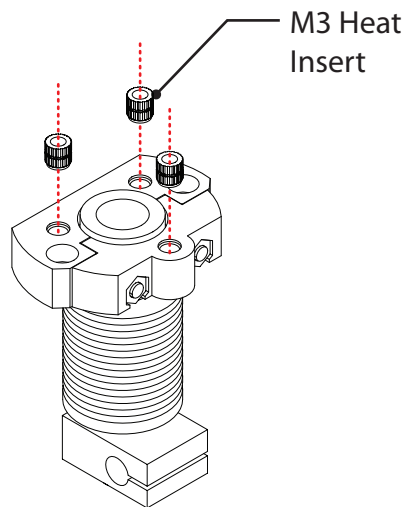
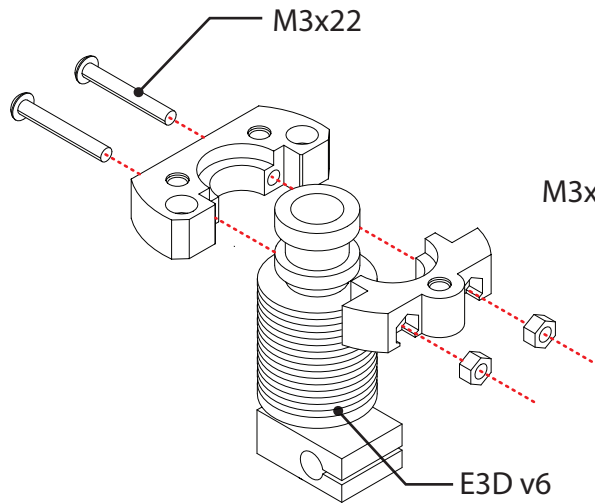
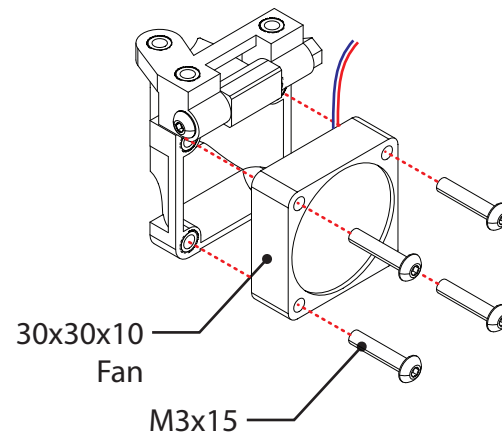
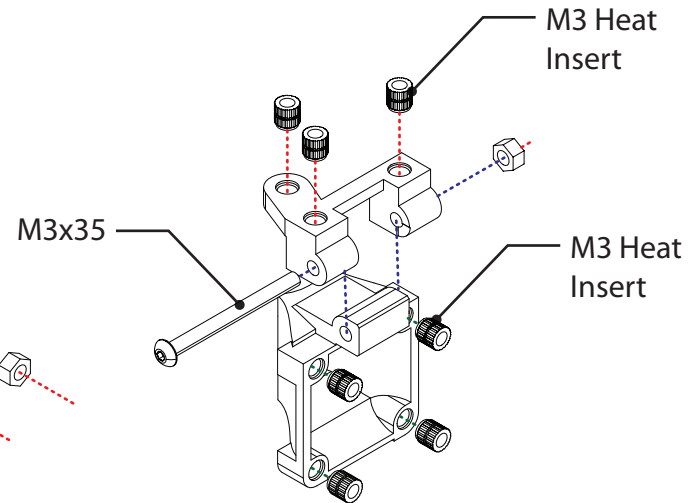


Nozzle Assembly

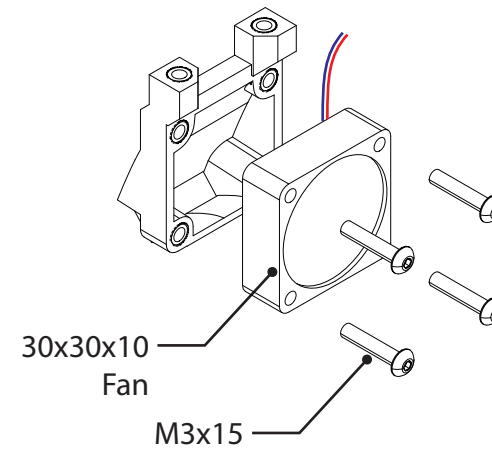
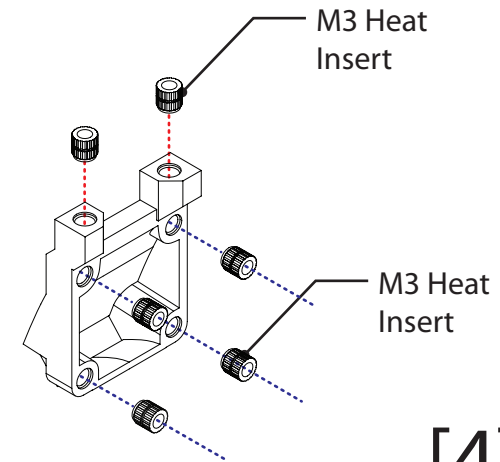
[1] E3D v6 Module



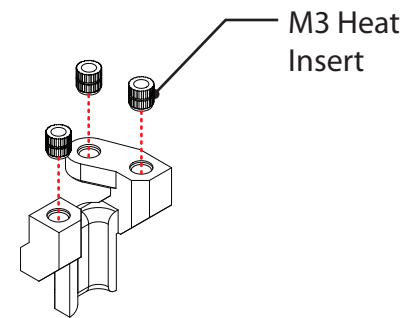
[2] Hotend Cooler



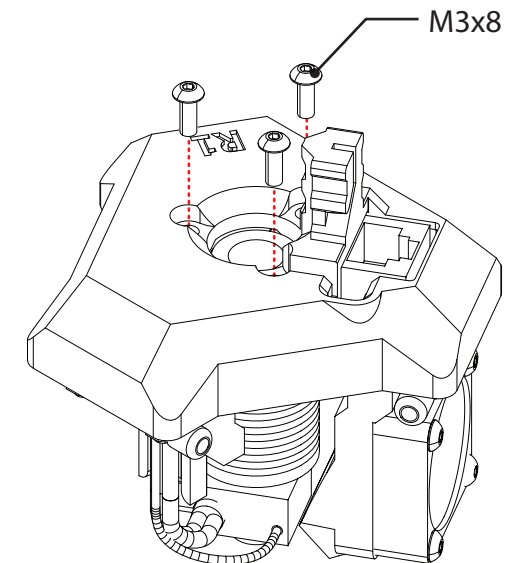
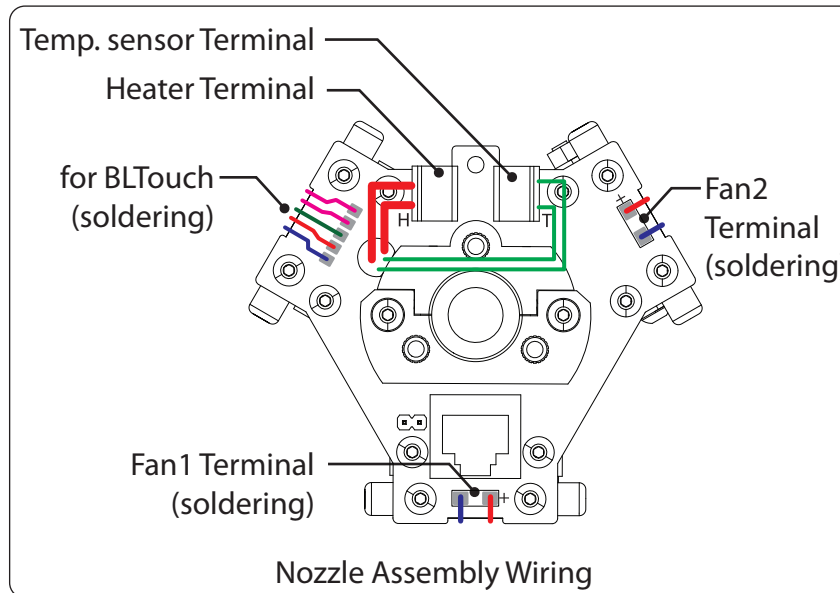
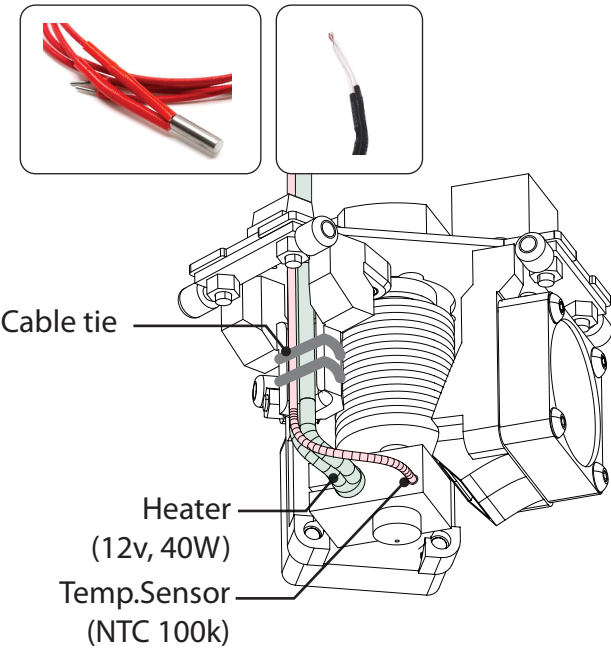
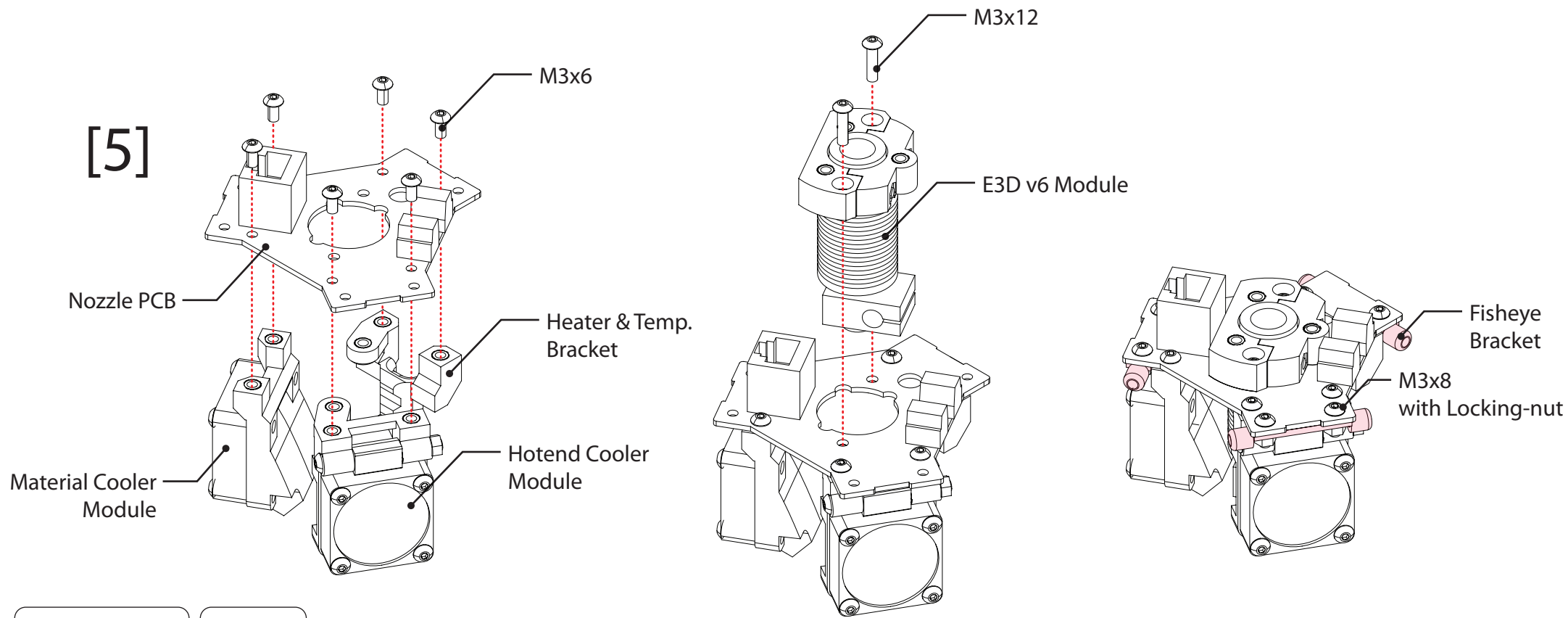
[3] Material Cooler



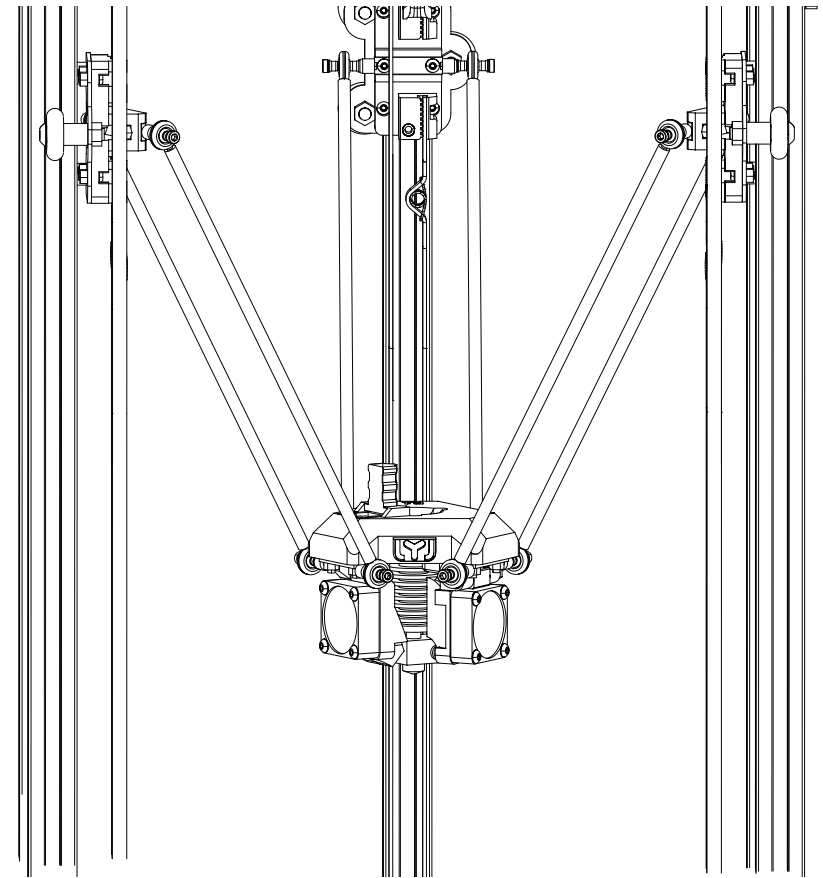
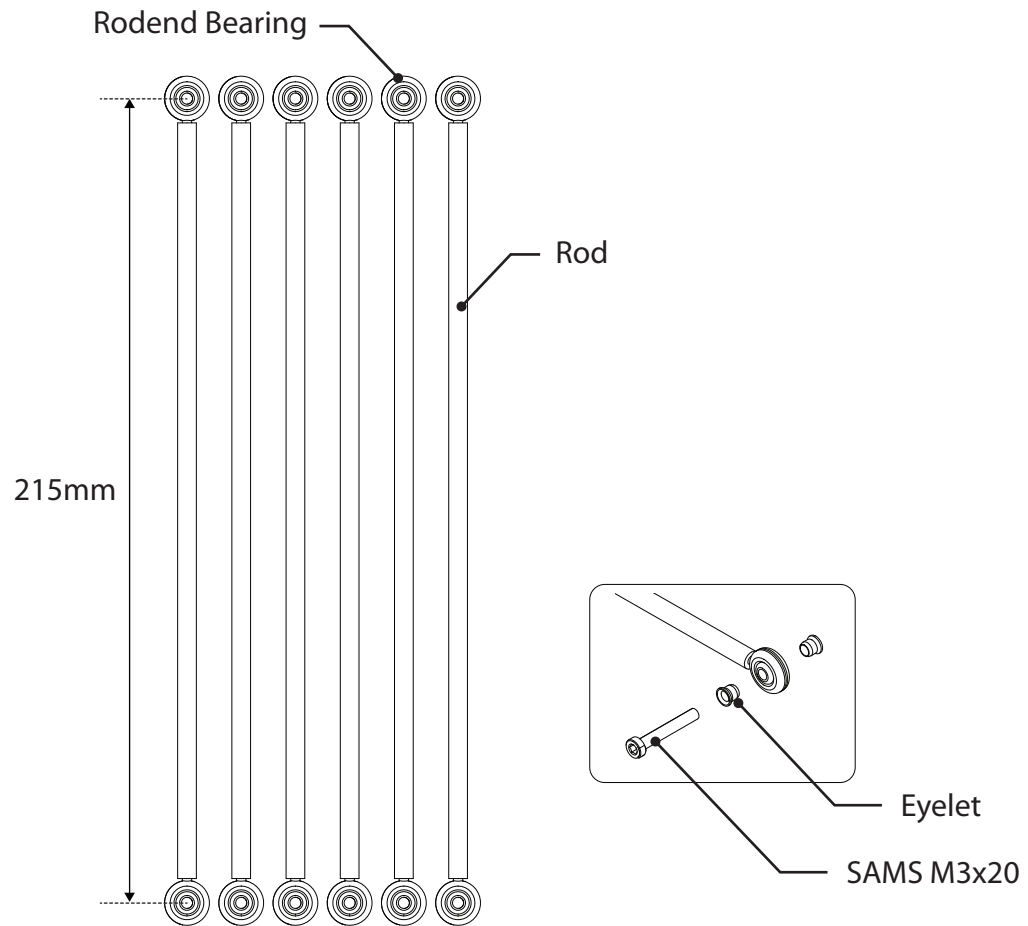
[4] Heater & Temp. sensor bracket



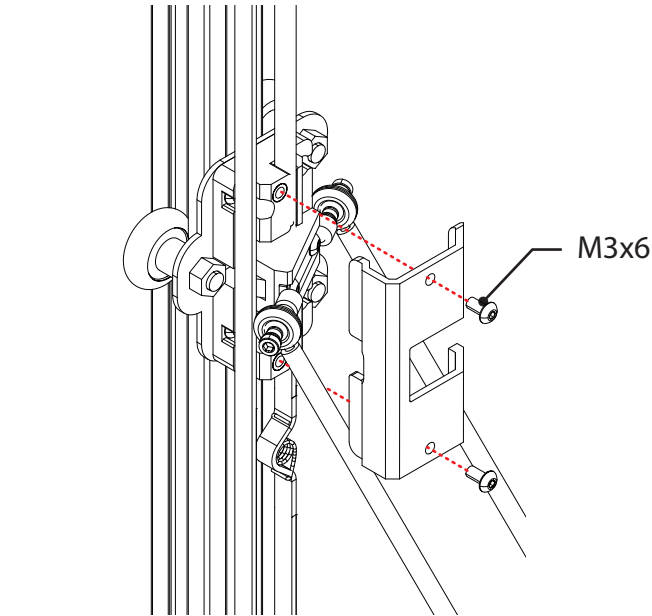
[5]



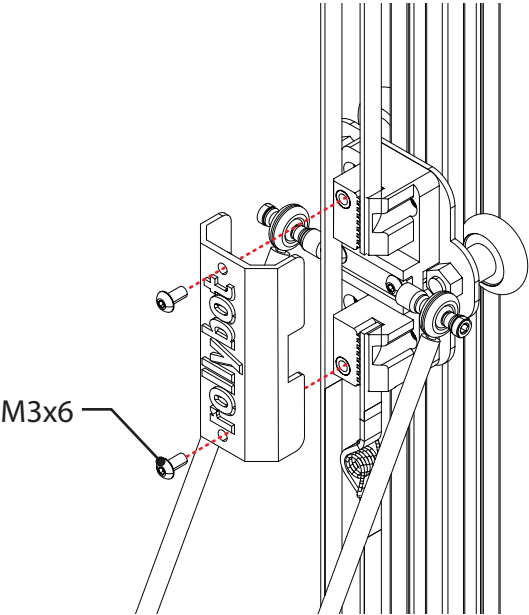
- To make arm assembly, you need 6 arms. To make lighter, carbon rods recommended. Length for center to center of Rodend Bearings must be "215mm"



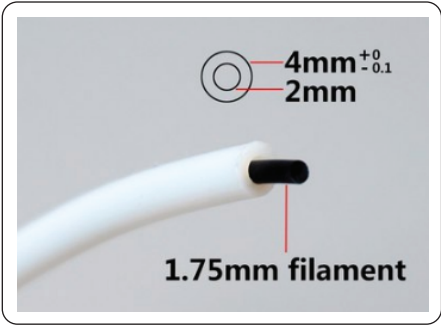
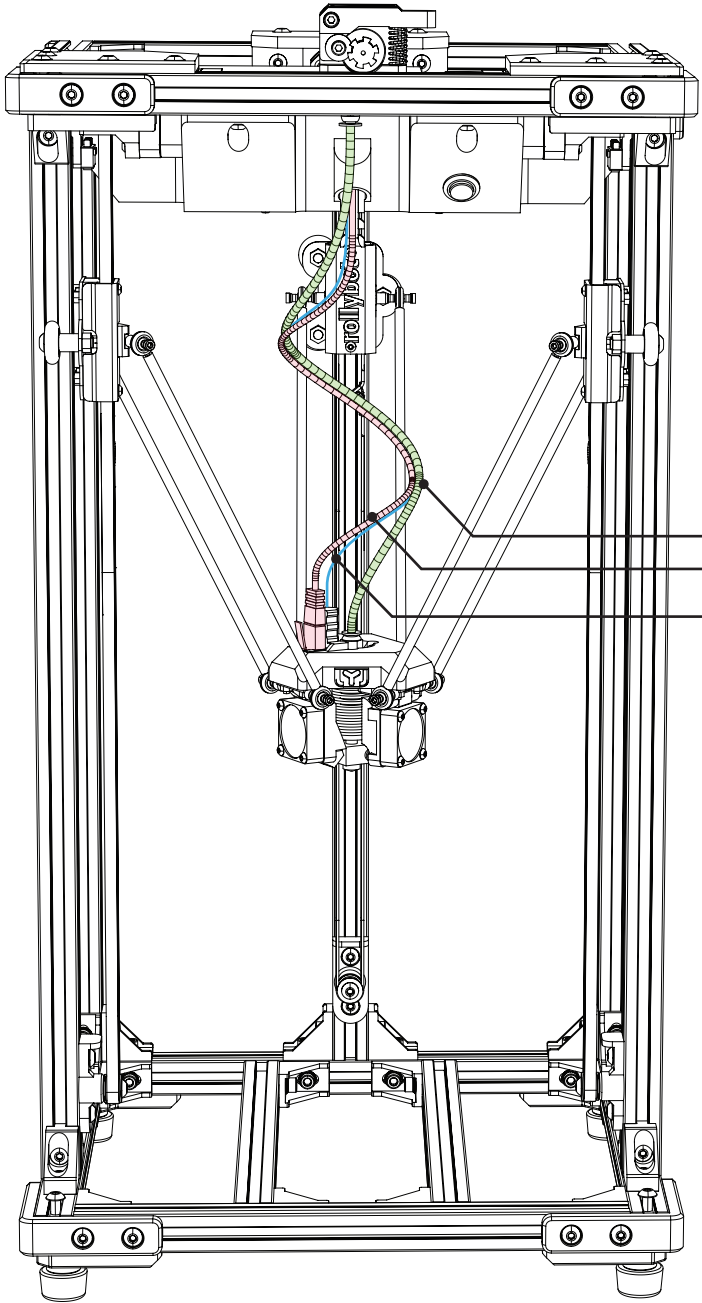
Filament Tube and Hotend wire connecting



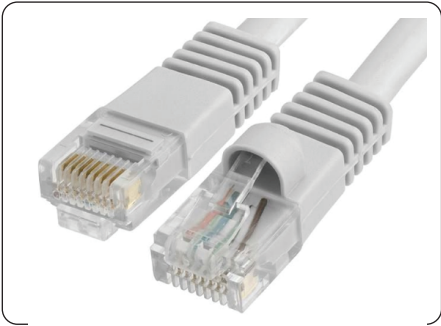
X slider cover
(Y slider cover is mirrored shape)



Z slider cover

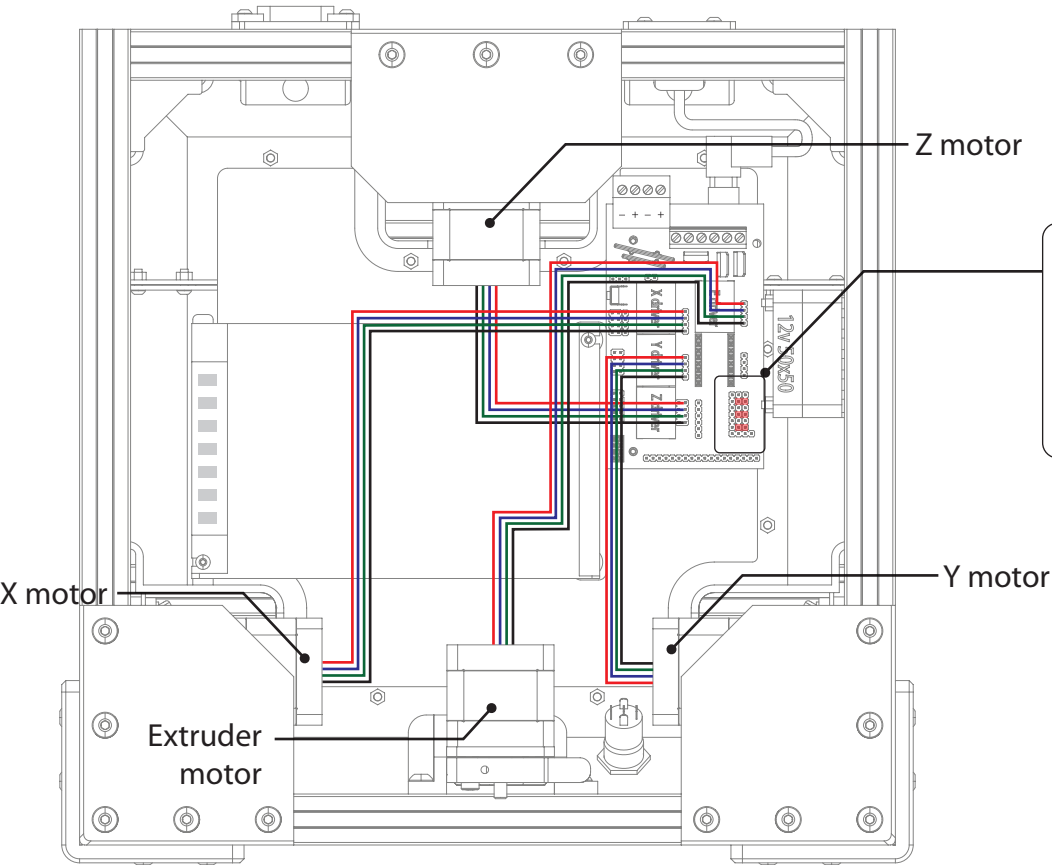


Filament Tube
Hotend Wire (Direct LAN cable)
Heater wire



Direct UTP (24AWG)

Motor and Endstops Wiring



Endstops
pin connector

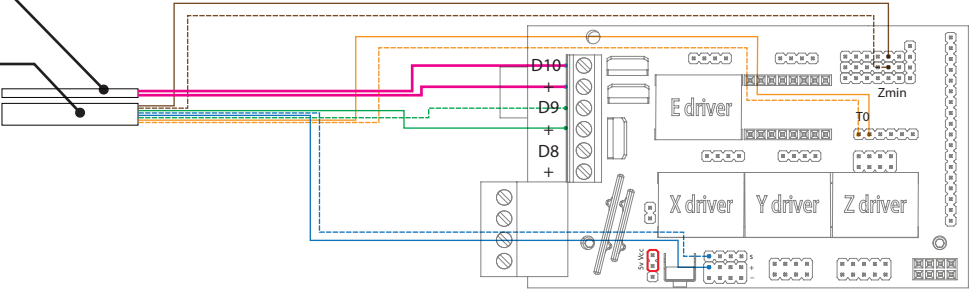
X	+	-	+
Y	+	-	+
Z	+	-	+

X endstop (Xmax)
Y endstop (Ymax)
Z endstop (Zmax)

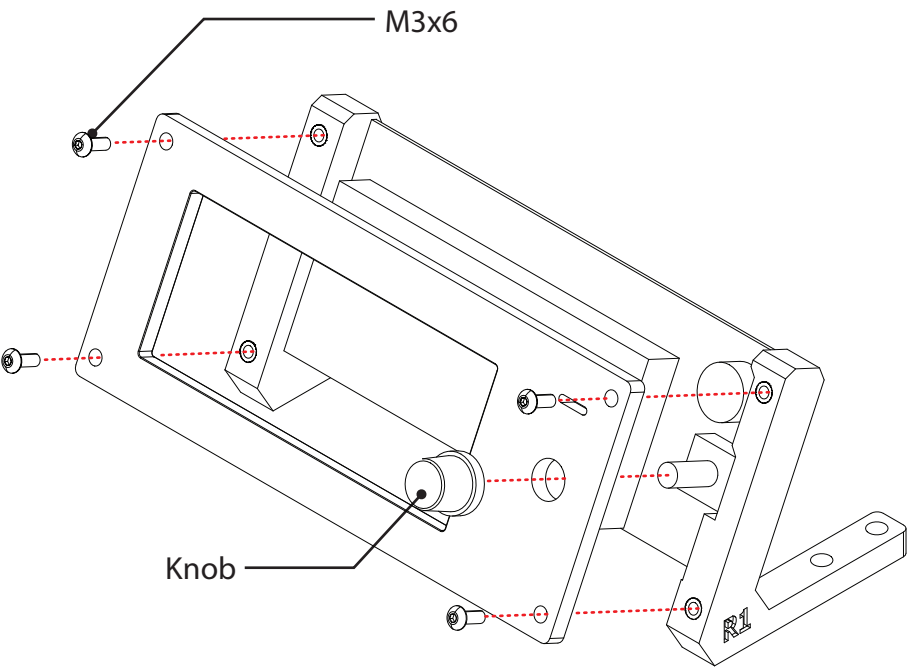
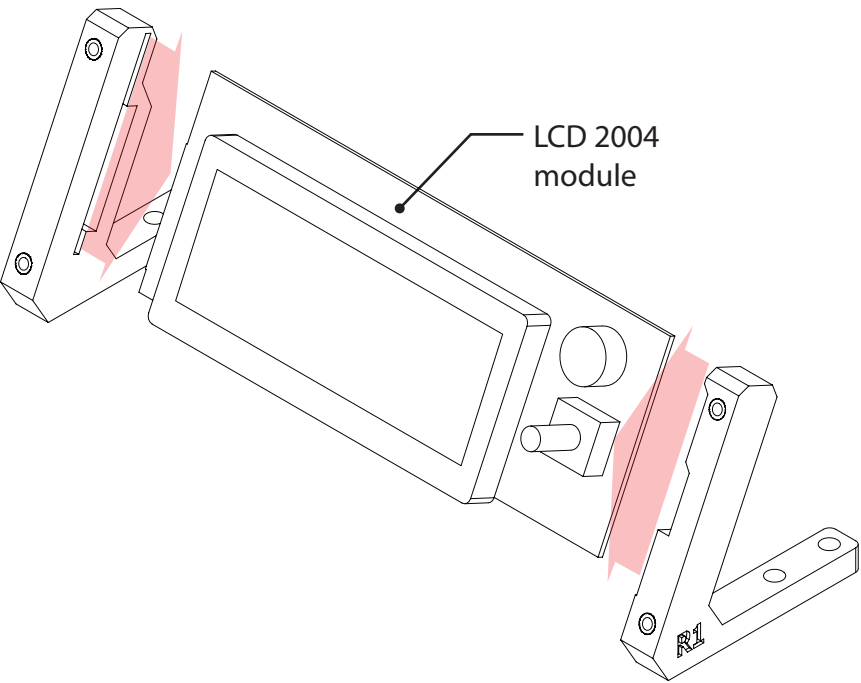
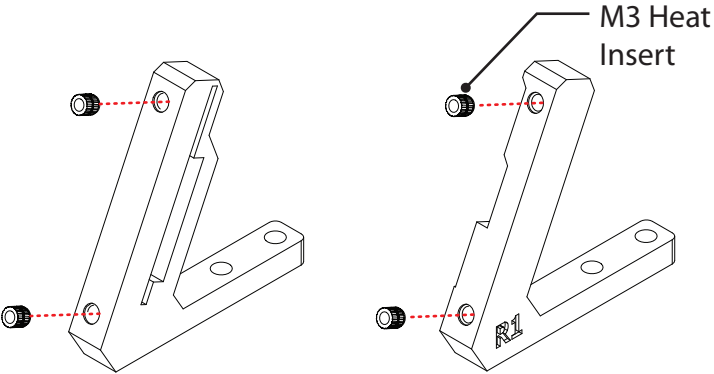
LAN cable wiring

Orange : Temperature Sensor (no polarity)
Brown : BLtouch wiring for Zmin
Green : Fan
Blue : 5V / Servo signal

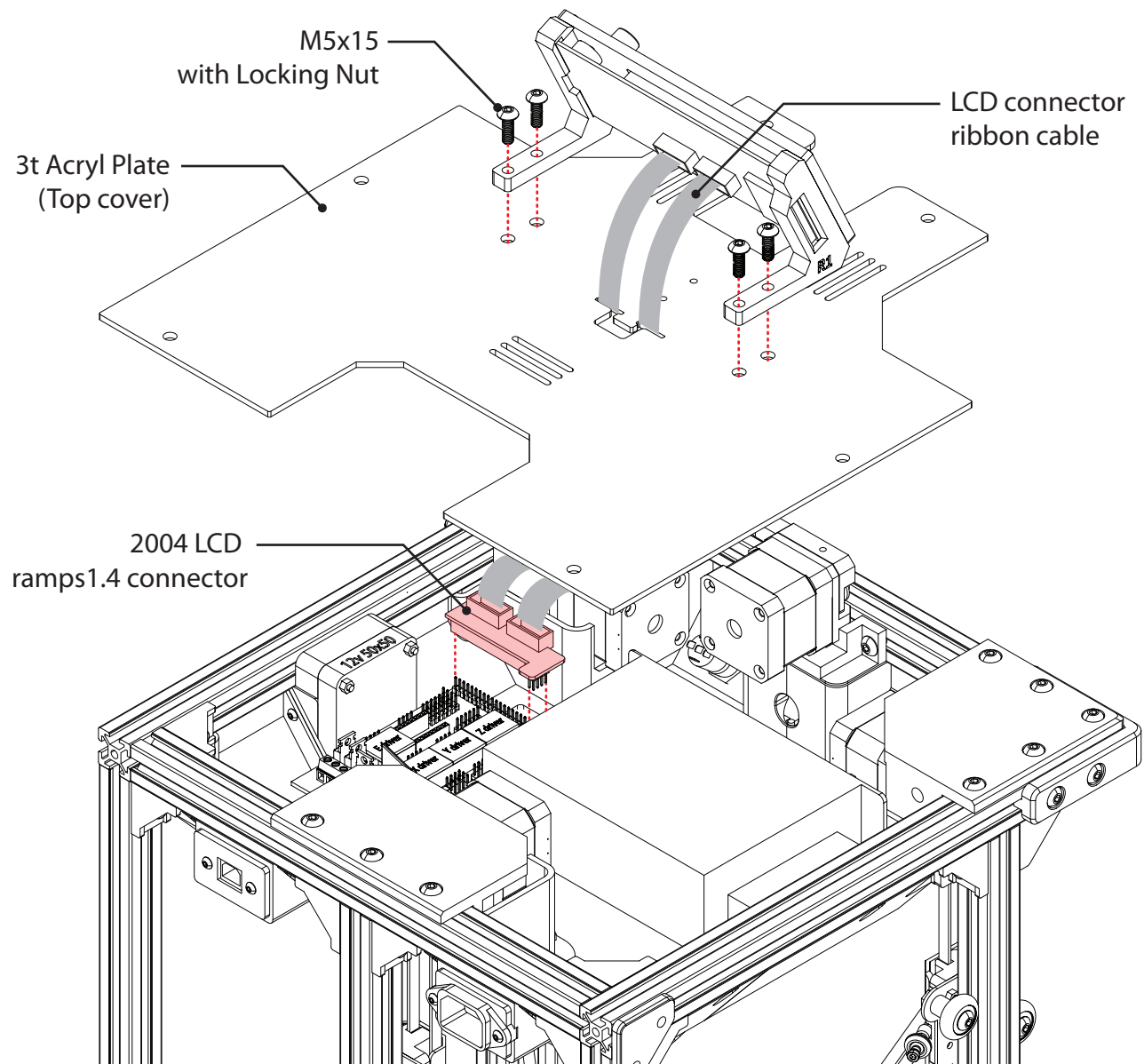
2wire cable
(for Heater)
Direct
LAN cable



Display Assembly



LCD wiring



2004 LCD set

Top cover plate assembly

