# Experimental Design Note 1 Introduction

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#### Experiment

- An experiment is a test or a series of tests
- Experiments are used widely in the engineering world
  - Process characterization & optimization
  - Evaluation of material properties
  - Product design & development
  - Component & system tolerance determination
- All experiments are designed experiments, some are poorly designed, some are well-designed

#### Four Eras in the History of Experimental Design I

- The agricultural origins, 1908 1940s
  - W.S. Gossett and the t-test (1908)
  - R. A. Fisher & his co-workers
  - Profound impact on agricultural science
  - Factorial designs, ANOVA
- The first industrial era, 1951 late 1970s
  - Box & Wilson, response surfaces ਦਾਸਵਿਸਤੀ
  - Applications in the chemical & process industries
- The second industrial era, late 1970s 1990
- Quality improvement initiatives in many companies
  - Taguchi and robust parameter design, process robustness

#### Four Eras in the History of Experimental Design II

- The modern era, beginning 1990
  - Popular outside statistics, and an indispensable tool in many scientific/engineering endeavors
  - New challenges:
    - Large and complex experiments, e.g. screening design in pharmaceutical industry, experimental design in biotechnology
    - Computer experiments: efficient ways to model complex systems based on computer simulation

#### A Systematic Approach to Experimentation

- Choose responses
  - What to measure? How to measure? How good is the measurement system?
- Choose factors and levels
  - Flow chart and cause-and-effect diagram
  - Factor experimental range is crucial for success
- Choose experimental plan
- Conduct the experiment
- Analyze the data
- Conclusion and recommendation
  - iterative procedure
  - confirmation experiments/follow-up experiments

## Issues in Experimental Design

- Eliminate bias
  - Use a simultaneous control group
  - Randomization
  - Blinding
- Reduce sampling error
  - Replication
  - Balance
  - Blocking
- Calculate sample size

#### The Three Principles

- Randomization
  - Running the trials in an experiment in random order
  - Averaging out effects of "lurking" variables
- Replication
  - Sample size (improving precision of effect estimation, estimation of error or background noise)
  - Replication versus repeat measurements? (see pages 12, 13)
- Blocking
  - Dealing with nuisance factors

성가시지만 관심 밖인 %들

#### Control Group experiment group 214 3782410 Blas 4161 28

- A control group is a group of subjects left untreated for the treatment of interest but otherwise experiencing the same conditions as the treated subjects
- Example: one group of patients is given an inert placebo

#### The Placebo Effect

- Patients treated with placebos, including sugar pills, often report improvement
  - Example: up to 40% of patients with chronic back pain report improvement when treated with a placebo
  - Even "sham surgeries" can have a positive effect
- This is why you need a control group

#### Randomization

- Randomization is the random assignment of treatments to units in an experimental study
- Breaks the association between potential confounding variables and the explanatory variables

#### Blinding I

- Blinding is the concealment of information from the participants and/or researchers about which subjects are receiving which treatments
  - <u>Single blind</u>: subjects are unaware of treatments
  - Double blind: subjects and researchers are unaware of treatments
- Example: testing heart medication
   Two treatments: drug and placebo
- Single blind: the patients do not know which group they are in, but the doctors do
- Double blind: neither the patients nor the doctors administering the drug know which group the patients are in

### Blinding II

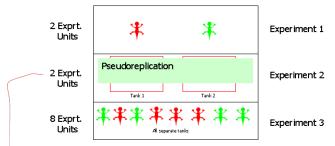
■ The key that identifies the subjects and which group they belonged to is kept by a third party and not given to the doctors until the study is over.

Lecture 1

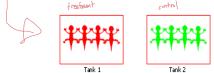


#### Replication I

- Experimental unit: the smallest unit to which a treatment is applied
- Observational (Sampling) unit: the unit on which observation is made



#### Replication II



Experiment 2

- Why is pseudoreplication bad?
  - problem with confounding and replication
  - Imagine that something strange happened, by chance, to tank 2 but not to tank 1
  - Example: light burns out
  - All four lizards in tank 2 would be smaller
  - You might then think that the difference was due to the treatment, but its actually just random chance

#### Replication III

독립적인 반복

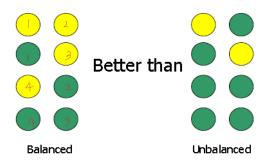
- Replication is the repetition of an experimental condition so that the variability associated with the phenomenon can be estimated
  - Imaging you flip a coin and it comes up heads
  - You ask a colleague to look at it and call out the result. Then another colleague is asked to observe the coin and state which side came up. This is a repeated measure.
  - A true replication is accomplished only by re-flipping the coin.
- Why is replication good?
  - Consider the formula for standard error of the mean:

$$SE_{\bar{Y}} = \frac{s}{\sqrt{n}}$$

Larger n ⇒ Smaller SE 를 얻는 수 있으니까

#### Balance I

 In a balanced experimental design, all treatments have equal sample size



#### Balance II

- In a balanced experimental design, all treatments have equal sample size
- The test will have larger statistical power
- Also makes tests more robust to violating assumptions
- The test statistic is less susceptible to small departures from the assumption of equal variances (homoscedasticity)
- However, for single factor ANOVA, a lack of balance does not usually affect the results (Milliken and Johnson, 1984).

### Blocking I

- Blocking is the grouping of experimental units that have similar properties
- Within each block, treatments are randomly assigned to experimental units
- Randomized block design
- Advantages of Blocking
  - Blocking allows you to remove extraneous variation from the data
  - Like replicating the whole experiment multiple times, once in each block
- When need consider blocking, when need consider randomization?



#### Blocking II

- Nuisance factors are not our interest but they do affect the response
- For the nuisance factors
  - Block what you can control
  - Randomize what you cannot control

#### Sample size calculation I

- Before carrying out an experiment you must choose a sample size
- Too small: no chance to detect treatment effect
- Too large: too expensive
- Sample size calculation plan for precision Example:
  - Assume that the standard deviation of exam scores for a class is 10. We want to compare scores between two lab sections.
  - How many exams do we need to mark to obtain a confidence limit for the difference in mean exam scores between two sections that has a width (precision) of 5?

Using confidence interval approach

#### Sample size calculation II

- Sample size calculation plan for power Example:
  - Assume that the standard deviation of exam scores for a class is 10. We want to compare scores between two lab sections.
  - How many exams do we need to mark to have sufficient power (80%) to detect a mean difference of 10 points between the sections?

```
Using power approach => type II error
|- Power |
| power = | - Type II error
```

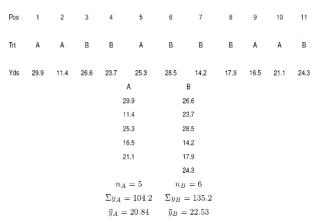
# Randomized Experiment: Modified Fertilizer Mixtures for Tomato Plants I

An experiment was conducted by an amateur gardener whose object was to discover whether a change in the fertilizer mixture applied to his tomato plants would result in an improved yield. He had 11 plants set out in a single row; 5 were given the standard fertilizer mixture A, and the remaining 6 were fed a supposedly improved mixture B. The A's and B's were randomly applied to the positions in the row to give the design shown in next slide. The gardener arrived at this random arrangement by taking 11 playing cards, 5 red corresponding to fertilizer A and 6 black corresponding to fertilizer B. The cards were thoroughly shuffled and dealt to give

# Randomized Experiment: Modified Fertilizer Mixtures for Tomato Plants II

the sequence shown in the design. The first card was red, the second was red, the third was black, and so forth.

# Randomized Experiment: Modified Fertilizer Mixtures for Tomato Plants III



Mean difference (modified minus standard)=  $\bar{y_B} - \bar{y_A} = 1.69$ 

 $H_0$ : the modified fertilizer does not improve the (mean) yield  $H_a$ : the modified fertilizer improves the (mean) yield Under the null hypothesis, A and B are mere labels and should not affect the yield. For example, the first plant would yield 29.9 pounds of tomatoes no matter it had been labeled as A or B (or fed A or B).

There are  $\frac{11!}{5!6!} = 462$  ways of allocating 5 *A*'s and 6 *B*'s to the 11 plants, any one of which could equally be chosen. The used design is just one of 462 equally likely possibilities (why?)

#### For example:

```
Pos
                 3
                                                        10
                                                              11
Yds
     29.9
           11.4
                26.6
                      23.7
                           25.3
                                 28.5
                                       14.2
                                             17.9
                                                  16.5
                                                        21.1
                                                              24.3
LL1
                                                               В
112
         Α
                 Α
                            В
                                                               В
```

LL1, LL2, etc are equally likely.

LL1: mean difference between B and A is -2.96

LL2: mean difference between B and A is -4.14

:

Under the null hypothesis, these differences are equally likely.

### An Aside: Hypothesis Testing: Criminal Trial Analogy I

■ Two Hypotheses:

 $H_0$ : Defendant not guilty (innocent assumption)

 $H_a$ : Defendant guilty

Note:  $H_0$  represents the status quo.  $H_a$  is the conclusion that the persecution (researcher) tries to make.

- Collecting evidence:
  - In trial, finger prints, blood spots, hair samples, carpet fibers, shoe prints, ransom notes, etc.
  - In testing, survey, experiment, data.
- Fundamental Assumption
  - In trial, defendant is innocent until proven guilty, i.e., H<sub>0</sub> is assumed to be true.
  - In testing, similarly, we always assume  $H_0$  is true.



#### An Aside: Hypothesis Testing: Criminal Trial Analogy II

#### Summarizing Evidence:

- In trial: Cross examination, argument, jury deliberation.
- In testing: test statistic, its sampling distribution (under  $H_0$ ), and observed test statistic.

#### Decision Rule:

- In trial: Reject  $H_0$ , if beyond a reasonable doubt (under the innocent assumption).
- In testing: Reject  $H_0$ , if the observed test statistic is extreme enough:
  - more extreme than a critical value or its P-vlaue is less than a theshold.

#### An Aside: Hypothesis Testing: Criminal Trial Analogy III

An Important Point Neither decision entails proving  $H_0$  or  $H_a$ . We merely state there is enough evidence to behave one way or the other. This is true in both trial and testing. No matter what decision we make, there is always a chance we made an error.

#### An Aside: Hypothesis Testing: Criminal Trial Analogy IV

#### Significance of Observed Difference

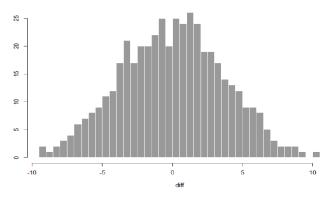
A summary of possible allocations and their corresponding mean differences:

# An Aside: Hypothesis Testing: Criminal Trial Analogy V

No	possible designs	$\bar{y}_A$	$ar{y}_B$	mean difference
1	AAAAABBBBBB	23.38	20.42	-2.96
2	AAAABABBBBB	24.02	19.88	-4.14
:	:	:	÷	:
	AABBABBBAAB	20.84	22.53	1.69
:	:	:	:	:
462	BBBBBBAAAAA	18.80	24.23	5.43

#### An Aside: Hypothesis Testing: Criminal Trial Analogy VI

# Randomization Distribution (Histogram) of the Mean Differences



## An Aside: Hypothesis Testing: Criminal Trial Analogy VII

$$H_0: \mu_A = \mu_B \text{ vs } H_a: \mu_B > \mu_A \ (\alpha = 5\%)$$

Randomization Test: nonparametric approach Observed Diff= 1.69 from data P-value=  $P(\text{Diff} \geq 1.69 | randomization}) = \frac{155}{462} = .335$  under  $H_0$  Because p-value $\geq \alpha$ , do not reject  $H_0$ .

## An Aside: Hypothesis Testing: Criminal Trial Analogy VIII

■ Two sample t—test: parametric approach

$$\begin{split} s_A^2 &= 52.50, \quad s_B^2 = 29.51 \\ s_{pool}^2 &= \frac{(n_A - 1)s_A^2 + (n_B - 1)s_B^2}{n_A + n_B - 2} = 39.73 \\ t_0 &= \frac{\bar{y}_B - \bar{y}_A}{s_{pool}\sqrt{1/n_A + 1/n_B}} = .44 \\ P - \text{value} &= P(t > t_0 | t_{(n_A + n_B - 2)}) = P(t > .44 | t_{(9)}) = .34 \end{split}$$

Because p-value  $\geq \alpha$ , do not reject  $H_0$ .

### Designs

- Randomized block design
- Factorial design
- Fractional factorial design
- Latin square design
- Response surface design
- Split-plot design
- Nested design
- . . . .