

WELDING REPORT

Welding = 263

Weld. result =

USER ABORT

Date (dd/mm/yy) = 25/09/19
Time (hh:mm) = 07:42

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm²

Serial = 196200018

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = raji-1247641

Job site = 15 merimon-dummy

Remark = plassim

Diameter = 355 mm
SDR = 11

Material = PE 100
Drag pressure pt = 5 bar

T heater = 225°C

p1 + pt = 40 bar, t1 = 120 s

p2 = 5 bar, t2 = 382 s

t3 = 5 s

t4 = 9 s

p3 + pt = 40 bar, t5 = 4 s

t total = 520 s

APP REMARK

OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11190947

JOINT TRACEABILITY 2

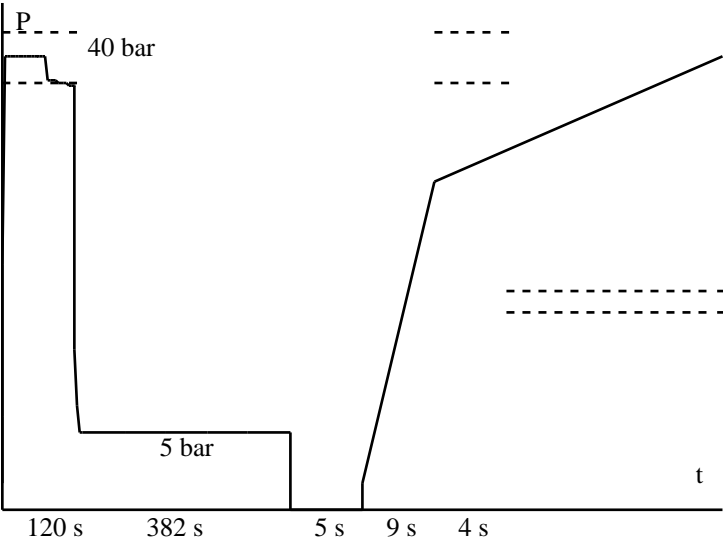
355.11190947

Standard
UNI10520(06/09) DUAL

Diameter = 355 mm
SDR = 11
Thickness = 32.2mm
Material = PE 100

pi = 0.15MPa
T min = 210°C
T nom = 225°C
T max = 225°C
p1 = 35 bar
A = 3.7mm
p2 = 5 bar, t2 = 382 s
t3 = 10 s
t4 = 10 s
p3 = 35 bar, t5 = 10 s
p4 = 12 bar, t6 = 2112 s

PRESSURE GRAPH



WELDING REPORT

Welding = 264

Weld. result =

NO ERROR

Date (dd/mm/yy) = 25/09/19
Time (hh:mm) = 09:18

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm²

Serial = 196200018

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = raji-1247641

Job site = 15 merimon-BW-297-S-236

Remark = plassim

Diameter = 355 mm
SDR = 11

Material = PE 100
Drag pressure pt = 16 bar

T heater = 225°C

p1 + pt = 51 bar, t1 = 120 s

p2 = 5 bar, t2 = 382 s
t3 = 9 s
t4 = 10 s
p3 + pt = 51 bar, t5 = 10 s
p4 + pt = 28 bar, t6 = 2112 s

t total = 2640 s
APP REMARK

OPERATOR'S BADGE

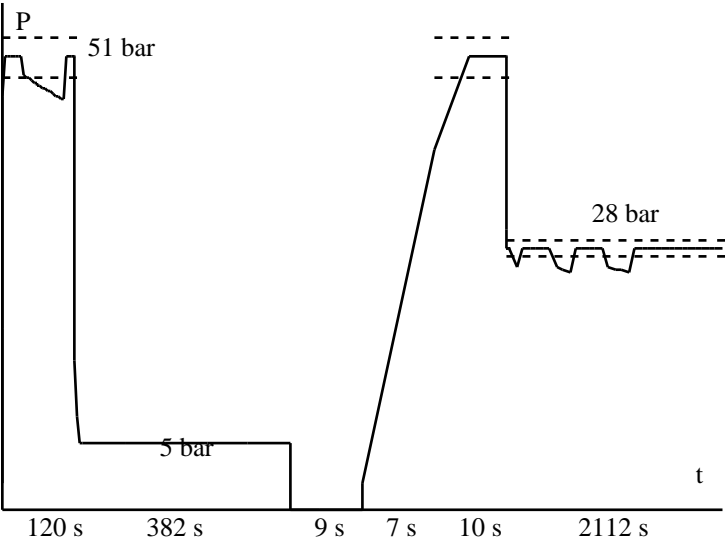
JOINT TRACEABILITY 1
355.11190947
JOINT TRACEABILITY 2
355.11190947

Standard
UNI10520(06/09) DUAL

Diameter = 355 mm
SDR = 11
Thickness = 32.2mm
Material = PE 100

pi = 0.15MPa
T min = 210°C
T nom = 225°C
T max = 225°C
p1 = 35 bar
A = 3.7mm
p2 = 5 bar, t2 = 382 s
t3 = 10 s
t4 = 10 s
p3 = 35 bar, t5 = 10 s
p4 = 12 bar, t6 = 2112 s

PRESSURE GRAPH



WELDING REPORT

Welding = 265

Weld. result =

NO ERROR

Date (dd/mm/yy) = 25/09/19

Time (hh:mm) = 11:06

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm²

Serial = 196200018

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = raji-1247641

Job site = 15 merimon-BW-298-S-236

Remark = plassim

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure pt = 9 bar

T heater = 225°C

p1 + pt = 44 bar, t1 = 120 s

p2 = 5 bar, t2 = 382 s

t3 = 8 s

t4 = 8 s

p3 + pt = 44 bar, t5 = 10 s

p4 + pt = 21 bar, t6 = 2112 s

t total = 2640 s

APP REMARK

OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11190947

JOINT TRACEABILITY 2

355.11190947

Standard
UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

pi = 0.15MPa

T min = 210°C

T nom = 225°C

T max = 225°C

p1 = 35 bar

A = 3.7mm

p2 = 5 bar, t2 = 382 s

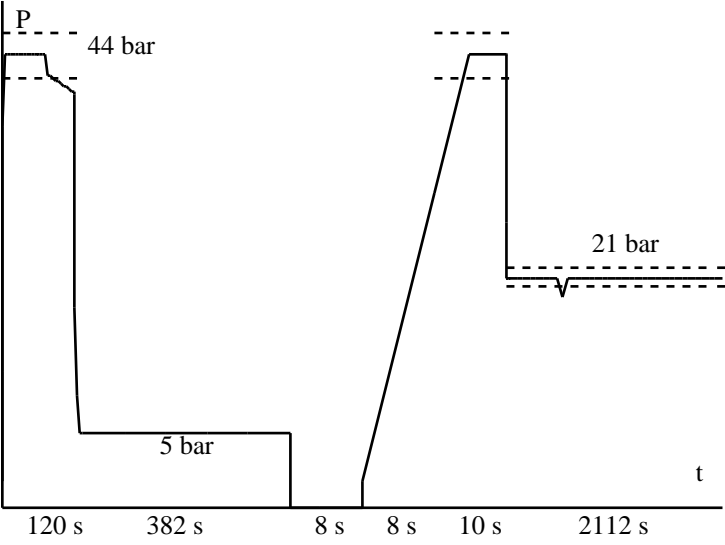
t3 = 10 s

t4 = 10 s

p3 = 35 bar, t5 = 10 s

p4 = 12 bar, t6 = 2112 s

PRESSURE GRAPH



WELDING REPORT

Welding = 266

Weld. result =

NO ERROR

Date (dd/mm/yy) = 25/09/19

Time (hh:mm) = 12:58

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm²

Serial = 196200018

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = raji-1247641

Job site = 15 merimon-BW-300-S-238

Remark = plassim

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure pt = 11 bar

T heater = 225°C

p1 + pt = 46 bar, t1 = 120 s

p2 = 5 bar, t2 = 382 s

t3 = 9 s

t4 = 7 s

p3 + pt = 46 bar, t5 = 10 s

p4 + pt = 23 bar, t6 = 2112 s

t total = 2640 s

APP REMARK

Standard
UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

pi = 0.15MPa

T min = 210°C

T nom = 225°C

T max = 225°C

p1 = 35 bar

A = 3.7mm

p2 = 5 bar, t2 = 382 s

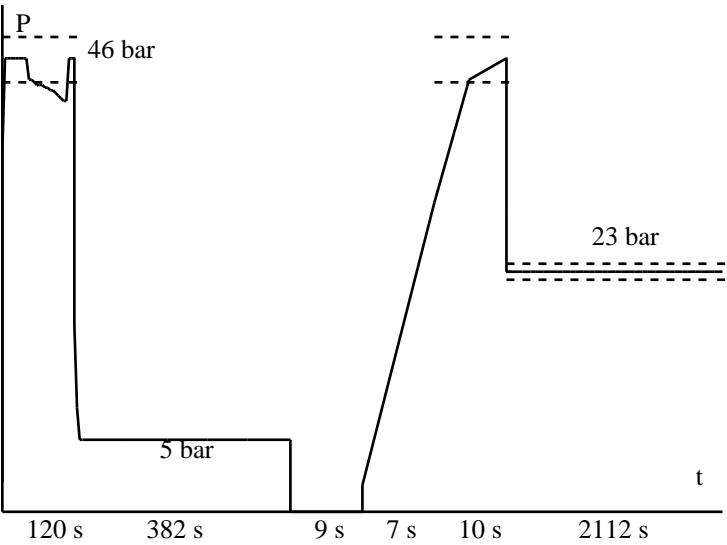
t3 = 10 s

t4 = 10 s

p3 = 35 bar, t5 = 10 s

p4 = 12 bar, t6 = 2112 s

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11190947

JOINT TRACEABILITY 2

355.11190947

WELDING REPORT

Welding = 267

Weld. result =

NO ERROR

Date (dd/mm/yy) = 25/09/19

Time (hh:mm) = 15:07

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm²

Serial = 196200018

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = raji-1247641

Job site = 15 merimon-BW-302-S-240

Remark = plassim

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure pt = 17 bar

T heater = 225°C

p1 + pt = 52 bar, t1 = 120 s

p2 = 5 bar, t2 = 382 s

t3 = 9 s

t4 = 7 s

p3 + pt = 52 bar, t5 = 10 s

p4 + pt = 29 bar, t6 = 2112 s

t total = 2640 s

APP REMARK

Standard
UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

pi = 0.15MPa

T min = 210°C

T nom = 225°C

T max = 225°C

p1 = 35 bar

A = 3.7mm

p2 = 5 bar, t2 = 382 s

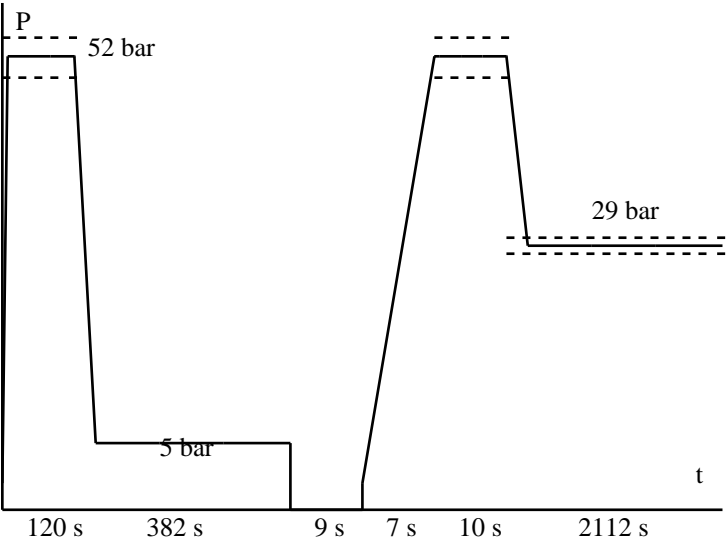
t3 = 10 s

t4 = 10 s

p3 = 35 bar, t5 = 10 s

p4 = 12 bar, t6 = 2112 s

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11190947

JOINT TRACEABILITY 2

355.11190947

WELDING REPORT

Welding = 268

Weld. result =

NO ERROR

Date (dd/mm/yy) = 25/09/19

Time (hh:mm) = 16:56

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13cm²

Serial = 196200018

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = raji-1247641

Job site = 15 merimon-BW-304-S-241

Remark = plassim

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure pt = 13 bar

T heater = 225°C

p1 + pt = 48 bar, t1 = 120 s

p2 = 5 bar, t2 = 382 s

t3 = 9 s

t4 = 7 s

p3 + pt = 48 bar, t5 = 10 s

p4 + pt = 25 bar, t6 = 2112 s

t total = 2640 s

APP REMARK

Standard
UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

pi = 0.15MPa

T min = 210°C

T nom = 225°C

T max = 225°C

p1 = 35 bar

A = 3.7mm

p2 = 5 bar, t2 = 382 s

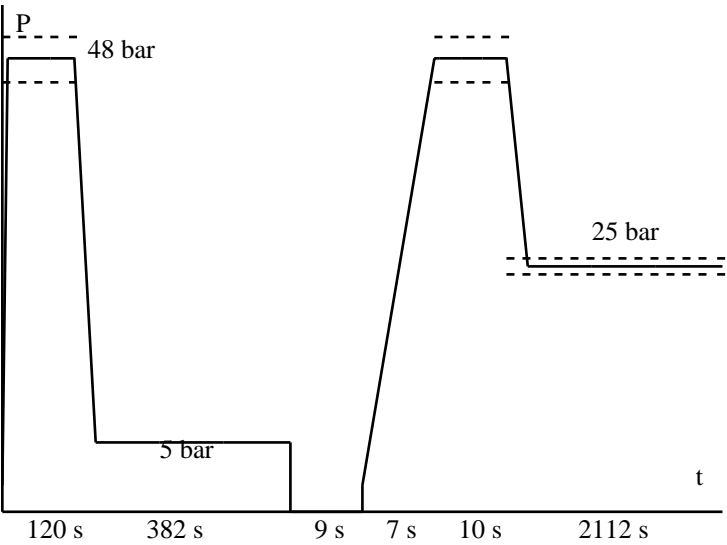
t3 = 10 s

t4 = 10 s

p3 = 35 bar, t5 = 10 s

p4 = 12 bar, t6 = 2112 s

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11190947

JOINT TRACEABILITY 2

355.11190947