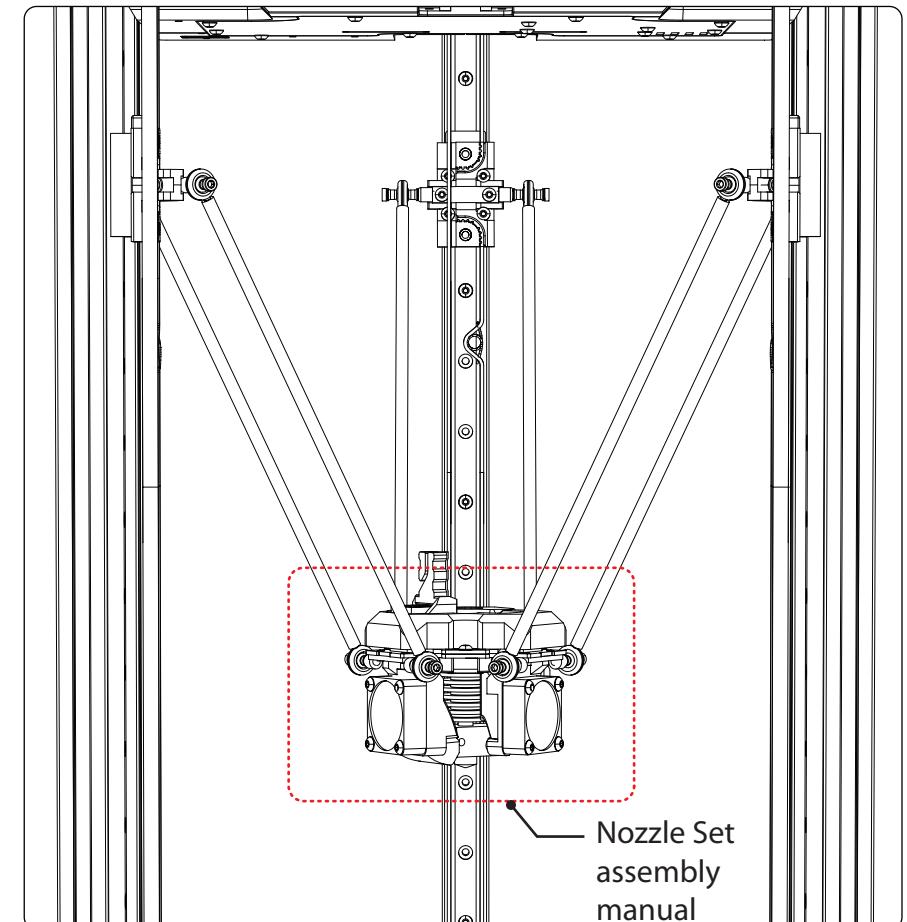
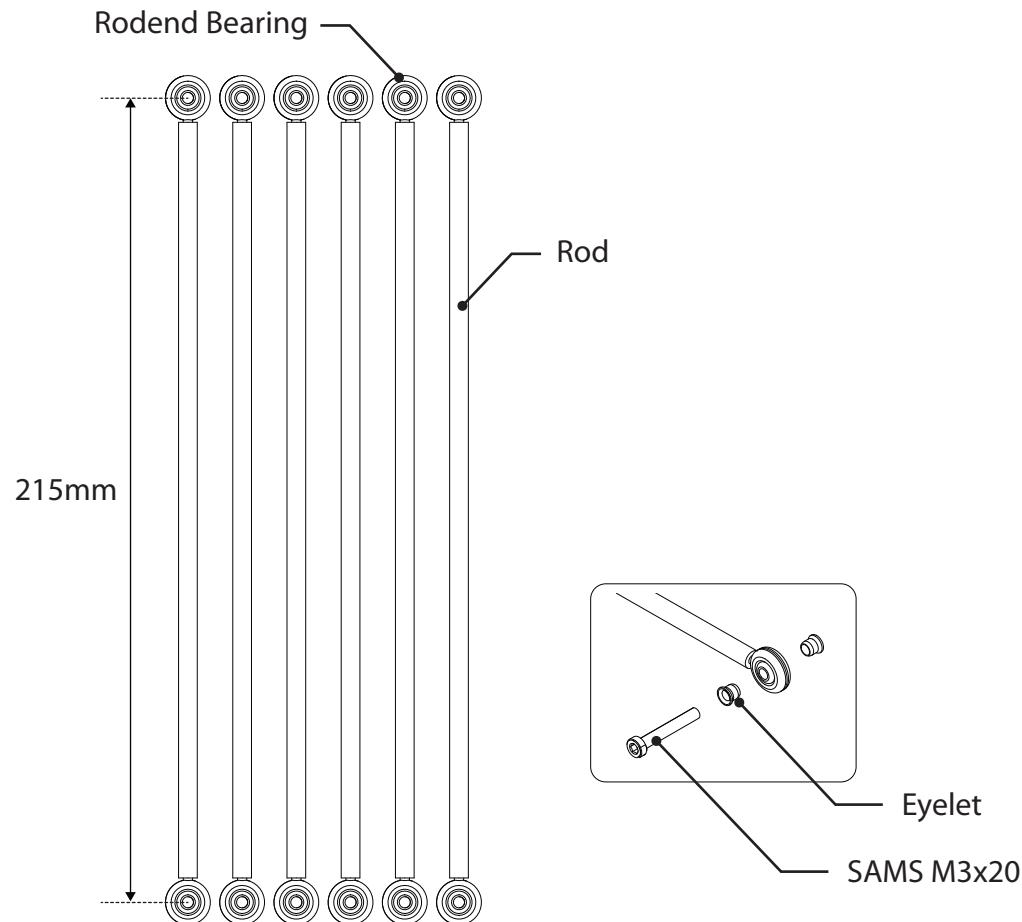
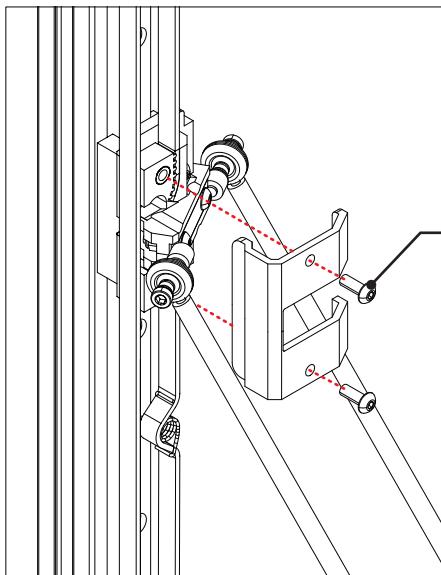


Arm Assembly

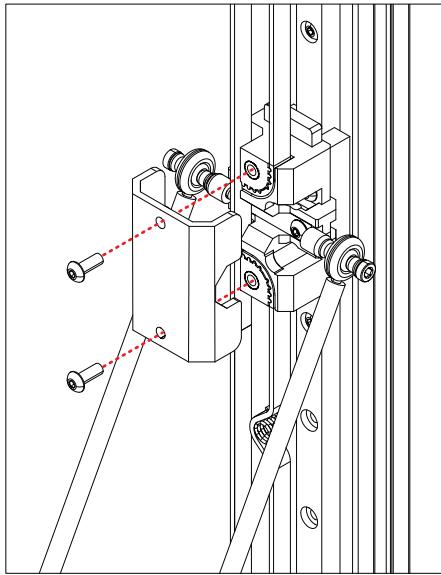
- To make arm assembly, you need 6 arms. To make lighter, carbon rods recommended. Length for center to center of Rodend Bearings must be "215mm"



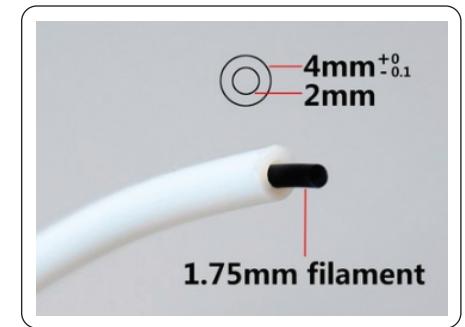
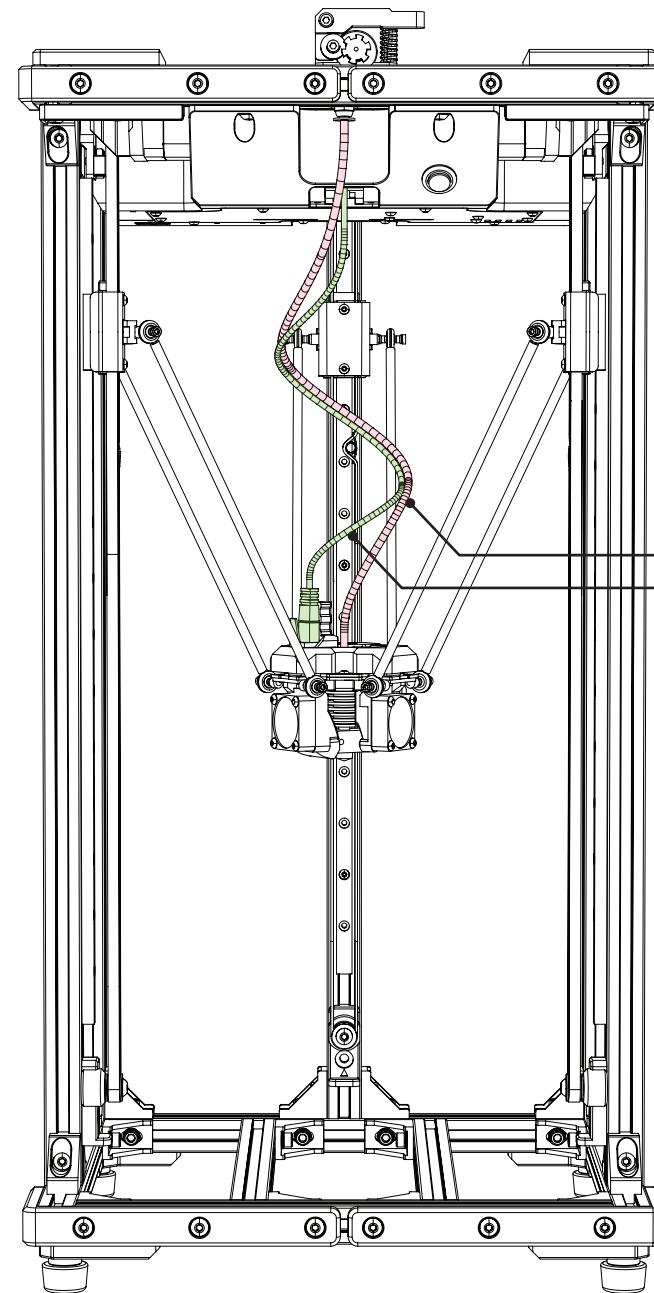
Filament Tube and Nozzle set cable connecting



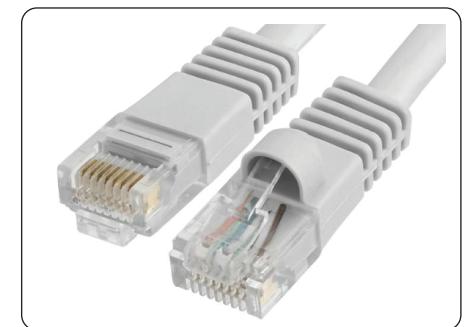
X slider cover
(Y slider cover is mirrored shape)



Z slider cover

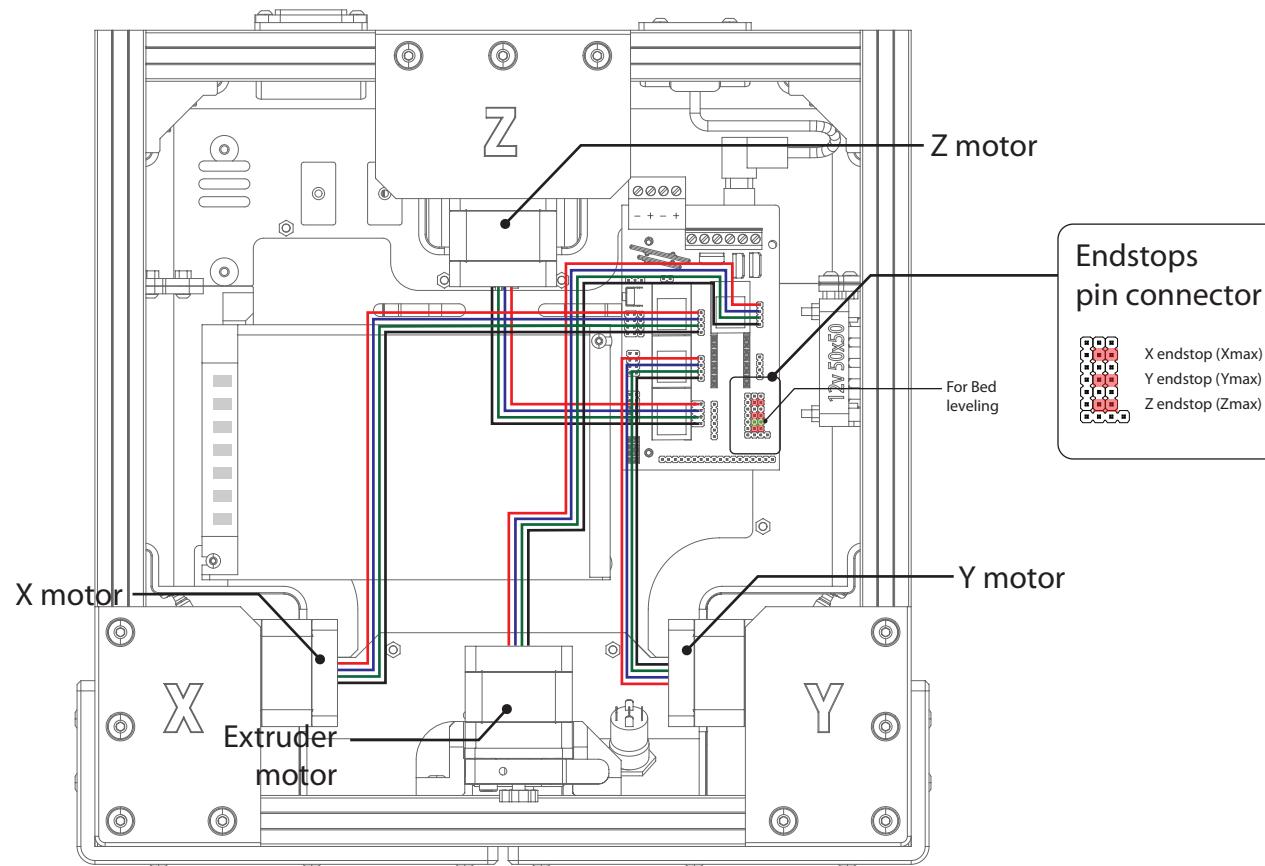


Filament Tube
Nozzle set cable (Direct LAN cable)

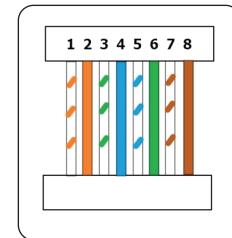


Direct UTP (24AWG)

Motor and Endstops Wiring

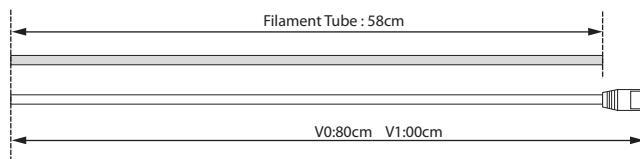


LAN cable numbering



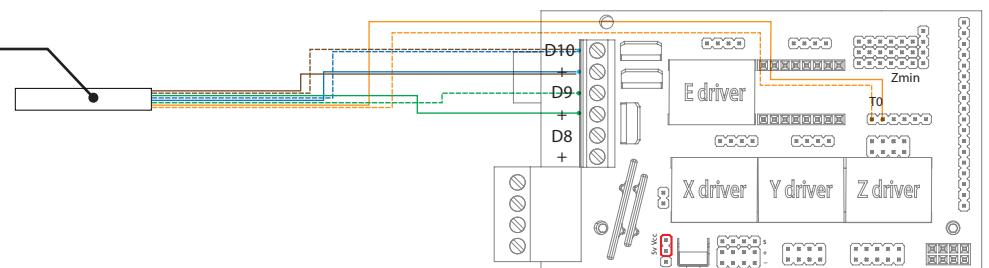
LAN cable wiring

Orange : Temperature Sensor (no polarity)
 Green : Fan
 Brown □ Hotend Heater
 Blue □ Hotend Heater

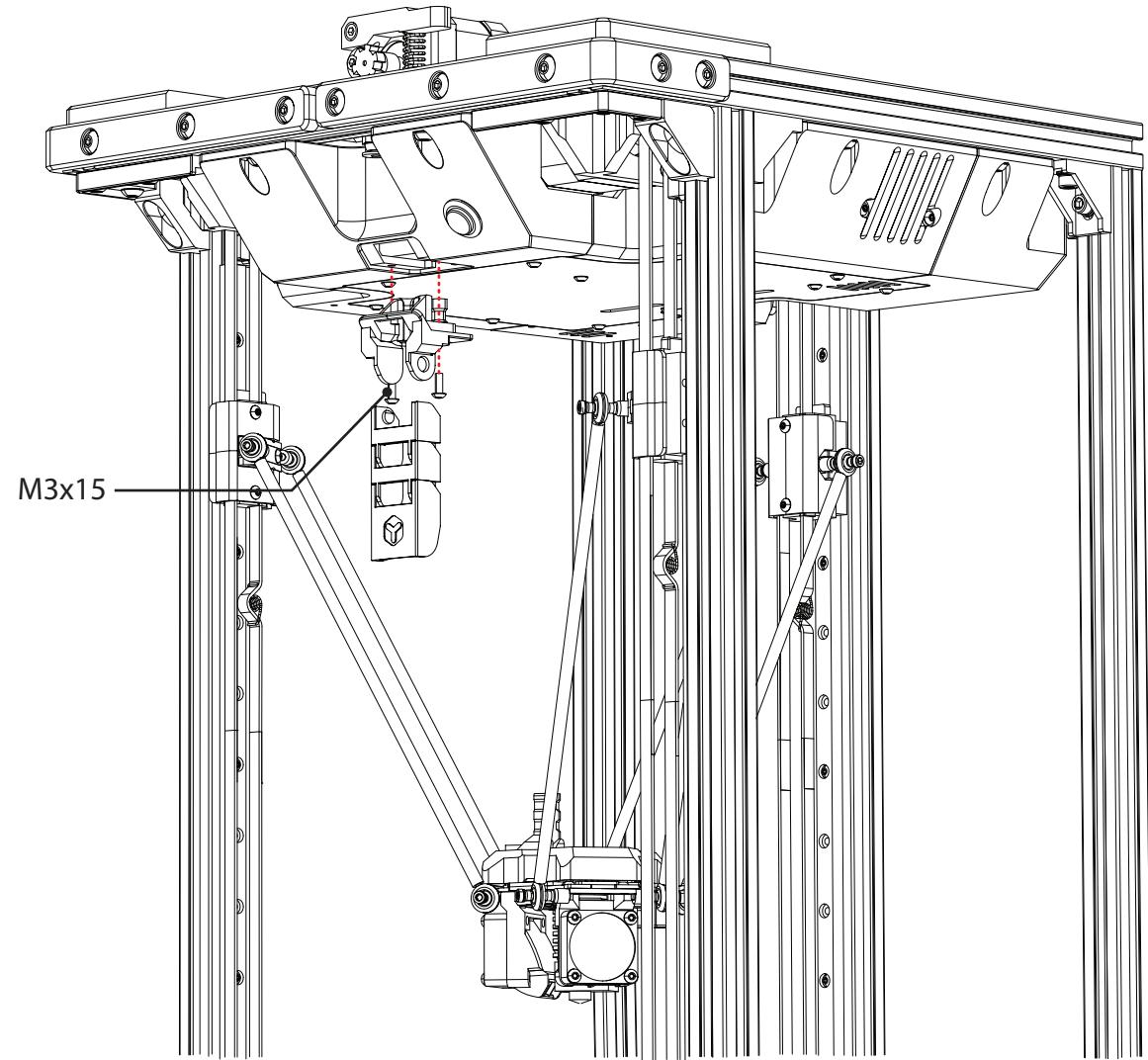
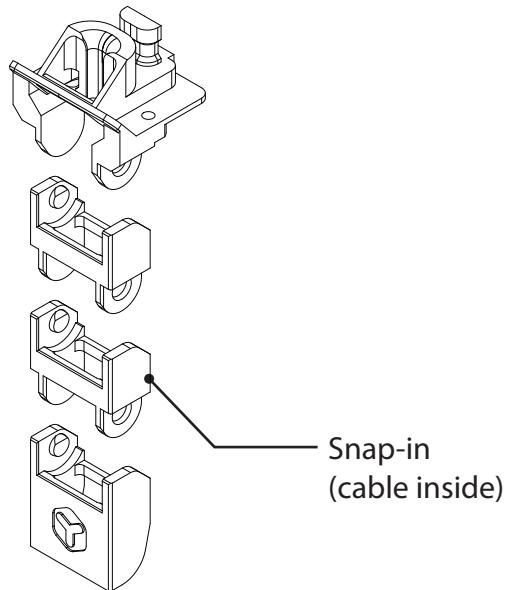


Recommended cable length

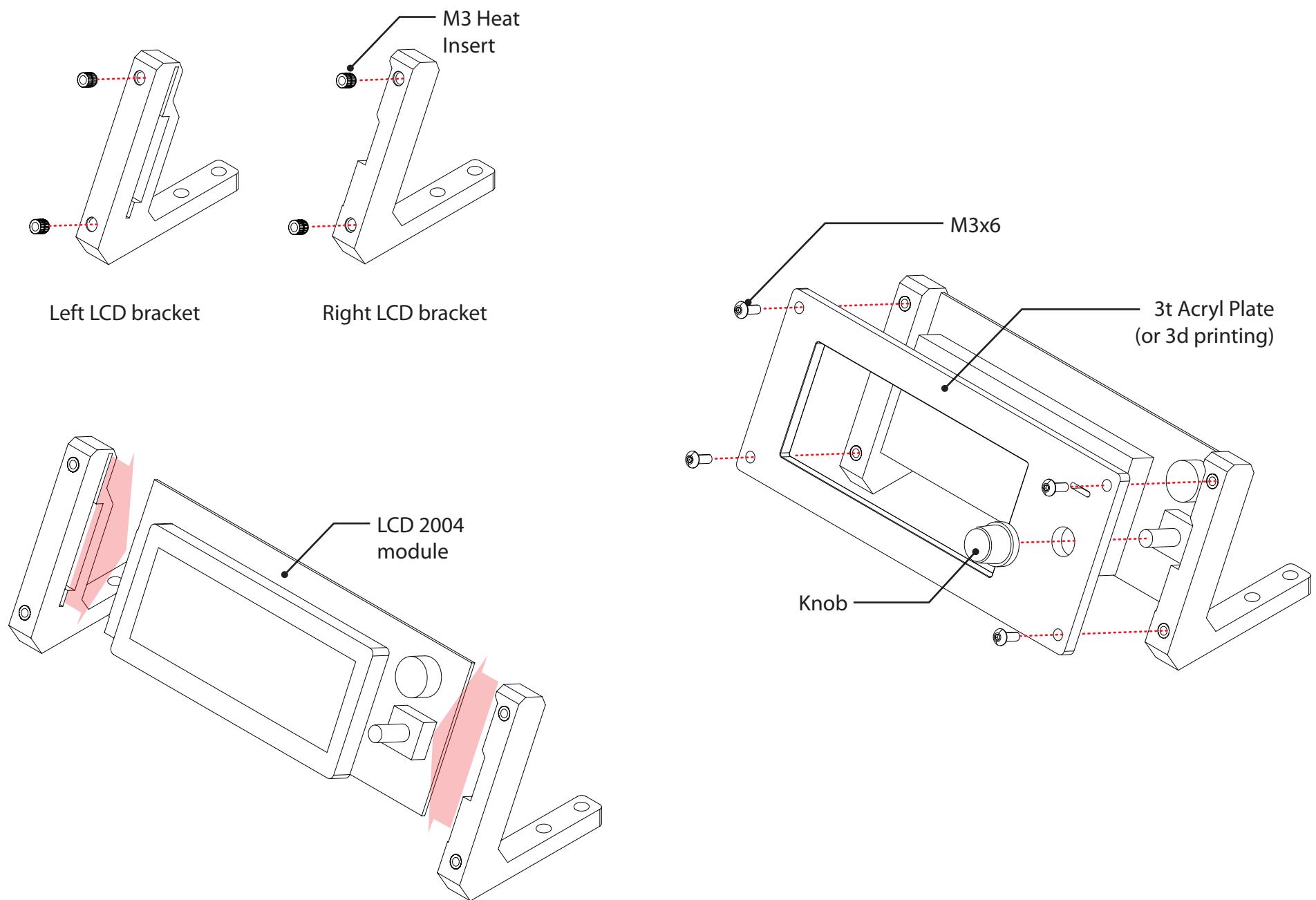
Direct
LAN cable



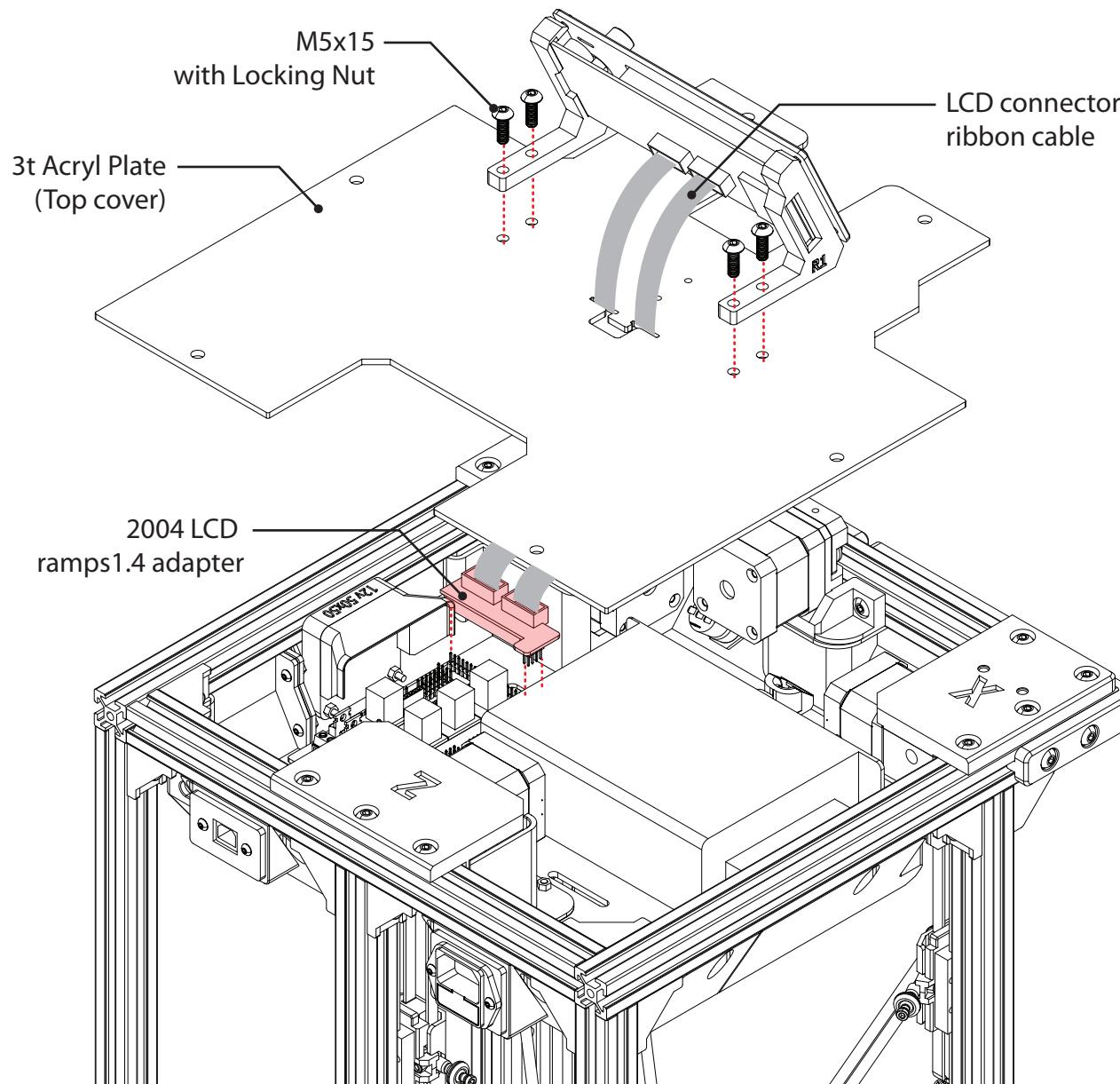
Hotend & Tube cable guider



Display Assembly



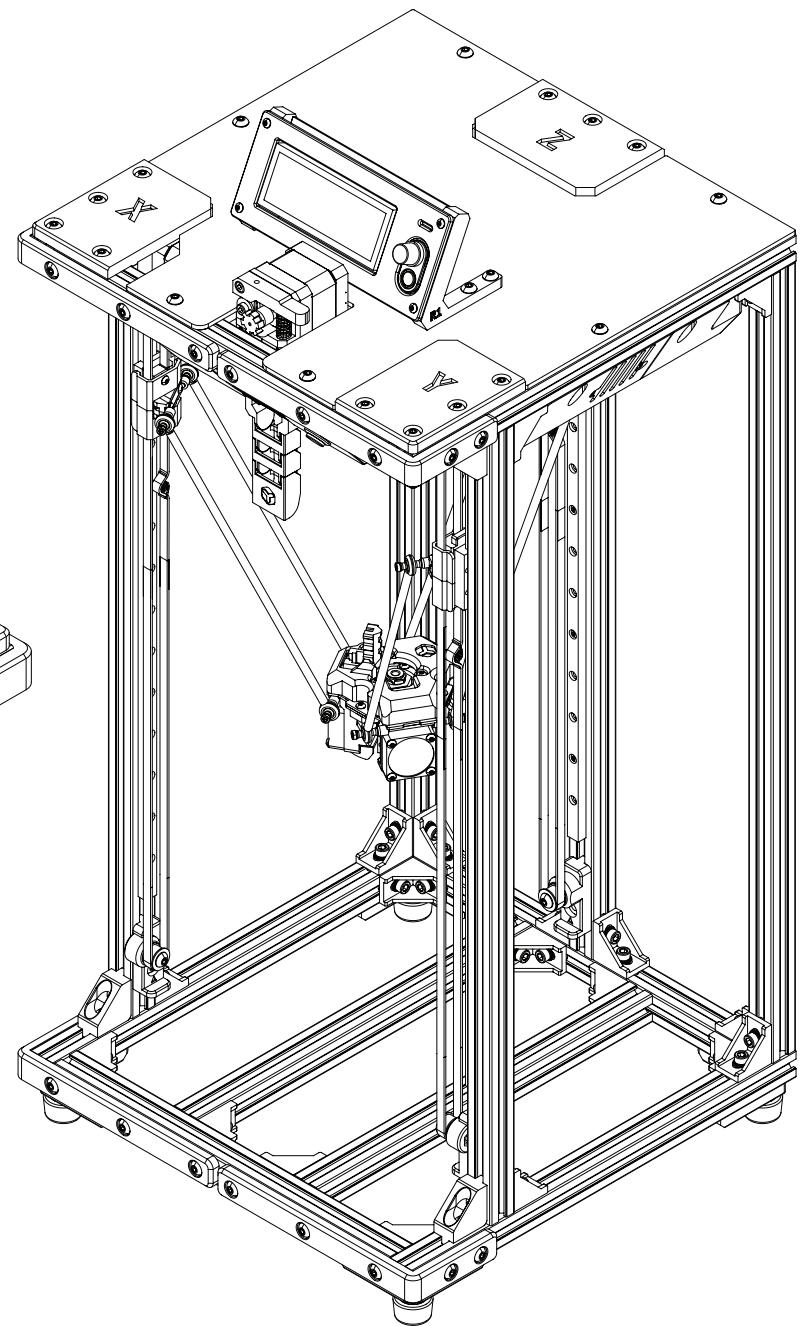
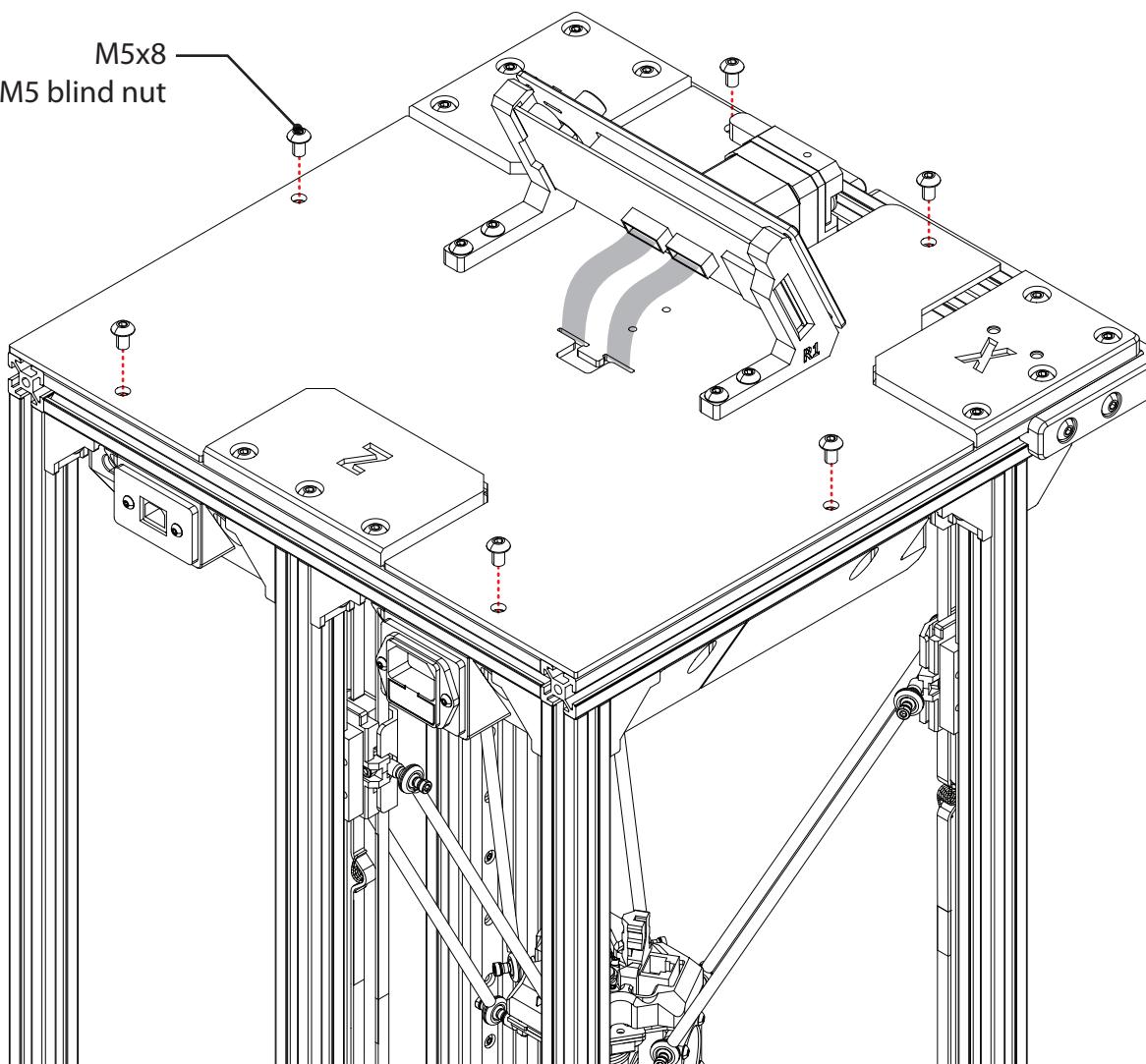
LCD wiring



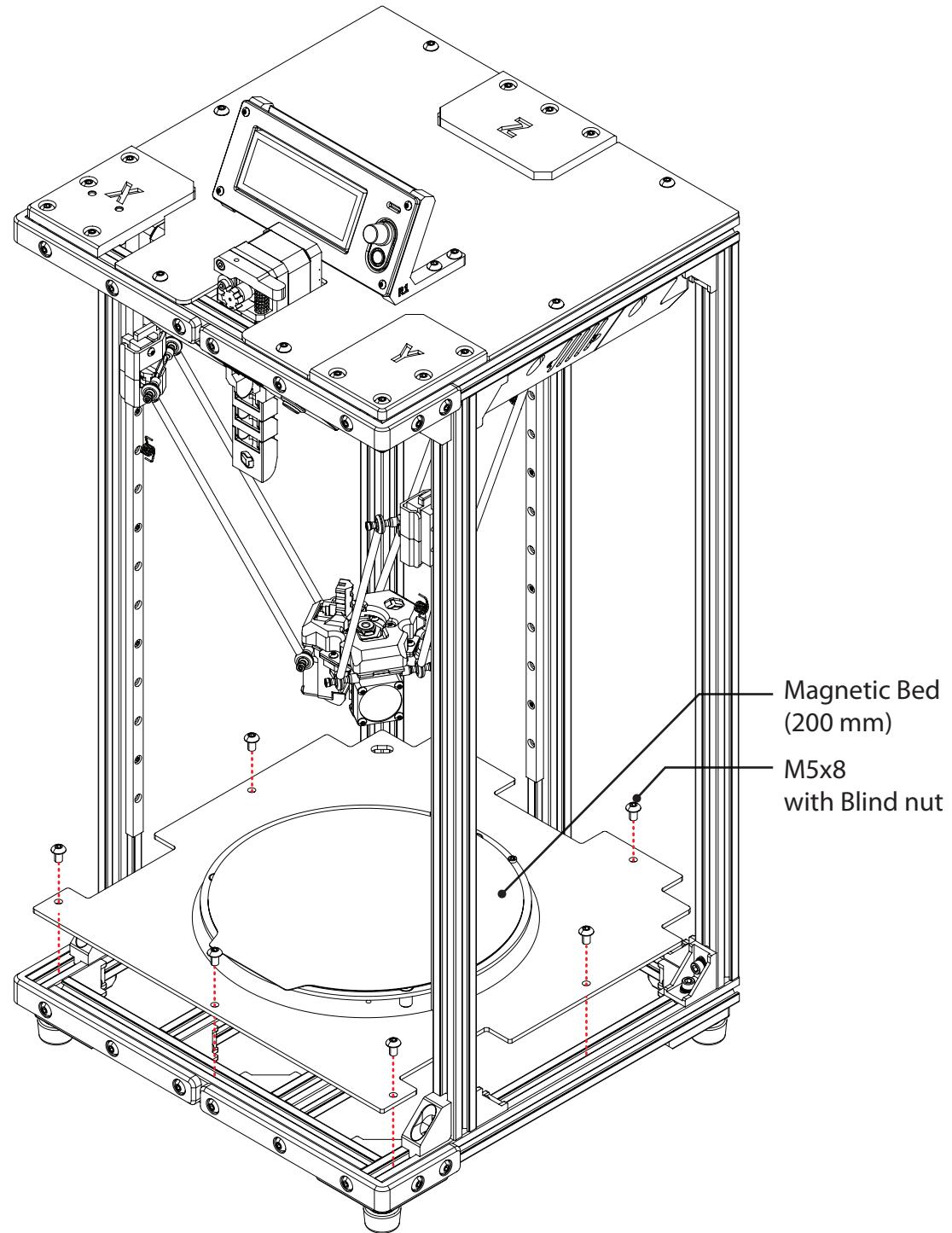
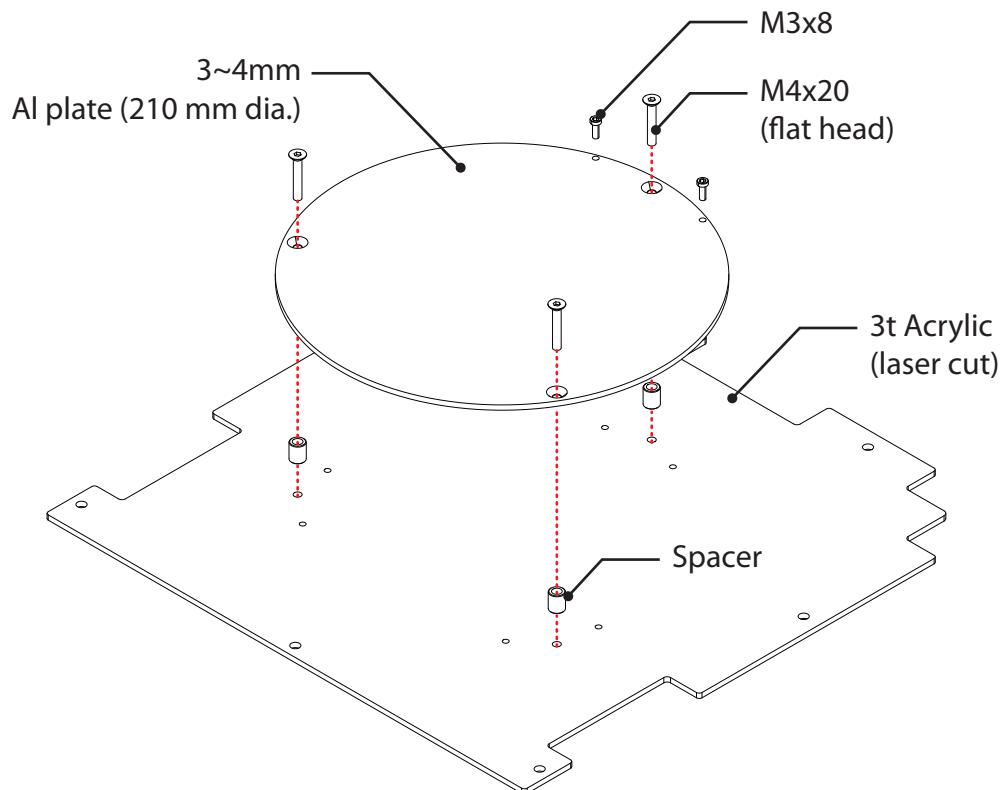
2004 LCD set

Top cover plate assembly

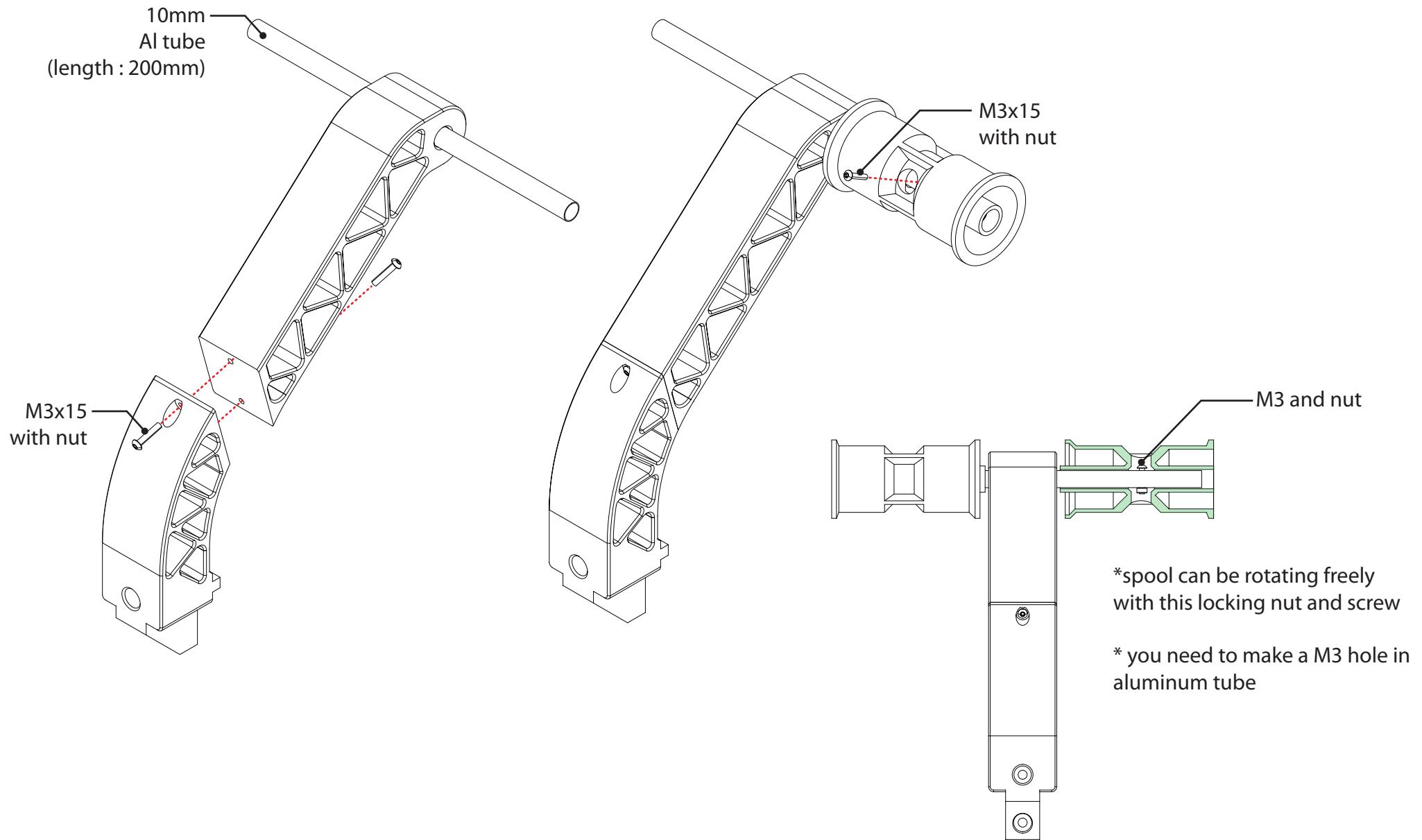
M5x8
with M5 blind nut



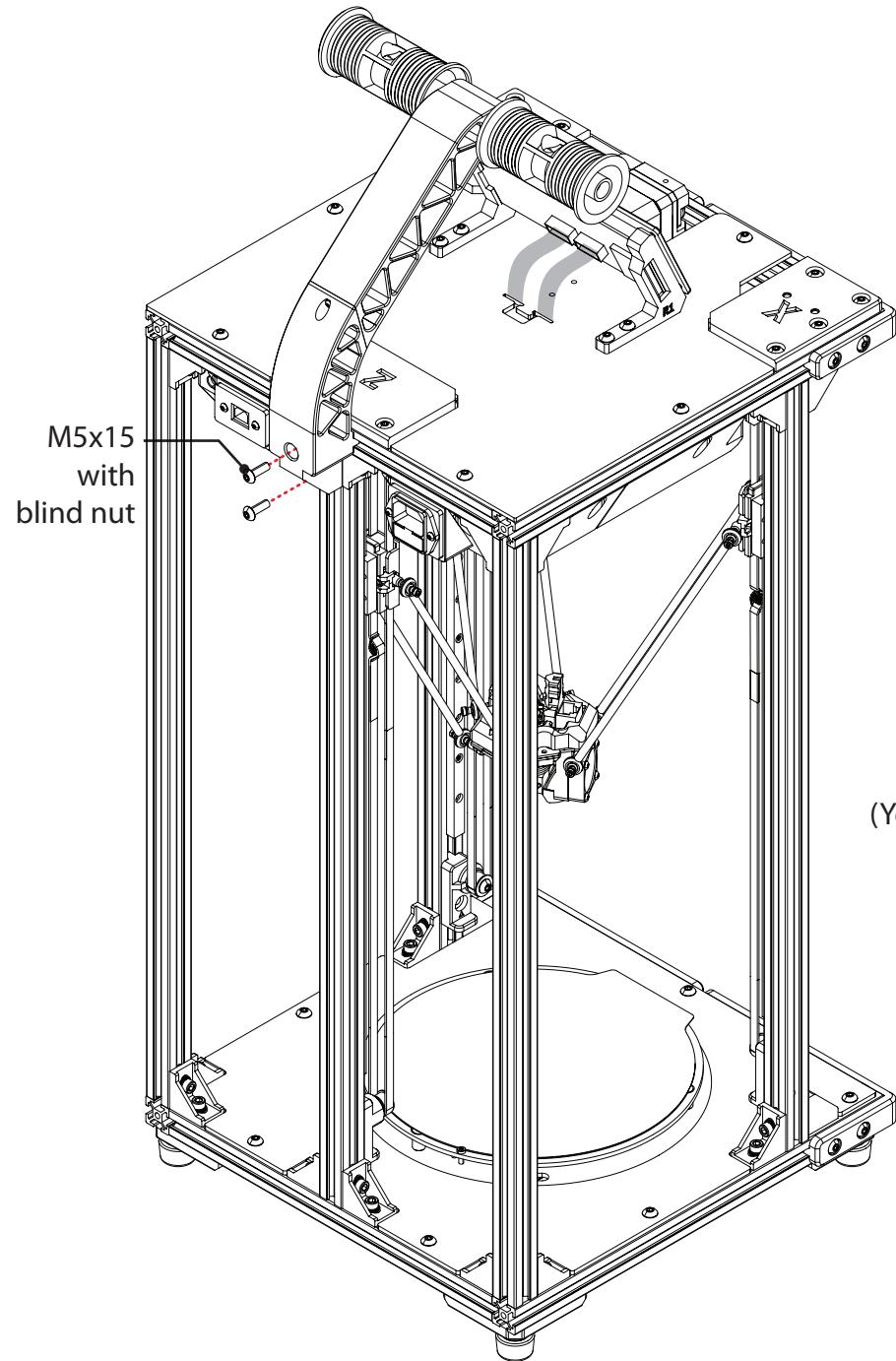
Bed assembly



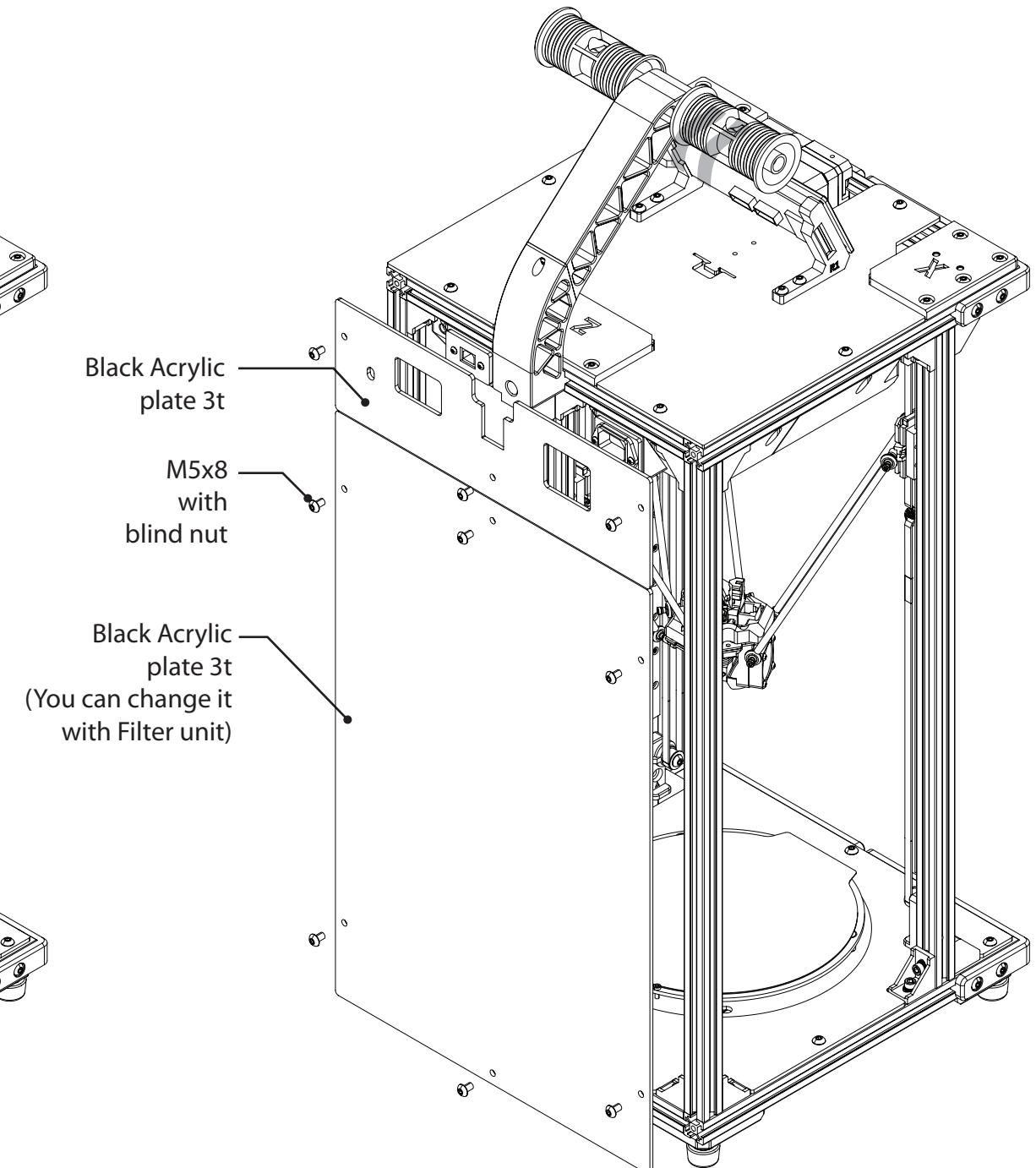
Spool Bridge



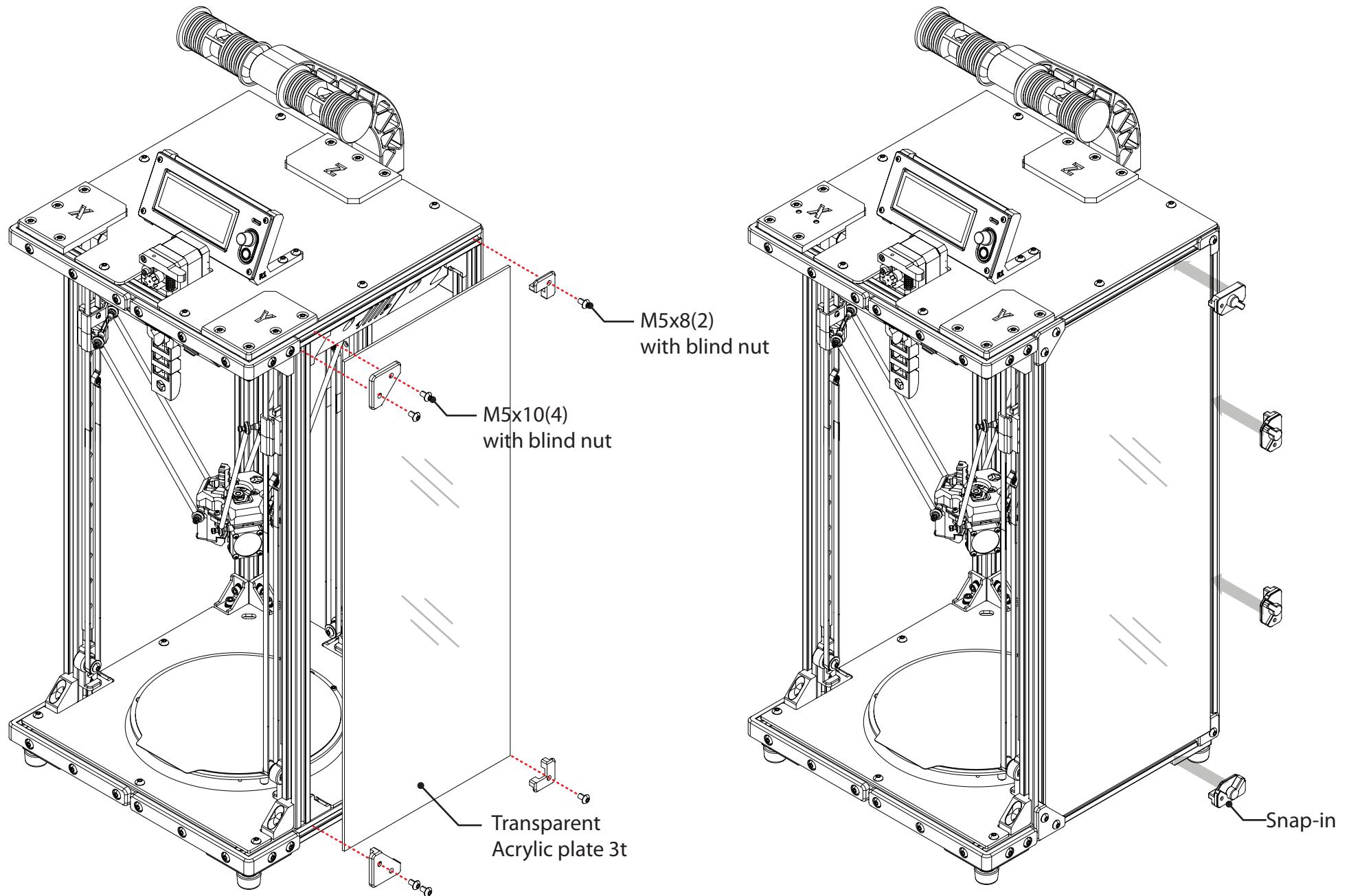
Spool Bridge



Back chamber plate



Door hinge and chamber side plate



chamber door assembly

