


<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <div style="background-color: black; height: 15px; width: 100%;"></div> <div style="text-align: center; font-weight: bold; font-size: 10px;">H.R.D. SINGAPORE PTE LTD</div> <div style="background-color: black; height: 15px; width: 100%;"></div> </div> <div style="border: 1px solid black; padding: 5px;"> <div style="text-align: center; font-weight: bold; font-size: 10px;">WORK INSTRUCTION</div> </div>	<div style="font-weight: bold; font-size: 24px; line-height: 1;"> QUALITY ASSURANCE KAIZEN SYS LOG-IN KAIZEN </div>
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Prepared by:  Alora S. Orbeta	Reviewed by:  Ms. Cristina S. Almi
Office Staff	Supervisor

REVISION H

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