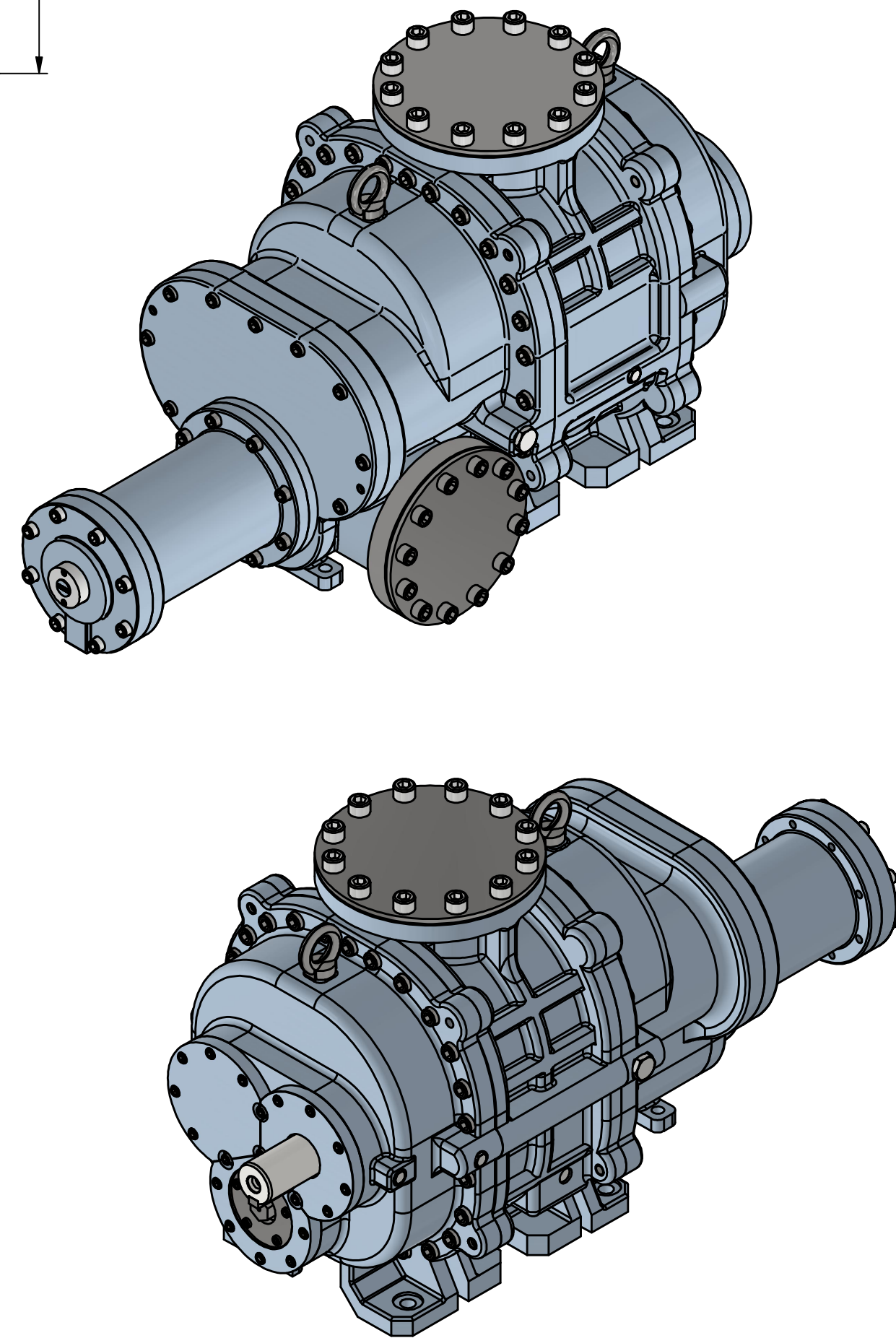
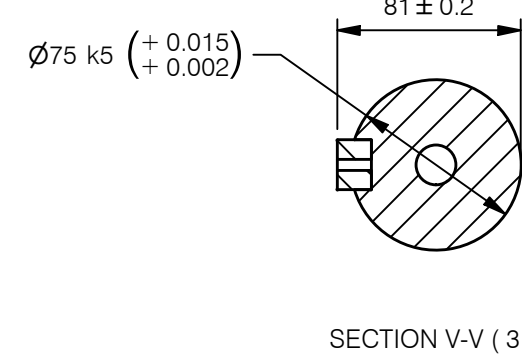
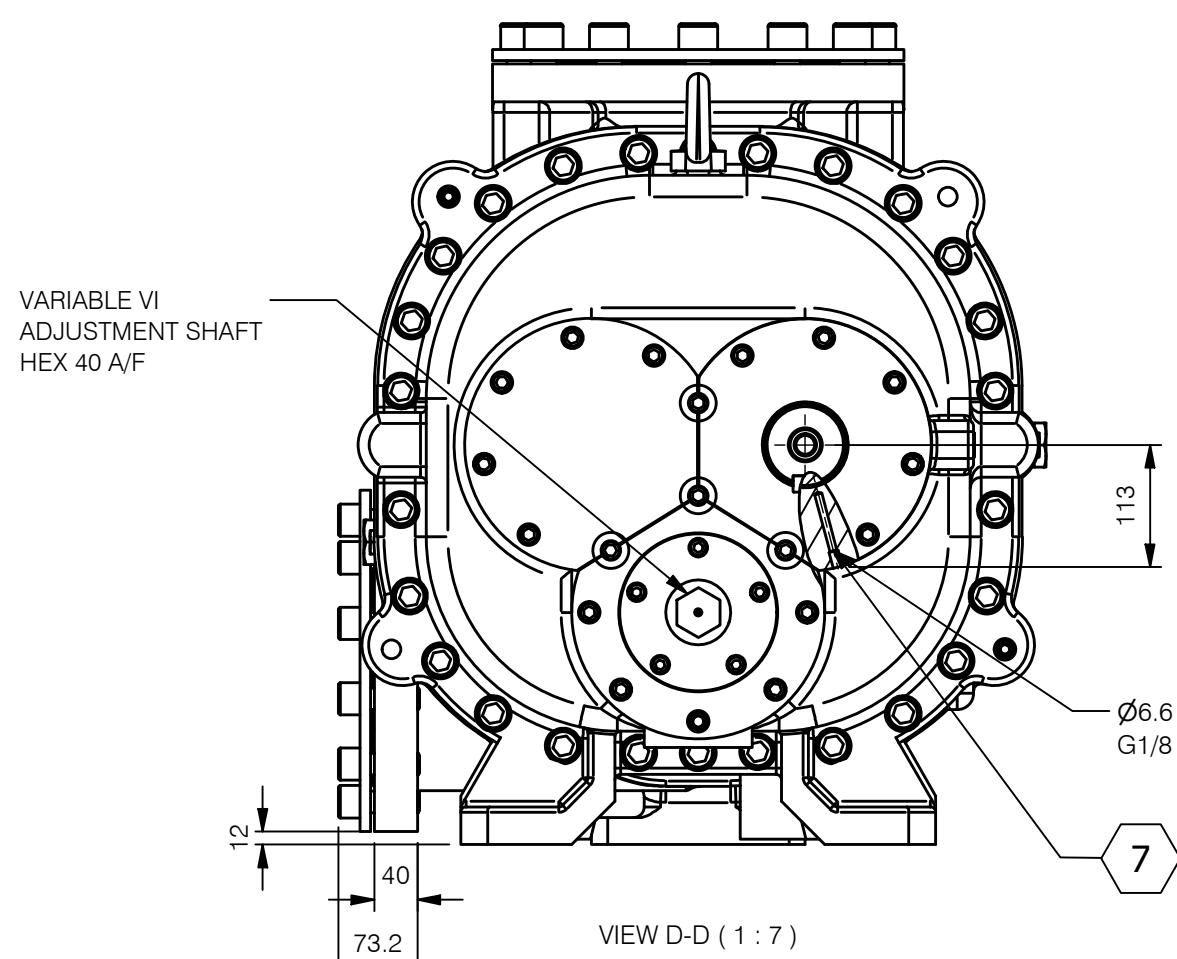
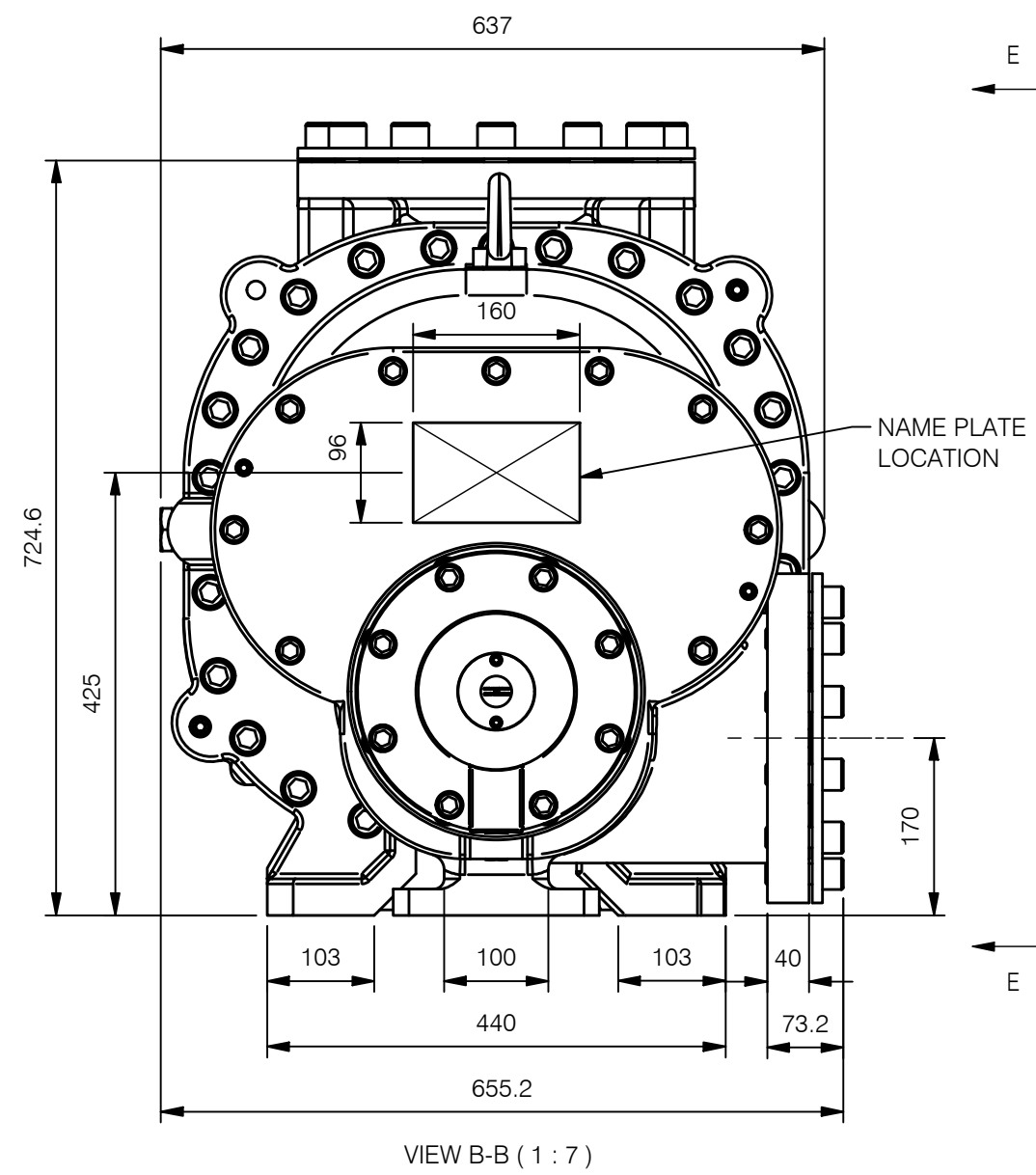
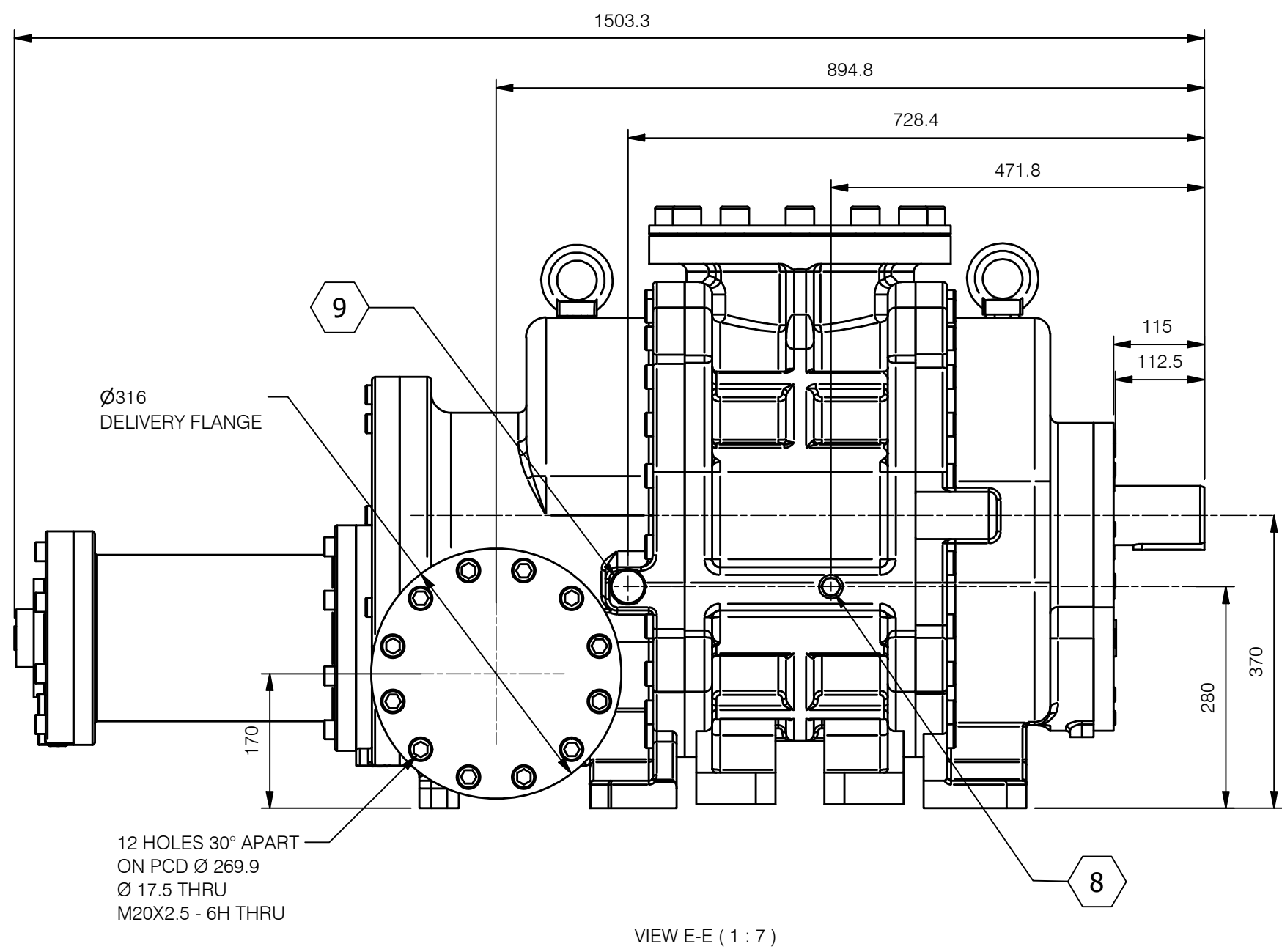
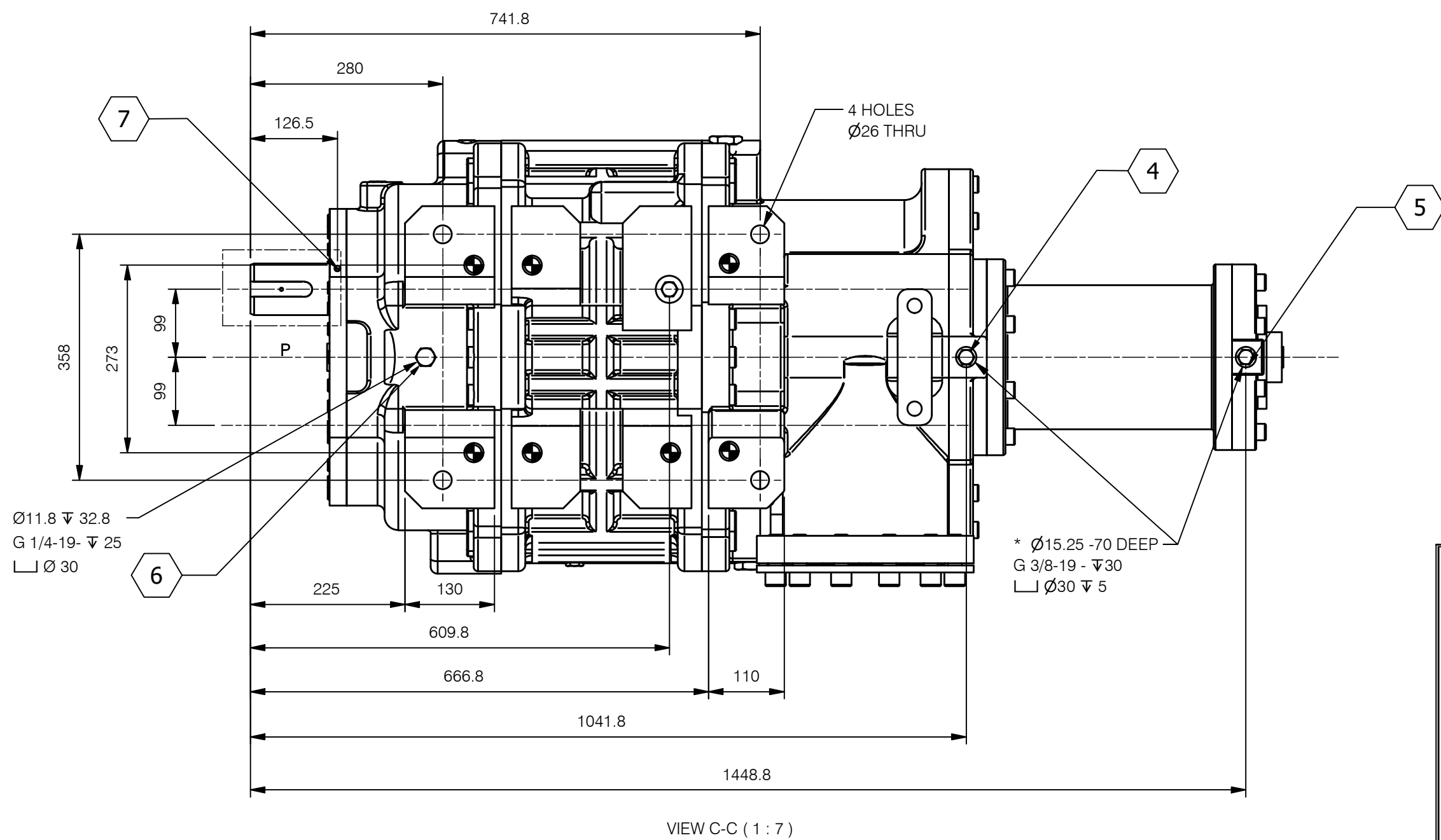
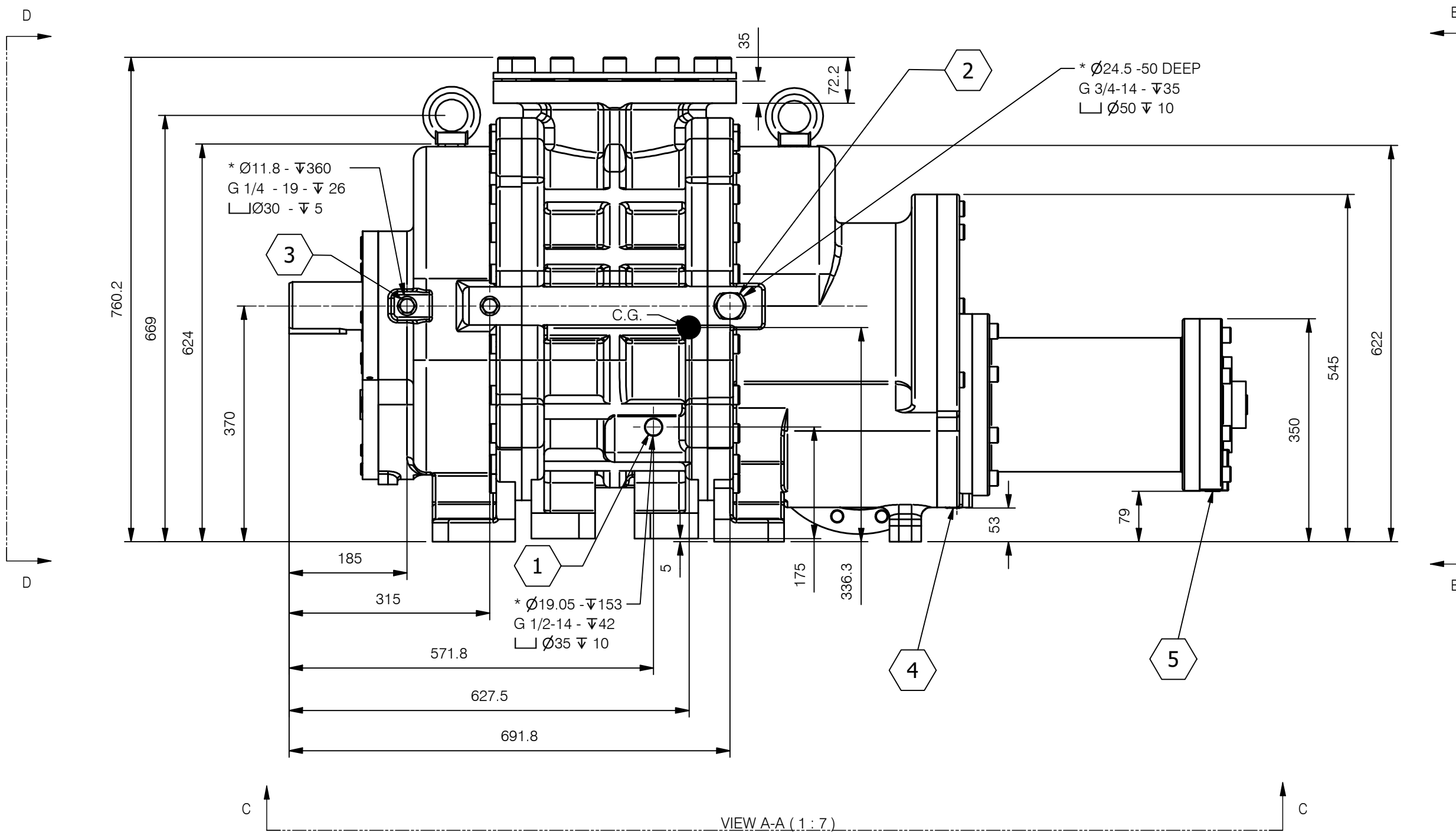
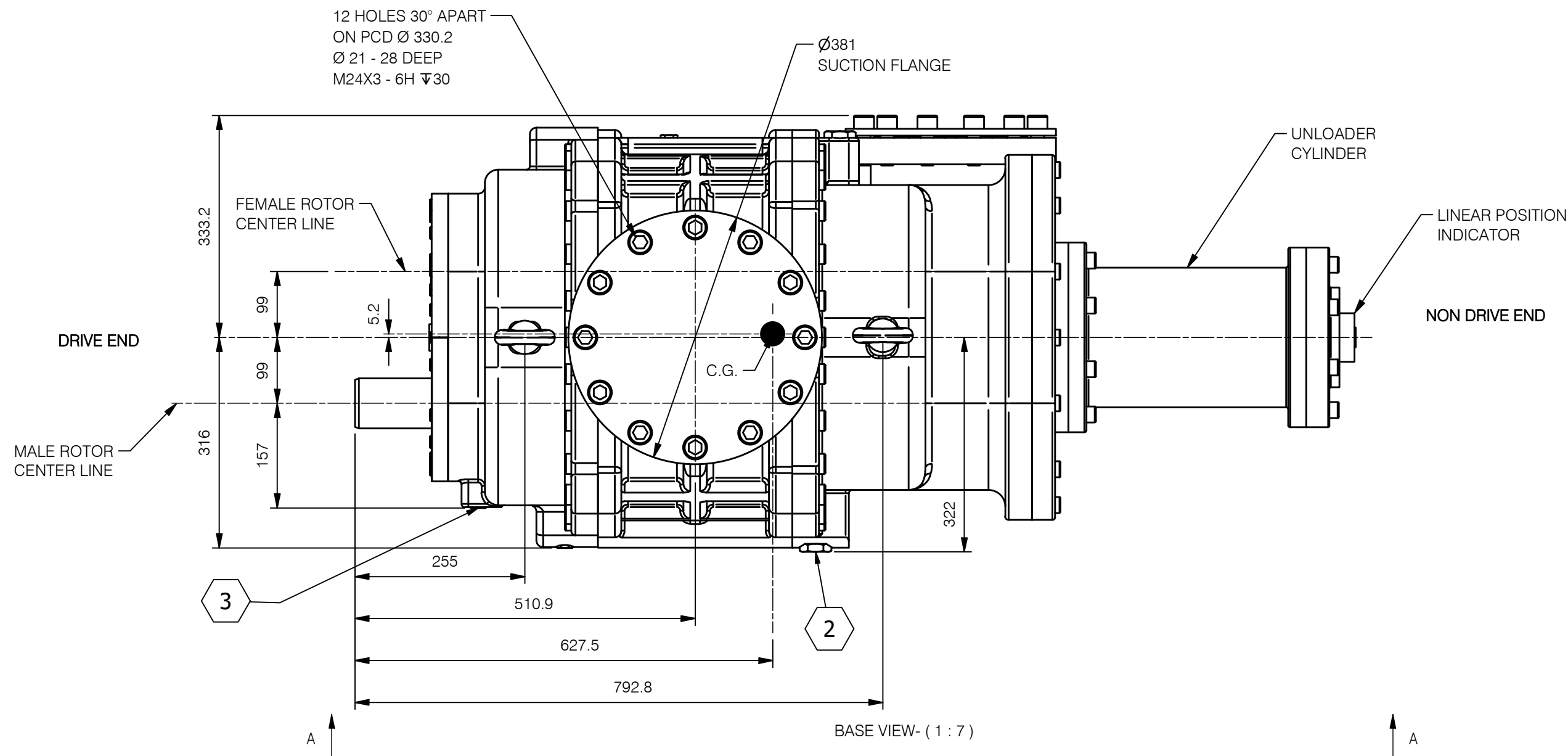
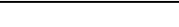


SINCE THIS IS ELECTRONICALLY APPROVED DRG(DOC), NO SIGNATURE IS REQUIRED.



- NOTE:
1. * MARKED PLUGS ARE TEMPORARY PLUGS. THESE NEEDS TO BE TIGHTENED BY USING TEFLON ONLY.
 2. PERMANENT PLUGS NEED TO BE TIGHTEN USING LOCKTITE.
 3. ARRANGEMENT TO BE DONE FOR OIL RETURN FROM CAPACITY CONTROL TO COMPRESSOR SUCTION AND OIL DRAIN LOCATION AS WELL.
 4. ROTATION OF DRIVE SHAFT CLOCK WISE, WHEN SEEN FROM DRIVE END.

CUSTOMER CONNECTIONS	
SR. NO.	DESCRIPTION
1	LUBRICATING OIL - MAIN OIL INJECTION (ROTORS)
2	LUBRICATING OIL - BEARINGS, DISCHARGE
3	LUBRICATING OIL - BALANCE PISTON / MECHANICAL SEAL
4	UNLOADER CONTROL (UNLOAD)
5	UNLOADER CONTROL (LOAD)
6	OIL DRAIN PORT
7	OIL DRAIN PORT FOR MECHANICAL SEAL
8	OIL RETURN PORT 1
9	OIL RETURN PORT 2

GEOMETRIC TOLERANCE SYMBOLS IS 8000 (Pt-1)-1985	STRAIGHTNESS	—	DEVIATION ON NON TOLERANCED LINEAR MACHINED DIMENSIONS. IS 2102 (Pt-1)-1980 MEDIUM CLASS														MATERIAL NA	SCALE 1 : 7		DRG NO 384.200.D06	FIRST USE MODEL KRS4115																		
	FLATNESS	—																																					
	ROUNDNESS	—																																					
	CYLINDRICITY	—																																					
	PROFILE OF A LINE	—																																					
PROFILE OF A SURFACE	—																Kirloskar Pneumatic Company Limited COPYRIGHT. NO PART OF THIS DRAWING/DOCUMENT MAY REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF COPYRIGHT OWNER.	ALL DIMENSIONS In mm.	RELEASE SHEET NO. S - 1481	SHEET 1 OF 1																			
PARALLELISM	—	FROM UPTO	DEVIATION																																				
SQUARENESS	—																																						
RUN OUT	—	INCLUDING	mm																																				
ANGULARITY	—																																						
POSITION	—	0.5 - 6	± 0.1														APPRD	SKA																					
CONCENTRICITY	—	6 - 30	± 0.2														CHD	AGY	DATE OF RELEASE	07/09/2023																			
SYMMETRY	—	30 - 120	± 0.3	REV.	DATE	ZONE	ECO NO.	BRIEF RECORD	SIGN	REV.	DATE	ZONE	ECO NO.	BRIEF RECORD	SIGN	DRN	C.E.	DATE OF PRINT																					
M.M.C.	—	120 - 315	± 0.5																																				
TRUE POSITION	—	315 - 1000	± 0.8																																				
DATUM	—	1000 - 2000	± 1.2																																				
				IF IN DOUBT ASK				DO NOT SCALE				SURFACE ROUGHNESS VALUES & (IS 3073)				GRADE NUMBER		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	FINISHED WEIGHT									
																				0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	1404 kg							
																				ROUGHNESS SYMBOL				vvvv				vvvv				vv				v			