

WELDER PERFORMANCE QUALIFICATION CERTIFICATE

Designation: EN ISO 9606-1:2017 136 P FW FM5 P t10 PD ml

Welder's identification: Passport Verified

Employer: W.P.S. Welding Services

Welder's name: G. Idasiak

Place of birth and date: Poland / 20-01-1979

	Weld test details				Range qualified				 Photo (if required)	
Welding process(es)	1:	136	2:	-	1:	136	2:	-		
Transfer mode	1:	-	2:	-	1:	-	2:	-		
Product type (P/T)	P				P, T					
Type of weld	FW				FW					
Filler material (Group)	1:	FM5	2:	FM5	1:	FM5	2:	FM5		
Filler material (Designation)*	1:	P	2:	-	1:	R, P, V, W, Y, Z	2:	-		
Parent material group(s)	1:	8.1	2:	8.1	1 up to and incl. 11					
Shielding gas	1:	M11	2:	-	1:	-	2:	-		
Other (e.g. backing gas)	-				-					
Type of current and polarity	1:	DC+	2:	-	1:	-	2:	-		
Material thickness (mm)	t1:	10	t2:	10	t1:	≥3	t2:	≥3		
Deposited thickness (mm)	s1:	-	s2:	-	s1:	-	s2:	-	<input checked="" type="checkbox"/> Job knowledge acceptable <input type="checkbox"/> Job knowledge not reviewed	
Outside pipe diameter [D] (mm)	-				≥500 fixed pipe, ≥75 rotated pipe (PA,PB,PC,PD)					
Welding position(s)	1:	PD	2:	-	PA, PB, PC, PD, PE				Supplementary fillet weld test	
Weld details	1:	-	2:	-	1:	-	2:	-		
Multi-layer / single layer	1:	ml	2:	-	1:	sl/ml	2:	-		
Date of welding	04-04-2025						Examiner:	Marc van Holsteijn	DNV Netherlands B.V.  This document has been digitally signed and therefore not have hand written signatures. Marc van Holsteijn Surveyor	
Place of welding	Rotterdam									
Type of inspection/ test	Performed & accepted / Not tested									
Visual	Performed & accepted				-					
Radiography	-				Not tested					
Ultrasonic	-				Not tested					
Magnetic Particle	-				Not tested					
Dye penetrant	-				Not tested					
Macro	-				Not tested					
Fracture	Performed & accepted				-					
Bend	-				Not tested					
Other	-				Not tested					

See reverse side for prolongation by employer every 6 months, and examiner/test body's prolongation every 2 years.

Additional information may also be stated in the column 'supplementary remarks'.

*note: Type of covered electrode or flux cored wire used in the qualification test of welders for root run welding without backing (ss, nb) is the type of covering electrode or type of fluxcored wire qualified for root run welding in production with no backing (ss, nb)