

(UNIT-4)

INVERTER

- A device that converts DC power into AC power at desired output voltage and frequency is called an inverter.
- Output of inverter is AC. But A.C. is easily available. So what is the use of inverter? Answer to this question is:
- (i) AC available is of fixed frequency & fixed voltage. But inverter can provide output AC of variable voltage and variable frequency. Inverter can be easily controlled.
- (ii) We cannot store electricity directly in AC form. Electricity can be stored in DC form (DC battery). And this stored DC can be easily converted to usable AC form using Inverter.

Vari: Variable AC voltage output can be obtained using transformer (of suitable turn ratio) or by Variac. But using transformer, we cannot change the frequency.

Secondly, Variable voltage & variable frequency AC output can be easily obtained using Cycloconverters. So why should we use inverters?

Cycloconverters has very good performance in lower frequency output (output frequency is lower than its input).

But for higher output frequency, inverter has superior performance.

Practical or industrial Applications of Inverters:-

- It is used in Variable Speed AC motor drive.
- It is used in Induction heating.

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- (iii) It is used in stores by Power Supplies (ex: aircraft). (59)
- (iv) It is used in uninterruptible power supplies (UPS).
- (v) It is used in railway power transmission devices such as static

Classification of Inverters:-

- Classification on the basis of output:-
1 ϕ Inverter (produces 1 ϕ A.C. output) or 2 ϕ Inverter (produces 2 ϕ A.C. output).

- Classification on the basis of Commutators used in Inverters:-

- Line Commutated Inverter (Rectifier circuit with firing angle greater than 90°, works as line commutated inverter). This type of inverter is used in HVDC transmission.

- Force Commutated Inverter (Power electronic device such as Thyristor used in this type of inverter, is forced fully turned OFF.). In this unit, we will study only Force Commutated Inverter.

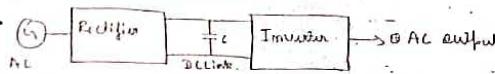
- Load Commutated Inverter (In this type of inverter Thyristor used in inverter), commutes on its own due to the nature of load.). For see Series Inverters.

- Classification on the basis of type of DC Source:-

- Voltage Source Inverter (VSI) :- In VSI, input voltage is remain constant. Magnitude and waveforms of output load voltage is same for any kind of load. But magnitude and waveforms of output load current depends on load type & impedance.

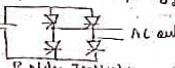
- Current Source Inverter (CSI) :- In CSI, input current remains constant. Magnitude & waveforms of output load current is same for any kind of load. But magnitude & waveforms of output load voltage depends on load type & its impedance.

(c) Variable DC Link Inverter:-



In this, rectifier is connected to obtain variable DC output. And this variable DC is given as input to the Inverter.

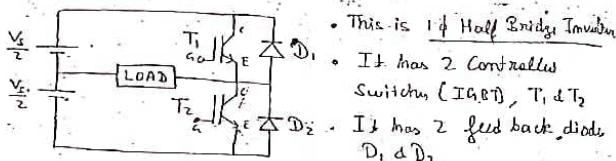
(iv) Classification on the basis of Circuit Topology:-

(a) Bridge Inverter. (Same circuit topology as that of Bridge rectifier). 

Bridge Inverter

(b) Resonant - pulse Inverter:- This type of circuit topology uses LC resonant circuit. In this type of inverter, output voltage or current of the inverter is forced to pass through zero by ~~zero~~ an LC resonant circuit.

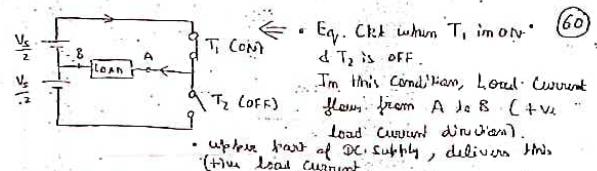
Note:- In our course, we will study Forced Commuted VS I bridge type inverter. We will study both 1 ϕ & 3 ϕ inverters.

1 ϕ Bridge Inverter

This is 1 ϕ Half Bridge Inverter

- It has 2 controlled switches (IGBT), T₁ & T₂
- It has 2 feed back diodes D₁ & D₂

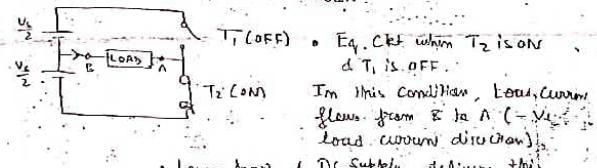
- 1 ϕ Half bridge inverter requires 3 terminal DC supply.
- We can achieve AC at the output terminals by proper switching of T₁ & T₂ in a fixed sequence.



Eq. Circ when T₁ is on & T₂ is OFF.

In this condition, Load Current flows from A to B (+V). Load current direction.

uptake load of DC supply, delivers this (+ve load current)

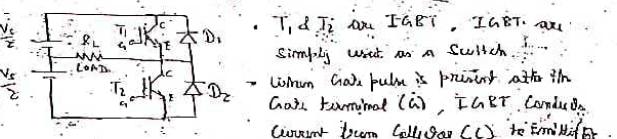


Eq. Circ when T₂ is on & T₁ is OFF.

In this condition, Load Current flows from B to A (-V). Load current direction.

Leaves load of DC supply, delivers this (-ve load current).

Thus by switching T₁ & T₂ alternately, direction of load current can be changed periodically. Hence AC can be achieved at the output from DC input.

1 ϕ Half bridge Inverter with R LOAD only.

T₁ & T₂ are IGBT. IGBT are simply used as a switch.

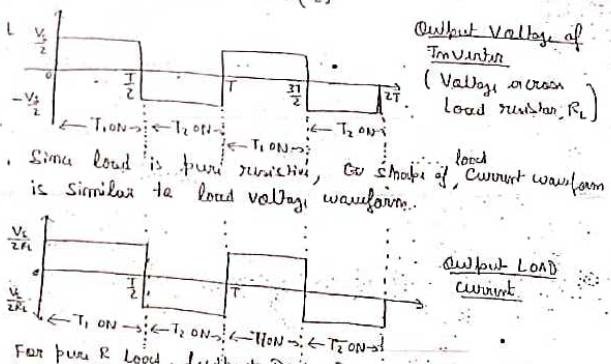
When Gate pulse is present at the Gate terminal (G), IGBT conducts current from Collector (C) to Emitter (E).

When Gate pulse is withdrawn, IGBT stops conducting. Current cannot flow from Emitter (E) to Collector (C).

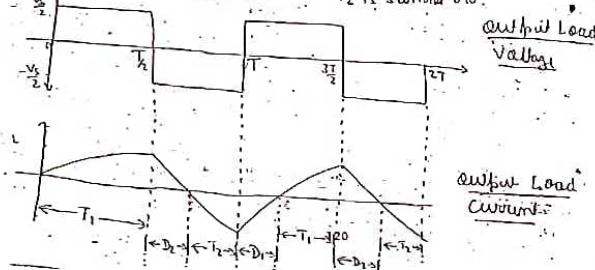
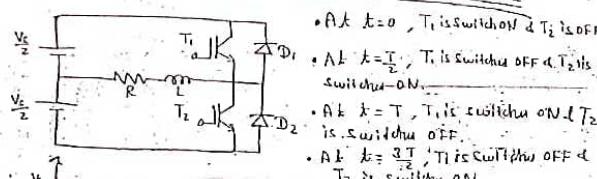
When AC of time period, T is to be obtained at the output, then following switching sequence should be followed:

(i) at t=0 switch ON T₁. (T₂ should be OFF). T₁ should conduct for $\frac{T}{2}$ time.

(iii) At $t = \frac{T}{2}$, Switch OFF T_1 and Switch ON T_2 .
 T_2 should conduct for $\left(\frac{T}{2}\right)$ time.



2) 1 φ Bridge (Half Bridge) Inverter with RL Load



Eq. Ckt at $t = \frac{T}{2}$

At $t = \frac{T}{2}$, T_1 is forcefully switched OFF & T_2 is given gate signal.

But load is inductive, load current cannot change its direction instantly (in Zero-time).

At $t = \frac{T}{2}$ (T_1 is OFF), path of load current is

$$L \rightarrow R \rightarrow \frac{V_s}{2} (\text{Lawn arm}) \rightarrow D_2 \rightarrow L$$

Load current will keep on flowing through D_2 till it decays exponentially to zero.

When the load current has decayed to zero, it will start growing exponentially through T_2 .

Path of reverse load current is :-

$$\frac{V_s}{2} (\text{Lawn arm}) \rightarrow R \rightarrow L \rightarrow T_2 \rightarrow \frac{V_s}{2} (\text{Lawn arm}).$$

Note :- Whenever T_2 or D_2 is conducting, load voltage is $-\frac{V_s}{2}$ (Negative load voltage).

Verify this by applying KVL in lawn mesh.

Similarly, at $t = T$, T_2 is forcefully switched OFF.

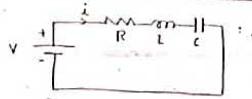
T_1 is given gate signal. Since current through inductor cannot change instantly, current through load current will find its way through D_1 .

When load current becomes zero, it will grow exponentially in thru direction through T_1 .

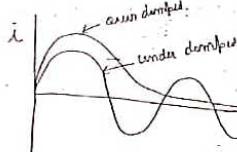
Note :- Whenever T_1 or D_1 is conducting, load voltage is $+\frac{V_s}{2}$ (Positive load voltage). Verify this by applying KVL in upper mesh.

- Diodes D_1 & D_2 see Comm into conduction, when energy stored in inductor is to be transferred (or feed back) to AC source. That's why D_1 & D_2 are called feed back diodes.

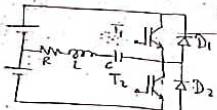
1) 1 ϕ Half bridge Inverter with RLC Load



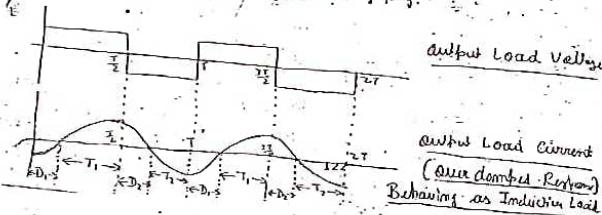
This is a basic RLC circuit with DC excitation. Current response of this circuit can be underdamped, an over damped depending on the value of R , L , C .



- For over damped response, current takes longer time to become zero.
- For under damped response, current is becoming zero quickly, though the response is oscillatory.



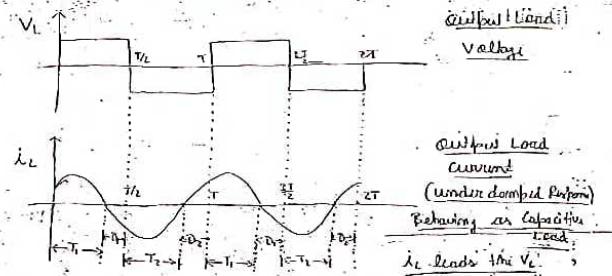
- RLC load circuit is under damped if Capacitive reactance of the load is more than its inductive reactance at $t=0$.
- RLC load circuit is over damped if inductive reactance of the load is more than its capacitive reactance at $t=0$.



Output Load Voltage
Output Load Current
(Over damped Response)
Behaving as Inductive Load

- Lead current is exponentially damped sine wave. (62)
- Since switching of T_1 & T_2 is taking place at fast rate, and V_{load} is subjected to alternating voltage, therefore load current is seen varying sinusoidally.

- By switching T_1 & T_2 alternately, AC is obtained at AC output terminal.
- (i) At $t = 0$, T_2 is switched OFF & T_1 is switched ON.
- (ii) At $t = \frac{T}{2}$, T_1 is switched OFF & T_2 is switched ON.
- (iii) This sequence is repeated again & again to achieve AC.



- Note: When current response is under damped, there is no need for forced commutation of T_1 or T_2 . For ex. Current through T_1 becomes zero before $t = \frac{T}{2}$. Therefore there is no need for forced commutation of T_1 . Commutation takes place on its own due to the nature of load. This is called Load Commutation.

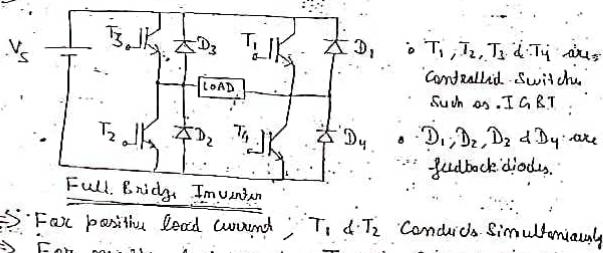
- When current response is over damped, forced commutation of T_1 & T_2 is required.
- For ex... At $t = \frac{T}{2}$, it is not zero. Therefore forced commutation of T_1 is required.

Summary of 1^{ph} Half Bridge Inverter

Polarity of Load Voltage (V_L)	Polarity of Load Current (I_L)	Components Conducting (Path of Load current)
(+) V_L	(+) V_L	T_1
(+) V_L	(-) V_L	D_1
(-) V_L	(-) V_L	T_2
(-) V_L	(+) V_L	D_2

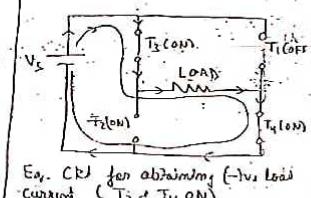
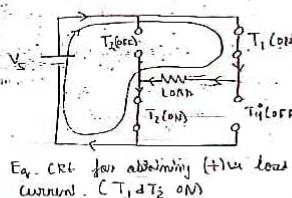
Draw-back of Half Bridge Inverter

- (i) It requires 3 terminal DC supply, which is difficult to realize practically.
- (ii) 3 terminal DC supply is under utilized. At any time, one half (either upper or lower half) supplies the power to the load.
- (iii) Power electronic device such as IGBT & feed back diode are under utilized. At any time, load voltage is $\frac{V_s}{2}$ but voltage across the device during OFF state is V_s . The above drawbacks can be overcome by using Full Bridge Inverter configuration.



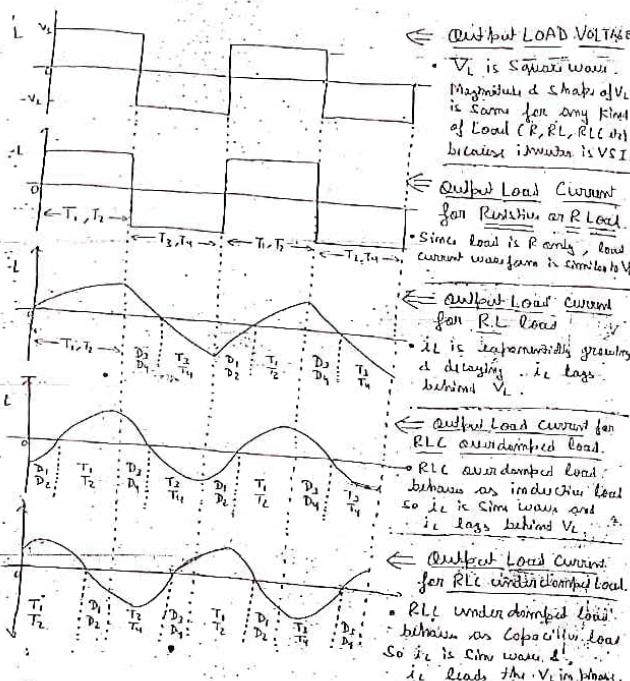
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- Following switching operation should be performed to obtain AC at the output terminal of Full Bridge Inverter.
- (i) At $t=0$, switch ON T_1 & T_2 . Simultaneously, T_3 & T_4 should be OFF.
- (ii) At $t = \frac{T}{2}$, T_1 & T_2 are turned OFF respectively and T_3 & T_4 are turned ON.
- (iii) The above sequence is repeated again and again to obtain AC of periodicity T .



- Bridge Inverters (Half bridge & Full bridge) discussed so far are Voltage Source Inverters (VSI).
- ⇒ Load voltage remains same for any kind of load.
- ⇒ Max. load voltage is Square Wave for all types of load (except R).
- ⇒ But magnitude and waveform of load current depends on nature of load and its impedance.
- Waveforms of Load Current for Full Bridge Inverter:

Shape of load current waveform for different types of load R , RL , RLC etc. is same as discussed in case of Half bridge inverter.



Summary of Full Bridge Inverter

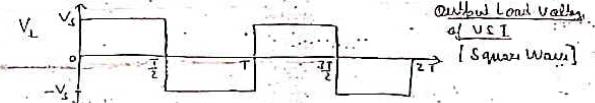
Polarity of Load Voltage	Polarity of Load Current	Components Conducting
(+) V_L	(+) v_u	$T_1 \& T_2$
(+) v_u	(-) v_u	$D_1 \& D_2$
(-) v_u	(-) v_u	$T_3 \& T_4$
(-) v_u	(+) v_u	$D_3 \& D_4$

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Fourier Analysis of Output Load Voltage of VSI

- (64)
- Output Load Voltage of Voltage Source Inverter (VSI) is Square Wave. It is not a pure sinusoid. It contains harmonics.



Let us do the Fourier analysis of above square wave.

$$V_L = \frac{a_0}{2} + \sum_{m=1}^{\infty} (a_m \cos m\omega t + b_m \sin m\omega t)$$

Since the average value of above waveform is zero. Therefore $a_0 = 0$.

Also the above waveform has odd symmetry.

Therefore $a_m = 0$. For simplicity, periodicity of above waveform is taken as 2π i.e. $T = 2\pi$.

$$\begin{aligned} b_m &= -\frac{1}{\pi} \int_{-\pi}^{\pi} V_L \sin m\omega t dt + \int_{\pi}^{2\pi} V_L \sin m\omega t dt \\ &= \frac{V_L}{\pi} \left[\left(-\frac{\cos m\omega t}{m} \right)_0^\pi - \left(-\frac{\cos m\omega t}{m} \right)_\pi^{2\pi} \right] \\ &= \frac{V_L}{m\pi} \left[-\cos m\pi + 1 - (-1 + \cos m\pi) \right] \\ &= \frac{V_L}{m\pi} [2 - 2 \cos m\pi] \\ &= \begin{cases} \frac{4V_L}{m\pi} & \text{for } m = 1, 3, 5, 7, \dots \\ 0 & \text{for } m = 2, 4, 6, \dots \end{cases} \end{aligned}$$

$$V_L = \sum_{m=1,3,5,\dots} \frac{4V_L}{m\pi} \sin m\omega t$$

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- V_L does not contain any even harmonics.
 - V_L contains only odd harmonics.
 - In VSI, load current depends on load impedance.
 - In general for $P-L-C$ load, load current is given by
- $$i_L = \frac{V_L}{Z_L} = \sum_{m=1,3,5} \frac{4V_s}{m\pi Z_m} \sin(m\omega t - \phi_m)$$

where Z_m is load impedance for m^{th} harmonic.

ϕ_m is phase difference between m^{th} harmonic voltage and m^{th} harmonic current.

Since reactance (X_L or X_C) is frequency dependent,

$$Z_m = \sqrt{R^2 + (m\omega L - \frac{1}{m\omega C})^2}$$

$$\phi_m = \tan^{-1} \left(\frac{m\omega L - \frac{1}{m\omega C}}{R} \right)$$

$$\bullet \text{Actual Load Power (Active Load Power)} = (i_L)^2 R_L \\ = V_L i_L \cos \phi$$

where i_L & V_L are rms value of load current & load voltage respectively. & ϕ is phase difference b/w V_L & i_L .

Since Load Voltage & load Current contain harmonics.

$$\therefore \text{Approximately Active Load Power} = (I_{o1} Y_o) R_L \\ = V_{o1} I_{o1} \cos \phi$$

where I_{o1} is fundamental load current; V_{o1} is 2ms value of fundamental load voltage & ϕ is phase difference between fundamental load current & fundamental load voltage.

$$P_{o1} = I_{o1}^2 R_L = V_{o1} I_{o1} \cos \phi, \text{ is the useful output power}$$



- Power associated with harmonic Current i.e. $I_{o3}^2 R$ or $I_{o5}^2 R$ etc. does no useful work and is dissipated as heat leading to rise in load temperature. (65)

Performance Parameters of Inverter

- Harmonic Factor of m^{th} harmonic - It is the measure of individual harmonic contribution.

$$HF_m = \frac{V_{om}}{V_{o1}}$$

where V_{om} is the rms value of the m^{th} harmonic component, V_{o1} is the rms value of fundamental component.

- Total Harmonic Distortion - It is the measure of closeness in shape between a waveform & its fundamental component.

$$THD = \frac{1}{V_{o1}} \left(\sum_{m=2,3,\dots}^{\infty} V_{om}^2 \right)^{1/2}$$

- Distortion Factor - It indicates the amount of harmonic that remains in a particular waveform after the harmonics of that waveform have been subjected to a second order attenuation (i.e. if a filter is used at the output of inverter).

$$DF_m = \frac{V_{om}}{V_{o1} (m)^2}$$

- Lowest order Harmonics - It is that harmonic component whose frequency is nearest to the fundamental one, and its amplitude is greater than or equal to 3% of the fundamental component.

DC Supply Current

Let us assume that there is no loss in inverter and load is inductive and switching frequency is high. Therefore load current is written as sinusoidal.

Applying instantaneous power balance,

$$\text{DC input power} = \text{AC output power}$$

$$V_s i_s(t) = V_L i_L(t)$$

$$V_F(t) = V_s \rightarrow \text{because inverter is 'V' type}$$

$$\therefore i_s(t) = \frac{1}{V_s} V_{o1} \sin \omega t \sqrt{2} I_o \sin(\omega t - \phi_1)$$

Instantaneous DC supply current is given by

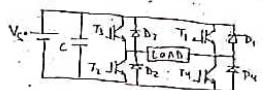
$$i_s(t) = \frac{V_{o1}}{V_s} I_o \cos \phi_1 = \frac{V_{o1}}{V_s} I_o \cos(2\omega t - \phi_1)$$

where V_{o1} is fundamental rms output voltage; I_o is rms load current & ϕ_1 is load angle at fundamental frequency.

DC Supply current contains second order harmonic.

Because of this second order harmonic & presence of source impedance. Input voltage of inverter does not remain constant.

To maintain constant voltage at the input of inverter, capacitor is used at the input of inverter.



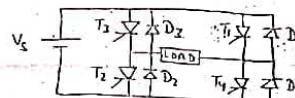
Bridge Inverter with capacitor at the input to maintain input voltage constant.

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Thyristor Based Bridge Inverter

- For low power or medium power inverters, IGBT is used.
- But for higher power inverters, Thyristors are more suitable.

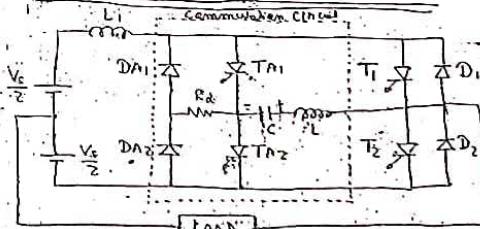


This is thyristor based Bridge inverter.

• But when Thyristors are used, Commutation circuit for turning OFF of thyristor is a must. Because supply is DC and Thyristor does not commutate on its own. Forced commutation of Thyristor is required.

- In our course, we will study two types of forced commutated inverters.
- (i) Modified McMurray Inverter
- (ii) Modified McMurray Bedford Inverter.

Modified McMurray Half Bridge Inverter



⇒ It is also called Auxiliary commutated Inverter. This is because the auxiliary thyristor is turned ON for commutating the main thyristor.

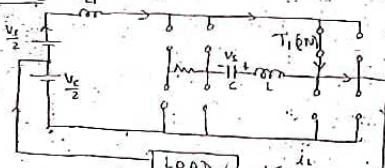
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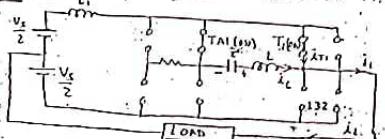
- ⇒ T_1 & T_2 are Main Thyristors of Half Bridge Inverter.
- ⇒ D_1 & D_2 are Main反偏二极管 of Half-Bridge Inverter.
- ⇒ C & L are Capacitor & Inductor for the commutation of main Thyristors T_1, T_2 . L & C form a part of resonant circuit.
- ⇒ T_{A1} is auxiliary Thyristor for turning OFF of T_1 .
- ⇒ T_{A2} is auxiliary Thyristor for turning OFF of T_2 .
- ⇒ D_{A1} & D_{A2} are auxiliary diodes, for effective commutation of auxiliary Thyristor.
- ⇒ R_d is damping resistor for fast commutation.
- ⇒ L_1 is inductor for limiting i_L to a safe value in thyristor. In addition to this, L_1 helps in helping in input current constant.
- Initial Condition of Circuit: T_1 is ON (Rest all thyristors are OFF). C is charged with V_c with right plate with positive polarity.

Step 1 - T_1 only is ON (can conducting)



- Now we want to turn OFF T_1 .
- To turn OFF T_1 , we will fire T_{A1} .
- T_{A1} is auxiliary Thyristor.

Step 2 - T_{A1} is fired to turn OFF T_1 .



- At this point of time, T_1 & T_{A1} both are conducting.

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⇒ Since T_1 is still conducting, Load is subjected to constant voltage $\frac{V_c}{2}$. Therefore load current, i_L should remain constant.

⇒ With turning ON of T_{A1} , auxiliary circuit gets Commutated. Now Capacitor start discharging. Path of Capacitor Current is: $\frac{V_c}{2}$ (upper) $\rightarrow L_1 \rightarrow T_{A1} \rightarrow C \rightarrow L \rightarrow$ LOAD $\rightarrow \frac{V_c}{2}$ (bottom). This circuit is resonant circuit. Capacitor current, i_C starts increasing.

⇒ Apply KCL at the junction of T_1 , L & Load. $i_{T_1} + i_C = i_L$. (i_{T_1} is current through T_1)

⇒ Since i_L is constant, i_C is increasing (due to resonant circuit). Therefore i_{T_1} starts decreasing. When it becomes equal to i_L , i_{T_1} becomes zero and T_1 gets OFF.

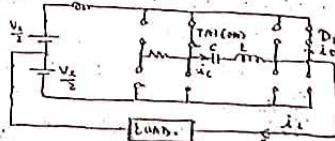
Step 2: D_1 is in anti-parallel with T_1 . When T_1 was conducting, D_1 was reverse biased because of 0.7V drop across T_1 .

⇒ When T_1 gets OFF, D_1 is no longer reverse biased.

New Capacitor Current pass through D_1 . Path of Capacitor Current is:

$C \rightarrow L \rightarrow D_1 \rightarrow T_{A1} \rightarrow C$

⇒ Since D_1 is Conducting, load is subjected to same voltage $\frac{V_c}{2}$. Therefore load current is constant. Varying Capacitor Current is flowing through D_1 .



Since D_1 is Conducting, it is reverse biased. It is reverse biasing T_1 (because of 0.7V Valley drop across D_1).

Reverse biasing T_1 is necessary for effective commutation.

⇒ Diode D_1 carries current $i_D = i_C - i_L$.

⇒ When Capacitor current is reaching its peak, Capacitor voltage becomes zero.

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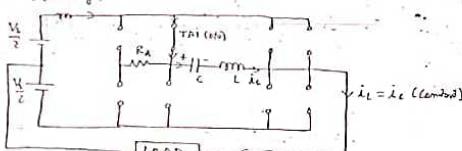
\Rightarrow When i_c reaches its peak value, i_c starts decreasing and capacitor starts charging in reverse direction.

Step 4 :- When Capacitor current i_c falls below load current i_L , diode D_1 current i_{D1} becomes zero. D_1 will stop conducting.

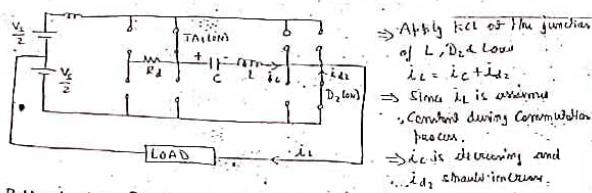
If we are assuming Constant load current i_L during commutation, path of this constant load current is -

$$\frac{V_s}{2} \xrightarrow{\text{Input}} TAI \xrightarrow{\text{C}} L \xrightarrow{\text{LOAD}} \frac{V_c}{2} \text{ (Output)}$$

Constant current flows through C. This current changes C linearly.



Step 5 :- When Capacitor Voltage becomes more than Supply Voltage $V_c (V_s + V_c)$, diode D_2 becomes forward biased.



Path of diode D_2 current, i_{D2} :-

$$\frac{V_c}{2} \text{ (Forward)} \rightarrow D_2 \rightarrow \text{Load} \rightarrow \frac{V_c}{2} \text{ (Forward)}$$

When V_c supply is not capable of this, i_{D2} to flow.

It is the energy stored in Load inductance which is causing this i_{D2} to flow.

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\Rightarrow Path of Capacitor current, i_c :-

$$\frac{V_c}{2} \text{ (Forward)} \rightarrow TAI \rightarrow C \rightarrow L \xrightarrow{\text{Load}} \frac{V_c}{2} \text{ (Forward)}$$

Note :- Load current covers both i_c & i_{D2} . i.e. $i_L = i_c + i_{D2}$

\Rightarrow In this step (Step 5), i_c is decreasing.

When i_c becomes zero, TAI gets OFF.

Step 6 :- When Capacitor current i_c becomes zero, TAI gets OFF. Current i_c was flowing through TAI.

\Rightarrow Since Capacitor is now charged i.e. more than $(V_s + V_c)$.

New capacitor will start discharging in reverse direction.

\Rightarrow As soon as TAI gets OFF, reverse bias is applied to $D_{1\text{off}}$ (anti-parallel diode). It cuts off. $D_{1\text{off}}$ was previously reverse biased because of 0.7V drop across conducting TAI.

\Rightarrow Capacitor voltage now forward bias $D_{1\text{off}}$.

Reverse capacitor current flows through $D_{1\text{off}}$.

Path of this reverse capacitor current :- $\frac{V_c}{2} \text{ (Forward)} \rightarrow D_1 \rightarrow L \rightarrow C$

$$C \rightarrow R_L \rightarrow D_{1\text{off}} \rightarrow \frac{V_c}{2} \text{ (Forward)} \xrightarrow{\text{Load}} \frac{V_c}{2}$$

D_1 is still conducting.

i_L is constant.

Ability kill off the current of L, D_2 & Load.

$$i_{D2} = i_c + i_c$$

i_{D2} is more than i_L .

Step 7 :- Reverse capacitor current flow will discharge the capacitor.

Value is V_c . Reverse diode $D_{1\text{off}}$ becomes reverse biased & gets OFF.

At this point of time, only D_2 is ON.

Since $D_{1\text{off}}$ gets OFF, there is no path for capacitor current to flow.

Load current flows through D_2 .

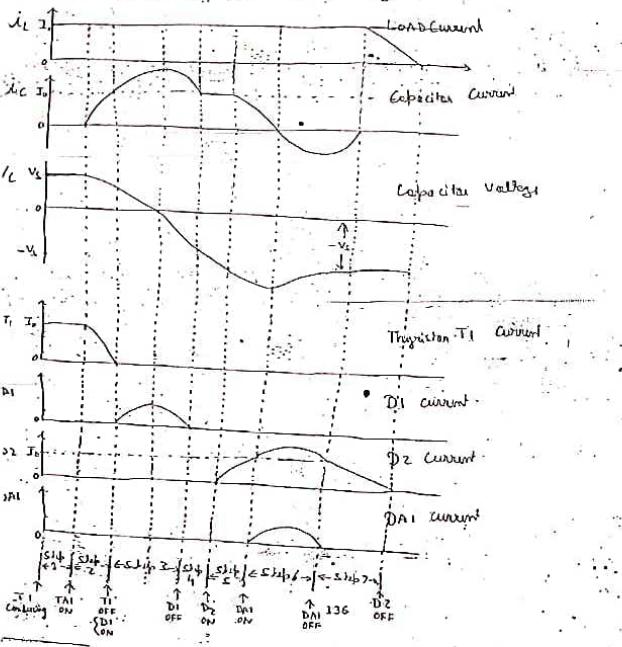
Path of load current is :-

$$\frac{V_c}{2} \text{ (Forward)} \rightarrow D_2 \rightarrow \text{Load} \rightarrow \frac{V_c}{2} \text{ (Forward)}$$



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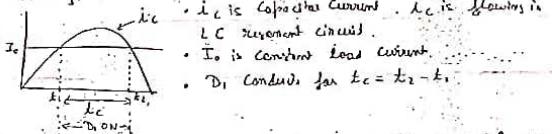
- This load current does not allow due to limit V_S supply.
- This allows due to energy stored in load inductor.
- So this off load current will slowly decay to zero.
- \Rightarrow When load current becomes zero, current through D_2 will also becomes zero. So D_2 goes OFF. New main magnetron T_2 can be fired.
- \Rightarrow Commutation process of main magnetron and auxiliary magnetron is over. This continues in commutation process.
- \Rightarrow New T_2 conducts. To turn OFF T_2 , T_{A2} is fired and whole commutation process repeats again.



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Designing of Commutation Circuit for Modified McMurray Invertor (6.9)

- For successful commutation of main thyristor T_1 , it should remain reverse biased for time equal to thyristor turn OFF time.
- Main thyristor T_1 remains reverse biased as long as diode D_1 is conducting.



- By solving resonance circuit, peak value of I_C can be found as $I_C = V_S \sqrt{C} \sin \omega_0 t$ where $\omega_0 = \frac{1}{\sqrt{LC}}$

$$\text{At } t = t_1, I_C = I_0 \Rightarrow I_0 = I_C \sin \omega_0 t_1$$

$$\therefore t_1 = \frac{1}{\omega_0} \sin^{-1} \left(\frac{T_0}{T_{A1}} \right) \quad \text{where } I_C = V_S \sqrt{\frac{C}{L}}$$

$$\text{At } t = t_2, I_C = I_0 \quad (\text{Again})$$

$$\therefore t_2 = \frac{1}{\omega_0} \left[\pi - \sin^{-1} \left(\frac{T_0}{T_{A1}} \right) \right]$$

$$t_2 = t_2 - t_1 = \frac{1}{\omega_0} \left[\pi - 2 \sin^{-1} \left(\frac{T_0}{T_{A1}} \right) \right]$$

$$\therefore \text{for optimum value of } C, \frac{I_{A1}}{I_0} = 1.5$$

- Design is carried out on the basis of worst operating condition which consists of minimum supply voltage V_{min} & maximum load current, I_{max} .

$$C = \frac{1.5 \cdot I_{A1} \cdot I_{max}}{1.682 \cdot V_{min}}$$

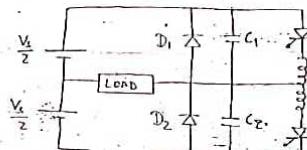
$$L = \frac{I_C \cdot V_{min}}{1.682 \times 1.5 \cdot I_{max}}$$

- For successful commutation, t_1 must be greater than thyristor turn OFF time, t_{off} .

Modified McMurray-Bedford 1/2 Half Bridge Inverter

Modified McMurray Bed ford Half Bridge Inverter, uses less number of Thyristors & diodes as compared to modified McMurray half bridge inverter.

⇒ In this, auxiliary Thyristor & auxiliary diode are not required.



Since it's a complementary commutation, therefore it is faster.

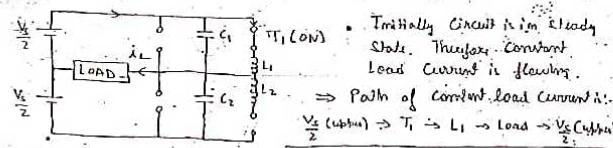
⇒ D₁ & D₂ are feedback diodes.

⇒ C₁ & C₂ are capacitors. They are the part of commutation circuit.

⇒ L₁ & L₂ are magnetically coupled inductors. They are also the part of commutation circ. [Note: C₁ = C₂ & L₁ = L₂]

Various steps in Commutation process are:-

Step 1 :- When T₁ is initially conducting.



Since initially C₁ is in steady state, no current is flowing in either C₁ & C₂.

⇒ Since current through L₁ is constant (not changing), therefore there will be no emf induced across L₁.

⇒ Since capacitor C₁ is in parallel with series combination of T₁ & L₁. Voltage across T₁ is zero because it is conducting.

And there is no emf induced across L₁. Therefore voltage across C₁ is zero. (Initially)

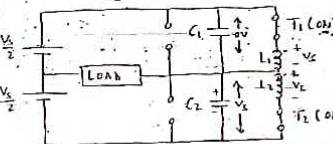
- T₁ & T₂ are main thyristors.
- If one Thyristor is turned on, the other Conducting Thyristor gets turn OFF.
- This is Complementary Commutation. It is a Thyristor Commutated inverter.

⇒ Series Combination of C₁ & C₂ is in parallel with Supply i.e. $\left(\frac{V_s}{2} + \frac{V_s}{2}\right)$. (70)

Initially when T₁ is ON, Voltage across C₁ is zero. Therefore, Initially when T₁ is ON, Voltage across C₂ is V_s. ($= \frac{V_s}{2} + \frac{V_s}{2}$)

Step 2 :- T₂ is forward biased because of Capacitor C₂ voltage, V_s.

Now T₂ is fired (turned ON), to be turn OFF initially Conducting T₁.



- When T₂ is turned ON, while Capacitor C₂ voltage equal to V_s, is applied across L₂.
- Initially, very large emf equal to V_s gets induced across L₂. Therefore $\pm V_s$ voltage.

Since L₁ & L₂ are magnetically coupled, gets induced across L₁ also.

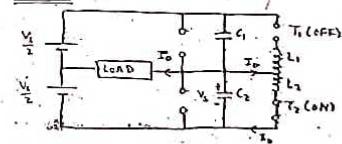
Now applying KVL in the outer most loop.

If Loop = V_s (upward) $\rightarrow T_1 \rightarrow L_1 \rightarrow L_2 \rightarrow T_2 \rightarrow V_s$ (downward)

Therefore voltage across T₁ will be $-V_s$.

This reverse voltage across T₁, turn OFF T₁ immediately.

Step 3 :-



- Since T₁ gets OFF on turning on T₂ initially, current through L₁ becomes zero instantly.

- Acc. to Constant Flux Linkage theorem, flux linkage with this circuit cannot change instantly.

⇒ Since current through L₁ changes instantly, flux will also change instantly. But this is against constant flux linkage theorem.

Since L_1, L_2 are magnetically coupled, to keep the flux linkage constant, L_2 should carry the same current as carried by L_1 (when T_1 was ON).

\Rightarrow When T_2 is turned ON, following changes will take place:

- T_1 gets OFF instantly.
- L_1 current changes instantaneously from full load current, I_0 , to Zero.
- L_2 current changes instantaneously from Zero to full load current, I_0 .

\Rightarrow Apply KVL in a loop containing: $(\frac{V_s}{2} \text{ (left)}) \rightarrow C_1 \rightarrow L_2 \rightarrow V_s \text{ (down)}$

Suppose Capacitor C_1 carries i_{c1} current &

Capacitor C_2 carries i_{c2} current. (Both C_1, C_2 carry current)

$$\frac{V_s}{2} + V_{c1} = \left(\frac{1}{C_1} \int i_{c1} dt + V_{c1}(0) \right) + \left(\frac{1}{C_2} \int i_{c2} dt + (-V_{c2}(0)) \right) \quad (1)$$

Since at any given time, $V_{c1} + V_{c2} = V_s$.

where V_{c1} is voltage across C_1 & V_{c2} is voltage across C_2 .

$$\therefore V_s - (V_{c1} + V_{c2}) = \frac{1}{C_1} \int i_{c1} dt + \frac{1}{C_2} \int i_{c2} dt = 0$$

$$\therefore i_{c1} = i_{c2}$$

Hence common both capacitors C_1, C_2 carry current,

their currents will be equal i.e. $i_{c1} = i_{c2}$.

\Rightarrow Apply KCL at the junction of C_1, C_2 , load & L_2 (At the instant when T_2 is turned ON).

$$i_{c1} + i_{c2} = I_0 + I_m$$

Since $i_{c1} = i_{c2}$ $\therefore i_{c1} = i_{c2} = I_0$.

\Rightarrow Note:- Capacitor C_1 is charging a capacitor C_2 & discharging, during this time

step 4 :- New Components C_2, L_2 & T_2 forms a

resonant circuit. When the resonant current reaches

its peak, Capacitor C_2 voltage (which was initially V_s) becomes

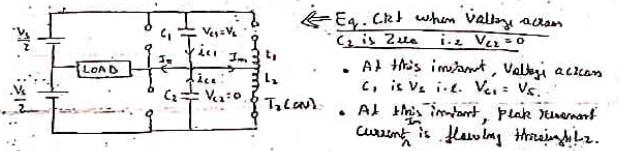
Zero. After this, capacitor C_2 voltage will tends to

become negative. This negative C_2 voltage forward biases D_2 .

\Rightarrow Now, D_2 will start conducting.

\Rightarrow As long as D_2 is conducting, the current through capacitor C_2 will flow & D_2 short circuit C_1 .

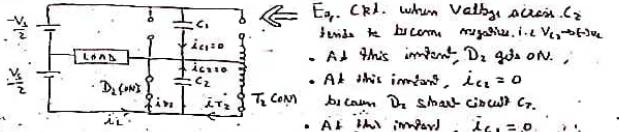
Energy stored in inductor L_2 will flow through D_2 .



\Rightarrow Apply KCL at the common junction of C_1, C_2 , load & L_2 .
(At this instant when $V_{c2} = 0$)

$$i_{c1} + i_{c2} = I_0 + I_m \quad (I_m \text{ is peak resonant current})$$

$$\text{Since } i_{c1} = i_{c2} \therefore i_{c1} = \frac{I_0 + I_m}{2}$$



\Rightarrow At this instant, $i_{D2} = I_0 + I_m$.
Applying KCL at the common junction of $\frac{V_s}{2}$ (down), D_2 & T_2 .
(At the instant when D_2 is ON).

$$i_{D2} = i_{c1} + i_{T2}$$

\Rightarrow Since The energy stored in inductor L_2 is released through D_2 . Within all the stored energy in L_2 is released, L_2 current becomes Zero (Resonant Energy = $\frac{1}{2} L_2 I^2$).

\Rightarrow When L_2 current becomes Zero, T_2 gets OFF because T_2 is in series with L_2 .

Sub 5 :- When Thyristor T_2 current becomes zero $i_{T_2} = 0$,

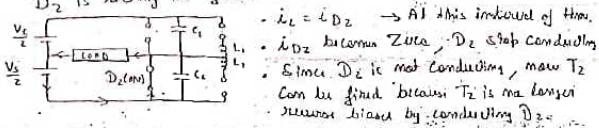
D_2 carries only the load current.

Path of load current is:- $D_2 \rightarrow \text{Load} \rightarrow V_L$ (Forward $\rightarrow D_2$)

Note :- This load current is flowing against V_L (Forward)

This current is flowing due to energy stored in inductive load.

D_2 is acting as feed back diode.



Now T_2 will conduct and will carry the negative load current. To turn OFF T_2 , T_1 will be fired. (whole commutation process will take place.)

i_L vs t graph shows the load current decreasing over time.

Thyristor T_1 Current

Thyristor T_2 Current

Diode D_2 Current

Capacitor Currents (Both sides) $i_{C1} = i_{C2}$

Capacitor Voltages (Both sides)

i_L vs t graph shows the load current decreasing over time.

T_1 Conducting

T_2 OFF

D_2 ON

T_2 ON

D_2 OFF

T_1 OFF

D_2 ON

T_2 OFF

D_2 OFF

Working is similar to Half Bridge Inverter.

Find the whole commutation process took place.

Under steady state, when T_2 & T_4 are ON, path of reverse current?

$V_L \rightarrow T_2 \rightarrow L_2 \rightarrow \text{Load} \rightarrow L_1 \rightarrow T_4 \rightarrow V_L$ (when T_2 & T_4 are ON)

$V_{C1} = 0$; $V_{C2} = 0$; $V_{C3} = V_L$; $V_{C4} = 0$ (when T_2 & T_4 are ON)

$V_{C1} = V_L$; $V_{C2} = V_S$; $V_{C3} = 0$; $V_{C4} = 0$ (when T_2 & T_4 are OFF)

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Designing of Commutation Circuits for Modified Mc Murray Bed Ford Inverter

(72)

Main Thyristor remains reverse biased for $\left(\frac{T_0}{4}\right)$ time

where T_0 is time period of oscillation of resonant circuit.

$$T_0 = \frac{1}{f_0} = \frac{2\pi}{w_0} = 2\pi\sqrt{LC}$$

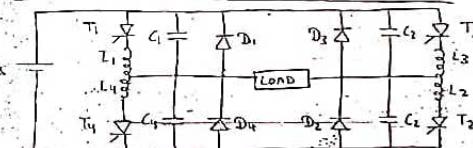
Therefore Thyristor turn OFF time, t_{off} , must be less than $\left(\frac{T_0}{4}\right)$.

Optimum value of L & C are given by

$$L = 2.35 \frac{V_L t_{off}}{I_{om}} \quad \begin{cases} \text{where } t_{off} \text{ is Thyristor turn} \\ \text{OFF time, } I_{om} \text{ is rated load current} \end{cases}$$

$$C = 2.35 \frac{I_{om} t_{off}}{V_L} \quad \begin{cases} \text{is to be commutated.} \end{cases}$$

Modified Mc Murray Bed Ford Full Bridge Inverter



Working is similar to Half Bridge Inverter

T_1 & T_2 always conduct in path (Simultaneously)

When T_1 & T_2 are ON, path of load current is:

$V_L \rightarrow T_1 \rightarrow L_1 \rightarrow \text{Load} \rightarrow L_2 \rightarrow T_2 \rightarrow V_L$

$V_{C1} = 0$; $V_{C2} = V_L$; $V_{C3} = V_L$ (when T_1 & T_2 are ON)

To turn OFF T_1 & T_2 , Thyristors T_3 & T_4 are fired.

Find the whole commutation process took place.

Under steady state, when T_3 & T_4 are ON, path of reverse current?

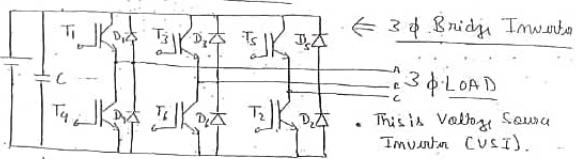
$V_L \rightarrow T_3 \rightarrow L_3 \rightarrow \text{Load} \rightarrow L_4 \rightarrow T_4 \rightarrow V_L$

$V_{C1} = V_L$; $V_{C2} = V_S$; $V_{C3} = 0$; $V_{C4} = 0$ (when T_3 & T_4 are ON)

$V_{C1} = V_L$; $V_{C2} = V_S$; $V_{C3} = 0$; $V_{C4} = 0$ (when T_3 & T_4 are OFF)

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3 φ Bridge Inverter



- It has 6 Controlled Switches such as Thyristor, IGBT etc.
- In the above circuit, there are 6 IGBTs namely $T_1, T_2, T_3, T_4, T_5, T_6$.
- Across each Controlled switch (such as IGBT), a diode is connected across it in antiparallel. This diode is called feedback diode. Function of feedback diode is to allow the flow of current through it when the load is reactive (Inductive or Capacitive) in nature. They feedback energy stored in load to the source.
- In above circuit, there are 6 feedback diodes namely $D_1, D_2, D_3, D_4, D_5, D_6$.
- In practical, a large capacitor is connected at the input terminal across the DC supply to keep the input DC voltage constant.
- Load (if reactive) fed back harmonic A.C. Current to the DC source. This harmonic a.c. current produces varying DC at the input of inverter load due to source resistance. Capacitor suppresses this harmonic a.c. current.
- 6 IGBTs are gated (switch ON or OFF) at regular intervals in proper sequence so that a 3 φ A.C. Voltage is synthesized at the output terminal of Inverter.
- There are two possible patterns of gating the IGBTs:
 - (i) Pattern 1 is called 180° Conduction Mode.
 - (ii) Pattern 2 is called 120° Conduction Mode.

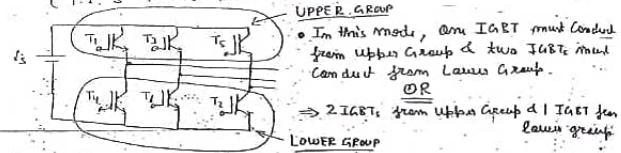
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3 φ 180° Conduction Mode Inverter

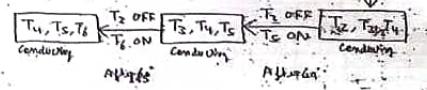
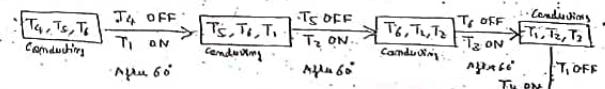
- In this mode, each IGBT conducts for 180° in a complete 360° AC cycle.
- Since there are 6 IGBTs, 6 gating pulses are generated by the Control System.
- ⇒ 6 gating pulses are generated at the regular intervals of 60° ($= \frac{360^\circ}{6}$ ← 1 complete AC cycle)

⇒ Whenever a gate pulse is given to IGBT, it gets ON (or starts conducting). Whenever a gate pulse is removed from IGBT, it gets OFF. Continuous gate pulse is required by IGBT to keep it in conduction.

- In this mode, 3 IGBTs are conducting simultaneously (i.e. 3 IGBTs are ON at any instant of time).



- Suppose initially T_4, T_5, T_6 are conducting (ON). Then Conduction Sequence of IGBT for 1 Complete Cycle will be:



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Note :- There are 3 arms in 3⁴ Bridge inverted Δ connection.

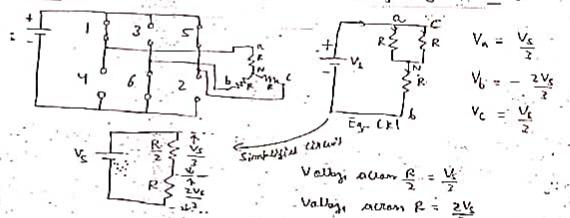
- Arm 1 has T_1 & T_3 connected in series.
- Arm 2 has T_2 & T_4 connected in series.
- Arm 3 has T_5 & T_6 connected in series.

Warning :- No two TARTS of same arm must conduct simultaneously; otherwise it will lead to short circuit of DC source.

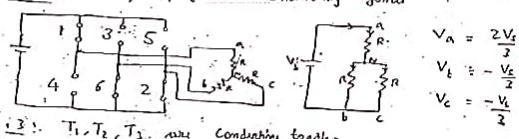
For analysis, we will take Star connected 3⁴ pure resistive load (for simplicity).

Assumption :- When the current is going towards the load neutral, we will take the voltage of that phase to be positive and vice versa. Note :- 3⁴ load is balanced.

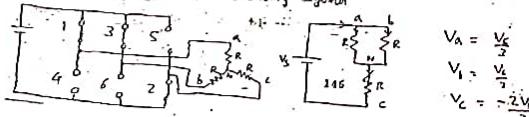
Case 1 : when T_5 , T_1 , T_3 are conducting together



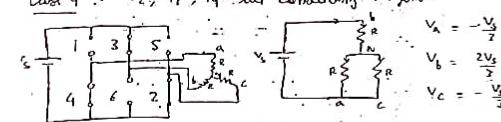
Case 2 : T_6 , T_1 , T_2 are conducting together



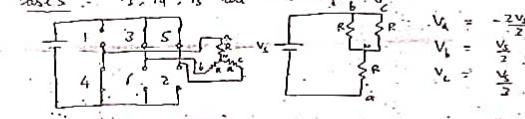
Case 3 : T_1 , T_2 , T_3 are conducting together



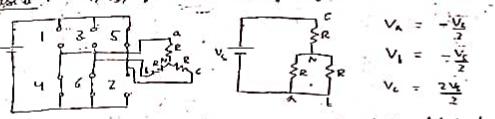
Case 4 : T_2 , T_3 , T_4 are conducting together



Case 5 : T_3 , T_4 , T_5 are conducting together



Case 6 : T_4 , T_5 , T_6 are conducting together



The above 6 cases, constitutes one complete AC cycle of 360° now plot phasor voltages for each case.

Voltage across Load phase A

Voltage across Load phase B

Voltage across Load phase C

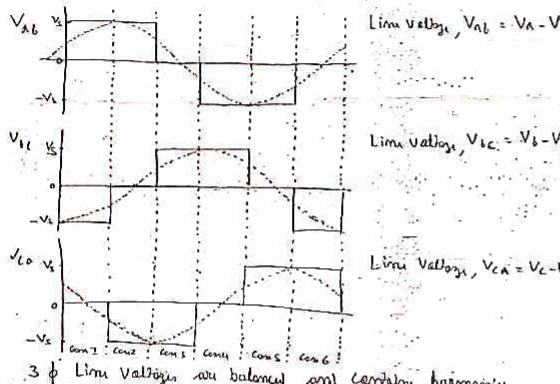
(Four cases: Case 1, Case 2, Case 3, Case 4, Case 5, Case 6)
(Four transients: Transient 1, Transient 2, Transient 3, Transient 4)

Output load phase voltages are not perfect sinus waves. They contain harmonics. But V_A , V_B , V_C form system of balanced 3⁴ load voltages.

Note:- All the 3 output phase voltages has a peak magnitude of $\frac{2}{\sqrt{3}} V_L$ and they are phase shifted from each other by 120° .

- Secondary line to line voltage can also be plotted using phase voltages such as line voltage $V_{ab} = V_a - V_b$.

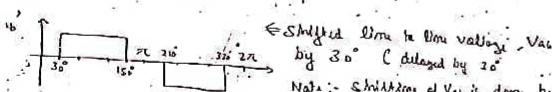
$$\text{Also } V_{bc} = V_b - V_c \text{ and } V_{ca} = V_c - V_a$$



Fourier Analysis of Line to Line Voltage, V_{ab}



Actual Line to Line Voltage, V_{ab}



Note:- Shifting of V_{ab} is done because Fourier analysis of shifted waveform is much easier.

$$V_{ab} = \frac{a_0}{2} + \sum_{m=1}^{\infty} (a_m \cos(m\omega t) + b_m \sin(m\omega t))$$

$$\Rightarrow a_0 = 0 \text{ because average value of } V_{ab} = 0 \text{ is zero}$$

$$\Rightarrow a_m = 0 \text{ because } V_{ab} \text{ has odd wave symmetry}$$

$$\begin{aligned}
 b_m &= \frac{1}{\pi} \int_{-\pi}^{\pi} V_{ab} \sin(m\omega t) d\omega t \\
 &= \frac{1}{\pi} \left[\int_{-\pi}^{150^\circ} V_L \sin(m\omega t) d\omega t + \int_{150^\circ}^{210^\circ} (-V_L) \sin(m\omega t) d\omega t \right] \\
 &= \frac{V_L}{\pi} \left[\left(-\frac{\cos(m\omega t)}{m} \right) \Big|_{-\pi}^{150^\circ} - \left(-\frac{\cos(m\omega t)}{m} \right) \Big|_{150^\circ}^{210^\circ} \right] \\
 &= \frac{V_L}{m\pi} \left[-\cos(m\frac{5\pi}{6}) + \cos(m\frac{\pi}{6}) + \cos(m\frac{11\pi}{6}) - \cos(m\frac{7\pi}{6}) \right] \\
 &= \frac{V_L}{m\pi} \left[-\cos(m\frac{5\pi}{6}) + \cos(m\frac{\pi}{6}) + \cos(m\frac{2\pi}{3}) - \cos(m\frac{7\pi}{6}) \right] \\
 &= \frac{V_L}{m\pi} \left[-\cos(m\frac{\pi}{6}) + \cos(m\frac{\pi}{6}) + \cos(m\frac{\pi}{3}) - \cos(m\frac{5\pi}{6}) \right] \\
 &= \frac{2V_L}{m\pi} \left[2 \sin\left(\frac{m\pi}{2}\right) \sin\left(\frac{\pi}{3}\right) \right] \\
 &= \frac{4V_L}{m\pi} \sin\left(\frac{m\pi}{2}\right) \sin\left(\frac{\pi}{3}\right) \\
 V_{ab}' &= \sum_{m=1}^{\infty} \frac{4V_L}{m\pi} \sin\left(\frac{m\pi}{2}\right) \sin\left(\frac{\pi}{3}\right) \sin(m\omega t) \\
 V_{ab} &= \sum_{m=1}^{\infty} \frac{4V_L}{m\pi} \sin\left(\frac{m\pi}{2}\right) \sin\left(\frac{\pi}{3}\right) \sin(m\omega t + \frac{\pi}{6})
 \end{aligned}$$

\leftarrow This is actual V_{ab} . It leads the V_{bc} by $\frac{\pi}{3}$.

Note:- V_{ab} does not contain even harmonics because for even value of m , sin value of $\sin\left(\frac{m\pi}{2}\right)$ is zero.

Similarly, V_{bc} does not contain triple harmonic ($3, 6, 9, 12, \dots$)

because for $m = \text{multiple of } 3$, value of $\sin\left(\frac{m\pi}{2}\right)$ is zero.

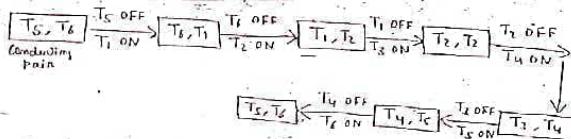
Similarly, $V_{ca} = \sum_{m=1}^{\infty} \frac{4V_L}{m\pi} \sin\left(\frac{m\pi}{2}\right) \sin\left(\frac{\pi}{3}\right) \sin(m\omega t + \frac{\pi}{6} - \frac{2\pi}{3})$

\Rightarrow $V_{ca} = \sum_{m=1}^{\infty} \frac{4V_L}{m\pi} \sin\left(\frac{m\pi}{2}\right) \sin\left(\frac{\pi}{3}\right) \sin(m\omega t + \frac{\pi}{6} - \frac{4\pi}{3})$

T_1 & T_4 are connected in series across supply (T_1 & T_4 are there connected in same arm). T_1 conducts for first 120° . And then T_4 conducts for next 120° . Thus, we observe that both T_1 & T_4 conduct together because there is no time interval between T_1 & T_4 conductors ON of T_4 . So there is a possibility of short circuit of DC supply.

3 φ 120° Conduction Mode Inverter

- In this mode, each IGBT Conducts for 120° in a complete 360° AC cycle.
- 6 gating pulses are generated at the regular intervals of 60°.
- In this mode, 2 IGBTs are conducting simultaneously one is conducting from the upper group and one from the lower group.
- Suppose initially T₅, T₆ are conducting (ON).
- Then conduction sequence of IGBT for 1 Complete Cycle will be



Commuting IGBTs Commuted in Series in the same arm. Say T₁ & T₄. T₁ Conducts for 120°. Then there is a gap of 60° between turning OFF of T₁ and turning ON of T₄. T₄ also conducts for 120°. Again there is a gap of 60° between turning OFF of T₄ and turning ON of T₁. Due to gap of 60°, there is a very rare chance of short circuit especially due to simultaneous conduction of IGBTs of same arm.

For understanding the working, we will take Star Commuted 3 φ pure resistive load (for simplicity).

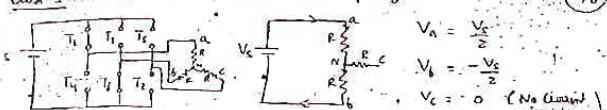
Note :- 3 φ load is balanced.

Assumption :- When the current is going through any phasing load, toward the mid rail, we will take the voltage of that branch to be positive & vice versa.

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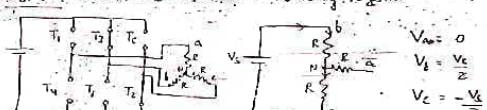
Case 1 :- When T₅ & T₆ are conducting together



Case 2 :- When T₁ & T₂ are conducting together



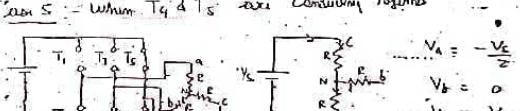
Case 3 :- When T₂ & T₃ are conducting together



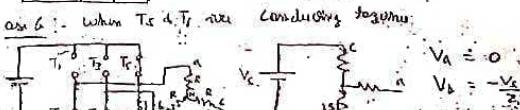
Case 4 :- When T₃ & T₄ are conducting together



Case 5 :- When T₄ & T₅ are conducting together

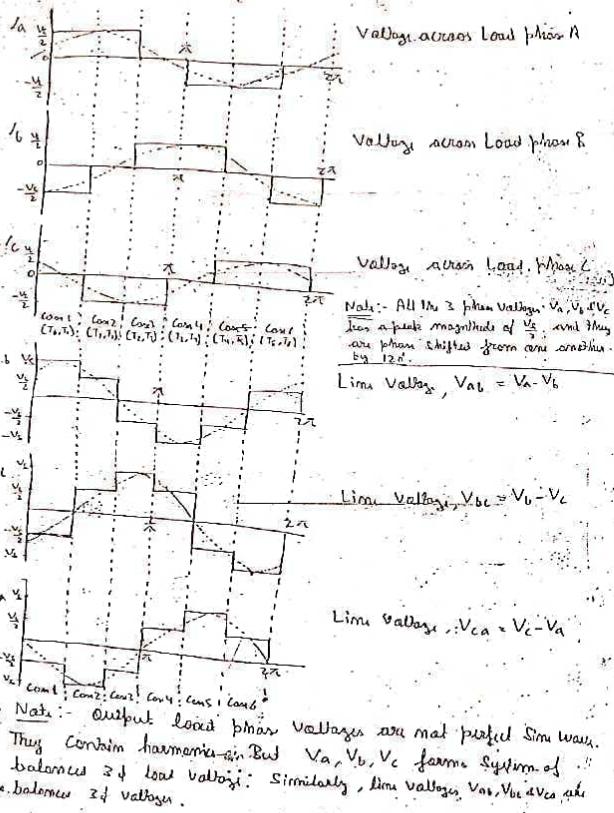


Case 6 :- When T₅ & T₆ are conducting together



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- 6 Cases discussed above, constitute one complete AC cycle of 360° . New plot phase voltages for each case.



Note: Output load phase voltages are not perfect sine waves. They contain harmonics as well. V_a, V_b, V_c forms system of balanced 3rd load voltages. Similarly, lime voltages V_{ab}, V_{bc}, V_{ca} also form balanced 3rd voltages.

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Fourier Analysis of phase voltage V_a

\leftarrow Phase a Voltage V_a
 $\circ (120^\circ \text{ Conduction Mod})$

Note: This waveform is similar to lime voltage V_{ab} discussed in 180° Conduction Mod Inverter (Except for the peak magnitudes.)

$$V_a = \sum_{m=1}^{\infty} \frac{2 V_2}{m \pi} \sin\left(\frac{m \pi}{2}\right) \sin\left(\frac{m \pi}{3}\right) \sin m\left(wt + \frac{\pi}{6}\right)$$

$$V_b = \sum_{m=1}^{\infty} \frac{2 V_2}{m \pi} \sin\left(\frac{m \pi}{2}\right) \sin\left(\frac{m \pi}{3}\right) \sin m\left(wt - \frac{7\pi}{6}\right)$$

$$V_c = \sum_{m=1}^{\infty} \frac{2 V_2}{m \pi} \sin\left(\frac{m \pi}{2}\right) \sin\left(\frac{m \pi}{3}\right) \sin m\left(wt - \frac{7\pi}{6}\right)$$

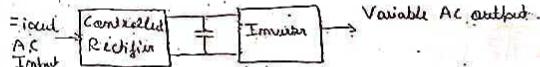
Note: Phase voltages does not contain even harmonics because $\sin\left(\frac{m\pi}{2}\right)$ is zero for $m = \text{even}$.

Phase voltages does not contain triplen harmonics because $\sin\left(\frac{m\pi}{3}\right)$ is zero for $m = \text{multiple of } 3$.

Methods of Voltage Control in Inverter

Output Voltage of Inverter can be varied by following three ways:-

- By varying the input DC b voltage of Inverter.



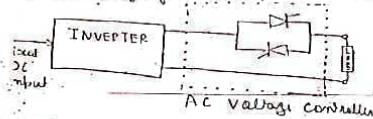
In this, Controlled rectifier is used. Output of Controlled rectifier is given as input to the Inverter. By controlling the rectifier, Input DC Voltage of inverter can be varied & hence variable AC voltage output can be obtained from Inverter.

Disadvantages of this method of voltage control:-

- Extra Commutator is required in the form of Rectifier. This extra Commutator (Rectifier) increases the Cost of the Inverter System. Extra filter circuitry is also needed to filter and supply its output DC of rectifier.
 - Extra Commutator increases the losses in the inverter system.
 - At low DC input voltage of the inverter, there is a chance of Commutation failure (if Thyristors are used in inverter).
 - At low DC input voltage, Commutating Capacitor (part of forced Commutation Circuitry) are charged to low voltage. This decreases the Circuit turn OFF time of Thyristor.
- Note:- Circuit turn OFF time is the time for which Thyristor remains reverse biased.

Method 2 of Voltage Control :-(i) By varying the output voltage of inverter :-

AC Voltage Controller is used to vary the output voltage of inverter.



Note:- Output DC Voltage of inverter is fixed.

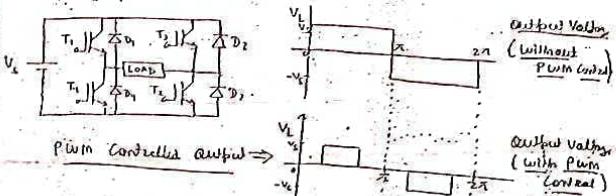
Advantage of this method:- Higher Harmonic content in the load voltage, particularly when load voltage is low (at high value of firing angle).

Method 3 of Voltage Control :-(ii) By PWM Control of Inverter :-

\Rightarrow PWM stands for Pulse Width Modulation.

\Rightarrow In this method, output voltage of inverter can be varied (or controlled) by varying the ON-OFF time of switching device such as IGBT or Thyristor.

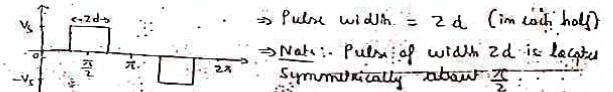
\Rightarrow Output voltage of inverter is controlled by varying the conduction time of IGBT or SCR. (7)



\Rightarrow With out PWM Control :- output voltage is (+) Vc from wt = 0 to π ; & output voltage is (-) Vc from wt = π to 2π .

\Rightarrow With PWM Control :- output voltage is zero & (+) Vc from wt = 0 to π ; & output voltage is zero & (-) Vc from wt = π to 2π .

\Rightarrow By varying the duration of output pulse, RMS value of output AC voltage of inverter can be varied.



\Rightarrow RMS value of above wave form (PWM Controlled output) :-

$$= \sqrt{\frac{2}{\pi} \int_{\frac{\pi}{2}-d}^{\frac{\pi}{2}+d} V_s^2 dw} = \sqrt{\frac{V_s^2}{\pi} (\frac{\pi}{2}+d - \frac{\pi}{2}+d)}$$

$$= V_s \sqrt{\frac{2d}{\pi}} \Leftrightarrow \text{RMS value of output voltage depends on pulse width.}$$

Advantages of PWM Control :-

- Simple method of Voltage control. It does not require any extra commutator (such as rectifier or AC Voltage controller).

(ii) Selective lower order harmonics can be reduced or eliminated using PWM technique.

Disadvantage of PWM techniques

- (i) Increases Control Complexity.
- (ii) Increases Switching power losses in inverter if multiple pulse width Modulation is used.
- (iii) Power electronic device used in PWM control inverter should be capable of working under high switching frequency (i.e. device should have low turn ON & turn OFF time).

Different PWM techniques & Methods of Harmonic Reduction

- Undesirable effects of Harmonics are:-
- (i) Pulsating torque produced by motor due to harmonics
- (ii) Extra heat loss in motor (or any other application) due to harmonics. Harmonics increase the iron loss of current and hence increases I^2R loss. But useful power is due to fundamental component of
- (iii) Undesirable resonance problem (or oscillation problem) can occur due to certain specific harmonic frequency.

- (iv) Harmonics increases interference in Telecommunications network.

Different types of PWM techniques are:-

- (i) Single Pulse Width Modulation.
- (ii) Multiple Pulse Width Modulation.
- (iii) Sinusoidal Pulse Width Modulation.

Single Pulse Width Modulation

In this, there is only one pulse per half cycle and the width of the pulse is varied to control the inverter output voltage (and/or to reduce harmonics).

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→ Output Voltage of
Single PWM Inverter. (79)
(This is single pulse per half cycle.)

Fourier Analysis of output voltage of Single PWM Inverter.

$$V_L = \frac{V_c}{2} + \sum_{m=1}^{\infty} (a_m \cos(m\omega t) + b_m \sin(m\omega t))$$

$\Rightarrow a_0 = 0$ because average value of waveform is zero over complete cycle.

$$\Rightarrow a_m = 0 \text{ because waveform has odd wave symmetry}$$

$$\therefore b_m = \frac{1}{\pi} \left[\int_{\frac{\pi}{2}-d}^{\frac{\pi}{2}} V_c \sin(m\omega t) dt + \int_{\frac{3\pi}{2}-d}^{2\pi} V_c \sin(m\omega t) dt \right]$$

$$b_m = \frac{V_c}{\pi} \left[\left(-\frac{\cos(m\omega t)}{m} \right) \Big|_{\frac{\pi}{2}-d}^{\frac{\pi}{2}} - \left(-\frac{\cos(m\omega t)}{m} \right) \Big|_{\frac{3\pi}{2}-d}^{2\pi} \right]$$

$$= \frac{V_c}{\pi m} \left[-\cos(m(\frac{\pi}{2}+d)) + \cos(m(\frac{\pi}{2}-d)) + \cos(m(\frac{3\pi}{2}-d)) - \cos(m(\frac{3\pi}{2}+d)) \right]$$

$$= \frac{V_c}{\pi m} \left[-\cos(m\pi \cos(d)) + \cos(m\pi \cos(d)) + \cos(m\pi \sin(d)) + \sin(m\pi \sin(d)) \right]$$

$$= \frac{V_c}{\pi m} \left[\cos(m\pi \cos(d)) - \sin(m\pi \sin(d)) - \cos(m\pi \cos(d)) - \sin(m\pi \sin(d)) \right]$$

$$= \frac{V_c}{\pi m} \left[2 \sin(m\pi \sin(d)) - 2 \sin(m\pi \sin(d)) \right]$$

$$= \begin{cases} 0, & m = even \\ \frac{4V_c}{\pi m} \sin(m\pi \sin(d)), & m = odd \end{cases}$$

$$\therefore V_L = \sum_{m=1,3,5,7,\dots} \frac{4V_c}{\pi m} \sin(m\pi \sin(d)) \sin(m\omega t)$$

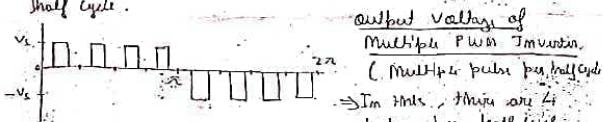
$\Rightarrow m^{th}$ harmonic can be eliminated from the output voltage waveform if $d = \frac{\pi}{m}$. (For i.e. 3rd harmonic can be eliminated if $d = \frac{\pi}{3}$).
Selective lower order harmonics such as 3rd or 5th can be eliminated by adjusting the width of pulses.

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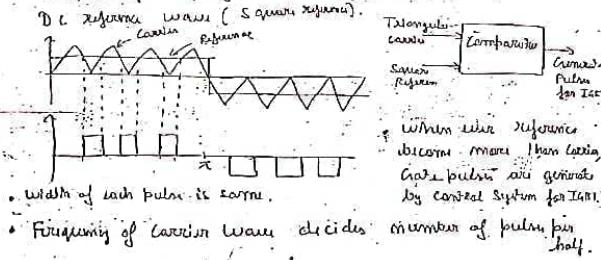
Disadvantage of Single PWM :- To obtain low output voltage from inverter, width of pulse is small. At small pulse width, magnitude of harmonics become comparable to the fundamental. Therefore harmonic contents increase at lower output voltage.

Multiple Pulse Width Modulation

- In this, there are several equidistant pulses per half cycle.



- Way to obtain Multiple PWM :- It is obtain by combining high frequency triangular wave with D.C. reference wave (Square reference).



- Frequency of Reference Square wave decides the frequency of output voltage.

- Magnitude of Reference Square wave decides the width of pulse and hence magnitude of output voltage.

- By using Multiple Pulse Width Modulation, lower order harmonics can be reduced but magnitude of higher

order harmonic goes up. (80)

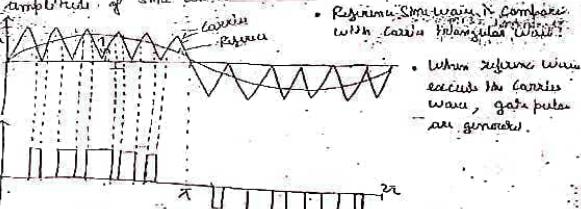
Higher order harmonics can be clearly filtered.

Note :- There is a problem in filtering lower order harmonics because large filters are required for filtering lower order harmonics.

Sinusoidal Pulse Width Modulation

- In multiple PWM, pulse width is equal for all the pulses.

- In Sinusoidal PWM, there are multiple pulses per half cycle. And width of each pulse is variable in proportion of the amplitude of sine wave.



- If there are p , pulses per half cycle, then dominant harmonic will be $(2p-1)$. i.e. it reduces the magnitude of all harmonics less than or equal to $(2p-1)$.

- Frequency of reference sine wave decides the frequency of output voltage.

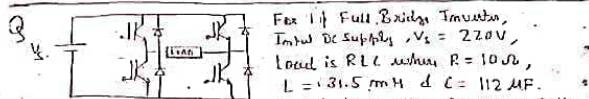
- Magnitude of reference sine wave decides the magnitude of output voltage.

- Frequency of carrier wave decides the number of pulses per half cycle.

- Modulation Index = Peak Magnitude of Reference Sine wave / Peak Magnitude of Triangular Gatewave.

- Modulation Index is kept less than 1.

- If Modulation Index is more than 1, then it's called over modulation. In that case, lower order harmonics will appear in output voltage waveform. This is because pulse width is no longer 1/m function.
- Sinusoidal PWM is very popular & it's widely used in Inverter control.



Output Load Voltage frequency is 60Hz.
Harmonic components greater than 9th Harmonic are neglected.
Calculate the following:-

- Rms of fundamental load voltage,
- Rms of fundamental load current,
- Power consumed by the load (Both active Power & fundamental Power)
- Average value of current supplied by DC Supply.

Ans: Load Voltage waveform is Square Wave

Load Voltage waveform contains harmonics

$$V_L = \sum_{m=1,3,5,\dots} \frac{4V_s}{m\pi} \sin(m\omega t)$$

Load Current waveform is distorted Sine wave & contains harmonics.

Impedance of load, for harmonic current is dependent on frequency.

Harmonic Current = Harmonic Voltage

Impedance @ Harmonic Frequency

Harmonic frequency	R	X _m	X _{cm}	Z _m	V _m (rms)	I _m (rms)
fundamental (60Hz)	10Ω	11.884Ω	23.62Ω	15.475Ω	$V_1 = 148.119V$	$I_1 = 12.81A + j_1$
Harmonic (120Hz)	10Ω	25.307Ω	7.814Ω	24.412Ω	$V_2 = 18.06V$	$I_2 = 2.242A$
Harmonic (200Hz)	10Ω	59.346Ω	4.735Ω	55.51Ω	$V_3 = 39.61V$	$I_3 = 0.711A$
Harmonic (300Hz)	10Ω	83.082Ω	3.382Ω	80.322Ω	$V_4 = 28.31V$	$I_4 = 0.352A$
Harmonic (400Hz)	10Ω	106.82Ω	2.661	104.66Ω	$V_5 = 22.02V$	$I_5 = 0.216A$

Ans :- $X_m = 2\pi f m L$ where $m=1, 2, 3, 4, 5$

$$X_{cm} = \frac{1}{2\pi f m C}$$

$$Z_m = \sqrt{R^2 + (X_{Lm} - X_{cm})^2}$$

$$V_m = \frac{4V_s}{m\pi\sqrt{2}} \quad \leftarrow \text{Rms Value of Harmonic Voltage}$$

$$I_m = \frac{V_m}{Z_m} \quad \leftarrow \text{Rms Value of Harmonic Load Current}$$

$$(i) \text{Rms Value of fundamental Load Voltage} = \frac{4V_s}{(11\pi)\sqrt{2}} = 148.11V$$

$$(ii) \text{Rms Value of fundamental Load Current} = \frac{148.11}{15.475} = 9.61A$$

Rms value of total load current (Fundamental + upto 9th Harmonic)

$$I_L = \sqrt{I_1^2 + I_2^2 + I_3^2 + I_4^2 + I_5^2} \\ = \sqrt{(12.81)^2 + (2.242)^2 + (0.711)^2 + (0.352)^2 + (0.216)^2} \\ = 13.03A$$

where I_1 is fundamental (9th) Load Current ; I_2, I_3, I_4, I_5 are rms Harmonic load currents.

$$(iii) \text{Active Power consumed by load} = (I_L)^2 R_L = (13.03)^2 \times 10 = 1697.8W$$

$$\text{Power consumed by load (only due to fundamental current)} = (I_1)^2 R_L \\ = (12.81)^2 \times 10 = 1640.4W$$

Note :- Power consumed by load is mostly due to fundamental Component of current. This power (due to fundamental) gives Consume to useful Power / loss by mechanical output of motor.

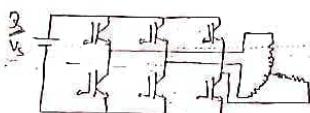
⇒ Power due to harmonic current does not involve in useful work. It only raises the temperature of load.

$$(iv) \text{If Inverter is less less, then Input Power supplied by DC Source} = \text{Output Power of inverter}$$

$$220 \times I_L = 1697.8$$

$$I_L = 7.71A$$

I_L is average current supplied by DC Supply

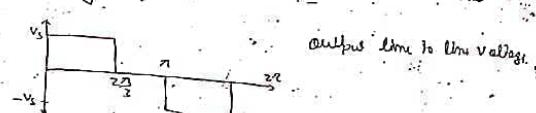
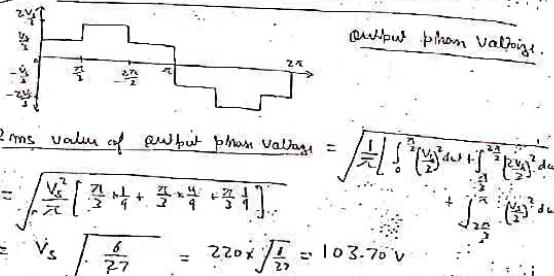


3) Full Bridge inverter is operating in 180° Conduction Mode.
Input DC Supply, $V_S = 220V$.
Load is R_L with $R=5\Omega$, $L=23mH$.

Output load voltage frequency is $60Hz$. Load is star connected.
Harmonic Components greater than 17^{th} Harmonic are negligible.

Calculate the following:-
(i) RMS value of line to line voltage; (ii) RMS value of output phase voltage;
(iii) RMS value of fundamental line to line output voltage; (iv) RMS value of fundamental output phase voltage; (v) Power consumed by the load; (vi) Harmonic Factor & Distortion factor for lowest order harmonic.

sol. Inverter is operating in 180° Conduction Mode.



$$\sqrt{\frac{1}{\pi} \int_0^{\frac{\pi}{2}} (V_S)^2 d\omega} = V_S \sqrt{\frac{2}{3}} = 220 \times \sqrt{\frac{2}{3}} = 174.6V$$

(iii) RMS value of fundamental output line to line voltage
 $V_{line-line} = \sqrt{\sum_{m=1,3,5} \frac{4V_S \sin m\pi}{m\pi} \sin m(\omega t + \frac{\pi}{2})}$

For fundamental, $m=1$.

$$V_{L1} (\text{Rms}) = \frac{4 \times V_S}{\pi \pi f_2} \sin \frac{m\pi}{3} = \frac{4 \times 220}{\pi \pi \times 60} \sin \frac{\pi}{3} = 171.64V$$

(iv) RMS value of fundamental output phase voltage = $\frac{V_{L1}}{\sqrt{3}} = \frac{171.64}{\sqrt{3}} = 98.05V$

$Z_m = \sqrt{R^2 + (2\pi f_m L)^2} \rightarrow$ Impedance for m^{th} harmonic.

$$V_{pm} = \frac{4V_S \sin m\pi}{\sqrt{m\pi f_2}} \rightarrow V_{pm} (\text{Rms}) \text{ for } m^{th} \text{ harmonic}$$

$$I_{pm} = \frac{V_{pm}}{Z_m} \rightarrow I_{pm} (\text{Rms}) \text{ for } m^{th} \text{ harmonic}$$

Harmonic Frequency	R	X _{lmh}	Z _{mh}	V _{pm} (Rms)	I _{pm} (Rms)
Fundamental ($60Hz$)	5Ω	8.571	10.001	$V_{1p} = 99.09V$	$I_{1p} = 9.90A$
3 rd Harmonic ($180Hz$)	5Ω	43.35	43.63	$V_{3p} = 19.82V$	$I_{3p} = 0.454A$
7 th Harmonic ($420Hz$)	5Ω	10.69	60.89	$V_{7p} = 14.15V$	$I_{7p} = 0.232A$
11 th Harmonic ($660Hz$)	5Ω	95.28	95.51	$V_{11p} = 9.00V$	$I_{11p} = 0.094A$
13 th Harmonic ($780Hz$)	5Ω	112.72	112.83	$V_{13p} = 7.62V$	$I_{13p} = 0.0675A$
17 th Harmonic ($1020Hz$)	5Ω	147.40	147.48	$V_{17p} = 5.32V$	$I_{17p} = 0.0395A$

Note:- Line Voltage does not contain 3rd Harmonic ($220, 140, 80$).

$$\text{RMS value of phase current} = \sqrt{(I_{1p})^2 + (0.454)^2 + (0.212)^2 - (0.094)^2 + (0.0675)^2 + (0.0395)^2}$$

$$I_{Lp} = 4.922A$$

ii) Total power consumed by load = $3(I_{Lp})^2 R = 3 \times (4.922)^2 \times 5 = 1476.69W$

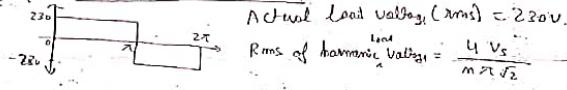
iii) Largest order Harmonic is 17th.

$$HF = \frac{V_{17p}}{V_{L1}} \times 100 \text{ to } 17^{th} \text{ Harmonic} = \frac{5.32}{171.64} \times 100 = 0.2 = 20\%$$

$$DF = \frac{V_{17p}}{V_{L1} (Rms)} = \frac{1}{5 \times 171.64} = 0.003 = 0.2\% \quad \begin{matrix} \text{Harmonic gets} \\ \text{absorbed and} \\ \text{added Filter} \end{matrix}$$

Q. Simple PWM technique is used to control 1st Full bridge inverter. Input DC Supply is 230V. Pulse width for half cycle is 90°. Find the RMS value of actual load voltage, fundamental of load voltage, and a 5th harmonic voltage. Compare the result with those with out PWM control.

i) With out PWM control.



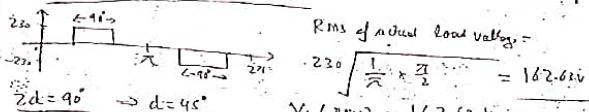
$$\text{RMS of harmonic voltage} = \frac{4 V_s}{m \pi \sqrt{2}}$$

$$\text{Fundamental Load Voltage} = \frac{4 \times 230}{2 \cdot 14 \cdot \pi \sqrt{2}} = 207.269V$$

$$3^{\text{rd}} \text{ Harmonic Load Voltage} = \frac{4 \times 230}{3 \cdot 2 \cdot 14 \cdot \pi \sqrt{2}} = 69.016V$$

$$5^{\text{th}} \text{ Harmonic Load Voltage} = \frac{4 \times 230}{5 \cdot 2 \cdot 14 \cdot \pi \sqrt{2}} = 41.444V$$

ii) With Single PWM control.



$$\text{RMS of harmonic load voltage} = \frac{4 V_s}{m \pi \sqrt{2}} \sin\left(\frac{\pi}{2}\right) \text{ (Symmetric)}$$

$$\text{Fundamental Load Voltage} = \frac{4 \times 230}{2 \cdot 14 \cdot \pi \sqrt{2}} \sin 45^\circ = 146.516V$$

$$3^{\text{rd}} \text{ Harmonic Load Voltage} = \frac{4 \times 230}{3 \cdot 2 \cdot 14 \cdot \pi \sqrt{2}} \sin 135^\circ = 48.822V$$

$$5^{\text{th}} \text{ Harmonic Load Voltage} = \frac{4 \times 230}{5 \cdot 2 \cdot 14 \cdot \pi \sqrt{2}} \sin 225^\circ = 24.362V$$

Note: There is a reduction in harmonic content using simple PWM technique.

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AC VOLTAGE CONTROLLER

Applications requiring Variable AC Voltage:-

- (i) Industrial Heating → To obtain variable heat output.
- (ii) Lighting Control → To obtain variable illumination intensity.
- (iii) Motor Drive → To Control the speed of AC motor.
- (iv) AC electromagnets (Control in rating).

Methods to obtain Variable AC Voltage:-

(i) Through Auto Transformer.

(ii) By Tap changing Transformer.

Thyristor based AC Voltage Controller: If a Thyristor switch is connected between AC supply and load, the power flow can be controlled by varying the RMS value of AC voltage applied to the load. Voltage can be varied by controlling the firing angle of Thyristor.

Thyristor Based AC Voltage Controller:

- Two Thyristors in antiparallel are inserted between source & load.
- Two Thyristors are in antiparallel, so that AC can flow into load.

Advantages of Thyristor based AC voltage controller:-

- (i) Flexible Voltage Control :- Control is easy.
- (ii) Precise voltage control is possible :- Stepper Control.
- (iii) Wide range of voltage, control is feasible.
- (iv) This type of controller is cheap & compact in size.

Disadvantages of Thyristor based AC voltage controller:-

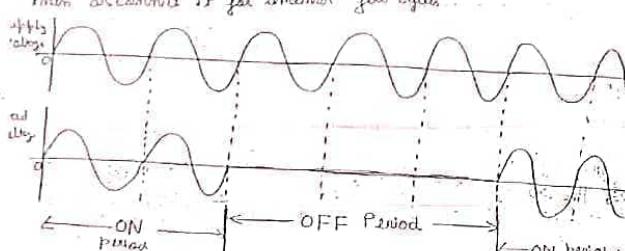
- (i) It introduces objectionable harmonics in the supply current & load voltage; particularly at low rated voltage levels.
- (ii) Load voltage greater than supply voltage is not achievable through this type of controller. (This can be achieved by step up transformer).
- Types of Thyristor based AC voltage controller:-

- (i) ON-OFF Control; (ii) Phase Control; (iii) Sequence Control.

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ON-OFF Control

- ON-OFF control is also called Integral cycle control.
- In ON-OFF control, Thyristor switches connect the load to the AC source for a few cycles of input voltage and then disconnect it for another few cycles.



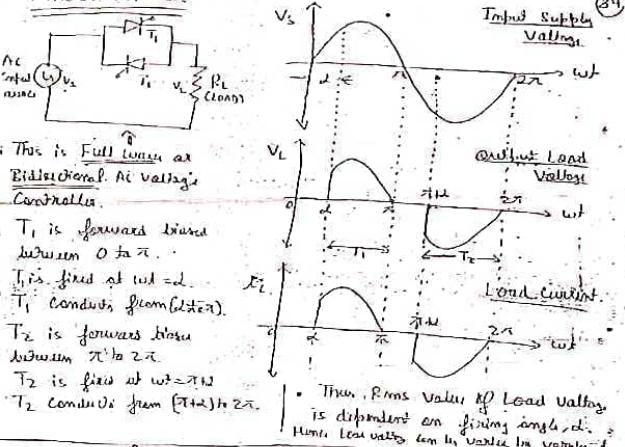
- Thyristor switch is ON for 2 cycles. T_1 OFF for next 3 cycles.
- Again it is ON for 2 cycles & so on...
- Firing angle of both the thyristors (in antiparallel) is $\pi/2$ (i.e. Thyristor is simply used as switch, $\alpha=0$ during ON time).
- Crate pulses are withdrawn during OFF time.

Applications of ON-OFF Control:

- Stepper Control of motor where load has high mechanical inertia (i.e. no variation in speed is observed on motor). If motor is disconnected from supply for few cycles.
 - Industrial heating where thermal time constant is high (i.e. no variation in temperature is observed if heat is disconnected from supply for few cycles).
- Disadvantage of ON-OFF control :- It cannot be used for application with low mechanical time constant, / or low thermal time constant.
- Advantage of ON-OFF control :- It introduces less harmonics into the supply system.

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Phase Control



i This is Full wave or Bidirectional AC voltage controller.

- T_1 is forward biased between 0 to π .
- T_2 is fired at $wt = \pi/2$.
- T_1 conducts from $(\pi/2)$ to π .
- T_2 is forward biased between π to 2π .
- T_2 is fired at $wt = 3\pi/2$.
- T_2 conducts from $(3\pi/2)$ to 2π .

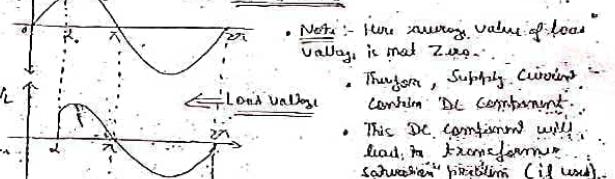
Thus, RMS value of Load voltage is dependent on firing angle, i.e., hence load voltage can be varied by varying it.

This is Half wave or Unidirectional AC Voltage controller.

If we use one Thyristor (T_1) & anti-diode (D_1)

- Since it contains one thyristor only, Half wave Voltage controller (or variable in one half (positive half)).

Supply voltage



Note :- Since average value of load voltage is not zero.

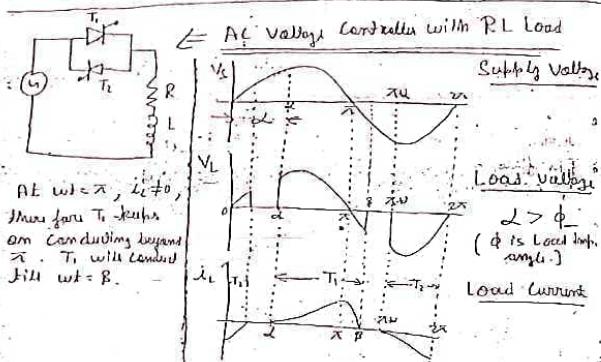
Therefore, Supply circuit contains DC component.

This DC component will lead to transformer saturation problem (if any).

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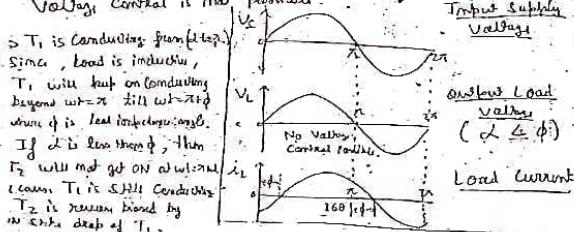
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- Note :- If 2 Thyristors are used in anti-parallel (in AC Voltage Controller) then gate triggering source for two Thyristors must be isolated from one another because otherwise the two cathodes would be connected together & the two Thyristors would be out of circuit.
- TRIG CON can be used in place of 2 Thyristor (2 anti-parallel Thyristors).



If ϕ is Load Impedance angle of RL load, then firing angle α should be more than ϕ , to achieve voltage control.

If α is less than load impedance angle ϕ , then voltage control is not possible.



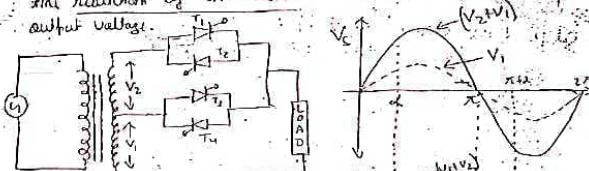
If α is less than ϕ , then T2 will not get on at wt = pi because T1 is still conducting. T2 is reverse biased by inertia depth of T1.

- \Rightarrow Therefore T_2 will not go on till $wt = \pi + \phi$. (85)
 \Rightarrow Hence firing angle α should be greater than Load Impedance angle to achieve no Load Valley Control.
 \Rightarrow Control range of firing angle is $\phi < \alpha < 180^\circ$.

Sequene Control

- Disadvantages of Phase Control :- Load voltage & Supply current contains large harmonic contents.

Sequene Control of AC Voltage Controller is employed for the reduction of harmonics in the input current and output voltage.



- Note :- V_1 is Voltage across lower half of Secondary (Rms value). V_2 is Voltage across upper half of Secondary (Rms value).
 \Rightarrow From $wt = 0$ to π , T_2 conducts. Load voltage is V_1 .
 \Rightarrow From $wt = \pi$ to 2π , T_1 is fixed. At $wt = \pi$, T_1 is fired. At $wt = 2\pi$, T_2 is reverse biased & turns OFF.
 \Rightarrow From $wt = \pi$ to 2π , T_1 conducts & Load voltage is $(V_1 + V_2)$.
 \Rightarrow At $wt = 2\pi$, T_2 is fixed. T_2 conducts from $wt = \pi$ to 2π .
 \Rightarrow At $wt = 2\pi + \phi$, T_2 is fired. This reverse biases T_2 & turns it OFF. From $wt = 2\pi + \phi$ to $2\pi + 2\phi$, Load voltage is V_2 .
 \Rightarrow From $wt = 2\pi + 2\phi$ to $2\pi + 4\phi$, T_2 conducts & loaded voltage is $(V_1 + V_2)$.

- When $\alpha = 0$, Rms of load voltage is $(V_1 + V_2)$
- When $\alpha = 180^\circ$, Rms of load voltage is V_1 .
- Hence by varying α , Rms of load voltage is controlled from V_1 to $(V_1 + V_2)$.

Q. ON-OFF Control is applied to a heater with high thermal time constant. Input A.C supply is 120V, 60Hz. Thyristor switch is on for 25 cycles & off for 75 cycles. Resistance of heater is 10Ω. Find the following:

- Rms output load voltage ; (ii) Power consumed by load ; (iii) Total power factor ; (iv) Rms value of current through thyristor.
- Rms output load voltage :

$$V_L = \sqrt{\frac{1}{2\pi(2C+T_S)} \left[\int_{0}^{2\pi} \left(\frac{\sqrt{2} 120 \sin \omega t}{10} \right)^2 dt + \int_{2\pi}^{4\pi} \left(\frac{\sqrt{2} 120 \sin \omega t}{10} \right)^2 dt \right]} \dots \text{upto } 25 \text{ cycles}$$

$$= \sqrt{\frac{25}{2\pi(2C+T_S)} \int_{0}^{2\pi} (\sqrt{2} 120 \sin \omega t)^2 dt}$$

$$= \sqrt{\frac{25 \times 2 \times (120)^2}{2\pi \times 10} \int_{0}^{2\pi} (1 - \cos 2\omega t) dt} = \sqrt{\frac{25 \times 2 \times (120)^2}{2\pi \times 10 \times 2} \left[\omega t - \frac{\sin 2\omega t}{2} \right]_0^{2\pi}} \\ = 120 \sqrt{\frac{25 \times 2 \times (120)^2}{10 \times 2 \times \pi}} = 120 \sqrt{25} = 120 \times 0.5 = 60 \text{ V (Rms)}$$

$$\text{Rms value of load current} = \frac{V_L \text{ (Rms)}}{R_L} = \frac{60}{10} = 6 \text{ A}$$

(i) Power consumed by load : $P_L = I_L^2 R_L = (6)^2 \times 10 = 360 \text{ W}$

(ii) Input VA supplied by source : $V_S \cdot I_S$

$$= 120 \times 6 = 720 \text{ W}$$

Circuit supplying current is equal to sum of load current & source current.

$$\text{Input power factor} = \frac{\text{Power consumed (or Total Power)}}{\text{Input VA (or Apparent Power)}} = \frac{360}{720} = 0.5$$

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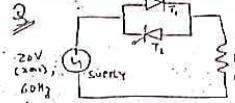
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(iv) Rms of Thyristor Current

Thyristor current

$$i_{th} = \sqrt{\frac{4}{2\pi(2C+T_S)} \left[\int_0^{\pi} \left(\frac{\sqrt{2} 120 \sin \omega t}{10} \right)^2 dt + \int_{2\pi}^{\pi} \left(\frac{\sqrt{2} 120 \sin \omega t}{10} \right)^2 dt \right]} \dots \text{upto } 25 \text{ cycles}$$

$$= \sqrt{\frac{25 \times 2 \times (120)^2}{2\pi(100)} \int_0^{\pi} \sin^2 \omega t dt} = \sqrt{\frac{25 \times 2 \times (120)^2}{2\pi \times 100 \times 2} \left[\omega t - \frac{\sin 2\omega t}{2} \right]_0^{\pi}} \\ = \sqrt{\frac{25 \times 2 \times (120)^2 \times \pi}{2\pi \times 100 \times 2}} = 12 \sqrt{\frac{25}{200}} = 4.24 \text{ A}$$



A.C Voltage Controller is used in Potentiometer mode with firing angle of both thyristors equal to $\frac{\pi}{2}$.

Find the following:

- Rms output load voltage ; (ii) Input power factor ; (iii) Rms value of Thyristor Current.

(i) Rms Value of Load voltage

Load voltage $V_L = \sqrt{\frac{1}{2\pi} \left[\int_0^{\pi} (1 - \cos 2\omega t)^2 dt + \int_{2\pi}^{4\pi} (1 - \cos 2\omega t)^2 dt \right]}$

$$V_L = \sqrt{\frac{2 \times 2 \times (120)^2}{2\pi} \int_0^{\pi} \sin^2 \omega t dt} = \sqrt{\frac{2 \times 2 \times (120)^2}{2\pi \times 2} \left[\frac{1}{2} (1 - \cos 2\omega t) \right]_0^{\pi}} \\ = \sqrt{\frac{2 \times 2 \times (120)^2}{2\pi \times 2} \left[\omega t - \frac{\sin 2\omega t}{2} \right]_0^{\pi}} = \sqrt{\frac{2 \times 2 \times (120)^2}{2\pi \times 2} \left[\pi - 2 + \frac{\sin 2\pi}{2} \right]} \\ = \sqrt{\frac{2 \times 2 \times (120)^2}{2\pi \times 2} \left[\pi - 2 + 0 \right]} = \sqrt{\frac{2 \times 2 \times (120)^2}{2\pi \times 2} \pi} = 84.85 \text{ V}$$

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$$\text{Rms value of Load Current} = \frac{V_L (\text{rms})}{R_L} = \frac{844.85}{10} = 84.48 \text{ A}$$

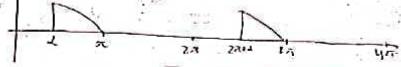
Since Supply Current = Load current = 8.42 A

$$\text{Input Volt-Amp (App. Power)} = 120 \times 8.42 = 1017.6 \text{ VA}$$

$$\text{Power Consumed by Load} = I_L^2 \times R_L = (8.42)^2 \times 10 = 720 \text{ W}$$

$$\text{iii) Input power factor} = \frac{\text{Power Consumed by Load (in True Power)}}{\text{Input Volt-Amp (in Apparent Power)}} = \frac{720}{1017.6} = 0.707 (\text{Lag})$$

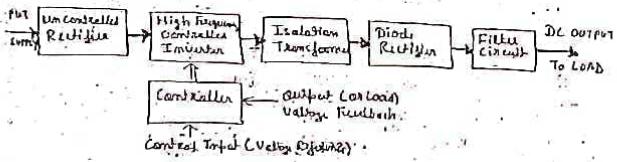
$$\text{iv) Rms value of Magnitude Current} = \frac{\text{Rms Current of } T_1}{\text{Thyristor Current of } T_1}$$



$$I_T = \sqrt{\frac{1}{2\pi} \int_0^{\pi} \left(\frac{\sqrt{2} \cdot 120}{10} \sin \omega t\right)^2 dt} = \sqrt{\frac{2 \cdot (120)^2}{2\pi} \int_0^{\pi} \sin^2 \omega t dt} \\ = \sqrt{\frac{2 \cdot (120)^2}{2\pi} \cdot \left[\frac{\omega t - \sin 2\omega t}{2}\right]_0^{\pi}} = 12 \sqrt{\frac{1}{\pi}} = 6 \text{ A}$$

Switched Mode Power Supply (SMPS)

- SMPS is DC power supply.
- Application of SMPS :- It provides Smooth & Gentle DC Supply to Sensitive Electronic Circuitry.
- General Block diagram of SMPS :-



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⇒ Uncontrolled Rectifier :- Convert AC into fixed value (87)
DL :- It is usually a diode bridge rectifier.

Note :- Output of uncontrolled rectifier (an even controlled rectifier) can be fed to the load (Electronic circuitry). But output voltage of rectifier contains high ripple content. High Ripple Content is due to low input AC frequency (50 Hz or 60 Hz). Large & Bulky filters are required to filter out ripples from DC voltage. This increases size & weight of DC power supply.

⇒ High Frequency Controlled Inverter :- Convert DC into high frequency AC (in K Hz). Note :- here DC is output of uncontrolled rectifier. * Distortion of inverter is of very high frequency. High frequency DC reduces the size & weight of Filter Circuits.

* Voltage & frequency of inverter output can be controlled by PWM technique.

⇒ Isolation Transformer :- Provides isolation between Supply and Load. It is usually centre tapped at Secondary. Centre tap secondary is necessary for diode rectifier.

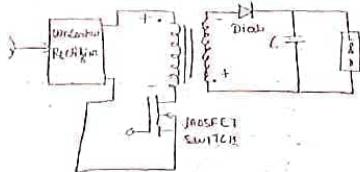
⇒ Diode Rectifier :- Convert AC (output of inverter) into DC. Filter Circuits :- Filter and Ripple present in DC output of diode rectifier. Since Ripple content is low due to high frequency AC input to diode rectifier. Hence small filter is sufficient. Filter is usually LC.

SMPS is called so because power conversion device in inverter is switched ON & SWITCH OFF at very high frequency to obtain high frequency AC output from inverter. Usually MOSFET is used in SMPS because MOSFET has high switching frequency (high switching speed).

⇒ Types of SMPS :-
(i) Flyback SMPS ; (ii) Push-Pull SMPS ; (iii) Full Bridge Converter SMPS ; (iv) Half Bridge Converter SMPS.

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Fly back Converter SMPS



Sequence of operation of this type of SMPS.

- (i) When MOSFET switch is close, AC voltage is applied across primary of transformer.
 - (ii) In transient stage, current through primary is varying. Therefore emf ϵ is induced in Secondary.
 - (iii) When MOSFET switch is off or closed, direct current across secondary is such that it cuts the Diode reverse bias. Therefore no current flows from Secondary to load.
 - (iv) During this period, Capacitor current provides the load current.
 - (v) Equivalency Ckt when MOSFET switch is closed.
 - (vi) When MOSFET switch is open, Error will induce secondary in reverse polarity to maintain the flux in transformer constant during offing of MOSFET switch.
 - (vii) New voltage across secondary forward bias the diode. Now secondary current flows into capacitor load.
 - (viii) Capacitor get charged by the energy stored in the transformer.
 - (ix) MOSFET switch is operated at very high frequency to achieve smooth DL at the load (output).
- Fly back Converter SMPS is used for low power application ($< 500 \text{ W}$).

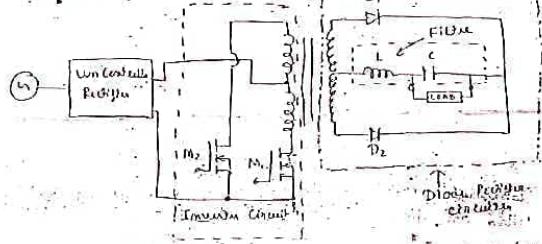
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- This type of SMPS is quite different from general SMPS.
- This is because it does not use high frequency inverter in intermediate stage.

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Push Pull Converter SMPS

It is normal (or general) SMPS. It uses high frequency inverter in intermediate stage.



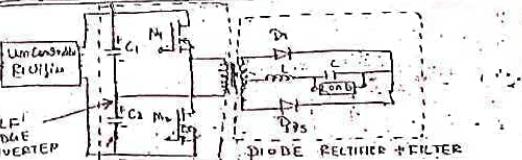
When MOSFET switch (M1) is close & MOSFET switch (M2) is open, then primary current flows through lower half of primary. This induces (+) polarity voltage across secondary.

When M1 is open & M2 is closed, then primary current flows through upper half of primary. This induces (-) polarity voltage across secondary.

MOSFET switches are operated at high frequency to achieve high frequency AC at the secondary. This is rectified by Diode.

When MOSFET switch is open, output circuit voltage across MOSFET is twice the supply voltage. Therefore, this type of SMPS is suitable for low voltage application only.

Half Bridge Converter SMPS



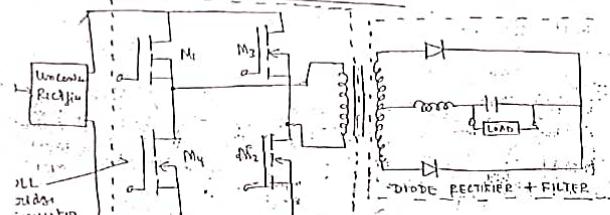
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This is normal (or general) SMPS.

- It uses Half Bridge Inverter as an intermediate stage.
- MOSFET switch M_1 is closed & M_2 is opened, to obtain (+ve) voltage at the secondary of transformer.
- MOSFET switch M_2 is closed & M_1 is opened, to obtain (-ve) voltage at the secondary of transformer.
- M_1 & M_2 (MOSFET switches) are operated at very high switching frequency, to obtain high frequency AC output at secondary.
- Secondary AC Voltage (High frequency AC) is converted to DC by Diode Rectifier.
- When any MOSFET switch is open, voltage across it is equal to supply voltage. Therefore it is preferred for high voltage & medium power application.

Full-Bridge Converter SMPS



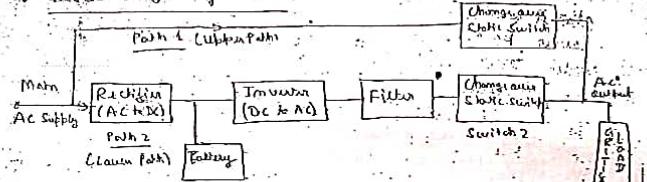
- This type of SMPS uses Full Bridge High frequency, operated Inverter as an intermediate stage.
- MOSFET switches M_1 & M_2 are operated simultaneously. MOSFET switches M_3 & M_4 are operated simultaneously.
- (M_1 & M_2) are closed & (M_3 & M_4) are open to obtain (+ve) voltage at Secondary.
- (M_1 & M_2) are opened & (M_3 & M_4) are closed to obtain (-ve) voltage at Secondary.

- MOSFET switches are operated at very high switching frequency, to obtain high frequency AC output at secondary.
- High Frequency AC output at the transformer's secondary is converted to DC by Diode Rectifier.
- ⇒ Open Circuit Voltage across each MOSFET is equal to Supply to Voltage.
- ⇒ This SMPS operates with minimum voltage & current stress on the MOSFETs. Therefore it is most suitable for high power applications above 750 W.

Uninterruptible Power Supply (UPS)

- Output of UPS is AC. Therefore, it is a AC power supply.
- It is used when continuity of AC power supply is essential.
- UPS provides continuous power to critical loads such as Computer load, loads in Hospitals, industrial process control etc. to maintain the continuity of supply in case of power failure (or power cut).

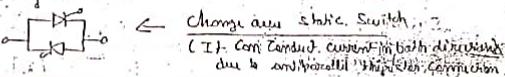
Block diagram of UPS:



- ⇒ When Main Power is available, Utility switch is closed and battery switch 2 is open. And AC power flows through utility path.
- ⇒ When main power is available, AC power also flows through path 2 (Rectifier to Battery) to charge the battery of UPS.

- When Main Power is not available, 2 automatic change over switch 2 (in lower path) gets ON.
- Now power flows through lower path 2.
- Since battery is charged. This DC voltage of battery is converted to AC by Inv. inverter.
- Inverter output is filtered (to filter out harmonics) and is given to the load.

Note:- Changeover Static Switch is Thyristor based.
It is actually two antiparallel connected Thyristor.



What is On-line UPS?

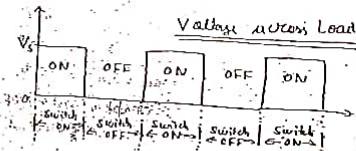
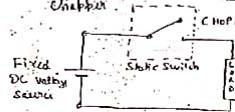
- UPS discussed so far, is OFF-line UPS.
- Under On-line UPS, Under normal condition (when Main power supply is available) Change over switch 1 is OFF (upper paths is not conducting).
- Under normal condition (when Main power supply is available) Change over switch 2 is ON. And power flows through lower path 2.
- Under emergency condition, if Main available / or not available, power flows to the load through inverter.
- In case of fault in inverter, automatic Change over Switches are operate. Upper change over switch 1 is turned ON. Lower change over switch 2 is turned OFF, and power flows flow from directly AC Mains to load directly through upper path 1.
- In OFF-line UPS, there is a momentary interruption in supply to the load during operation of Change over switch.
- In ON-line UPS, there is no interruption in supply to the load during power outage (or power cut).¹⁷⁸

[UNIT-3]

CHOPPER

(40)

- In this unit, we will study about DC to DC converter.
- Chopper is a high speed static switch, which is used in the DC to DC Converter.
- DC to DC converter, converts a fixed voltage DC source into a variable voltage DC source. And this variable DC voltage is applied to the load.
- Variable DC voltage across load is obtained from fixed DC source, by placing a high speed switch between the Fixed DC source and the load. This high speed switch (static switch) is called chopper.
- When the static switch is closed, DC supply voltage is applied to the load. When the switch is open, the load is disconnected from supply.



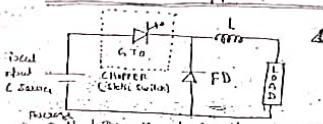
- By varying the on-time and off-time of the switch, average output voltage across load can be controlled.

- Chopper (Static switch) is a power electronic device.
- When high power is involved, Thyristor is used as a chopper.
- When as in medium power application, a MOSFET or IGBT is the most suitable. For low power application, Power BJT can be used as chopper.
- Application of chopper circuit (as DC to DC Converter) :-

- DC to DC converter is widely used for traction, motor control in electric automobiles (i.e. Speed control & braking of DC motor).
- It is also used in trolley cars to maximize height, fork lift trucks and mine haulers.

- Advantages of Chopper Circuit in Controlling DC motor.
- (i) Regenerative braking of DC motor is easily achievable using chopper circuit. This Regenerative braking results in energy savings for transportation system with frequent stops.
- (ii) It provides smooth acceleration control, high efficiency and fast dynamic response of DC motor.

Step Down Chopper circuit



This is Step down Chopper circuit. It is used to step down the average voltage of DC voltage available at the output load terminal.

\Rightarrow Role of inductor 'L' - To stop the load current continuous.

When there is no induction some or even no load inductance, load current becomes zero instantly when chopper switch is turned OFF.

\Rightarrow Role of flywheel diode (FD) - When there is an inductance in the load (or inductively, a resistor is used to stop load current continuous), this Flywheel Diode (FD) provides the path for energy stored in inductor (when chopper switch is off). Hence FD provides path for continuous inductor load current when chopper switch is OFF.

\Rightarrow Here, GTO is used as a chopper switch.

Case I :- When Chopper Switch (GTO) remains ON Continuously all the time

- (i) No chopping action takes place. Average output load voltage is fixed ($L = \text{Input Supply Voltage}$).
- (ii) Inductor 'L' ~~surges~~ acts as short circuit in steady state. Because supply is DC and chopper is ON all the time.
- (iii) Flywheel diode (FD) ~~will~~ conduct at any point.

of time. Because Chopper switch is ON all the time. (9)

Path of Load Current is :- DC source \rightarrow GTO \rightarrow L \rightarrow Load \rightarrow DC source.

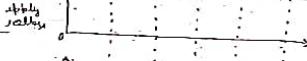
Input Supply Voltage

Output Load Voltage (Chopper acts as all the time.)

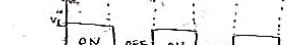
(iv) Average Load Voltage is V_L ($L = \text{equal to Fixed Input Voltage}$)

Case II :- When Chopper switch is operated ON and OFF repeatedly at very \approx high freq.

Input DC Supply Voltage



Input DC Supply Voltage



Output Load Voltage

Load Current

(i) When chopper switch is ON, instantaneous load voltage is V_L ($L = \text{Input Supply Voltage}$). Load current rises exponentially due to inductance in circuit.

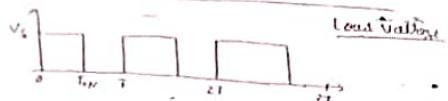
Path of Load Current :- DC Supply \rightarrow GTO \rightarrow L \rightarrow Load \rightarrow DC Supply

(ii) When chopper switch is OFF, instantaneous load voltage is zero. New load current flows through Flywheel diode (FD). Path of Load Current :- Load \rightarrow FD \rightarrow L \rightarrow Load.

\Rightarrow The load current will decay exponentially due to inductance.

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Average value of output load voltage



Assumption :- Time period of output load voltage is constant (T) throughout.

$$\text{Average load voltage, } V_L = \frac{1}{T} \left[\int_0^{T_{ON}} V_S dt + \int_{T_{ON}}^T 0 dt \right]$$

$$V_L = \frac{V_S}{T} [T_{ON} - 0] = V_S \left(\frac{T_{ON}}{T} \right)$$

where T_{ON} is the time duration for which the chattering is on. T is the time period of load voltage.

\Rightarrow Note $\left(\frac{1}{T} \right)$ is also called chopping frequency.

$$\Rightarrow \text{Duty cycle} = \frac{T_{ON}}{T}$$

i. Average load voltage = Input supply voltage \times Duty cycle.

Average value of load voltage can be controlled by varying the duty cycle.

Methods to control average load voltage, V_L

$$V_L = V_S \left(\frac{T_{ON}}{T} \right)$$

Method 1 :- Keep 'T' (chopping Period) Constant and vary 'T_{ON}' (ON time of chopper).

Hence Variable load voltage, V_L is obtained by varying T_{ON} .

This method is called constant frequency (chopping frequency) operation or Pulse width Modulation based on Time ratio control.

Method 2 :- Keep 'T_{ON}' Constant and vary 'T'.

Hence Variable average load voltage, V_L is obtained by varying T .



This method is called Variable frequency (chopping frequency) operation or Frequency Modulation (q)

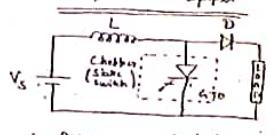
\Rightarrow Constant frequency operation (Method 1) is most preferred method of load voltage control.

\Rightarrow Disadvantage of Variable Frequency operation (Method 2).

(i) Since load time period of load voltage is variable, therefore this method of control would generate harmonics and unpredictable frequency. Hence filter design would be difficult.

(ii) For fixed ' T_{ON} ' and large ' T ', T_{OFF} (OFF time of chopper) will be large. Large T_{OFF} can make the load's current discontinuous, which is undesirable.

Step UP Chopper

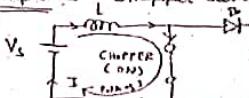


\Leftarrow This is Step up chopper. It is used to step up the average value of DC voltage available at the output load terminal.

Working of Step Up chopper

For simplicity assume load to be resistive.

1. Off :- Chopper switch is turned OFF



• When chopper switch is turned ON (or closed), current will flow through chopper switch only. There is no path for current to flow through load resistor R_L. Hence current will be bypassed by the chopper switch.

2. Path of Supply Current :-

$$V_S \rightarrow L \rightarrow \text{Chopper switch} \rightarrow V_S$$

• When chopper switch is turned ON, there is no path for current to flow through load resistor R_L. Hence current will be bypassed by the chopper switch.

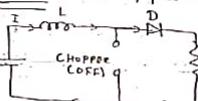
- Voltage across $L = V_s$ (when chopper is ON)
and Induced voltage $L \frac{di}{dt} = V_s$

Since V_s & L are constant, therefore $\frac{di}{dt}$ should be constant.

Hence Variation of current w.r.t time is linear.
Current is increasing linearly.

- Note: Chopper switch is turned ON for some time.

Step 2 :- Chopper switch is turned OFF (opened)



When chopper was turned OFF, rest of the circuit was due to R & L .

- Path of supply current :
 $V_s \rightarrow L \rightarrow D \rightarrow R_L \rightarrow V_s$
- When chopper was ON, rest of the circuit was due to L only.

- New rest of the circuit has increased. So current should decrease.

But due to presence of inductor, current cannot decrease instantly. So an emf will get induced in it to maintain the current in circuit.

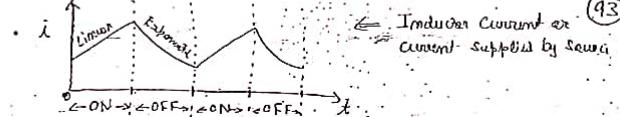


- Voltage across load, R_L is V_L .
 $V_L = V_s + e$
 $V_L = V_s + L \frac{di}{dt}$

Note that load voltage is more than V_s .

Load voltage got stepped up.

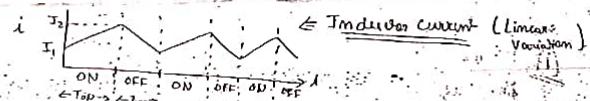
Note current will decrease exponentially due to R & L .



Inductor Current or current supplied by source (93)

Average stepped up output (or load) voltage :-

Assumption :- Assume linear current variation



(i) When chopper is ON for T_{ON} period

$$\text{Voltage across } L = V_s = L \frac{\Delta I}{\Delta t} \quad (\text{Because current is varying linearly})$$

$$V_s = L \left(\frac{I_2 - I_1}{T_{ON} - 0} \right) = L \left(\frac{I_2 - I_1}{T_{ON}} \right) \rightarrow (i)$$

(ii) When chopper is OFF for T_{OFF} period

$$\text{Load Voltage} = V_s + L \frac{\Delta I}{\Delta t}$$

$$V_L = V_s + L \left(\frac{I_2 - I_1}{T_{OFF} - 0} \right)$$

Put value of $[L (I_2 - I_1)]$ from eq. (i)

$$V_L = V_s + \frac{V_s T_{ON}}{T_{OFF}}$$

$$= V_s \left(1 + \frac{T_{ON}}{T_{OFF}} \right)$$

$$= V_s \left(\frac{T_{OFF} + T_{ON}}{T_{OFF}} \right)$$

$$V_L = V_s \left(\frac{T}{T - T_{ON}} \right)^{1/2} \times V_s \left(\frac{1}{1 - \frac{T_{ON}}{T}} \right)$$

where $T = T_{ON} + T_{OFF}$ & δ is duty cycle.

$$\delta = \frac{T_{ON}}{T} \rightarrow \text{Duty cycle.}$$

Note :- If a large capacitor is connected across load, the output voltage will be continuous. Otherwise output voltage will be discontinuous i.e. becomes zero (during T_{ON} period).

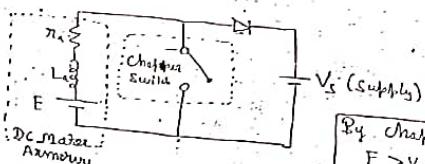
Application of Step up chopper

(i) Principle of Step up chopper can be employed for the regenerative braking of DC motor even at lower speed.

⇒ Normally regenerative braking in DC motor takes place when back emf (E) exceeds the supply voltage.

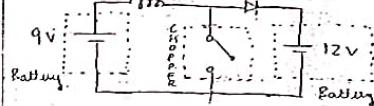
⇒ $E > V_s$ takes place in hoist application when load is descending down (during this, speed becomes V_s high).

⇒ $E > V_s$ for regenerative braking can be achieved at lower motor speed with the help of step up chopper.



By chopping action
 $E > V_s$ can be achieved
hence regenerative braking
is possible at any speed

i) Battery of higher emf can be charged from a source of lower voltage.
For ex. 12V battery can be charged from a source of 9V.



$$\Rightarrow \frac{9V}{\text{emf}} + \frac{L \cdot di}{dt} = \frac{12V}{\text{emf}}$$

⇒ Without chopping action, current cannot flow from 9V battery to 12V battery.

• By chopping action,
current can flow from
9V battery to 12V battery.



For a step-down chopper circuit,
Input DC Supply, $V_s = 220V$
Load Resistance, $R_L = 10\Omega$

Chopping frequency is 1 kHz. Duty cycle is 50% (or 0.5). On state voltage drop across chopper switch is 2V.

Find the following:

(i) Average output (load) voltage

(ii) RMS output (load) voltage

(iii) RMS value of fundamental component of output harmonic voltage.

Sol (i)



$$T = \frac{1}{\text{chopping frequency}} ; T_{ON} = T \times \text{Duty cycle}$$

$$\text{Average output voltage} = \frac{1}{T} \left[\int_0^{T_{ON}} V_s dt + \int_{T_{ON}}^T 0 dt \right] \\ = \frac{1}{T} \left[\int_0^{T_{ON}} (V_s - \text{on-state voltage drop across chopper}) dt + \int_0^T 0 dt \right]$$

$$\text{Average output voltage} = \frac{1}{T} \left[\int_0^{T_{DN}} (220 - v) dt \right]$$

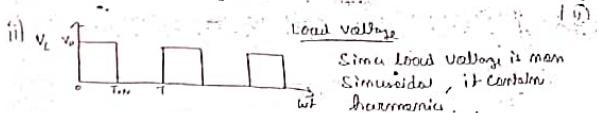
$$= \frac{218}{T} \left[T_{DN} - \frac{v}{2} \right] = 218 \times \frac{T_{DN}}{T}$$

$$= 218 \times \text{duty cycle} = 218 \times 0.5 = 109 \text{ V}$$

$$\text{i) RMS value of output voltage} = \sqrt{\frac{1}{T} \left[\int_0^{T_{DN}} (220 - v)^2 dt + \int_{T_{DN}}^T (v)^2 dt \right]}$$

$$= \sqrt{\frac{(218)^2}{T} (T_{DN} - v)} = 218 \sqrt{\frac{T_{DN}}{T}}$$

$$= 218 \sqrt{\text{Duty cycle}} = 218 \sqrt{0.5} = 154.144 \text{ V}$$



Magnitude of fundamental as well as harmonic can be found from it's Fourier analysis.

$$V_L = a_0 + \sum_{n=1}^{\infty} (a_n \cos nwt + b_n \sin nwt)$$

a_0 = Average value of V_L = V_o during T_{DN} .

$$a_m = \frac{1}{T/2} \int_0^{T/2} V_L \cos mwt dt = \frac{2}{T} \int_0^{T_{DN}} V_o \cos mwt dt$$

$$= \frac{2 V_o}{T} \left[\frac{\sin mwt}{m} \right]_0^{T_{DN}} = \frac{2 V_o}{mT} \sin mT_{DN}$$

$$= \frac{2 V_o}{mT} \sin m\pi \quad (\text{where } \pi \text{ is duty cycle} = \frac{T_{DN}}{T})$$

$$b_m = \frac{1}{T/2} \int_0^{T/2} V_L \sin mwt dt = \frac{2}{T} \int_0^{T_{DN}} V_o \sin mwt dt$$

$$= \frac{2 V_o}{T} \left[\frac{-\cos mwt}{m} \right]_0^{T_{DN}} = \frac{2 V_o}{mT} [-\cos mT_{DN} + 1]$$

$$= \frac{2 V_o}{mT} [1 - \cos m\pi]$$

For fundamental component of output voltage,
put $m = 1$

Fundamental = $a_1 \cos wt + b_1 \sin wt$

Harmonic = $\sqrt{a_1^2 + b_1^2} \sin (wt + \phi)$

where $\phi = \tan^{-1} \left(\frac{a_1}{b_1} \right)$

$$\text{Rms of Fundamental} = \sqrt{a_1^2 + b_1^2} \leftarrow \text{Rms value}$$

$$= \frac{1}{\sqrt{2}} \sqrt{\left(\frac{2 V_o}{mT} \right)^2 \sin^2 m\pi + \left(\frac{2 V_o}{mT} \right)^2 (1 - \cos m\pi)^2}$$

$$= \frac{2 V_o}{\sqrt{2} mT} \sqrt{\sin^2 m\pi + 1 + \cos^2 m\pi - 2 \cos m\pi}$$

$$= \frac{2 V_o}{\sqrt{2} mT} \sqrt{1 + 1 - 2 \cos m\pi} = \frac{2 V_o}{\sqrt{2} mT} \sqrt{2 - 2 \cos m\pi}$$

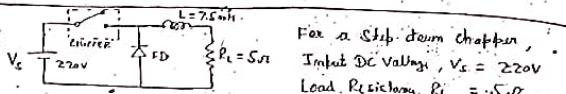
$$= \frac{2 V_o}{\sqrt{2} mT} \sqrt{2 + 2 \sin^2 \left(\frac{m\pi}{2} \right)} = \frac{2 V_o}{\sqrt{2} mT} \cdot 2 \cdot \sin \left(\frac{m\pi}{2} \right)$$

Put $T = 2\pi$ (Time period of fundamental component)

$$= \frac{2 (220 - 2)}{\sqrt{2} (17 \cdot 2\pi)} \cdot 2 \cdot \sin \left(\frac{(17)2\pi}{2\pi} \right)$$

$$= \frac{2 \times 218}{\sqrt{2} \pi} = 98.149 \text{ V}$$

\leftarrow Rms of fundamental voltage (Load Voltage).



Chopping frequency is 1 kHz. Duty cycle is 50% (0.5π).

Calculate the following:

i) Maximum and Minimum value of load current.

ii) Average and rms value of load current.

iii) Average and rms value of chopping current.

Sol → Apply KVL in the chopper circuit when chopper switch is ON.

(i) When ON (L is closed)

$$\text{Loop} = V_s \rightarrow L \Rightarrow R \Rightarrow V_s$$

$$220 = i_1 R + L \frac{di_1}{dt}$$

$$i_1 = C.F + P.I \quad (\text{By classical Approach})$$

$$\text{C.F. (or Complementary Function)} = A e^{-\frac{R}{L}t} \quad (\text{Transient Response})$$

$$\text{P.I. (Particular Integral)} = \frac{V_s}{R} \quad (\text{Steady state response})$$

$$i_1 = A e^{-\frac{R}{L}t} + \frac{V_s}{R}$$

At $t=0$, $i_1 = i_{\min}$ (See graph of load current).

Find arbitrary constant, A using initial condition.

$$i_{\min} = A e^{\frac{R}{L} t_0} + \frac{V_s}{R}$$

$$A = i_{\min} - \frac{V_s}{R}$$

$$i_1 = (i_{\min} - \frac{V_s}{R}) e^{-\frac{R}{L}t} + \frac{V_s}{R}$$

At $t=T_{ON}$, $i_1 = i_{\max}$

$$i_{\max} = (i_{\min} - \frac{V_s}{R}) e^{-\frac{R}{L}T_{ON}} + \frac{V_s}{R}$$

$$T = \frac{1}{\text{Chopping frequency}} = \frac{1}{1000} = 0.001$$

$$T_{ON} = \text{Duty cycle} = 0.5 \Rightarrow T_{ON} = 0.001 \times 0.5 = 0.0005$$

$$i_{\max} = (i_{\min} - \frac{220}{5}) e^{-\frac{5 \times 0.0005}{2.5 \times 10^{-3}}} + \frac{220}{5}$$

$$i_{\max} = (i_{\min} - 44) (0.7167) + 44$$

$$i_{\max} = 12.47 + 0.7167 i_{\min} \quad \rightarrow \text{(I)}$$

Now: Apply KVL in chopper circuit when chopper switch is OFF (open)

$$\text{Loop} = L \rightarrow R \rightarrow D2 \rightarrow L$$

$$0 = i_2 R + L \frac{di_2}{dt}$$

$$i_2 = B(t) e^{-\frac{R}{L}t}$$

Note: $\tau' = t - T_{ON}$

$\tau' = 0^+$ at $t = T_{ON}$

At $t' = 0$, $i_2 = i_{\max}$.

Find arbitrary constant, B using initial condition.

$$i_{\max} = B e^{-\frac{R}{L}t_0} \Rightarrow B = i_{\max}$$

$$i_2 = i_{\max} e^{-\frac{R}{L}\tau'}$$

$$\text{At } t' = T_{OFF}, i_2 = i_{\min} \quad , \quad i_2 = i_{\min}$$

$$i_{\min} = i_{\max} e^{-\frac{R}{L}T_{OFF}} = i_{\max} e^{-\frac{R}{L}(T-T_{ON})}$$

$$i_{\min} = i_{\max} e^{-\frac{R(T-T_{ON})}{L}}$$

$$i_{\min} = 0.7167 i_{\max} \quad \rightarrow \text{(II)}$$

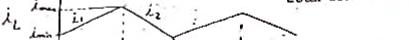
Solve equations I & II for i_{\max} & i_{\min}

$$i_{\max} = 25.605 \text{ A}$$

$$i_{\min} = 18.35 \text{ A}$$

For Simplicity assume linear variation of load current

Load current (Current variation)



$$\text{Average value of load current} = \frac{i_{\max} + i_{\min}}{2} = \frac{25.60 + 18.35}{2} = 21.975 \text{ A}$$

⇒ Linear equation of i_1 : Find eq. of line using 2 point form

Two points are: $(0, i_{\min})$ & (T_{ON}, i_{\max})

$$y_2 - y_1 = \frac{y_2 - y_1}{x_2 - x_1} \Rightarrow i_1 = 14500t + 18.35$$

⇒ Linear equation of i_2 : Two points are (T_{ON}, i_{\max}) & (T, i_{\min})

$$i_2 = -14500t + 32.85$$

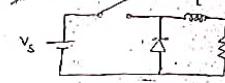
$$\begin{aligned}
 \text{Rms value of load current} &= \sqrt{\frac{1}{T} \left[\int_0^{T_{ON}} (i_1)^2 dt + \int_{T_{ON}}^T (i_2)^2 dt \right]} \\
 &= \sqrt{\frac{1}{0.001} \left[\int_0^{0.0005} (14500t + 18.35)^2 dt + \int_{0.0005}^{0.001} (-14500t + 132.85)^2 dt \right]} \\
 &= \sqrt{1000 \left[\left(\frac{(14500t)^2}{2} + (18.35)^2 t \right) \Big|_0^{0.0005} + \left(\frac{(-14500t)^2}{2} + (132.85)^2 t \right) \Big|_{0.0005}^{0.001} \right]} \\
 &= 22.08 \text{ A} \quad (\text{Rms value of load current})
 \end{aligned}$$



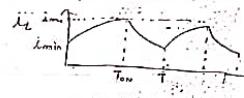
$$\begin{aligned}
 \text{Average value of chopper current} &= \frac{1}{T} \left[\int_0^{T_{ON}} (i_1) dt + \int_{T_{ON}}^T (i_2) dt \right] \\
 &= \frac{1}{0.001} \left[\int_0^{0.0005} (14500t + 18.35) dt + \int_{0.0005}^{0.001} (0) dt \right] \\
 &\approx 1000 \left[\frac{14500t^2}{2} + 18.35t \right] \Big|_0^{0.0005} = 10.48 \text{ A}
 \end{aligned}$$

$$\begin{aligned}
 \text{Rms value of chopper current} &= \sqrt{\frac{1}{T} \left[\int_0^{T_{ON}} (i_1)^2 dt + \int_{T_{ON}}^T (i_2)^2 dt \right]} \\
 &= \sqrt{\frac{1}{0.001} \left[\int_0^{0.0005} (14500t + 18.35)^2 dt \right]} \\
 &= \sqrt{\frac{1}{0.001} [0.24382]} = 15.60 \text{ A}
 \end{aligned}$$

3. Show that peak-to-peak ripple current in the load current is maximum when duty cycle is 50%.
- Load current pulsates between i_{\max} and i_{\min} .
- Peak-to-peak ripple current $\approx 2(i_{\max} - i_{\min})$.



Consider this step down chopper circuit



Applying KVL in chopper circuit when chopper switch is ON.

$$V_s = i_s R + L \frac{di_s}{dt}$$

After solving this eq. by classical approach, we get:

$$i_s = (i_{\min} - V_s) e^{-\frac{t}{L}} + \frac{V_s}{R}$$

$$\text{At } t = T_{ON}, i_s = i_{\max} = \frac{V_s}{R} + (i_{\min} - V_s) e^{-\frac{L T_{ON}}{L}} \\ i_{\max} = \frac{V_s}{R} (1 - e^{-\frac{T_{ON}}{L}}) + i_{\min} e^{-\frac{T_{ON}}{L}} \rightarrow \text{Eq. I}$$

Similarly, Applying KVL in circuit when chopper switch is OFF.

$$\therefore 0 = i_s R + L \frac{di_s}{dt} \quad \therefore i_s = i_{\max} e^{-\frac{t}{L}}$$

Solution of i_s by classical Approach :- $i_s = i_{\max} e^{-\frac{t}{L}}$

$$\text{At } t = T_{OFF}, i_s = i_{\min} = i_{\max} e^{-\frac{L(T-T_{ON})}{L}} \\ \therefore i_{\min} = i_{\max} e^{-\frac{T-T_{ON}}{L}} \rightarrow \text{Eq. II}$$

Solve Equations I & II.

$$\text{On Solving, we get } e^{-\frac{L T_{ON}}{L}} = \alpha \quad \text{and} \quad e^{-\frac{L(T-T_{ON})}{L}} = \beta$$

$$i_{\max} = \frac{V_s}{R} (1 - \alpha) + i_{\min} \alpha \rightarrow \text{Eq. III}$$

$$i_{\min} = i_{\max} \beta \rightarrow \text{Eq. IV}$$

Put Value of i_{\min} in III

$$i_{\min} = \frac{V_s}{R} \frac{(1-\alpha)}{(1-\beta)}$$

Put Value of i_{\max} in IV

$$i_{\max} = \frac{V_s}{R} \frac{\alpha}{\beta}$$

$$I = \text{Peak-to-Peak ripple current} = i_{\max} - i_{\min} = \frac{V_s}{R} \frac{(1-\alpha)}{\beta} \frac{\alpha}{(1-\beta)}$$

We know that Duty cycle, $\delta = \frac{T_{ON}}{T}$

$$\text{let } y = e^{\frac{-P T_{ON}}{L}} = e^{\frac{-P T \delta}{L}} = \alpha^\delta$$

put $y = \alpha^\delta$ in ΔI equation

$$\Delta I = \frac{V_L}{R} \left[\frac{1 - \alpha^\delta}{1 - \alpha} \right] \left[\frac{\alpha^\delta - \alpha}{\alpha} \right] = \frac{V_L}{R(1-\alpha)} \left[1 - \alpha \alpha^\delta - \alpha^\delta + \alpha \right]$$

Now put original value i.e. $\alpha = e^{\frac{-P T}{L}}$

$$\Delta I = \frac{V_L}{R(1-e^{\frac{-P T}{L}})} \left[1 - e^{\frac{-P T}{L}} e^{\frac{-P T \delta}{L}} - e^{\frac{-P T \delta}{L}} + e^{\frac{-P T}{L}} \right]$$

For Maximum value of $\Delta I \therefore \frac{d \Delta I}{d \delta} = 0$

$$\frac{d \Delta I}{d \delta} = \frac{-V_L \cdot \frac{-P T}{L} e^{\frac{-P T \delta}{L}}}{R(1-e^{\frac{-P T}{L}})^2} - \frac{V_L}{L} - \frac{V_L}{R(1-e^{\frac{-P T}{L}})^2} \left(-\frac{P T}{L} \right) e^{\frac{-P T \delta}{L}} = 0$$

$$-\frac{P T}{L} e^{\frac{-P T \delta}{L}} + \frac{P T \delta}{L} = 0$$

$$e^{\frac{-P T \delta}{L}} = e^{-P T(1-\delta)}$$

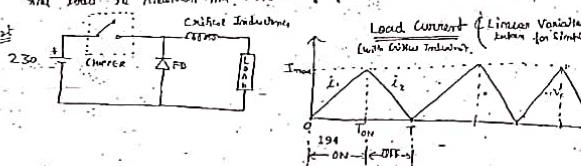
$$\frac{P T \delta}{L} = -P T(1-\delta)$$

$$\delta = 0.5 = 50\%$$

Peak to Peak ripple current will be maximum when duty cycle is 50%.

Hence proved

A DC load of rating 110 V, 700 W is fed through a Step down chopper. Chopping frequency is 100 Hz. Input DC source voltage is 230 V. The load is operated at rated condition. Find the Critical value of inductance to be inserted in series with the load to maintain the constancy of load current.



\Rightarrow Critical inductance is that value of inductance for which the output current falls to zero at $t = T$.

$$\text{Average value of output current (or load current), } I_{AV} = \frac{1}{T} \int_0^{T_{ON}} i_{AV} dt + \int_{T_{ON}}^T i_{AV} dt$$

\Rightarrow Eq. of i_1 using two point form: Two points are $(0,0)$ & (T_{ON}, I_{AV}) .

$$\therefore i_1 = \frac{I_{AV}}{T_{ON}} t$$

\Rightarrow Eq. of i_2 using two point form: Two points are (T_{ON}, I_{AV}) & $(T, 0)$

$$i_2 = -\frac{I_{AV}}{T_{OFF}} (t - T_{ON}) + I_{AV}$$

$$\therefore I_{AV} = \frac{1}{T} \int_0^{T_{ON}} \left(\frac{I_{AV}}{T_{ON}} t + I_{AV} \right) dt + \int_{T_{ON}}^T \left(-\frac{I_{AV}}{T_{OFF}} (t - T_{ON}) + I_{AV} \right) dt$$

$$= \frac{1}{T} \left[\left(\frac{I_{AV}}{T_{ON}} \frac{t^2}{2} \right) \Big|_0^{T_{ON}} + \left(-\frac{I_{AV}}{T_{OFF}} \frac{t^2}{2} + I_{AV} T_{ON} t + I_{AV} t \right) \Big|_{T_{ON}}^T \right]$$

$$= \frac{1}{T} \left[\frac{I_{AV}}{2 T_{ON}} (T_{ON})^2 + \left(-\frac{I_{AV}}{T_{OFF}} \frac{(T-T_{ON})^2}{2} + I_{AV} T_{ON} (T-T_{ON}) + I_{AV} T \right) \right]$$

$$= \frac{1}{T} \left[\frac{I_{AV}}{2 T_{ON}} (T_{ON})^2 + \left(-\frac{I_{AV}}{T_{OFF}} \frac{(T_{ON})^2}{2} + I_{AV} T_{ON} T_{ON} + I_{AV} T \right) \right]$$

$$I_{AV} = \frac{I_{AV}}{T_{ON}}$$

(After Simplification)

\Rightarrow Now when chopper switch is ON, $I =$ (KVL equation)

$$V_L = V_o + L \frac{di}{dt}$$

If current variation is assumed linear:

$$V_L = V_o + L \left(\frac{I_{AV}-0}{T_{ON}-0} \right) \quad (\Rightarrow \frac{di}{dt} = \frac{\Delta i}{\Delta t} = \frac{I_{AV}-0}{T_{ON}-0})$$

$$L = \frac{(V_L - V_o) T_{ON}}{I_{AV}}$$

$$= \frac{V_L}{2 I_{AV}} (V_L - V_o) T_{ON}$$

$$= \frac{(V_L - V_o) V_o}{2 I_{AV} I_{AV}}$$

$$(P_W = I_{AV}^2 = 2 I_{AV})$$

$$195 \quad \left(\frac{1}{T} = \frac{1}{T_{ON}} \right) \quad \left(V_L = V_o + V_o \frac{T_{ON}}{T} \right)$$

$$L = \frac{(V_s - V_o) V_o}{2 f V_s T_{av} V_o} \quad (\text{Multiply Numerator by Denominator})$$

$$L = \frac{(V_o)^2 (V_s - V_o)}{2 f V_s P_o} \quad (\because P_o = V_o I_{av})$$

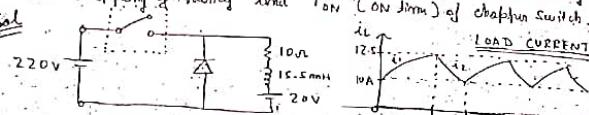
This is the general expression for critical inductance.

$$P_o = V_o = 110 \text{ V} ; P_o = 700 \text{ W} ; V_s = 220 \text{ V} ; f = 400 \text{ Hz}$$

$$L = \frac{(220 - 110)(110)^2}{2 \times 400 \times 220 \times 700} = 0.01127 \text{ H}$$

$$L = 11.27 \text{ mH}$$

A DC chopper feeds an RLC load. The source voltage of the chopper is 220 V. The load comprises a resistance of 10 ohms in series with an inductor of 10.5 mH and back emf of 20 V. The chopper is controlled to operate between 10 and 12.5 A in the load circuit. Determine the value of the chipping frequency and T_{ON} (on time) of chopper switch.



⇒ Apply KVL in the circuit when chopper switch is ON.

$$220 = i_1 10 + \left(\frac{d i_L}{dt} \right) + 20$$

Solving the above differential equation by classical method

$$i_1 = A e^{\frac{-t}{T_{OFF}}} + \frac{220 - 20}{10} \quad (\because i_1 = C.F + P.I)$$

$i_1 = A e^{\frac{-t}{T_{OFF}}} + 20$ C.F = Transient response
 P.I = steady state response

Find A using initial condition ($\text{At } t=0, i_1 = 10 \text{ A}$)

$$10 = A + 20$$

$$A = -10$$

$$i_1 = -10 e^{\frac{-t}{T_{OFF}}} + 20$$

$$\text{At } t = T_{ON}, i_1 = 12.5 \text{ A}$$

$$12.5 = -10 e^{\frac{-T_{ON}}{T_{OFF}}} + 20$$

$$12.5 = -10 e^{\frac{-T_{ON}}{T_{OFF}}} + 20$$

Taking natural log both side

$$-645.16 T_{ON} = \ln(0.75)$$

$$-645.16 T_{ON} = -0.2976$$

$$T_{ON} = 0.000445 \text{ s} = 445 \mu\text{s}$$

⇒ Apply KVL in the circuit when chopper switch is OFF

$$0 = L \frac{di_1}{dt} + \left(\frac{d i_L}{dt} \right) + 20$$

Solving above differential equation by classical method

$$i_2 = B e^{\frac{-t}{T_{OFF}}} + \left(\frac{-20}{10} \right)$$

Find A using initial condition ($\text{At } t=0, i_2 = 12.5 \text{ A}$)

$$12.5 = B - 2$$

$$B = 14.5$$

$$i_2 = 14.5 e^{\frac{-t}{T_{OFF}}} - 2$$

$$\text{At } t = T_{OFF}, i_2 = 10 \text{ A}$$

$$10 = 14.5 e^{\frac{-T_{OFF}}{T_{OFF}}} - 2$$

$$12 = 14.5 e^{\frac{-T_{OFF}}{T_{OFF}}}$$

$$-645.16 T_{OFF} = 0.8276$$

Taking natural log both side

$$-645.16 T_{OFF} = \ln(0.8276)$$

$$-645.16 T_{OFF} = -0.18924$$

$$T_{OFF} = 0.000293 \text{ s} = 293 \mu\text{s}$$

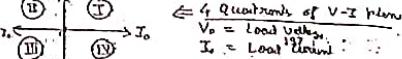
$$\Rightarrow \text{Chopping Frequency} = \frac{1}{T_{OFF}} = \frac{1}{0.000293} = 3441.17 \text{ Hz}$$

$$T_{ON} \text{ (On Time of chopper switch)} = 445 \mu\text{s}$$

Classification of Chopper Circuit

a) Chopper circuit can be classify on the basis of "Quadrant operation"

i.e. in how many quadrants of $V-I$ plane it can operate

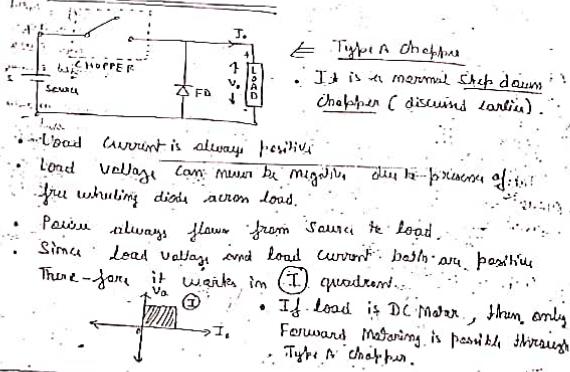


Quadrants of $V-I$ plane

V_s = Load Voltage, I_o = Load Current

- Chopper Circuit can operate in Single Quadrant, or two Quadrants, or four Quadrants, by appropriate arrangement of Semiconductor devices.
- Classification of chopper circuit :-
- Type A or class A chopper :- Works only in I Quadrant.
 - Type B or class B chopper :- Works only in II Quadrant.
 - Type C or class C chopper :- Works both in I & II Quadrants. (It is also known as Two quadrant type A chopper).
 - Type D or class D chopper :- Works both in I & IV Quadrants. (It is also known as Two quadrant type B chopper).
 - Type E or class E chopper :- Works in all the 4 quadrants. (It is a 4 quadrant chopper).

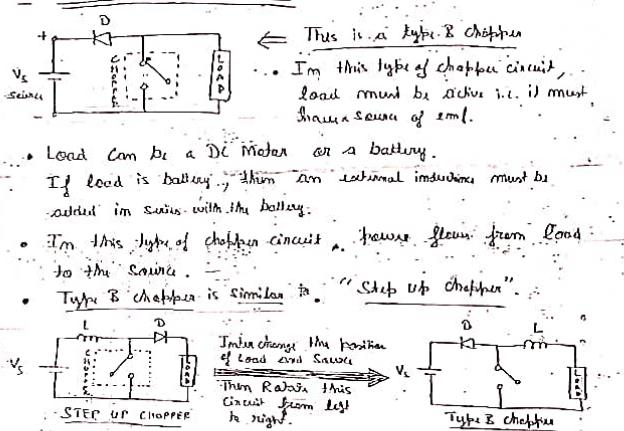
Type A or class A chopper



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Type B or class B chopper



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- Operation of Type B chopper is exactly the same as Step Up chopper.
- [i] Chopper switch is operated (ON-OFF operation)
- [ii] When combined voltage across load and inductor exceeds the supply voltage (V_s), diode (D) gets forward biased and power flows from load to source.
- Load current is always negative (Because power flows from load to source). Diode (D) prevents the flow of power from source to load.
- Load voltage can never be negative.
- Since load current is negative & load voltage is positive, therefore it operates in (II) quadrant.
- Type B chopper is used in the regeneration braking of DC Motor (where power flows from DC motor to source).

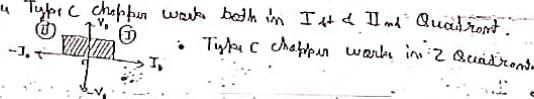
- Type B chopper can never be used alone.
It should be used along with Type A chopper.

Type C chopper

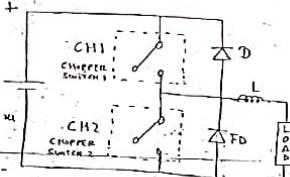
- Type C chopper is the combination of Type A & Type B chopper
 $A + B = C$

- Type A chopper works in Ist Quadrant.
Type B chopper works in IInd Quadrant.

Hence Type C chopper works both in Ist & IInd Quadrant.



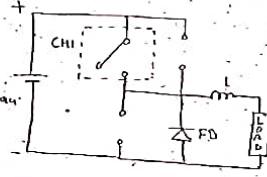
- Load voltage can never be negative.
- Load current can have both polarities (I_L & -I_L)



Type C chopper in Ist Quadrant

- For Ist Quadrant operation :- (i) CH2 is always open. Ignor diode (D) as it will not conduct.

- (ii) CH1 is opened (ON & OFF operation).



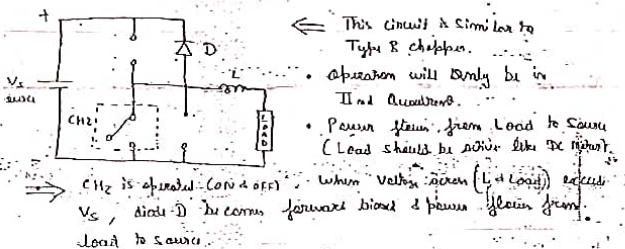
- \leftarrow This circuit is Type A chopper.
• Operation will only be in Ist Quadrant.
• Power flows from Source to Load.
• FD is free-wheeling diode.
• FD will conduct when CH1 is OFF (ON OPEN)

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Type C chopper in IInd Quadrant

- For IInd Quadrant operation :- (i) CH1 is always open (ON OFF). Ignore free-wheeling diode (FD) as it will not conduct.

- (ii) CH2 is opened (ON & OFF operation).



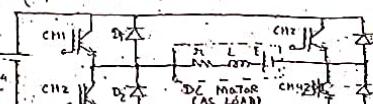
- If Load is DC Motor, both forward motoring and regenerative braking is possible through Type C chopper. This is because it works in two quadrants (I & II).

Type E chopper

- Type E chopper works in all 4 quadrants.

- It is a multi-quadrant chopper.

- If Load is DC Motor, then it will be called 4 Quadrant DC motor drive.
Following operations of DC Motor are possible :-
(i) Forward Motoring (in Ist Quadrant)
(ii) Forward regeneration braking (in IIIrd Quadrant)
(iii) Reverse Motoring (in IInd Quadrant)
(iv) Reverse regeneration braking (in IVth Quadrant)

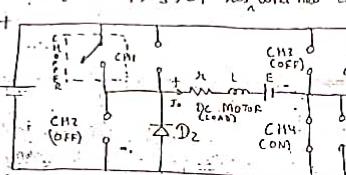


- \leftarrow Type E chopper.
• Here IGBTs are used as chopper switch.

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Operation of Type E Chopper in Ist Quadrant (Forward Motoring)

- (i) CH₂ & CH₃ are always open (OFF)
- (ii) CH₄ is always closed (ON)
- (iii) CH₁ is operated as chopper switch (ON & OFF operation).
- (iv) D₂ acts as free wheeling diode when CH₁ is open.
- (v) Ignore D₁, D₃, D₄ as they will not conduct.



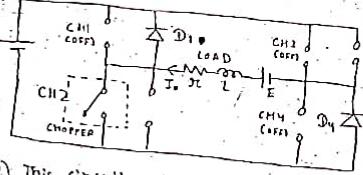
(vi) This circuit acts as step down chopper.

In Ist Quadrant (Both load voltage & load current are positive).

(vii) When load is DC motor, it will operate in Forward Motoring mode.

Operation of Type E Chopper in IInd Quadrant (Forward Regenerative Braking)

- (i) CH₁, CH₃, CH₄ are always open (OFF)
- (ii) CH₂ is operated as chopper switch (ON & OFF operation).
- (iii) Ignore D₂ & D₃ as they will not conduct.



(vi) This circuit acts as step up chopper.

It works in IInd Quadrant (load voltage is +ve & load current is -ve).

(vii) When load is DC motor, it will operate in Forward regenerative braking mode. During regeneration braking, power flows from

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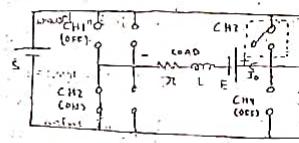
DC motor to source and motor will slow down due to breaking torque.

Note: Torque = $T = k \cdot I_a$ \rightarrow in DC motor.

Since load current is negative therefore negative breaking torque is produced.

Operation of Type E Chopper in IIIrd Quadrant (Reverse Motoring)

- (i) CH₁ & CH₄ are always open (OFF)
- (ii) CH₂ is always closed (ON)
- (iii) CH₃ is operated as chopper switch (ON & OFF operation).
- (iv) D₄ acts as free wheeling diode when CH₃ is open.
- (v) Ignore diode D₁, D₂ & D₃ as they will not conduct.



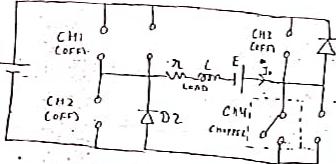
(vi) This circuit acts as step down chopper in reverse motoring mode (Both load voltage & load current are negative).

(vii) When load is DC motor, it will operate in Reverse motoring mode (Motor will run in opposite direction).

Operation of Type E Chopper in IVth Quadrant (Reverse Regenerative Braking)

- (i) CH₁, CH₂, CH₃ are always open (OFF)
- (ii) CH₄ is operated as chopper switch (ON & OFF operation).
- (iii) Ignore diodes D₁ & D₄ as they will not conduct.
- (iv) This circuit acts as step up chopper. It works in IVth Quadrant (Load voltage is -ve & Load current is +ve).
- (v) When load is DC motor, it will operate in reverse regenerative braking mode. During this, motor will de-accelerate due to

breaking (negative) torque and power flow from DC motor to source.



- When CH4 is on, path of load current is: Load \rightarrow CH4 \rightarrow D2 \rightarrow Load
- When CH4 is OFF, path of load current is: Load \rightarrow D2 \rightarrow V_s \rightarrow D2 \rightarrow Load

Note: Load in case of Thyristor chopper is Separately excited DC Motor.

High Power Chopper Circuit

- Chopper is basically a high speed power semiconductor based static switch.
- In low power DC to DC converter, IGBT or Power MOSFET even PNP, PBT is used as a chopper switch.
- When Thyristor devices are used as chopper switch, no extra forced commutation circuitry is required.

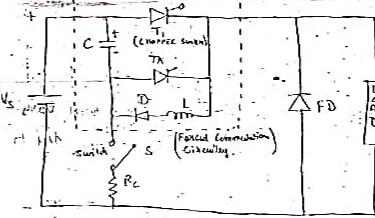
In high power DC to DC converter, thyristor is used as a chopper switch. This is because thyristor has high voltage and current rating.

Since input is DC, therefore thyristor requires extra forced commutation circuitry (for turn OFF).

- In this unit, we will study only two types of Thyristor based Chopper Circuits.
- (i) Voltage Commutated Chopper
- (ii) Current Commutated Chopper

Voltage - Commutated Chopper

- In this type of chopper, Conducting Thyristor is Commutated by the application of pulse of large reverse voltage across it. This reverse voltage is usually obtained by switching a clamped load connection.
- This is also known as parallel voltage commutated chopper or impulse commutated chopper or clamped chopper.



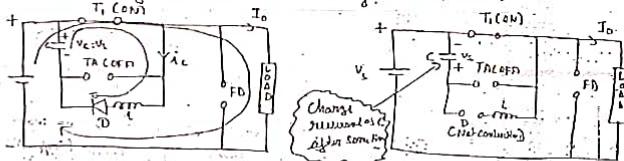
← Voltage Commutated Chopper
• This is also known as clamped chopper.

- Thyristor T₁ is used as chopper switch.
- This type of chopper has extra forced commutation circuitry.

- Voltage Commutated chopper is not a new topic. Its working has already been discussed in commutation techniques of a normal Thyristor (Voltage commutated).
- Switch 'S' is for charging the capacitor with current polarity.
- Initially, for the first time, S is closed and C charges through charging resistor (R_c) with upper plate (+V_s).
- Once the C is charged with current polarity, switch(s) can be left open.
- T₁ is the main thyristor (or chopper switch).
- T₁ is turned OFF by turning ON auxiliary thyristor (TAY).
- Various steps in the working of voltage commutated chopper.

X. Initial Condition of the Circuit :- C should be charged with upper plate positive. Magnitude of capacitor voltage is equal to supply voltage (V_s). Assumption :- Load current is constant throughout the operation of chopper.

- Step 1 :- Main Thyristor T_1 (Chopper switch) is turned ON.
- With the turning ON of T_1 , two circuits get closed.
 - \Rightarrow Circuit 1 is the main circuit containing V_s , T_1 & Load.
 - \Rightarrow Circuit 2 is the resonant circuit containing C , T_1 , L & D .
 - Since circuit 2 is the resonant circuit therefore charging reversal of C will take place after some time.



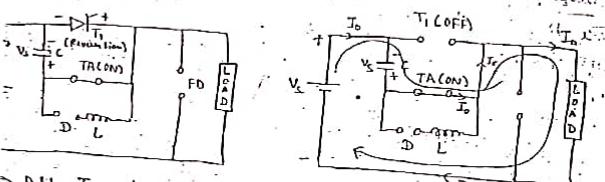
\Rightarrow Note : Collector current in circuit 2 (resonant circuit) will vary $\propto V$ as it's linearly and becomes zero after some time due to presence of unidirectional diodes (like T_1 & D).

Step 2 :- Keep T_1 ON for some time. (C depending on duty cycle of chopper).

Path of load current is :- $V_s \rightarrow T_1 \rightarrow \text{Load} \rightarrow V_s$

Step 2 :- Turn ON TA (Auxiliary Thyristor) to turn OFF the main Thyristor T_1 (Chopper switch).

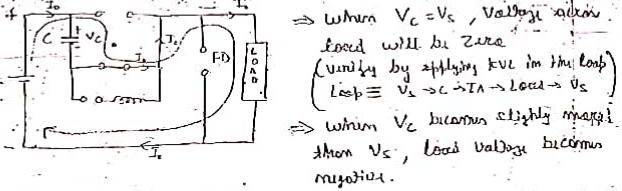
\Rightarrow When TA is turned ON, Collector Voltage will reverse bias T_1 . This will turn OFF T_1 instantly.



\Rightarrow After T_1 gets OFF, path of load current is :-
 $V_c \rightarrow C \rightarrow TA \rightarrow \text{Load} \rightarrow V_s$

Since load current is assumed constant. Therefore current current is flowing through capacitor (path of load current is through C).

$\Rightarrow i_C = C \frac{dV_c}{dt}$ (Basic equation of capacitor) (104)
 Since i_C is constant & C is also constant. Therefore $\frac{dV_c}{dt}$ should also be constant.
 $\frac{dV_c}{dt}$ (i.e. slope of V_c) is constant if V_c is varying linearly.
 Therefore Capacitor will charge linearly towards source polarity
 \Rightarrow Note :- At this instant when T_1 got off, Voltage across load was $2V_s$ (Apply KVL in the loop $V_s \rightarrow C \rightarrow TA \rightarrow \text{load} \rightarrow V_s$)
Step 4 :- In the previous step (step 2), C was getting charged in the reverse direction.

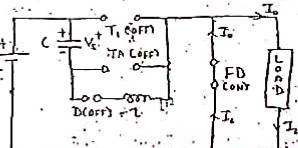


\Rightarrow When $V_c = V_s$, Voltage across load will be zero (apply by applying KVL in the loop) (Loop $\equiv V_s \rightarrow C \rightarrow TA \rightarrow \text{Load} \rightarrow V_s$)
 \Rightarrow When V_c becomes slightly negative than V_s , load voltage becomes negative.

\Rightarrow As soon as load voltage becomes slightly negative, Free wheeling diode (FD) gets forward biased & Starts Conducting.

\Rightarrow When FD is conducting, path of load current is :-
 $\text{Load} \rightarrow FD \rightarrow \text{Load}$

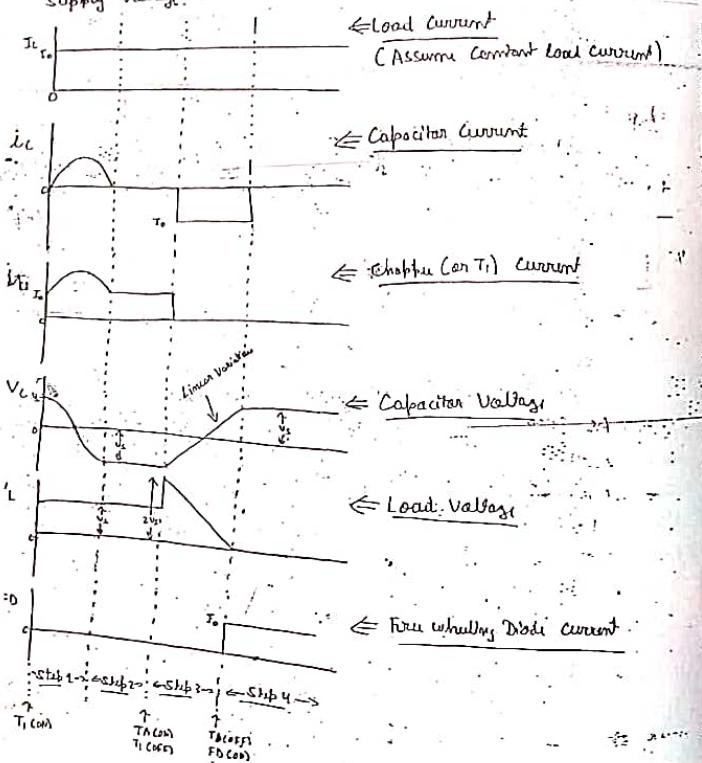
Current through TA becomes zero & it gets off.



Step 5 :- Again Main Thyristor T_1 (Chopper switch) is turned ON. T_1 is turned off by turning on TA. And the process repeats.

New commutation process is complete - Capacitor is again charged with constant polarity for next cycle.

- Drawback of Voltage Commutated Chopper :-
Load voltage at once rises to twice of supply voltage ($2V_s$)
at the instant when Main Thyristor (T_1) gets OFF.
Since free wheeling diode is connected in antiparallel with
Main Thyristor free wheeling diode is subjected to twice the
load. Therefore free wheeling diode is subjected to twice the
Supply voltage.



Designing Voltage Commutated Chopper

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- Designing of Voltage Commutated chopper deals with the determination of value of commutating components C & L .

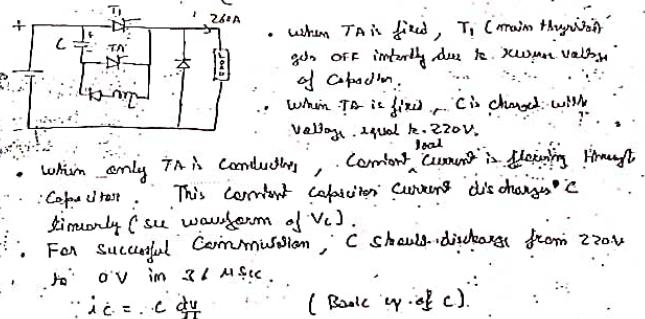
Consider an example :-

- (i) Input Source Voltage = 220 V
Average Load Current = 260 A (Assume Constant)
Turn off time for main thyristor (Chopper current) = 18 us
Peak current through main thyristor is limited to 1.5 times
the rated load current.

Design Voltage Commutated chopper which will drive the given load and will satisfy the above conditions.

- Sol. Main Thyristor should remain reverse biased for atleast 18 us for successful turn OFF.

Taking a safety factor of 2, thyristor should remain reverse biased for (18×2) us (i.e. 36 us).



$$i_C = C \frac{dV}{dt} \quad (\text{Basic eqn of } C)$$

$$i_C = \text{Constant load current} = 260 \text{ A}$$

$$\frac{dV}{dt} = \frac{\Delta V}{\Delta t} = \frac{0 - (-220)}{36 \text{ us}} \quad (\text{Because } C \text{ is discharging})$$

$$C = \frac{260 \times 36 \times 10^{-6}}{220} = 42.54 \mu\text{F}$$

When T_1 (Main Thyristor or chopper switch) is turned on, the current flowing through T_1 is sum of load current and capacitor current (due to resonant circuit).

$$i_{T_1} = i_L + i_C$$

Since i_C is due to resonant circuit formed by $T_1 \rightarrow L \rightarrow D_2 \rightarrow C \rightarrow T_1$,
Peak Resonant current $= i_C = V_s \sqrt{\frac{C}{L}}$ (See concept of resonant circuit on Pg No. 26)

It is given that T_1 can handle only 1.8 times the load current.

$$\therefore \text{Peak } i_{T_1} = 1.8 \times 260 = 260 + V_s \sqrt{\frac{C}{L}}$$

$$\text{or } i_L = \text{Peak } i_{T_1}$$

$$0.8 \times 260 = 220 \sqrt{\frac{42.54 \times 10^{-6}}{L}}$$

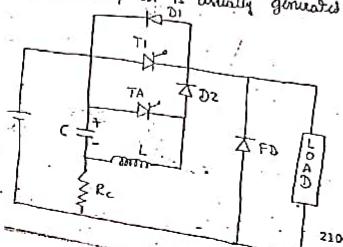
$$\therefore L = \frac{42.54 \times 10^{-6}}{0.2928} = 47.59 \mu\text{H.}$$

$$C = 42.54 \mu\text{F} \quad \text{and} \quad L = 47.59 \mu\text{H} \quad \leftarrow \text{Designed parameters of voltage commutated chopper.}$$

Current Commutated Chopper

In this type of chopper, Conducting Thyristor-Gate-Chopper switch is commutated by application of external current pulse (of magnitude greater than load current) in the reverse direction of conducting thyristor.

Current pulse is usually generated by an initially charged capacitor.



Current Commutated Chopper

- It is a normal stuck down chopper (Type A) with extra gate commutation circuitry.

• T_1 is the main thyristor and it is acting as thru chopper switch. (107)

• Main Thyristor T_1 is turned off by firing the auxiliary Thyristor T_A .

⇒ Note :- It is not a new topic. It is a stuck down chopper with forced commutation circuitry for the thyristor based chopper switch. Current commutation and how has already been studied earlier in the commutation techniques of thyristor.

• R_c is the charging resistor for changing the capacitor with the correct polarity.

Note :- R_c is so large that it can be treated as open circuit during the commutation process.

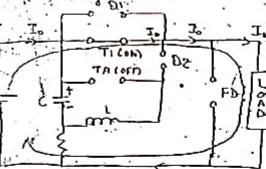
• Steps involved in the operation of current commutated chopper.

⇒ Initial condition of circuit :- Capacitor is charged with supply voltage (V_s) with upper plate (+ve).

⇒ Assumption :- Load current is constant throughout the chopper operation.

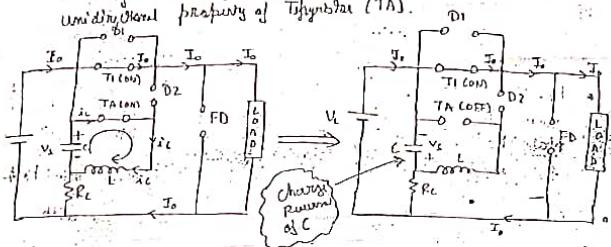
Step 1 :- Main Thyristor T_1 is turned ON and it will remain ON for some time (depending on duty cycle of chopper).

Path of load current will be $-V_s \rightarrow T_1 \rightarrow \text{Load} \rightarrow D_2 \rightarrow C \rightarrow T_1 \rightarrow -V_s$.



Step 2 :- Main Thyristor T_1 is turned OFF by turning on T_A (auxiliary thyristor).

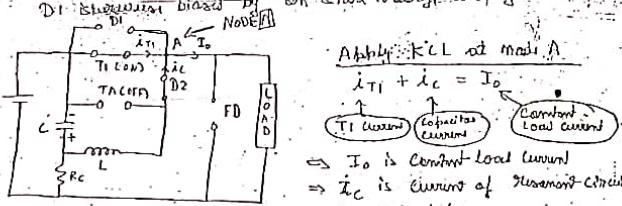
- ⇒ with turning ON of TA, loop containing $C \rightarrow TA \rightarrow L \rightarrow C$ gets closed. This forms a resonant circuit.
 ⇒ Therefore charge reversal of Capacitor will take place after some time.
 ⇒ In this resonant circuit, Capacitor current will vary in half sinusoidal manner. It will become zero due to unidirectional property of Thyristor (TA).



Step 3: Due to charge reversal of C (in the Step 2), now Capacitor Current will flow through the path:-

$$C \rightarrow L \rightarrow D_2 \rightarrow \text{Load} \rightarrow V_L \rightarrow C \quad [\text{Resonant Circuit}]$$

⇒ Note:- Input current will not flow through D1 because D1 is reverse biased by anti-parallel voltage drop of T1.

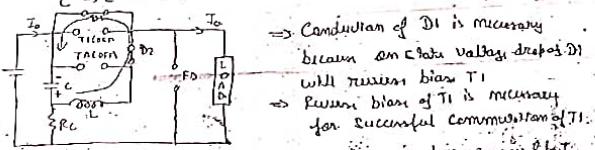


⇒ Since I_C (resonant circuit current) is increasing, therefore i_{T1} (T1 current) should decrease to maintain I_o constant.

∴ At $i_C = I_o$, i_{T1} becomes zero and it gets turn OFF.

Step 4: Since main Thyristor T1 is OFF, now diode D1 is no longer reverse biased (by an extra voltage drop of T1). Now D1 will conduct.

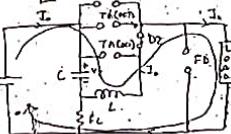
⇒ Path of excess Capacitor Current (more than I_o) is $C \rightarrow L \rightarrow D_2 \rightarrow D_1 \rightarrow C$.



⇒ Diode D1 will stop conducting when I_C becomes equal to I_o .

Step 5: When D1 gets OFF, path of Capacitor Current is $C \rightarrow L \rightarrow D_2 \rightarrow \text{Load} \rightarrow V_L \rightarrow C$.
 ⇒ Capacitor Current = Load Current (I_o)
 Therefore Capacitor current is constant.
 ⇒ Due to constant Capacitor current, Capacitor voltage will vary linearly.
 $\frac{dV_C}{dt} = I_o \Rightarrow$ If I_o is constant then $\frac{dV_C}{dt}$ should be constant.

which means linear variation of V_C .



⇒ Note:- Charge reversal of C has already been taken place (due to resonant circuit).
 ⇒ Since constant current is flowing through L, so there will be no emf induced across L.

⇒ Load Voltage = $V_S - V_C$ (using KVL).

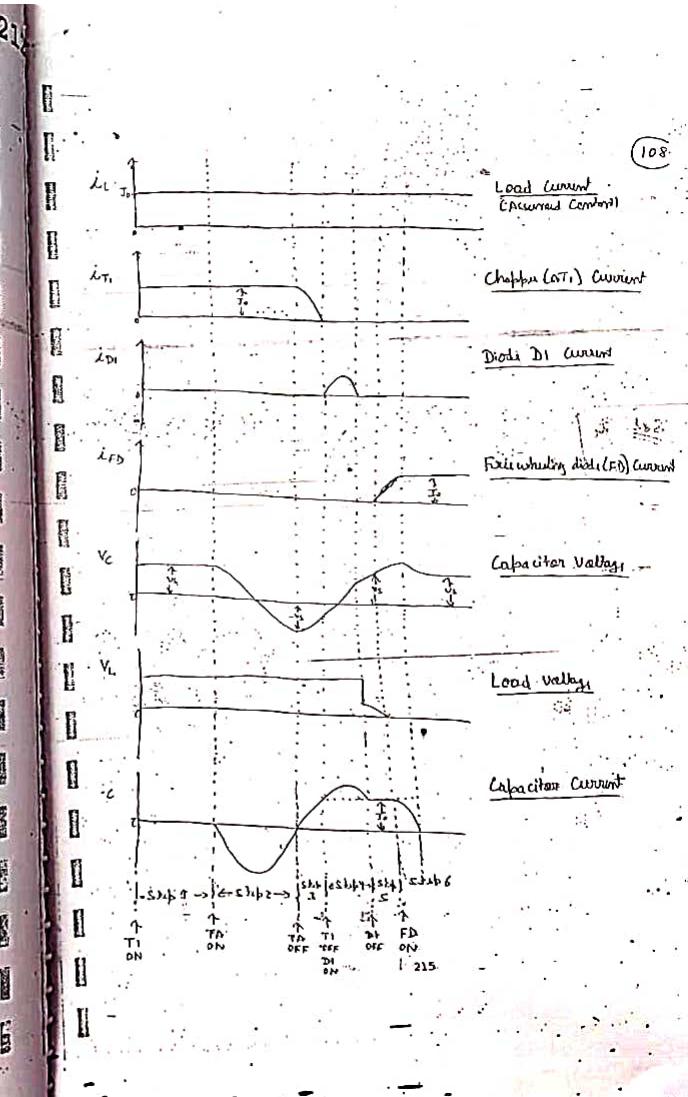
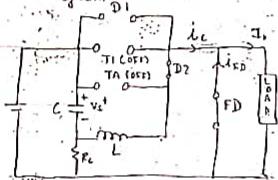
∴ When V_C becomes equal to $V_S^{1/2}$, load voltage becomes zero.

Step 6: When V_C becomes more than V_S , Load voltage

- Diodes negative forward biases the free wheeling diode.
- ⇒ Negative load voltage occurs due to the free wheeling diode (FD) connected in antiparallel with load.
- ⇒ FD starts conducting.
- ⇒ As soon as FD starts conducting, FD does not carries full load current (I_L) due to the inductance (L) in the circuit.
- ⇒ Inductor current (or capacitor current) will drop from I_L to zero. Simultaneously FD current increases from zero to I_L .
- ⇒ When FD starts carrying full load current (I_L), commutation process complete.
- ⇒ Since capacitor is overcharged (V_C is more than V_S), C will discharge through R_C . After some time, V_C will become equal to V_S .
- ⇒ C is ready for next commutation cycle (if it is charged with current polarity).

Step 7: Again T_1 will be fired after some time dependent on duty cycle of chopper.

- T_1 is turned off by turning ON TA and T_M whole process repeats.



Designing Current Commutated Chapter

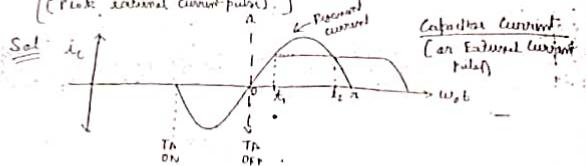
- Designing of current commutated chapter deals with the determination of value of commutating capacitors C & L.
- Design of current commutated chapter is:

Input DC voltage, source = 220 V.

Constant load current = 200 A.

Turn off time of main thyristor, $T_1 = 30 \mu s$.

[Peak Commutating current] is twice of Load current.
(Peak external current pulse).



$$\text{Reservoir current} = V_s \sqrt{\frac{C}{L}} \sin \omega_0 t \quad (\text{External Current Pulse})$$

$$\text{Peak reservoir current} = 2 \times I_0 = 2 \times 200 \quad (\text{Given in Question})$$

$$\therefore 400 = V_s \sqrt{\frac{C}{L}}$$

$$\therefore 400 = 220 \sqrt{\frac{C}{L}}$$

$$\therefore C = 3.0245 L \rightarrow (J)$$

$$\Rightarrow \text{At } \omega_0 t_1, \text{ Reservoir current} = I_0 = 200 \text{ A}$$

$$\therefore 200 = V_s \sqrt{\frac{C}{L}} \sin \omega_0 t_1$$

$$200 = 400 \sin \omega_0 t_1$$

$$\omega_0 t_1 = 30^\circ$$

$$\Rightarrow \text{At } \omega_0 t_2, \text{ Reservoir current is again equal to } I_0 (= 200 \text{ A})$$

$$\therefore \omega_0 t_2 - \omega_0 t_1 = 20^\circ$$

$$\therefore \omega_0 (t_2 - t_1) = 180^\circ - (20^\circ + 30^\circ) = 130^\circ = 2.094 \quad (\text{in radians})$$

→ From t_1 to t_2 , diode D₁ (anti-parallel with main Thyristor, T_1) conducts.

⇒ Conduction of D₁ prevents bias T₁ (Prevention by anti-parallel diode).

⇒ For successful commutation of main Thyristor T_1 , it should remain reverse biased for atleast 30 μs .

Taking Safety factor of 2, T_1 should remain reverse biased for 2×30 ($= 60 \mu s$)

$$\therefore \omega_0 (t_2 - t_1) = 2.094$$

$$\omega_0 \times 60 \times 10^6 = 2.094$$

$$\omega_0 = 34100$$

$$\omega_0 = \frac{1}{\sqrt{LC}}$$

$$\therefore L C = \frac{1}{121801 \times 10^4} \rightarrow (II)$$

Solving eq II, we get

$$L = \sqrt{\frac{10^{-4}}{3.0245 \times 121801}} = 16.47 \mu H$$

$$C = \frac{1}{3.0245 \times 16.47 \times 10^{-6}} = 44.81 \mu F$$

$L = 16.47 \mu H \& C = 44.81 \mu F$ } Design parameters of current commutated chapter.