

3.2

Indices

$m \in M$	machines, $M = \{1, 2, 3, 4, 5\}$
$j \in J$	jobs, $J = \{1, 2, 3, 4, 5\}$
$(m, j) \in P$	$P = \{(m, j) m \text{ can do job } j\}$

Data

$setup_m$	setup time (in minutes) if machine m is used
$work_{m,j}$	time to complete job j on machine m (if applicable)
$additional$	extra 20 minutes needed if machines 1 and 2 are used

Binary Decision Variables

USE_m	1 if machine m is used, 0 otherwise
$OPERATE_{m,j}$	1 if machine m is used to do job j , 0 otherwise
$BOTH$	1 if both machines 1 and 2 are used, 0 otherwise

Formulation

$$\begin{aligned}
 & \min_{USE, OPERATE, BOTH} \quad \sum_{(m,j) \in P} work_{m,j} OPERATE_{m,j} + \sum_{m \in M} setup_m USE_m + additional BOTH \\
 \text{s.t.} \quad & \sum_{\{m | (m,j) \in P\}} OPERATE_{m,j} \geq 1 \quad \forall j \in J \quad (\text{Job Completion}) \\
 & \sum_{\{j | (m,j) \in P\}} OPERATE_{m,j} \leq 2 \quad \forall m \in M \quad (\text{Machine Utilization}) \\
 & \sum_{\{j | (m,j) \in P\}} OPERATE_{m,j} \leq 5 USE_m \quad \forall m \in M \quad (\text{Can't operate unless do setup}) \\
 & BOTH \leq USE_1 \quad (\text{Logical Constraints on } BOTH \\
 & BOTH \leq USE_2 \quad \text{to ensure } BOTH = 1 \text{ if use} \\
 & BOTH + 1 \geq USE_1 + USE_2 \quad \text{machines 1 and 2}) \\
 & BOTH, OPERATE_{m,j}, USE_m \in \{0, 1\} \quad \forall m \in M, \forall j \in J
 \end{aligned}$$

3.3

Indices

$p \in P$	products, $P = \{1, 2, 3\}$
$l \in L$	lines, $L = \{1, 2, 3\}$
\mathbb{N}	natural numbers (including zero)

Data

$setup_cost_l$	setup cost if line l used in given week
$worker_cost_l$	pay per worker on line l
$production_{p,l}$	production per worker for product p on line l
$max_workers$	maximum number of workers, 20 in this instance
$demand_p$	number of product p that must be produced

Integer Decision Variables

$WORKERS_{p,l}$	number of workers assigned to product p on line l
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Binary Decision Variables

$OPEN_l$	1 if line l is open, 0 otherwise
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Formulation

$$\begin{aligned}
& \min_{WORKERS, OPEN} \sum_{l \in L, p \in P} worker_cost_l WORKERS_{p,l} + \sum_{l \in L} setup_cost_l OPEN_l \\
& \text{s.t.} \quad \sum_{p \in P} WORKERS_{p,l} \leq max_workers OPEN_l \quad \forall l \in L & \text{(No workers unless line open)} \\
& \quad \sum_{l \in L} production_{p,l} WORKERS_{p,l} \geq demand_p \quad \forall p \in P & \text{(Demand constraint)} \\
& \quad \sum_{l \in L, p \in P} WORKERS_{p,l} \leq max_workers & \text{(Total workers constraint)} \\
& \quad WORKERS_{p,l} \in \mathbb{N} \quad \forall p \in P, l \in L & \text{(integer constraint)} \\
& \quad OPEN_l \in \{0, 1\} \quad \forall l \in L & \text{(binary constraint)}
\end{aligned}$$