

Articulated Crocodile

3D MODEL DESCRIPTION

With only one assembly on the jaw required, this crocodile is as easy as basking in the sun. Not printing this beauty is croco-vile.

- This STL file is recommended for FDM Printers!
- **3D Printing Time:** 21 Hours 33 Minutes
- **Approximately Length:** 21 cm

3D PRINT FILE SETTINGS (FOR 0.4 MM NOZZLE)

- **Line Width/ Nozzle:** 0.4 mm
- **First Layer Line Width:** 0.48 mm / 120%
- **Average Speed:** 20mm/s (First Layer) / 50mm/s (All the other layers)
- **Recommended Initial Layer Height:** 0.16 mm
- **Recommended Layer Height:** 0.16 mm
- **Recommended Perimeters/ Walls:** 3.
- **Recommended Infill (%):** 10% (Gyroid)
- **Needs Support:** No.
- **Build Plate Adhesion:** Skirt.

The parameters above are recommendations made by our staff; if you prefer, you can adapt them according to your preferences.

Happy Printing!