## Responses & Applications of Viscoelastic Materials

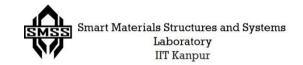
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The frequency-dependence of the complex modulus we have just discussed can be explained through a linear viscoelastic model. For example, consider the simple, three-element model shown in the figure below:

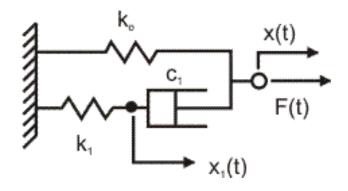


Figure 14.2: 3 Element model

The stress-strain relation for this model is given by the following equation

$$[1 + (c_1/k_1)(\partial/\partial t)]\sigma = \Lambda[k_0 + \{c_1 + (c_1/k_1)k_0\}(\partial/\partial t)]\epsilon$$

where  $\Lambda$  is a geometric parameter.

Assuming a harmonic loading of frequency  $\omega$ , we substitute  $(j\omega)$  for the operator  $\partial/\partial t$  in this equation. Then, we get the complex modulus as

$$E_{\omega}^* = \Lambda[\{k_0 k_1 + c_1(k_0 + k_1)j\omega\}/(k_1 + jc_1\omega)]$$

Taking the real and imaginary parts of this equation, we obtain

$$E_{r,\omega} = \Lambda [\{k_0 k_1^2 + c_1^2 \omega^2 (k_0 + k_1)\} / (k_1^2 + \omega^2 c_1^2)]$$
  
$$E_{i,\omega} = \Lambda [c_1 \omega k_1^2 / (k_1^2 + \omega^2 c_1^2)]$$

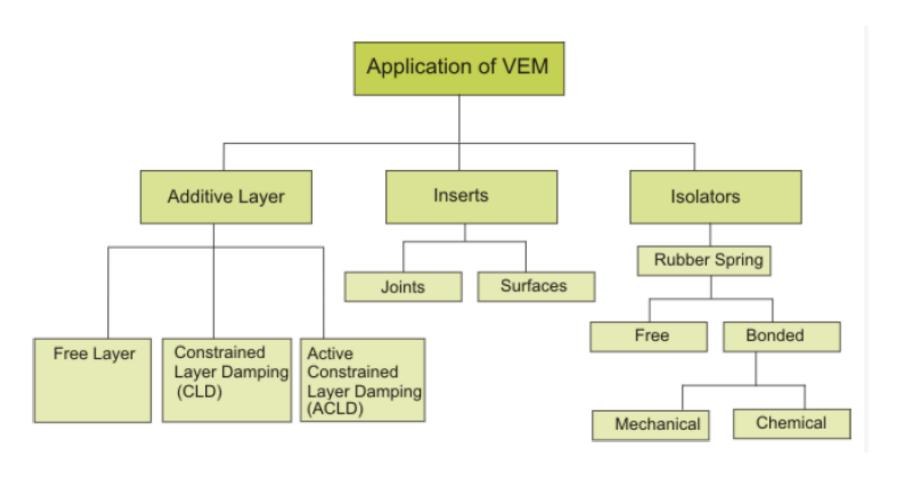
It can be seen from eqns. that the loss modulus  $E_{i,\omega}$  has a maxima at  $\omega=(k_1/c_1)=\lambda_1$ , where  $\lambda_1$  is the relaxation parameter of the viscous branch.

Deborah Number ( $D_e$ ) = Time of Relaxation/Time of Observation. Originally defined by Reiner while working with Bingham When Deborah Number is Low — Material behaves lie a Fluid For Large Deborah Number — Non Newtonian Fluid Very Large Deborah Number — Solid

## Applications of Viscoelastic Materials (VEM)

## Classification

The application of the VEM for vibration control could be classified in the following groups:

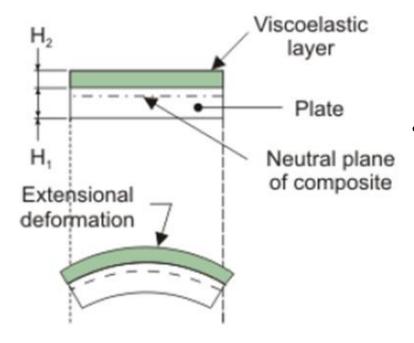


## Use of Viscoelastic Laminae: Additive Layer Damping using VEM

Layers of Viscoelastic Materials are used often for vibration control. These are of two types:

- ✓ Unconstrained
- ✓ Constrained

For **unconstrained damping**, the V.E. layer is placed over one of the surfaces.



 $E_1$ = Young's modulus of the base layer  $E_2$  = Young's modulus of the viscoelastic layer

- The vibrational energy is dissipated due to the extensional deformation of the high damping viscoelastic layer
- assuming the base plate to be non-dissipative and the extensional stiffness of the viscoelastic layer is much less than that of the base plate.

Overall loss factor, 
$$\eta \approx \frac{(\eta_{E_2})eh(3+6h+4h^2)}{[1+eh(3+6h+4h^2)]}$$

 $\eta_{E_2}$  = loss factor of the viscoelastic layer in longitudinal deformation

$$e = \frac{E_2}{E_1}, h = \frac{H_2}{H_1}$$

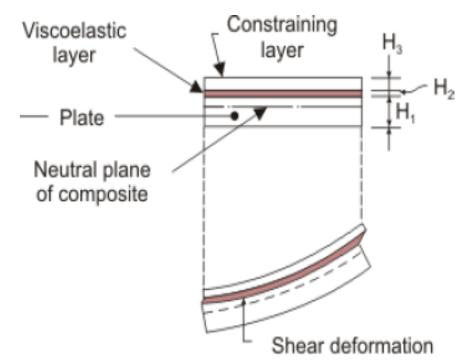
 For constrained layer damping (CLD), the damping layer is sandwiched between the vibrating surface and a stiff constraining layer.

In this treatment, most of the energy is dissipated due to the shear

deformation of the viscoelastic layer.

 CLD is normally more effective than an unconstrained treatment.

- The base layer and the constraining layer are assumed to be nondissipative.
- During flexural vibration of the base plate, the viscoelastic layer is subjected to large shear deformation and the shear damping is likely to exceed the extensional damping.





If the **extensional stiffness** of the viscoelastic layer is **negligible** as compared to the stiffnesses of the bottom and top layers (as is usually the case in real life), then the overall loss factor, neglecting the extensional damping, is given by

Overall loss factor, 
$$\eta \approx \frac{(\eta_{G_2} Yg)}{[1+(2+Y)g+(1+Y)(1+\{\eta_{G_2}\}^2)g^2]}$$

Viscoelastic

layer

Plate

of composite

Constraining

layer

Shear deformation

 $\eta_{G_2} = loss$  factor of the viscoelastic material in shear

The parameter Y, called the **stiffness parameter** is given by

$$Y = \frac{12ehH^2}{[(1+eh)(1+eh^3]}$$

$$e = \frac{E_3}{E_1}$$
,  $h = H_3 = H_1$ ,  $H = \frac{1}{2} + \frac{H_2}{H_1} + H_3 = (2H_1)$  Neutral plane

With  $H_1$ ,  $H_2$ ,  $H_3$  as the **thickness** of the base, viscoelastic, constraining layers,

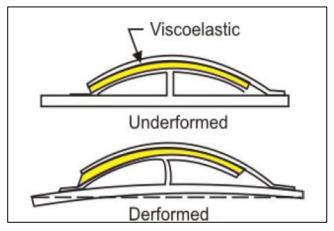
E<sub>1</sub>, E<sub>3</sub> as Young's moduli of the base and constraining layer

The parameter g, called the **shear factor** is expressed as

$$g = \left[\frac{G_2}{(\frac{4\pi^2}{\lambda^2})H_2}\right] \left[\frac{1}{E_1H_1} + \frac{1}{E_3H_3}\right] \quad G_2 = \text{Storage shear modulus of VEM}$$
  $\lambda = \text{wavelength of flexural vibration}$ 



- The shear damping can be enhanced if the shear strain in the viscoelastic layer is amplified.
- One approach, known as corrugated damping configuration, whose undeformed and deformed states are shown below.



**Corrugated damping** 

 Another approach is the sandwich construction where the original member is divided in two equal halves with a viscoelastic layer inserted between them.