

# Hysteresis Compensator with Learning-based Pose Estimation for a Flexible Endoscopic Surgery Robot

Donghoon Baek, Ju-Hwan Seo, Joonhwan Kim, and Dong-Soo Kwon, *Member, IEEE*

**Abstract**—The use of the tendon-sheath mechanism (TSM) is common in flexible surgery robots, because it can flexibly work in limited spaces and provides efficient power transmission. However, hysteresis from nonlinearities such as friction and backlash poses a challenge in controlling precise motion in the surgical instrument. Moreover, this hysteresis is also affected by changes in the various configurations of sheath which limits traditional model-based compensation approaches. Recently, feedback approach using an endoscopic camera is presented, but they use markers which are not appropriate for applying to a real surgical instruments. In this paper, a novel hysteresis compensator with learning-based pose estimation is proposed. Unlike previous studies, the proposed compensator can reduce hysteresis of the surgical instrument in various sheath configurations without using markers. In order to estimate an actual angle of the surgical instrument's joint, we employ the learning-based pose estimation using a siamese convolutional neural network (SCNN). The proposed compensator reduces hysteresis by partially controlling the position command, similar to the instinctive adjustments that physicians make with their visual feedback. To validate the proposed method, a testbed was constructed considering several requirements of flexible surgery robots. As a result, the results show the proposed method reduces hysteresis to less than  $10^\circ$ , for various configurations of sheath. In addition, we confirmed that the learning-based pose estimation is sufficient to apply to the proposed compensator for reducing hysteresis in real-time.

## I. INTRODUCTION

Conventional flexible endoscopic systems have been used frequently in non-invasive surgical interventions such as intraluminal surgery and natural orifice transluminal endoscopic surgery (NOTES). With these flexible endoscopes, physicians can perform surgeries without making external incisions in a patient's body. However, it has several limitations due to its low degree of freedom of surgical tip and non-intuitive manipulation. In order to overcome these limitations, a number of flexible surgery robots with higher degrees of freedom and intuitive operation using a master device emerged in subsequent research [1, 2].

Tendon-sheath mechanism (TSM) was widely adopted in these flexible surgery robots due to its flexibility, lightweight, and ability to provide efficient power transmission to a surgical

instrument from an external actuator. However, hysteresis caused by friction, backlash, and the time-varying configuration of the sheath during its operations brings many challenges in controlling the precise motion of surgical instruments [3]. Although physicians can compensate for hysteresis through visual feedback, this increases the fatigue in performing the task.

A lot of studies of hysteresis reduction have been devoted. Mathematical hysteresis models based on the system dynamics have been suggested [4, 5] and applied to model-based feed-forward control approach [6, 7]. However, this hysteresis model will be changed if the configuration of sheath changes. So, it was only valid for one particular configuration [7]. Because it is difficult to obtain a complete model applicable to all situations, the feedback approaches using electromagnetic sensors have been suggested [8, 9]. However, because of the size of sensors and the requirements for sterilization of instrument, the traditional sensors are difficult to integrate into surgery robots. To overcome some of these challenges, pose estimation algorithms for obtaining an actual pose of the surgical instruments are also being actively studied [10 – 14]. Although some of them estimate the pose of the surgical instrument in the clinical image, there is insufficient research showing that the application of this pose estimation method reduces hysteresis of the robotic system. In practical applications, image-based hysteresis reduction method as feedback approaches using an endoscopic camera and markers has been proposed [15]. However, the markers are easily obscured by surgical debris, and it is likely to reduce the performance of hysteresis compensation.

In this paper, a hysteresis compensator with learning-based pose estimation was proposed. Unlike previous image-based hysteresis compensator, this novel approach can reduce hysteresis without using any markers by using the learning-based method. The feedback approach of the proposed compensator facilitates hysteresis compensation in various sheath configurations as well. The proposed pose estimation calculates the actual joint angle of surgical instrument using a siamese convolutional neural network (SCNN) [16] in real-time. The concept of this method is the image-retrieval [17] which does not require precise geometric and kinematic models. Moreover, the speed of the estimation process is fast and suitable for application to real-time systems.

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Donghoon Baek is with the robotics program, Korea Advanced Institute of Science and Technology, Daejeon, South Korea (e-mail: romansabaek@kaist.ac.kr).

Ju-Hwan Seo and Joonhwan Kim are with the Department of Mechanical Engineering, Korea Advanced Institute of Science and Technology, Daejeon, South Korea e-mail: (seojh1989@gmail.com, joonhwan@kaist.ac.kr).

Dong-Soo Kwon (corresponding author) is with the Department of Mechanical Engineering, Korea Advanced Institute of Science and Technology, Daejeon, South Korea (Tel.: +82 42 350 3042; e-mail: kwonds@kaist.ac.kr). He is a CEO of the EasyEndo Surgical Inc.

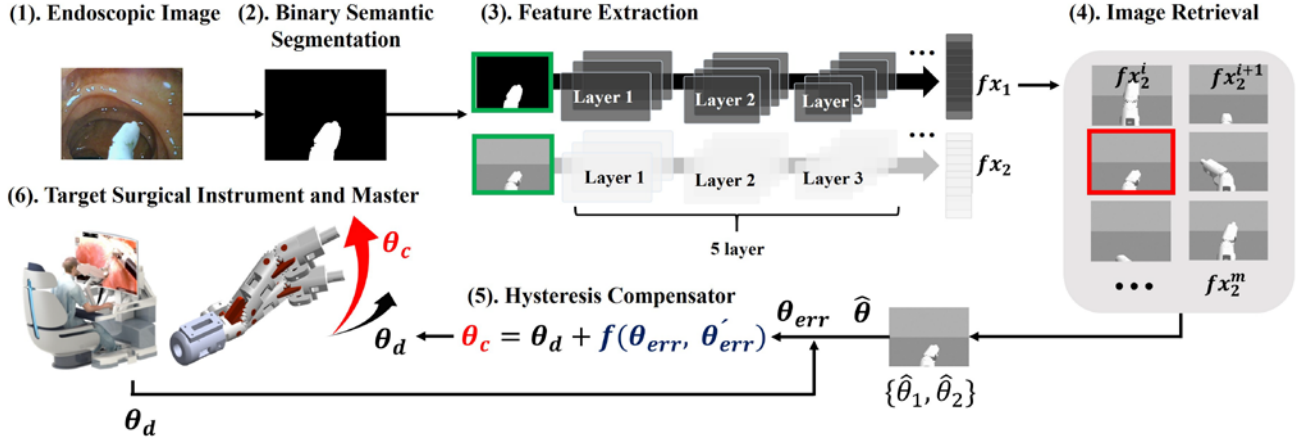


Fig. 1. Steps of the proposed hysteresis compensation process. (1) Obtaining an image from an endoscopic camera. (2) Binary semantic segmentation for background subtraction. (3) Feature extraction using a SCNN. (4) Image retrieval for searching the most similar image. (5) Hysteresis compensator. (6) Target surgical instrument.

## II. MATERIALS AND METHOD

Our objective is to propose a hysteresis compensator that reduces the hysteresis in the various configurations of sheath, by relying on an embedded endoscopic camera without using markers. This method includes an image segmentation to distinguish between the surgical instrument and a background in a clinical image. Subsequently, a SCNN and k-d tree are used for feature extraction and efficient searching respectively. When the searching is finished, the surgical instrument joint angle is estimated. In the last step, this estimated angle is applied to the hysteresis compensator. The overall process of the proposed method is presented in Fig. 1.

### A. Testbed of flexible surgical robotic system

#### a) Design requirements for testbed:

In order to construct the testbed similar to the surgical instrument used in real flexible surgery robots, the testbed was designed according to several requirements for flexible surgical robot as shown in Fig. 2(b). Considerations are as follows: (1) The coupled tendon-sheath mechanism applied to most surgical robots for a bending motion is utilized as shown in Fig. 2(a). (2) An endoscopic camera, a micro USB-cam used in existing surgical robotic systems, is utilized. (3) The surgical instrument has two degree of freedom bending motions (pitch  $\theta_1$ , yaw  $\theta_2$ ) that are most affected by hysteresis. (4) The insertion tube with a sheath and a wire which can represent the various configurations of sheath is used.

#### b) Kinematics:

The proposed method is to add a compensator to a general kinematic-based control approach. An inverse kinematics model is needed for a kinematic-based control in the coupled TSM. The wire length and a total variation of the wires across a joint with angle  $\theta$  can be expressed as follows:

$$L_a(\theta) = 2R - 2d \sin\left(\frac{\theta}{2}\right) - 2(R - B) \cos\left(\frac{\theta}{2}\right) \quad (1)$$

$$L_b(\theta) = L_a(-\theta) \quad (2)$$

where  $L_a(\theta)$  and  $L_b(\theta)$  represent the vertical length from the wire hole to the hole as shown in Fig. 2(a), and each corresponds to the pulling and releasing side. The variation of each wire, pulling and releasing respectively, is described as:

$$\Delta L_a(\theta) = L_a(\theta) - 2B \quad (3)$$

$$\Delta L_b(\theta) = L_b(\theta) - 2B \quad (4)$$

where  $B$  is defined as the wire length when a single joint angle is  $0^\circ$ . The rotation angles  $q_a$  and  $q_b$  for each motor are calculated, taking into account the initial position  $q_{a0}$  and  $q_{b0}$  of each motors:

$$q_a = q_{a0} - \Delta L_a(\theta) * K \quad (5)$$

$$q_b = q_{b0} - \Delta L_b(\theta) * K \quad (6)$$

where  $K$  indicates the ratio between the change in wire length  $\Delta L$  and the motor rotation  $\Delta q$ . Finally, two motors pull and release each wire.

### B. hysteresis compensator

The proposed hysteresis compensator, which controls the position command as through adding a supplemental movement similar to the concept of visual feedback, is designed as follows:

$$\theta_c = \theta_d + f(\theta_{err}, \dot{\theta}_{err}) \quad (7)$$

$$f(\theta_{err}, \dot{\theta}_{err}) = K_p \theta_{err} + K_d \dot{\theta}_{err} + K_i \int \theta_{err} dt \quad (8)$$

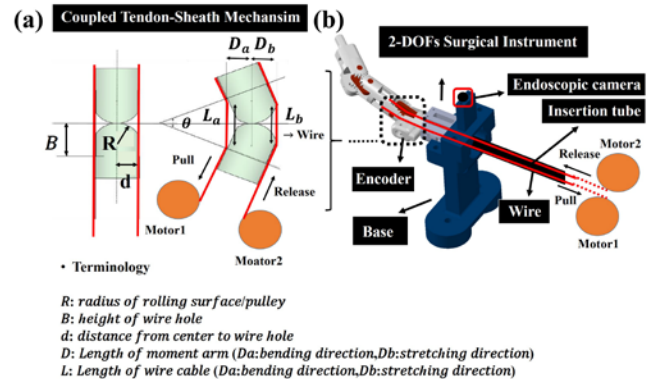


Fig. 2. (a) Coupled tendon-sheath mechanism. (b) Design configuration.

where  $\theta_c$  is the compensated position input,  $\theta_d$  is the desired angle from the master,  $\theta_{err} = \theta_d - \hat{\theta}$ ,  $\hat{\theta}$  is the estimated angle from the learning-based pose estimation,  $\dot{\theta}_{err}$  is the differential of  $\theta_{err}$ , and  $K_p, K_d, K_i$  are the hyperparameters for the proposed compensator.

This approach is based on a visual-servo system [18] that uses a vision sensor to provide feedback information. The compensated position input  $\theta_c$  is updated with a sampling rate of 30Hz, which is determined by the camera sampling time. In this case, the camera sampling time  $T_c$  (33ms) is much longer than the control sampling time  $T_i$  (1ms) and it has a negative effect on the control performance. The multi-rate control approach [19], which is widely adopted to alleviate the problem caused by the delay time between  $T_c$  and  $T_i$  [20], is used in the proposed compensator. This can be expressed as:

$$\theta_c[j] = \begin{cases} \theta_d[j] + f(\theta_{err}[j, i], \dot{\theta}_{err}[j, i]) & \text{if } i = 33j, j \in N \\ \theta_d[j] + f(\theta_{err}[j, i-1], \dot{\theta}_{err}[j, i-1]) & \text{otherwise} \end{cases} \quad (9)$$

where  $\theta_{err}[j, i] = \theta_d[j] - \hat{\theta}[i]$ ,  $\dot{\theta}_{err}[j, i-1] = \theta_d[j] - \hat{\theta}[i-1]$ ,  $i$  is the vision sampling time, and  $j$  is the control sampling time. The value of  $f(\theta_{err}, \dot{\theta}_{err})$  is limited for system safety.

### C. Learning-based pose estimation

The basic idea is an image-retrieval approach, searching for the image candidate that is the most similar to the image obtained from an endoscopic camera in large database. When obtaining the most similar image, the estimated angle  $\hat{\theta}_1$  and  $\hat{\theta}_2$  are determined by the label of the image. This method consists of three stages: Image segmentation, feature extraction, and searching.

#### a) Image Segmentation for background subtraction:

In order to eliminate the effect of the background for the purpose of reducing the variance of the input in a clinical image, image segmentation is adopted as shown in Fig. 3. Considering the real-time performance, image segmentation using distance transform and watershed algorithm [21] is applied to a small resized endoscopic image. A Laplacian filter which is a robust to the effects of noise is applied to obtain the edge of the surgical instrument. Then a threshold is used in order to filter out main edges not corresponding to the outline of the surgical instrument. A distance transform and normalizing are then applied to the binary image, and a skeleton image is obtained for detecting the foreground image. Finally, a binary segmented image is taken by watershed algorithm using two images Fig. 3(b) and Fig. 3(e).

#### b) Database construction:

In practice, it is challenging to get the trustful ground-truth image describing the actual joint angle of the surgical instrument due to the influence of friction, noise, illumination,

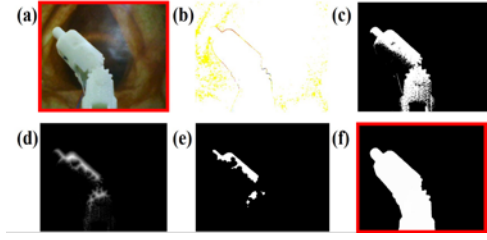


Fig. 3. The process of the image segmentation. (a) Small resized endoscopic image. (b) Edge of the surgical instrument. (c) Binary image of (b). (d) Apply the distance transform and normalizing. (e) Binary image of (d). (f) Binary segmented image.

and etc. However, in the simulator, it is straightforward to obtain the trustful data due to the absence of these influences.

In order to get the ground-truth data, we developed a simulator consisting of the 3D-CAD model of the surgical instrument and a virtual camera with the same interior calibration parameters of the endoscopic camera. The database consists of two parts: the binary segmented image dataset  $\mathbb{X}^b$  obtained by applying image segmentation to the images obtained from the endoscopic camera and the rendered-image dataset  $\mathbb{X}^r$  obtained from the virtual camera in the simulator. Each sample of data is labeled with the actual joint angles  $\theta_1$  and  $\theta_2$  are defined as follows:

$$X_i^b = \{x_i^b, \theta_{i1}^b, \theta_{i2}^b\}, X_i^b \in \mathbb{X}^b, i \in [1, 2, \dots, N] \quad (10)$$

$$X_i^r = \{x_i^r, \theta_{i1}^r, \theta_{i2}^r\}, X_i^r \in \mathbb{X}^r, i \in [1, 2, \dots, N] \quad (11)$$

where  $x_i^b$  and  $x_i^r$  are a binary segmented image and a rendered-image respectively.  $\theta_{i1}$  and  $\theta_{i2}$  refer to the actual joint angles at the surgical instrument. In this case, the range of each  $\theta$  is determined by considering commonly used ranges in surgeries [22] and the field of view (FOV) of the endoscopic camera. The range of each  $\theta$  is as follows:  $-5^\circ < \theta_{i1} < 50^\circ$ ,  $-50^\circ < \theta_{i2} < 50^\circ$ . The entire dataset consists of three column vectors  $P_j = \{x_j^b, x_j^r, S_j\}$ , where label  $S_j$  that represents true or false is defined as below.

$$S_j = \begin{cases} 1 & \text{if } \theta_{j1}^b = \theta_{j1}^r, \theta_{j2}^b = \theta_{j2}^r \\ 0 & \text{otherwise} \end{cases} \quad (12)$$

The pose of the endoscopic camera is fixed as  $(x_0, y_0, z_0, \alpha, \beta, \gamma)$  since it has no independent degrees of freedom.

The database construction process is shown in Fig. 4. In this figure, (a) - (c) show the process of collecting  $\mathbb{X}^r$  and (d) - (f) show the process of collecting  $\mathbb{X}^b$ .

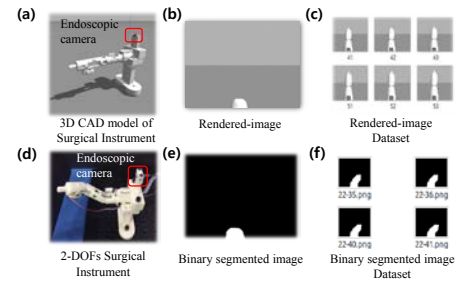


Fig. 4. The process of the database construction. (a) - (c) rendered-image dataset construction using the simulator. (d) - (f) binary segmented image dataset construction using the testbed.

c) Feature extraction using SCNN:

The SCNN, which is effective in extracting the feature vectors  $f_{x1}$  and  $f_{x2}$  that determine a “similarity” which means whether the paired images  $x_i^b$  and  $x_i^r$  are in the same category or not, is used. This network consists of two branches sharing the same architecture and weight values [16]. In the first step, the paired images  $x_i^b$  and  $x_i^r$  are separated and fed into the each branch. Because of these reasons, two input images are mapped into the same feature space and it is possible that one of the image can be converted into a vector form in advance. This means that computational efficiency can be improved in the process of comparing images. A contrastive loss function is used for the purposed of minimizing the Euclidean distance of images in the same category and maximizing the Euclidean distance of images in the different category. The contrastive loss function is defined as follows:

$$L(x_1, x_2, y) = \frac{1}{2N} \sum_{n=1}^N [y \times d(x_1 \circ x_2)^2 + (1 - y) \max(1 - d(x_1 \circ x_2), 0)^2] \quad (13)$$

where the Euclidean distance is given by

$$d(x_1 \circ x_2)^2 = \sum_j |f_{x_1}^j - f_{x_2}^j|^2, \quad j \in \mathbb{N} \quad (14)$$

To prevent overfitting problems, regularization is applied as shown in Eq. (15).

$$L(x_1, x_2, y)_{reg} = L(x_1, x_2, y) + \alpha \sum_i W_i^2 \quad (15)$$

where  $\alpha$  is the regularization parameter and  $W_i$  is the weight values of network.  $x_1$  and  $x_2$  represent the sample of paired images and two feature vectors  $f_{x1}$  and  $f_{x2}$  are used to compute the Euclidean distance.  $y$  represents the same thing as  $S_j$  from Eq. (12), and  $j$  is the dimension of the feature vector extracted by each branch.

The network was trained by the Adam-optimizer [23] with a batch size of 200, and the size of the input image is  $100 \times 100$ . Learning parameters are  $1e^{-5}$  for initial learning rate, 0.96 for learning rate decay per epoch. The weights of the networks were initialized by using the Xavier initialization algorithm [24]. The number of layers is five and each has convolution layer, rectified linear unit, and pooling layer as illustrated in Fig. 5.

d) Data distributed learning strategy:

In general, for an efficient learning, the true and false data should be balanced in the database [25]. According to the principle, the database size becomes very large, because  $x_i^b$  has 5655 ( $56 \times 101 - 1$ ) different images in our method. Therefore, it results in an increase of the variance of input. To solve this problem,  $\theta_1$  and  $\theta_2$  are separately estimated by using four networks  $\{N_{\theta_1}, N_{\theta_2}^1, N_{\theta_2}^2, N_{\theta_2}^3\}$ . When the binary segmented image is taken,  $\theta_1$  is estimated by using  $N_{\theta_1}$ . Subsequently,  $\theta_2$  is estimated by using one of the other networks  $\{N_{\theta_2}^1, N_{\theta_2}^2, N_{\theta_2}^3\}$  depending on the result of  $\hat{\theta}_1$ . We divided the datasets into four cases  $\{D_{\theta_1}, D_{\theta_2}^1, D_{\theta_2}^2, D_{\theta_2}^3\}$  and each is handled by  $\{N_{\theta_1}, N_{\theta_2}^1, N_{\theta_2}^2, N_{\theta_2}^3\}$  separately. Each dataset is organized as shown in table I.

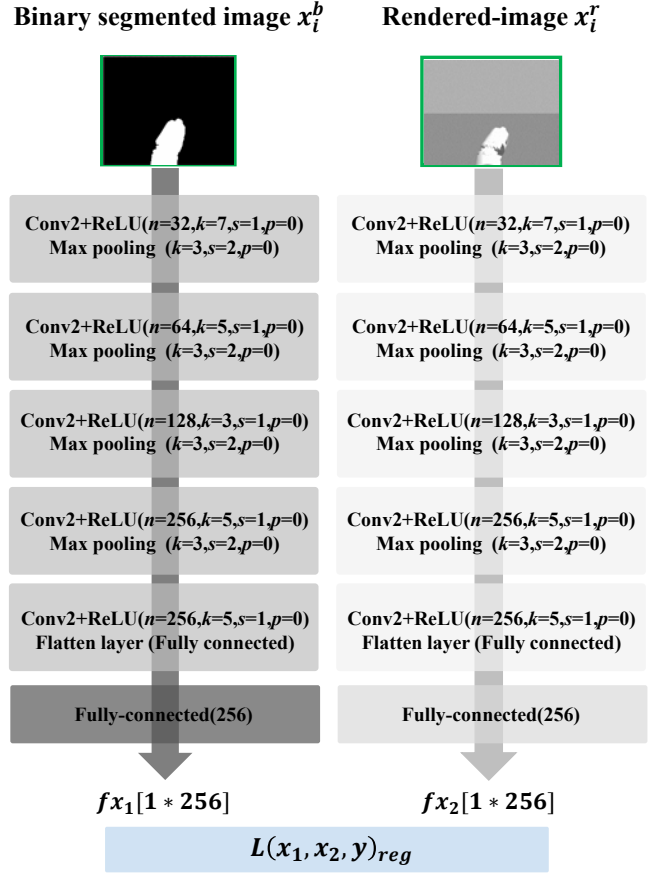


Fig. 5. The structure of SCNN.  $n$ : the number of filters,  $k$ : the size of filters,  $s$ : stride,  $p$ : padding.

TABLE I. CONFIGURATION OF EACH DATASET

	$X^b$		$X^r$	
	Range of $\theta_1^b$	Range of $\theta_2^b$	Range of $\theta_1^r$	Range of $\theta_2^r$
$D_{\theta_1}$	$-5^\circ \leq \theta_1^b \leq 50^\circ$	$-50^\circ \leq \theta_2^b \leq 50^\circ$	$-5^\circ \leq \theta_1^r \leq 50^\circ$	$\theta_2^r = 0^\circ$
$D_{\theta_2}^1$	$-5^\circ \leq \theta_1^b \leq 10^\circ$	$-50^\circ \leq \theta_2^b \leq 50^\circ$	$\theta_1^r = \theta_1^b$	$-50^\circ \leq \theta_2^r \leq 50^\circ$
$D_{\theta_2}^2$	$11^\circ \leq \theta_1^b \leq 30^\circ$	$-50^\circ \leq \theta_2^b \leq 50^\circ$	$\theta_1^r = \theta_1^b$	$-50^\circ \leq \theta_2^r \leq 50^\circ$
$D_{\theta_2}^3$	$31^\circ \leq \theta_1^b \leq 50^\circ$	$-50^\circ \leq \theta_2^b \leq 50^\circ$	$\theta_1^r = \theta_1^b$	$-50^\circ \leq \theta_2^r \leq 50^\circ$

e) Searching the best candidate using k-d tree:

To determine the best candidate efficiently that is the most similar to the binary segmented image  $x_i^b$  obtained from an endoscopic camera in the rendered-image dataset  $\mathbb{X}^r$ , k-d tree algorithm is used. This is an efficient searching method that creates a binary spatial partition at each level of the tree by recursively partitioning the space region. The rendered images in  $\mathbb{X}^r$  labeled with the actual joint angles  $\theta_1$  and  $\theta_2$  of the surgical instrument are pre-transformed into feature vector  $f_{x2}$  using the learned network model. The equation used in searching for the best candidate is given by the following, Eq. (17).

$$C(x_1, \mathbb{X}^r) = \operatorname{argmin}_c d(x_1 \circ x_2)^2, \quad x_2 \in \mathbb{X}^r, \quad x_1 \in \mathbb{X}^b \quad (17)$$

where  $d(x_1 \circ x_2)^2$  represents same as equation (14). Finally, the estimated angles  $\hat{\theta}_1$  and  $\hat{\theta}_2$  are determined as the label of the selected image  $x_2$ .



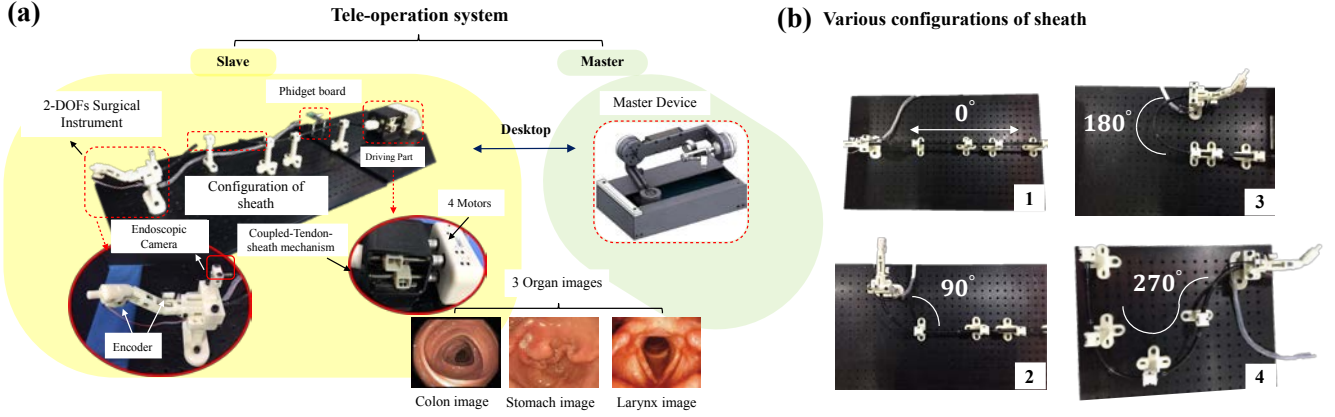


Fig. 6. The experiment setup. (a) Tele-operation system. (b) Various configurations of sheath used in the experiment. 1)  $0^\circ$ . 2)  $90^\circ$ . 3)  $180^\circ$ . 4)  $270^\circ$ .

### III. EXPERIMENTS AND RESULTS

The testbed of the flexible endoscopic surgery robot system and master device for tele-operation were used for evaluation as shown in Fig. 6(a). Experiments were carried out in the range of  $\theta_1$  and  $\theta_2$  as defined in a training dataset. The actual joint angle of the surgical instrument is measured by an encoder attached to each joint for reliable measurements. Three different printed images of organ {Colon, Stomach, Larynx} were used as the background.

#### A. Testbed setup

A 2-DOFs flexible surgical robot testbed driven by a tendon-sheath mechanism using a SUS spring and stainless steel wire was used to evaluate the performance of the proposed method. The main driving part consisted of four motors (Dynamixel xm430, ROBOTIS, Korea) and was connected via ball screws and linear guides together. The micro USB endoscopic camera (MD-V20904L-76, MISUMI, Korea) with  $640 \times 480$  resolution was fixed on the base to take images. A mini-rotary encoder (7S-400-2MC-50-00E, NEMICON, Japan) with  $400^\circ$  resolution was attached to each joint to measure the actual angle. All system software was constructed on Linux (ubuntu16.04LTS) and ROS (kinetic). This process was conducted by using a NVIDIA RTX-2080ti GPU in a desktop.

#### B. Evaluation of Learning-based pose estimation

To evaluate the proposed pose estimation method, the training dataset as detailed in Sec. II and the testbed were used. Periodic sinusoidal signal and non-periodic signal from the master were given. As a measurement of performance, the RMS deviation between the estimated angle and the actual angle from the encoder attached at the joint was used.

The result is presented in Fig. 7. In the test using the training datasets, the RMSE was  $0.22^\circ$  for  $\theta_1$  and  $0.06^\circ$  for  $\theta_2$  as shown in Fig. 7(a) and (b). However, in the physical environment, using the image from an endoscopic camera, the RMSE was  $2.11^\circ$  for  $\theta_1$  and  $5.09^\circ$  for  $\theta_2$  when the sinusoidal signal is given as shown in Fig. 7(c) and (d). In the case of the non-periodic signal from a tele-operation system, the RMSE was  $2.18^\circ$  for  $\theta_1$  and  $6.51^\circ$  for  $\theta_2$ . The time taken to estimate

the angle is within 10ms, which is less than the camera sampling time  $T_c(33\text{ms})$ .

The performance result in the real world is relatively inferior to those evaluated using the training data. This is expected to be an overfitting problem. In practice field, the physical influence such as noise and illumination affect the performance of the image segmentation, which creates more variance of the input image that enters the network. If the trained network does not learn all variances of input image, its performance will degrade in different test environments. However, despite some overfitting problems, the performance of the pose estimation was acceptable in reducing hysteresis as shown in following experiment. To further reduce the impact of overfitting problem, dropout and batch normalization techniques will be applied in our method.

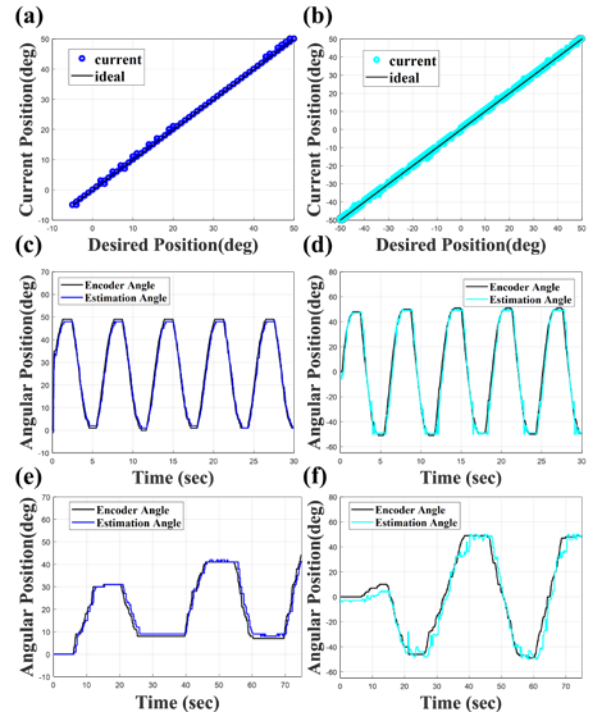


Fig. 7. The result of estimated angle from the learning-based pose estimation. (a) – (b) Estimated angle in the test using training datasets (left:  $\theta_1$ , right:  $\theta_2$ ). (c) – (d) Estimated angle with respect to a periodic sinusoidal signal (left:  $\theta_1$ , right:  $\theta_2$ ). (e) – (f) Estimated angle with respect to a non-periodic signal (left:  $\theta_1$ , right:  $\theta_2$ ).

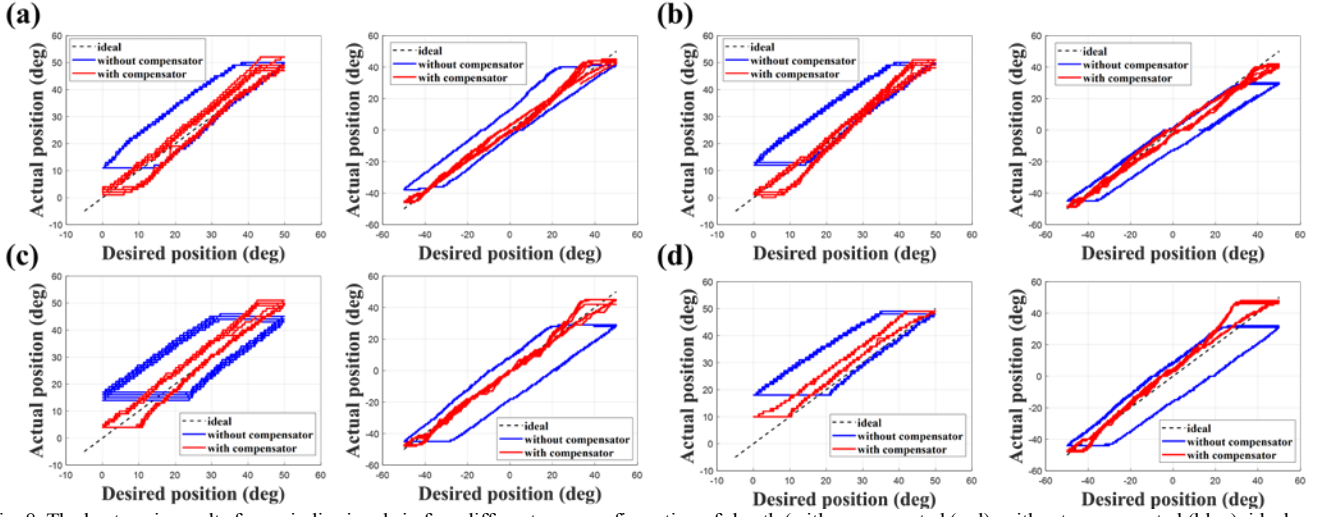


Fig. 8. The hysteresis results for periodic signals in four different case configuration of sheath (with compensated (red), without compensated (blue), ideal case (black dotted line)). (a)  $0^\circ$ . (b)  $90^\circ$ . (c)  $180^\circ$ . (d)  $270^\circ$ .

TABLE II. RESULT OF HYSTERESIS REDUCTION

		Case 1: $0^\circ$		Case 2: $90^\circ$		Case 3: $180^\circ$		Case 4: $270^\circ$	
Hysteresis size	Without compensator	$\theta_1$	$\theta_2$	$\theta_1$	$\theta_2$	$\theta_1$	$\theta_2$	$\theta_1$	$\theta_2$
	With compensator	$17^\circ$	$23^\circ$	$18^\circ$	$17^\circ$	$30^\circ$	$28^\circ$	$19^\circ$	$30^\circ$
RMSE	Without compensator	$8^\circ$	$9^\circ$	$7^\circ$	$7^\circ$	$9^\circ$	$8^\circ$	$8^\circ$	$12^\circ$
	With compensator	$8.03^\circ$	$7.97^\circ$	$8.20^\circ$	$11.64^\circ$	$9.57^\circ$	$13.99^\circ$	$11.18^\circ$	$12.51^\circ$
	Without compensator	$2.99^\circ$	$3.37^\circ$	$2.96^\circ$	$4.38^\circ$	$3.51^\circ$	$3.28^\circ$	$5.46^\circ$	$4.94^\circ$
	With compensator								

Additionally, we will change the architecture of network and weight initialization method for improving our proposed pose estimation. The proposed pose estimation method may have some limitations in real surgical environment where optical illumination, dynamic background and surgical smoke can affect the image segmentation outcome. The effect of these factors in pose estimation will be further evaluated. Moreover, a more robust image segmentation method using deep learning will be tried in our further works.

### C. Evaluation of Hysteresis reduction

To validate the proposed compensator to reduce the hysteresis in various sheath configurations, four different sheath configurations were used as shown in Fig. 6(b). Seven trials periodic sinusoidal signals were given. As a measurement of evaluation, the hysteresis size defined as the peak-to-peak error between the desired trajectory and measured output was used. In addition, the RMS deviation between the desired angle and the actual angle measured by an encoder attached at the joint was also utilized. The hyperparameters  $K_p$ ,  $K_i$ , and  $K_d$  were determined by manual tuning.

The results are summarized in table II and illustrated in Fig. 8. In all four cases, the size of hysteresis was reduced to less than  $10^\circ$  by averaging the results at  $\theta_1$  and  $\theta_2$ . Each value shown in table II corresponds to the maximum hysteresis size. The average reduction rate of RMSE in the four cases was  $60.24 \pm 0.37\%$  at  $\theta_1$  and  $65.15 \pm 0.65\%$  at  $\theta_2$ .

Previous studies have reduced the hysteresis by  $4^\circ$  which is stronger result, but this was achieved using encoders that cannot be employed in surgical applications [6, 7]. Compared to the image-based approach [15], the proposed method shows

better performance. The proposed method reduces hysteresis without degrading performance in various configurations of sheath. It is expected that the accuracy of the surgical instrument can be improved even in the stomach and colon which have multiple bending sections due to the ability to reduce hysteresis from various angles. Some graphs in Fig. 8 show a relatively large hysteresis at both ends, where the position direction changes. This is caused by the significant influence of backlash due to TSM at each ends. To reduce this gap, the proposed compensator should converge quickly to the target point. This can be implemented by increasing the hyperparameters  $K_p$  and  $K_d$ , but this is limited due to a slower sampling time  $T_c$ . The performance of the compensator may be improved by increasing the feedback sampling time using a filter such as a Kalman filter and this will be conducted in the future works. When considering the expansion of degree of freedom, the rotational and translational motions are not driven by TSM. This corresponds that the additional motions are less affected by hysteresis. Therefore, it is not necessary to estimate the value of additional motions. However, as the degree of freedom increases, the variance of input into the network also increases. This enables to reduce the performance of the proposed pose estimation, but it may be improved by reflecting the effect of increased degree of freedom on training dataset.

## IV. CONCLUSION AND FURTHER WORKS

In this paper, a hysteresis compensator with learning-based pose estimation was proposed. This compensator reduces the hysteresis of the surgical instrument by controlling the position input in various configurations of sheath. The

proposed pose estimation, based on an image retrieval approach with a SCNN, estimates the actual joint angle without using any markers. A flexible endoscopic surgery robot testbed was used to validate the proposed method. The testbed was designed to take into account several considerations required of an actual flexible surgical robot. As a result, the observed hysteresis was significantly reduced to less than  $10^\circ$  by the proposed compensator, in various sheath configurations. Moreover, the proposed pose estimation estimated the actual joint angle in real time without using any markers in clinical background image as well.

In future works, we will apply a more robust image segmentation algorithm to reduce the variance of input in the network and to consider the disturbances caused by factors in the actual surgical environment. Then, we will apply the proposed method to the flexible endoscopic surgery robot K-FLEX [1] which is developed by the authors group.

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