

WELDING REPORT

Welding = 295

Weld. result =

USER ABORT

Date (dd/mm/yy) = 18/02/20

Time (hh:mm) = 10:35

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm
SDR = 11
Thickness = 32.2mm
Material = PE 100

$p_i = 0.15\text{MPa}$
 $T_{\min} = 210^{\circ}\text{C}$
 $T_{\text{nom}} = 225^{\circ}\text{C}$
 $T_{\max} = 225^{\circ}\text{C}$
 $p_1 = 35\text{ bar}$
 $A = 3.7\text{mm}$
 $p_2 = 5\text{ bar}, t_2 = 382\text{ s}$
 $t_3 = 10\text{ s}$
 $t_4 = 10\text{ s}$
 $p_3 = 35\text{ bar}, t_5 = 10\text{ s}$
 $p_4 = 12\text{ bar}, t_6 = 2112\text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoïn -15 -Bw dummy

Remark = plasem

Diameter = 355 mm
SDR = 11

Material = PE 100
Drag pressure $p_t = 7\text{ bar}$

$T_{\text{heater}} = 225^{\circ}\text{C}$

$p_1 + p_t = 42\text{ bar}, t_1 = 130\text{ s}$

$p_2 = 5\text{ bar}, t_2 = 382\text{ s}$

$t_3 = 6\text{ s}$

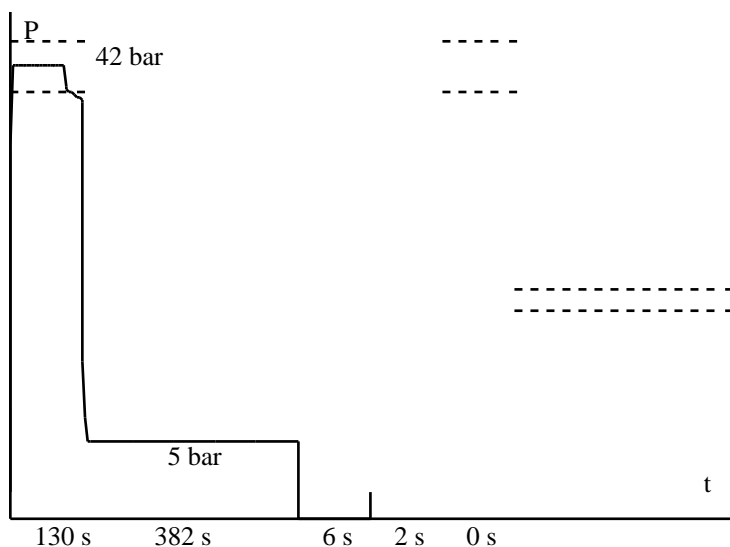
$t_4 = 2\text{ s}$

$p_3 + p_t = 0\text{ bar}, t_5 = 0\text{ s}$

$t_{\text{total}} = 520\text{ s}$

APP REMARK

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

JOINT TRACEABILITY 2

GEO. COORD.

32:50.55348 35:25.9883



PICTURE BEFORE WELDING



Picture not found.

PICTURE AFTER WELDING



Picture not found.

WELDING REPORT

Welding = 296

Weld. result =

NO ERROR

Date (dd/mm/yy) = 18/02/20

Time (hh:mm) = 11:47

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm
SDR = 11
Thickness = 32.2mm
Material = PE 100

$p_i = 0.15\text{MPa}$
 $T_{\min} = 210^{\circ}\text{C}$
 $T_{\text{nom}} = 225^{\circ}\text{C}$
 $T_{\max} = 225^{\circ}\text{C}$
 $p_1 = 35\text{ bar}$
 $A = 3.7\text{mm}$
 $p_2 = 5\text{ bar}, t_2 = 382\text{ s}$
 $t_3 = 10\text{ s}$
 $t_4 = 10\text{ s}$
 $p_3 = 35\text{ bar}, t_5 = 10\text{ s}$
 $p_4 = 12\text{ bar}, t_6 = 2112\text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoïn -15 -Bw 710B S-566

Remark = plasem

Diameter = 355 mm
SDR = 11

Material = PE 100

Drag pressure pt = 27 bar

$T_{\text{heater}} = 225^{\circ}\text{C}$

$p_1 + p_t = 62\text{ bar}, t_1 = 130\text{ s}$

$p_2 = 5\text{ bar}, t_2 = 382\text{ s}$

$t_3 = 10\text{ s}$

$t_4 = 5\text{ s}$

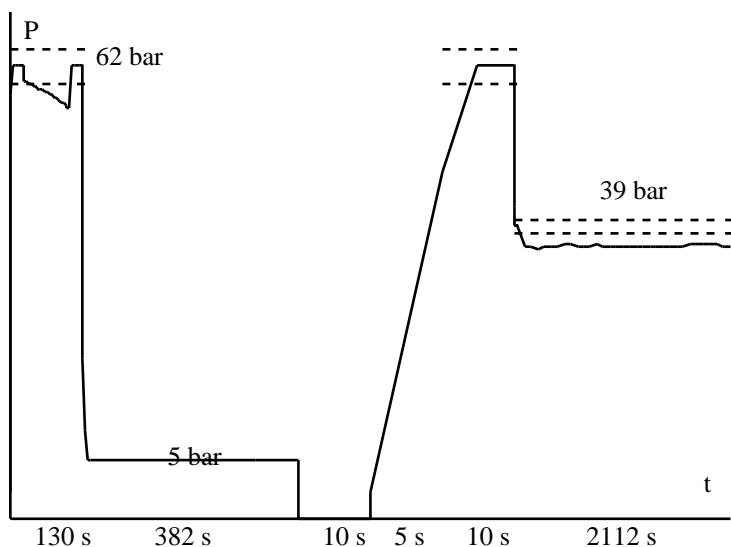
$p_3 + p_t = 62\text{ bar}, t_5 = 10\text{ s}$

$p_4 + p_t = 39\text{ bar}, t_6 = 2112\text{ s}$

$t_{\text{total}} = 2649\text{ s}$

APP REMARK

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11191384

JOINT TRACEABILITY 2

355.11191384

GEO. COORD.

32:50.55441 35:25.98776



PICTURE BEFORE WELDING



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PICTURE AFTER WELDING



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WELDING REPORT

Welding = 297

Weld. result =

NO ERROR

Date (dd/mm/yy) = 18/02/20

Time (hh:mm) = 13:58

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm
SDR = 11
Thickness = 32.2mm
Material = PE 100

$p_i = 0.15\text{MPa}$
 $T_{\min} = 210^{\circ}\text{C}$
 $T_{\text{nom}} = 225^{\circ}\text{C}$
 $T_{\max} = 225^{\circ}\text{C}$
 $p_1 = 35\text{ bar}$
 $A = 3.7\text{mm}$
 $p_2 = 5\text{ bar}, t_2 = 382\text{ s}$
 $t_3 = 10\text{ s}$
 $t_4 = 10\text{ s}$
 $p_3 = 35\text{ bar}, t_5 = 10\text{ s}$
 $p_4 = 12\text{ bar}, t_6 = 2112\text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoïn -15 -Bw 711 S-567

Remark = plasem

Diameter = 355 mm
SDR = 11

Material = PE 100
Drag pressure pt = 14 bar

$T_{\text{heater}} = 225^{\circ}\text{C}$

$p_1 + p_t = 49\text{ bar}, t_1 = 130\text{ s}$

$p_2 = 5\text{ bar}, t_2 = 382\text{ s}$

$t_3 = 9\text{ s}$

$t_4 = 7\text{ s}$

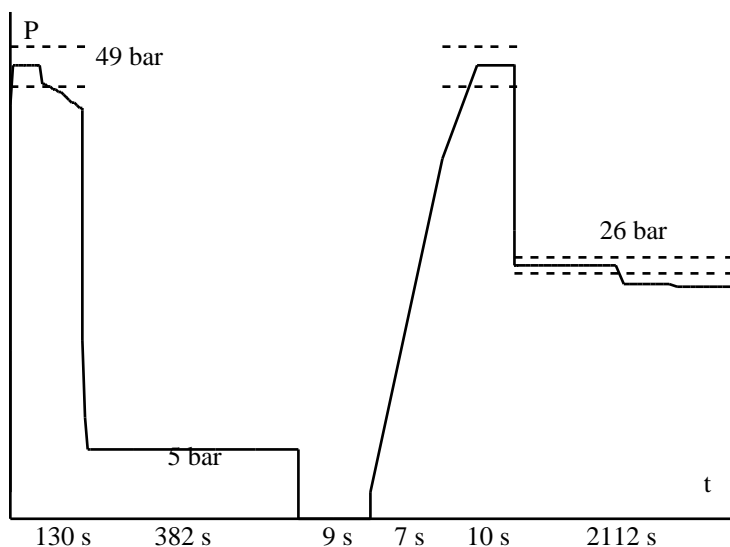
$p_3 + p_t = 49\text{ bar}, t_5 = 10\text{ s}$

$p_4 + p_t = 26\text{ bar}, t_6 = 2112\text{ s}$

$t_{\text{total}} = 2650\text{ s}$

APP REMARK

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11191384

JOINT TRACEABILITY 2

355.11191384

GEO. COORD.

32:50.56078 35:25.98934



PICTURE BEFORE WELDING



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PICTURE AFTER WELDING



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WELDING REPORT

Welding = 298

Weld. result =

NO ERROR

Date (dd/mm/yy) = 18/02/20

Time (hh:mm) = 15:20

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm
SDR = 11
Thickness = 32.2mm
Material = PE 100

$p_i = 0.15\text{MPa}$
 $T_{\min} = 210^{\circ}\text{C}$
 $T_{\text{nom}} = 225^{\circ}\text{C}$
 $T_{\max} = 225^{\circ}\text{C}$
 $p_1 = 35\text{ bar}$
 $A = 3.7\text{mm}$
 $p_2 = 5\text{ bar}, t_2 = 382\text{ s}$
 $t_3 = 10\text{ s}$
 $t_4 = 10\text{ s}$
 $p_3 = 35\text{ bar}, t_5 = 10\text{ s}$
 $p_4 = 12\text{ bar}, t_6 = 2112\text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoïn -15 -Bw 712 S-568

Remark = plasem

Diameter = 355 mm
SDR = 11

Material = PE 100
Drag pressure pt = 22 bar

$T_{\text{heater}} = 225^{\circ}\text{C}$

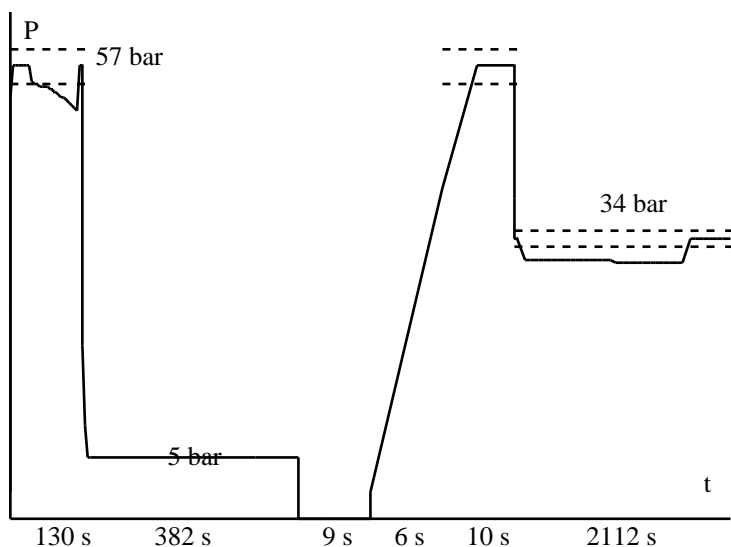
$p_1 + p_t = 57\text{ bar}, t_1 = 130\text{ s}$

$p_2 = 5\text{ bar}, t_2 = 382\text{ s}$
 $t_3 = 9\text{ s}$
 $t_4 = 6\text{ s}$
 $p_3 + p_t = 57\text{ bar}, t_5 = 10\text{ s}$
 $p_4 + p_t = 34\text{ bar}, t_6 = 2112\text{ s}$

$t_{\text{total}} = 2649\text{ s}$

APP REMARK

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11191384

JOINT TRACEABILITY 2

355.11191384

GEO. COORD.

32:50.56988 35:25.99545



PICTURE BEFORE WELDING



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PICTURE AFTER WELDING



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WELDING REPORT

Welding = 299

Weld. result =

NO ERROR

Date (dd/mm/yy) = 18/02/20

Time (hh:mm) = 16:45

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm
SDR = 11
Thickness = 32.2mm
Material = PE 100

$p_i = 0.15\text{MPa}$
 $T_{\min} = 210^{\circ}\text{C}$
 $T_{\text{nom}} = 225^{\circ}\text{C}$
 $T_{\max} = 225^{\circ}\text{C}$
 $p_1 = 35\text{ bar}$
 $A = 3.7\text{mm}$
 $p_2 = 5\text{ bar}, t_2 = 382\text{ s}$
 $t_3 = 10\text{ s}$
 $t_4 = 10\text{ s}$
 $p_3 = 35\text{ bar}, t_5 = 10\text{ s}$
 $p_4 = 12\text{ bar}, t_6 = 2112\text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoin -15 -Bw 713 S-569

Remark = plasem

Diameter = 355 mm
SDR = 11

Material = PE 100
Drag pressure pt = 15 bar

$T_{\text{heater}} = 225^{\circ}\text{C}$

$p_1 + p_t = 50\text{ bar}, t_1 = 130\text{ s}$

$p_2 = 5\text{ bar}, t_2 = 382\text{ s}$

$t_3 = 9\text{ s}$

$t_4 = 7\text{ s}$

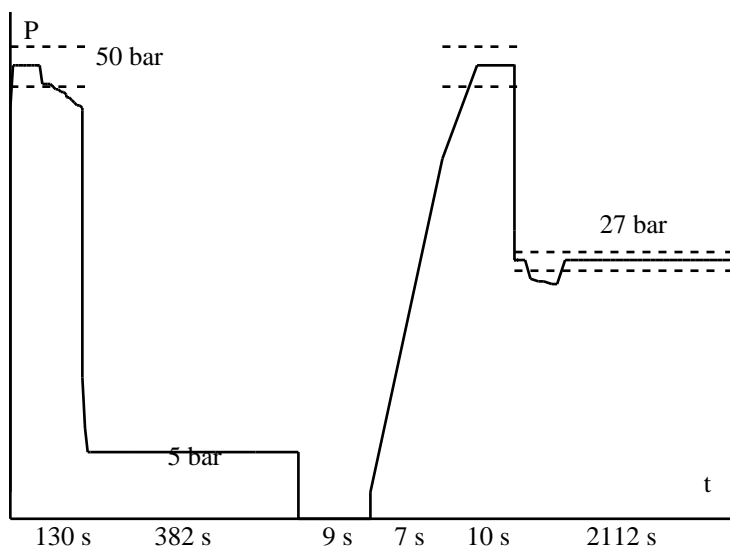
$p_3 + p_t = 50\text{ bar}, t_5 = 10\text{ s}$

$p_4 + p_t = 27\text{ bar}, t_6 = 2112\text{ s}$

$t_{\text{total}} = 2650\text{ s}$

APP REMARK

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

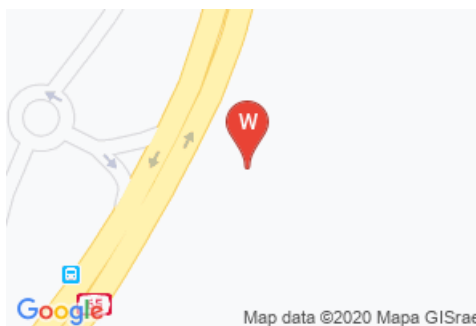
355.1119138435634

JOINT TRACEABILITY 2

355.1119438435634

GEO. COORD.

32:50.5773 35:26.00282



PICTURE BEFORE WELDING



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PICTURE AFTER WELDING



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