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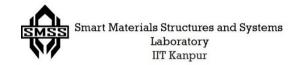


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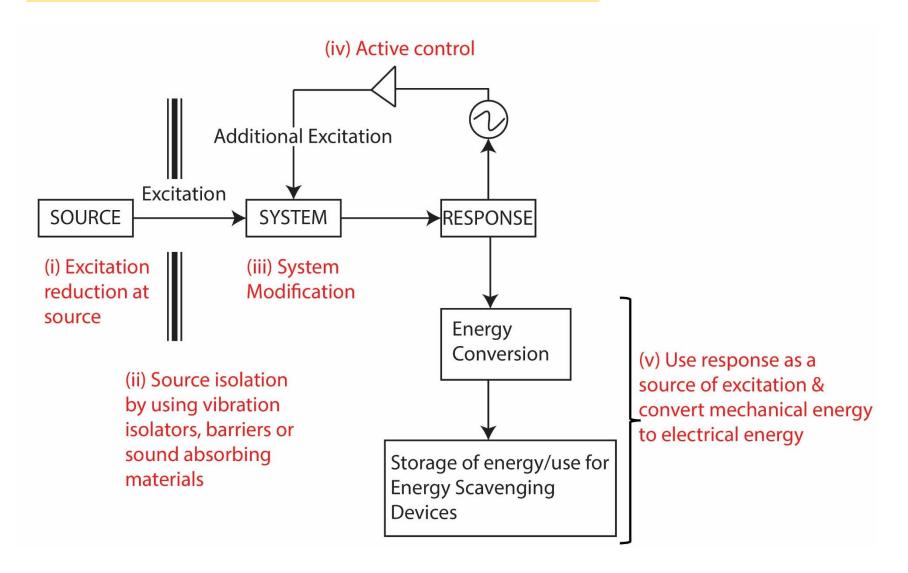
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Contents

- √ Various Vibration Control Strategies
 - Reduction of excitation at the source
 - Isolation of the Source
 - System Redesign
 - Remedial Measures

Vibration Control Strategies



(i) Reduction of excitation at the source

Examples:

- Balancing of unbalanced inertia forces rotors, engines.
- Changing the flow characteristics for flow induced vibrations.
- Reduce parameter variation for parametric excitation.
- Reducing friction, avoiding vortex shedding to reduce selfexcitation.

Vibration reduction at the source – an example

Consider Acoustic fatigue of Aircraft Structures. The fuselage & other structures of the aircraft are subjected to intense pressure fluctuations by the excitation forces generated in the Jet engines.

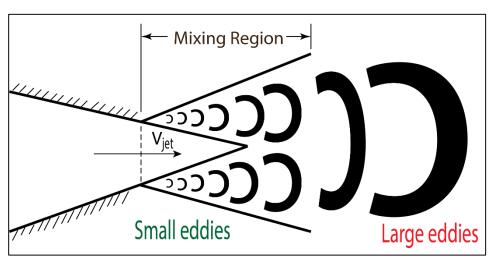
Due to the broad-band nature of this excitation, it is nearly impossible to avoid acoustic by simply redesigning the aircraft structure.

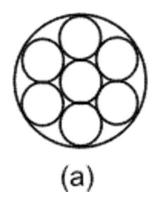
Jet Noise – 1% of Jet Energy

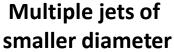


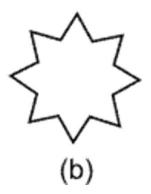
Analysis of Jet Flow

- ✓ High shear rate in the mixing region
- ✓ Large eddies low frequency, away from jet exit
- ✓ Small eddies high frequency
- ✓ Atmospheric attenuation of noise high at higher frequencies
- ✓ Large eddies for larger jet diameter





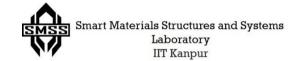




Serrated jet exit – gradual mixing of flow

Analysis of Jet Flow

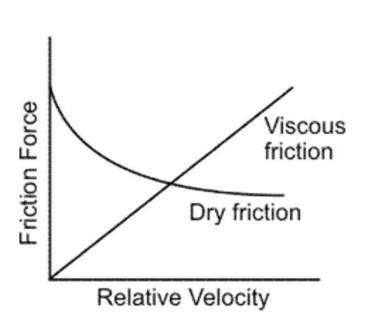
Preventive methodologies

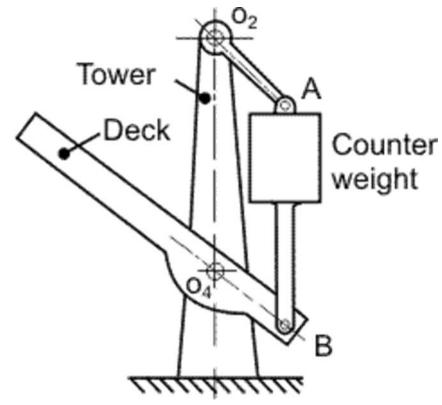


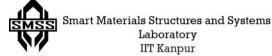
Ref.: Principles of Vibration Control, A. K. Mallik

Self-excited vibration – friction driven, e.g., Chatter – due to negative slope of the friction force

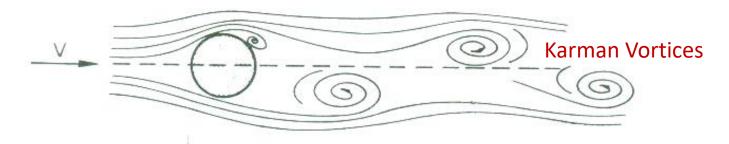
Reduce friction







Flow Induced Vibrations

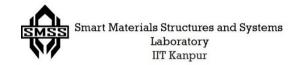


- √ Vortex shedding frequency f (Hz)
- ✓ Cylinder diameter D (m)
- √ Free stream velocity of the fluid V (m/s)

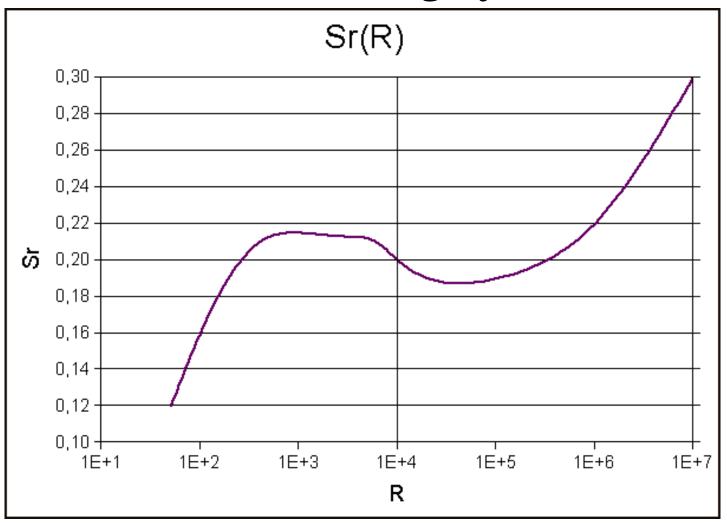
Strouhal number = (fD/V)

Approximately 0.2 for a cylinder

For other bluff bodies 0.12 - 0.17



Strouhal Number Variation with Reynolds Number for a Long Cylinder



Source provides the energy to maintain Vibration.

Sources of Vibration could be of several types:

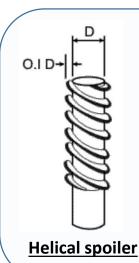
- Transient for e.g. shock loading.
- Forced Excitation source (continuous) independent of response.
- Self-excited Source generated by the response. Example: Vortex induced vibration.
- Parametric Excitation System parameters (m, c, k) change with respect to time.

Controlling Vortex Induced Vibrations

To control the vortex-induced vibration, various methods have been suggested -



This method is effective only if the flow angle relative to the structure is essentially constant.

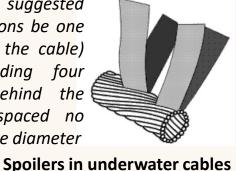


The helical spoiler found to be successful in breaking the regular vortex pattern in the wake of a tall cylindrical stack (chimney).

A marine cable requires a larger vortex-interfering device. This is because the density of water is much higher than that of air. If woven into a cable at close intervals, the plastic ribbons effectively prevent the vortex shedding.

It has been suggested that the ribbons be one diameter (of the cable) wide, extending four diameters behind the cable and spaced no more than one diameter apart.

Spoilers in



Smart Materials Structures and Systems

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✓ Vibration Control Strategies

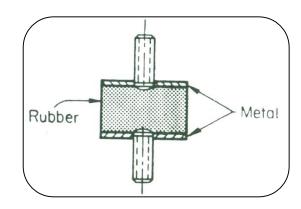
- Reduction of excitation at the source (completed)
- Isolation of the Source
- System Redesign
- Remedial Measures

(ii) Isolation of the source

 Modifying the path between source and the system to protect the system providing suspension.

Example - Insertion of resilient elements between source & system:

- ✓ Springs
- ✓ Dampers
- ✓ Viscoelastic materials,
- ✓ Pneumatic Suspension
- Often vibration isolators are developed using a combination of springs and dampers.



Typical Anti-vibration mount

For example,

Viscoelastic materials are bonded to metal fasteners and used as antivibration mounts or isolators.

Woodpecker's head inspires shock absorbers

@NewScientist

Brain/Electronics

There are four systems in place to protect the woodpecker's brain

These have been copied in a new shock absorber to protect sensitive electronics A woodpecker drums a tree as fast as 22 beats a second, creating decelerations of up to 1200g. While drumming, it keeps its beak perpendicular to the tree

The bone's porous structure stops low frequency vibrations from reaching the bird's brain

Spongy bone/Glass beads

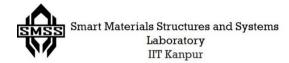
A layer of closely packed glass beads helps absorb shock and protect the microelectronics

Hyoid/Elastic layer

This solid, springy and bony support for the tongue, unique to the woodpecker, evenly distributes loads from vibration

Mimicked in the shock absorber by a load-spreading layer of rubber

Reference: http://iopscience.iop.org/article/10.1088/1748-3182/6/1/016003



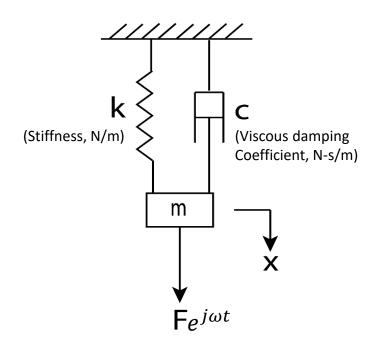
✓ Vibration Control Strategies

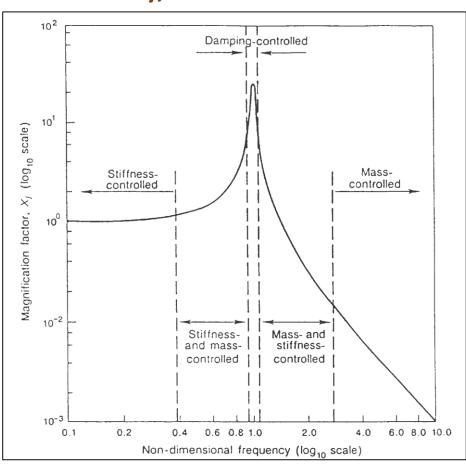
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(iii) System Modification/Re-design

Important methods - Detuning, decoupling, additive damping treatments (constrained and unconstrained), stiffeners & massive

blocks (as foundation).





Redesign of a vibrating system involves modelling of materials generally:-

- Structural materials: metals and alloys
- Viscoelastic polymers: natural and synthetic rubbers (with additive)

For metals and alloys

• Stiffness is a function of elastic moduli (E, G, K) and the geometric dimensions depending on the type of loading and deformation (bending, twisting etc.).

Damping and Loss Factor (fraction of total vibration energy lost in a cycle) are generally

constant.

Inertia depends on Density and Geometry.

Viscoelastic materials: Butyl rubber, Plasticized polyvinyl acetate, silicon rubber, polyurethane, Thiokol etc.

Stiffness and Damping properties for viscoelastic materials are frequency and temperature dependent due to transition from Glassy to Rubbery Phase.

Material	Density (kg/m³)	E (GPa)	Loss factor
Al	2.8 x 10 ³	72.5	10-5
Brass	8.5 x 10 ³	104	10-4
Steel	7.8 x 10 ³	210	10-3
Cast Iron	7.3×10^3	103	10-2
Cu-Mn (40 - 60)	7.25 x 10 ³	84	10-2
Concrete	2.3 x 10 ³	27	10-2

Viscoelastic material: Frequency & temperature dependence of Shear modulus and Loss factor

