Electrochemistry is a discipline that deals with chemical reactions that involve an exchange of electrons between two substances.

A branch of chemistry to study the interrelation between electrical and chemical effects.

Many natural phenomena are based on electrochemical processes, such as the corrosion of metals, the ability of some sea creatures to generate electrical fields, and the workings of the nervous systems of humans and other animals.







Electrochemical reactions

- Chemical changes generate electric currents
- Chemical reactions triggered by the passage of electricity

Fireflies, anglerfish, luminous shrimp, squid, jellyfish, and even bacteria give off energy in the form of light as a result of redox reactions. You will discover that the transfer of electrons in a redox reaction produces energy.

Many physiological processes in our body depend on electrified interfaces and electrochemical processes. Neurons use electrochemical processes to transmit information through the nervous system, allowing the nervous system to communicate with itself and with the rest of the body.

Electrochemistry has an ever increasing impact in everybody's daily life. Applications - They play an important role in modern technology,

Batteries, Fuel cells, Solar cells

Electrophoresis

Corrosion, Electroplating

Electrochemical sensor

Electrochemical energy conversion and storage are directly at work in batteries (like in notebooks, smart phones and car batteries) and, increasingly, in fuel cells.



Many appliances of daily life, like screws, nuts, electrical connectors have been surface finished by electroplating processes, to protect them from corrosion (an electrochemical process as well) or to improve functional properties like electronic conductivity.







Even more, the manufacturing of all printed circuit boards in electronic devices contains electrochemical steps for the plating of the interconnects.

interconnects.

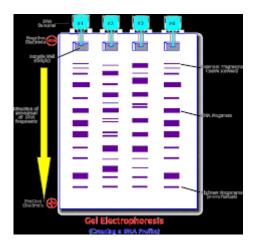
Electrochemical Cells

Electrochemical sensor - Handheld Electrochemical Sensor Detects Diseases, Measures Biomarkers, explosives





Electrophoresis



Redox Reactions

Reactions where electrons are transferred from one atom to another are called oxidation—reduction reactions.

When oxidation occurs, an element loses electrons.

An element gains electrons during reduction.

Oxidation

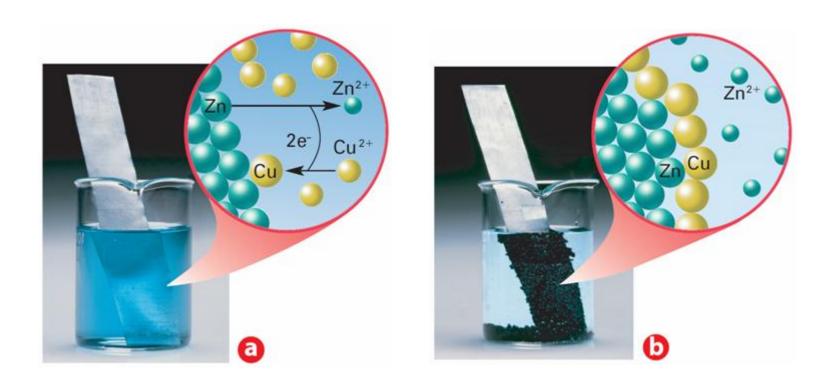
$$2 \text{ Na(s)} + \text{Cl}_2(g) \rightarrow 2 \text{ Na+Cl-}(s)$$
 Oxidation Reduction
$$\text{Na} \rightarrow \text{Na+} + 1 \text{ e}^- \qquad \text{Cl}_2 + 2 \text{ e}^- \rightarrow 2 \text{ Cl-}$$

$$Zn + Cu^{2+} \rightarrow Zn^{2+} + Cu$$
 Oxidation Reduction
$$Zn \rightarrow Zn^{2+} + 2 e^{-} \rightarrow Cu^{2+} + 2 e^{-} \rightarrow Cu^{2+}$$

Redox Reactions

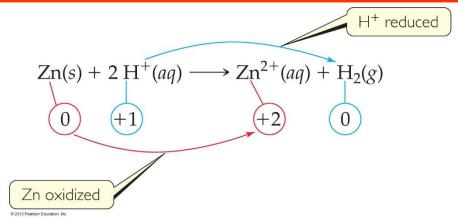
Redox reactions involve the transfer of electrons from one substance to another.

Redox reactions have the potential to generate an electric current.



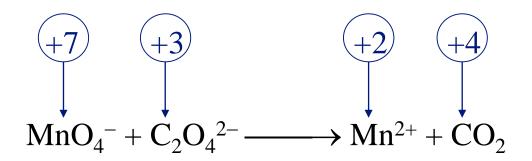
$$\operatorname{Zn}(s) + \operatorname{Cu}^{2+}(aq) \longrightarrow \operatorname{Zn}^{2+}(aq) + \operatorname{Cu}(s)$$

Redox Reactions



Consider the reaction between MnO_4^- and $C_2O_4^{2-}$:

$$MnO_4^-(aq) + C_2O_4^{2-}(aq) \longrightarrow Mn^{2+}(aq) + CO_2(aq)$$

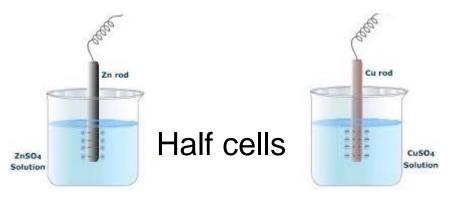


Since the manganese goes from +7 to +2, it is reduced.

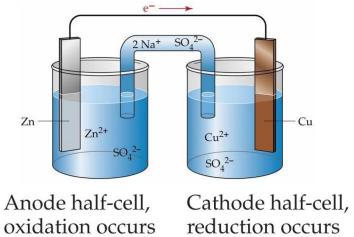
Since the carbon goes from +3 to +4, it is oxidized.

Electrochemical Cells

Placing a piece of electrode in an electrolyte solution makes a half cell. The two half cells combined to make an electrochemical cell. Unless a half cell is connected to another half cell via an electric conductor and salt bridge, no reaction will take place in a half cell.



Half cell reactions of a Daniell cell: At Anode, $Zn \rightarrow Zn^{2+} + 2 e^{-}$ At cathode, $Cu^{2+} + 2 e^{-} \rightarrow Cu$



overall reaction Zn + Cu²⁺ → Zn²⁺ + Cu

Electrochemical Cells

There are two types of electrochemical cells:

- 1. Galvanic cells
 - converts chemical energy into electrical energy
 - spontaneous redox reactions take place to produce electrical energy

Fuell cell, Battery

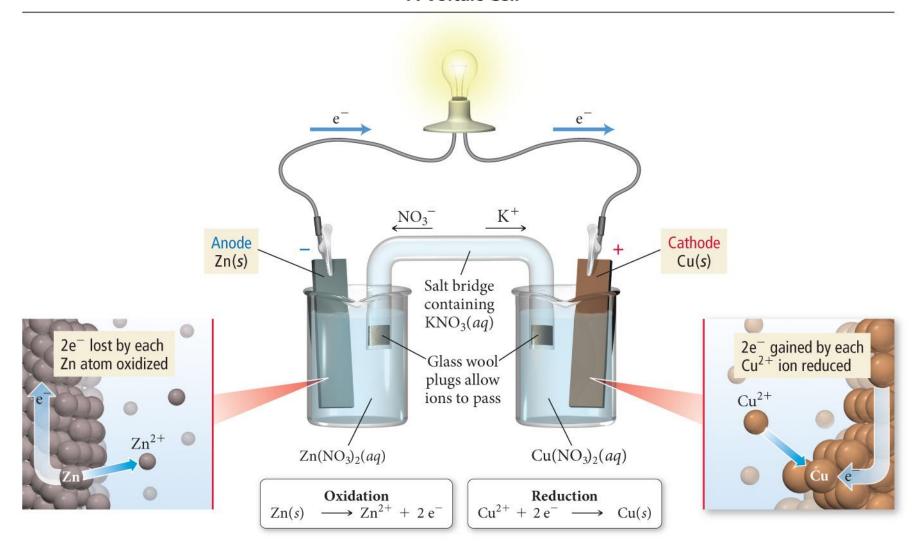
2. Electrolytic cells

- converts electrical energy into chemical energy
- Non-spontaneous redox reactions occurred by the supply of electrical energy

Electroplating

Galvanic Cell

A Voltaic Cell



overall reaction Zn + Cu²⁺ → Zn²⁺ + Cu

Galvanic Cell

- Due to the potential difference between two electrodes, redox reactions occur spontaneously.
- The oxidation occurs at the **anode**.
- The reduction occurs at the **cathode**.
- When one electron flows from the anode to the cathode, the charges in each beaker would not be balanced and the flow of electrons would stop. Therefore, we use a salt bridge, usually a U-shaped tube that contains a salt solution, to keep the charges balanced. The salt bridge is required to complete the circuit and maintain charge balance.
- Cations move toward the cathode Anions move toward the anode.
- Electrons leave the anode and flow through the wire to the cathode. As the electrons leave the anode, the cations formed dissolve into the solution in the anode compartment.
- As the electrons reach the cathode, cations in the cathode are attracted to the negative cathode. The electrons are taken by the cation, and the neutral metal is deposited on the cathode.

Galvanic Cell

Electrode materials

Solid metals (Pt, Au, Ag, ...)

Liquid metals (Hg, amalgam, ...)

Carbons (graphite, diamond, ...)

Semiconductors (ITO, Si, ...)

Electrolyte

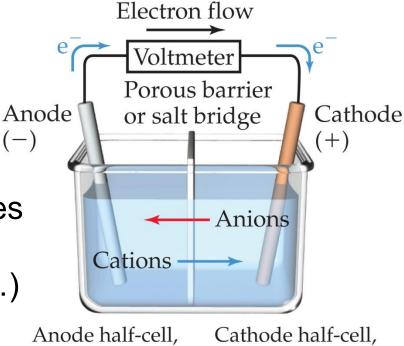
Liquid solutions containing ionic species lonic liquids

Ionically conductive polymer (Nafion,...)

Semipermeable membrane or

Salt bridge – aq. KNO₃, NaCl, NaNO₃,

KCl with agar-agar or cotton



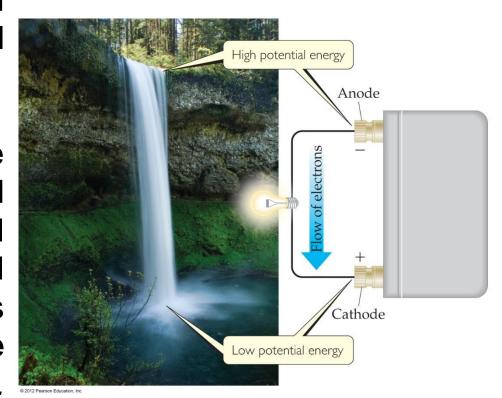
oxidation occurs

reduction occurs

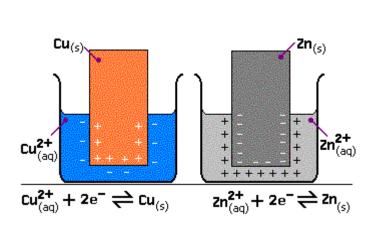
Electromotive Force (emf)

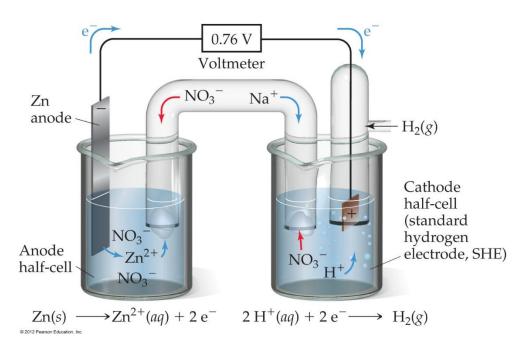
Electrons spontaneously flow one way in a redox reaction from higher to lower potential energy.

The potential difference between the anode and cathode in a cell is called **cell potential**. The cell potential under standard conditions is called the **electromotive force** (emf) and is designated as E_{cell} .



Single Electrode Potential





The electrode potential of any other electrode is obtained by coupling it with a standard hydrogen electrode (SHE, reference electrode). The electrode potential depends upon,

- The nature of the metal and its ions
- Concentration of the ions in the solution
- Temperature

Standard Reduction Potentials

Reduction potentials for many electrodes have been measured and tabulated. Their values are referenced to a standard hydrogen electrode (SHE). A standard hydrogen electrode has been assigned as an electrode potential of 0.0 volt and is used as a primary reference electrode

TABLE 20.1	Standard Reduction Potentials in Water at 25 °C
$E_{\mathrm{red}}^{\circ}\left(\mathbf{V}\right)$	Reduction Half-Reaction
+2.87	$F_2(g) + 2 e^- \longrightarrow 2 F^-(aq)$
+1.51	$MnO_4^-(aq) + 8 H^+(aq) + 5 e^- \longrightarrow Mn^{2+}(aq) + 4 H_2O(l)$
+1.36	$Cl_2(g) + 2 e^- \longrightarrow 2 Cl^-(aq)$
+1.33	$\operatorname{Cr}_2 \operatorname{O}_7^{2-}(aq) + 14 \operatorname{H}^+(aq) + 6 \operatorname{e}^- \longrightarrow 2 \operatorname{Cr}^{3+}(aq) + 7 \operatorname{H}_2 \operatorname{O}(l)$
+1.23	$O_2(g) + 4 H^+(aq) + 4 e^- \longrightarrow 2 H_2O(l)$
+1.06	$Br_2(l) + 2e^- \longrightarrow 2Br^-(aq)$
+0.96	$NO_3^-(aq) + 4 H^+(aq) + 3 e^- \longrightarrow NO(g) + 2 H_2O(l)$
+0.80	$Ag^+(aq) + e^- \longrightarrow Ag(s)$
+0.77	$Fe^{3+}(aq) + e^{-} \longrightarrow Fe^{2+}(aq)$
+0.68	$O_2(g) + 2 H^+(aq) + 2 e^- \longrightarrow H_2O_2(aq)$
+0.59	$MnO_4^-(aq) + 2 H_2O(l) + 3 e^- \longrightarrow MnO_2(s) + 4 OH^-(aq)$
+0.54	$I_2(s) + 2e^- \longrightarrow 2I^-(aq)$
+0.40	$O_2(g) + 2 H_2O(l) + 4 e^- \longrightarrow 4 OH^-(aq)$
+0.34	$Cu^{2+}(aq) + 2e^{-} \longrightarrow Cu(s)$
0 [defined]	$2 H^{+}(aq) + 2 e^{-} \longrightarrow H_{2}(g)$
-0.28	$Ni^{2+}(aq) + 2e^{-} \longrightarrow Ni(s)$
-0.44	$Fe^{2+}(aq) + 2e^{-} \longrightarrow Fe(s)$
-0.76	$Zn^{2+}(aq) + 2e^{-} \longrightarrow Zn(s)$
-0.83	$2 H_2O(l) + 2 e^- \longrightarrow H_2(g) + 2 OH^-(aq)$
-1.66	$Al^{3+}(aq) + 3e^{-} \longrightarrow Al(s)$
-2.71	$Na^+(aq) + e^- \longrightarrow Na(s)$
-3.05	$\operatorname{Li}^+(aq) + e^- \longrightarrow \operatorname{Li}(s)$

© 2012 Pearson Education, Inc.

$$2 H^{+}(aq, 1M) + 2e^{-} \longrightarrow H_{2}(g, 1 \text{ atm})$$

The cell potential at standard conditions can be found through this equation:

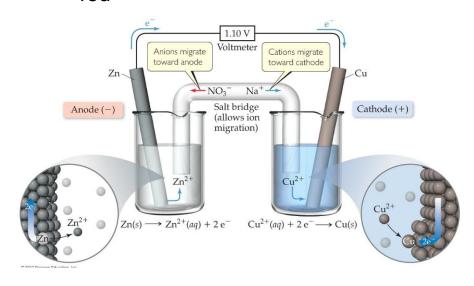
$$E_{\text{cell}}^{\circ} = E_{\text{red}}^{\circ} \text{ (cathode)} - E_{\text{red}}^{\circ} \text{ (anode)}$$

For the oxidation in this cell,

$$E_{\rm red} = -0.76 \text{ V}$$

For the reduction,

$$E_{\rm red} = +0.34 \text{ V}$$



$$E_{\text{cell}}^{\circ} = E_{\text{red}}^{\circ} \text{ (cathode)} - E_{\text{red}}^{\circ} \text{ (anode)}$$

= +0.34 V - (-0.76 V)
= +1.10 V

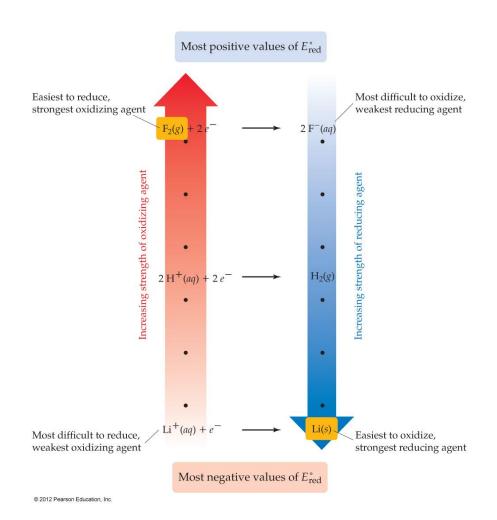
Predicting Spontaneity of Redox Reactions

- A spontaneous reaction will take place when a reduction half-reaction is paired with an oxidation half-reaction lower on the table.
- If paired the other way, the reverse reaction is non-spontaneous.

$$Cu^{2+}(aq) + 2 e^{-} \rightarrow Cu(s)$$
 $E^{\circ}_{red} = +0.34 \text{ V}$
 $Zn^{2+}(aq) + 2 e^{-} \rightarrow Zn(s)$ $E^{\circ}_{red} = -0.76 \text{ V}$

$$Zn(s) + Cu^{2+}(aq) \rightarrow Zn^{2+}(aq) + Cu(s)$$
 spontaneous $Cu(s) + Zn^{2+}(aq) \rightarrow Cu^{2+}(aq) + Zn(s)$ nonspontaneous

- The strongest oxidizers have the most positive reduction potentials.
- The strongest reducers have the most negative reduction potentials.



Predicting whether a metal will dissolve in an acid

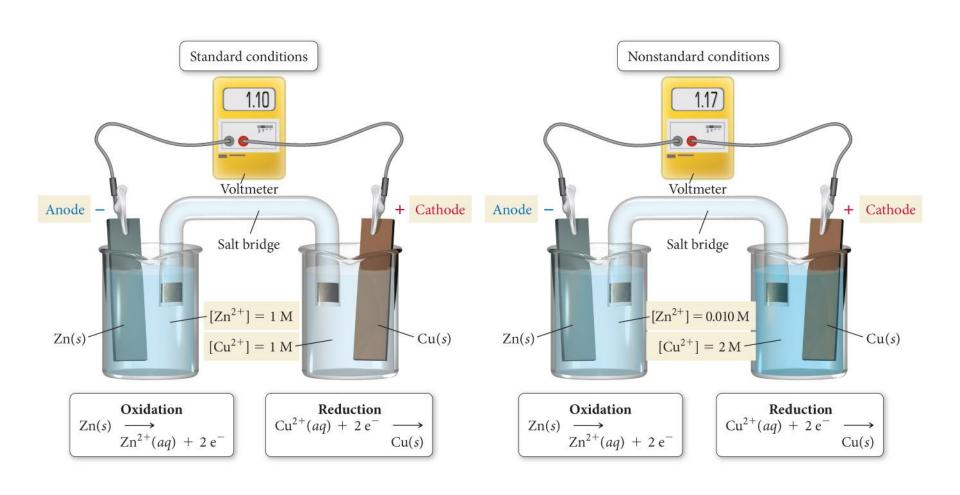
- Metals dissolve in acids.
 - If their ion reduction reaction lies below H⁺ reduction on the table

- Almost all metals will dissolve in HNO₃.
 - Au and Pt dissolve in HNO₃ + HCl



 $\operatorname{Zn}(s) + 2 \operatorname{H}^+(aq) \longrightarrow$ $\operatorname{Zn}^{2+}(aq) + \operatorname{H}_2(g)$

When ion concentrations are not 1 M



Nernst Equation

 ΔG for a redox reaction can be found by using the equation

$$\Delta G = -nFE$$

where n is the number of moles of electrons transferred, and F is a constant, the Faraday: 1 F = 96,485 C/mol Under standard conditions,

$$\Delta G^{\circ} = -nFE^{\circ}$$

$$\Delta G = \Delta G^{\circ} + RT \ln Q$$

$$-nFE = -nFE^{\circ} + RT \ln Q$$

$$E = E^{\circ} - \frac{RT}{nF} \ln Q$$

$$E = E^{\circ} - \frac{2.303RT}{nF} \log Q$$

Nernst Equation

$$aA + bB \longrightarrow cC + dD$$

For the general cell reaction occurring at 298 K, the Nernst equation can be written as

$$E = E^{\circ} - \frac{2.303RT}{nF} \log \frac{[C]^{\circ} [D]^{d}}{[A]^{a} [B]^{b}}$$

$$E = E^{\circ} - \frac{0.059}{n} \log \frac{[C]^{\circ} [D]^{d}}{[A]^{a} [B]^{b}}$$

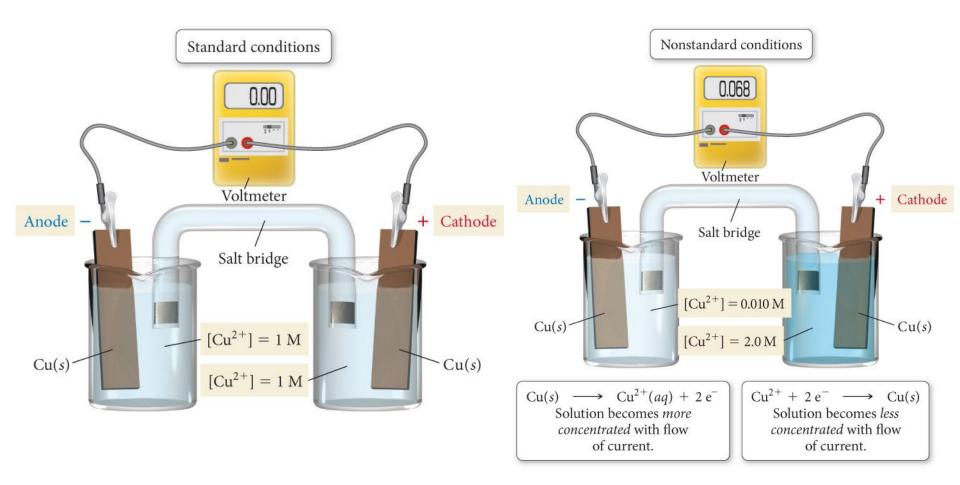
At equilibrium, E=0 and Q=K_{eq}

$$0 = E^{\circ} - \frac{0.059}{n} \log K_{\text{eq}}$$

$$\log K_{eq} = \frac{nE^{\circ}}{0.059}$$

Concentration cells

Based on Nernst equation, an electrochemical cell can be built simply by using the same electrode for both half cells, but by using different concentrations of electrolyte. Cells of this type are called **concentration cells**.



Concentration cells

- It is possible to get a spontaneous reaction when the oxidation and reduction reactions are the same, as long as the electrolyte concentrations are different.
- The difference in energy is due to the entropic difference in the solutions.
 - The more concentrated solution has lower entropy than the less concentrated solution.
- Electrons will flow from the electrode in the less concentrated solution to the electrode in the more concentrated solution.
 - Oxidation of the electrode in the less concentrated solution will increase the ion concentration in the solution; the less concentrated solution has the anode.
 - Reduction of the solution ions at the electrode in the more concentrated solution reduces the ion concentration; the more concentrated solution has the cathode.

Corrosion is a spontaneous and irreversible electrochemical process, which results in the degradation of a metallic material upon interaction with the environment mainly O_2 .

The global cost of corrosion is US\$2.5 trillion estimated by IMPACT (The Worldwide Corrosion Authority) and within India, it estimates that the cost of corrosion to the Indian economy is 4.2% of the GDP.

Metals are often used for their strength and malleability, but these properties are lost when metal corrodes. For many metals, the product of corrosion also does not adhere to the metal, and as it flakes off more metal can corrode.







Λ	E	11		21	1	1 .	S	te	m	10	Ire	E	2	30	h	10	ti	O	a	D	of	0	ni	ie	le	H	W	10	to	91	- 0	15	0	
-	4 -	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	-	-	•		u	150			II v		110	-	ı	ı				2550	W	1 -3		9 0			MA.	K =		- 1		~		-

$E_{\mathrm{red}}^{\circ}\left(\mathbf{V}\right)$	Reduction Half-Reaction
+2.87	$F_2(g) + 2e^- \longrightarrow 2F^-(aq)$
+1.51	$MnO_4^-(aq) + 8 H^+(aq) + 5 e^- \longrightarrow Mn^{2+}(aq) + 4 H_2O(l)$
+1.36	$Cl_2(g) + 2e^- \longrightarrow 2Cl^-(aq)$
+1.33	$\operatorname{Cr_2O_7}^{2-}(aq) + 14 \operatorname{H}^+(aq) + 6 \operatorname{e}^- \longrightarrow 2 \operatorname{Cr}^{3+}(aq) + 7 \operatorname{H}_2\operatorname{O}(l)$
+1.23	$O_2(g) + 4 H^+(aq) + 4 e^- \longrightarrow 2 H_2O(l)$
+1.06	$Br_2(l) + 2e^- \longrightarrow 2Br^-(aq)$
+0.96	$NO_3^-(aq) + 4 H^+(aq) + 3 e^- \longrightarrow NO(g) + 2 H_2O(l)$
+0.80	$Ag^+(aq) + e^- \longrightarrow Ag(s)$
+0.77	$Fe^{3+}(aq) + e^{-} \longrightarrow Fe^{2+}(aq)$
+0.68	$O_2(g) + 2 H^+(aq) + 2 e^- \longrightarrow H_2O_2(aq)$
+0.59	$MnO_4^-(aq) + 2 H_2O(l) + 3 e^- \longrightarrow MnO_2(s) + 4 OH^-(aq)$
+0.54	$I_2(s) + 2e^- \longrightarrow 2I^-(aq)$
+0.40	$O_2(g) + 2 H_2O(l) + 4 e^- \longrightarrow 4 OH^-(aq)$
+0.34	$Cu^{2+}(aq) + 2e^{-} \longrightarrow Cu(s)$
0 [defined]	$2 H^{+}(aq) + 2 e^{-} \longrightarrow H_{2}(g)$
-0.28	$Ni^{2+}(aq) + 2e^{-} \longrightarrow Ni(s)$
-0.44	$Fe^{2+}(aq) + 2e^{-} \longrightarrow Fe(s)$
-0.76	$Zn^{2+}(aq) + 2e^{-} \longrightarrow Zn(s)$
-0.83	$2 H_2O(l) + 2 e^- \longrightarrow H_2(g) + 2 OH^-(aq)$
-1.66	$Al^{3+}(aq) + 3e^{-} \longrightarrow Al(s)$
-2.71	$Na^+(aq) + e^- \longrightarrow Na(s)$
-3.05	$\operatorname{Li}^+(aq) + e^- \longrightarrow \operatorname{Li}(s)$

O₂ is very easy to reduce in moist conditions.

$$O_2(g) + 2 H_2O(l) + 4 e^- \rightarrow 2 OH^-(aq) E^0 = 0.40 V$$

O₂ is even easier to reduce under acidic conditions.

$$O_2(g) + 4 H+ + 4 e^- \rightarrow 2 H_2O(I) E^0 = 1.23 V$$

 Because the reduction of most metal ions lies below O₂ on the table of standard reduction potentials, the oxidation of those metals by O₂ is spontaneous.

Mechanism:

- 1. Dry or Chemical Corrosion
- 2. Wet or Electrochemical Corrosion

Dry or Chemical Corrosion

1) Oxidation Corrosion (Reaction With Oxygen)

Mechanism i) Formation of metal ions $M \rightarrow M^{2+} + 2e^{-}$

ii) Oxygen changes to ionic form $\frac{1}{2}$ O₂ + 2e- \rightarrow O²-

iii) Metal – Oxide film formation $M + \frac{1}{2}O_2 \rightarrow MO$

- **a) Protective and non porous oxide film:** Metals such as Al, Cr, Cu &W develop nonporous, stable oxide film on the surface.
- **b) Unstable oxide film:** Au & pt develop unstable oxide film which instantaneously decomposes to form metal &oxygen.
- **c) Volatile oxide film:** Molybdenum develops an oxide which immediately vaporizes. As a result metal surface easily undergoes further corrosion.
- **d) Porous and non protective film:** Alkali and alkaline earth metals form porous oxide layer which further facilitates corrosion of the metal due to porous nature. Oxide layer cannot protect the metal from corrosion.

Pilling Bedworth rule

Vol of MO > Vol of metal - Protective film

Vol of MO < Vol of metal - Porous film

Dry Corrosion

2) Corrosion By Other Gases:

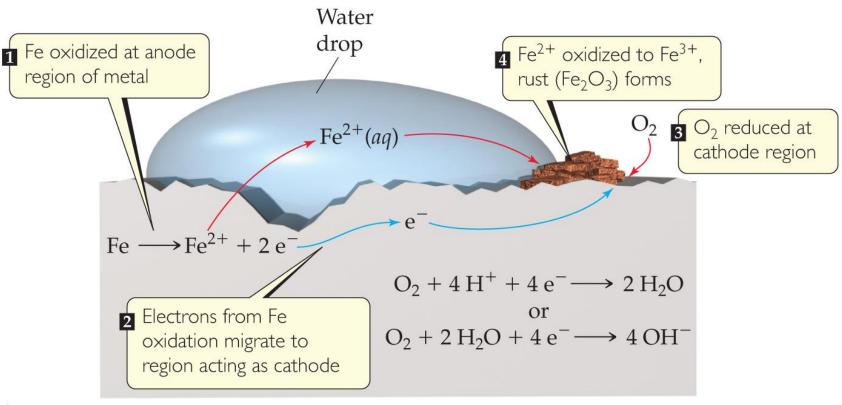
gases like Cl_2 , SO_2 , H_2S , NO_x $2 Ag + Cl_2 \rightarrow 2 AgCl$ (protective), $Sn + 2Cl_2 \rightarrow SnCl_4$ volatile

Formation of cracks and blisters on metal surface due to high pressure of H₂ gas.

$$Fe + H_2S \rightarrow FeS + H_2$$

3) Liquid Metal Corrosion: Liquid metal mercury dissolves most metals by forming amalgams, there by corroding them.

Electrochemical Corrosion



© 2012 Pearson Education, Inc.

- At the anodic regions, Fe(s) is oxidized to Fe²⁺.
- The electrons travel through the metal to a cathodic region where O₂ is reduced.

- The Fe²⁺ ions migrate through the moisture to the cathodic region where they are further oxidized to Fe³⁺, which combines with the oxygen and water to form rust.
 - Rust is hydrated iron(III) oxide, Fe₂O₃ nH₂O.
- Electrolytes promote rusting.
 - Enhances current flow
- Acids promote rusting.
 - Lowering pH will lower E°_{red} of O_2 .

Electrochemical Corrosion

Anodic Reaction:

$$M \rightarrow M^{n+} + ne$$
-

Cathodic Reaction:

a) Evolution of Hydrogen type:

$$2H^+ + 2e^- \longrightarrow H_2$$

$$2H_2O + 2e^- \rightarrow 2OH^- + H_2$$

b) Absorption of oxygen:

$$^{1}/_{2}$$
 O_{2} + H_{2} O + $2e^{-}$ \rightarrow $2OH^{-}$

$$2Fe^{2+} + 4OH^{-} \rightarrow 2Fe(OH)_{2}$$

 $2Fe(OH)_{2} + O_{2} + 2H_{2}O \rightarrow 2(Fe_{2}O_{3}.3H_{2}O)$

TABLE 20.1	 Standard Reduction Potentials in Water at 25 °C
$E_{\mathrm{red}}^{\circ}\left(\mathbf{V}\right)$	Reduction Half-Reaction
+2.87	$F_2(g) + 2 e^- \longrightarrow 2 F^-(aq)$
+1.51	$MnO_4^-(aq) + 8 H^+(aq) + 5 e^- \longrightarrow Mn^{2+}(aq) + 4 H_2O(l)$
+1.36	$Cl_2(g) + 2e^- \longrightarrow 2Cl^-(aq)$
+1.33	$Cr_2O_7^{2-}(aq) + 14 H^+(aq) + 6 e^- \longrightarrow 2 Cr^{3+}(aq) + 7 H_2O(l)$
+1.23	$O_2(g) + 4 H^+(aq) + 4 e^- \longrightarrow 2 H_2O(l)$
+1.06	$Br_2(l) + 2 e^- \longrightarrow 2 Br^-(aq)$
+0.96	$NO_3^-(aq) + 4 H^+(aq) + 3 e^- \longrightarrow NO(g) + 2 H_2O(l)$
+0.80	$Ag^+(aq) + e^- \longrightarrow Ag(s)$
+0.77	$Fe^{3+}(aq) + e^{-} \longrightarrow Fe^{2+}(aq)$
+0.68	$O_2(g) + 2 H^+(aq) + 2 e^- \longrightarrow H_2O_2(aq)$
+0.59	$MnO_4^-(aq) + 2 H_2O(l) + 3 e^- \longrightarrow MnO_2(s) + 4 OH^-(aq)$
+0.54	$I_2(s) + 2e^- \longrightarrow 2I^-(aq)$
+0.40	$O_2(g) + 2 H_2O(l) + 4 e^- \longrightarrow 4 OH^-(aq)$
+0.34	$Cu^{2+}(aq) + 2e^{-} \longrightarrow Cu(s)$
0 [defined]	$2 H^+(aq) + 2 e^- \longrightarrow H_2(g)$
-0.28	$Ni^{2+}(aq) + 2e^{-} \longrightarrow Ni(s)$
-0.44	$Fe^{2+}(aq) + 2e^{-} \longrightarrow Fe(s)$
-0.76	$Zn^{2+}(aq) + 2e^{-} \longrightarrow Zn(s)$
-0.83	$2 H_2O(l) + 2 e^- \longrightarrow H_2(g) + 2 OH^-(aq)$
-1.66	$Al^{3+}(aq) + 3e^{-} \longrightarrow Al(s)$
-2.71	$Na^+(aq) + e^- \longrightarrow Na(s)$
-3.05	$Li^+(aq) + e^- \longrightarrow Li(s)$

© 2012 Pearson Education, Inc.

GALVANIC SERIES

· Ranks the reactivity of metals/alloys in seawater

more cathodic (inert)

more anodic (active) Platinum Gold Graphite Titanium Silver

316 Stainless Steel Nickel (passive)

Copper

Nickel (active)

Tin Lead

316 Stainless Steel

Iron/Steel

Aluminum Alloys

Cadmium

Zinc

Magnesium

Rate of Corrosion

Nature of metal

- 1. Position of metal in galvanic series
- 2. Ratio of anodic area to cathodic area
- 3. Passivity
- 4. Purity of the metal

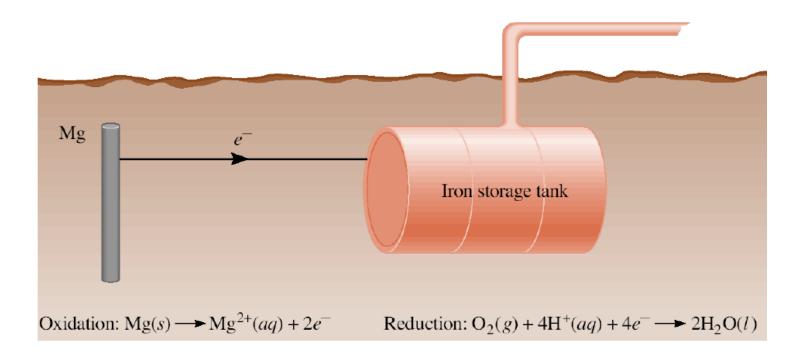
Metal	% purity	Corrosion rate
Zinc	99.999	1
Zinc	99.99	2650
Zinc	99.95	5000

Nature of Environment

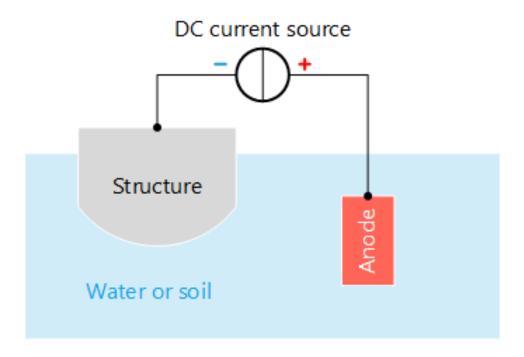
- 1. Temperature
- 2. Humidity of air
- 3. Effect of pH
- 4. Nature of corrosion product
- **5.** Nature of atmosphere

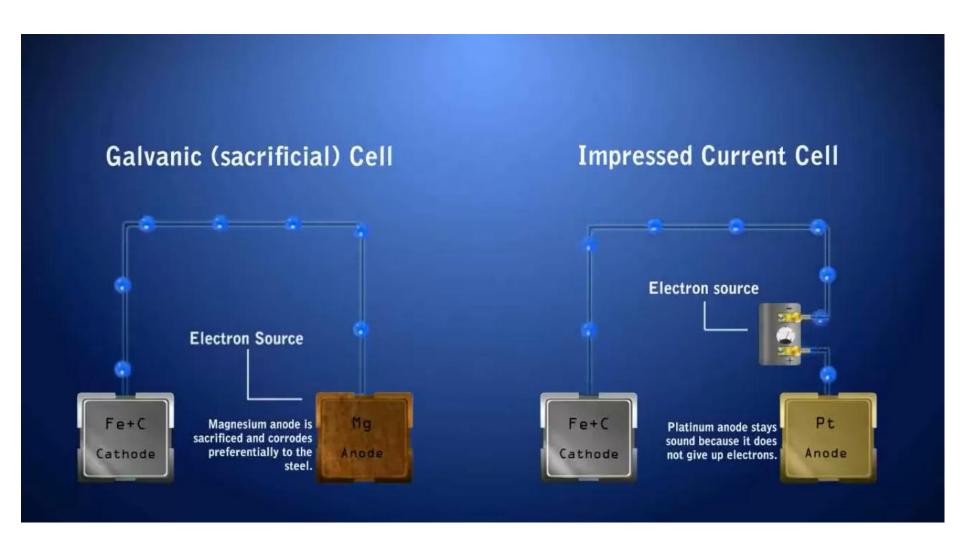
1. Cathodic Protection Technique

a. Sacrificial Anodic protection

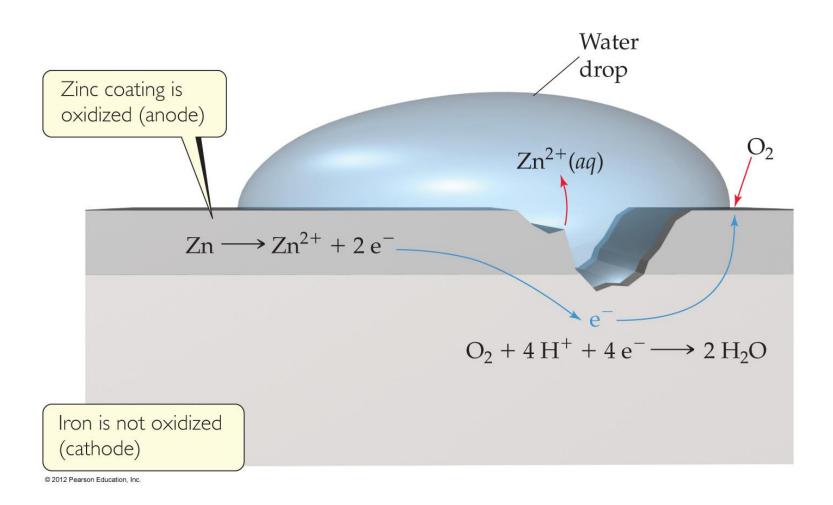


b. Impressed Current Cathodic Protection

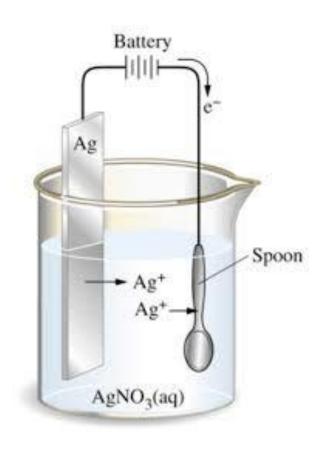




Protection with metallic films – galvanized nails



ELECTROPLATING



Solvent cleaning - Trichloro ethylene and methylene chloride

Alkali cleaning - detergents, sodium carbonate, sodium hydroxide

Mechanical cleaning

Pickling – dipping in dil. acids

Rinsing with water

Electroplating With Silver:

Cathode: Article to be electroplated (Spoon)

Anode: Block of Silver metal

Electrolyte: Aqueous solution of AgNO₃