front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15).
- □ Connect the battery (see **Battery**: **Removal Refitting**) (MR 415, 80A, Battery).

FRONT SEAT TRIM Front seatback trim: Removal - Refitting



REMOVAL

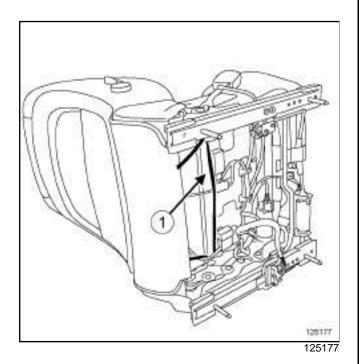
I - REMOVAL PREPARATION OPERATION

- ☐ Position the vehicle on a two-post lift (see **Vehicle: Towing and lifting**) (02A, Lifting equipment).
- □ Disconnect the battery (see **Battery: Removal Refitting**) (80A, Battery).
- ☐ Remove:
 - the compete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15),
 - the front headrest (see Front headrest: Removal- Refitting) ,
 - -the front seatback casing (see 77A, Front seat trim, Front seatback casing: Removal Refitting, page 77A-6).

D91

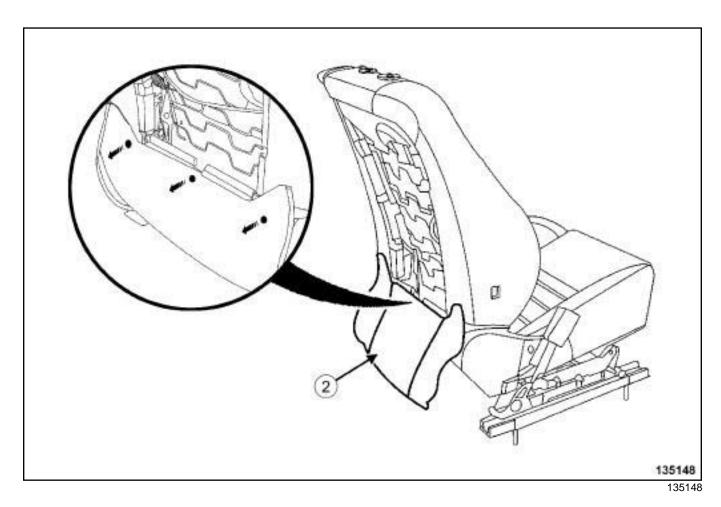
☐ Remove the front seatback angle control (see Front seat backrest tilt control: Removal - Refitting).

II - OPERATION FOR REMOVAL OF PART CONCERNED

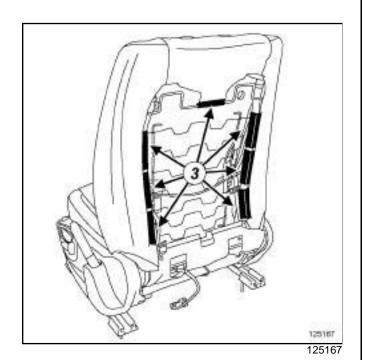


☐ Remove the elastic strap (1).

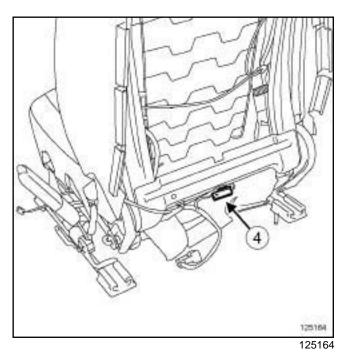
FRONT SEAT TRIM Front seatback trim: Removal - Refitting



 \square Remove the lower trim (2).



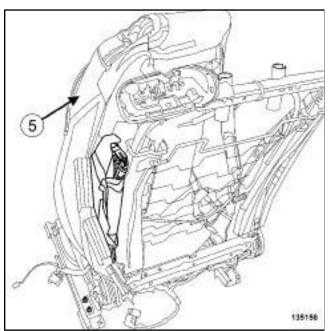
- $\ \square$ Remove the retaining sections (3) .
- ☐ Remove the front headrest guides (see Front seat headrest guide: Removal Refitting).



☐ Disconnect the connector (4).

Front seatback trim: Removal - Refitting





- 135156
- ☐ Partially remove the front seatback trim with the foam (5).
- ☐ Remove the front side airbag (chest) (see Front (chest) side airbag: Removal Refitting) (88C, Airbags and pretensioners).



125163

☐ Remove the front seatback trim (6).

Note:

When separating the $\mbox{``foam-trim"}$, hold the velcro strips.

REFITTING

I - REFITTING PREPARATION OPERATION

Note:

Before refitting the rear bench seat base trim, check that the velcro strips are correctly attached to the foam.

II - REFITTING OPERATION FOR PART CONCERNED

□ Refit:

- the front seatback trim (6), respecting the markings,
- the front side (chest-level) airbag (see Front (chest) side airbag: Removal Refitting) (88C, Airbags and pretensioners),
- the front seatback trim (5).
- ☐ Connect the connector (4).
- □ Refit:
 - the front headrest guides (see Front seat headrest guide: Removal Refitting),
 - the retaining sections (3),
 - the lower trim (2),
 - the elastic strap (1).

III - FINAL OPERATION

D91

☐ Refit the front seatback angle control (see Front seat backrest tilt control: Removal - Refitting).

□ Refit:

- the front seatback casing (see 77A, Front seat trim, Front seatback casing: Removal Refitting, page 77A-6),
- the headrest (see Front headrest: Removal Refitting) ,
- the entire front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal - Refitting, page 75A-15).
- □ Connect the battery (see **Battery**: **Removal Refitting**) (80A, Battery).

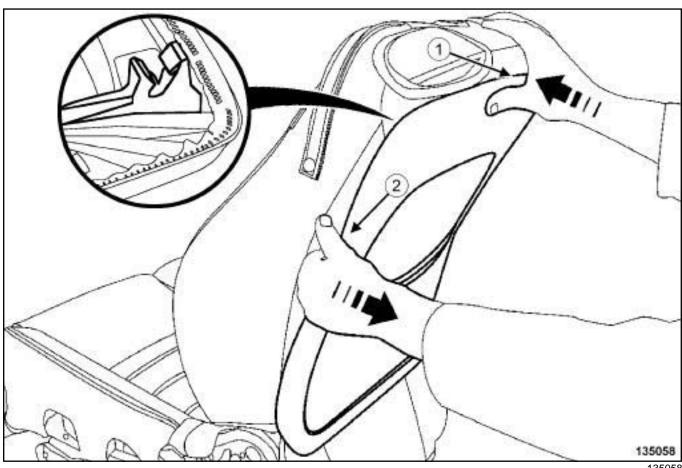
FRONT SEAT TRIM Front seatback casing: Removal - Refitting



D91

REMOVAL

OPERATION FOR REMOVAL OF PART CONCERNED



135058

☐ Pull the casing away at (2), while holding the casing at (1).

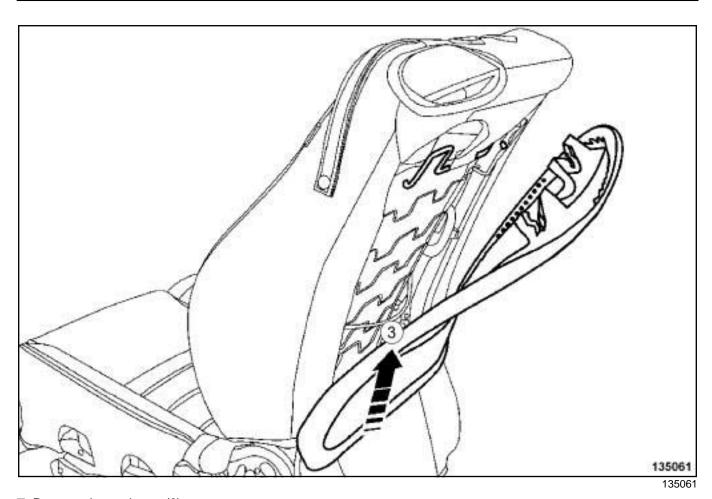
Note:

It is essential to hold the upper section of the casing in order not to damage the clips.

FRONT SEAT TRIM Front seatback casing: Removal - Refitting



D91



☐ Remove the casing at (3).

Front seat lower cover: Removal - Refitting

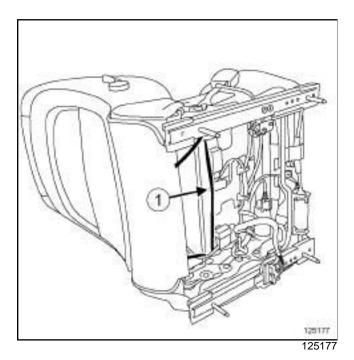


REMOVAL

I - REMOVAL PREPARATION OPERATION

- □ Position the vehicle on a two-post lift (see Vehicle: Towing and lifting) (MR 415, 02A, Lifting equipment).
- □ Disconnect the battery (see **Battery: Removal Refitting**) (MR 415, 80A, Battery).
- □ Remove the complete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15).

II - REMOVAL OPERATION FOR PART CONCERNED



☐ Remove the elastic strap (1).



125171

- ☐ Remove the bolts (2) .
- ☐ Unclip the seat lower casing (inner section) (3).

Front seat lower cover: Removal - Refitting



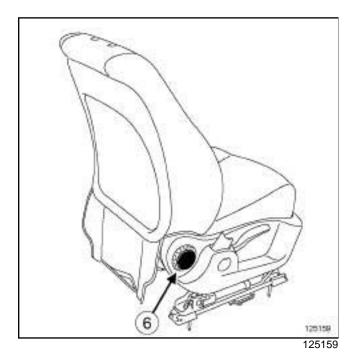
1 - Seat with electrical adjustment



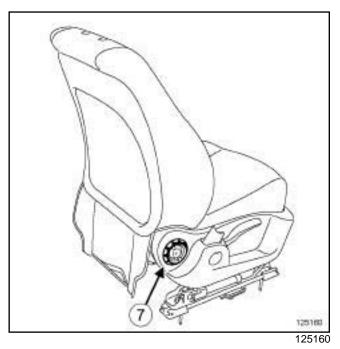
125158

- ☐ Remove:
 - the bolt (4),
 - the clip (5).
- ☐ Partially remove the lower casing (outer section).
- ☐ Disconnect the connectors (depending on equipment level).
- ☐ Remove the seat outer casing.

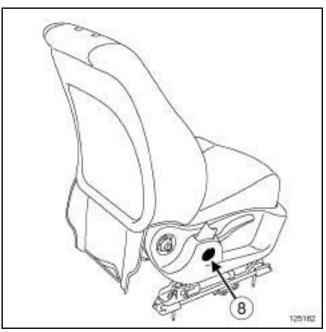
2 - Seat with manual adjustment



□ Remove the trim (6).



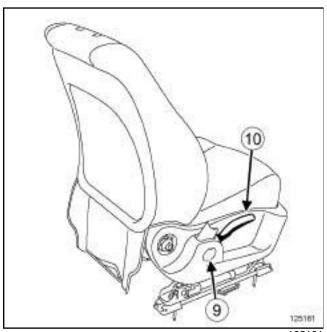
☐ Remove the seatback adjustment control (7).



☐ Unclip the trim (8).

Front seat lower cover: Removal - Refitting





125161

- ☐ Remove:
 - the bolt (9),
 - the seat height adjustment control (10),
 - the front seat lower casing (outer section).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

1 - Seat with electrical adjustment

- ☐ Connect the connectors (depending on equipment level).
- ☐ Refit:
 - the lower casing (outer section),
 - the clip (5),
 - the bolt (4).
- ☐ Clip on the seat lower casing (inner section).
- □ Refit:
 - the bolts (2),
 - the elastic strap (1).

2 - Seat with manual adjustment

- ☐ Refit:
 - the front seat lower casing (outer section),
 - the seat height adjustment control (10),

- the bolt (9),
- the trim (8),
- the seatback adjustment control (7),
- the trim (6).

II - FINAL OPERATION.

- ☐ Refit the complete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15).
- ☐ Connect the battery (see Battery: Removal Refitting) (MR 415, 80A, Battery).

78A

1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting

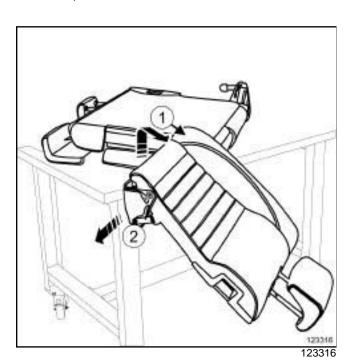
Tightening torques ♡	
side hinge nut	25 N.m
side hinge nut	25 N.m

REMOVAL

I - REMOVAL PREPARATION OPERATION

☐ Remove:

- -the luggage compartment carpet (see 71A, Body internal trim, Luggage compartment carpet: Removal - Refitting, page 71A-4) ,
- -the 1/3 and 2/3 rear bench seatback (see 76A, Rear seat frames and mechanisms, 1/3 and 2/3 rear bench seatback: Removal Refitting, page 76A-1).



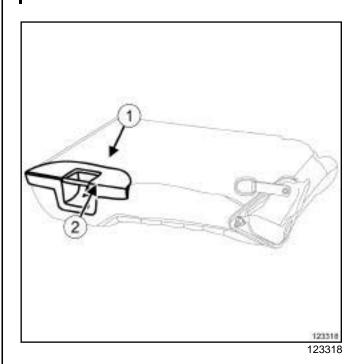
- □ Rotate 1/4 of a turn (1).
- □ Separate the 1/3 and 2/3 rear bench seatbacks (2).

II - OPERATION FOR REMOVAL OF PART CONCERNED

1 - REAR BENCH SEATBACK TRIM 1/3

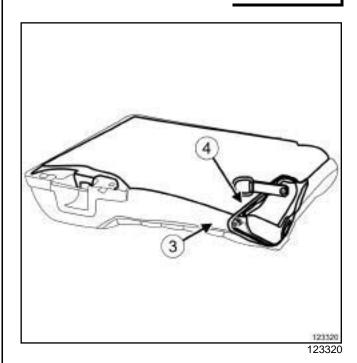
☐ Remove the headrest (see Rear headrest: Removal - Refitting)

D91 or K91



□ Remove:

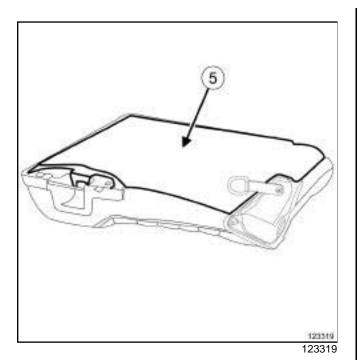
- the bolt (1),
- the trim (2) .



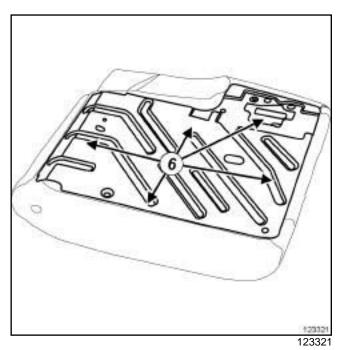
□ Remove:

- the side hinge nut (3),
- the side hinge (4) .

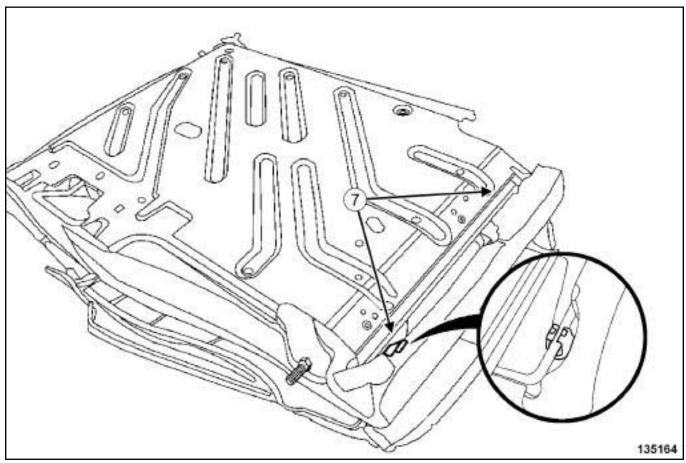
1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting



☐ Remove the 1/3 rear bench seat seatback rear trim (5).



☐ Remove the retaining sections (6) from the 1/3 rear bench seatback trim.



 $\hfill \square$ Remove the clips from the foam - seatback (7) .

13516

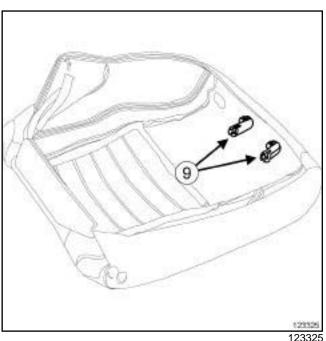
1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting



- ☐ Partially remove the 1/3 rear bench seatback « trim foam » assembly.
- ☐ Unclip the head rest guides (see Rear seat headrest guide: Removal - Refitting).

B91

- ☐ Unclip the rear bench seatback unlocking mechanism guide at (8).
- ☐ Remove the 1/3 rear bench seatback « trim foam » assembly.



☐ Remove the headrest guides (9).



☐ Remove the 1/3 rear bench seat seatback trim.

Note:

When separating the «trim - foam », hold the velcro strips.

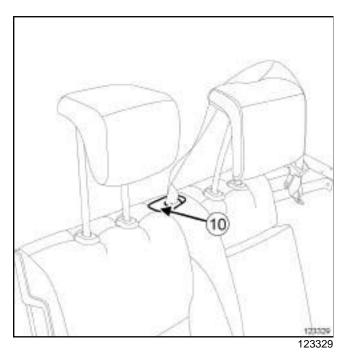
2 - REAR BENCH SEATBACK TRIM 2/3

☐ Remove the rear central armrest (see **79A**, **Seat** components, Rear centre arm rest: Removal -Refitting, page 79A-3).

78A

1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting

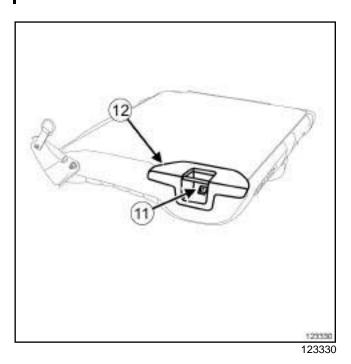
B91 or K91



☐ Remove:

- the bolt (10),
- the rear centre seat belt loop.
- ☐ Remove the headrests (see Rear headrest: Removal Refitting) .

D91 or K91



☐ Remove:

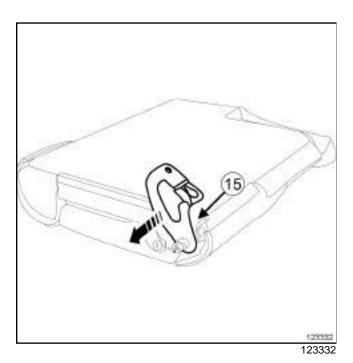
- the bolt (11),
- the trim (12).

123331

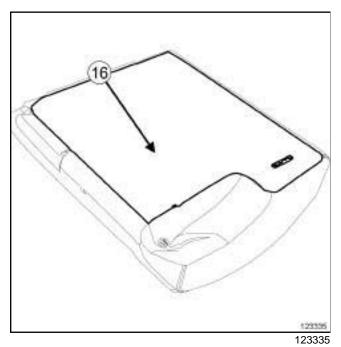
□ Remove:

- the side hinge nut (13),
- the side hinge (14) .

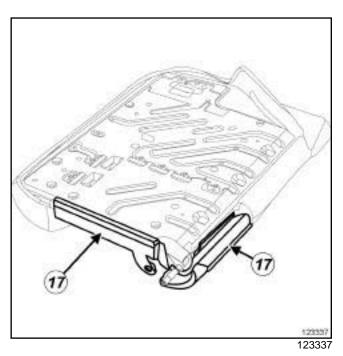
1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting



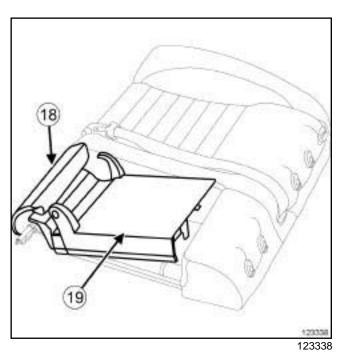
- ☐ Tilt the centre hinge opposite the foolproofing device.
- ☐ Remove the centre hinge (15).



☐ Remove the rear trim (16) from the 2/3 rear bench seatback.

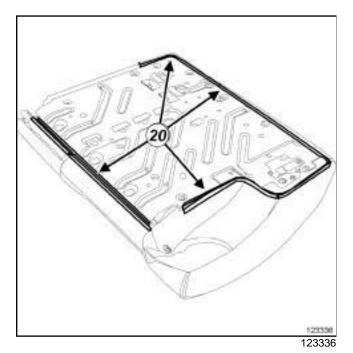


 $\ \ \square$ Unclip the centre armrest casing at (17) .

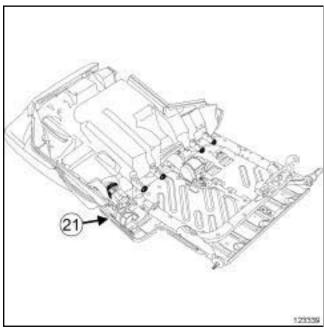


- ☐ Remove:
 - the lower section of the armrest (18),
 - the centre armrest casing (19) .

1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting



☐ Remove the retaining sections (20) from the 2/3 rear bench seatback.

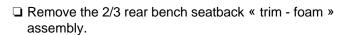


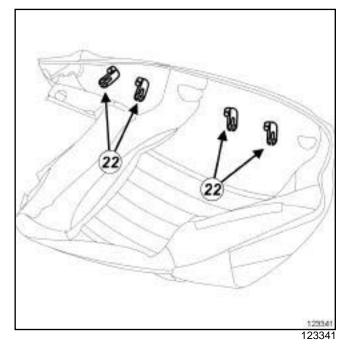
123339

- □ Partially remove the 2/3 rear bench seatback « trim foam » assembly.
- ☐ Unclip the head rest guides (see Rear seat headrest guide: Removal Refitting).

B91

☐ Unclip the rear bench seatback unlocking mechanism guide at (21).





☐ Remove the headrest guides (22).

78A

1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting



☐ Remove the 2/3 rear bench seat seatback trim.

Note:

When separating the "trim - foam » , hold the velcro strips.

REFITTING

I - REFITTING PREPARATION OPERATION

□ Always replace the nuts (3) and (13) of the side hinges (4) and (14).

II - REFITTING OPERATION FOR PART CONCERNED

1 - REAR BENCH SEATBACK TRIM 1/3

- □ Refit:
 - the headrest guides (9),
 - the 1/3 rear bench seat seatback trim .

Note:

Check that the Velcro strips still have sufficient grip before refitting the trim.

- □ Partially refit the 1/3 rear bench seatback «trim foam » assembly.
- ☐ Clip on the headrest guides (see Rear seat headrest guide: Removal Refitting).

B9	•

☐ Clip on the rear bench seatback unlocking mechanism guide.

□ Refit:

- the retaining sections (6) of the 1/3 rear bench seatback,
- the rear trim (5) of the 1/3 rear bench seatback,
- the side hinge (4),
- a new side hinge nut (3).
- ☐ Torque tighten the side hinge nut (25 N.m).

D91 or K91

- ☐ Refit:
 - the trim (2),
 - the bolt (1).
- □ Refit the headrest (see Rear headrest: Removal Refitting).

2 - REAR BENCH SEATBACK TRIM 2/3

- ☐ Refit:
 - the headrest guides (22),
 - the 2/3 rear bench seat seatback trim.

Note:

Check that the Velcro strips still have sufficient grip before refitting the trim.

- □ Partially refit the 2/3 rear bench seatback « trim foam » assembly.
- ☐ Clip on the headrest guides (see Rear seat headrest guide: Removal Refitting).

B91

☐ Clip on the rear bench seatback unlocking mechanism guide (21).

78A

1/3 and 2/3 rear bench seat seatback trim: Removal - Refitting

Ц	Refit:
	-the retaining sections <i>(20)</i> of the 2/3 rear bench seatback,
	- the centre armrest casing (19),
	-the rear trim (16) of the 2/3 rear bench seatback,
	-the rear centre armrest (see 79A , Seat components , Rear centre arm rest: Removal - Refitting , page 79A-3),
	-the centre armrest clip (15),
	- the central hinge,
	-the side hinge (14),
	- a new side hinge nut (13).
	Torque tighten the side hinge nut (25 N.m).
Г	D91 or K91
-	Refit:
	-the trim (12),
	-the bolt (11).
	the bolt (11).
•	B91 or K91
	Refit:
	- the rear centre seat belt loop,
	- the bolt (10) ,
	1
	Refit the headrest (see Rear headrest: Removal - Refitting)
Ш	- FINAL OPERATION
	Assemble the 1/3 and 2/3 rear bench seatbacks.
	Assemble the 1/6 and 2/6 real benon seatbacks.
	Refit:

Rear bench seat base trim: Removal - Refitting

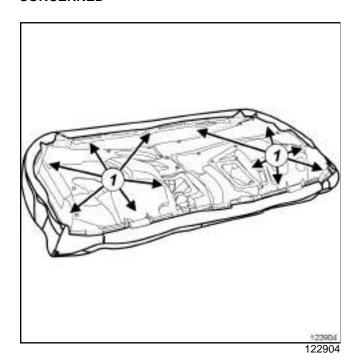


REMOVAL

I - REMOVAL PREPARATION OPERATION

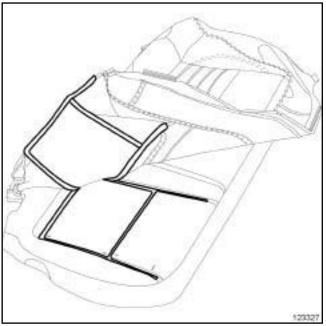
□ Remove the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal - Refitting, page 76A-3).

II - OPERATION FOR REMOVAL OF PART CONCERNED



□ Remove:

- the retaining sections (1),
- the rear bench seat base « foam trim » assembly.



123327

☐ Remove the rear bench seat base trim.

Note:

When separating the $\mbox{``def}$ foam-trim $\mbox{``}$, hold the velcro strips.

REFITTING

I - REFITTING PREPARATIONS OPERATION

Note:

Before refitting the rear bench seat base trim, check that the velcro strips are correctly attached to the foam.

II - REFITTING OPERATION FOR PART CONCERNED

- □ Refit:
 - the rear bench seat base trim on the foam.
 - the rear bench seat base « foam trim » assembly,
 - the retaining strips (1).

III - FINAL OPERATION.

☐ Refit the rear bench seat base (see 76A, Rear seat frames and mechanisms, Rear bench seat base: Removal - Refitting, page 76A-3).

SEAT COMPONENTS

Heated seat cover: Removal - Refitting



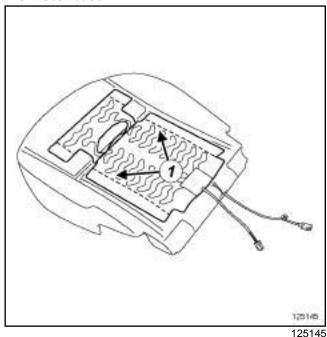
REMOVAL

I - REMOVAL PREPARATION OPERATION

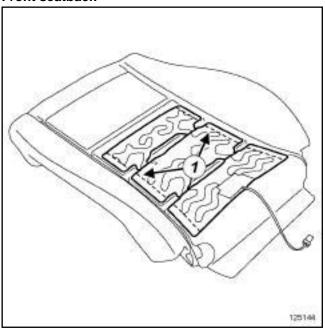
- ☐ Position the vehicle on a two-post lift (see **Vehicle**: Towing and lifting) (MR 415, 02A, Lifting equipment).
- ☐ Disconnect the battery (see Battery: Removal -Refitting) (MR 415, 80A, Battery).
- □ Remove:
 - -the compete front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal - Refitting, page 75A-15),
 - -the front seat lower covers (see 77A, Front seat trim, Front seat lower cover: Removal - Refitting, page 77A-8),
 - the front seatback trim (see 77A, Front seat trim, Front seatback trim: Removal - Refitting, page 77A-3) or the front seat cushion trim (see 77A, Front seat trim, Front seat base trim: Removal -Refitting, page 77A-1).

II - REMOVAL OPERATION FOR PART CONCERNED

Front seat base



Front seatback



125144

☐ Carefully cut the heated seat cover at (1).

SEAT COMPONENTS

Heated seat cover: Removal - Refitting

79A

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

IMPORTANT

To ensure the pyrotechnic components operate correctly:

- -do not bend the passenger presence sensor pad,
- -do not apply glue or adhesive to the passenger presence sensor pad or to the seat cushion trim
- □ The new heated seat cover must be adhered to the remaining strips from the previous heated seat cover.

II - FINAL OPERATION.

- ☐ Refit the front seat foam or front seatback foam.
- ☐ Connect the heated seat cover connector.
- □ Refit the front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15).
- ☐ Connect the battery (see **Battery**: **Removal Refitting**) (MR 415, 80A, Battery).
- Carry out a function test.
- □ Disconnect the battery (see **Battery**: **Removal Refitting**) (MR 415, 80A, Battery).
- □ Remove the front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15).

☐ Refit:

- -the front seatback trim (see 77A, Front seat trim, Front seatback trim: Removal Refitting, page 77A-3) or the front seat cushion trim (see 77A, Front seat trim, Front seat base trim: Removal Refitting, page 77A-1),
- -the front seat lower covers (see 77A, Front seat trim, Front seat lower cover: Removal Refitting, page 77A-8),
- the entire front seat (see 75A, Front seat frames and mechanisms, Complete front seat: Removal Refitting, page 75A-15).
- ☐ Connect the battery (see **Battery**: **Removal Refitting**) (MR 415, 80A, Battery).

SEAT COMPONENTS Rear centre arm rest: Removal - Refitting

REMOVAL

I - REMOVAL PREPARATION OPERATION

☐ Tilt the rear split-fold bench seatback (1/3).

II - REMOVAL OPERATION FOR PART CONCERNED



125143

□ Remove:

- the clip (1),
- the rear central armrest at (2) and (3).

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

- ☐ Refit:
 - the rear central armrest,
 - the clip (1).

II - FINAL OPERATION.

- ☐ Carry out a function test.
- □ Reposition the rear split-fold bench seatback(1/3).