

WELDING REPORT

Welding = 289

Weld. result =

USER ABORT

Date (dd/mm/yy) = 17/02/20

Time (hh:mm) = 09:40

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

$p_i = 0.15 \text{ MPa}$

$T_{\min} = 210^\circ\text{C}$

$T_{\text{nom}} = 225^\circ\text{C}$

$T_{\max} = 225^\circ\text{C}$

$p_1 = 35 \text{ bar}$

$A = 3.7 \text{ mm}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 10 \text{ s}$

$t_4 = 10 \text{ s}$

$p_3 = 35 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 = 12 \text{ bar}, t_6 = 2112 \text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13 cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoin -15 -Bw dummy

Remark = plasem

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure $p_t = 9 \text{ bar}$

$T_{\text{heater}} = 225^\circ\text{C}$

$p_1 + p_t = 44 \text{ bar}, t_1 = 130 \text{ s}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 6 \text{ s}$

$t_4 = 8 \text{ s}$

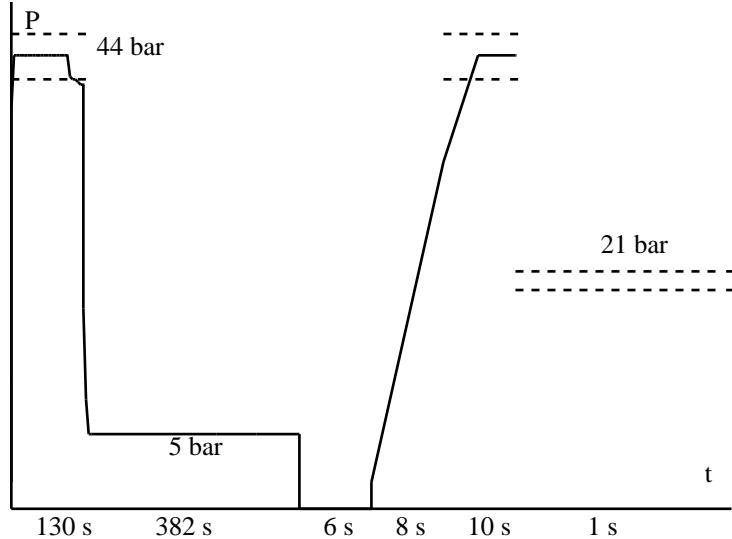
$p_3 + p_t = 44 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 + p_t = 21 \text{ bar}, t_6 = 1 \text{ s}$

$t_{\text{total}} = 537 \text{ s}$

APP REMARK

PRESSURE GRAPH



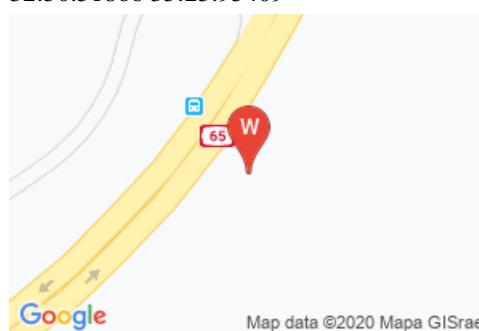
OPERATOR'S BADGE

JOINT TRACEABILITY 1

JOINT TRACEABILITY 2

GEO. COORD.

32:50.51866 35:25.95409



PICTURE BEFORE WELDING



Picture not found.

PICTURE AFTER WELDING



Picture not found.

WELDING REPORT

Welding = 290

Weld. result =

NO ERROR

Date (dd/mm/yy) = 17/02/20

Time (hh:mm) = 11:06

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

$p_i = 0.15 \text{ MPa}$

$T_{\min} = 210^\circ\text{C}$

$T_{\text{nom}} = 225^\circ\text{C}$

$T_{\max} = 225^\circ\text{C}$

$p_1 = 35 \text{ bar}$

$A = 3.7 \text{ mm}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 10 \text{ s}$

$t_4 = 10 \text{ s}$

$p_3 = 35 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 = 12 \text{ bar}, t_6 = 2112 \text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13 cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoin -15 -Bw 706-S-563

Remark = plasem

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure $p_t = 19 \text{ bar}$

T heater = 225°C

$p_1 + p_t = 54 \text{ bar}, t_1 = 130 \text{ s}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 7 \text{ s}$

$t_4 = 6 \text{ s}$

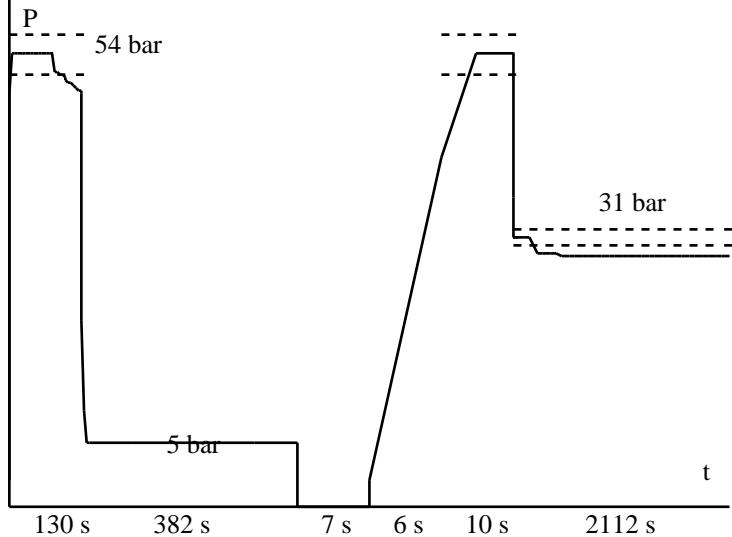
$p_3 + p_t = 54 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 + p_t = 31 \text{ bar}, t_6 = 2112 \text{ s}$

$t_{\text{total}} = 2647 \text{ s}$

APP REMARK

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

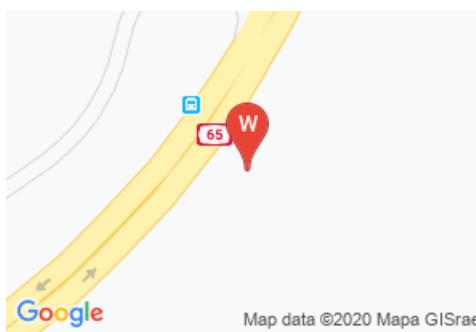
355.11191384

JOINT TRACEABILITY 2

355.11191384

GEO. COORD.

32:50.5194 35:25.95451



PICTURE BEFORE WELDING



Picture not found.

PICTURE AFTER WELDING



Picture not found.

WELDING REPORT

Welding = 291

Weld. result =

NO ERROR

Date (dd/mm/yy) = 17/02/20

Time (hh:mm) = 12:26

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

$p_i = 0.15 \text{ MPa}$

$T_{\min} = 210^\circ\text{C}$

$T_{\text{nom}} = 225^\circ\text{C}$

$T_{\max} = 225^\circ\text{C}$

$p_1 = 35 \text{ bar}$

$A = 3.7 \text{ mm}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 10 \text{ s}$

$t_4 = 10 \text{ s}$

$p_3 = 35 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 = 12 \text{ bar}, t_6 = 2112 \text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13 cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoin -15 -Bw 707-S-564

Remark = plasem

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure $p_t = 22 \text{ bar}$

$T_{\text{heater}} = 225^\circ\text{C}$

$p_1 + p_t = 57 \text{ bar}, t_1 = 130 \text{ s}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 6 \text{ s}$

$t_4 = 7 \text{ s}$

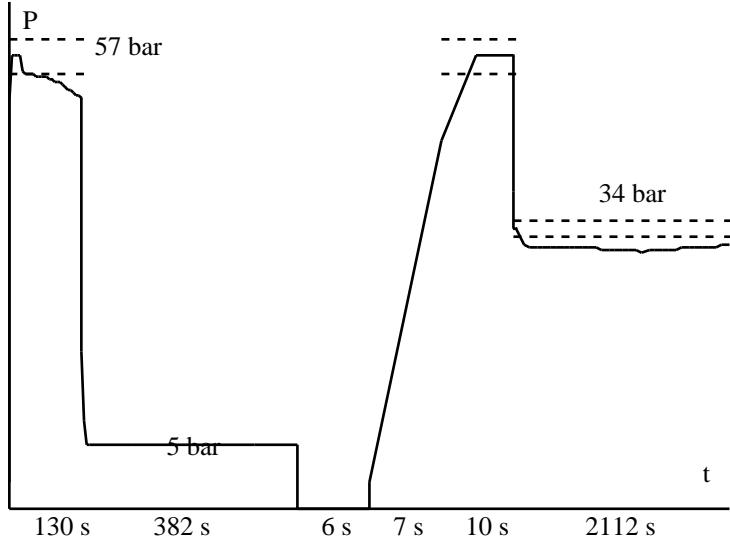
$p_3 + p_t = 57 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 + p_t = 34 \text{ bar}, t_6 = 2112 \text{ s}$

$t_{\text{total}} = 2647 \text{ s}$

APP REMARK

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

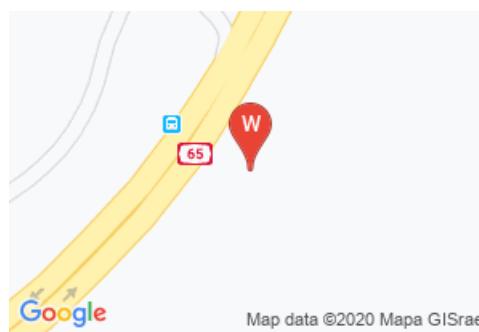
355.11191384

JOINT TRACEABILITY 2

355.11191384

GEO. COORD.

32:50.52595 35:25.96336



PICTURE BEFORE WELDING



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PICTURE AFTER WELDING



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WELDING REPORT

Welding = 292

Weld. result =

NO ERROR

Date (dd/mm/yy) = 17/02/20

Time (hh:mm) = 13:51

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

$p_i = 0.15 \text{ MPa}$

$T_{\min} = 210^\circ\text{C}$

$T_{\text{nom}} = 225^\circ\text{C}$

$T_{\max} = 225^\circ\text{C}$

$p_1 = 35 \text{ bar}$

$A = 3.7 \text{ mm}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 10 \text{ s}$

$t_4 = 10 \text{ s}$

$p_3 = 35 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 = 12 \text{ bar}, t_6 = 2112 \text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13 cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoin -15 -Bw 708-S-564

Remark = plasem

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure $p_t = 20 \text{ bar}$

$T_{\text{heater}} = 225^\circ\text{C}$

$p_1 + p_t = 55 \text{ bar}, t_1 = 130 \text{ s}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 8 \text{ s}$

$t_4 = 6 \text{ s}$

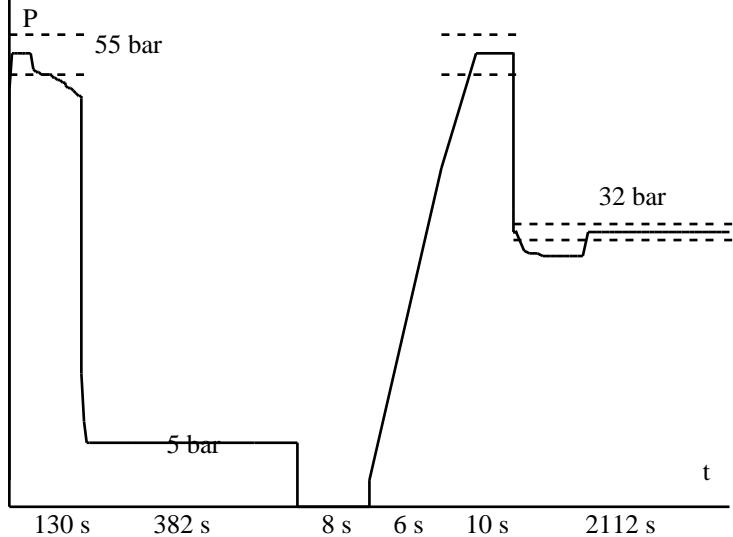
$p_3 + p_t = 55 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 + p_t = 32 \text{ bar}, t_6 = 2112 \text{ s}$

$t_{\text{total}} = 2648 \text{ s}$

APP REMARK

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11191384

JOINT TRACEABILITY 2

355.11191384

GEO. COORD.

32:50.53231 35:25.96778



PICTURE BEFORE WELDING



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PICTURE AFTER WELDING



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WELDING REPORT

Welding = 293

Weld. result =

NO ERROR

Date (dd/mm/yy) = 17/02/20

Time (hh:mm) = 15:20

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

$p_i = 0.15 \text{ MPa}$

$T_{\min} = 210^\circ\text{C}$

$T_{\text{nom}} = 225^\circ\text{C}$

$T_{\max} = 225^\circ\text{C}$

$p_1 = 35 \text{ bar}$

$A = 3.7 \text{ mm}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 10 \text{ s}$

$t_4 = 10 \text{ s}$

$p_3 = 35 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 = 12 \text{ bar}, t_6 = 2112 \text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13 cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoin -15 -Bw 709-S-565

Remark = plasem

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure $p_t = 24 \text{ bar}$

$T_{\text{heater}} = 225^\circ\text{C}$

$p_1 + p_t = 59 \text{ bar}, t_1 = 130 \text{ s}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 9 \text{ s}$

$t_4 = 6 \text{ s}$

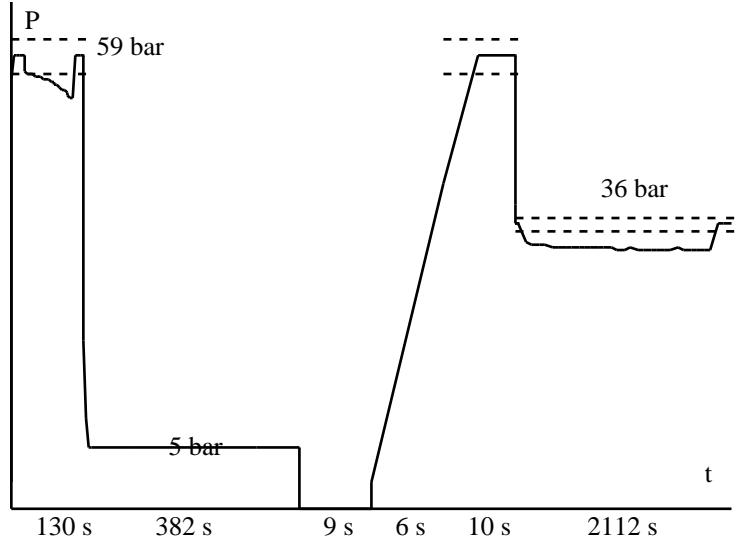
$p_3 + p_t = 59 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 + p_t = 36 \text{ bar}, t_6 = 2112 \text{ s}$

$t_{\text{total}} = 2649 \text{ s}$

APP REMARK

PRESSURE GRAPH



PICTURE BEFORE WELDING



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PICTURE AFTER WELDING



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OPERATOR'S BADGE

JOINT TRACEABILITY 1

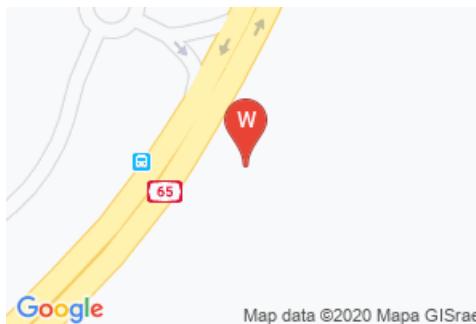
355.11191384

JOINT TRACEABILITY 2

355.111984

GEO. COORD.

32:50.5398 35:25.97402



Map data ©2020 Mapa GISrael

WELDING REPORT

Welding = 294

Weld. result =

NO ERROR

Date (dd/mm/yy) = 17/02/20

Time (hh:mm) = 16:57

Standard

UNI10520(06/09) DUAL

Diameter = 355 mm

SDR = 11

Thickness = 32.2mm

Material = PE 100

$p_i = 0.15 \text{ MPa}$

$T_{\min} = 210^\circ\text{C}$

$T_{\text{nom}} = 225^\circ\text{C}$

$T_{\max} = 225^\circ\text{C}$

$p_1 = 35 \text{ bar}$

$A = 3.7 \text{ mm}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 10 \text{ s}$

$t_4 = 10 \text{ s}$

$p_3 = 35 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 = 12 \text{ bar}, t_6 = 2112 \text{ s}$ Room temp. = 25.0°C

Model = BASIC 355(V0)/COMPACT 355

Piston area = 14.13 cm^2

Serial = 196200019

RECEIVED DATA

Firmware version = 242

Next overhaul (mm/yy) = 03/21

Operator = basel-1247639

Job site = mermoin -15 -Bw 7010-S-566

Remark = plasem

Diameter = 355 mm

SDR = 11

Material = PE 100

Drag pressure $p_t = 19 \text{ bar}$

$T_{\text{heater}} = 225^\circ\text{C}$

$p_1 + p_t = 54 \text{ bar}, t_1 = 130 \text{ s}$

$p_2 = 5 \text{ bar}, t_2 = 382 \text{ s}$

$t_3 = 9 \text{ s}$

$t_4 = 7 \text{ s}$

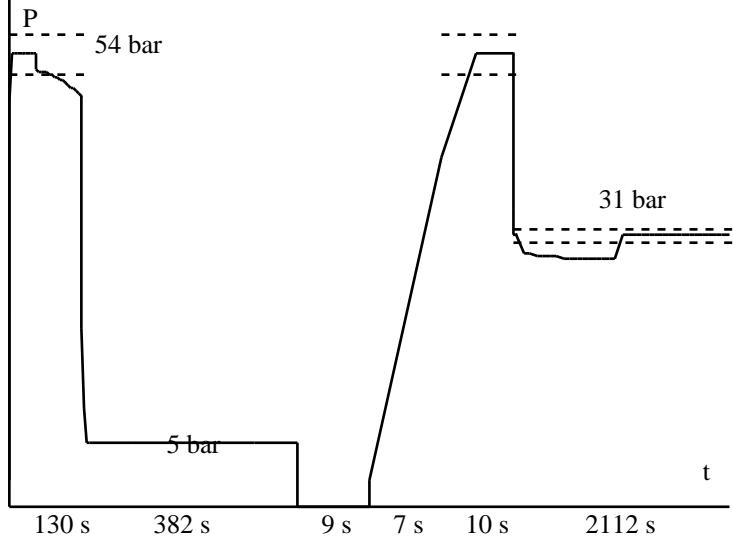
$p_3 + p_t = 54 \text{ bar}, t_5 = 10 \text{ s}$

$p_4 + p_t = 31 \text{ bar}, t_6 = 2112 \text{ s}$

$t_{\text{total}} = 2650 \text{ s}$

APP REMARK

PRESSURE GRAPH



OPERATOR'S BADGE

JOINT TRACEABILITY 1

355.11191384

JOINT TRACEABILITY 2

355.11191384

GEO. COORD.

32:50.54728 35:25.98031



PICTURE BEFORE WELDING



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PICTURE AFTER WELDING



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