



# Shark of the Sky Hybrid Rocket 2019 Wet Dress Rehearsal (WDR)

WDR Operations Procedures

Compiled on 2019-05-26

# Background and Reference

---

## Contents

---

This document contains the following procedures:

- **N1**, *Final Setup and "Pre-Launch" Checks*, comprises partial rocket assembly and testing of avionics in full flight configuration
- **N2**, *Fill Operations*, comprises propellant loading and off-loading

Additionally, this document contains five abort procedures:

- **A1**, *Abort Procedure - Leak At Supply Plumbing*, is used if a plumbing leak is detected when the supply cylinder is initially opened.
- **A2**, *Abort Procedure - Low Supply Pressure*, is used if the oxidizer pressure is below the acceptable limit for test purposes.
- **A3**, *Abort Procedure - High Supply Pressure*, is used if the oxidizer pressure is above the acceptable limit for test purposes.
- **A4**, *Abort Procedure - Leak At Fill Plumbing*, is used if a plumbing leak is detected during manual fill leak checks.
- **A5**, *Abort Procedure - Remote Disconnect Failure*, is used if the remote disconnect system fails, necessitating a full vent of the oxidizer tank.

## Personnel Required

---

The launch operations team consists of four personnel:

- 1 ☐ The **Operations Director [OPS]** is stationed at Launch Control. **OPS** directs operations procedures and communicates with the other launch personnel.
- 2 ☐ The **Control System Operator [CONTROL]** is stationed at Launch Control and is responsible for operation of RLCS, remote fill, and disconnect.
- 3 ☐ The **Primary Fill Operator [PRIMARY]** is initially stationed at the Launch Tower and carries out all tasks occurring at the Launch Tower. **PRIMARY** engages the remote disconnect system, connects the ignition wires to the rocket, and operates all manual valves during the manual portion of fill.
- 4 ☐ The **Secondary Fill Operator [SECONDARY]** is the backup for **PRIMARY**, and communicates with **OPS**. If **PRIMARY** becomes incapacitated, **SECONDARY** is responsible for removing them from danger.

## Sign-Off

---

*To be completed by all test personnel after reading and familiarization with procedures*

- |   |   |       |       |
|---|---|-------|-------|
| 1 | <input type="checkbox"/> <b>Operations Director [OPS]</b>           | _____ | _____ |
| 2 | <input type="checkbox"/> <b>Control System Operator [CONTROL]</b>   | _____ | _____ |
| 3 | <input type="checkbox"/> <b>Primary Fill Operator [PRIMARY]</b>     | _____ | _____ |
| 4 | <input type="checkbox"/> <b>Secondary Fill Operator [SECONDARY]</b> | _____ | _____ |

## [N1] Final Setup and "Pre-Launch" Checks

### Prior to Start

- 1 ☐ Ensure that the following procedures are complete:
  - 2 ☐ Rocket Assembly procedure
  - 3 ☐ RLCS Setup procedure
  - 4 ☐ Launch Tower Setup procedure
- 5 ☐ Ensure that all personnel as defined above are available and have completed the sign-off.
- 6 ☐ Ensure that the following personnel have walkie-talkies and communication is functional:
  - 7 ☐ OPS
  - 8 ☐ CONTROL
  - 9 ☐ PRIMARY
  - 10 ☐ SECONDARY
- 11 ☐ Ensure that OPS is in possession of the system control key.
- 12 ☐ Ensure that the client-side RLCS box is powered off.
- 13 ☐ Ensure that the locations of Launch Control, Launch Tower, and the Minimum Safe Distance are clearly defined.

Launch Control	Launch Tower	Minimum Safe Distance

### Nominal Procedure

- 1 ☐ PRIMARY: Confirm that the following valves are initially closed:
  - 2 ☐ Cylinder Valve
  - 3 ☐ Remote Fill Valve
  - 4 ☐ Parallel Fill Valve
  - 5 ☐ Series Fill Valve
  - 6 ☐ Line Vent Valve
  - 7 ☐ Parallel Vent Valve
- 8 ☐ PRIMARY: Confirm that the ignition connectors are disconnected from the rocket.
- 9 ☐ CONTROL: Power on the client-side RLCS box.
- 10 ☐ CONTROL and SECONDARY: Confirm that the following actuators fail to move:
  - 11 ☐ Remote Fill Valve

- 12      ☐ Line Vent Valve
- 13      ☐ Remote Disconnect
- 14      ☐ Injector Valve
- 15      ☐ **SECONDARY**: Confirm that the voltage across the ignition connectors is 0 V.
- 16      ☐ **OPS**: Give the system control key to **CONTROL**.
- 17      ☐ **CONTROL**: Confirm that all actuator controls are in the off state:
- 18          ☐ Remote Fill Valve
- 19          ☐ Line Vent Valve
- 20          ☐ Remote Disconnect
- 21          ☐ Tank Vent Valve
- 22          ☐ Primary Ignition
- 23          ☐ Secondary Ignition
- 24          ☐ Injector Valve
- 25      ☐ **CONTROL**: Engage the key switch and enable actuators.
- 26      ☐ **CONTROL** and **SECONDARY**: Confirm that all actuators actuate as intended:
- 27          ☐ Remote Fill Valve
- 28          ☐ Line Vent Valve
- 29          ☐ Remote Disconnect
- 30          ☐ Tank Vent Valve
- 31          ☐ Injector Valve
- 32      ☐ **CONTROL** and **SECONDARY**: Confirm that the ignition voltage is 12 V when the ignition button is fired:
- 33          ☐ Primary Ignition
- 34          ☐ Secondary Ignition
- 35      ☐ **CONTROL**: Confirm that all DAQ readings are displaying appropriately.
- 36      ☐ **OPS**: Record the resting DAQ values:

[M] Dry Mass (lbs)	[P1] Supply Pressure (psi)	[P2] Fill Line Pressure (psi)	[P3] Oxidizer Tank Pressure (psi)

- 37      ☐ **CONTROL**: Remove the system control key and give it to **OPS**.
- 38      ☐ **PRIMARY**: Arm remote disconnect by connecting the springs, fill adapter, and strap.
- 39      ☐ **PRIMARY**: Connect the ignition connectors to the rocket.

## [N2] Fill Operations

---

### Prior to Start

---

- 1 ☐ Ensure that the following procedure is complete:
- 2 ☐ **N1**, *Final Setup and "Pre-Launch" Checks*
- 3 ☐ Ensure that all personnel are available and have completed the sign-off.
- 4 ☐ Ensure that the following personnel have walkie-talkies and communication is functional:
- 5 ☐ **OPS**
- 6 ☐ **CONTROL**
- 7 ☐ **PRIMARY**
- 8 ☐ **SECONDARY**
- 9 ☐ Ensure that **PRIMARY** and **SECONDARY** are wearing face shields and have no exposed skin.
- 10 ☐ Ensure that **PRIMARY** is wearing thermal gloves.
- 11 ☐ Ensure that **OPS** is in possession of the system control key.

### Nominal Procedure

---

- 1 ☐ **SECONDARY**: Confirm that no personnel other than **PRIMARY** and **SECONDARY** are within the Minimum Safe Distance.
- 2 ☐ **OPS**: Confirm that the actuator key switch is disabled and that only **OPS** is in possession of the system control key.
- 3 ☐ **CONTROL**: Confirm that the RLCS client-side box is on and displaying DAQ information.
- 4 ☐ **PRIMARY**: Confirm that the following valves are initially closed:
- 5 ☐ Cylinder Valve
- 6 ☐ Remote Fill Valve
- 7 ☐ Parallel Fill Valve
- 8 ☐ Series Fill Valve
- 9 ☐ Line Vent Valve
- 10 ☐ Parallel Vent Valve
- 11 ☐ **OPS**: Confirm that the Tank Vent Valve is initially open.
- 12 ☐ **OPS**: Confirm that the Pressure Relief Valve is initially closed.
- 13 ☐ **OPS**: Confirm that the Injector Valve is initially closed.
- 14 ☐ **PRIMARY**: Slowly open the Cylinder Valve through  $\frac{3}{4}$  of a turn.
  - If leaks are observed:
- 15 ☐ **OPS**: Proceed to procedure A1.
- 16 ☐ **PRIMARY**: Communicate the supply line pressure as visible on the Pressure Gauge.
  - If the supply line pressure is below 800 psi:

- 17 ☐ **OPS**: Proceed to procedure **A2**.
- If the supply line pressure exceeds 1000 psi:
- 18 ☐ **OPS**: Proceed to procedure **A3**.
- 19 ☐ **CONTROL**: Confirm that the supply line pressure as read by **PRIMARY** agrees with the supply line pressure [P1] measured by the DAQ system.
- 20 ☐ **OPS**: Record the resting rocket dry mass and supply pressure:

[M] Dry Mass (lbs)	[P1] Supply Pressure (psi)

- 21 ☐ **PRIMARY**: Open the Series Fill Valve.
- 22 ☐ **PRIMARY** and **SECONDARY**: Retreat 100 ft from the fill system.
- 23 ☐ **OPS**: Give the system control key to **CONTROL**.
- 24 ☐ **CONTROL**: Confirm the following valves are closed:
- 25 ☐ Remote Fill Valve
- 26 ☐ Line Vent Valve
- 27 ☐ Tank Vent Valve
- 28 ☐ **CONTROL**: Engage the key switch and enable actuators.
- 29 ☐ **CONTROL**: Open and close the Tank Vent Valve, ensuring that the limit switch reading updates accordingly.
- 30 ☐ **CONTROL**: Open the Remote Fill Valve.
- 31 ☐ **CONTROL**: Confirm the following pressures are increasing:
- 32 ☐ [P2] Fill line pressure
- 33 ☐ [P3] Oxidizer tank pressure
- 34 ☐ **CONTROL**: Close the Remote Fill Valve.
- 35 ☐ **CONTROL**: Confirm the following pressures are stable:
- 36 ☐ [P2] Fill line pressure
- 37 ☐ [P3] Oxidizer tank pressure
- If the pressures are decreasing:
- 38 ☐ **OPS**: Proceed to procedure **A4**.
- 39 ☐ **CONTROL**: Open the Line Vent Valve.
- 40 ☐ **CONTROL**: Confirm the Fill line pressure is atmospheric
- 41 ☐ **CONTROL**: Actuate remote disconnect
- If remote disconnect fails to actuate:
- 42 ☐ **OPS**: Proceed to procedure **A5**.

- 43 ☐ **CONTROL**: Confirm that limit switch indicates successful disconnection
- 44 ☐ **CONTROL**: Open the Tank Vent Valve.
- 45 ☐ **OPS**: Wait for tank to vent
- 46 ☐ **CONTROL**: Confirm the following pressures are atmospheric:
  - 47 ☐ [P2] Fill line pressure
  - 48 ☐ [P3] Oxidizer tank pressure
- 49 ☐ **CONTROL**: Disengage the key switch and disable actuators
- 50 ☐ **CONTROL**: Disarm RLCS:
  - 51 ☐ Disable actuator control by removing the system control key.
  - 52 ☐ Give the system control key to **OPS**.
- 53 ☐ **OPS**: Confirm that RLCS is disarmed and **OPS** is in possession of the system control key.
- 54 ☐ **OPS**: Proceed only when clearance is received from the Launch Control Officer to approach the Launch Tower.
- 55 ☐ **PRIMARY** and **SECONDARY**: Approach the Launch Tower.
- 56 ☐ **PRIMARY**: Close the Cylinder Valve.
- 57 ☐ **PRIMARY**: Open the Parallel Vent Valve.
- 58 ☐ **PRIMARY**: Slowly open the Parallel Fill Valve.
- 59 ☐ **PRIMARY** and **SECONDARY**: Retreat 20 ft from the fill system.
- 60 ☐ **OPS**: Give the master key to **CONTROL**
- 61 ☐ **CONTROL**: Engage the key switch and enable actuators.
- 62 ☐ **CONTROL**: Open the Remote Fill Valve.
- 63 ☐ **CONTROL**: Confirm that the supply line pressure [P1] is atmospheric.
- 64 ☐ **PRIMARY**: Disconnect the supply line from the supply cylinder.
- 65 ☐ **PRIMARY**: Replace the cap on the nitrous oxide supply cylinder.
- 66 ☐ **OPS**: Proceed with teardown and disassembly.

## Abort Procedures

---

### [A1] Abort Procedure - Leak At Supply Plumbing

---

- 1 ☐ **PRIMARY**: Close the Cylinder Valve.
- 2 ☐ **PRIMARY**: Slowly open the Parallel Vent Valve.
- 3 ☐ **PRIMARY**: Slowly open the Parallel Fill Valve.
- 4 ☐ **CONTROL**: Confirm the following pressures are atmospheric:
  - 5 ☐ [P1] Supply pressure
  - 6 ☐ [P2] Fill line pressure
- 7 ☐ **PRIMARY**: Disarm the system:
  - 8 ☐ Disconnect the ignition leads from the rocket.
  - 9 ☐ Detatch the torsion springs from the disconnect mechanism.
  - 10 ☐ Disconnect the fill line from the supply cylinder.
  - 11 ☐ Replace the cap on the nitrous oxide supply cylinder.
- 12 ☐ **OPS**: Revisit plumbing setup.

### [A2] Abort Procedure - Low Supply Pressure

---

- 1 ☐ **PRIMARY**: Close the Cylinder Valve.
- 2 ☐ **PRIMARY**: Slowly open the Parallel Vent Valve.
- 3 ☐ **PRIMARY**: Slowly open the Parallel Fill Valve.
- 4 ☐ **CONTROL**: Confirm the following pressures are atmospheric:
  - 5 ☐ [P1] Supply pressure
  - 6 ☐ [P2] Fill line pressure
- 7 ☐ **PRIMARY**: Allow the supply cylinder to warm up.
- 8 ☐ **OPS**: Revisit **N1**.

### [A3] Abort Procedure - High Supply Pressure

---

- 1 ☐ **PRIMARY**: Close the Cylinder Valve.
- 2 ☐ **PRIMARY**: Slowly open the Parallel Vent Valve.
- 3 ☐ **PRIMARY**: Slowly open the Parallel Fill Valve.
- 4 ☐ **CONTROL**: Confirm the following pressures are atmospheric:
  - 5 ☐ [P1] Supply pressure
  - 6 ☐ [P2] Fill line pressure
- 7 ☐ **PRIMARY**: Disarm the system:
  - 8 ☐ Disconnect the ignition leads from the rocket.
  - 9 ☐ Detatch the torsion springs from the disconnect mechanism.
  - 10 ☐ Disconnect the fill line from the supply cylinder.
  - 11 ☐ Replace the cap on the nitrous oxide supply cylinder.
- 12 ☐ **OPS**: Revisit cylinder cooling methods.



#### [A4] Abort Procedure - Leak At Fill Plumbing

---

- 1 ☐ **CONTROL**: Close the Remote Fill Valve.
- 2 ☐ **CONTROL**: Open the Tank Vent Valve.
- 3 ☐ **CONTROL**: Open the Line Vent Valve.
- 4 ☐ **CONTROL**: Confirm the following pressures are atmospheric:
  - 5 ☐ P2: Fill line pressure
  - 6 ☐ P3: Rocket Tank pressure
- 7 ☐ **PRIMARY** and **SECONDARY**: Return to plumbing setup
- 8 ☐ **PRIMARY**: Close the Cylinder Valve.
- 9 ☐ **PRIMARY**: Slowly open the Parallel Vent Valve.
- 10 ☐ **PRIMARY**: Slowly open the Parallel Fill Valve.
- 11 ☐ **CONTROL**: Confirm the following pressures are atmospheric:
  - 12 ☐ [P1] Supply pressure
  - 13 ☐ [P2] Fill line pressure
- 14 ☐ **PRIMARY**: Disarm the system:
  - 15 ☐ Disconnect the ignition leads from the rocket.
  - 16 ☐ Detatch the torsion springs from the disconnect mechanism.
  - 17 ☐ Disconnect the fill line from the supply cylinder.
  - 18 ☐ Replace the cap on the nitrous oxide supply cylinder.
- 19 ☐ **OPS**: Revisit plumbing setup.

#### [A5] Abort Procedure - Remote Disconnect Failure

---

- 1 ☐ **CONTROL**: Open the Tank Vent Valve.
- 2 ☐ **CONTROL**: Monitor the RLCS display for rocket mass and oxidizer tank pressure as the oxidizer tank vents.
- 3 ☐ **OPS**: Proceed only when the following is true:
  - 4 ☐ Rocket mass is equal to the pre-launch recorded mass
  - 5 ☐ Oxidizer tank pressure [P3] is atmospheric
  - 6 ☐ The Launch Control Officer has given clearance to approach the Launch Tower.
- 7 ☐ **PRIMARY** and **SECONDARY**: Approach the Launch Tower.
- 8 ☐ **PRIMARY**: Close the Cylinder Valve.
- 9 ☐ **PRIMARY**: Open the Parallel Vent Valve.
- 10 ☐ **PRIMARY**: Slowly open the Parallel Fill Valve.
- 11 ☐ **PRIMARY** and **SECONDARY**: Retreat 20 ft from the fill system.
- 12 ☐ **OPS**: Give the system control key to **CONTROL**
- 13 ☐ **CONTROL**: Engage the system control switch and enable actuators.
- 14 ☐ **CONTROL**: Open the Remote Fill Valve.
- 15 ☐ **CONTROL**: Confirm the following pressures are atmospheric:
  - 16 ☐ [P1] Supply pressure
  - 17 ☐ [P2] Fill line pressure
- 18 ☐ **PRIMARY**: Disarm the system:
  - 19 ☐ Disconnect the ignition leads from the rocket.
  - 20 ☐ Detatch the torsion springs from the disconnect mechanism.
  - 21 ☐ Disconnect the fill line from the supply cylinder.
  - 22 ☐ Replace the cap on the nitrous oxide supply cylinder.
- 23 ☐ **OPS**: Proceed with teardown and disassembly.