

Respimatic 100



Setting the Context

The Motivation

The Problem Statement

RESPIMATIC 100

(Patent Pending)

Is it right for you?

Need adult, non-invasive respiratory support?

Support from Initiation to Weaning?

No compressed air or piped Oxygen?

Connect to O₂ Cylinder or Concentrator?

Full range of Respiration parameters?

Breath Synchronization for Patient Comfort?

Remote monitoring capability?

Handle harsh-uncontrolled Environment?

Easy-to-use System?

Budget Friendly?

Respiration Assist Devices

Categories – Usage and Pricing

Features

Less than Rs 50,000



CPAP

Less than Rs 1 Lakh



BiPAP

AFFORDABLE
feature set for PHC,
Small Clinic, and
Ambulance Use?

Big Hole

Rs 12 Lakhs ++

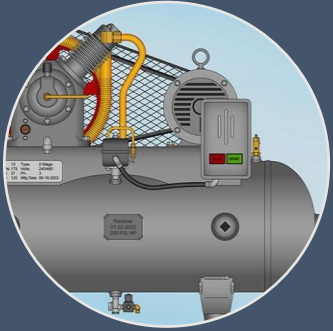


ICU Ventilator

CPAP v/s BiPAP v/s RESPIMATIC 100 v/s ICU-VENTILATOR

CPAP	BiPAP	Respimatic 100	ICU Ventilator
Continuous Positive Airway Pressure	Continuous Bi-Level Airway Positive Pressure	Mechanical Ventilation with 4 most-used ventilation modes and controls	Mechanical Ventilation with very sophisticated modes and controls
Non-invasive	Non-invasive	Non-invasive	Non-invasive + Invasive
High Flow + PEEP	Inspiratory Pressure + PEEP	Tidal Volume + Support Pressure + PEEP	Tidal Volume + Support Pressure + PEEP
Useful for Type 1 respiratory Failure (Hypoxemic)	Useful for Type 2 respiratory Failure (Hypercapnic)	Useful for Hypoxemic and Hypercapnic respiratory failure	Useful for Hypoxemic and Hypercapnic respiratory failure
Continuous flow of air at a constant pressure. Increases mean airway pressure to recruit collapsed alveoli	Continuous flow of air at different constant pressures during inspiration and expiration breathing phase	Independent control over the volume, the respiration rate and pressure	Independent control over the volume, the respiration rate and pressure
Useful only when patient can breathe on his own	Useful only when patient can breathe on his own	Useful when patient can or CANNOT breathe on his own	Useful when patient can or CANNOT breathe on his own
Only Spontaneous breaths that are patient triggered.	Only Spontaneous breaths that are patient triggered.	Spontaneous breaths + Mandatory breaths controlled by RR and I:E	Spontaneous breaths + Mandatory breaths controlled by RR and I:E
External FiO2 control	External FiO2 control	System assisted FiO2 control	Direct FiO2 control
Breath Synchronization N/A	Breath Synchronization N/A	Full Breath Synchronization	Full Breath Synchronization
No Tidal Volume control	Indirect Tidal Volume control (IPAP-EPAP)	Direct Tidal Volume control	Direct Tidal Volume control
No Respiration Rate control	No Respiration Rate control	Direct Respiration Rate control	Direct Respiration Rate control
No Inspiration:Expiration ratio control	No Inspiration:Expiration ratio control	Direct Inspiration:Expiration control	Direct Inspiration:Expiration control
External Humidity control	External Humidity control	External Humidity control	Direct Humidity control
No display of Peak, Plateau or PEEP	No display of Peak, Plateau or PEEP	Full display of Peak, Plateau and PEEP	Full display of Peak, Plateau and PEEP
Minimal alarm signals	Minimal alarm signals	Full set of Alarm signals	Full set of Alarm signals
No remote monitoring	No remote monitoring	Sophisticated Remote WEB Dashboard	Minimal Remote monitoring (if any)

Observations on Ventilator Evolution



Iron Lung
Age



Pneumatic
Age



μController
Age



Smart
"E"-Age

Most-used Ventilation
Modes have not changed

- Volume and Pressure Control
- Control BPM, I/E, VT and PS
- Monitor pressures and flow
- Safety Alarm systems

Diminishing Returns from
what has evolved ...

- Exotic Ventilation modes
- Multitude of Sensors
- Fancy Touch-screen LCD Displays

Respimatic 100 Details

System Components

Technical Details

US and INDIA IP Protection

(19) **United States**
(12) **Patent Application Publication** (10) **Pub. No.: US 2023/0001126 A1**
Nanda et al. (43) **Pub. Date: Jan. 5, 2023**

(54) **VENTILATOR** 2205/52 (2013.01); A61M 2016/0027 (2013.01); A61M 2205/70 (2013.01)

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(21) Appl. No.: **17/557,752**

(22) Filed: **Dec. 21, 2021**

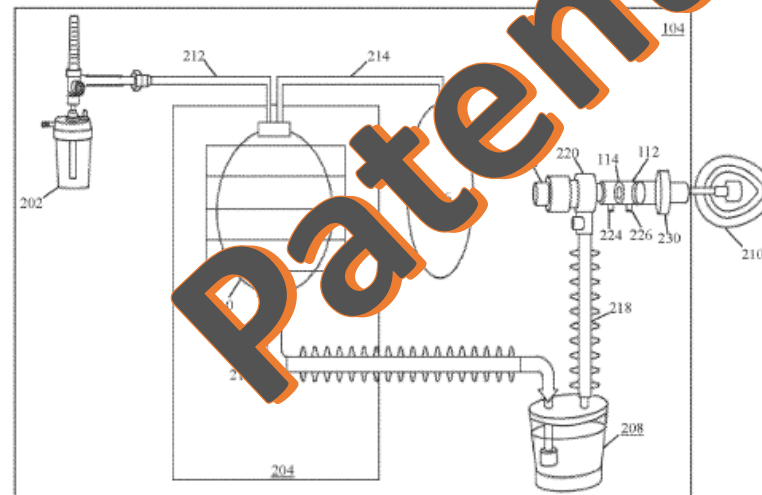
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CPC **A61M 16/204** (2014.02); **A61M 16/0078** (2013.01); **A61M 16/0003** (2014.02); **A61M**

(57) **ABSTRACT**
Provided is a ventilator that includes a breathing system, a mechanical system coupled to breathing system, and a control system coupled to breathing system and mechanical system. The control system includes pressure sensors, processing circuitry, and memory configured to store a look-up table. The processing circuitry receives a set of values for plurality of parameters, identifies a compression value from a plurality of compression values in the look-up table based on the received set of values. The processing circuitry causes the mechanical system to compress a bag valve of the breathing system in accordance with the identified compression value. The compression of the bag valve causes gaseous inhalant to flow through the breathing system with a time-interval. The processing circuitry identifies an actual volume of the gaseous inhalant and iteratively adjusts the compression value of the bag valve to achieve a desired volume of the gaseous inhalant.



Respicmatic 100 - Preliminary and Confidential

$$Q \propto \sqrt{\frac{(P_{G1} - P_{G2})}{(P_{G1} + P_{G2}) + 2 * Patmosphere}}$$

An important and necessary simplification is that P_{G1} and P_{G2} encountered in our system are of the order of tens of cmH₂O while $Patmosphere$ is of the order of a thousand cmH₂O of pressure. At sea level, $Patmosphere$ is approximately 1000 cmH₂O. Even at an altitude of 15,000 feet, $Patmosphere$ is approximately 600 cmH₂O. On the other hand, the P_{G1} and P_{G2} in the system range from 1 cmH₂O to 60 cmH₂O.

The term $(P_{G1} - P_{G2})$ is negligible compared to $(2 * Patmosphere)$, even more so since it is divided by a square root. The flow equation can be simplified to the one below.

$$Q \propto \sqrt{\frac{(P_{G1} - P_{G2})}{Patmosphere}}$$

Recalling Equation 2 from the theory section above, this equation can be recast as below given that the orifice characteristics and pressure tap locations are the same for every system.

$$Q = C * \frac{\sqrt{(P_{G1} - P_{G2})}}{\sqrt{(Patmosphere)}} \quad \text{where } C = f(Re) \text{ Reynold's number}$$

At a given geographical location, $Patmosphere$ is also a constant. So, the above equation further reduces to the one below.

$$Q = \left(\frac{C}{\sqrt{Patmosphere}} \right) * \sqrt{(P_{G1} - P_{G2})}$$

The equation needs further simplification to ease the computation burden of the square root computation for and inexpensive micro-controller. The constraints are as below.

Our Solution *RESPIMATIC 100*

4 Commonly Used
Ventilation Modes
CMV, ACV, SIMV, PSV

Respiration Rate, Tidal
Volume, PEEP, Pressure
Support & FiO₂ Controls

Volume Controlled and
Pressure Supported
Breaths

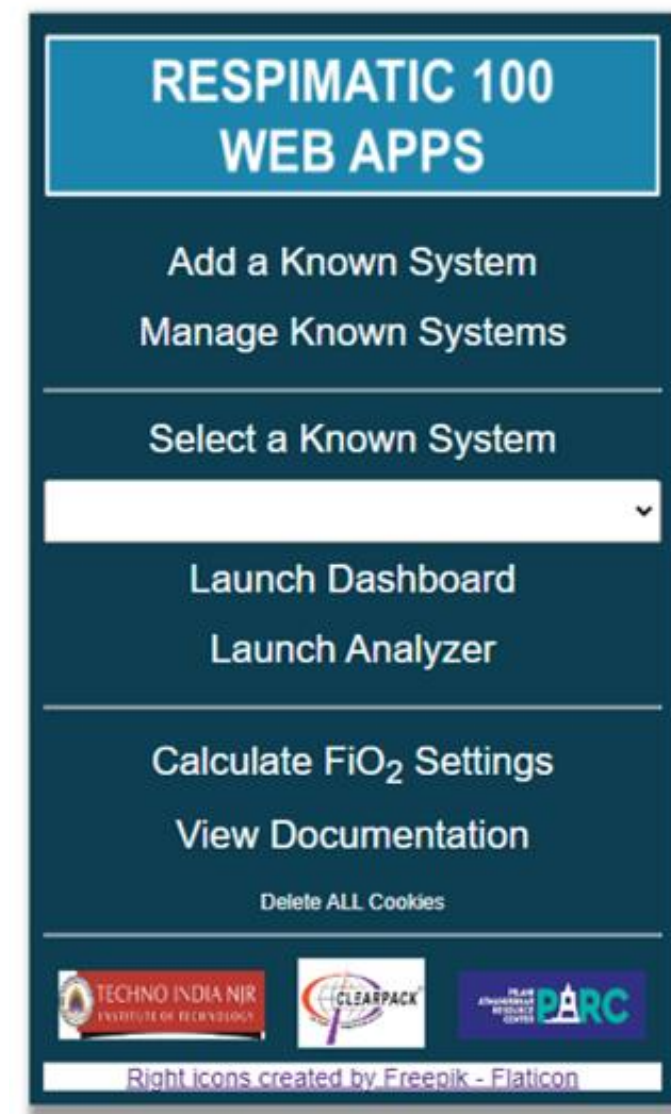
Mandatory &
Spontaneous Breaths
with Full Breath
Synchronization

Complete set of WEB Apps
Remote Dashboard
Remote Recorder
Remote Analyzer
FiO₂ Calculator

Low-speed Wi-Fi sufficient
Phone Hot-spot sufficient

Uses secure HTTPS protocol

Field upgradable with new
Firmware releases

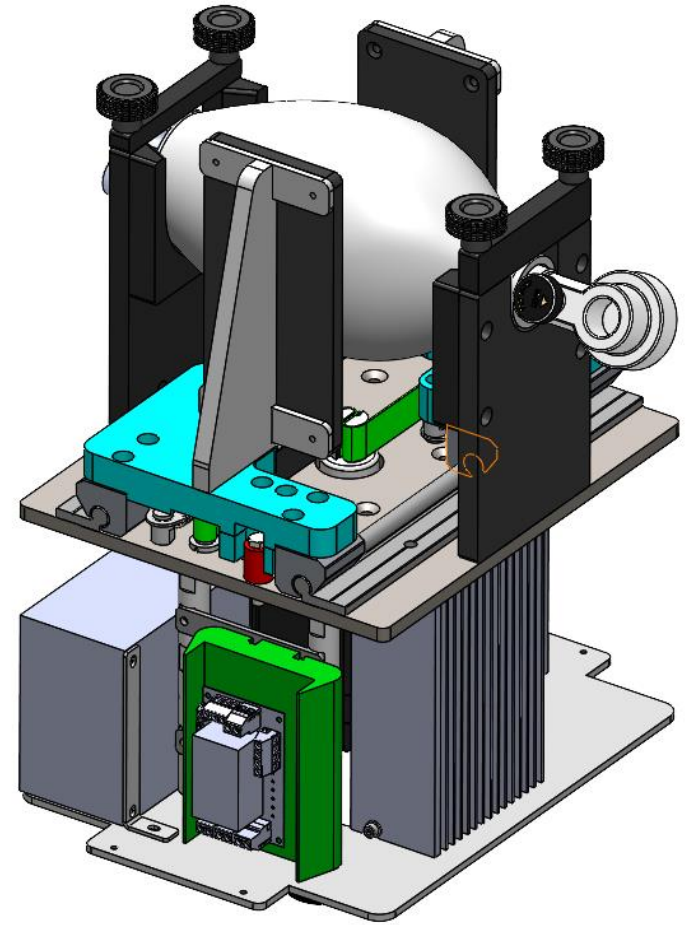
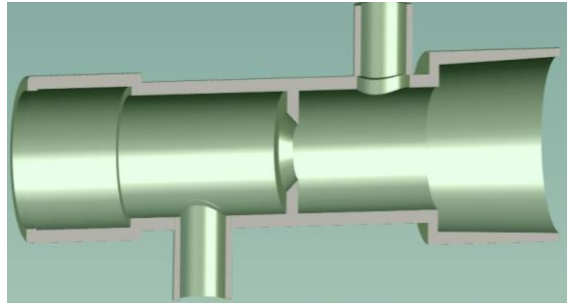


<https://www.respimatic.com>

Respimatic 100

Under the hood

Low Production Cost
Compact and Robust
Intuitive HMI
Simple to operate



Simple
Electronics
COTS
components

Rugged
mechanical
system

Complete
Parameter
monitoring

Complete set of
alarm
conditions

Robust, Suitable
for mass
production

Breathing Circuit

Proprietary, patent-pending Pressure line connector with Orifice plate

COTS single-limb Breathing Circuit with NRBM

BVM or Ambu Bag with Reservoir

Pressure sensors, PEEP valve

HME Filter

Humidifier

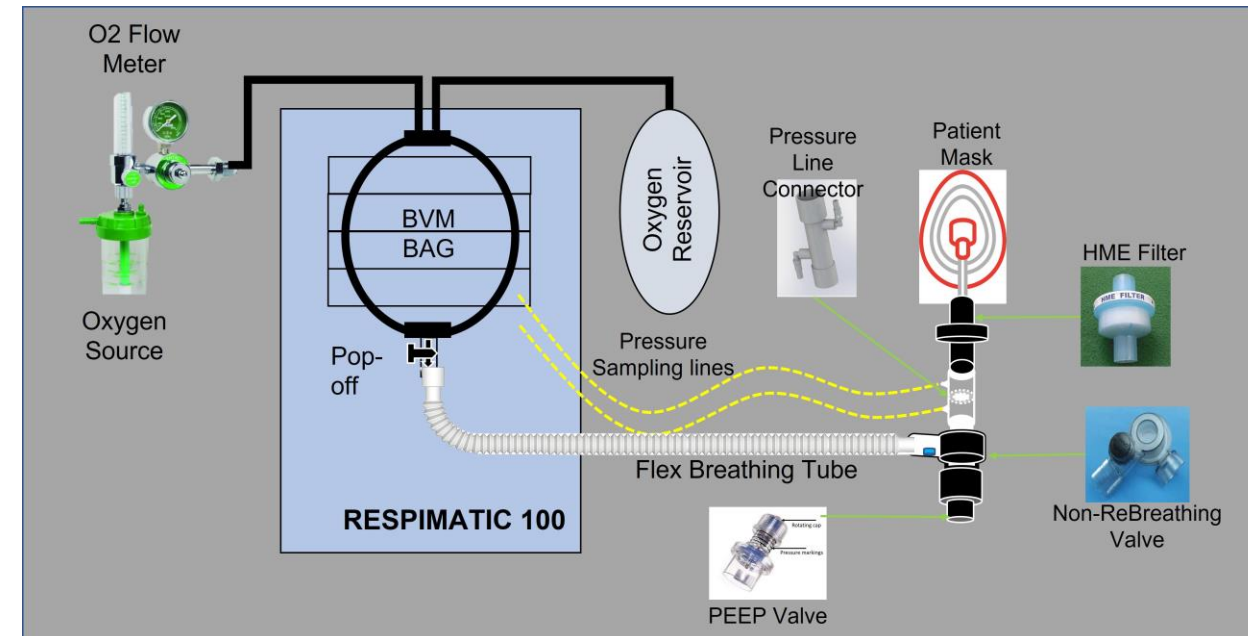
Oxygen Source



Off-the-Shelf Single limbed Circuit with NRBM



Proprietary Dual Pressure line Connector



Front Panel

The Human-Machine Interface

Simple Tactile buttons
No delicate touch screen etc.

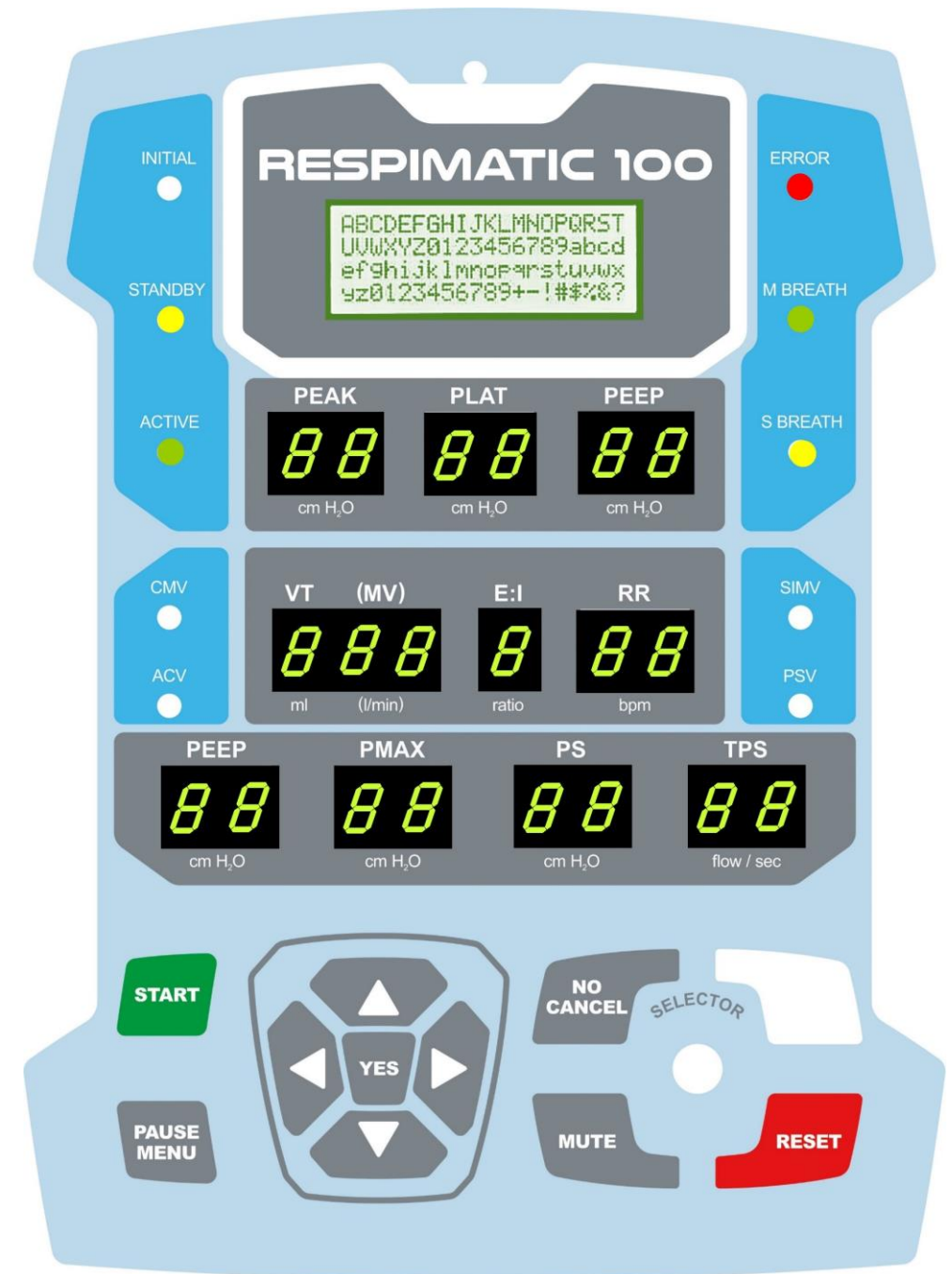
Easy to read 7-seg LED Parameters Display

Parameter selection using simple arrow buttons

4-line LCD Display for displaying Messages and Menus

Peak, Plateau, PEEP pressures displayed after each breath

Shows Delivered Volumes, Lung Compliances, Breath types etc.



Dashboard Snapshot View

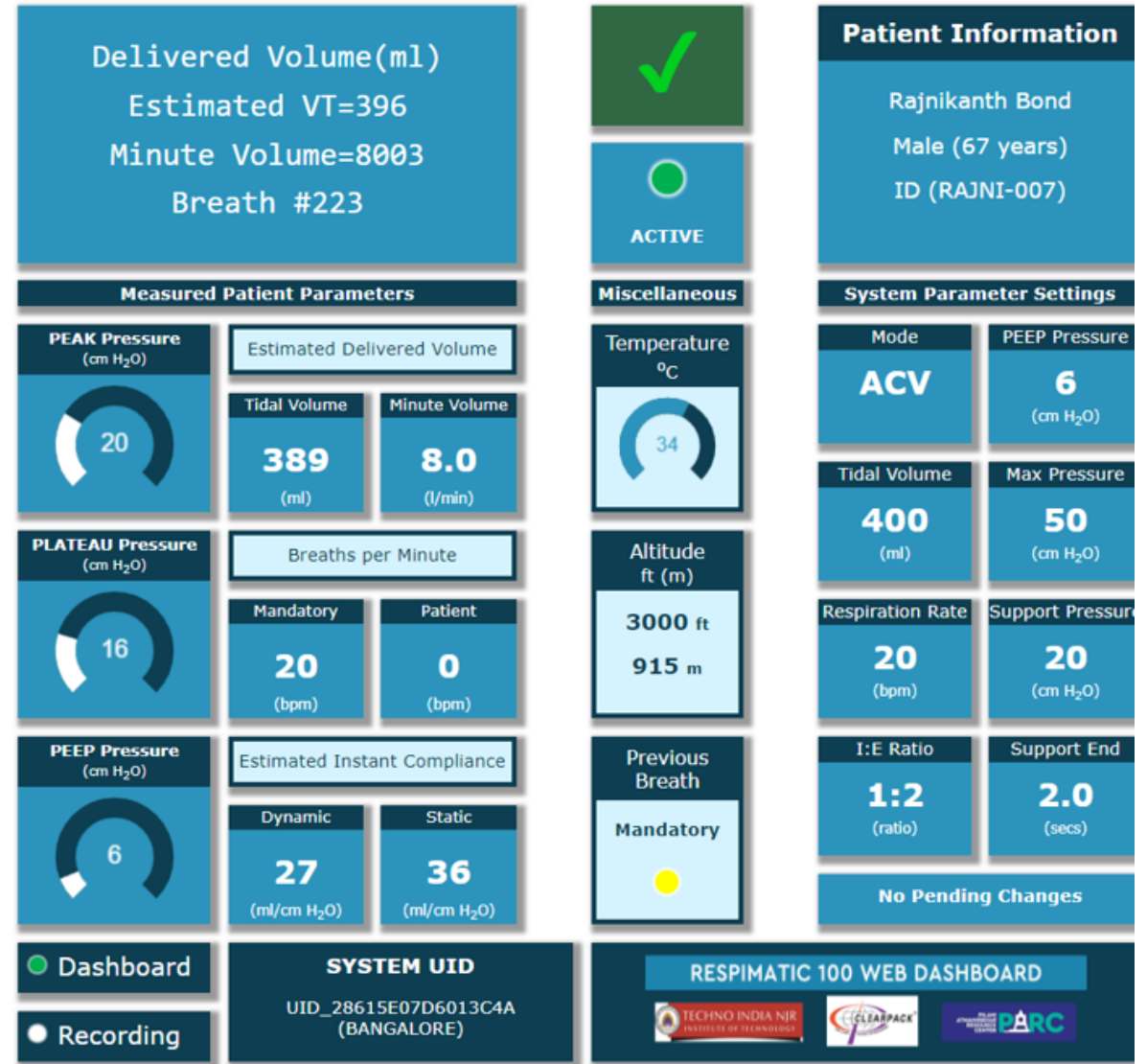
Anyone, anywhere in the world can monitor any patient via the WEB

Multiple specialists can monitor same patient

One specialist can monitor multiple patients

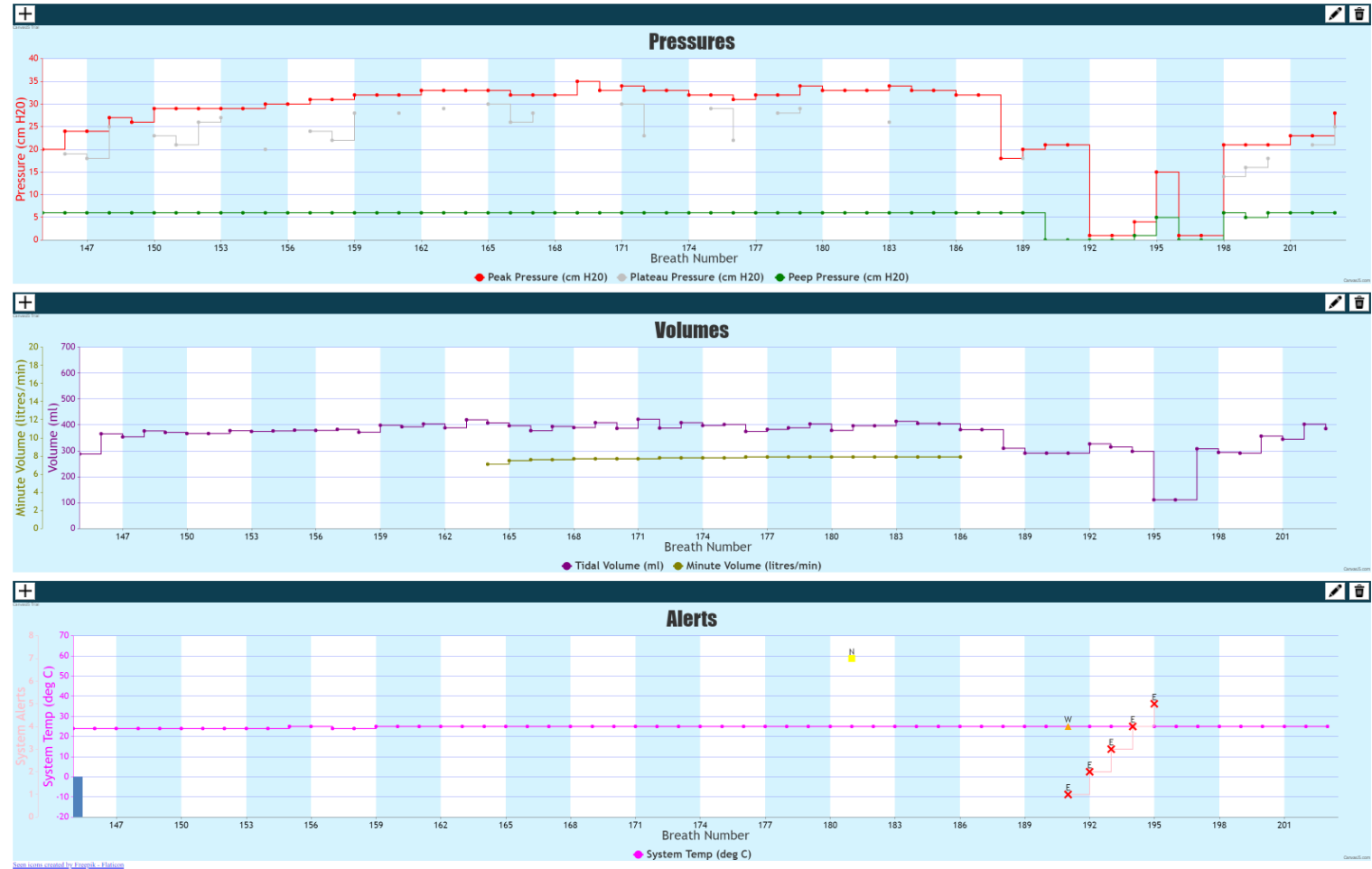
5 Dashboard views

- Snapshots
- Charts
- Statistics
- Breath Shapes
- Alerts



<https://www.respimatic.com>

Dashboard Charts View



Dashboard Statistics View

Parameters Measured

Parameter	Units	Min	Max	Avg
Peak Pressure	cmH2O	1	35	28.1
Plateau Pressure	cmH2O	17	33	27.1
PEEP Pressure	cmH2O	5	7	6.0
Tidal Volume Delivered	ml	150	412	359.4
Minute Volume Delivered	litres/min	5.6	5.9	5.7
Mandatory BPM	bpm	15	16	15.2
Spontaneous BPM	bpm	0	1	0.7
FIO2	%	50	50	50.0
Instantaneous Static Compliance	ml/cmH2O	14	30	18.4
Instantaneous Dynamic Compliance	ml/cmH2O	14	22	16.5
System Temperature	degC	29	30	29.2

Miscellaneous Information

Information	Value
Number of Breaths	73
Number of Mandatory Breaths	56
Number of Spontaneous Breaths	17
Number of Maintenance Breaths	0
Number of Missing Breaths (Comms Failure)	0
Number of Notifications	0
Number of Warnings	2
Number of Errors	17

Static Information

Patient Name: --

Patient Info: --

System Deployment Altitude: 3000 (915) ft(m)

Parameter Settings Used

Parameter	Units	Values
Ventilation Mode	mode	ACV,CMV
Tidal Volume	ml	400,300
Respiration Rate	bpm	15,20
I:E Ratio	ratio	1:3,1:2
PEEP Pressure	cmH2O	6
Maximum Pressure	cmH2O	50
Support Pressure	cmH2O	25
Support Pressure Termination	%flow,secs	F20%
FIO2	%	50

Sequence of Parameter Combinations

MODE	VT	RR	I:E	PEEP	PPMAX	PS	TPS	FIO2	# of BREATHS	Before BREATH#
ACV	400	15	1:3	6	50	25	F20%	50	17	0
CMV	300	15	1:2	6	50	25	F20%	50	16	17
ACV	400	15	1:3	6	50	25	F20%	50	21	33
ACV	400	20	1:3	6	50	25	F20%	50	19	54

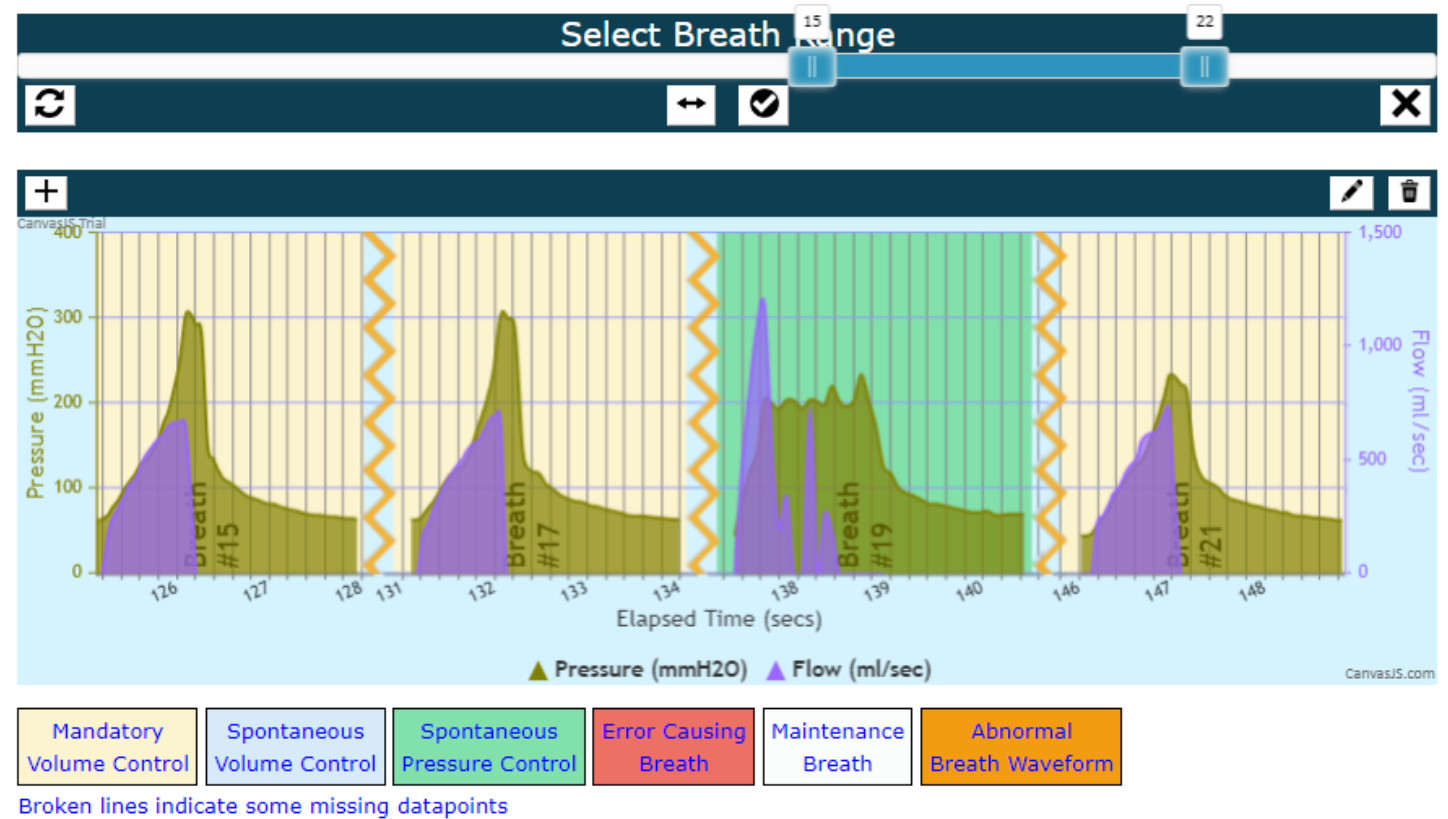
Dashboard Waveforms View

Pressure and
Flow Graphs

For Selected
Breaths

Periodic
Display

Display on
demand



Dashboard Alerts View

Session Errors

ERROR #1 DateTime: [09-12-2022]06:55:16

Leakage in
Breathing Circuit
Switching to
Maintenance Breaths

ERROR #2 DateTime: [09-12-2022]06:55:21

[ERROR] state
Press PAUSE to show
the System state
leading to ERROR

ERROR #3 DateTime: [09-12-2022]06:55:25

Leakage in
Breathing Circuit
Maintenance mode
Deliver safe breaths

ERROR #4 DateTime: [09-12-2022]06:55:29

[ERROR] state

Session Warnings

WARNING #1 DateTime: [09-12-2022]06:43:16

PEEP delta measured
up to -0.8 cm H2O
Adjust valve/setting
YES -> Commit

WARNING #2 DateTime: [09-12-2022]06:43:19

PEEP delta measured
up to -1.0 cm H2O
Adjust valve/setting
YES -> Commit

WARNING #3 DateTime: [09-12-2022]06:43:21

PEEP delta measured
up to -0.9 cm H2O
Adjust valve/setting
YES -> Commit

WARNING #4 DateTime: [09-12-2022]06:55:14

PEEP delta measured

Session Information

INFO #1 DateTime: [09-12-2022]06:45:23

1 Breath(s) missed
Info not received by
Dashboard due to
Internet packet loss

INFO #2 DateTime: [09-12-2022]06:46:26

1 Breath(s) missed
Info not received by
Dashboard due to
Internet packet loss







INFO #3 DateTime: [09-12-2022]06:47:17

1 Breath(s) missed
Info not received by
Dashboard due to
Internet packet loss

INFO #4 DateTime: [09-12-2022]06:47:28

1 Breath(s) missed

Any patient Session can be recorded locally or remotely.

RESPIMATIC-100 Session Databases					
Session Name	Created	Actions			
Demo Session	09-12-2022 06:39:24	✓  			
New Session	29-11-2022 09:08:55	✓  			
Demo	29-11-2022 07:51:30	✓  			

Updating Firmware

Firmware releases available on the WEB.

Step-by-step menu driven update procedure

RESPIMATIC 100 Update Firmware

Step-by-step Instructions

One-time Download
Arduino Builder

Select and Download Release

Version	Release Date	Get
1.0.1	16-May-2023	



Ventilation Modes

The 4 most frequently used

Continuous Mandatory Ventilation (CMV)

Volume Controlled
Mandatory Breaths

Ignore spontaneous
breaths

Synchronized Assist Control Ventilation (Sync ACV)

Volume Controlled
Mandatory Breaths

Volume controlled
breaths in response
to spontaneous
breaths

Breath
Synchronization

Synchronized Intermittent Mandatory Ventilation (SIMV)

Volume Controlled
Mandatory Breaths

Pressure supported
breaths in response
to spontaneous
breaths

Breath
Synchronization

Pressure Support Ventilation (PSV)

Pressure supported
breaths in response
to spontaneous
breaths

Monitoring of Minute
Volume

Fallback to SIMV if
insufficient Minute
volume

Volume Controlled Breaths

(All modes)

Tidal Volume (ml)

200 to 600 ml
increments of 50 ml

Respiratory Rate (bpm)

10 to 30 bpm
increments of 1 bpm

Inspiration/Expiration Ratio (I:E)

1:1 1:2 1:3

PEEP (cmH₂O)

4 to 15 cmH₂O
increments of 1 cmH₂O

Max Pressure (cmH₂O)

20 to 50 cmH₂O
increments of 5 cmH₂O

FiO₂ Support

System Managed
Externally Controlled
21% to 100%

Pressure Supported Breaths

(SIMV & PSV modes)

Support Pressure (PS)

5 cmH₂O to 30 cmH₂O in increments of 5 cmH₂O

Support Pressure Termination (TPS)

Flow-dependent

Terminate when flow falls to 10%, 20%, 30% of peak flow

Time dependent

Terminate after 1.0 to 2.5 secs in increments of 0.5 secs

Both ACV and SIMV modes

- A must for patient comfort
- Synchronize Mandatory breaths with Spontaneous breaths
- Prevent breath stacking

Breath Synchronization

FiO_2 Settings

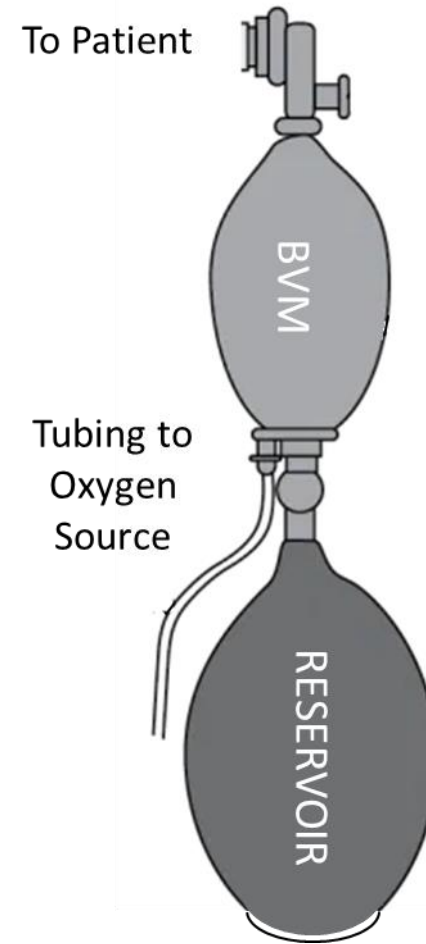
Without the Reservoir bag, FiO_2 delivered is the Atmospheric O_2 content at site

FiO_2 delivery with the Reservoir bag is mathematically modelled, calibrated and verified in the Lab to provide $\pm 5\%$ accuracy

Front-panel guides the user in setting the appropriate input O_2 flow rate from the O_2 source for a given FiO_2

The mathematical model provides for a possible O_2 concentrator as an O_2 source (purity $< 100\%$)

Online Web-accessible FiO_2 calculator is also provided for exploration purposes



O_2 Flow Rate Calculator RESPIMATIC 100

Required Incoming O_2 Flow
6.8 (litres/min)

Altitude: 3000 feet

Desired VT(ml) Desired RR(bpm)

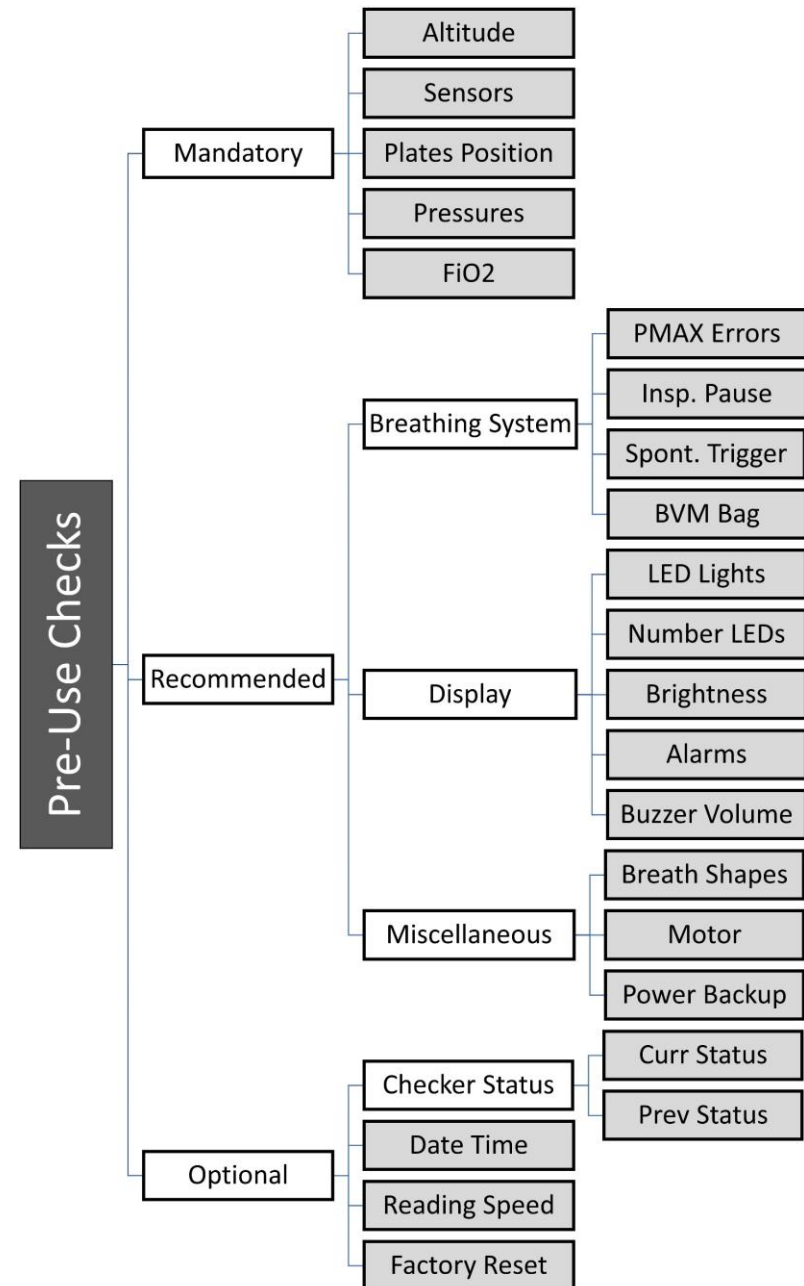


O_2 Source Purity(%) Desired FiO_2 (%)



Alarms and Safety Features

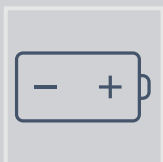
- Enforcement of Pre-use checks
 - Alarms, Warnings and Notifications
 - Maintenance Breaths till Alarm situation rectified
-
- Max Pressure Alarm
 - Pressure Loss Alarm
 - System Temperature Alarm
 - Sensor failure Alarm
 - Breathing Circuit Failure Alarm
 - Detect coughing/hiccuping fits
 - Inconsistent input parameters
 - And many more ...



Power Consumption



An online, sine-wave, external battery UPS recommended to continue operation during power outages



50 AH Car battery is sufficient to run the system for 5+ hours



100 AH Tubular battery is sufficient to run the system for 10+ hours



Input Voltage	180-250 V
Power Consumption	< 100 Watts

Respimatic Testing Process

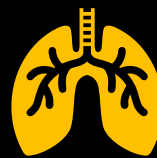
Timing, Flow and
Pressure Checks
for all
combinations of
various settings



Automated Testing for all combinations of VT, RR, IE, PEEP, PS with randomized spontaneous breath triggers



Automated testing of full day runs checked for timing within 1% of theoretical expectations



All testing so far with a simple test lung
Next step needs a more sophisticated test lung

Thank you

Backup

Market Analysis

Sample Waveforms



The Problem

Scarcity & Affordability

- India has amongst the lowest per capita ICU beds in the World*
 - 1.46 beds / 1000 people*
 - 3.65 ICU beds / Lakh people*
 - Only half of ICU beds are equipped with Ventilators
 - A meagre 1.8 Ventilators for one lakh people*
-
- ICU ventilators are expensive equipment
 - Unaffordable in remote clinics
-
- Ventilator Ambulances are
 - Either non-existent except in few major urban centres,
 - Or beyond the reach of majority of population

** As per April 2020 Study by Center for Disease Dynamics, Economics & Policy at Princeton University, USA*

The Problem Skilled Practitioners

ICU Ventilators require highly skilled manpower to operate and monitor

Ventilators lie unutilised due to shortage of doctors

TIMES NEWS NETWORK

Jaisalmer: The state government has given 17 ventilators, including 12 to Jaisalmer and five to Pokhran government hospitals. However, they were lying unutilised due to lack of doctors. The serious patients are being referred to Jodhpur and a large number of corona patients have died while undergoing treatment in Jodhpur.

On Tuesday, there were 42 fresh cases of Covid-19 in Jaisalmer district. On Sunday, 54 cases were reported. The condition of some patients is serious as they are being referred to Jodhpur which is a five hours journey from Jaisalmer.



MUCH TO IMPROVE

The main reason behind referring serious patients to Jodhpur is non-availability of ventilator facility and posts of main doctors are lying vacant.

There are only two physicians in the Jaisalmer hospital of which duty of one of the doctors is to take

tional doctor to run the ventilator whereas there is need of minimum two to three physicians, cardiologists etc.

Jaisalmer collector Ashish Modi said that all the 17 ventilators in the district are in operational condition and oxygen and other resources are available. He said that posts of cardiologist, physician are lying vacant due to which ventilators cannot be used for corona patients. Serious patients are referred to Jodhpur on time and Jodhpur divisional commissioner Dr Samit Sharma is monitoring the situation, he said. Jaisalmer government hospital PMO Dr VK Verma said that ventilator

व्यवस्थाओं को कोरोना: सरकार ने दिए वेंटिलेटर, आधे से अधिक इंस्टाल नहीं किए

प्रदेश में मरीजों को सासें उखड़ रहीं, यहाँ स्टोर में 'शो-पीस' बने वेंटिलेटर

कहीं पर्याप्त प्रशिक्षित स्टाफ ही नहीं

पत्रिका न्यूज नेटवर्क

चुरू/जिंदगढ़, प्रदेश में लगातार बढ़ रहे कोरोना वायरस के संक्रमण के बीच वेंटिलेटर की कमी होने पर सरकार ने वेंटिलेटर उपलब्ध करा दिए, लेकिन अस्पताल प्रशासन की लापरवाही के चलते जहाँ चुरू में आगे वेंटिलेटर अनेक स्टोर में ही हैं। वहीं, जिंदगढ़ के जिला अस्पताल में पर्याप्त प्रशिक्षित स्टाफ नहीं होने से परेशानी आ रही है तथा यहाँ भी 25 वेंटिलेटर इंस्टाल ही नहीं किए गए।

चुरू स्थित डेडराज मेडिकल अस्पताल में कोरोनाकाल से पहले 12 वेंटिलेटर ही थे। बाद में प्रधानमंत्री राहत कोष के तहत तीन चरणों में 30 नए वेंटिलेटर भेजे गए थे। वर्तमान में यहाँ 27 वेंटिलेटर उपयोग लिए जा रहे हैं। शेष 15 इंस्टाल तक नहीं कराए गए।



चुरू स्थित भारतीय अस्पताल के स्टोर में रखे वेंटिलेटर।

सात वेंटिलेटर मेल वाई में लगा दिए हैं। तीन को भी एक-दो दिन में इंस्टाल करवा दिया जाएगा। भारतीय अस्पताल के पास जो वेंटिलेटर हैं, उन्हें जरूरत से इंस्टाल कर दिया जाएगा। मेडिकल टीम को डेमी देकर प्रशिक्षित किया जाता है।

डॉ. हनुमान जयपाल, एमएससीट प्रोफेसर, मेडिकल कॉलेज, चुरू

सरकार ने जिला अस्पतालों को वेंटिलेटर उपलब्ध करा दिए, लेकिन चलाने के लिए यहाँ पर पर्याप्त प्रशिक्षित स्टाफ नहीं होने से परेशानी आ रही है।

23 वेंटिलेटर को इंस्टाल होने का इंतजार

कोटा, कोटा मेडिकल कॉलेज के कोविड अस्पताल में 52 वेंटिलेटर हैं और सभी चालू हैं। वहीं, कोरोना के

बढ़ने के बाद 23 नए वेंटिलेटर और आए हैं। इंस्टाल होना बाकी है। संचालन के लिए पर्याप्त कर्मिक हैं।

25 वेंटिलेटर इंस्टाल ही नहीं किए गए

जिंदगढ़ के जिला अस्पताल में कोरोना से पूर्व पाँच वेंटिलेटर थे, जो बढ़कर 42 हो गए हैं। इनमें से कुछ फोर्डिंग वेंटिलेटर हैं। वेंटिलेटर पर मरीज को रखने के लिए आईसीयू का प्रशिक्षित स्टाफ चाहिए और निश्चित के चिकित्सक की निगरानी की व्यवस्था होनी चाहिए। यहाँ आईसीयू का प्रशिक्षित स्टाफ करीब आधा दर्जन का ही है जो आईसीयू में हैं। यहाँ कुल 42 वेंटिलेटर में से अभी भी पाँच चालू हैं। शेष 37 वेंटिलेटर की काम में आ रहे हैं। 25 तो इंस्टाल नहीं किए गए।



कुवेरा (नागौर), स्थानीय सांसद हनुमान बेनीवाल की अनुरोधों पर शहर के राजकीय सामुदायिक स्वास्थ्य केन्द्र को मिले फोर्टबल वेंटिलेटर को सौंपने की स्टोर में रख दिया गया है। चिकित्साकर्मियों ने बताया कि फोर्टबल वेंटिलेटर वर्किंग मोड में है तथा जैसे ही जरूरत पड़ेगी। वाई में लेकर काम में ले लिया जाएगा।

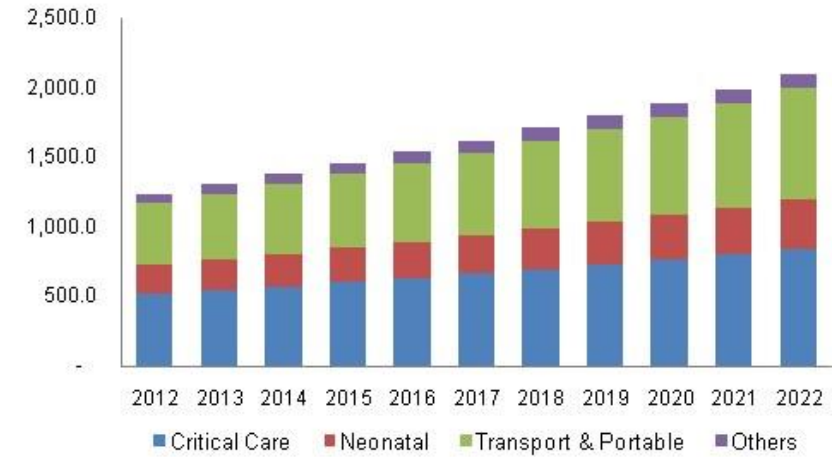
Market Need

25 to 50 ventilators per lakh people
in developed countries

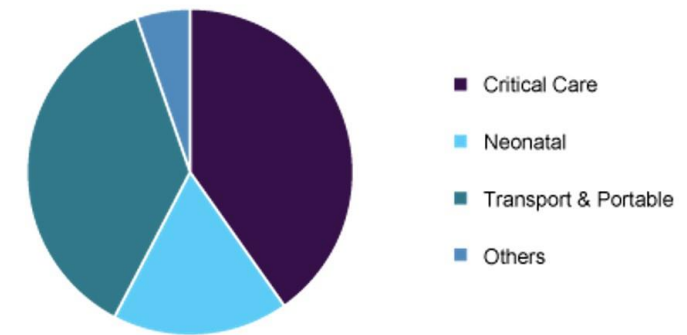
1.8 ventilators per lakh people*
(India)

Even less for lower income
developing and underdeveloped
countries*

** As per April 2020 Study by Center for Disease Dynamics,
Economics & Policy at Princeton University, USA*



Global Mechanical Ventilator Market Share, 2019



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