# **Silver Conductive Epoxy**



8331



#### Forms high strength conductive bonds

This two part silver epoxy offers high electrical conductivity and strong conductive bonding. Use in place of traditional soldering on heat sensitive components. Good for repairing defective traces and creating jumpers on boards. Can be used as an effective heat sink adhesive. This Conductive Silver Epoxy comes in two 7g syringes.

### Frequently Asked Questions on this product

## **Specifications**

Specification	Test Method	Result
Minimum operating temp.		-30°C (-22°F)
Maximum operating temp.		90°C (194°F)
Cure time Ø 24°C (75°F)		5 hours
Cure time @ 65°C (150°F)		15 minutes
Working time Ø 22℃		10 minutes
Mixing Ratio		1:1
Volume resistivity © 25°C	MIL-STD-883E Notice 3, method 5011.4, paragraphs 3.5.8, 3.8.11.1 (Covered Under AZLA Accreditiation)	0.38 ohm · cm
Tensile strength	A STM - D-638-02A	911 psi
Hongstion	A STM - D-638-02A	0.3 %
Compressive Strength	A STM - D-695-02A	1100 pri
Flexural Strength	A STM - D-79 0 - 03	2,500 psi
Shear Strength	A STM - D-732-02	234 psi
Cantillever Beam (IZOD) Impact	A STM - D-256-02 E1	0.39 ft lbft / in
Thermal Expansion	AST M-E-8 31-0 3	79.3 mm/10 <sup>6</sup> mm
Density	A STM-D-256-02 E1	2.34 g/cm <sup>3</sup>
Thermal Conductivity	A STM-C-518	0.578 W/m · °K

## Available Sizes

Catalog Number	Sizes Available	Description
8331-14G	14g(0.35 oz)	Two 7g syringes, 3 ml each
8331-454G	454g (11b)	11 b sit

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1 of 1 6/11/2009 12:59 PM