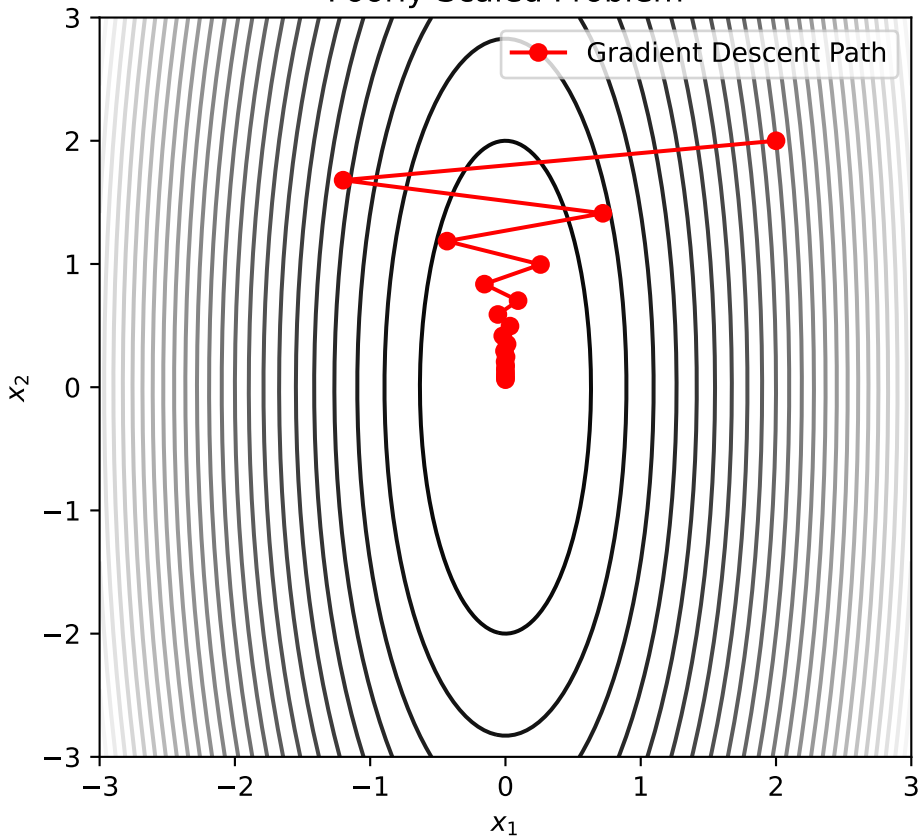


Poorly-Scaled Problem



Well-Scaled Problem

