

# Predicting the future (of equipment) using ML.NET

## Ron Dagdag

R&D Engineering Manager at **7-ELEVEN**

@rondagdag



- Machine Learning
- C# Devs
- Maintenance Personnel
- Fortune Tellers
- Crystal Gazing/Scrying



# Agenda

- Predictive Maintenance
- What is Machine Learning?
- ML.NET
- ML.NET Model Builder
- Demo

# Evolution of Maintenance Strategies



REACTIVE

WAITS FOR FAILURE



PREVENTATIVE

SCHEDULED



CONDITION-  
BASED

THRESHOLD



PREDICTIVE

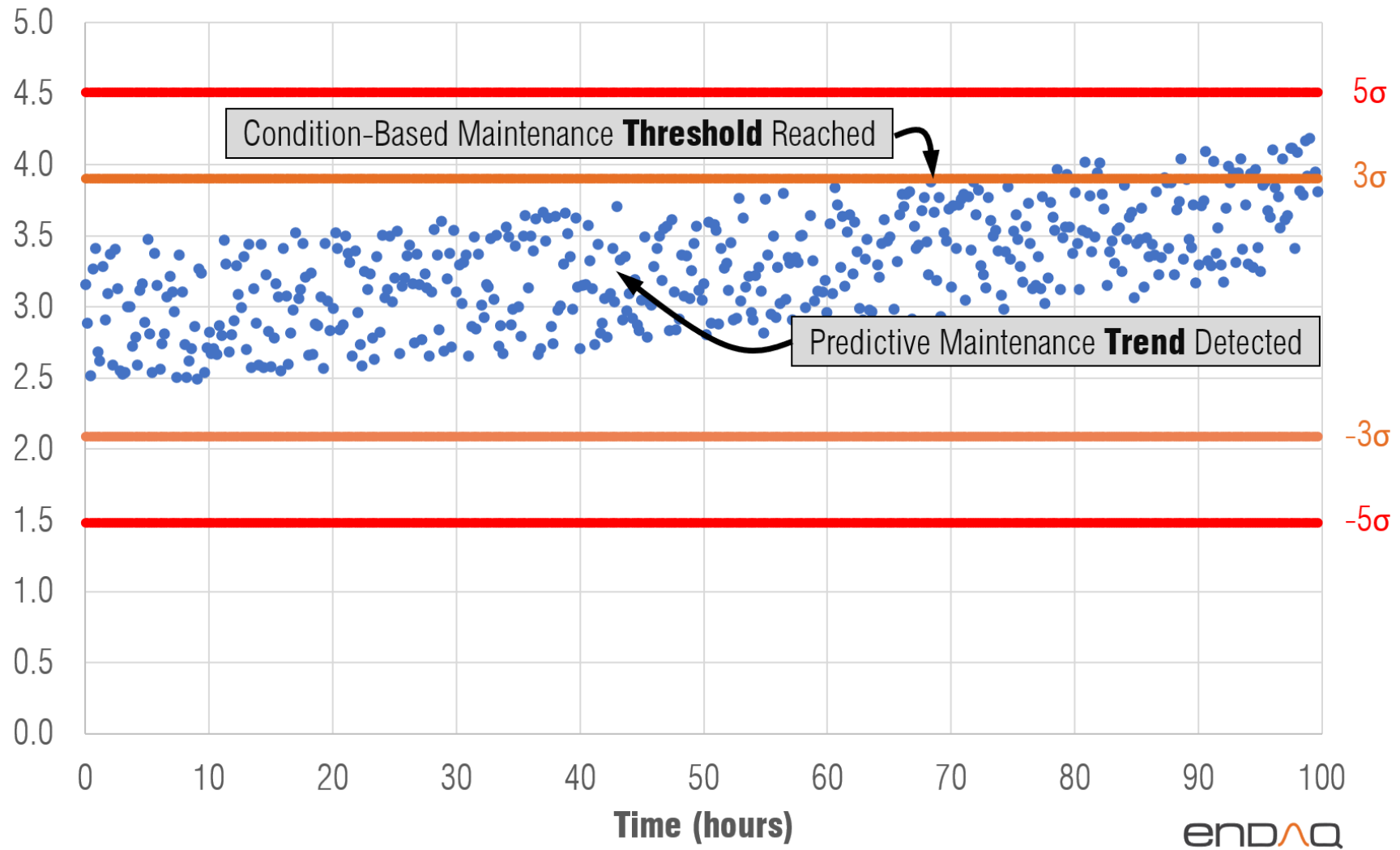
ANALYTICS



PRESCRIPTIVE

ROOT-CAUSE

# Vibration Condition Monitoring Values Over Time



<https://blog.endaq.com/differences-between-condition-based-predictive-and-prescriptive-maintenance>



# Predictive maintenance

- maintenance strategy
- predict WHEN equipment or machines MAY fail / need maintenance
- to take care of machines
- to keep running smoothly
- To prevent unexpected break down







# Regular Check-ups

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# Industrial Machinery

- Advance sensors
- ML Algorithms
- Data Analysis
- Predict future problem
- Fix before breakdown
- Save time and Money -  
Unscheduled downtime and  
maintenance costs.





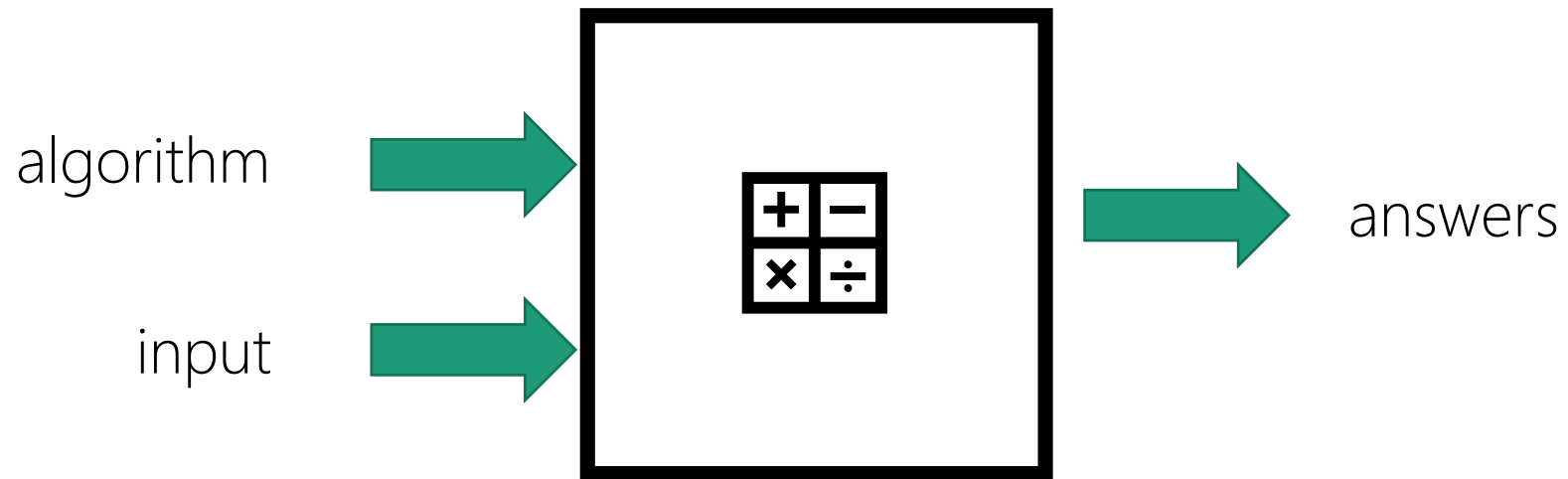
Roman crystal ball with  
the Greek palindrome  
3rd century CE

**ΑΒΛΑΘΑΝΑΛΒΑ**

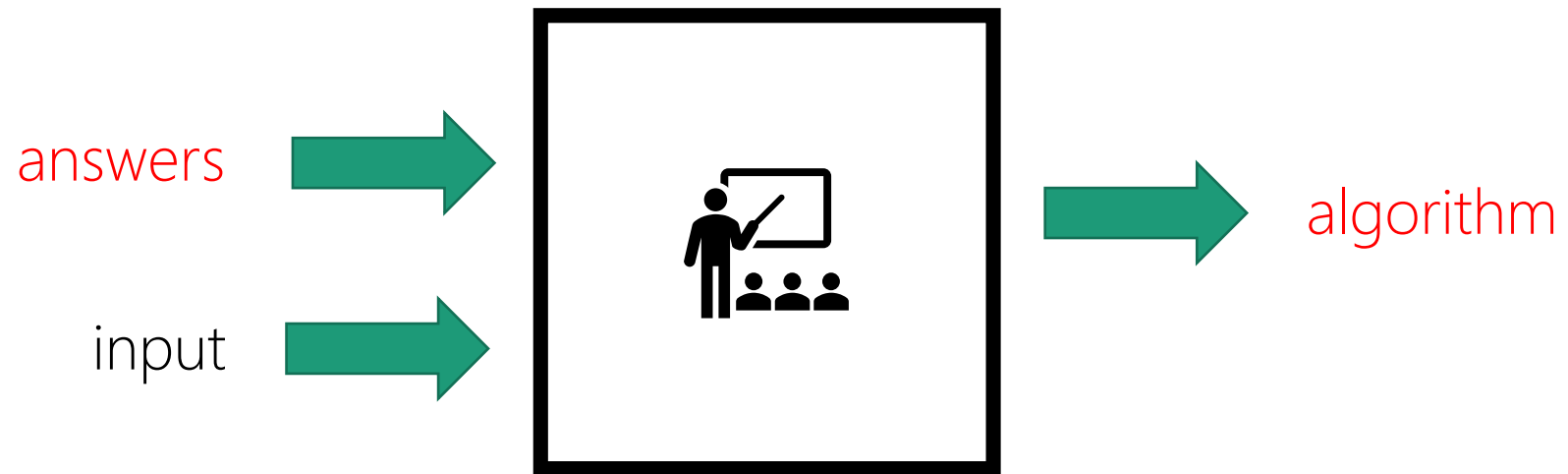
*ABLANATHANALBA*  
“You are our father”



# programming



# machine learning

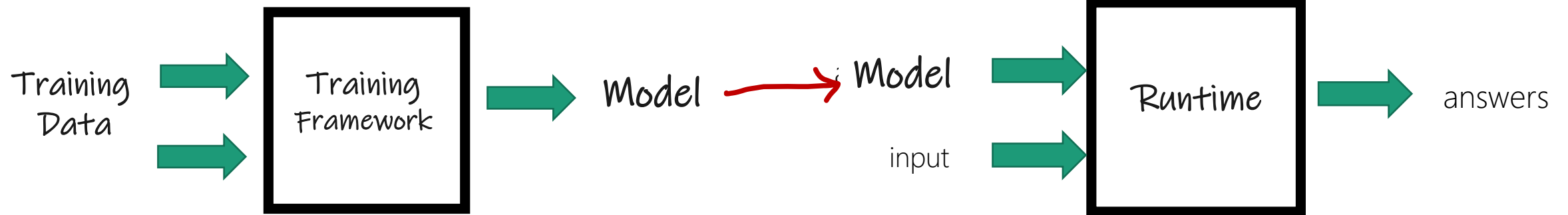




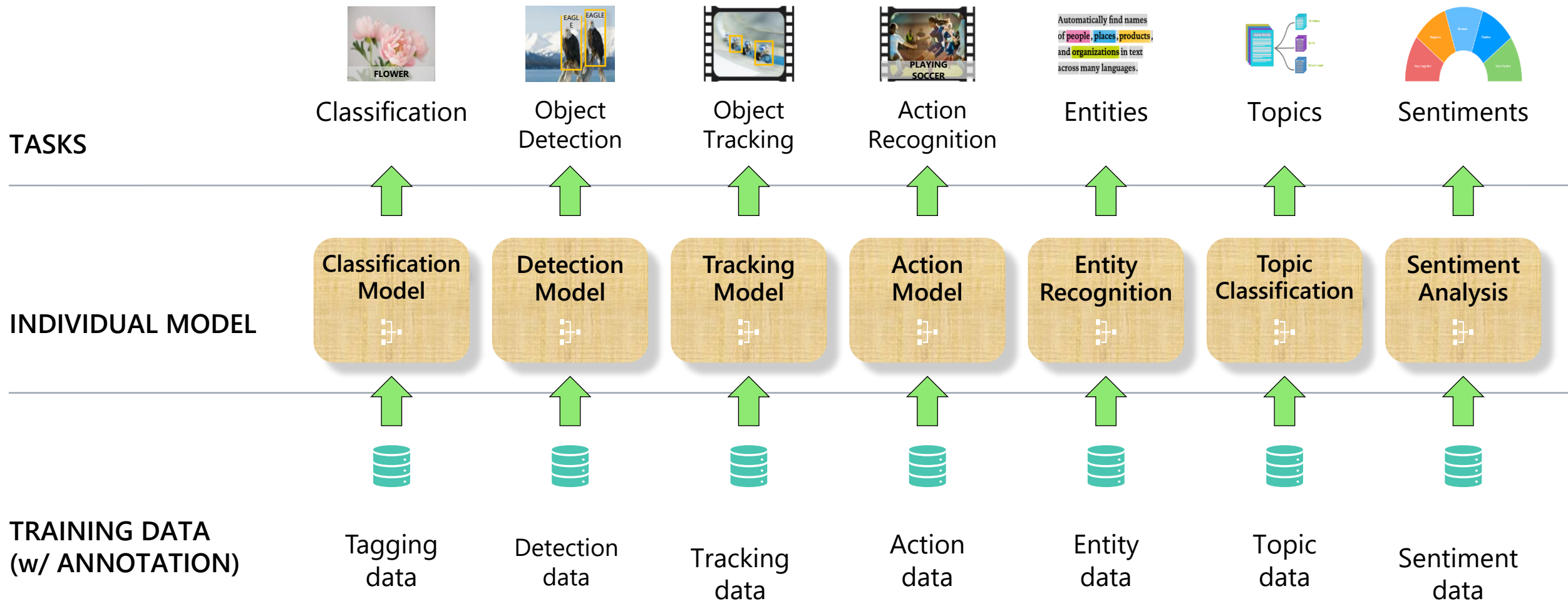
# ML Primer

Machine Learning

Inferencing



# Model development



# ML.NET

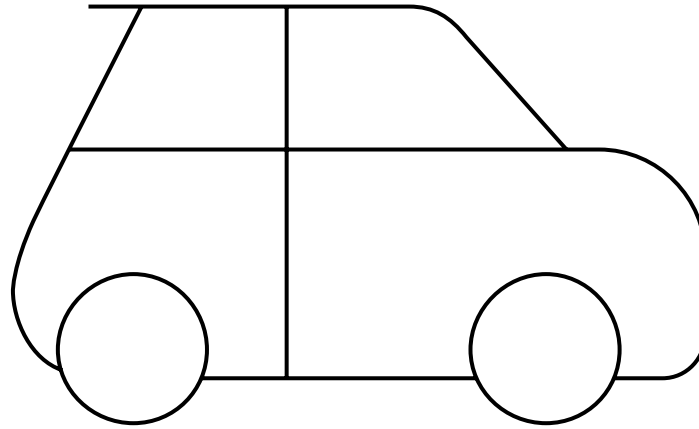
- machine learning to .NET applications
- Add automatic predictions to apps
- online or offline
- ML.NET can generate machine learning **model**.
- **model** = steps to transform input data into a prediction
- import pre-trained TensorFlow and ONNX models
- Supports Windows, Linux, and macOS





# AutoML with ML.NET

ML.NET tool accelerates productivity



How much is the taxi fare for 1 passenger going from Airport to Downtown?

# machine learning made easy

ML.NET takes the guess work out of data prep, feature selection & hyperparameter tuning

## Which features?

Distance

Trip time

Car type

Passengers

Time of day

...

## Which algorithm?

Gradient Boosted

Nearest Neighbors

SGD

Bayesian Regression

LGBM

...

## Which parameters?

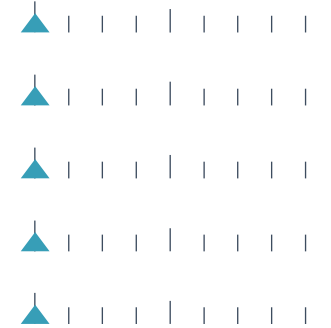
Criterion

Parameter 2

Min Samples Split

Min Samples Leaf

XYZ



30%

Model

# machine learning made easy

ML.NET takes the guess work out of data prep, feature selection & hyperparameter tuning

## Which features?

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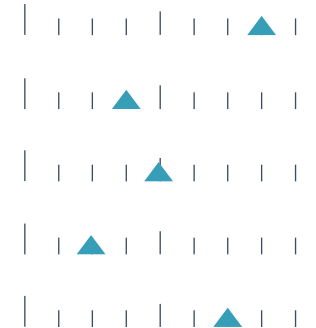
Neighbors

Weights

Min Samples Split

Min Samples Leaf

XYZ



30%

Model

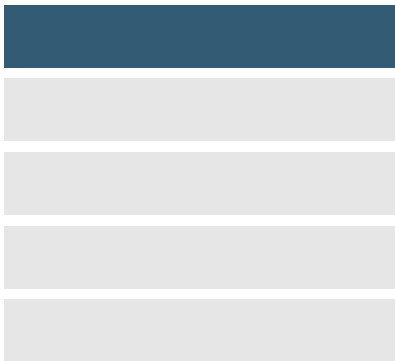
Iterate



# machine learning made easy

ML.NET takes the guess work out of data prep,  
feature selection & hyperparameter tuning

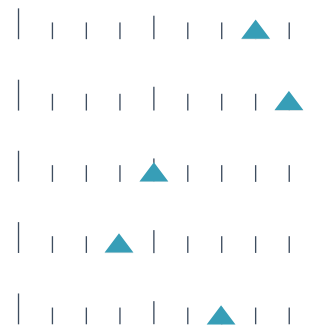
Which features?



Which algorithm?



Which parameters?



30%

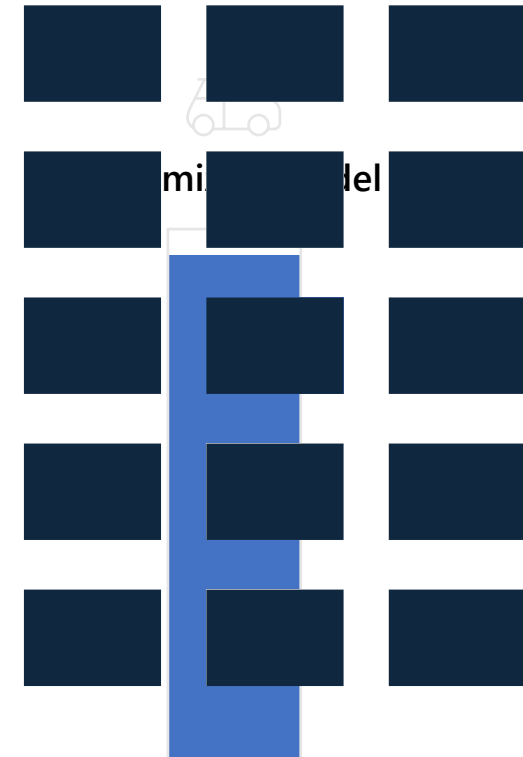
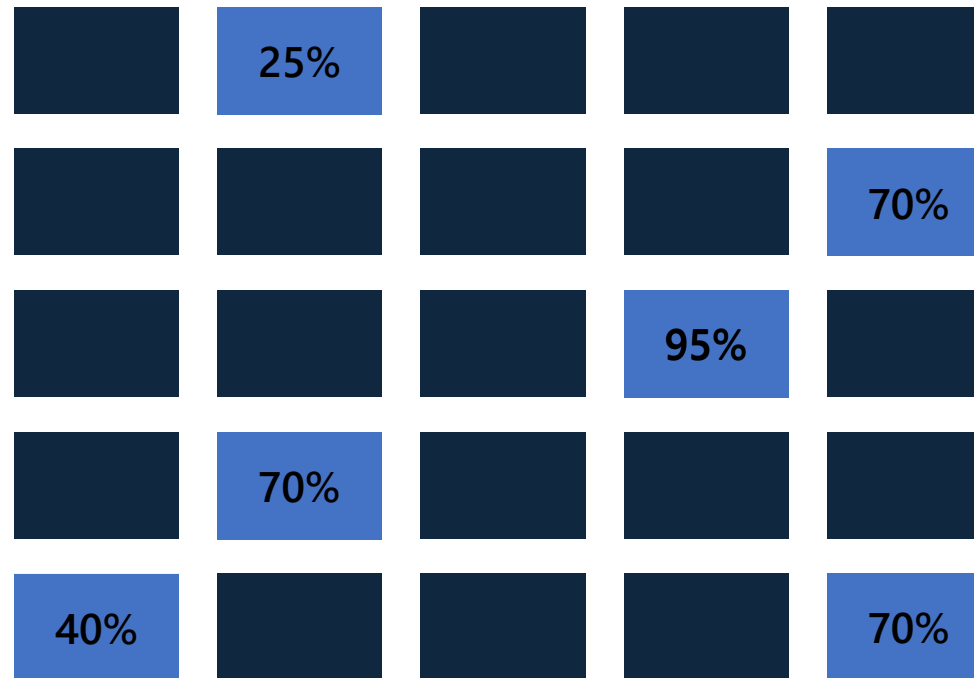
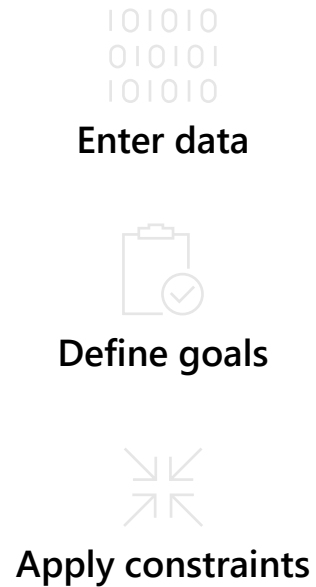
15%

Iterate

# ML.NET accelerates model development

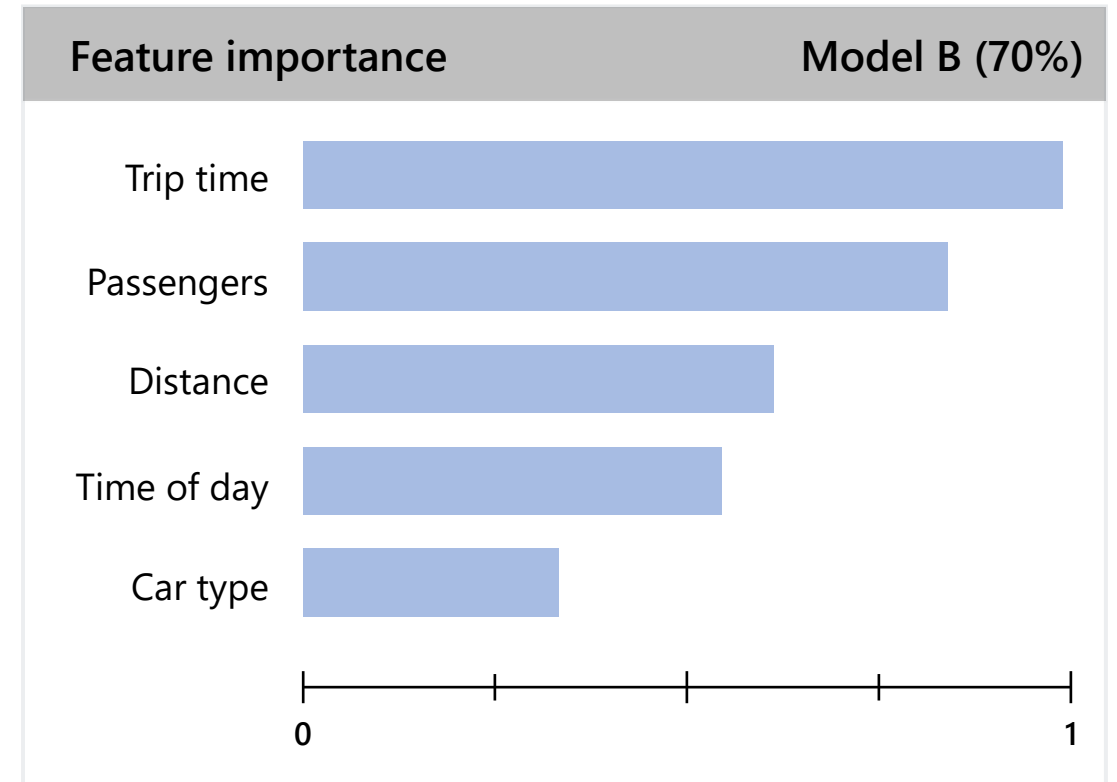
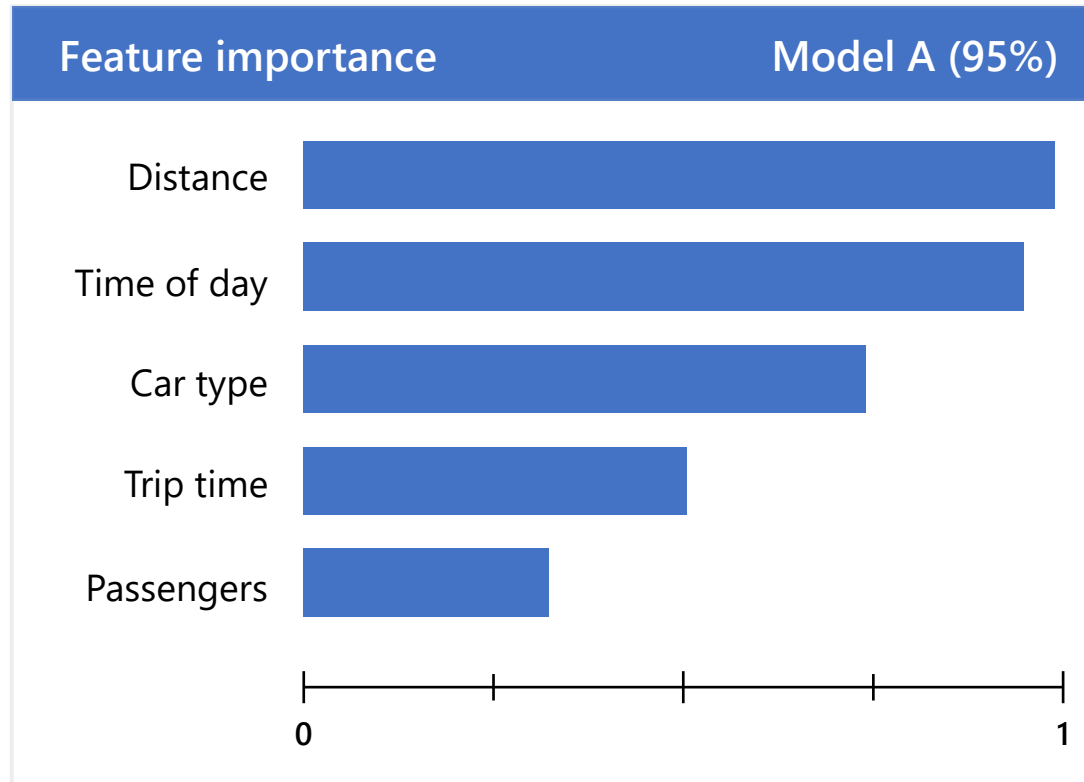
Input

Intelligently test multiple models in parallel



# ML.NET accelerates model development

with **model explainability**



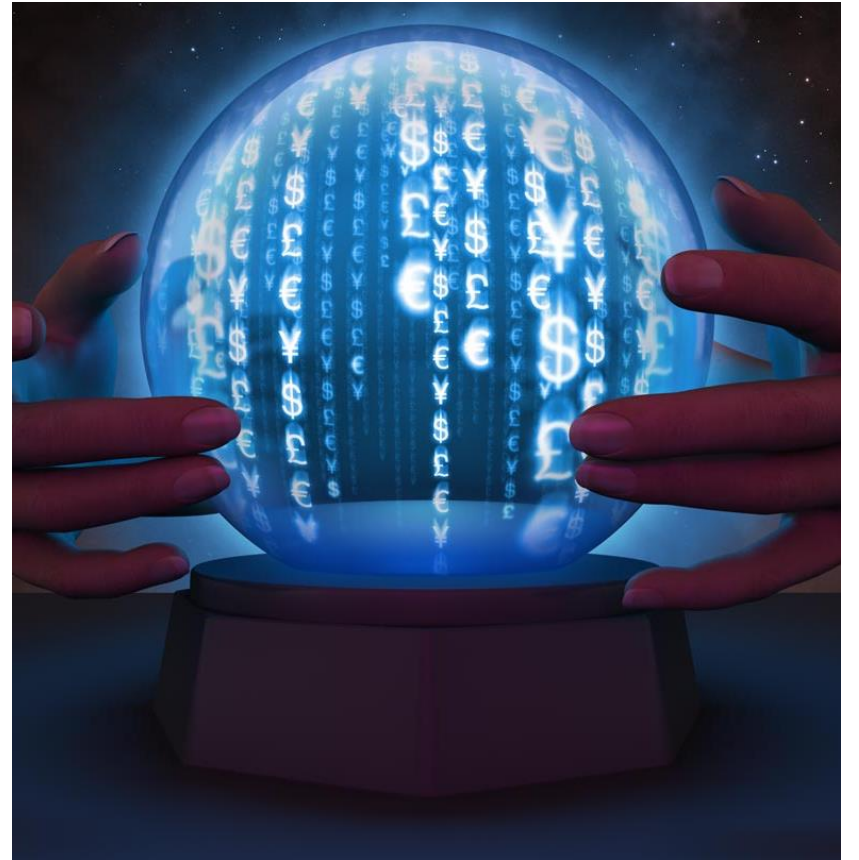
- 
- Largest-known true crystal ball
  - Smithsonian in Washington, D.C.
  - 106.75 lbs. (48.42 kg)
  - 12.9 in diameter (32.7 cm)
  - 1800s in China, mineral is from Burma



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# ML.NET Model Builder

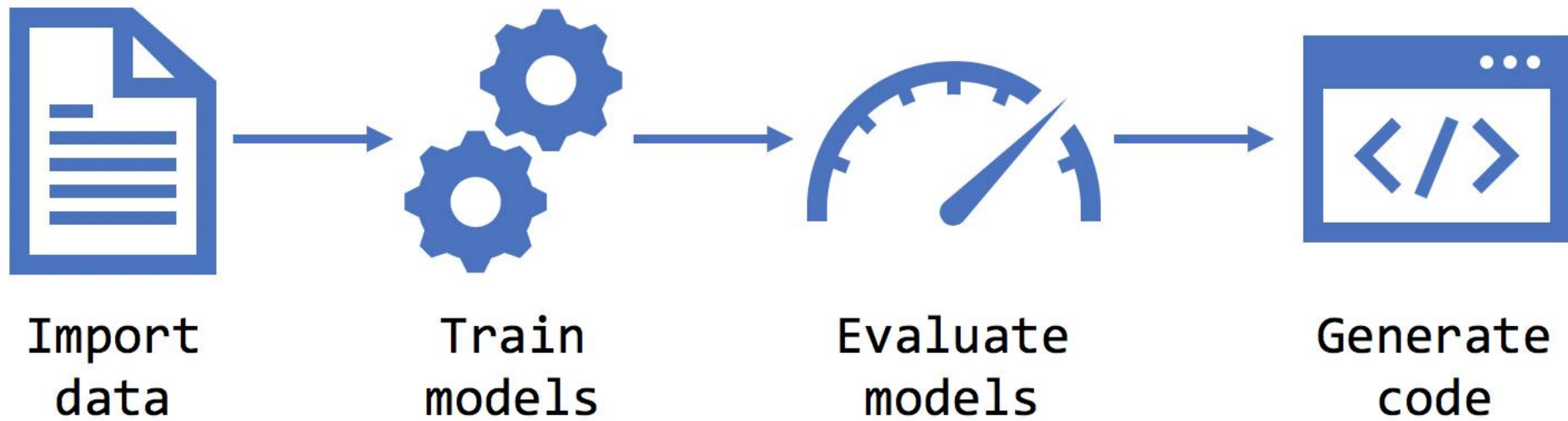
- Simple UI tool in Visual Studio
- Runs locally to build, train and ship ML projects
- build/train in Azure
- Generates Custom ML models



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# Model Builder



# Types of problems



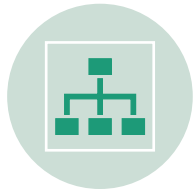
## Data Classification

Classify if machine needs maintenance or not



## Value Prediction

Estimate the volume of liquid needed



## Forecasting

Predict future values based on observed time series values. Forecast demands



## Recommendation

Recommend suppliers.



## Classifying images

Tag an image based on its contents. Alert defects



## Detecting objects in an image:

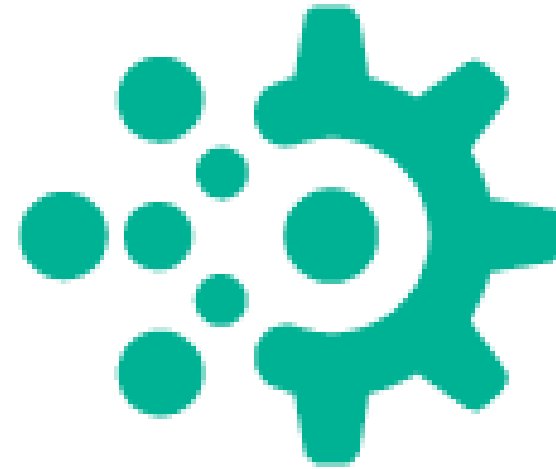
Detect personnel is working in a safe area



The diagram illustrates a dataset table with four rows and five columns. The columns are labeled **Size**, **Beds**, **Baths**, **Zip**, and **Price**. The first four columns are grouped under the label **Features**, and the last column is labeled **Label**. The entire table is grouped under the label **Rows** on the left, and the columns are grouped under the label **Columns** at the bottom. Blue brackets and lines indicate these groupings.

| Features |      |       |       | Label |
|----------|------|-------|-------|-------|
| Size     | Beds | Baths | Zip   | Price |
| 1100     | 1    | 1     | 64576 | 1.29  |
| 1900     | 3    | 1.5   | 78321 | 2.14  |
| 2800     | 3    | 3     | 98712 | 3.10  |
| 3400     | 4    | 3.5   | 25721 | 3.75  |

# Model Builder DEMO



In Visual Studio, install:  
ML.NET Model Builder VS Extension

# Model Builder

| Scenario             | Local CPU | Local GPU | Azure |
|----------------------|-----------|-----------|-------|
| Data classification  | ✓         | ✗         | ✗     |
| Value prediction     | ✓         | ✗         | ✗     |
| Recommendation       | ✓         | ✗         | ✗     |
| Forecasting          | ✓         | ✗         | ✗     |
| Image classification | ✓         | ✓         | ✓     |
| Object detection     | ✗         | ✗         | ✓     |
| Text classification  | ✓         | ✓         | ✗     |



# Model Builder

| <b>Dataset size</b> | <b>Average time to train</b> |
|---------------------|------------------------------|
| 0 - 10 MB           | 10 sec                       |
| 10 - 100 MB         | 10 min                       |
| 100 - 500 MB        | 30 min                       |
| 500 - 1 GB          | 60 min                       |
| 1 GB+               | 3+ hours                     |

These numbers are a guide only. The exact length of training is dependent on:

- the number of features (columns) being used to as input to the model
- the type of columns
- the ML task
- the CPU, disk, and memory performance of the machine used for training



- 2<sup>nd</sup> largest perfect crystal sphere known
- Japan, Meiji period, 19th century
- silica and oxygen—in the form of silicon dioxide

# What is .NET MAUI?

- .NET MAUI is open-source
- cross-platform framework
- native mobile and desktop apps with C# and XAML.
- develop apps on Android, iOS, macOS, and Windows
- single shared code-base
- evolution of Xamarin.Forms

# .NET MAUI provides:

- Layout engine for designing pages
- Multiple page types for rich navigation types.
- Data-binding support
- Customize handlers
  - UI elements are presented
- Cross-platform APIs
  - native device features



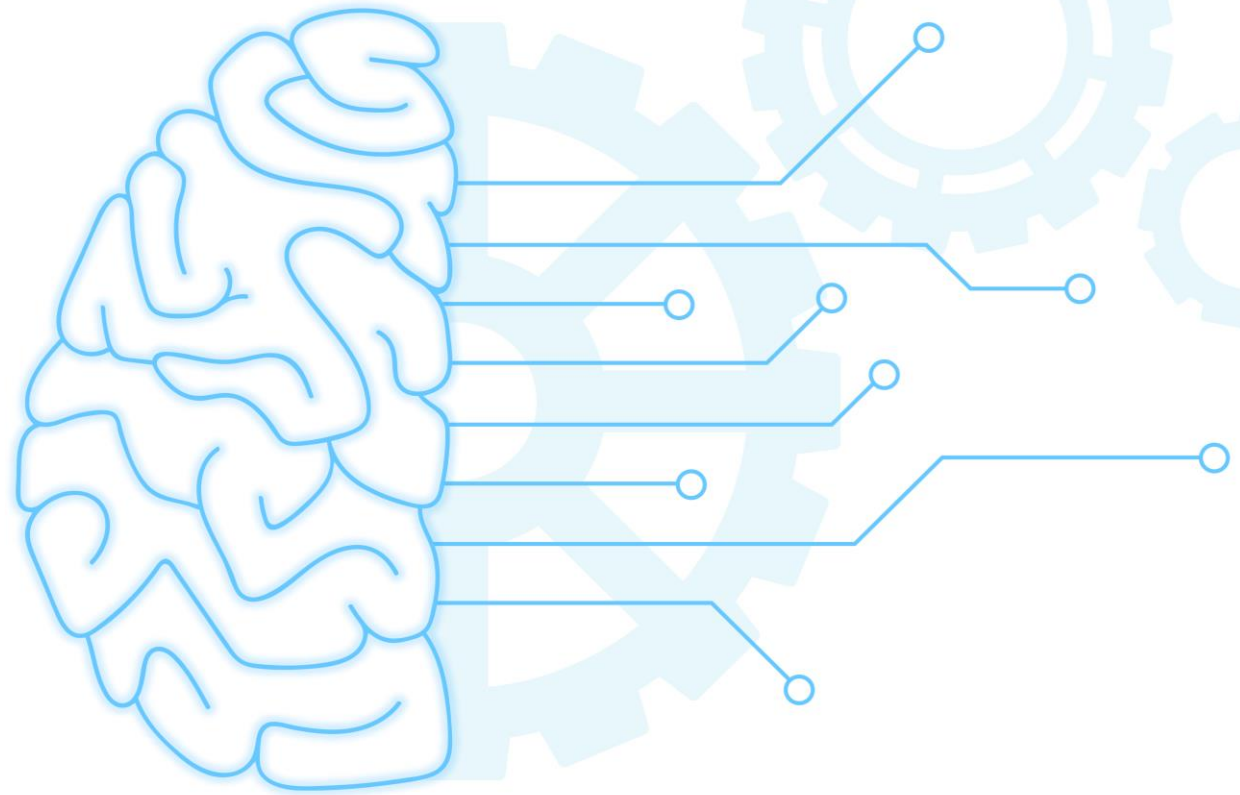
# .NET MAUI provides:

- Cross-platform graphics functionality,
  - supports drawing, painting shapes, images
  - compositing operations
  - graphical object transforms
- A single project system
- multi-targeting to target
  - Android
  - iOS
  - macOS
  - Windows
- .NET hot reload





# MAUI and ML.NET



## DEMO

# Wicked Witch's crystal ball

- From the movie "The Wizard of Oz"
- sold for \$129,000 at an auction in 2001
- Walker Library of the History of Human Imagination
- 25 inches in diameter
- handblown glass and is actually slightly egg-shaped



# Summary

- Predictive Maintenance
  - Predict before equipment fail
- What is Machine Learning?
  - training and inferencing
- ML.NET
  - Machine Learning for .NET Developers

# Summary

- AutoML
  - Machine Learning made easy
- ML.NET Model Builder
  - Generates Custom ML models in Visual Studio
- MAUI
  - develop apps Android, iOS, macOS, and Windows

Let Me Predict  
your future!





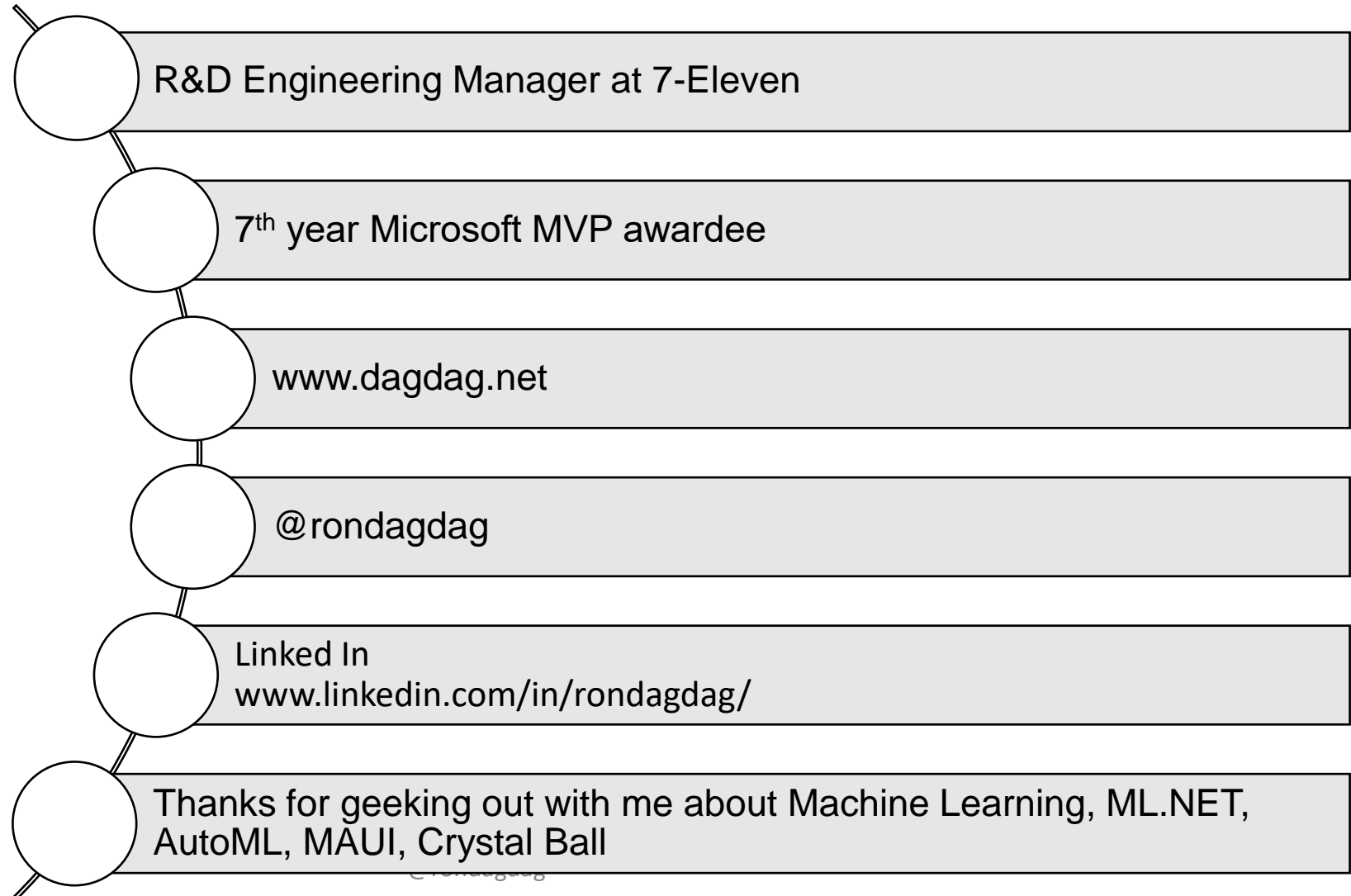
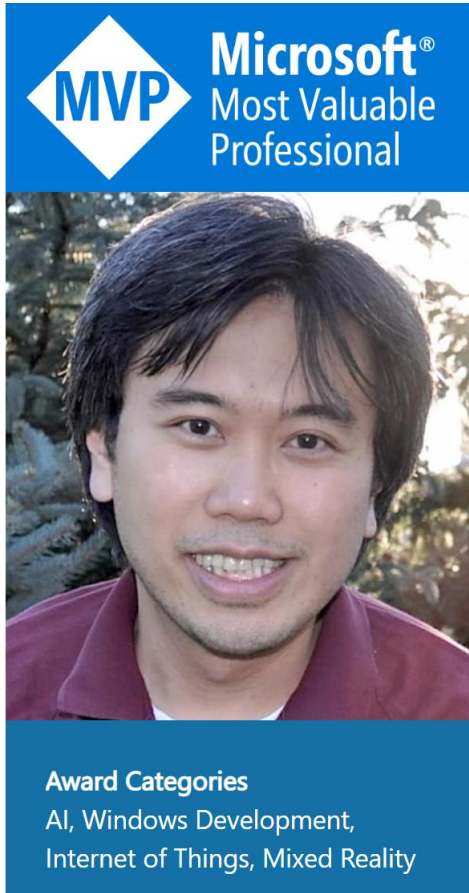
<https://github.com/rondagdag/predictive-maintenance-mlnet-talk>



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# About Me

Ron Dagdag



<https://linktr.ee/rondagdag>