

ROBOTONT

assembly instructions

Robotont version: 3.0
Date: 2024-03-21

Table of contents

Cabling	3
PCB assembly	7
3D printing	16
Battery module assembly	18
Robot assembly	26

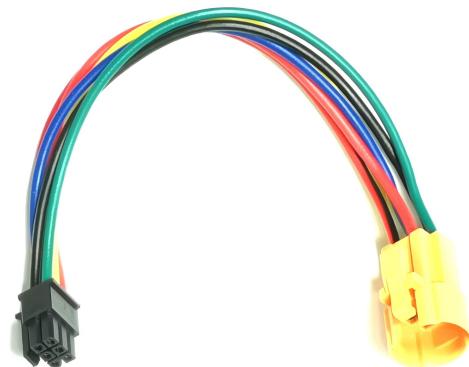
Cabling

All cables needed for Robotont

x1
on-board computer
power cable

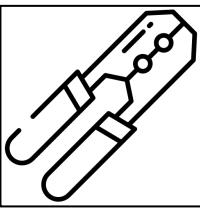
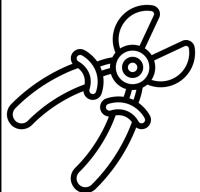


x1
STOP switch
cable



x2
USB Type C
data cables

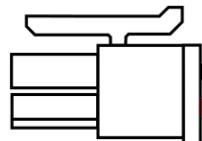




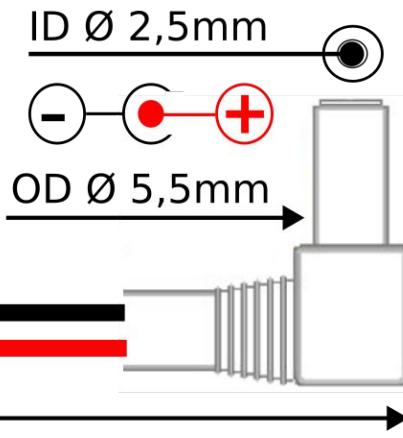
Onboard computer power cable

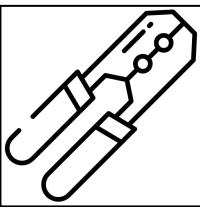
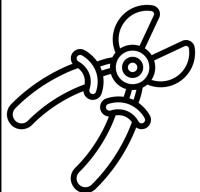
- Cut the cable to 150 mm from the right angled barrel plug
- Crimp Molex Micro-Fit terminals to the wires
- Insert terminated wires to 2x1 pos Micro-Fit 3.0 female connector
 - Black wire (GND) goes to the side next to the locking fastener

**Molex MicroFit
430250210**



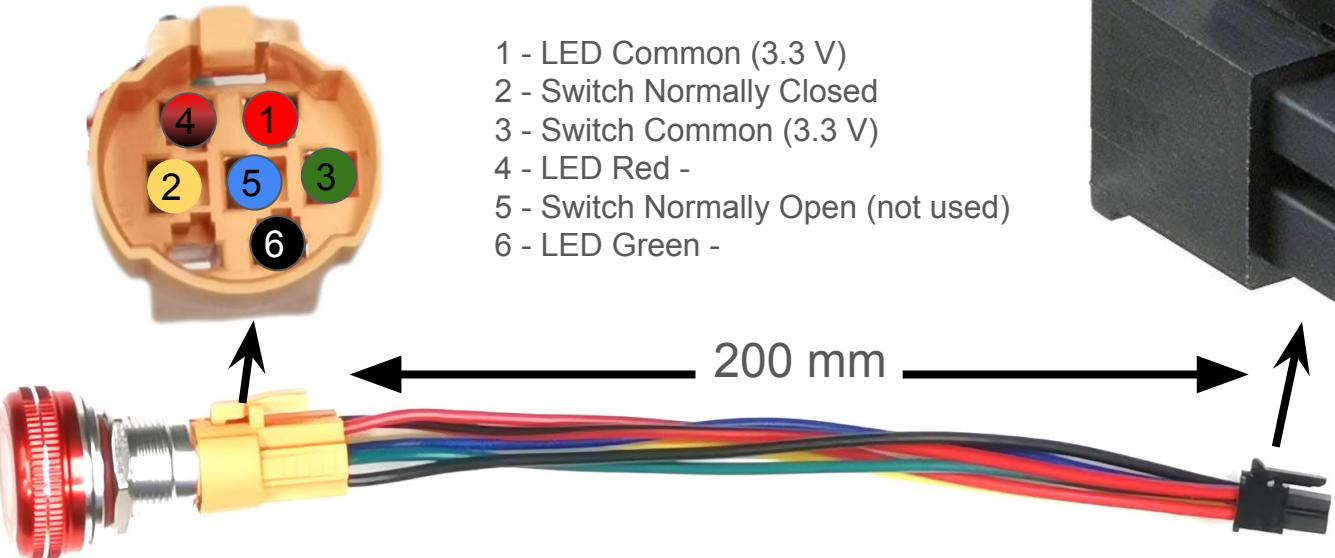
150 mm



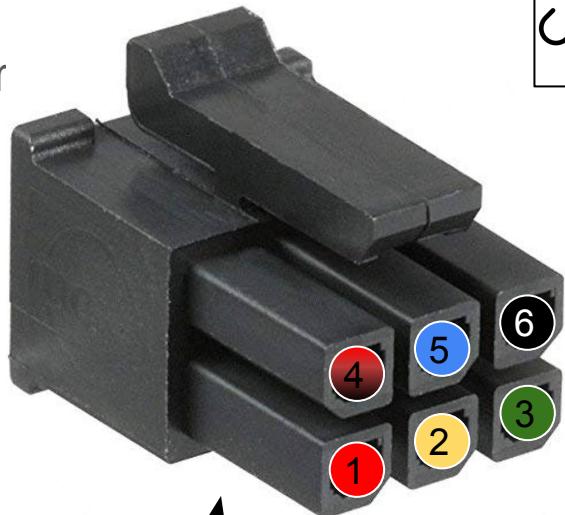


Stop switch cable

- Cut the stop switch wires to 200 mm length
- Crimp Molex Micro-Fit terminals to all wires
- Insert to 2x3 pos Micro-Fit 3.0 female connector
 - Follow the numbering below for the correct mapping

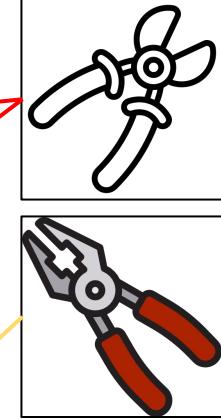
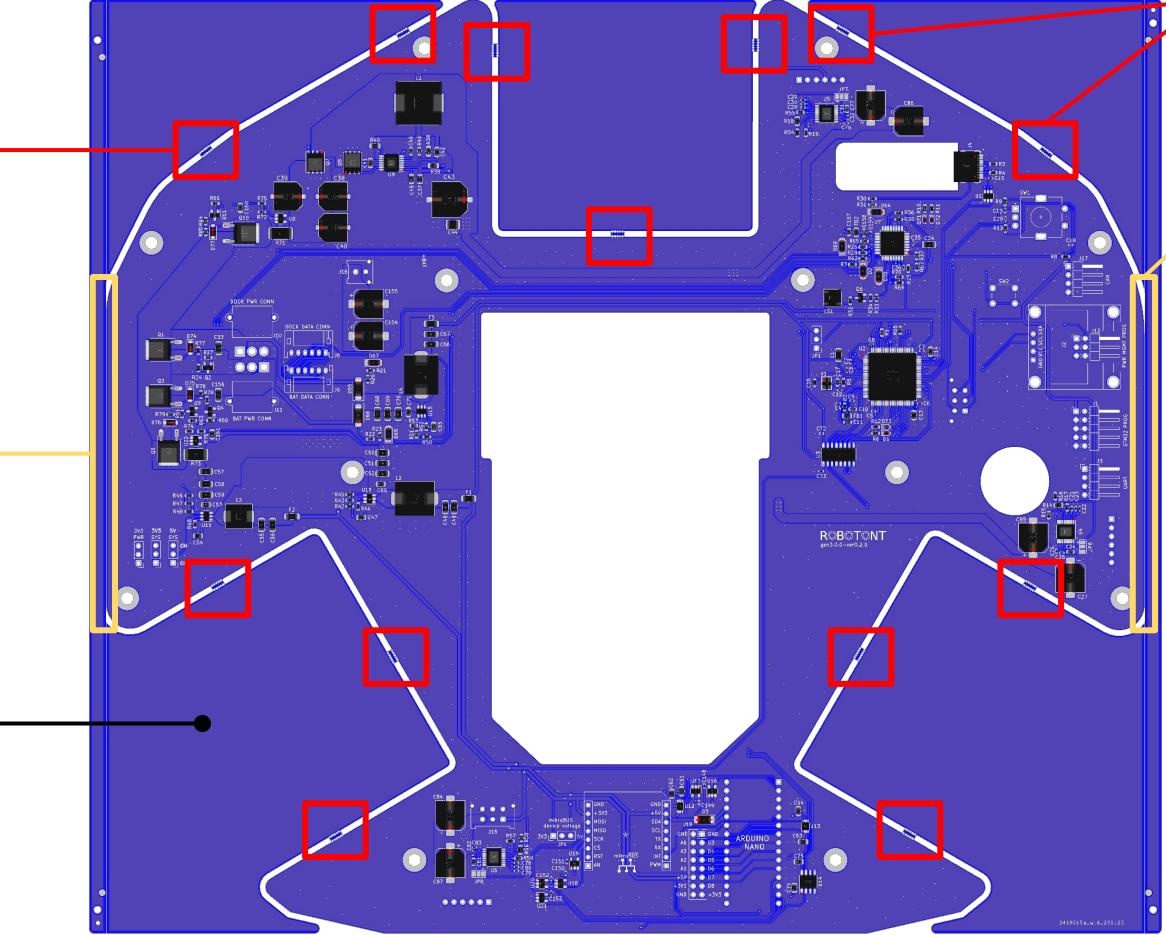


1 - LED Common (3.3 V)
2 - Switch Normally Closed
3 - Switch Common (3.3 V)
4 - LED Red -
5 - Switch Normally Open (not used)
6 - LED Green -



PCB assembly

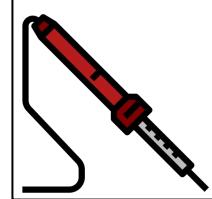
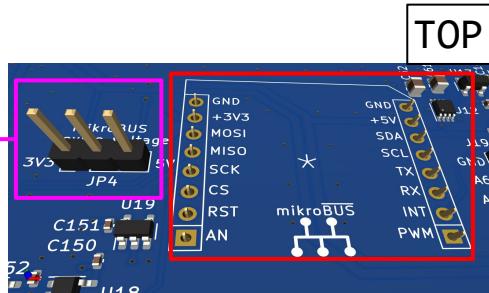
Cut the mouse bites



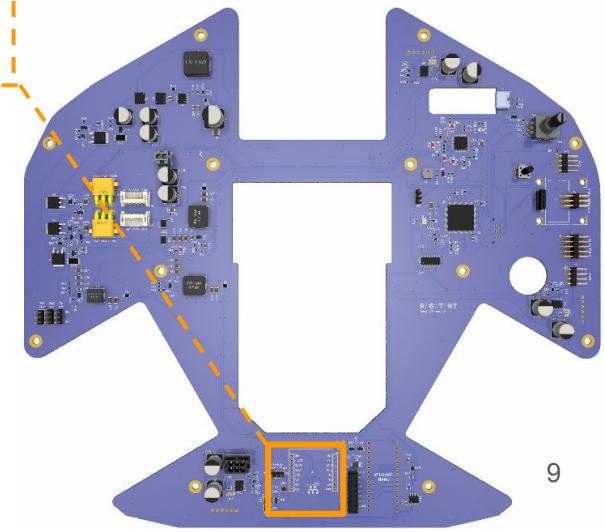
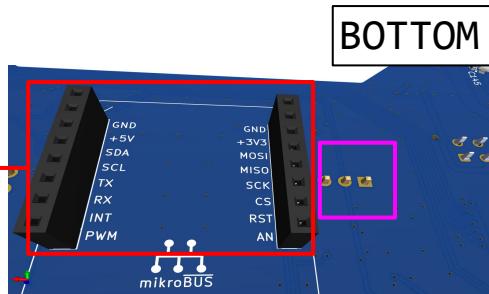
Bend the sides

Remove the outer
manufacturing panel

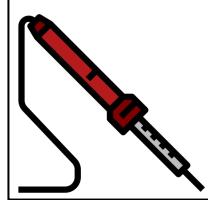
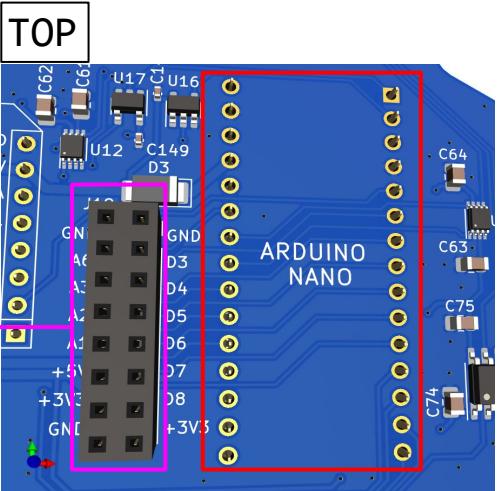
Solder 1x3 pinheader for
MikroBUS voltage selection



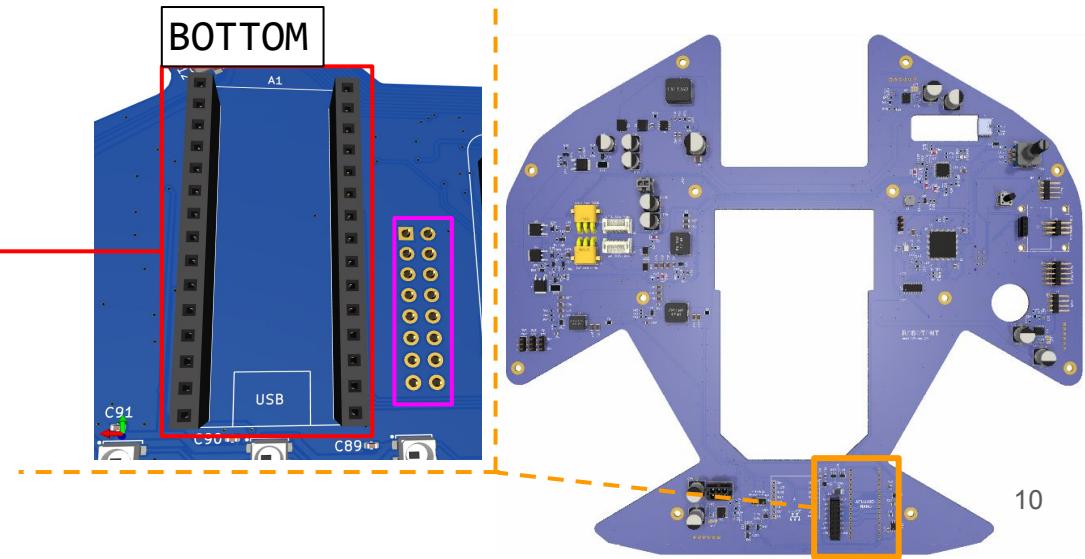
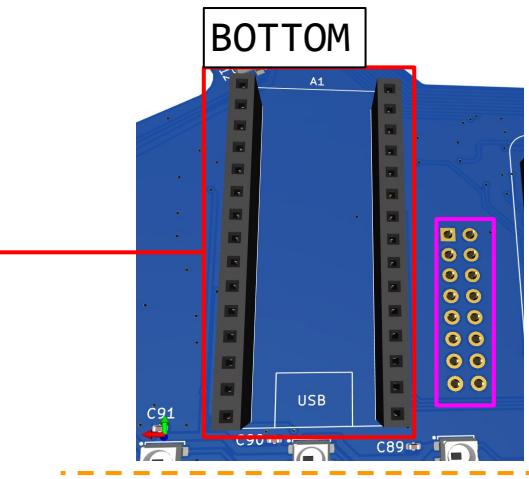
Solder MikroBUS dedicated socket
(alternatively two 1x8 pinsockets)

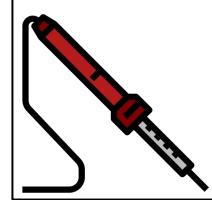


Solder 2x3 pinsocket for
accessing unused pins



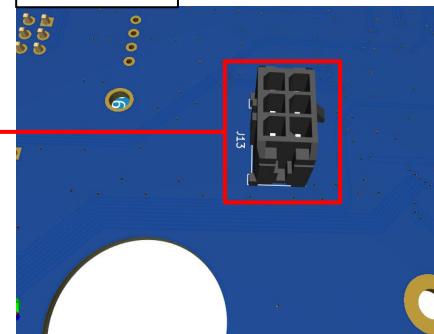
Solder two 1x15 pinsockets
for Arduino





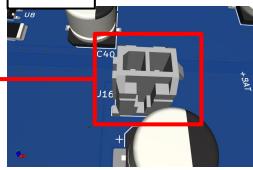
Solder 2x3 Micro-Fit socket
for the stop switch

BOTTOM



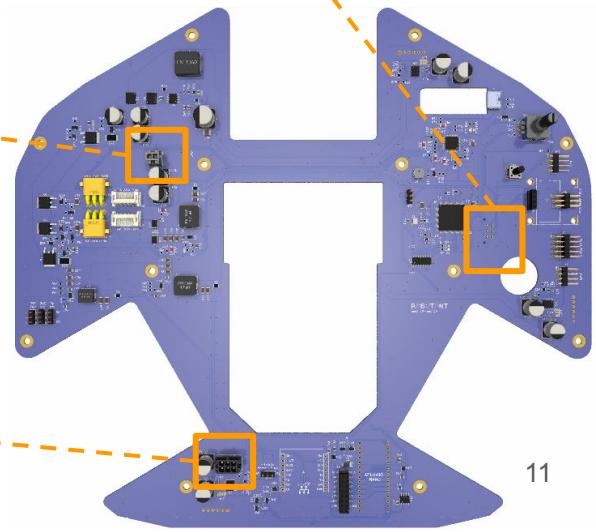
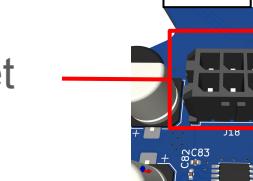
Solder 2x1 Micro-Fit socket for
onboard computer power supply

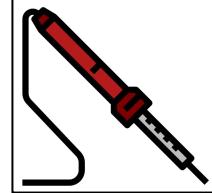
TOP



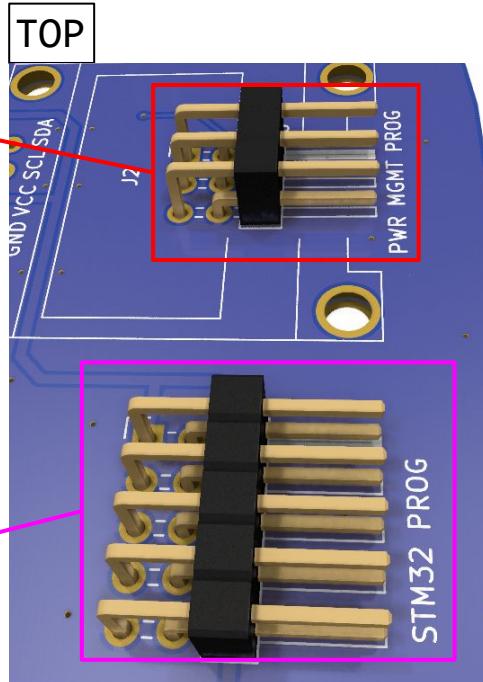
Solder 2x3 Micro-Fit socket
for external power

TOP

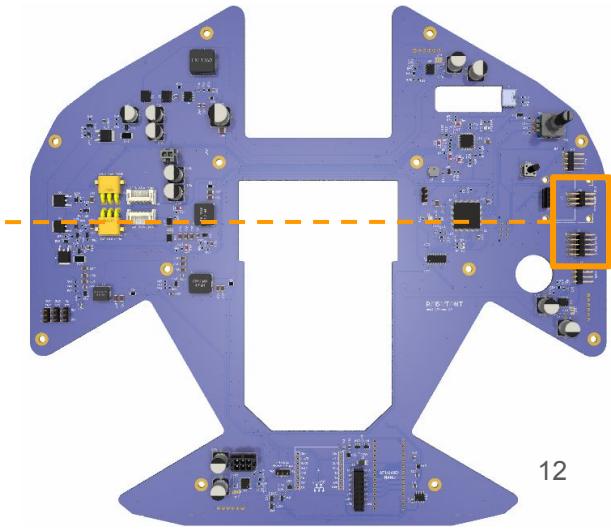
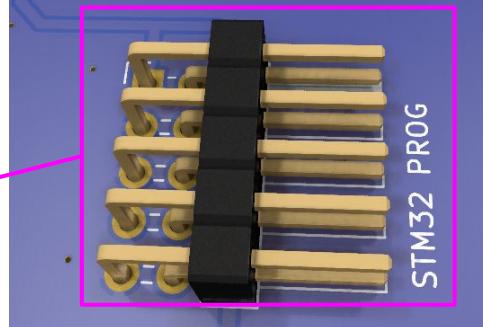


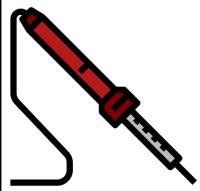


Solder 2x3 right-angled pinheader
for the power management MCU
programming



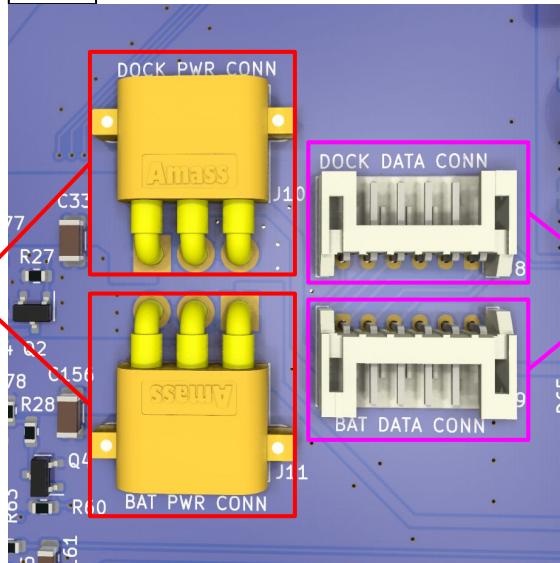
Solder 2x5 right-angled pinheader
for the main MCU programming



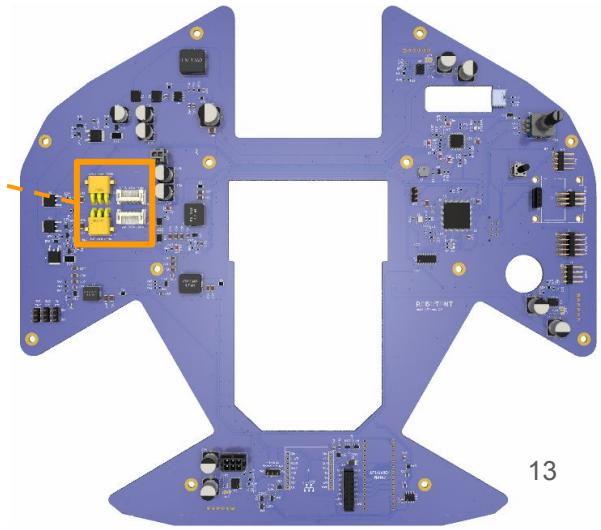


TOP

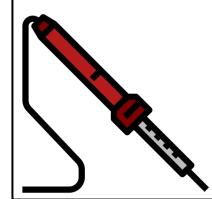
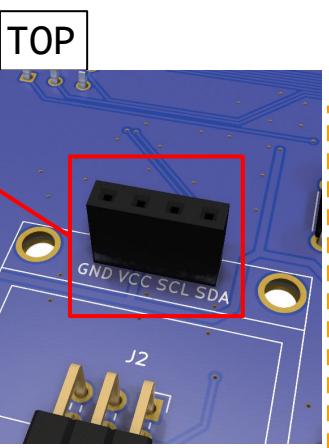
Solder two MR30PW
male power connectors



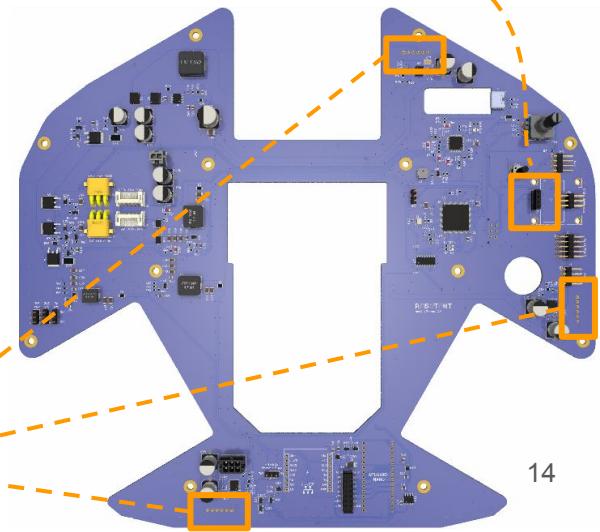
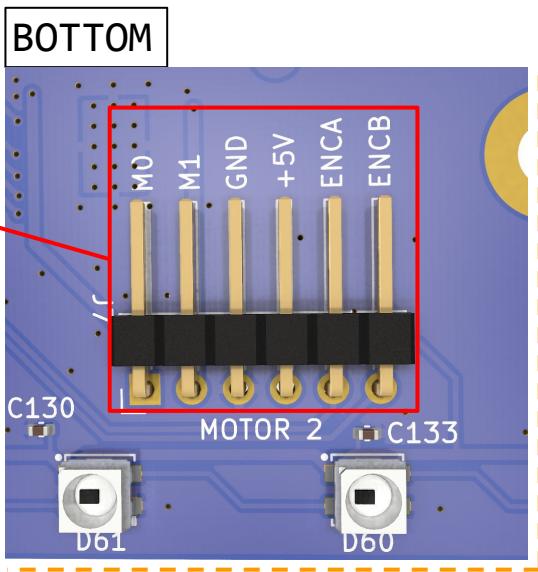
Solder two JST-PH-6
male data connectors

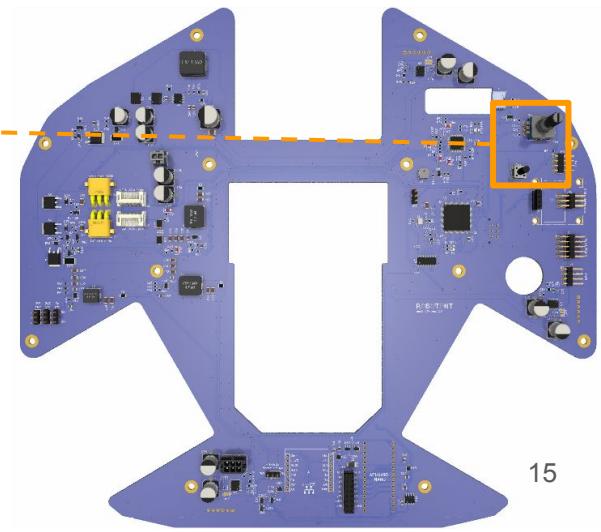
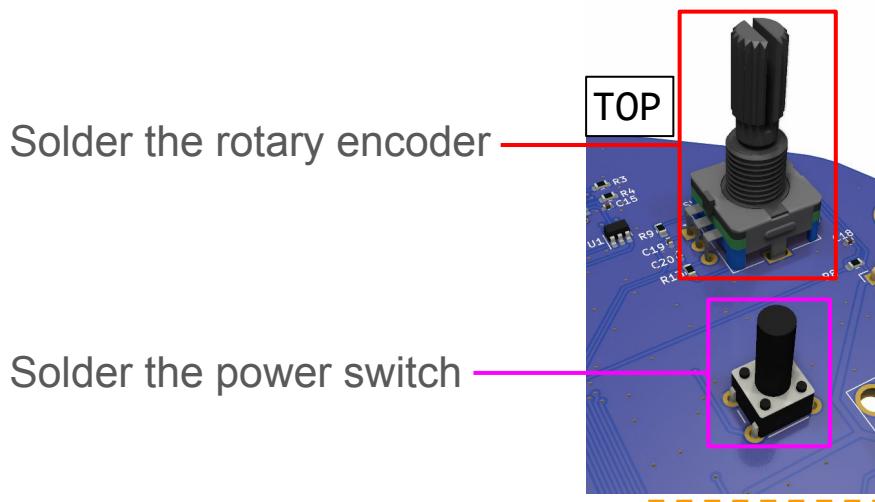
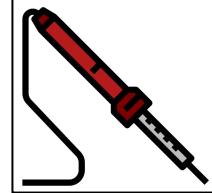


Solder 1x4 pinsocket
for the OLED display



Solder three 1x6 angled
pinheaders for the motors





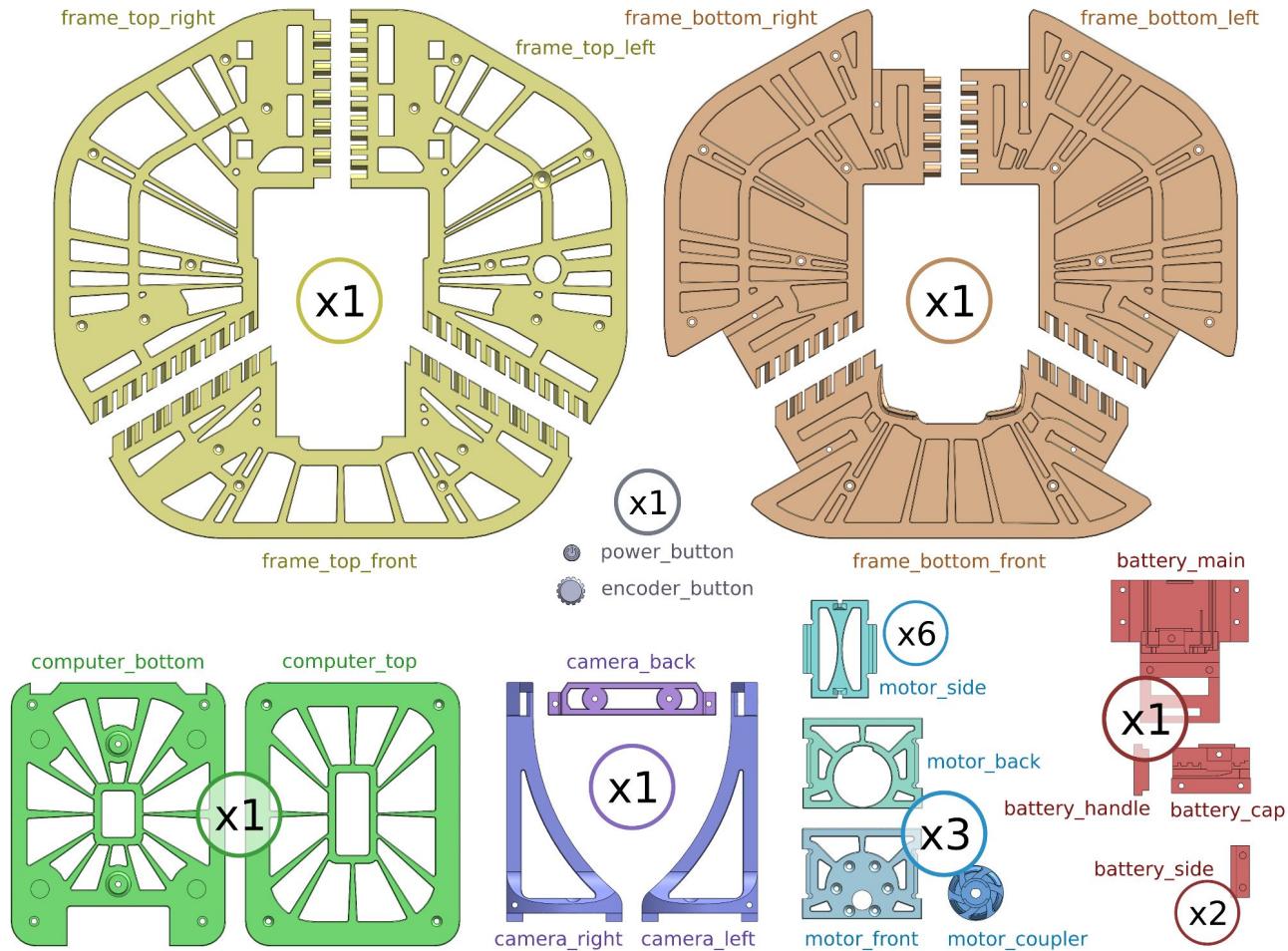
3D printing

3D printing

Print every detail in the amount shown.

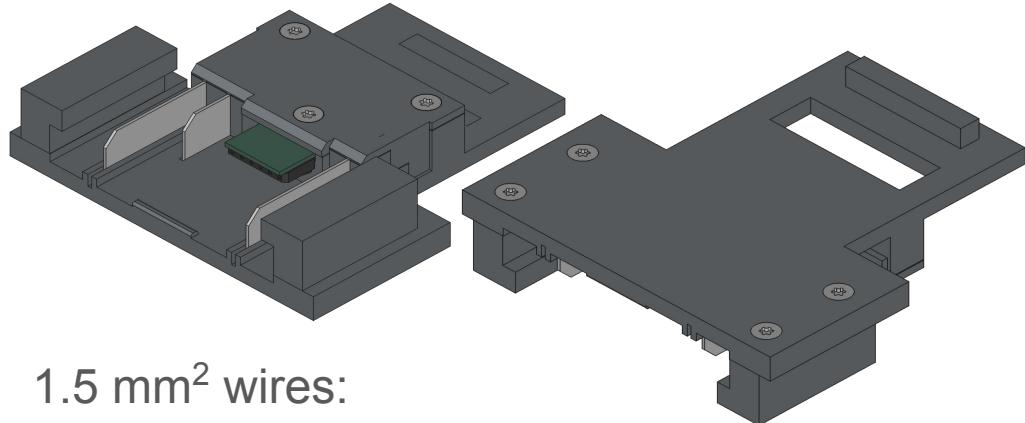
Material suggestion:

- PETG for motor modules
- PLA for everything else



Battery module assembly

Battery module part list



1.5 mm² wires:

- (195 mm)
- (170 mm)
- (160 mm)

0.13 mm² wires (x6):

- (180 mm)

AMASS MR30-FB
connector (x1)



M3x8 bolts (x7)



M3x5.9 heat-set
inserts (x7)

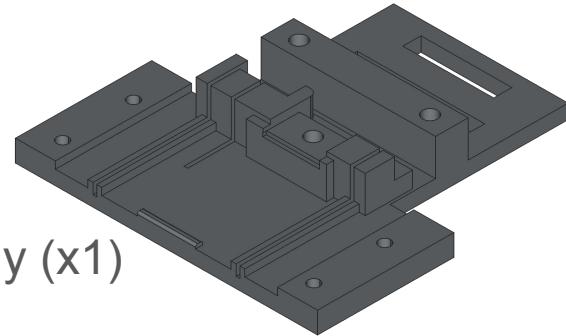


JST-PH-6

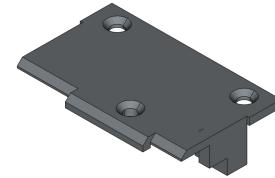
- terminals (x6)
- connector (x1)



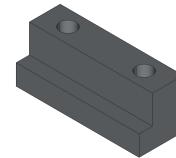
main body (x1)



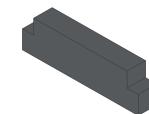
cap (x1)



side (x2)



handle (x1)

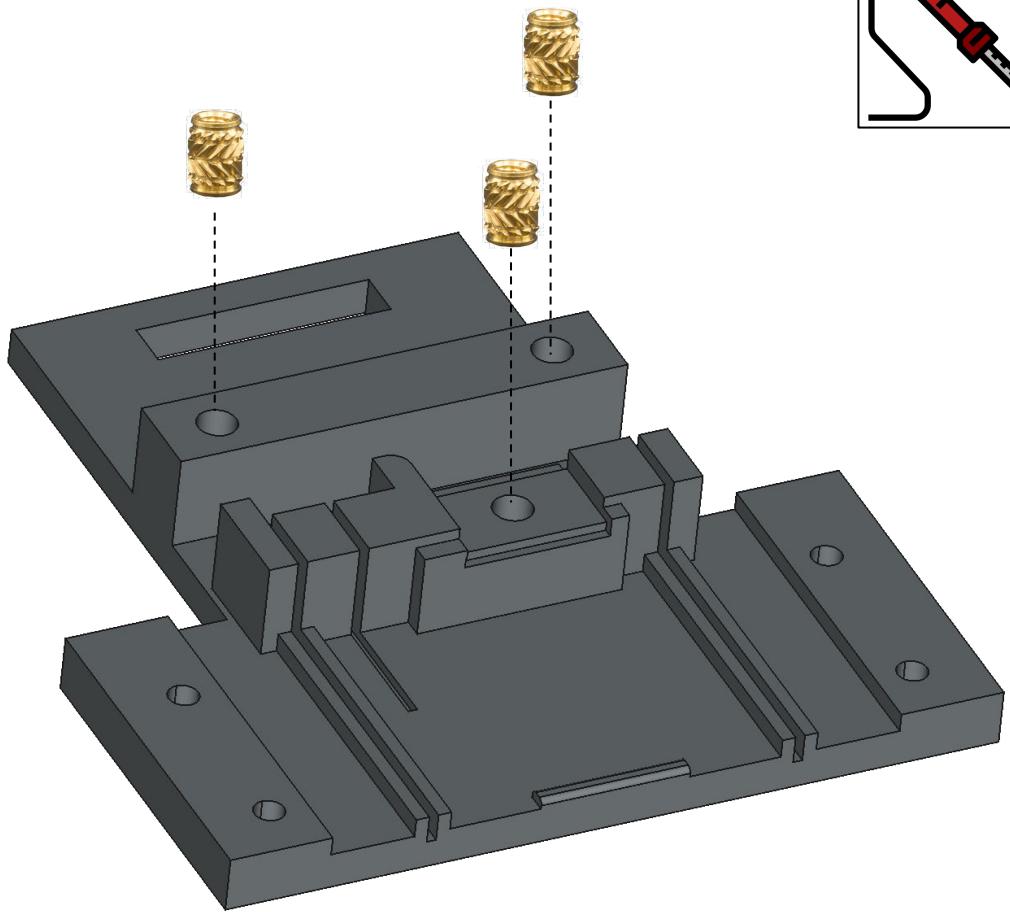
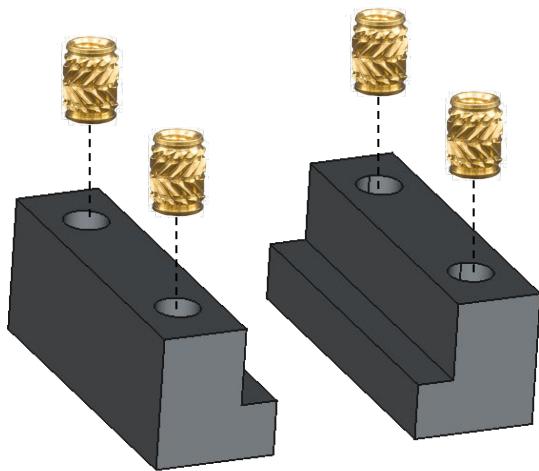
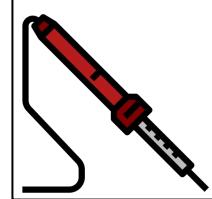


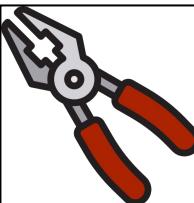
PCB + spring
contacts (x1)



Use a soldering iron to attach
M3x5.9 heat-set inserts (x7) into:

- 3 holes in the main body
- 2 holes in each side holder



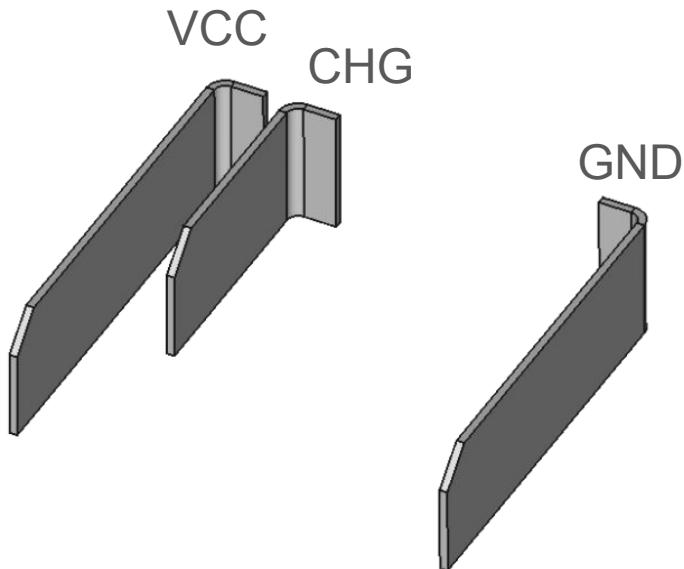


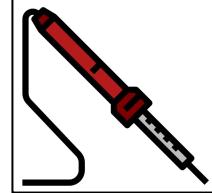
Cut contact strips from
0.7 mm thick sheet metal:

- GND: 11x40 mm
- CHG: 11x25 mm
- VCC: 11x40 mm

Bend one end of each strip by
90 degrees at 4 mm.

File or cut the corners for
smoother insertion to the
battery.



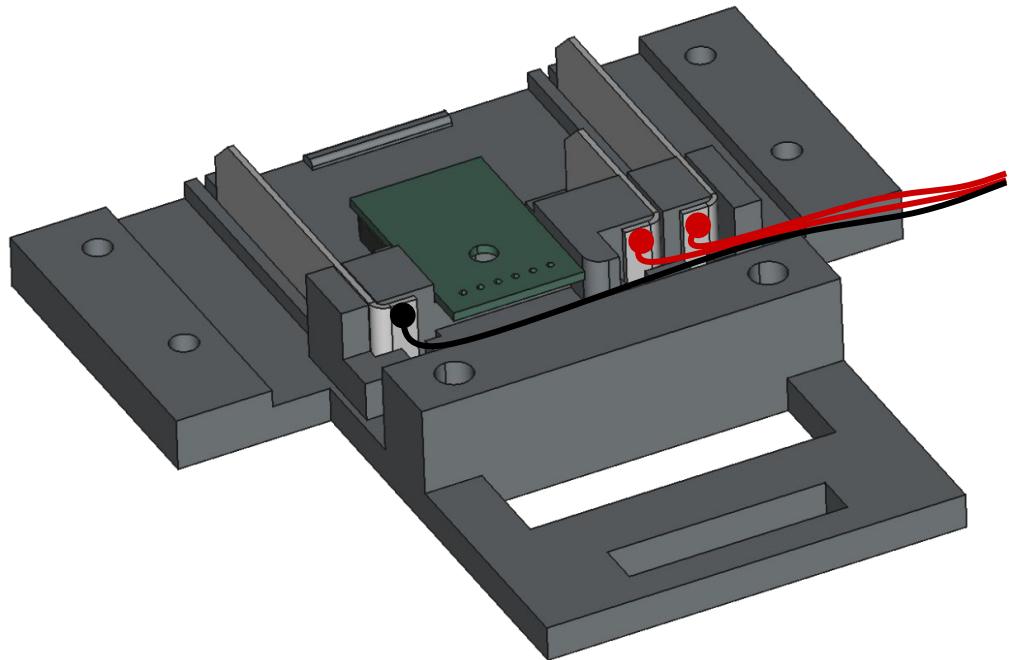


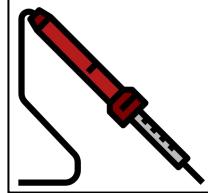
Insert the bent metal sheet contacts to the 3D-printed body

Cut and strip three cables (1.5 mm^2):

- GND (black): 195 mm
- CHG (red): 170 mm
- VCC (red): 160 mm

Solder the cables to the top of the bent area

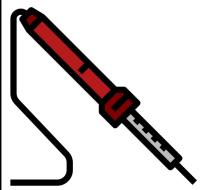




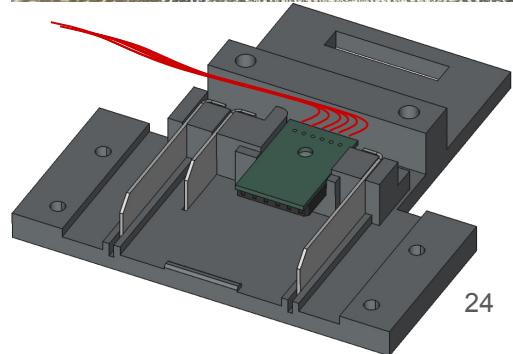
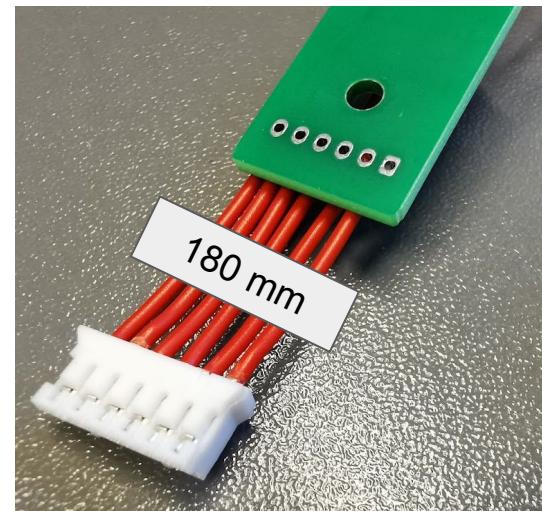
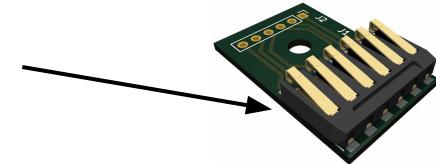
- Attach a rubber cover to the three wires
- Solder the wires to the MR30-FB female connector.
 - You will most likely need to trim the wires a little to the correct length.
- Snap the rubber cover over the connector using pliers

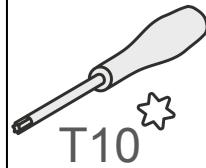


VCC
CHG
GND

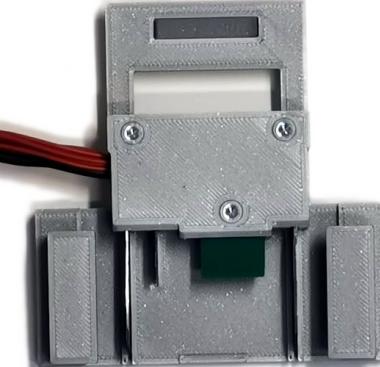
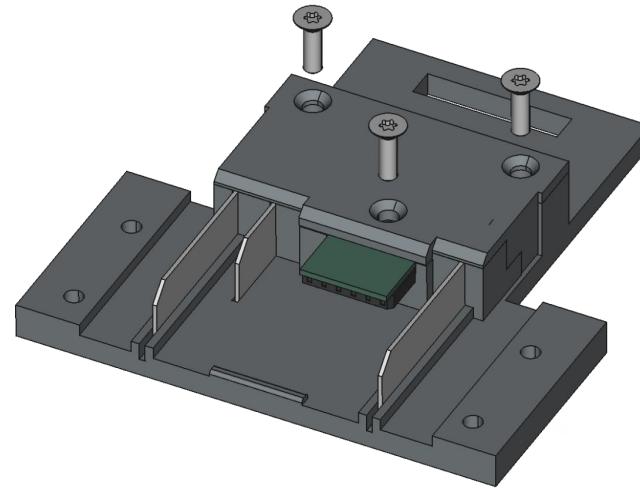
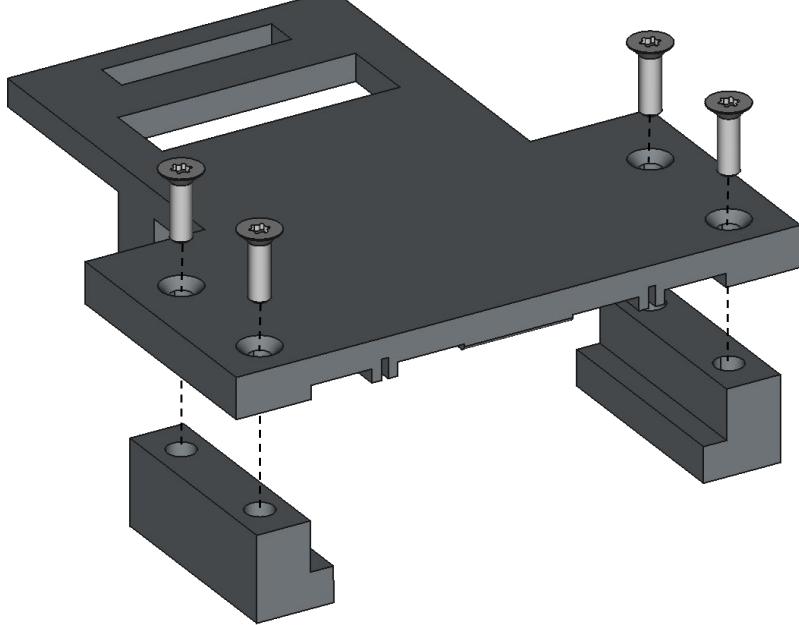


- Cut and strip six AWG 26 (0.13 mm²) cables
 - Length 180 mm
- Solder the spring contacts to the PCB
- Solder the cables to the PCB
- Crimp a JST-PH-6 terminal to the other end of the cables
 - It is a straight mapping from the PCB to the plug
- Position the PCB to its slot with spring contacts facing down
- Guide all wires through the channel to the side





Attach the side holders and cap with
M3x8 bolts (x7)



Robot assembly

Fastenings needed

x16



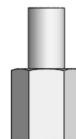
M3x40 FF

x12



M3x15 MF

x4



M3x6 MF

x4



M3x16

x65



M3x8

x14



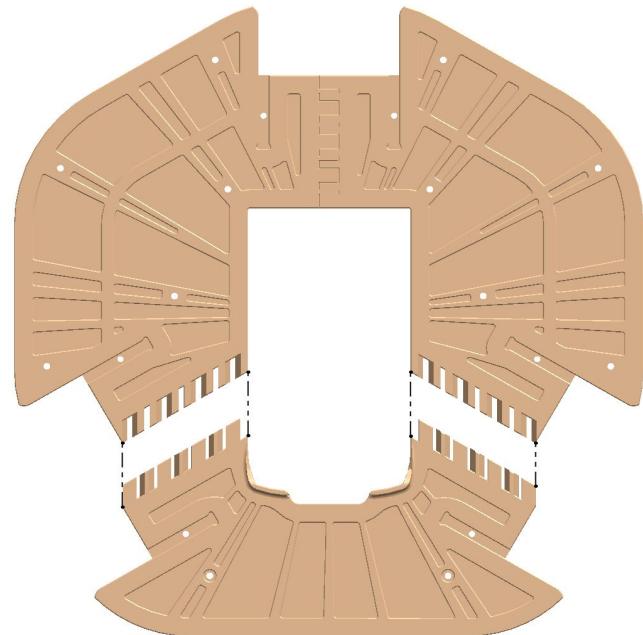
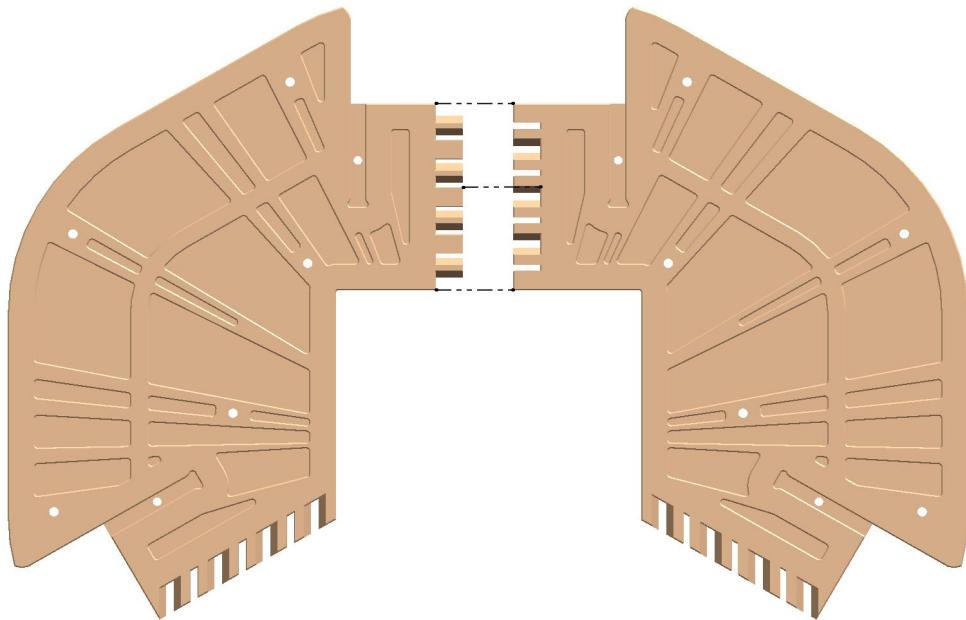
M3 thin

Spacers

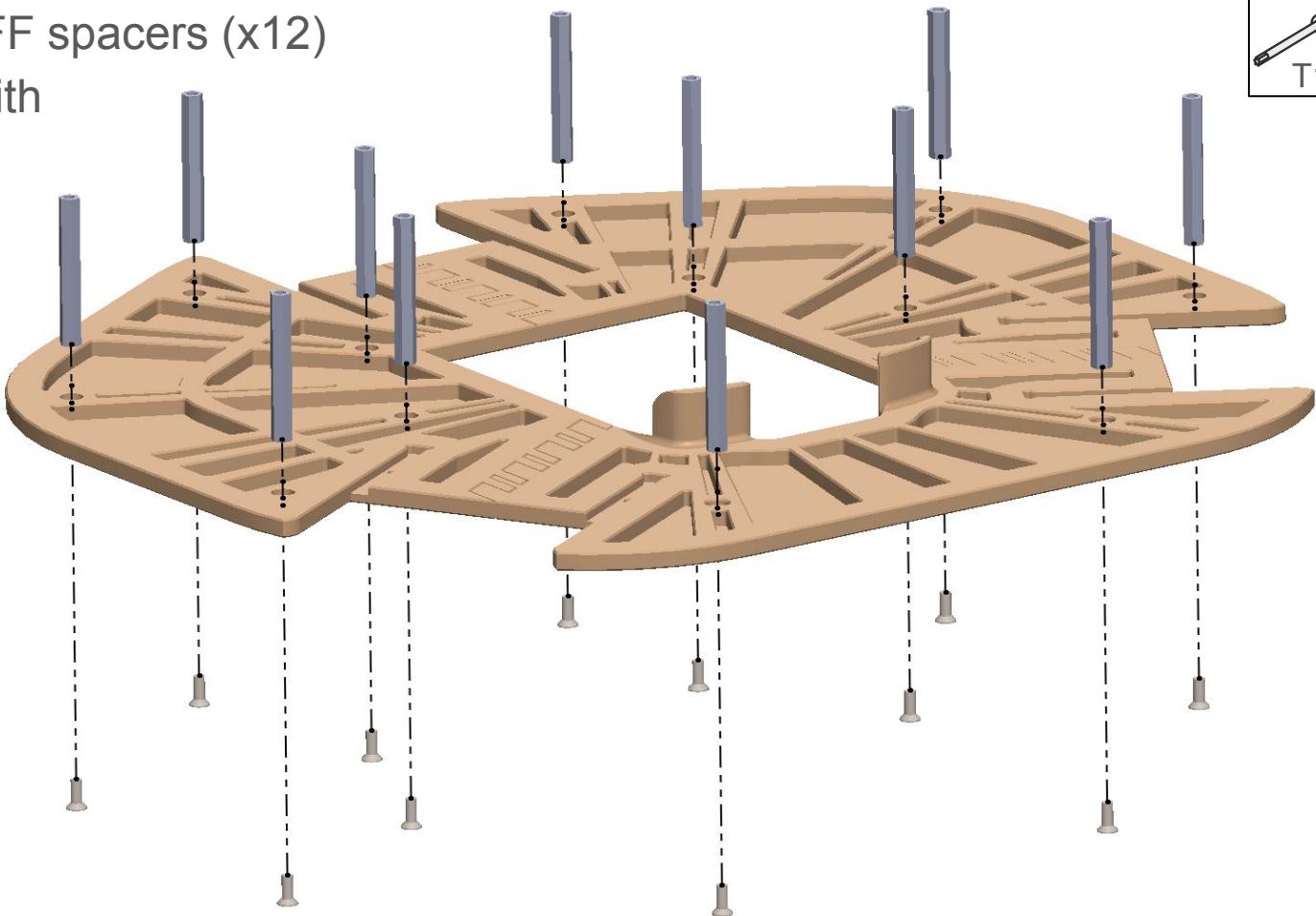
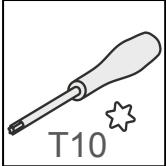
Bolts (countersunk)

Nuts

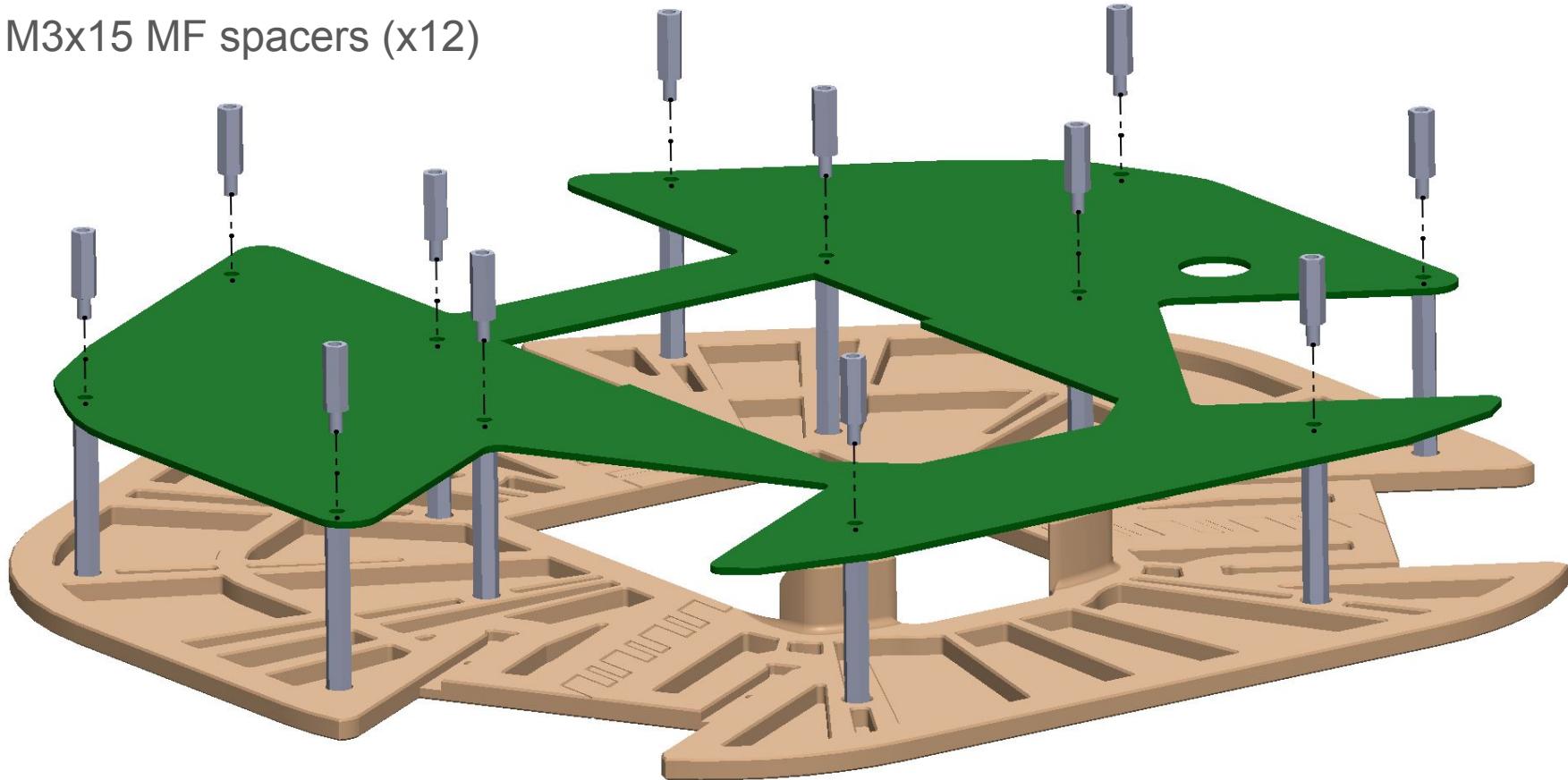
Bottom plate assembly



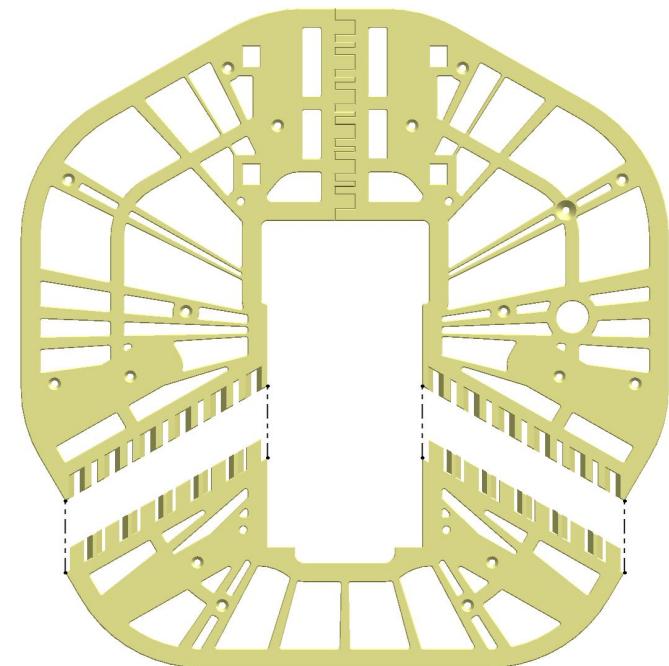
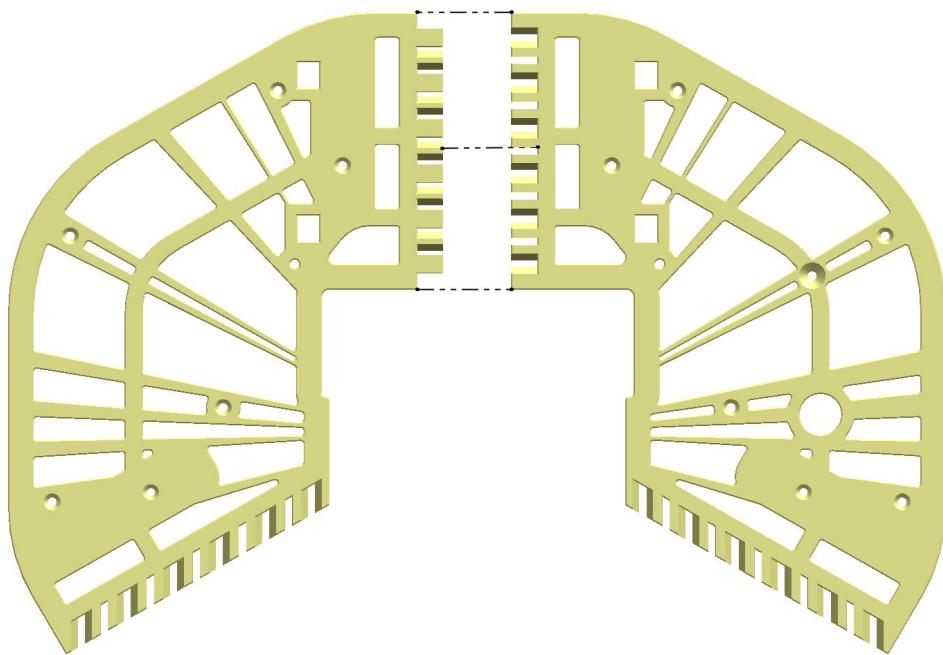
Connect M3x40 FF spacers (x12)
to bottom plate with
M3x8 bolts (x12)



Secure PCB with
M3x15 MF spacers (x12)

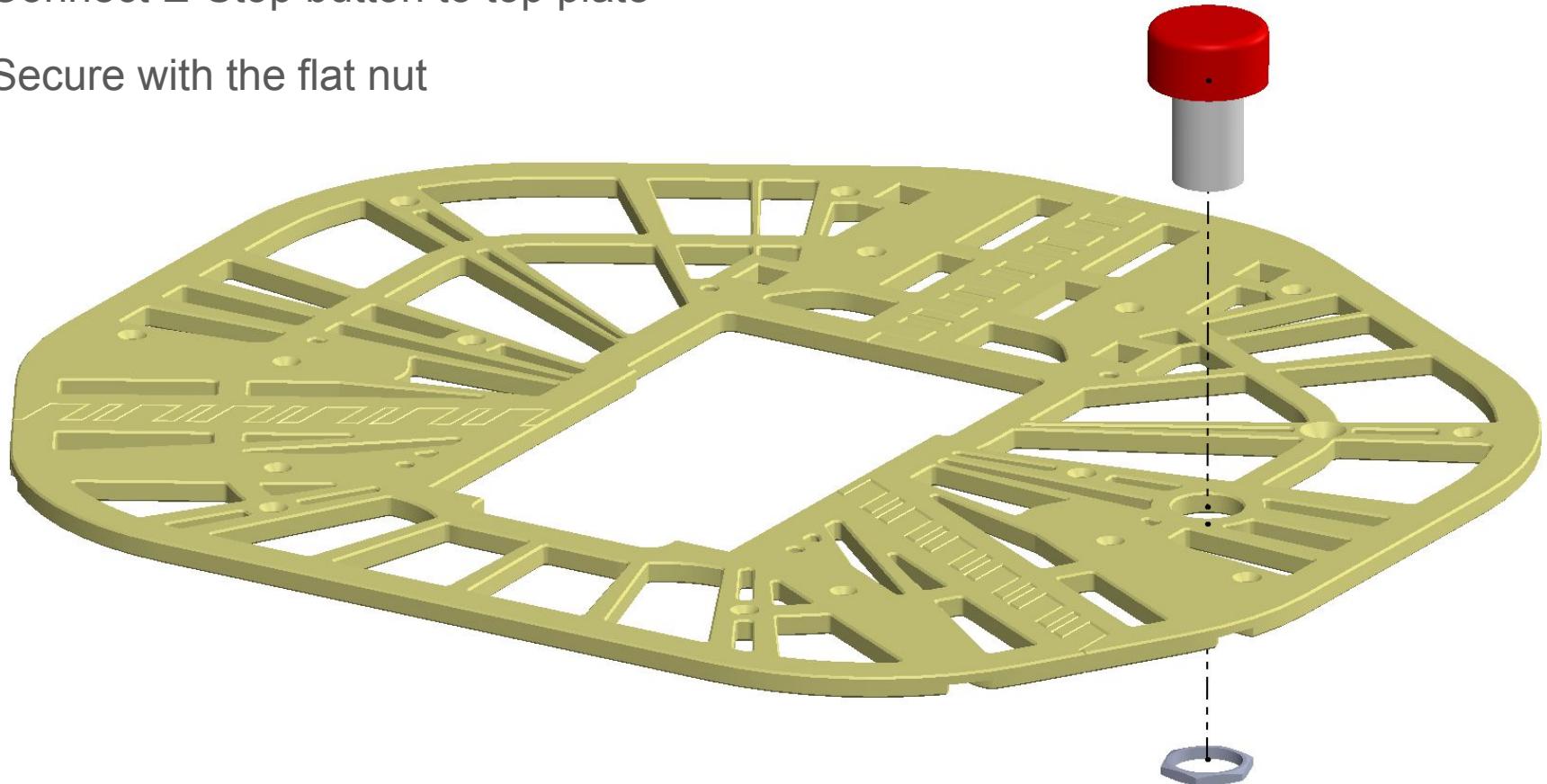


Top plate assembly



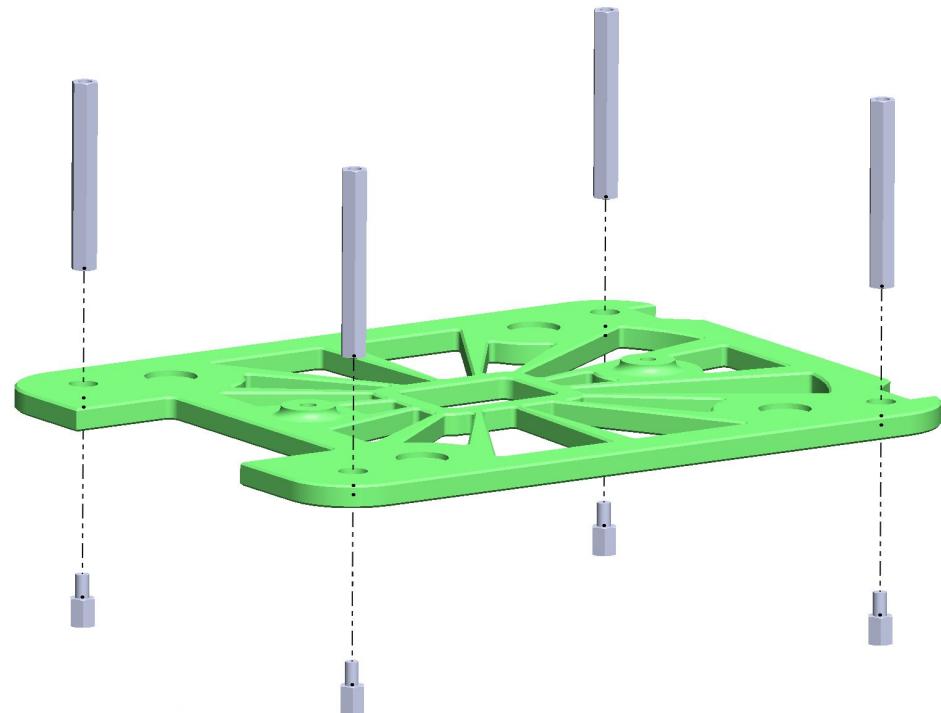
Connect E-Stop button to top plate

Secure with the flat nut



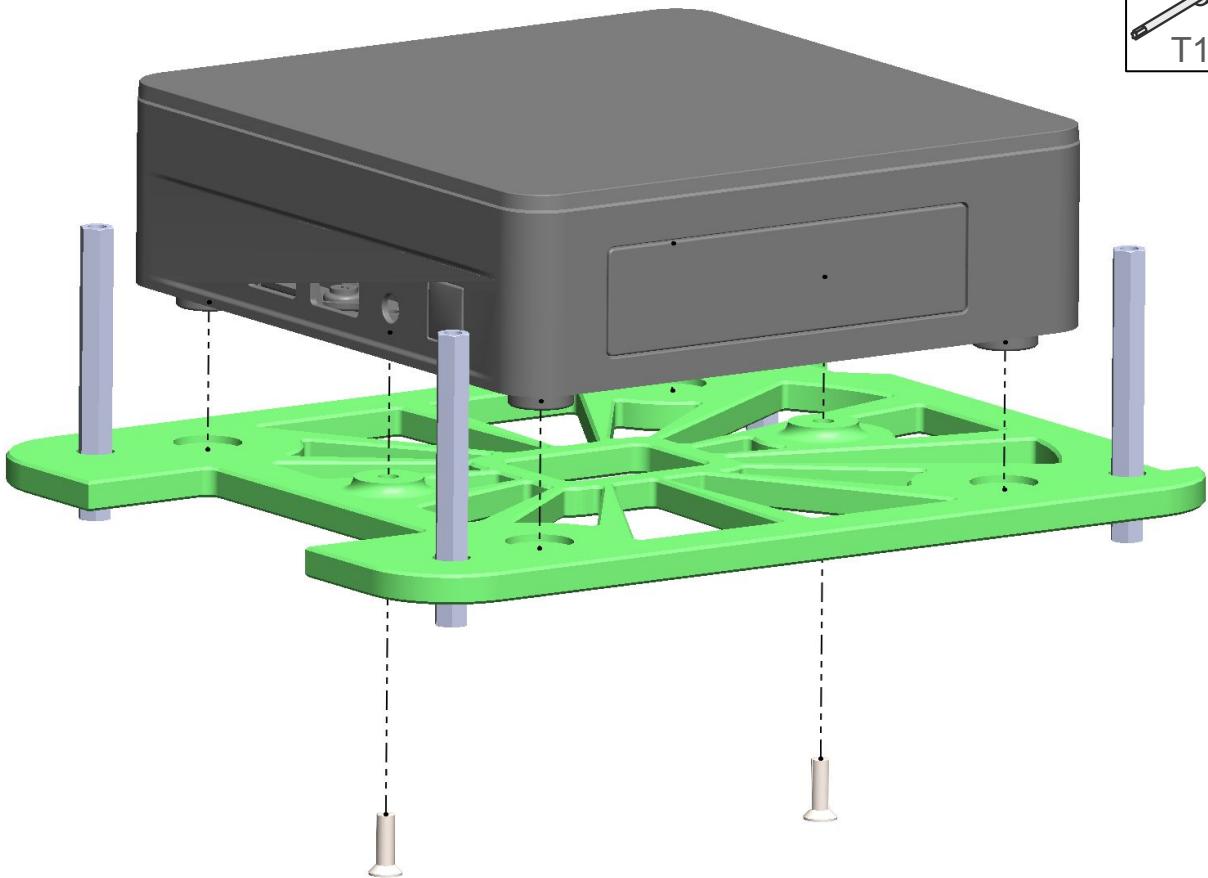
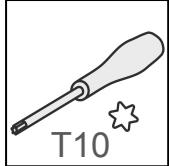
Computer module assembly

Join M3x6 MF spacers
with M3x40 FF spacers
in computer module
bottom plate corners (x4)

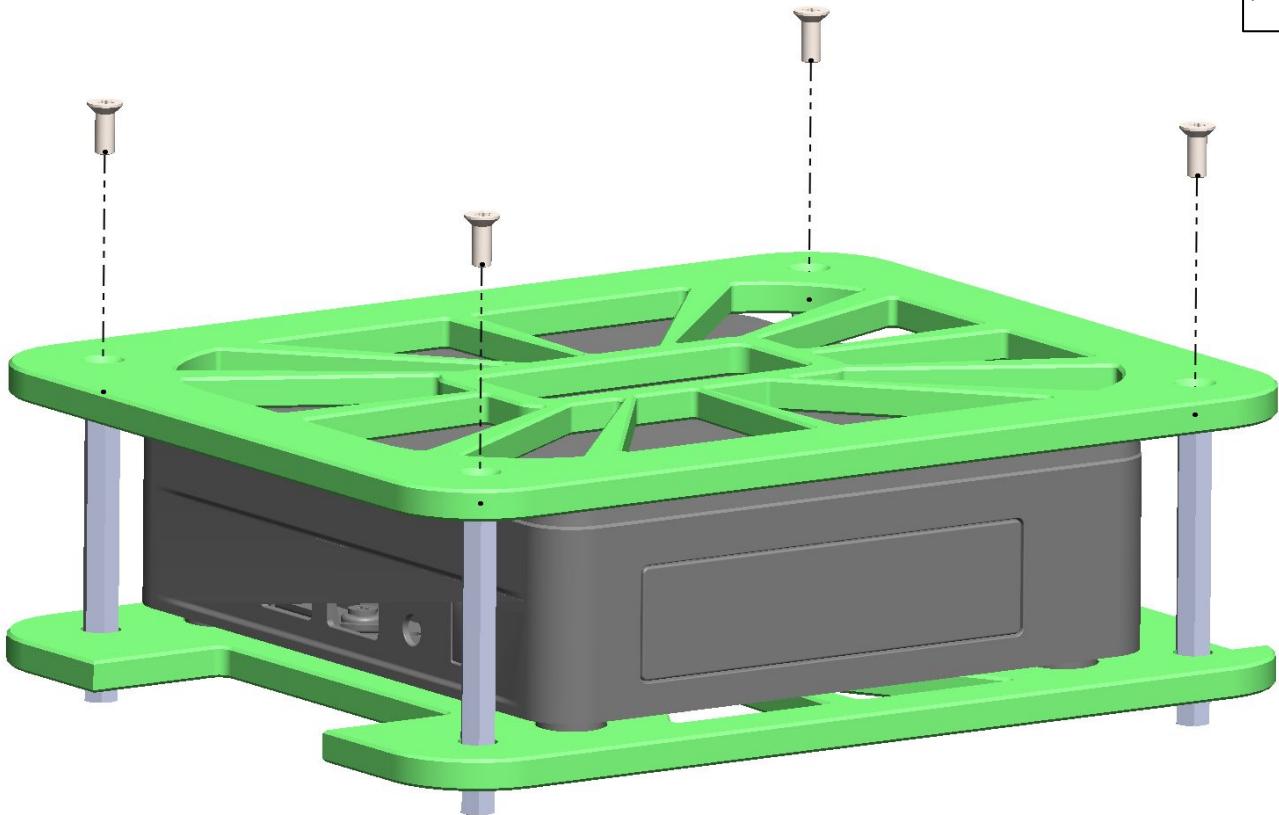
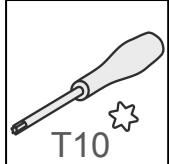


Align Intel NUC's feet
with their slots (x4)

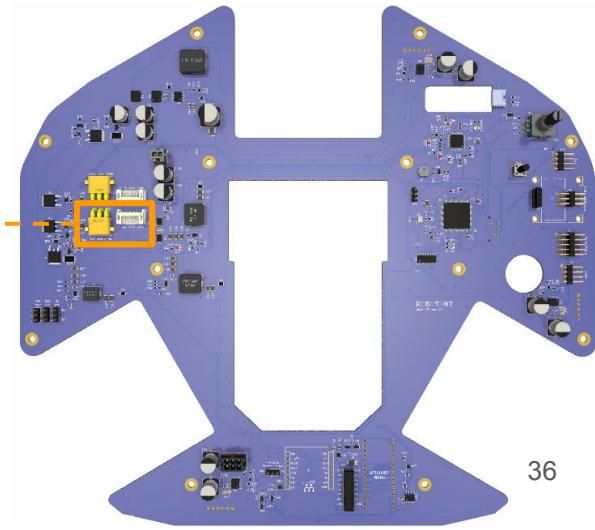
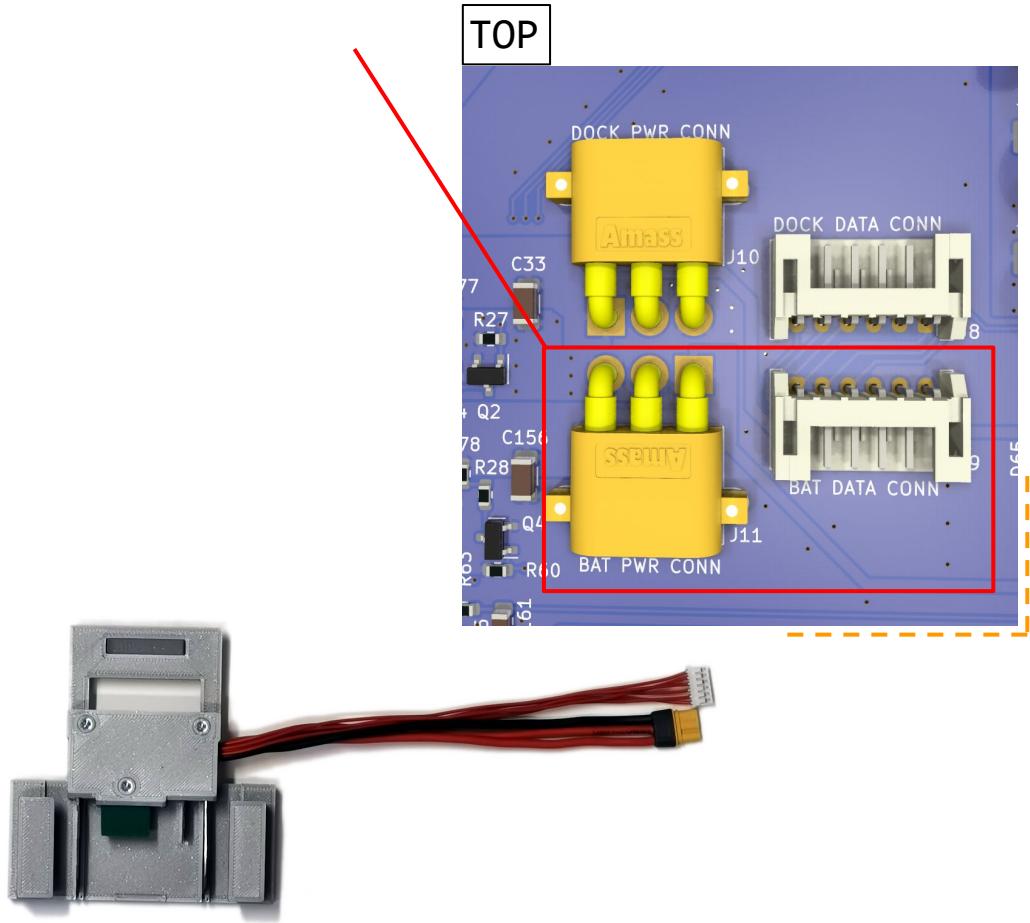
Secure Intel NUC with
M3x8 bolts (x2)



Connect computer module top plate with M3x8 bolts (x4)



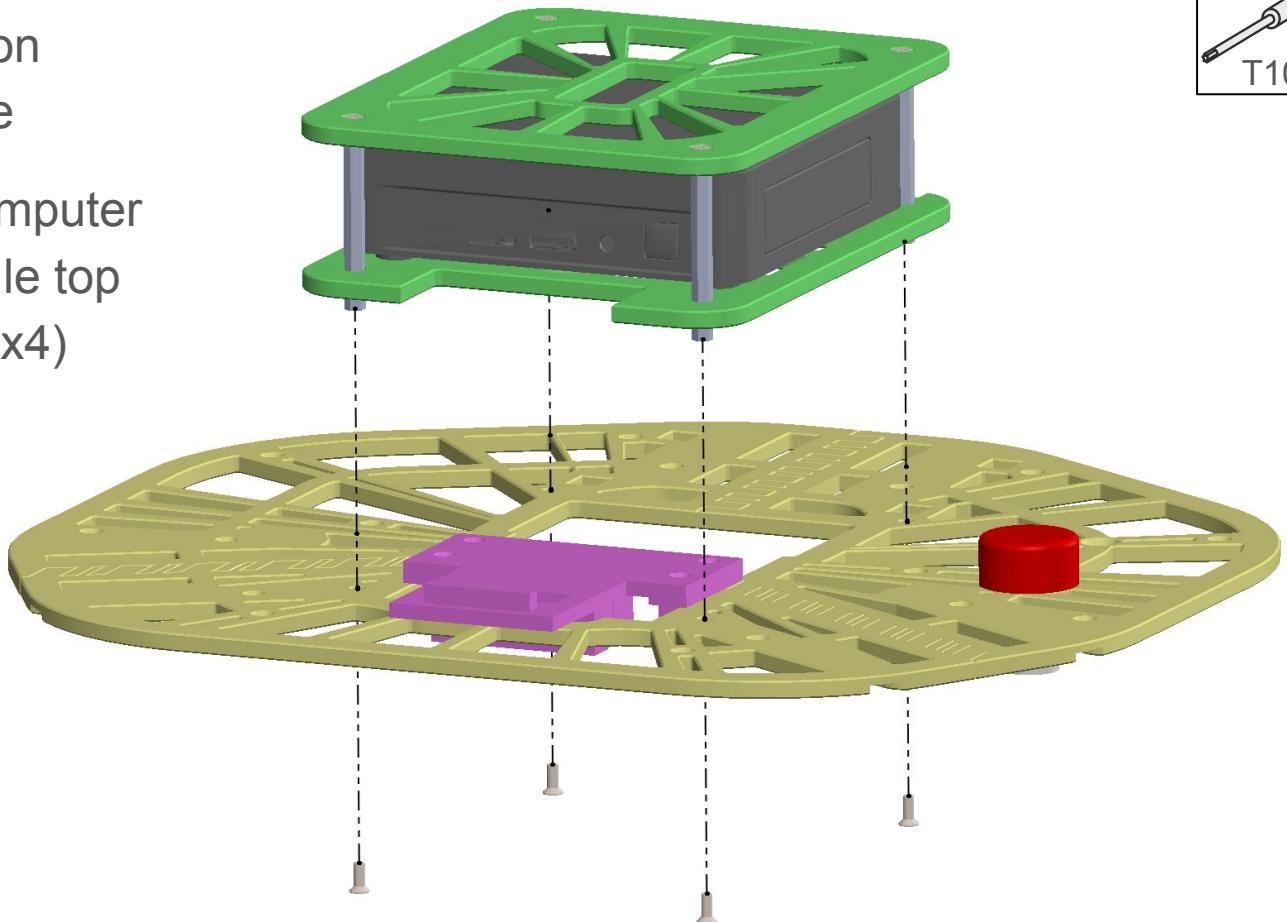
Connect the battery module to the mainboard



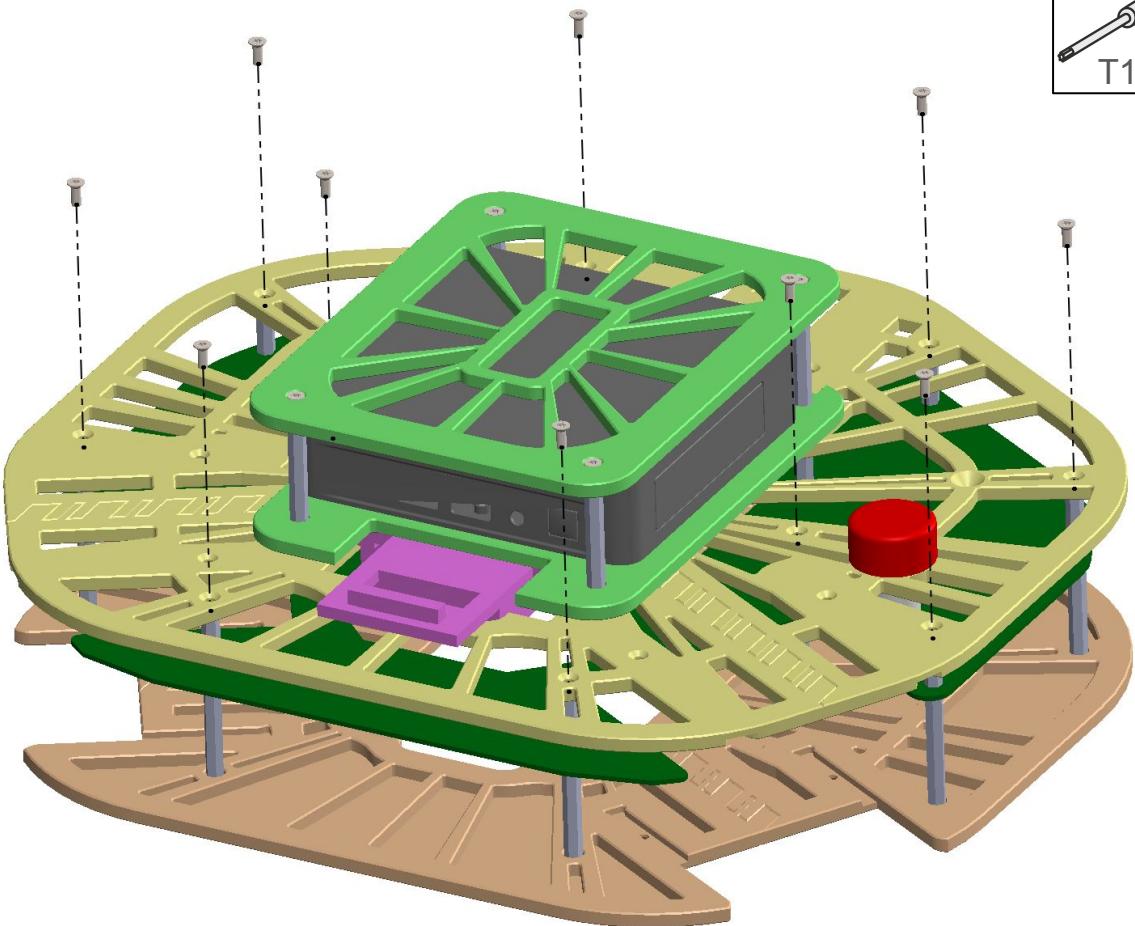
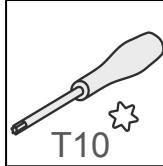


Place battery module on
frame module top plate

Secure it by joining computer
module to frame module top
plate with M3x8 bolts (x4)



Connect bottom and top
parts of frame module with
M3x8 bolts (x10)



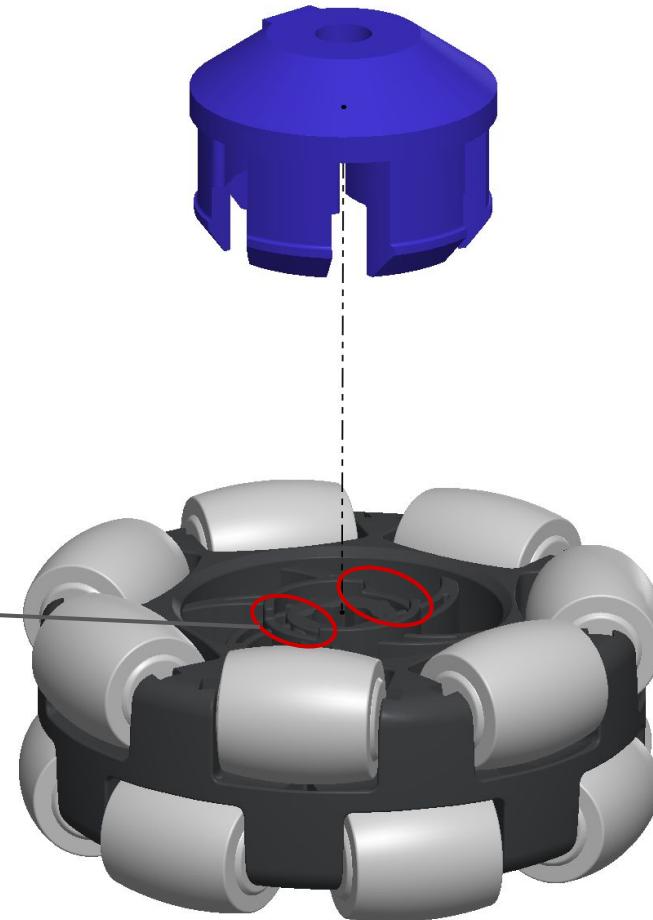
Motor module assembly (x3)

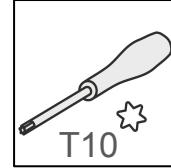
Press wheel coupler into
omniwheel

It will click once attached

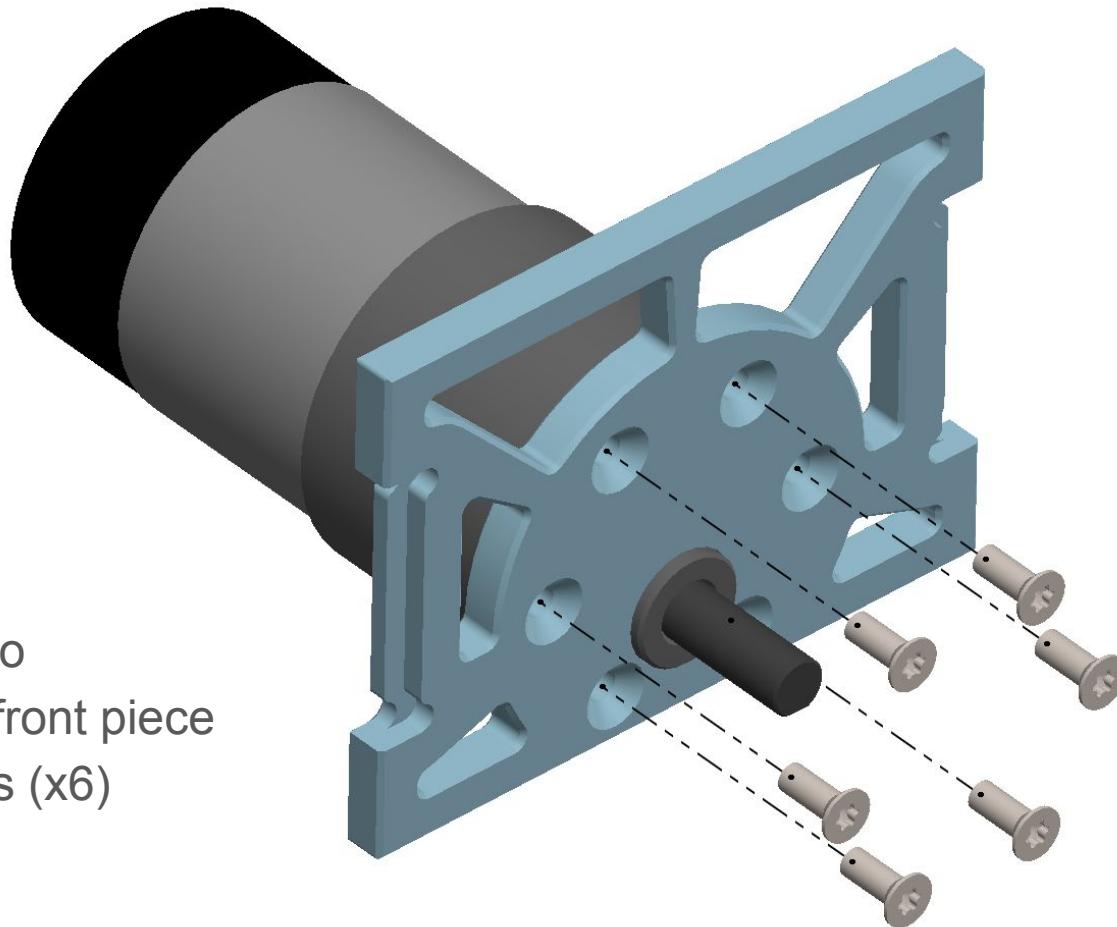
It only goes in from one side

NB! Align the rim cutouts
with the coupler

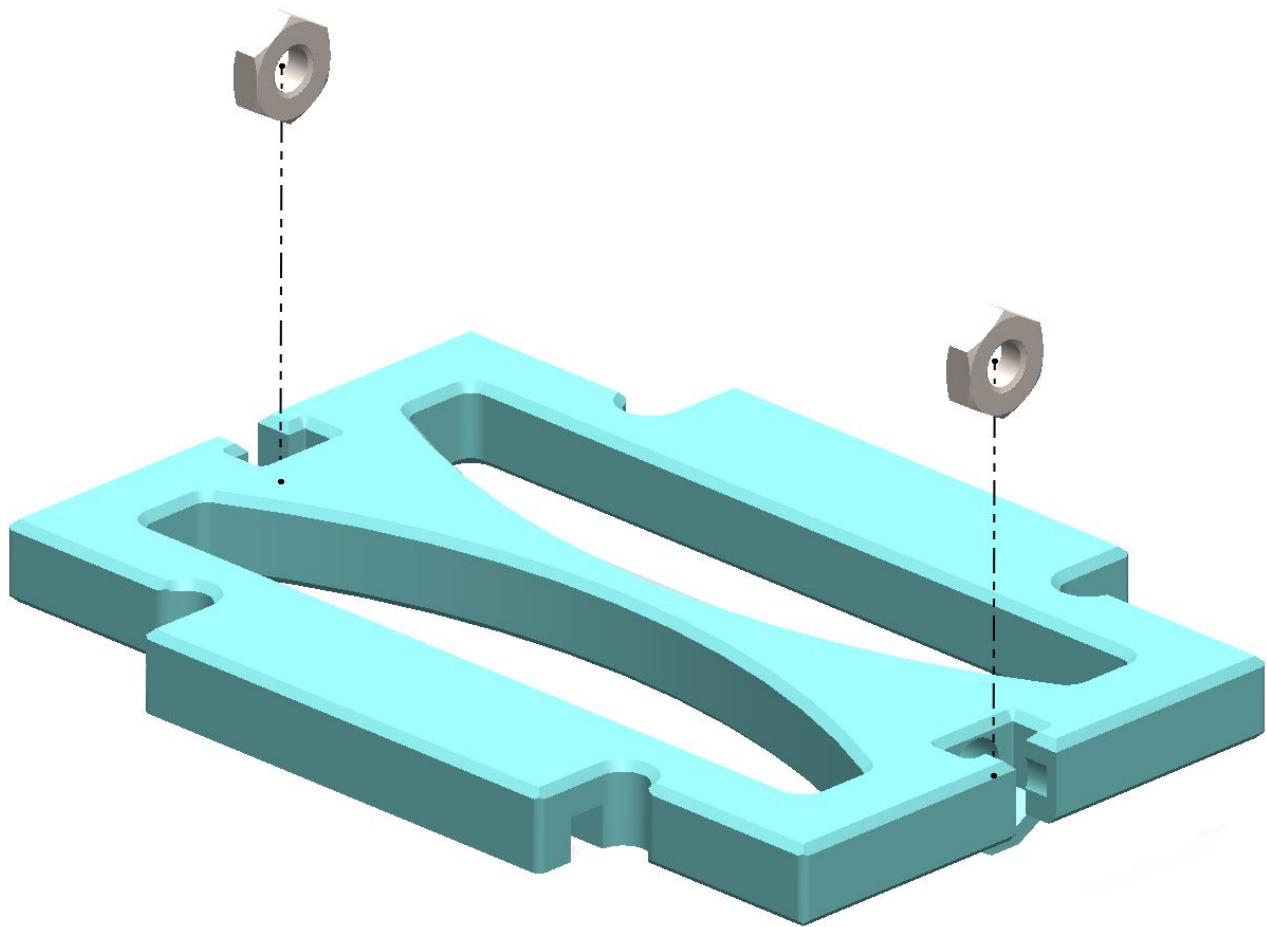




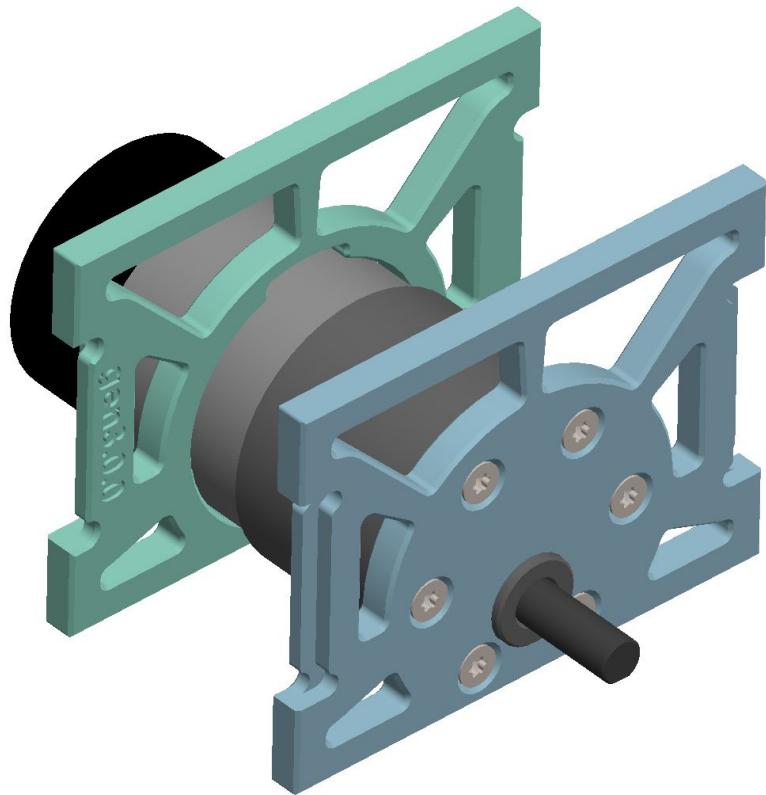
Secure motor to
motor module front piece
with M3x8 bolts (x6)



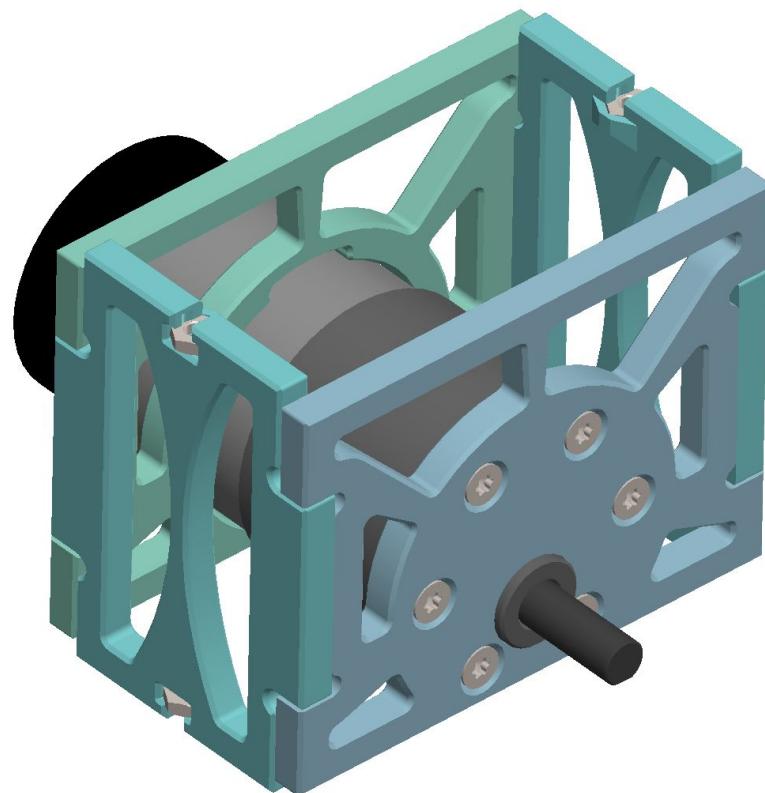
Press M3 nuts (x4) into
motor module sides



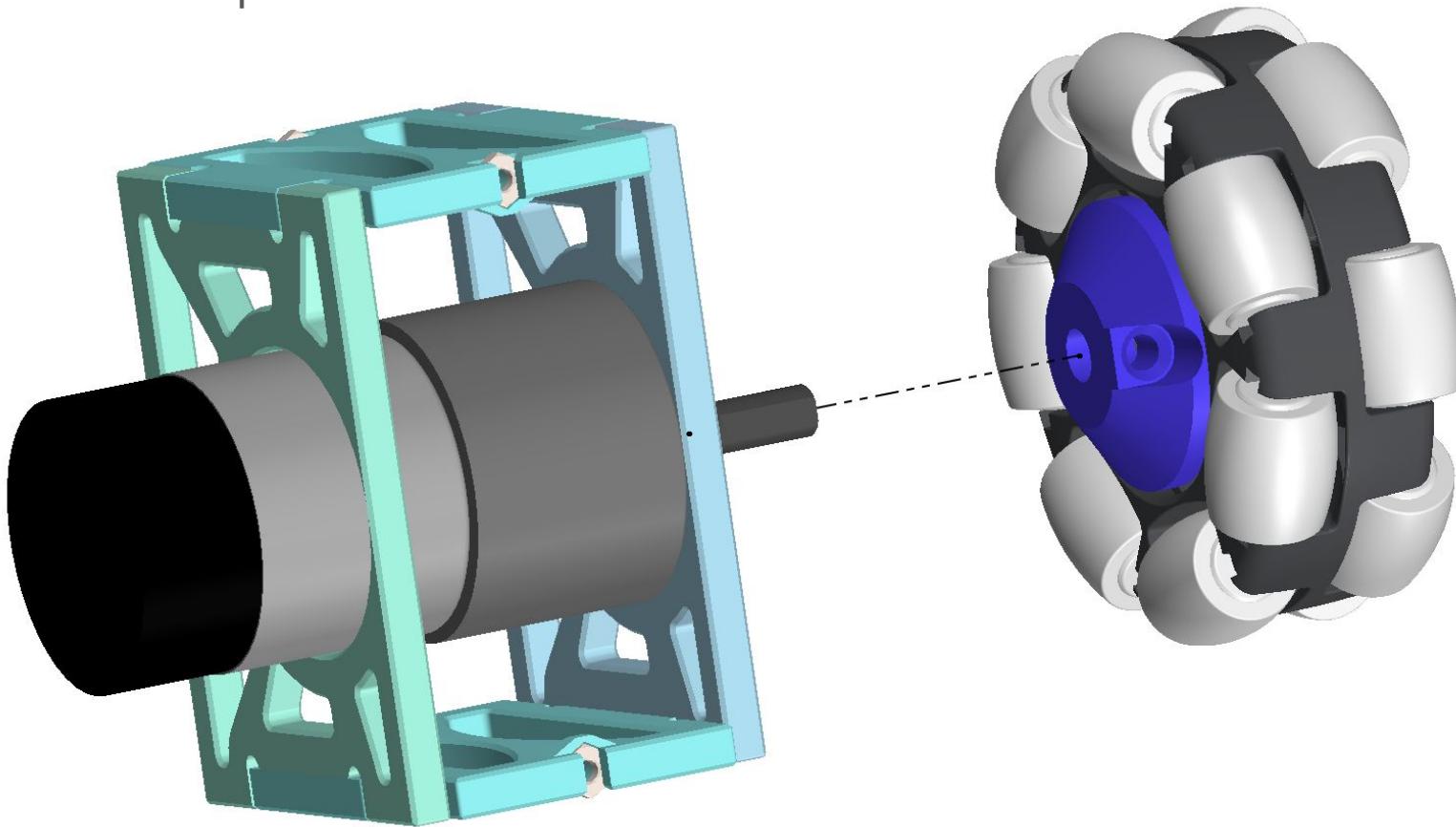
Add motor module back piece



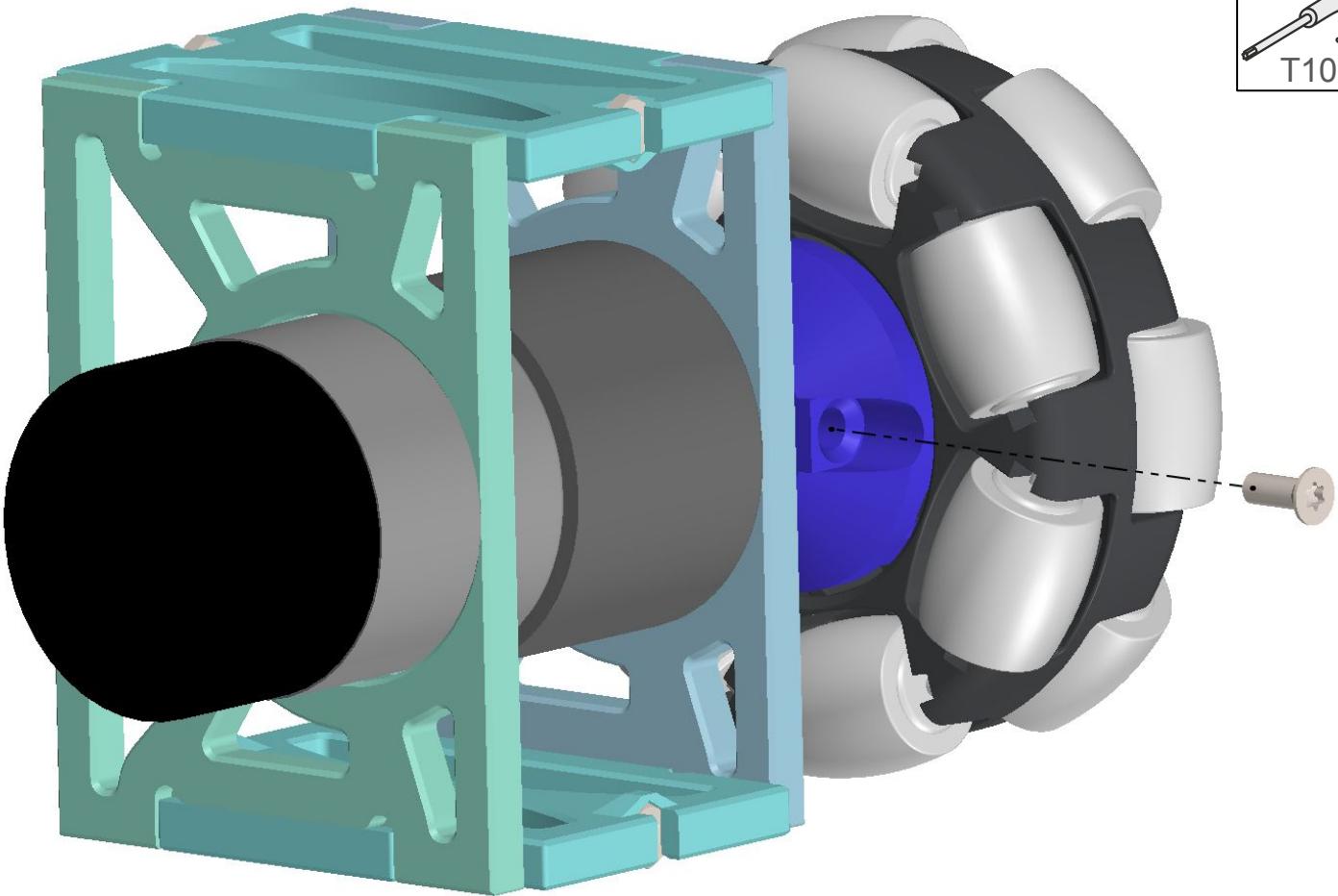
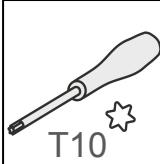
Add motor module sides



Push wheel coupler onto motor shaft

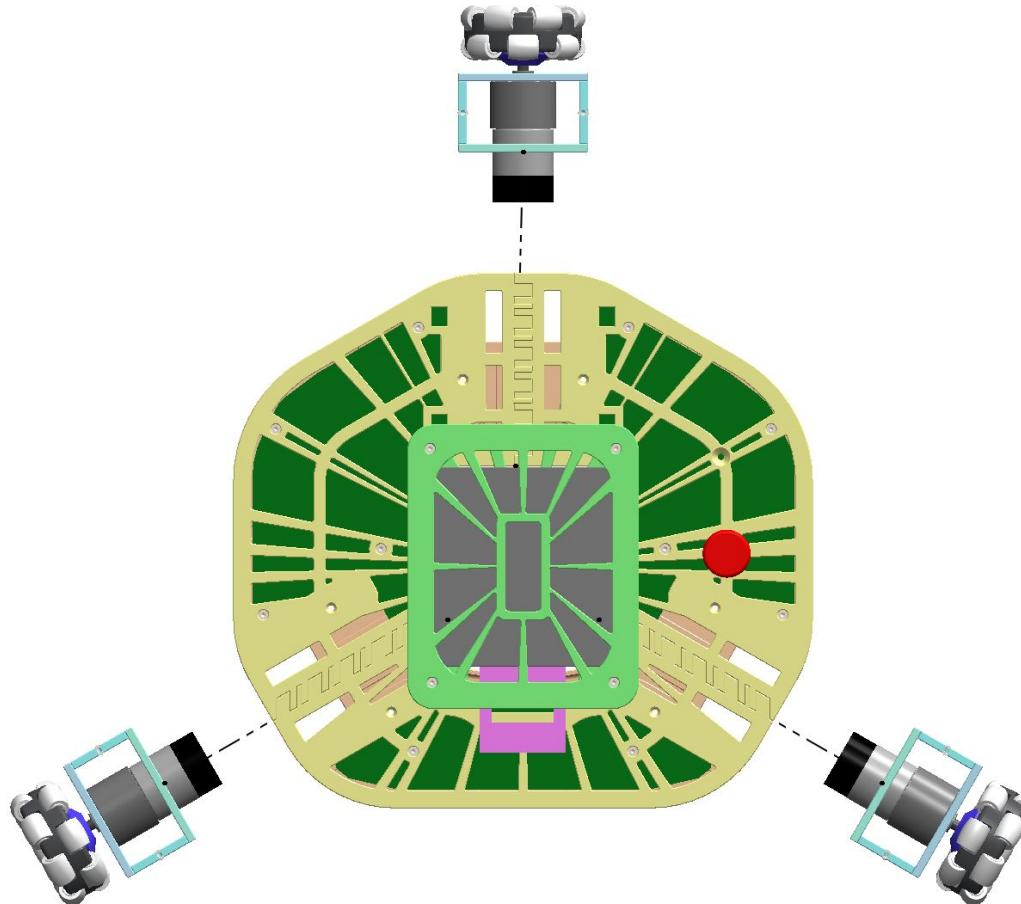


Secure motor to
wheel coupler
with an M3x8 bolt



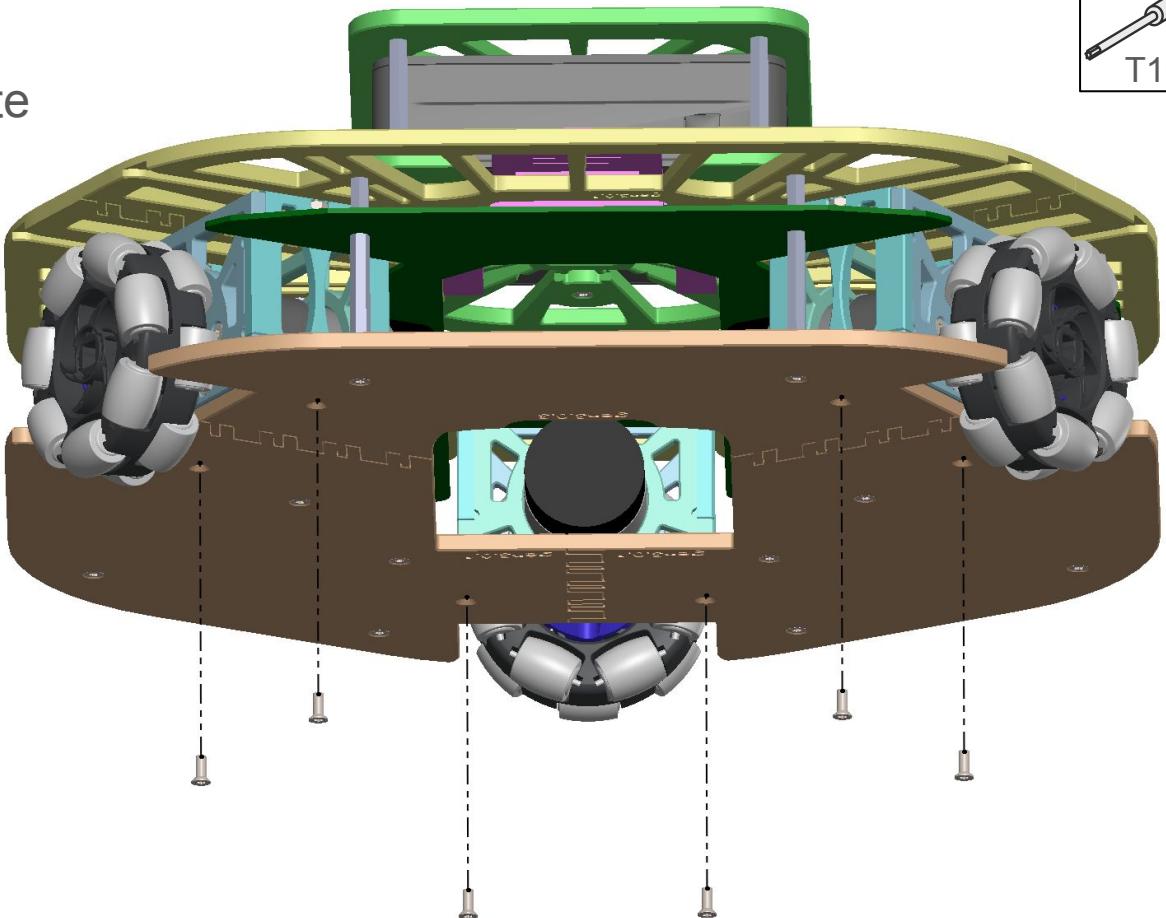
Push motor modules (x3)
into frame module along
grooves

Avoid shaking to prevent
the nuts dislodging



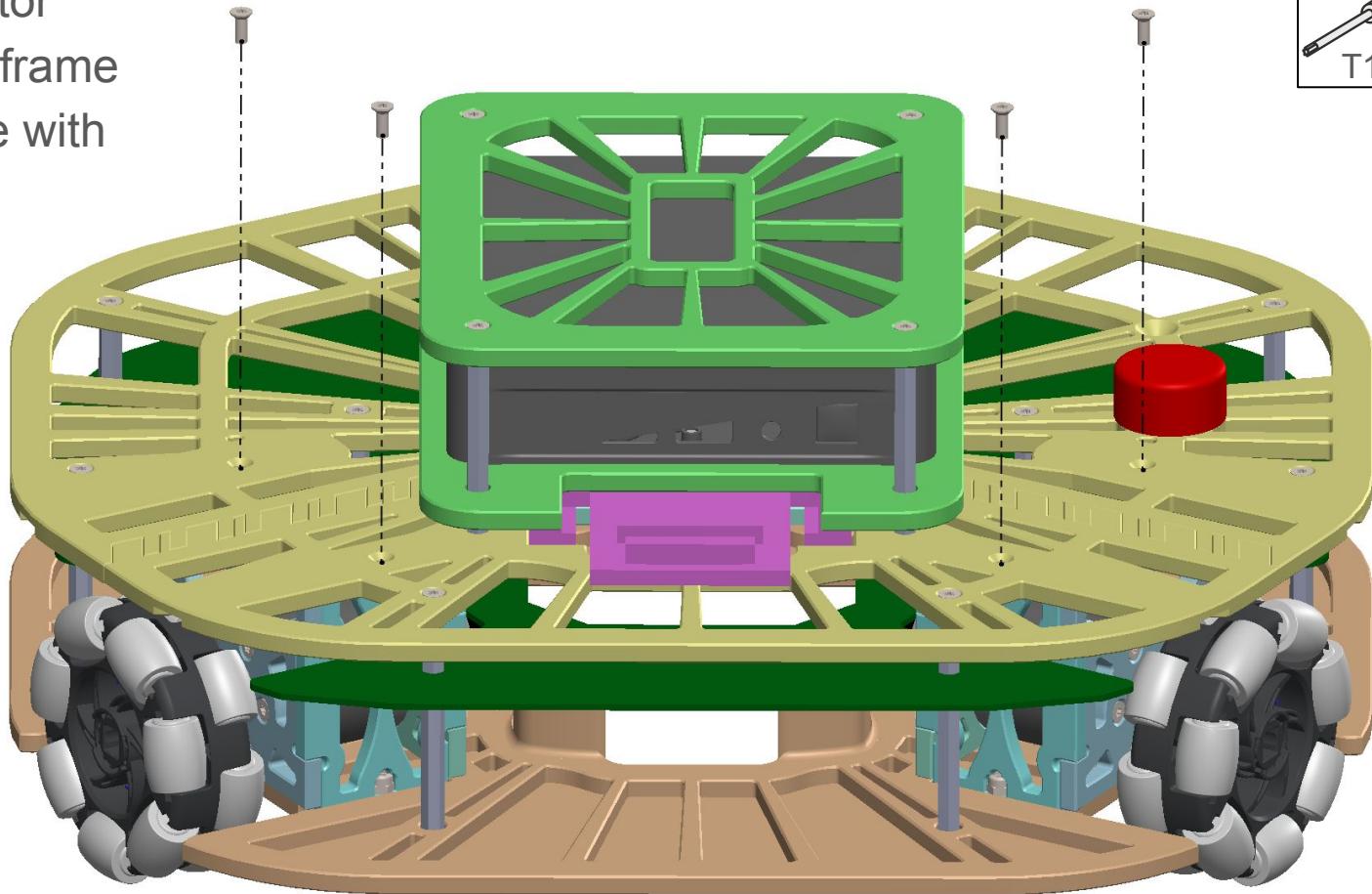
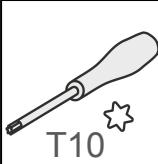
Secure motor modules (x3)
to frame module bottom plate
with M3x8 bolts (x6)

Avoid shaking to avoid
dislodging nuts



Secure front motor modules (x2) to frame module top plate with M3x8 bolts (x4)

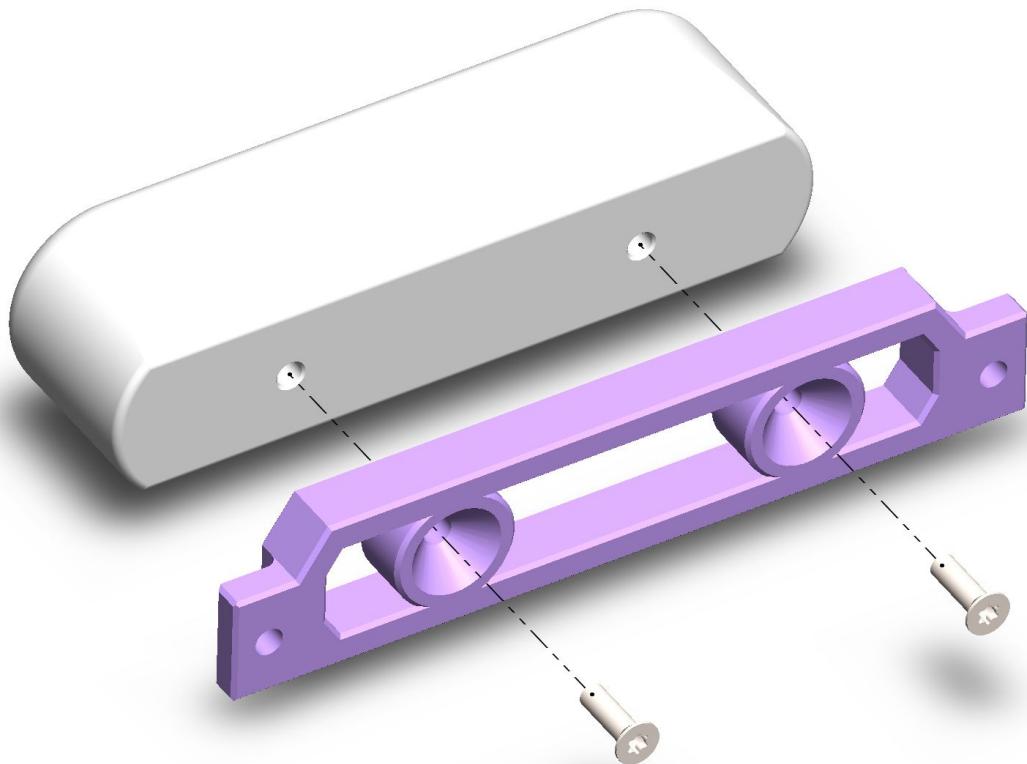
Leave the back motor module unsecured for now



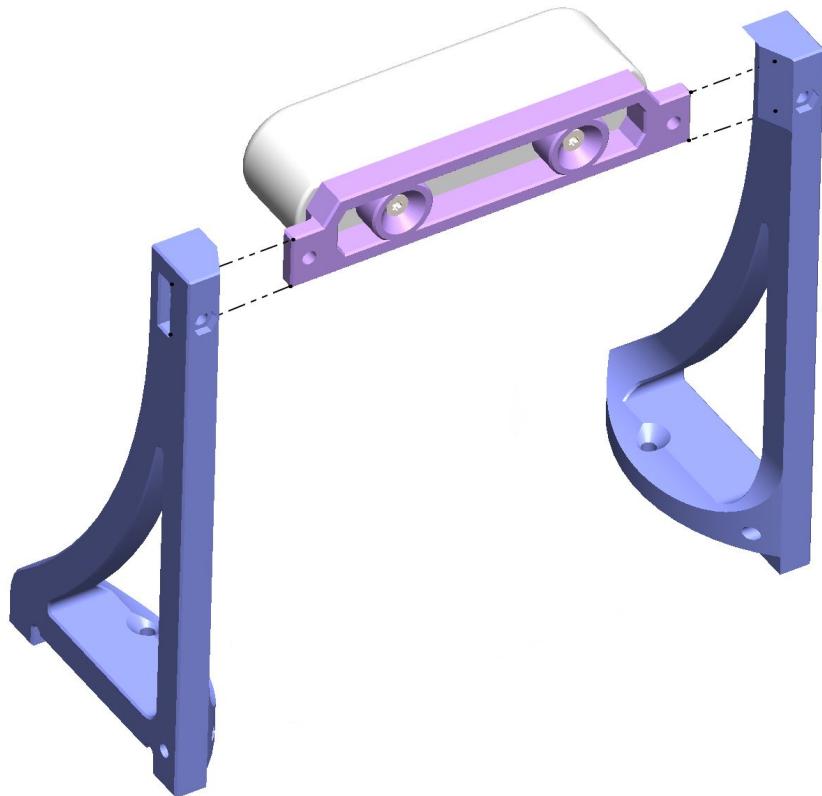


Camera module assembly

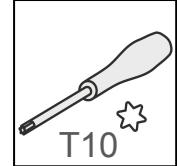
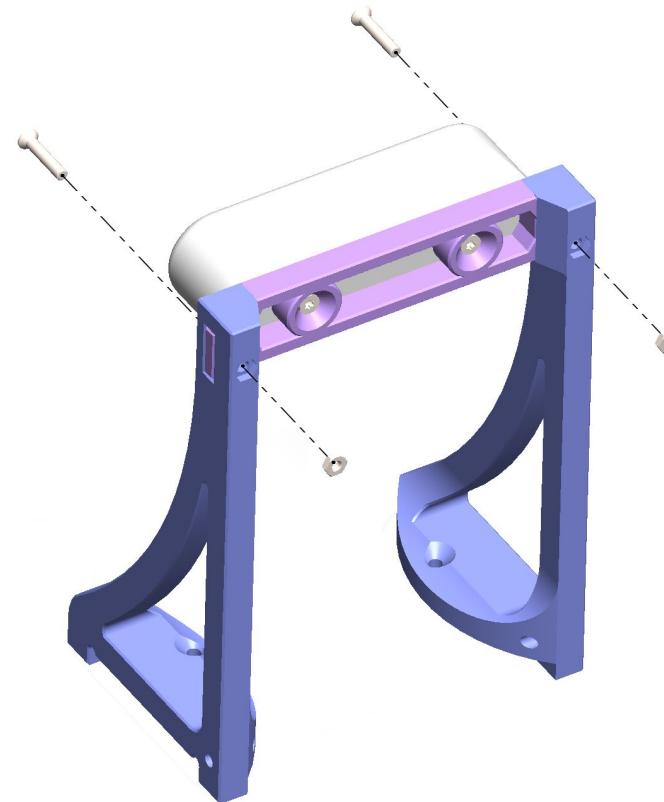
Connect RealSense camera
to camera module centerpiece
with M3x8 bolts (x2)



Press camera module sides
onto centerpiece ends

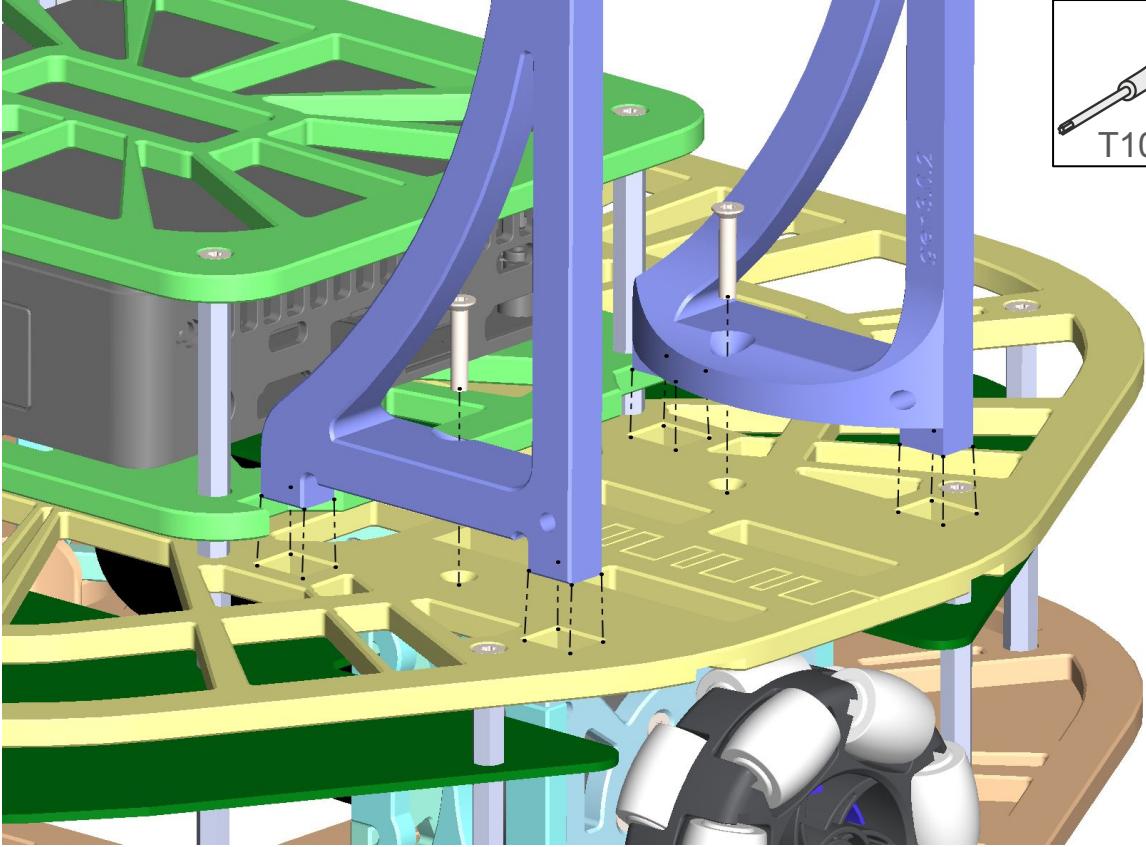
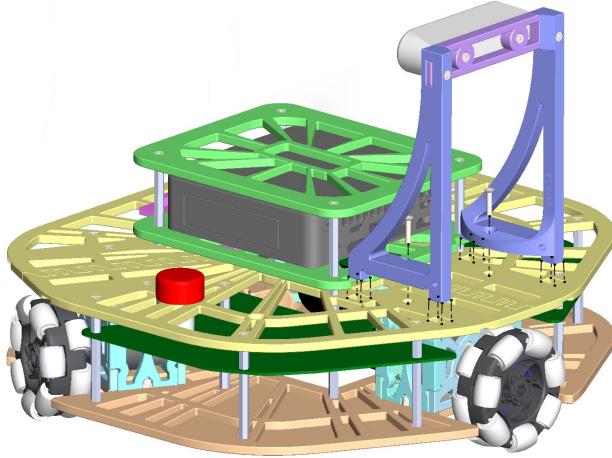


Secure with M3x16 bolts (x2)
and M3 nuts (x2)



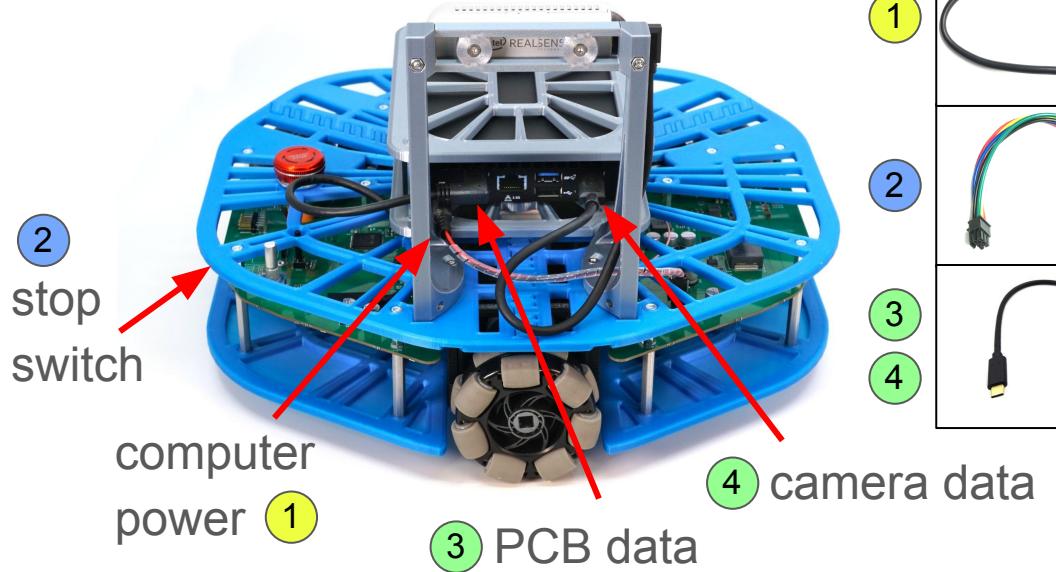
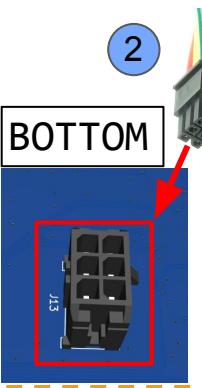
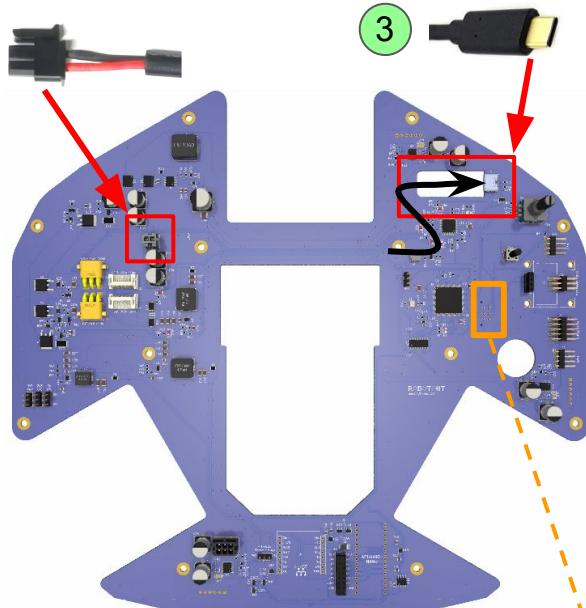
Press camera module into frame module top plate

Secure to back motor module with M3x16 bolts (x2) through holes in frame module top plate



Connect

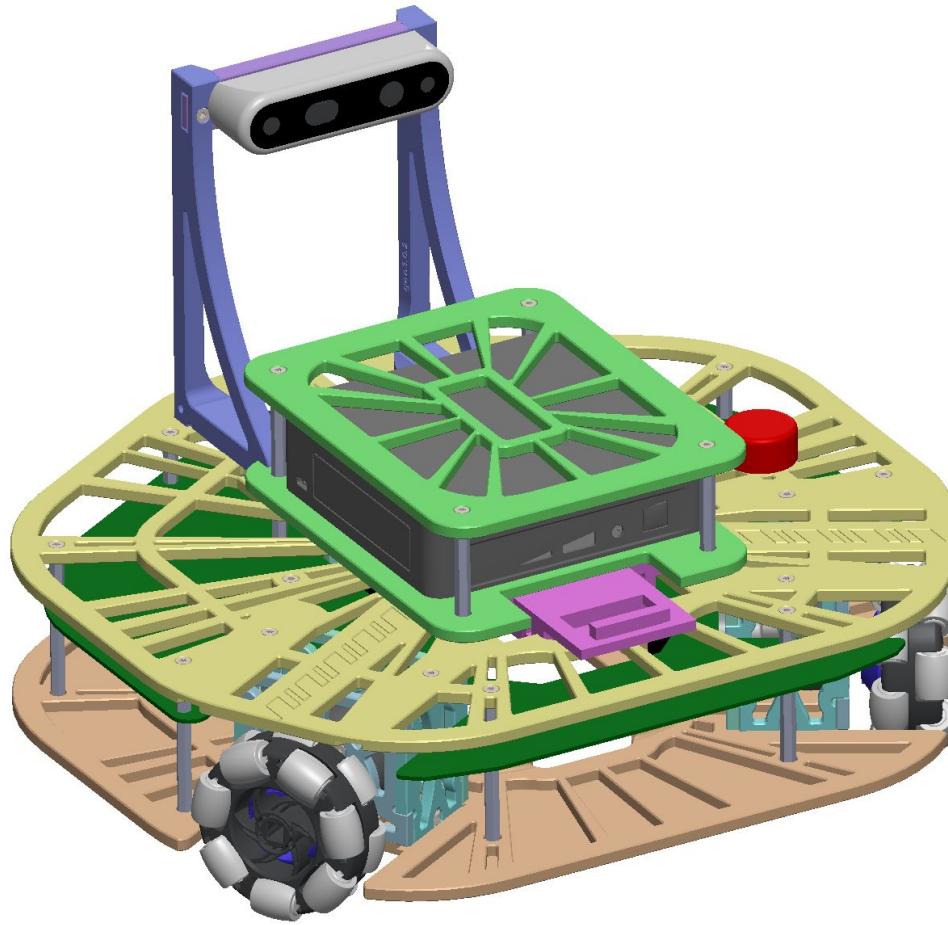
- 1 power cable
- 2 stop switch
- 3 4 USB data cables



USB connector orientations:

3 computer		PCB
4 camera		computer

Full assembly



Find latest information about ROBOTONT on GitHub:

<https://github.com/robotont>

