

INSPIRE-100

Setting the Context

The Motivation

The Problem Statement

INSPIRE-100

(Patent Pending)

Is it right for you?

Need adult respiratory support?

Support from Initiation to Weaning?

No compressed air or piped Oxygen?

Connect to O₂ Cylinder or Concentrator?

Full range of Respiration parameters?

Breath Synchronization for Patient Comfort?

Remote monitoring capability?

Handle harsh-uncontrolled Environment?

Easy-to-use System?

Budget Friendly?

Respiration Assist Devices

Categories – Usage and Pricing

Features

Less than Rs 50,000



CPAP

Less than Rs 1 Lakh



BiPAP

AFFORDABLE
feature set for PHC,
Small Clinic, and
Ambulance Use?

Big Hole

Rs 12 Lakhs ++

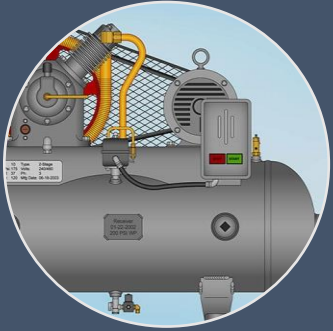


ICU Ventilator

CPAP v/s BiPAP v/s INSPIRE-100 v/s ICU-VENTILATOR

| CPAP | BiPAP | Respimatic 100 | ICU Ventilator |
|--|--|--|--|
| Continuous Positive Airway Pressure | Continuous Bi-Level Airway Positive Pressure | Mechanical Ventilation with 4 most-used ventilation modes and controls | Mechanical Ventilation with very sophisticated modes and controls |
| Non-invasive | Non-invasive | Non-invasive + Invasive | Non-invasive + Invasive |
| High Flow + PEEP | Inspiratory Pressure + PEEP | Tidal Volume + Support Pressure + PEEP | Tidal Volume + Support Pressure + PEEP |
| Useful for Type 1 respiratory Failure (Hypoxemic) | Useful for Type 2 respiratory Failure (Hypercapnic) | Useful for Hypoxemic and Hypercapnic respiratory failure | Useful for Hypoxemic and Hypercapnic respiratory failure |
| Continuous flow of air at a constant pressure. Increases mean airway pressure to recruit collapsed alveoli | Continuous flow of air at different constant pressures during inspiration and expiration breathing phase | Independent control over the volume, the respiration rate and pressure | Independent control over the volume, the respiration rate and pressure |
| Useful only when patient can breathe on his own | Useful only when patient can breathe on his own | Useful when patient can or CANNOT breathe on his own | Useful when patient can or CANNOT breathe on his own |
| Only Spontaneous breaths that are patient triggered. | Only Spontaneous breaths that are patient triggered. | Spontaneous breaths + Mandatory breaths controlled by RR and I:E | Spontaneous breaths + Mandatory breaths controlled by RR and I:E |
| External FiO2 control | External FiO2 control | System assisted FiO2 control | Direct FiO2 control |
| Breath Synchronization N/A | Breath Synchronization N/A | Full Breath Synchronization | Full Breath Synchronization |
| No Tidal Volume control | Indirect Tidal Volume control (IPAP-EPAP) | Direct Tidal Volume control | Direct Tidal Volume control |
| No Respiration Rate control | No Respiration Rate control | Direct Respiration Rate control | Direct Respiration Rate control |
| No Inspiration:Expiration ratio control | No Inspiration:Expiration ratio control | Direct Inspiration:Expiration control | Direct Inspiration:Expiration control |
| External Humidity control | External Humidity control | External Humidity control | Direct Humidity control |
| No display of Peak, Plateau or PEEP | No display of Peak, Plateau or PEEP | Full display of Peak, Plateau and PEEP | Full display of Peak, Plateau and PEEP |
| Minimal alarm signals | Minimal alarm signals | Full set of Alarm signals | Full set of Alarm signals |
| No remote monitoring | No remote monitoring | Sophisticated Remote WEB Dashboard | Minimal Remote monitoring (if any) |

Observations on Ventilator Evolution



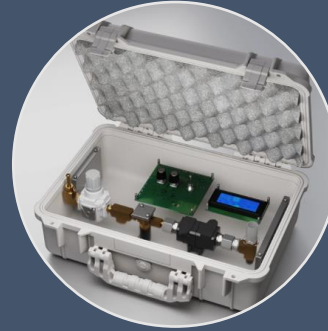
Iron Lung
Age



Pneumatic
Age



μ Controller
Age



Smart
“E”-Age

Most-used Ventilation Modes have not changed

- Volume and Pressure Control
- Control BPM, I/E, VT and PS
- Monitor pressures and flow
- Safety Alarm systems

Diminishing Returns from what has evolved ...

- Exotic Ventilation modes
- Multitude of Sensors
- Fancy Touch-screen LCD Displays

INSPIRE-100 Details

System Components

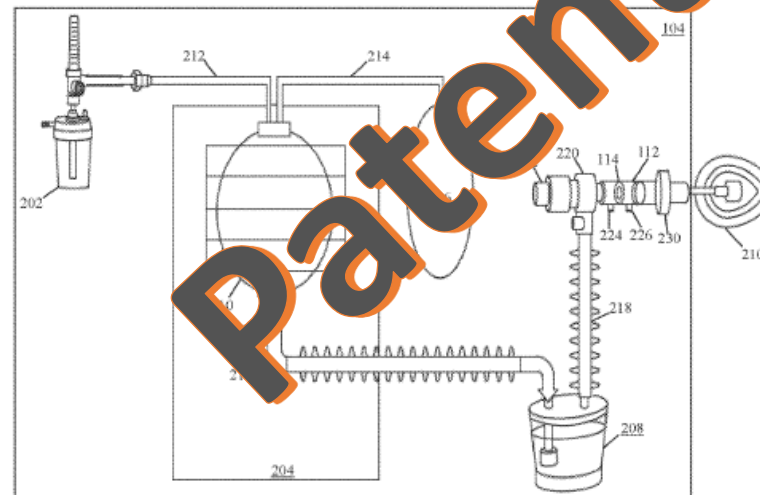
Technical Details

(19) **United States**
(12) **Patent Application Publication**
Nanda et al.

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(43) Pub. Date: Jan. 5, 2023

(52) **U.S. Cl.**
CPC *A61M 16/204* (2014.02); *A61M 16/0078*
(2013.01); *A61M 16/0003* (2014.02); *A61M*

Provided is a ventilator that includes a breathing system, a mechanical system coupled to breathing system, and a control system coupled to breathing system and mechanical system. The control system includes pressure sensors, processing circuitry, and memory configured to store a look-up table. The processing circuitry receives a set of values for plurality of parameters, identifies a compression value from a plurality of compression values in the look-up table based on the received set of values. The processing circuitry causes the mechanical system to compress a bag valve of the breathing system in accordance with the identified compression value. The compression of the bag valve causes gaseous inhalant to flow through the breathing system with a time-interval. The processing circuitry determines an actual volume of the gaseous inhalant and iteratively identifies the compression value of the bag valve to deliver a desired volume of the gaseous inhalant.



$$Q \propto \sqrt{\frac{(P_{G1}-P_{G2})}{(P_{G1}+P_{G2})+2*Patmosphere}}$$

An important and necessary simplification is that P_{G1} and P_{G2} encountered in our system are of the order of tens of cmH₂O while P_{atmos} is of the order of a thousand cmH₂O of pressure. At sea level, $P_{atmosphere}$ is approximately 1000 cmH₂O. Even at an altitude of 15,000 feet, $P_{atmosphere}$ is approximately 600 cmH₂O. On the other hand, the P_{G1} and P_{G2} in the system range from 1 to 60 cmH₂O.

ρ_{GI} term is negligible compared to (2^*Patmosphere) , even more so since it is under a square root. The flow equation can be simplified to the one below.

$$Q \propto \sqrt{\frac{(P_{G1}-P_{G2})}{P_{atmosphere}}}$$

Recalling *Equation 2* from the theory section above, this equation can be recast as below given that the orifice characteristics and pressure tap locations are the same for every system.

$$Q = C * \frac{\sqrt{(P_{G1} - P_{G2})}}{\sqrt{(P_{atmosphere})}} \quad \text{where } C = f(Re) \text{ Reynold's number}$$

At a given geographical location, Patmosphere is also a constant. So, the above equation further reduces to the one below.

$$Q = \left(\frac{C}{\sqrt{P_{atmosphere}}} \right) * \sqrt{(P_{G1} - P_{G2})}$$

The equation needs further simplification to ease the computation burden of the square root computation for an inexpensive micro-controller. The constraints are as below.

Our Solution

INSPIRE-100

4 Commonly Used
Ventilation Modes
CMV, ACV, SIMV, PSV

Respiration Rate, Tidal
Volume, PEEP, Pressure
Support & FiO2 Controls

Volume Controlled and
Pressure Supported
Breaths

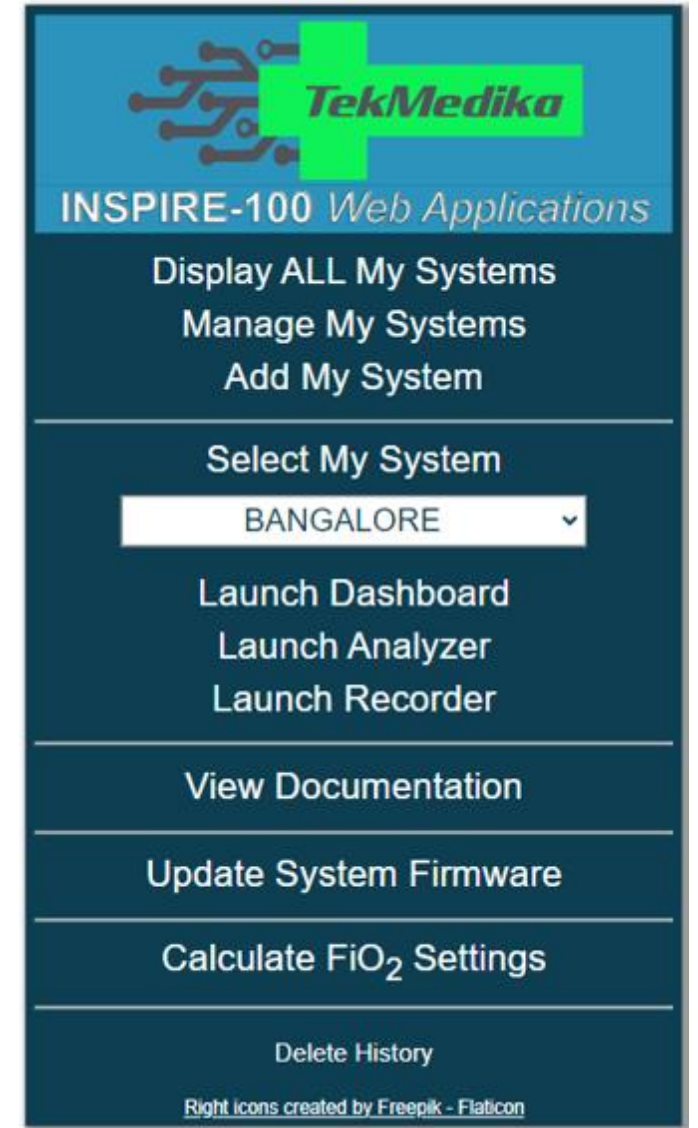
Mandatory &
Spontaneous Breaths
with Full Breath
Synchronization

Complete set of WEB Apps
Remote Dashboard
Remote Recorder
Remote Analyzer

Low-speed Wi-Fi sufficient
Phone Hot-spot sufficient

Uses secure HTTPS protocol

Field upgradable with new
Firmware releases



Proprietary, patent-pending Pressure line connector with Orifice plate

COTS single-limb Breathing Circuit with NRBM

Pressure sensing lines

HME Filter

Oxygen Source



Front Panel

The Human-Machine Interface

Simple Tactile buttons
No delicate touch screen etc.

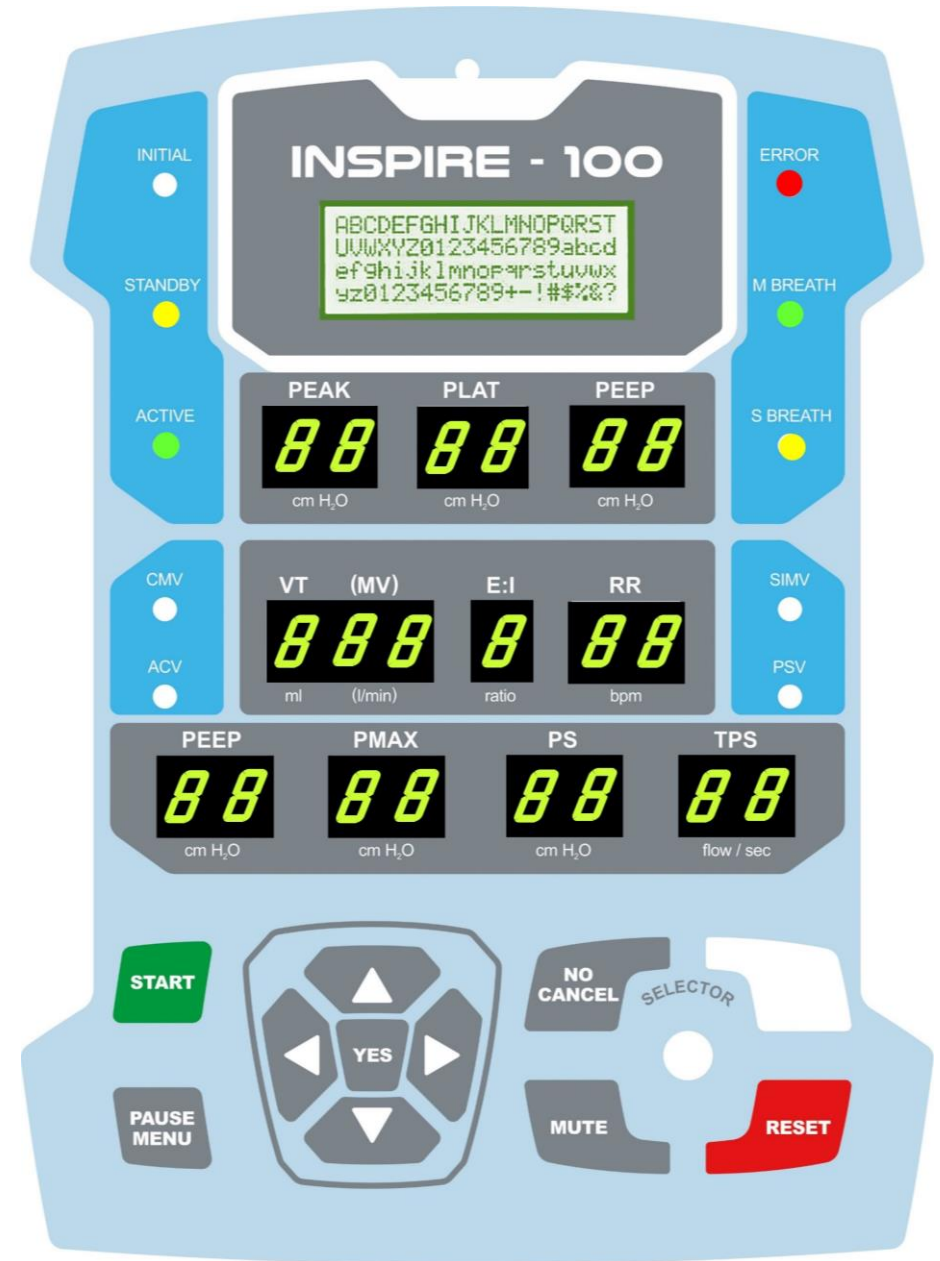
Easy to read 7-seg LED Parameters Display

Parameter selection using navigation arrow buttons

4-line LCD Display for displaying Messages and Menus

Peak, Plateau, PEEP pressures displayed after each breath

Shows Delivered Volumes, Lung Compliances, Breath types etc.



Dashboard Snapshot View

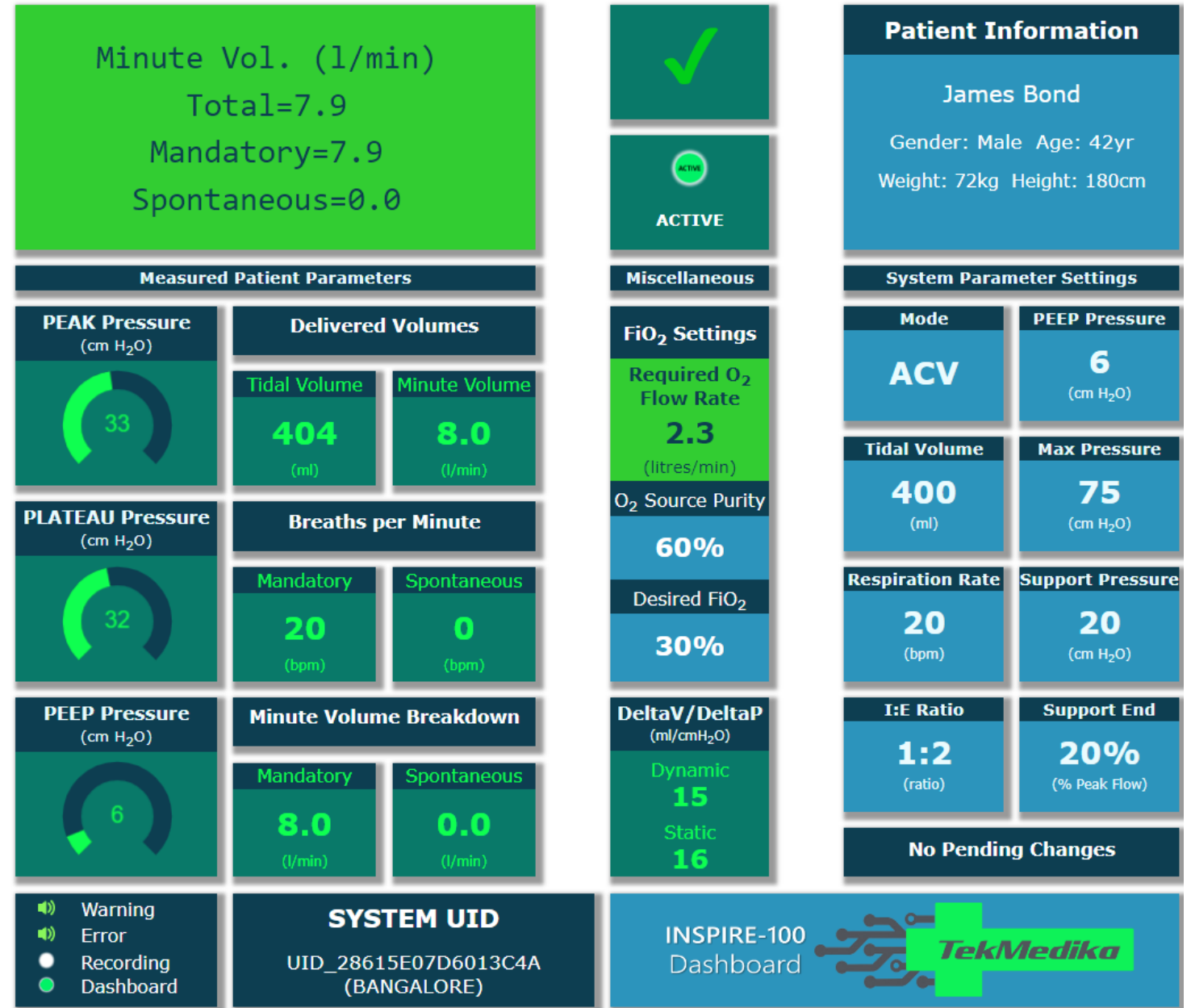
Anyone can monitor any patient via the WEB
One-to-many and many-to-one monitoring

5 Dashboard views

- Snapshots
- Breath Waveforms
- Charts
- Statistics
- Alerts (Audible or not)

Breath Range Selector on every view to display data for different breath ranges

- For instance, use to compare the statistics for the first hour of ventilation against the second hour.



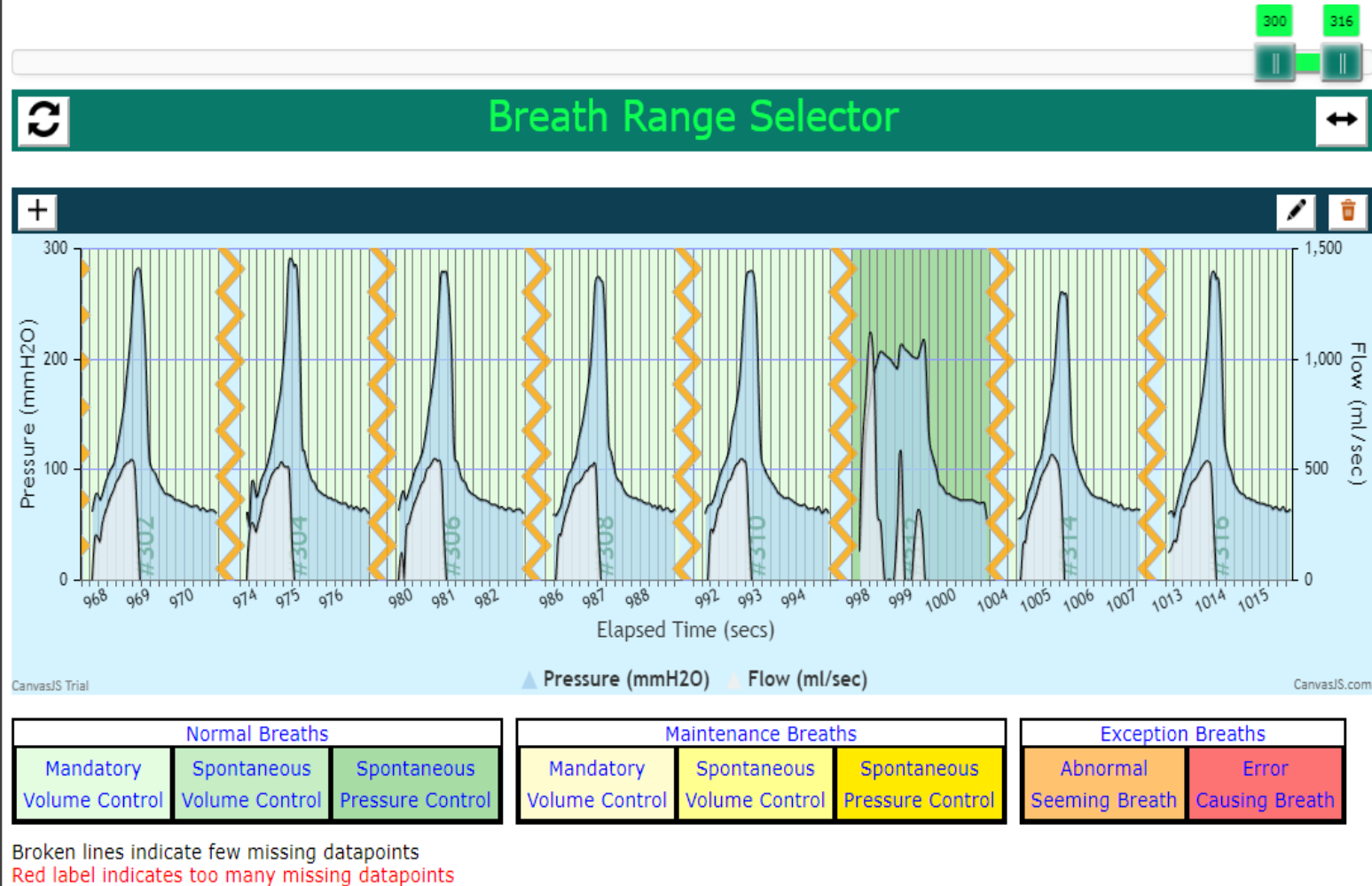
Dashboard Waveforms View

Pressure and
Flow Graphs

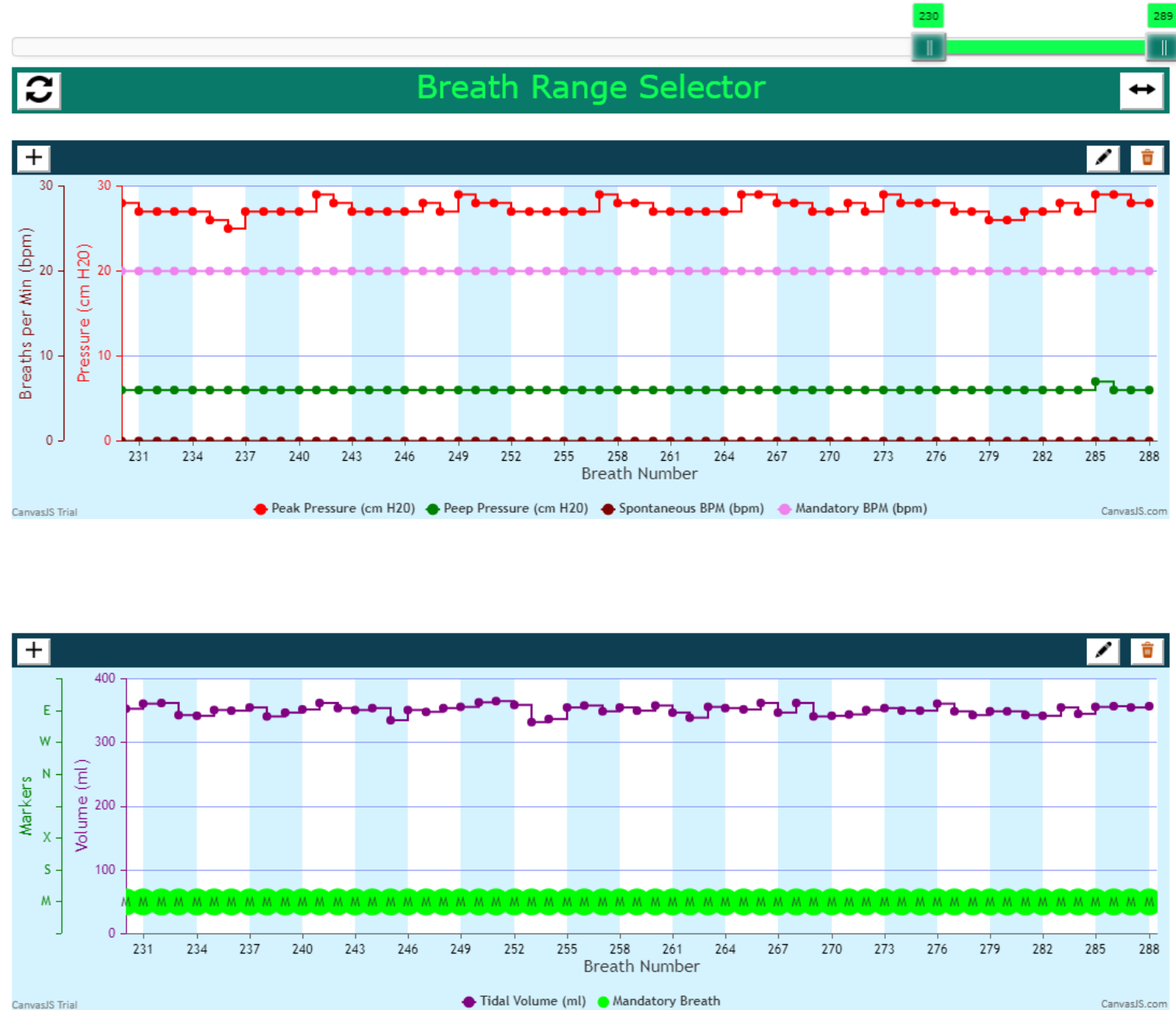
For Selected
Breaths

Periodic
Display

Display on
demand



Dashboard Charts View



Dashboard Statistics View

Breath Range Selector

Parameters Measured

| Parameter | Units | Min | Max | Avg |
|---------------------------|------------|-------|-------|-------|
| Peak Pressure | cmH2O | 27.0 | 30.0 | 28.6 |
| Plateau Pressure | cmH2O | 17.0 | 29.0 | 27.1 |
| PEEP Pressure | cmH2O | 5.0 | 5.0 | 5.0 |
| Tidal Volume Delivered | ml | 384.0 | 412.0 | 399.8 |
| Total Minute Volume | litres/min | 8.0 | 8.1 | 8.0 |
| Mandatory Minute Volume | litres/min | 8.0 | 8.1 | 8.0 |
| Spontaneous Minute Volume | litres/min | ---- | ---- | ---- |
| Mandatory BPM | bpm | 20.0 | 20.0 | 20.0 |
| Spontaneous BPM | bpm | ---- | ---- | ---- |
| FIO2 | % | 21.0 | 21.0 | 21.0 |
| Static DeltaV/DeltaP | ml/cmH2O | 17.0 | 32.0 | 18.3 |
| Dynamic DeltaV/DeltaP | ml/cmH2O | 16.0 | 18.0 | 17.0 |
| System Temperature | degC | 27.0 | 27.0 | 27.0 |

Static Information

Patient Name: Rajnikanth Bond
Gender: Male Age: 69yr
Weight: 74kg Height: 181cm

System Location: Namma Bengaluru
Location Altitude: 3000 ft (915 mtrs)
Location Atmospheric Oxygen: 19%

Parameter Settings Used

| Parameter | Units | Values |
|------------------------------|------------|--------|
| Ventilation Mode | mode | ACV |
| Tidal Volume | ml | 400 |
| Minute Volume | l/min | 10 |
| Respiration Rate | bpm | 20 |
| I:E Ratio | ratio | 1:2 |
| PEEP Pressure | cmH2O | 5 |
| Maximum Pressure | cmH2O | 50 |
| Support Pressure | cmH2O | 20 |
| Support Pressure Termination | %flow,secs | 20% |
| FIO2 | % | 21 |

Miscellaneous Information

| Information | Value |
|---|-------|
| Number of Breaths | 73 |
| Number of Mandatory Breaths | 73 |
| Number of Spontaneous Breaths | 0 |
| Number of Maintenance Breaths | 0 |
| Number of CMV-mode Spontaneous Breaths | 0 |
| Number of Missing Intervals (Packet loss) | 0 |
| Number of WiFi or Server Disconnects | 0 |
| Number of Notifications | 0 |
| Number of Warnings | 0 |
| Number of Errors | 0 |

Sequence of Parameter Combinations

| MODE | VT/MV | RR | I:E | PEEP | PMAX | PS | TPS | FIO2 | # of BREATHS | Before BREATH# |
|------|-------|----|-----|------|------|----|-----|------|--------------|----------------|
| ? | ? | ? | ? | ? | ? | ? | ? | ? | 1 | 0 |
| ACV | 400 | 20 | 1:2 | 5 | 50 | 20 | 20% | ? | 2 | 2 |
| ACV | 400 | 20 | 1:2 | 5 | 50 | 20 | 20% | 21 | 70 | 4 |

Dashboard Alerts View

Session Errors

ERROR #1 Breath#6 [13-02-2024]10:45:36

Some Pressure Leak

Check PEEP valve

Check Patient Mask

Check Breathing tube

ERROR #2 Breath#7 [13-02-2024]10:45:39

Some Pressure Leak

Check PEEP valve

Check Patient Mask

Check Breathing tube

ERROR #3 Breath#8 [13-02-2024]10:45:42

Some Pressure Leak

Check PEEP valve

Check Patient Mask

Check Breathing tube

Session Warnings

Session Information

Analyzer

Any patient Session can be recorded locally or remotely.

The recorded Session can then be analyzed off-line using the Analyzer.

RECORDED DATA
Breaths 227
Duration 00:11:16
PriorBreaths 5811

ANALYSIS WINDOW
BreathRange 1-20
Duration 00:00:56

Select Recording

View Charts

View Waveforms

View Statistics

View Alerts






View Raw Data

James Bond [11-02-2024 15:45:06]



INSPIRE-100 Recordings



| Recording Name | Created | Actions |
|----------------|---------------------|---|
| James Bond | 11-02-2024 15:45:06 |    |
| New Recording | 06-02-2024 18:20:35 |    |
| New Recording | 06-02-2024 18:18:46 |    |
| test | 28-01-2024 18:07:11 |    |

SYSTEM UID
UID_28615E07D6013C4A
(BANGALORE)

INSPIRE-100
Analyzer

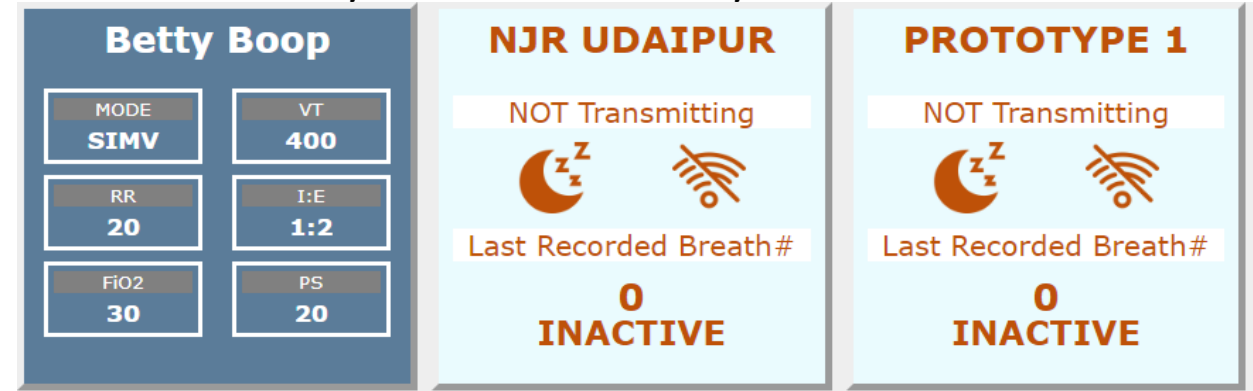
 **TekMedika**

Nurses' Station

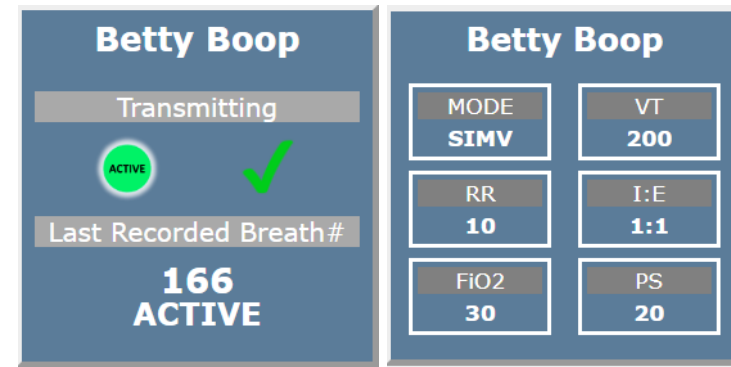
Synopsis of all systems

Online Status
Current State
Alarms

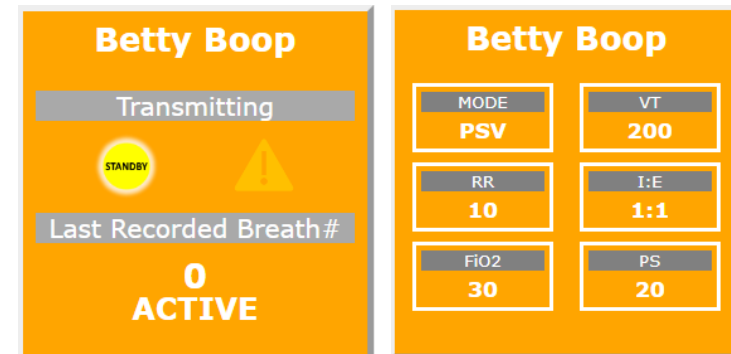
One System Active. Two Systems Inactive.



Alternating Views for Active Systems



Warning Alternating Views for Systems



Updating Firmware

Firmware releases available on the WEB.

Step-by-step menu driven update procedure

Step-by-step Instructions

Arduino Builder
One-time Download

Select and Download Release

| Version | Release Date | Get |
|---------|--------------|---|
| 1.0.1 | 30-Jan-2024 |  |

INSPIRE-100 Update Firmware



Ventilation Modes

The 4 most frequently used

Continuous Mandatory Ventilation (CMV)

Volume Controlled
Mandatory Breaths

Ignore spontaneous
breaths

Synchronized Assist Control Ventilation (Sync ACV)

Volume Controlled
Mandatory Breaths

Volume controlled
breaths in response
to spontaneous
breaths

Breath
Synchronization

Synchronized Intermittent Mandatory Ventilation (SIMV)

Volume Controlled
Mandatory Breaths

Pressure supported
breaths in response
to spontaneous
breaths

Breath
Synchronization

Pressure Support Ventilation (PSV)

Pressure supported
breaths in response
to spontaneous
breaths

Monitoring of Minute
Volume

Fallback to SIMV if
insufficient Minute
volume

Volume Controlled Breaths

(All modes)

Tidal Volume (ml)

200 to 600 ml
increments of 50 ml

Respiratory Rate (bpm)

10 to 30 bpm
increments of 1 bpm

Inspiration/Expiration Ratio (I:E)

1:1 1:2 1:3

PEEP (cmH₂O)

4 to 15 cmH₂O
increments of 1 cmH₂O

Max Pressure (cmH₂O)

15 to 50 cmH₂O
increments of 5 cmH₂O

FiO₂ Support

System Managed
Externally Controlled
21% to 100%

Pressure Supported Breaths

(SIMV & PSV modes)

Support Pressure (PS)

5 cmH₂O to 35 cmH₂O in increments of 5 cmH₂O

Support Pressure Termination (TPS)

Flow-dependent

Terminate when flow falls to 10%, 20%, 30%, 40%, 50%
or 60% of peak flow

Time dependent

Terminate after 1.0 to 2.5 secs in increments of 0.5 secs

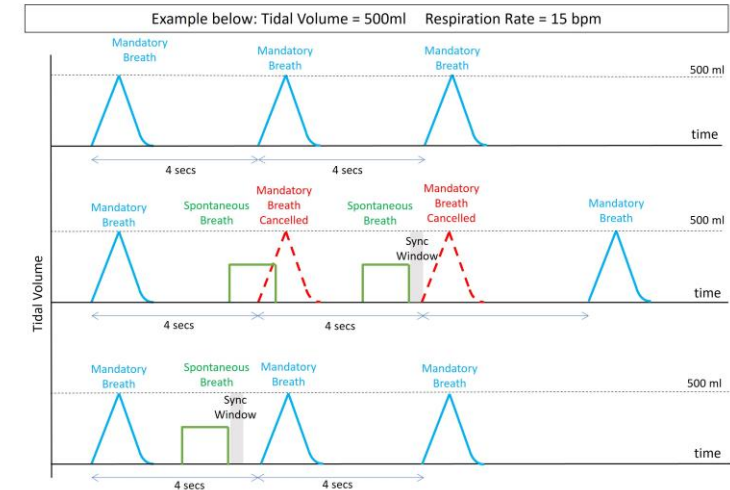
Breath Synchronization

Both ACV and SIMV modes

- A must for patient comfort
- Synchronize Mandatory breaths with Spontaneous breaths
- Prevent breath stacking

Breath Syncing in SIMV mode

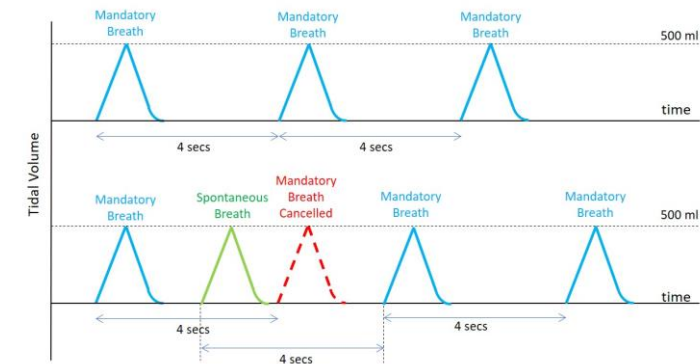
There is a sync-window – the next mandatory breath is rescheduled only if spontaneous breath within the sync-window



Breath Syncing in Synchronized AC Mode

There is no sync-window – the next mandatory breath is always rescheduled after a spontaneous breath

Example below: Tidal Volume = 500ml Respiration Rate = 15 bpm



FiO_2 Settings

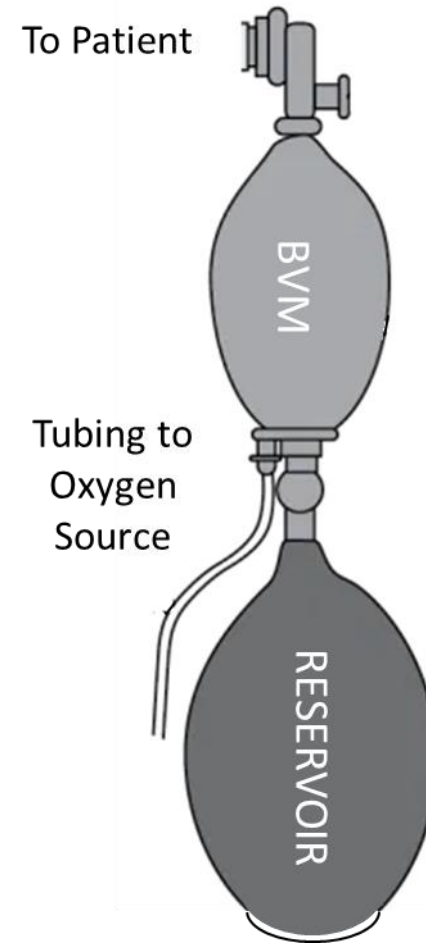
Without the Reservoir bag, FiO_2 delivered is the Atmospheric O_2 content at site

FiO_2 delivery with the Reservoir bag is mathematically modelled, calibrated and verified in the Lab to provide $\pm 5\%$ accuracy


Front-panel guides the user in setting the appropriate input O_2 flow rate from the O_2 source for a given FiO_2

The mathematical model provides for a possible O_2 concentrator as an O_2 source (purity $< 100\%$)

Online Web-accessible FiO_2 calculator is also provided for exploration purposes



INSPIRE-100 FiO_2 Calculator



Required Incoming O_2 Flow

0.0 (litres/min)

Altitude: 0 feet

Desired VT (ml) 400

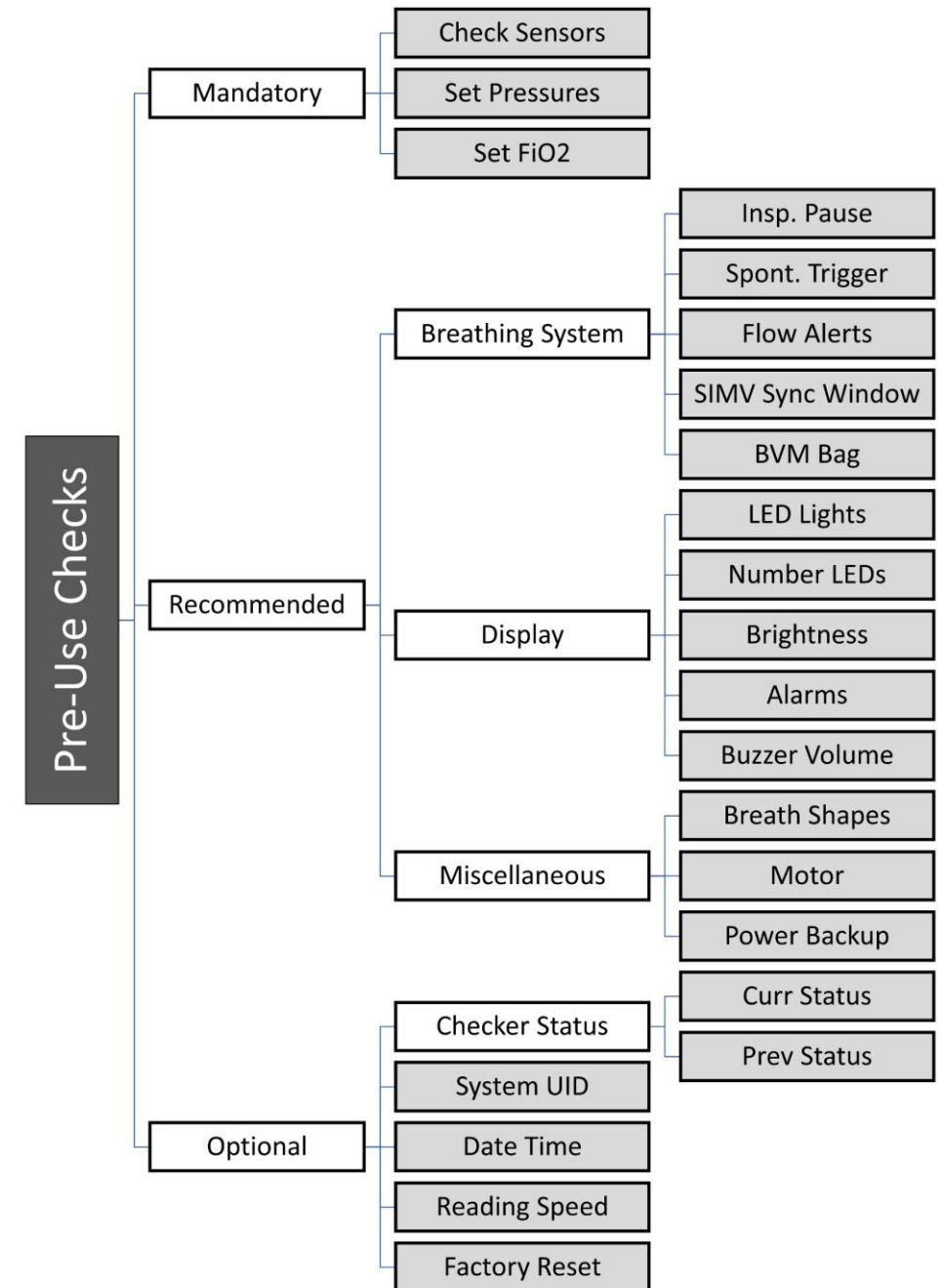
Desired RR (bpm) 15

O_2 Purity (%) 21

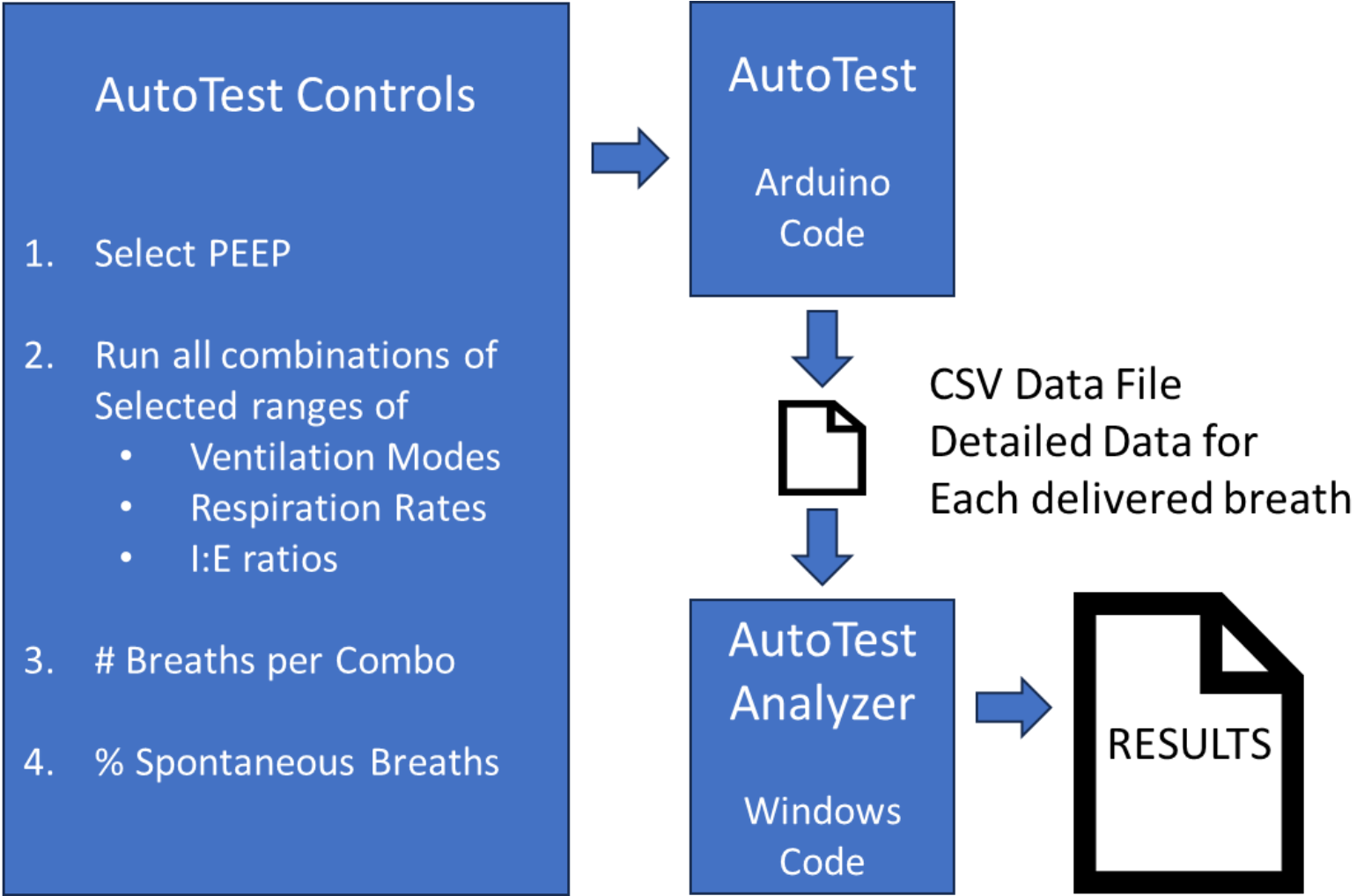
Desired FiO_2 (%) 21

Alarms and Safety Features

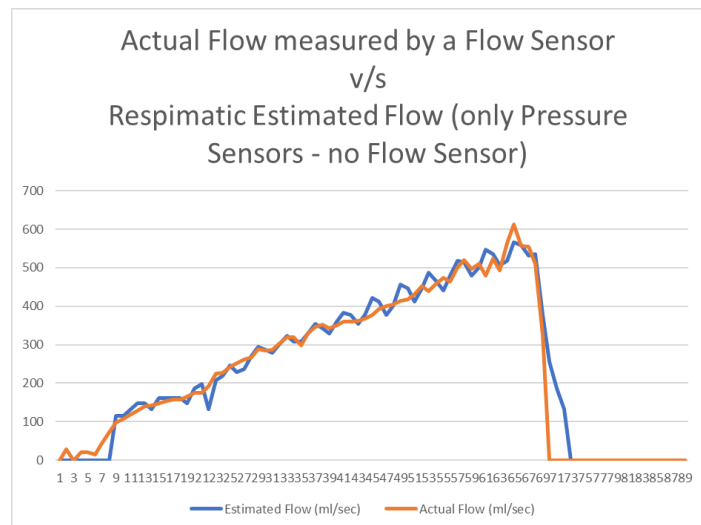
- **Enforcement of Pre-use checks**
- **Maintenance Breaths till Alarm situation rectified**
- **Alarms, Warnings and Notifications**
 - Max Pressure Alarm
 - Pressure Leak Alarm
 - Pressure Loss Alarm
 - Airway Blockage Alarm
 - System Temperature Alarm
 - Sensor Failure Alarm
 - Breathing Circuit Failure Alarm
 - Detect coughing/hiccupping fits
 - Inconsistent input parameters
 - Extreme parameter combination warnings
 - And many more ...



Automated Testing

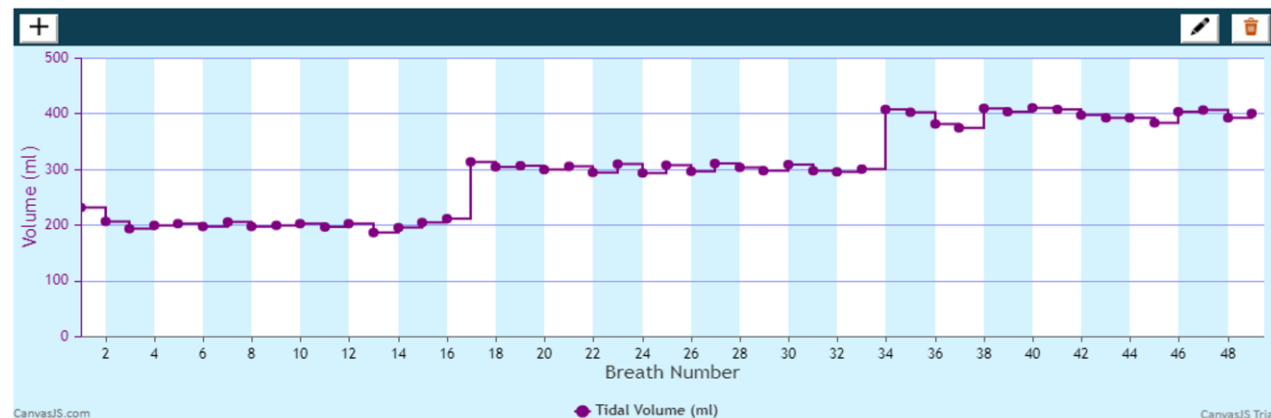


Some Results

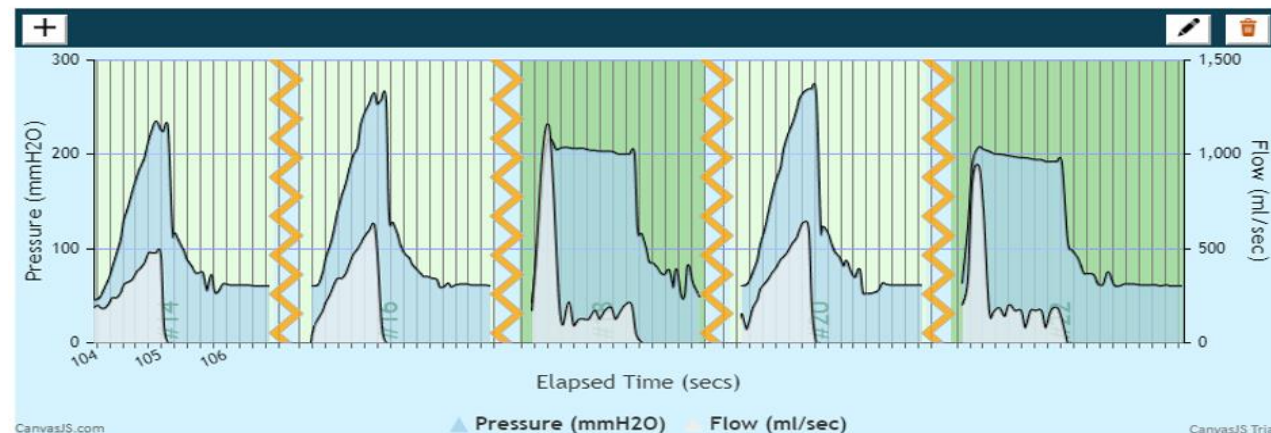


| Sample FiO2 Data | | | | | |
|------------------|----|------------|----------|------------|-------|
| PEEP=6, EI=2 | | | Measured | Calculated | ERROR |
| VT | RR | O2 (l/min) | FiO2(%) | FiO2(%) | % |
| 400 | 20 | 2 | 40.5 | 39 | 4% |
| 400 | 20 | 2.5 | 45.5 | 43.5 | 4% |
| 400 | 20 | 3 | 49 | 48 | 2% |
| 400 | 20 | 3.5 | 54 | 53.5 | 1% |
| 400 | 20 | 4 | 59.8 | 57 | 5% |
| 400 | 20 | 4.5 | 63.5 | 61.5 | 3% |
| 400 | 20 | 5 | 67.5 | 66 | 2% |
| 400 | 30 | 2 | 33 | 33 | 0% |
| 400 | 30 | 2.5 | 36.5 | 36 | 1% |
| 400 | 30 | 3 | 38.5 | 39 | 1% |
| 400 | 30 | 3.5 | 41.5 | 42 | 1% |
| 400 | 30 | 4 | 44.5 | 45 | 1% |
| 400 | 30 | 4.5 | 47.1 | 48 | 2% |
| 400 | 30 | 5 | 49.8 | 51 | 2% |

VT Titration for VT = 200, 300 and 400ml



A Mix of VC and PS Breaths



Thank you
