

# Recent Trend of Metal Oxide Surge Arrester Technology

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# TOSHIBA

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**1000V/mm class metal-oxide blocks**
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3. **D.C. use of Metal-oxide blocks**  
**Surge arresters for rolling stock**

## 1. High Gradient Technology

# History of High Gradient Technology



High gradient MO elements have been applied in GIS surge arresters

1000V/mm

600V/mm Ultra-high

400V/mm High gradient

200V/mm

1980

1990

2000

2010

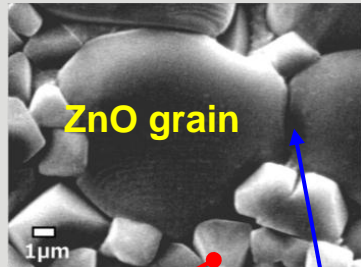
2020

1975 world's first gapless MO surge arresters

# 1. High Gradient Technology

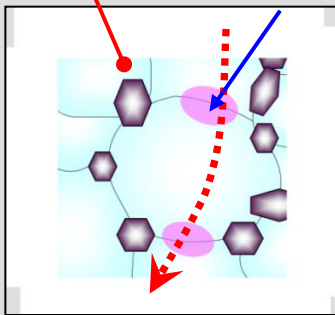
## How to increase Gradient Voltage

Microstructure



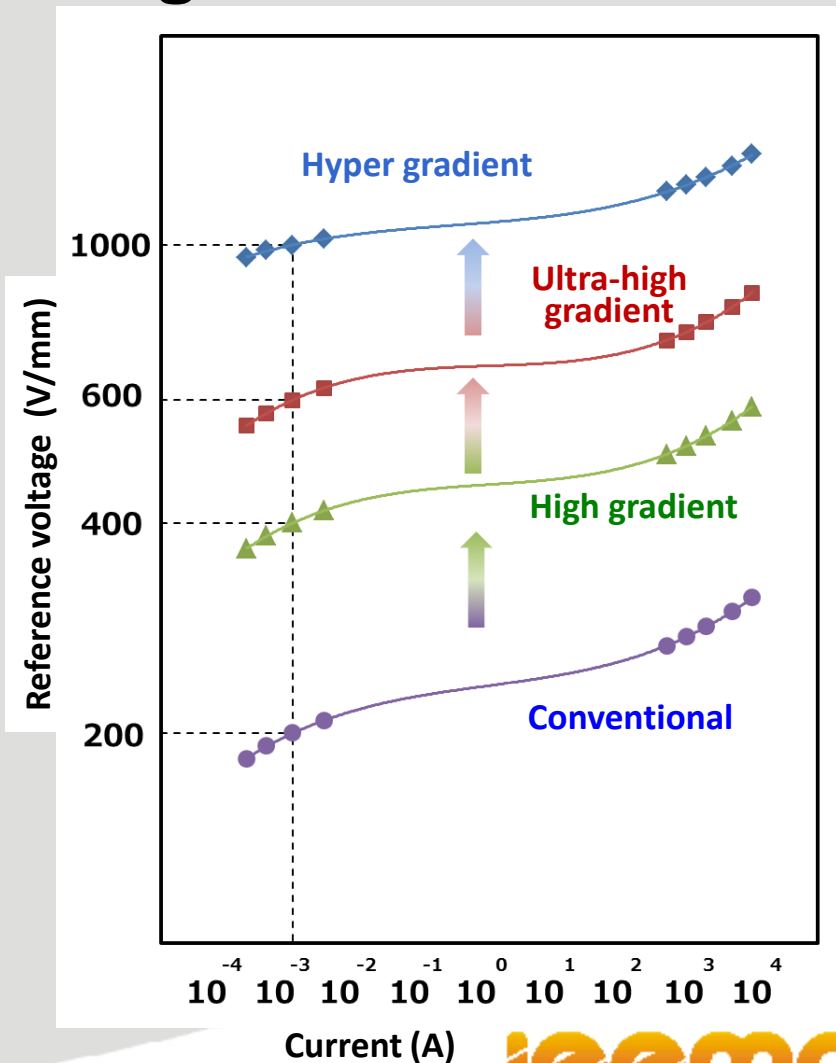
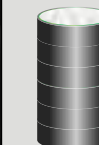
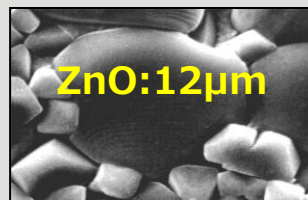
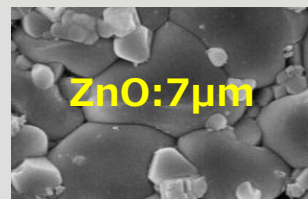
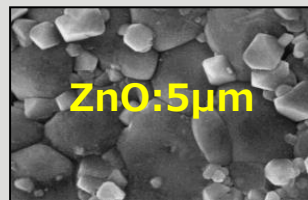
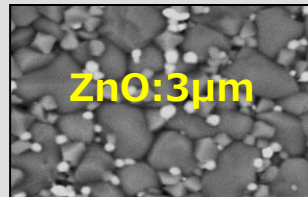
Spinel particle ( $\text{Zn}_7\text{Sb}_{20}\text{O}_{12}$ )

Grain boundary



Origin of Non-linearity is at grain boundaries.

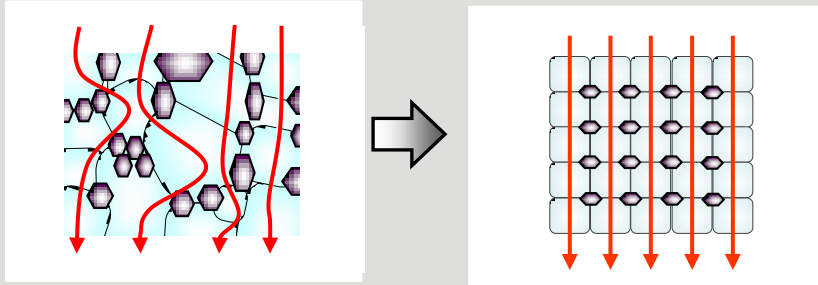
Increase in the number of grain boundaries can increase the gradient voltage.



# 1. High Gradient Technology

## Improvement of Characteristics

### Model of micro-structure of MO blocks



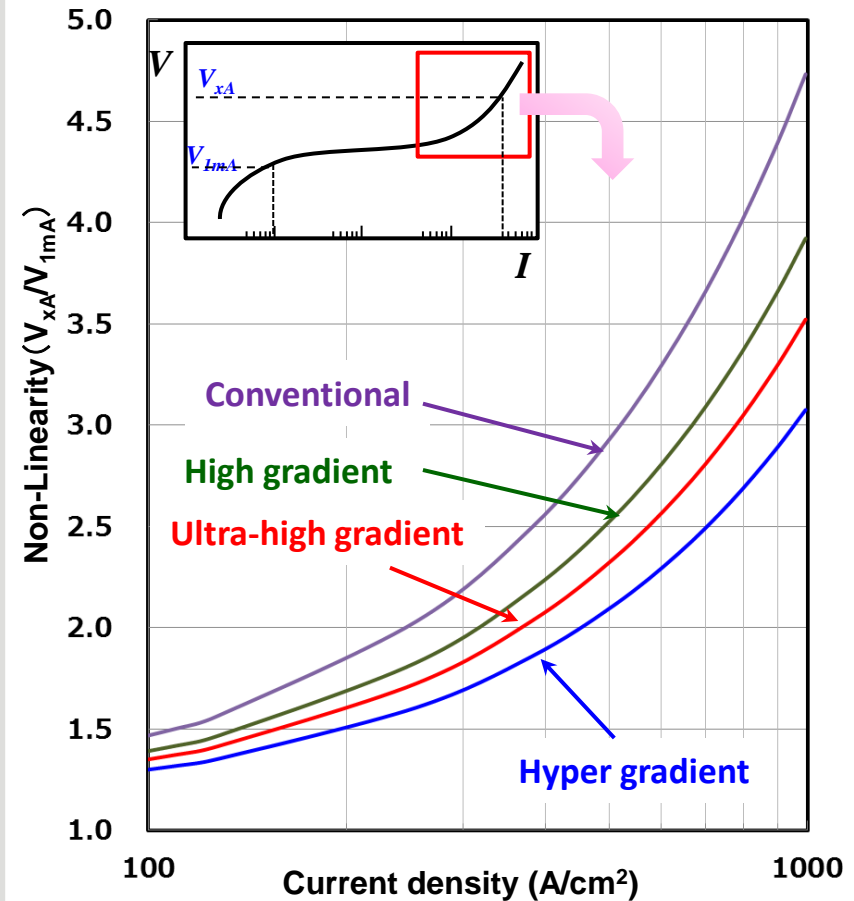
Less-homogeneous

Homogeneous



Improvement of

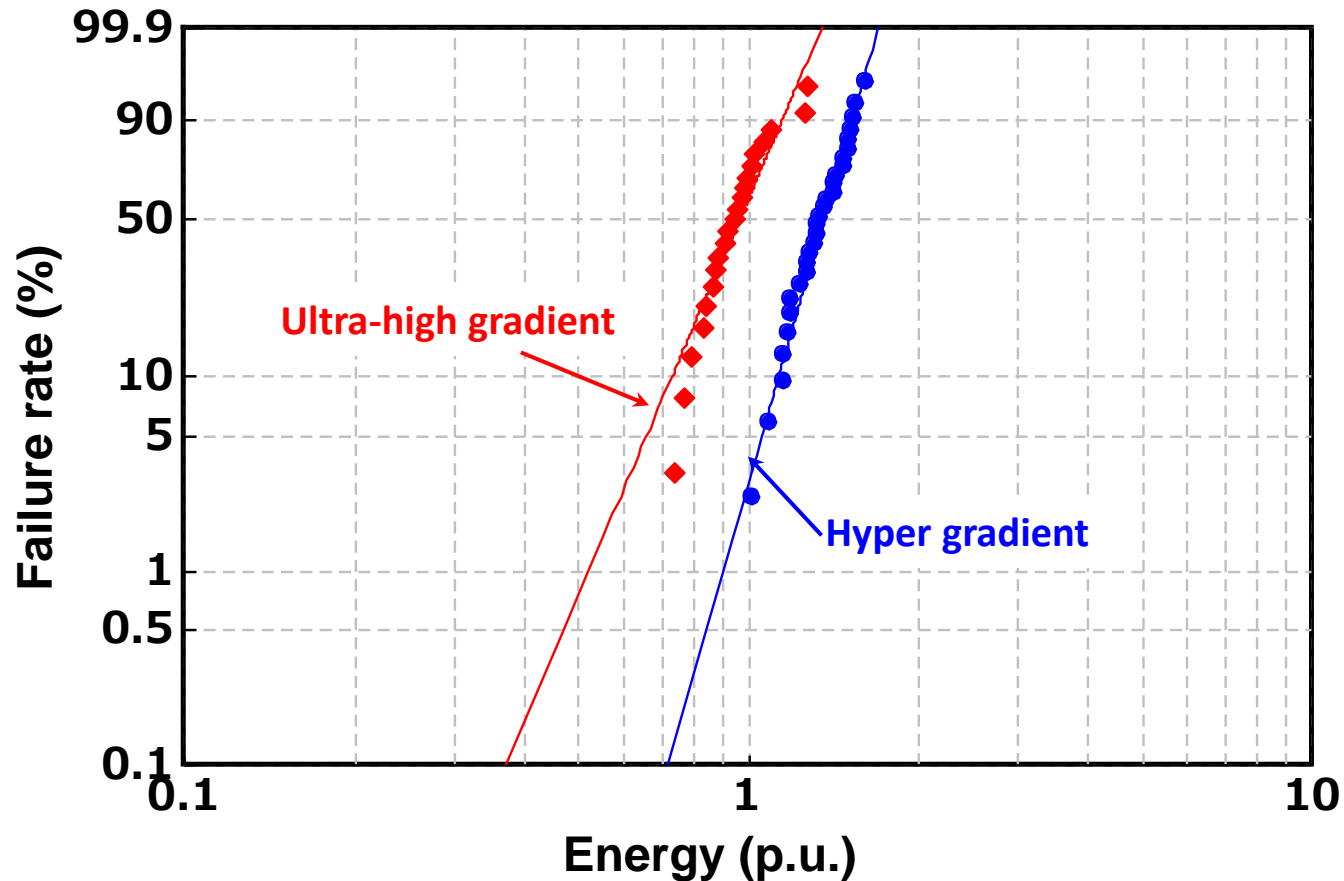
1. Non-linearity
2. Energy absorption capability
3. Thermal stability



Current-Voltage characteristics

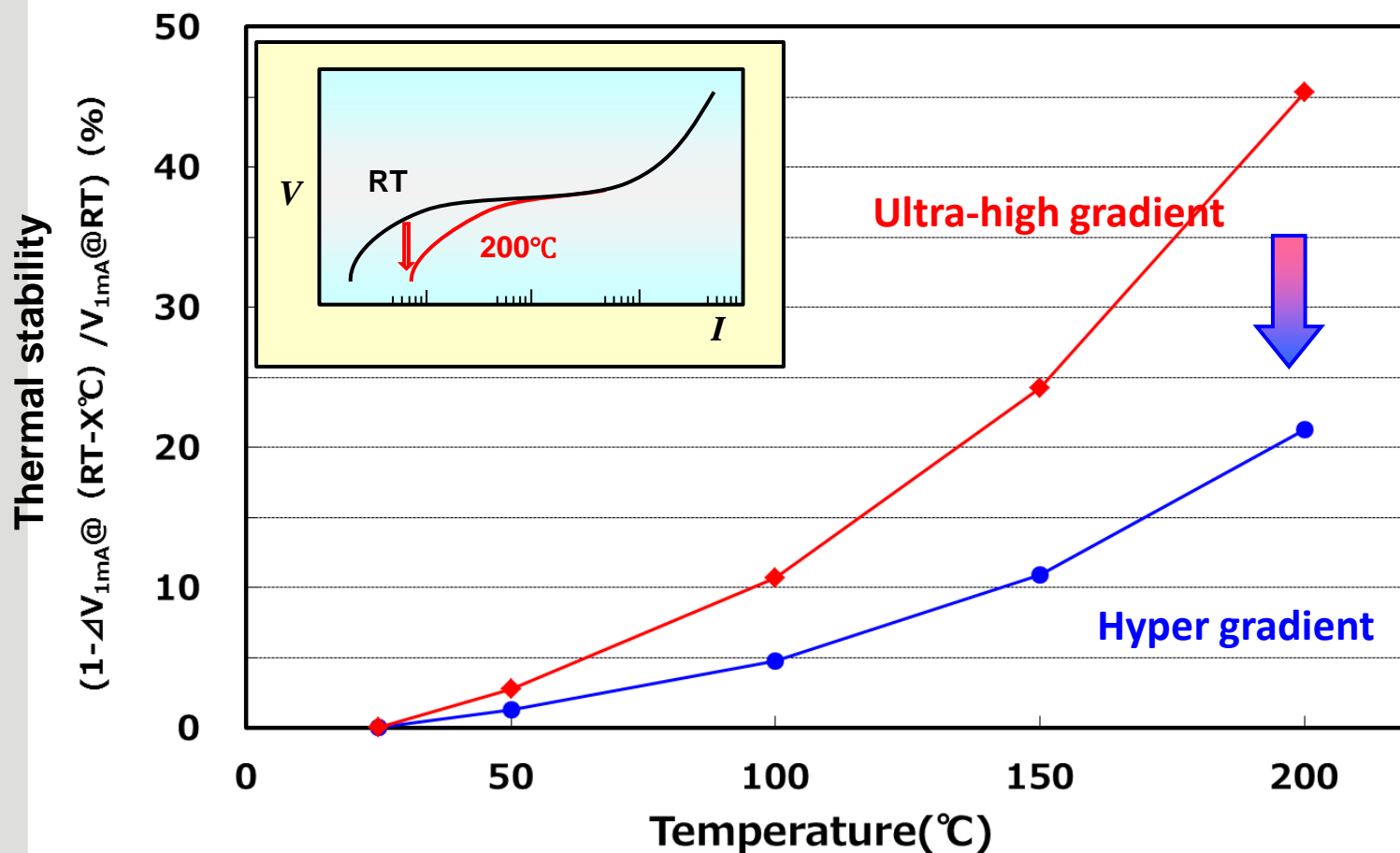
## 1. High Gradient Technology

# Energy absorption capability



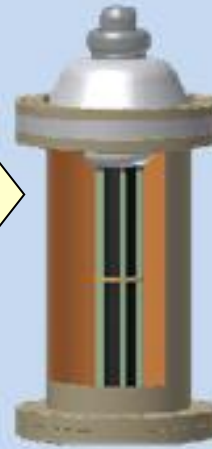
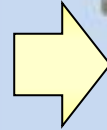
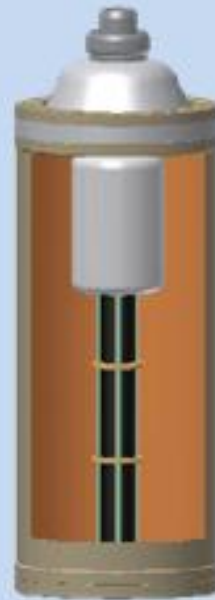
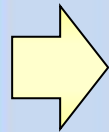
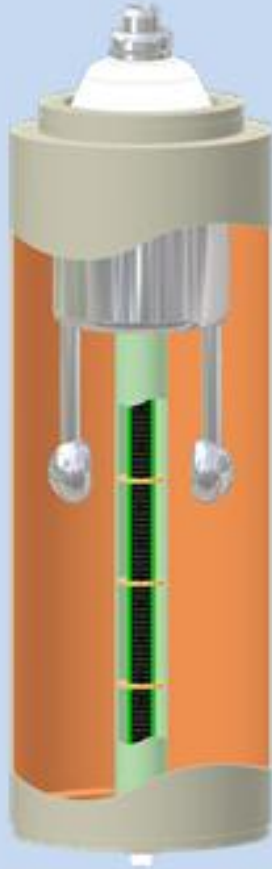
# 1. High Gradient Technology

## Thermal stability



## 1. High Gradient Technology

# Down-sizing of GIS Surge Arrester



Max. system voltage	550 kV
Rated voltage $U_r$	420 kV
Continuous operating voltage $U_c$	340 kV
Nominal discharge current	20 kA

**High gradient**  
100 %

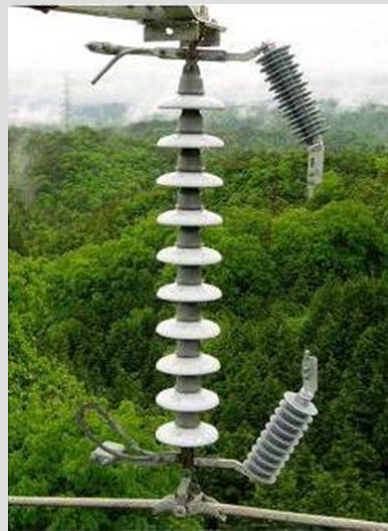
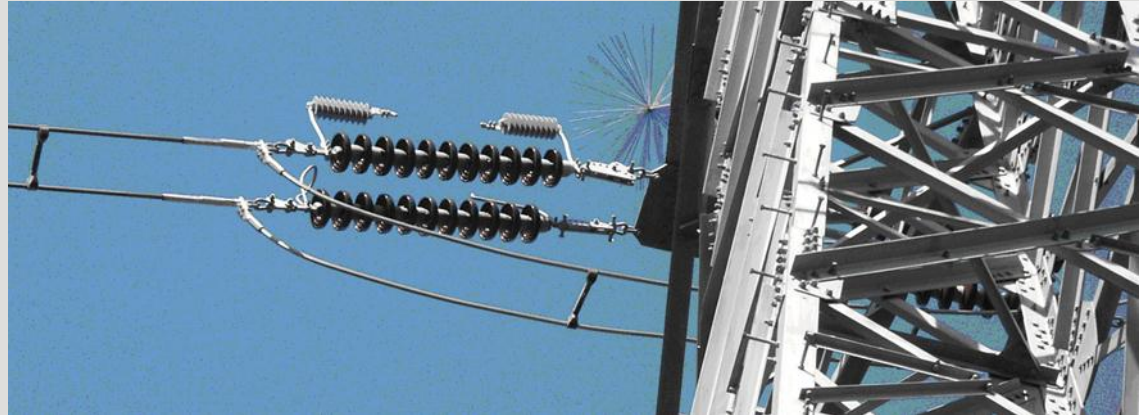
**Ultra-high gradient**  
40%

**Hyper gradient**  
16%



## 2. External Gapped Line Arresters

### External Gapped Line Arresters (EGLA)

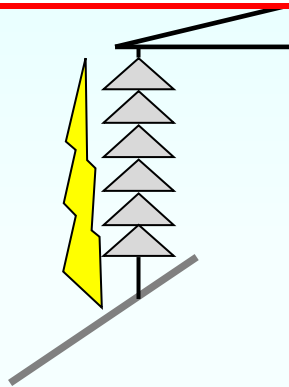


## 2. External Gapped Line Arresters

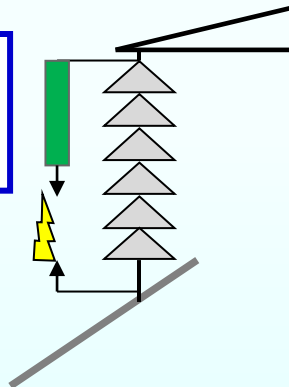
### Purpose of EGLA application

Lightning strokes, then . . .

FO at insulators  
CB operates



Spark over in series gap  
CB kept closed



Without EGLA

Power service interruption

Voltage

Current

CB operation

With EGLA

Voltage

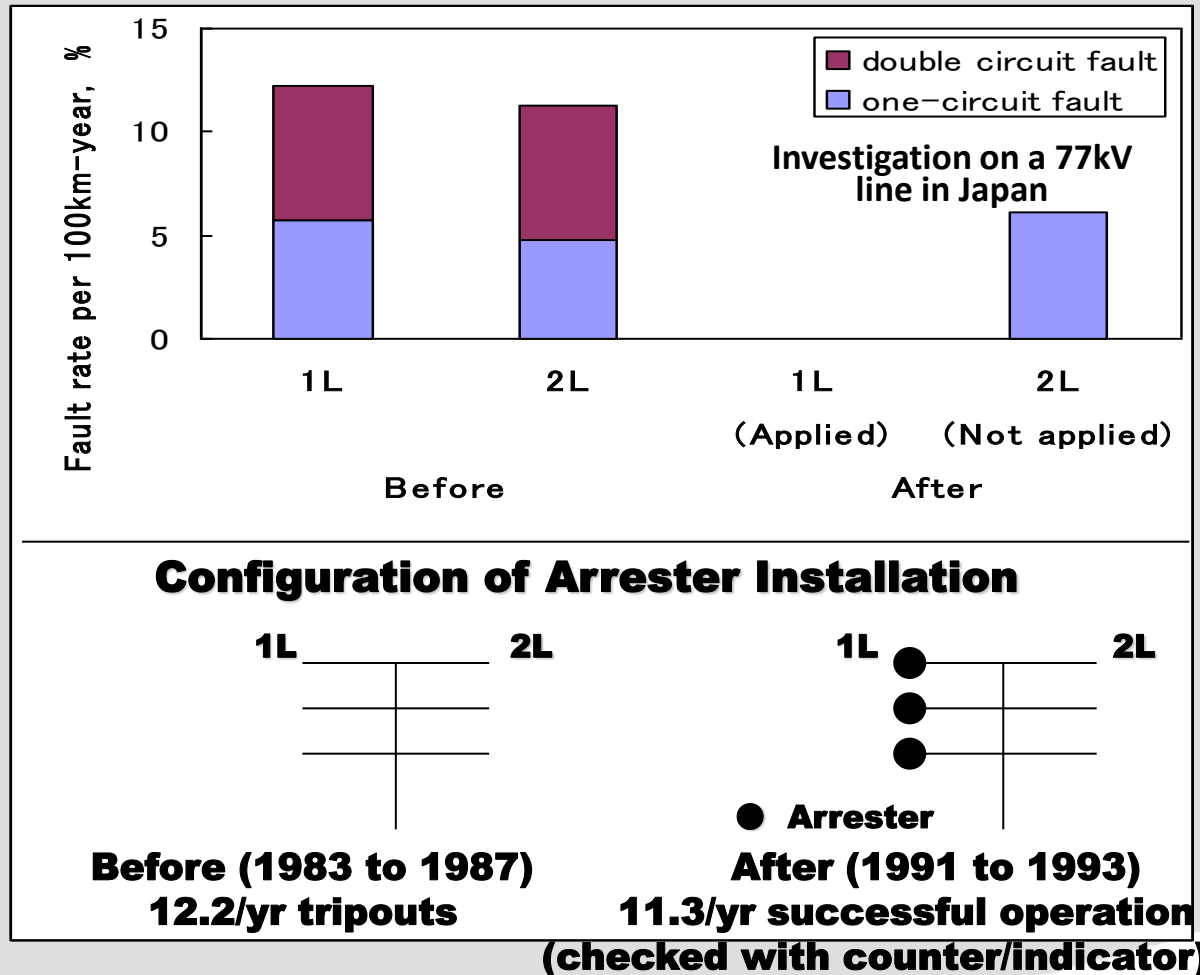
Current

No service interruption

EGLA can prevent Power service interruption.

## 2. External Gapped Line Arresters

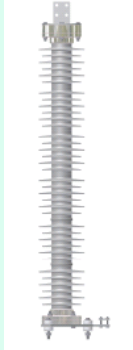
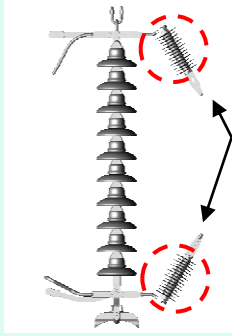
### Effectiveness of EGLA (Fault rate Comparison)



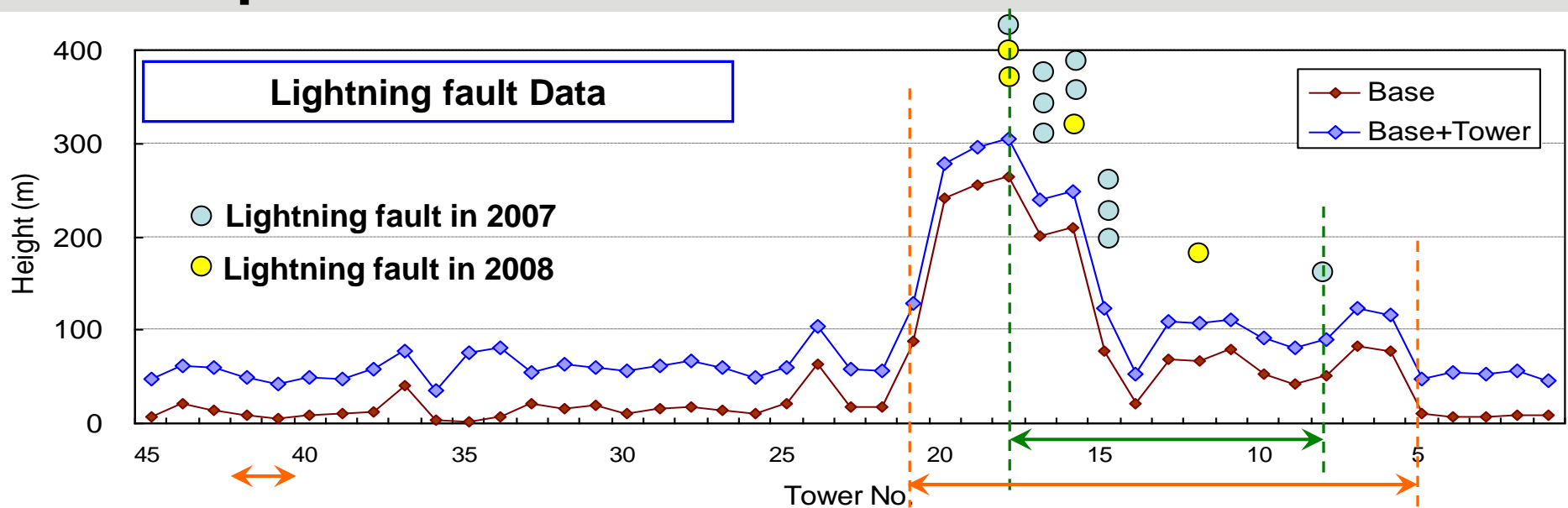
T.Kawamura et al.  
CIGRE 33-301 (1998)

## 2. External Gapped Line Arresters

### Comparison between Gapless and Gapped type

Item	Gapless type	Externally Gapped type
Schematic		
Size	Large and heavy	Compact and light
Operating duty	Lightning overvoltage Switching overvoltage Power freq. Overvoltage	Lightning overvoltage
Deterioration	Must be considered	Maintenance free (Not energized)
In case of failure	Disconnecting device necessary	Successfully re-closing
Standard	IEC 60099-4 (for substation)	IEC 60099-8 (for EGLA)

## 2. External Gapped Line Arresters Example of installation

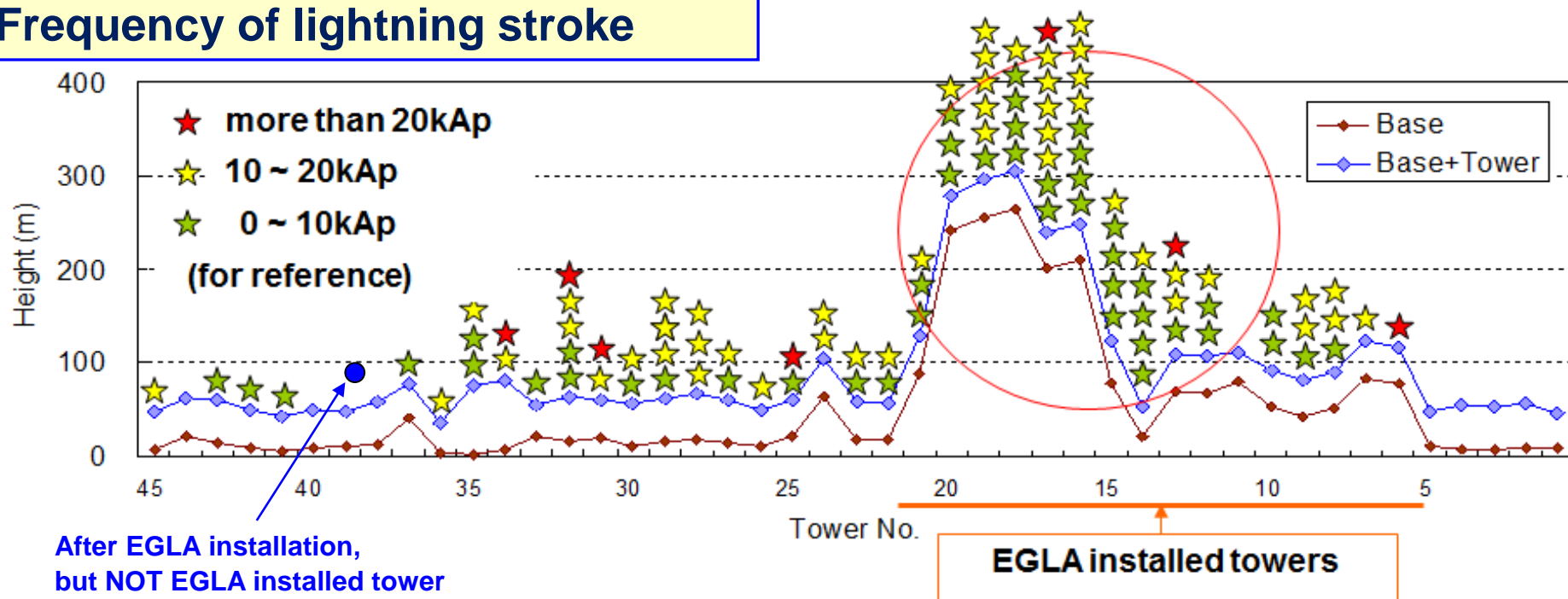


**After investigation of lightning fault, EGLAs were installed to Towers from No. 5 to No.21. One circuit of double circuit line, three phases.**



## 2. External Gapped Line Arresters Example of installation

### Frequency of lightning stroke

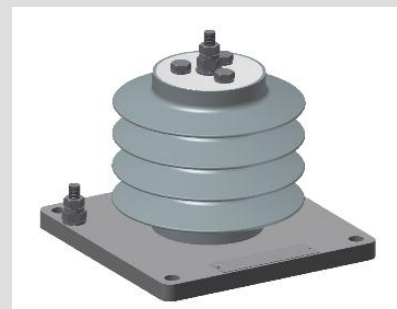


EGLA installed tower frequently receives Lightning stroke.

Lightning faults have not occurred in the EGLA installed section.

### 3. D.C. Surge Arresters

## D.C. Surge Arresters for Rolling Stock



MO block; 200V/mm class

Ratings	Specification			
Applied standard	EN 50526-1:2012			
Nominal system voltage, $U_s$	750V	1500V	3000V	3000V
Continuous operating voltage, $U_c$	1000V	2000V	4000V	4000V
Nominal discharge current, $I_n$	10kA			20kA
Arrester class	DC-B			DC-C
Charge transfer capacity	2.5As (=1250A, 2ms)			7.5As
Residual voltage at $I_n$	3.0kV	6.0kV	12.0kV	11.0kV

### 3. D.C. Surge Arresters

## D.C. Accelerated Ageing Test

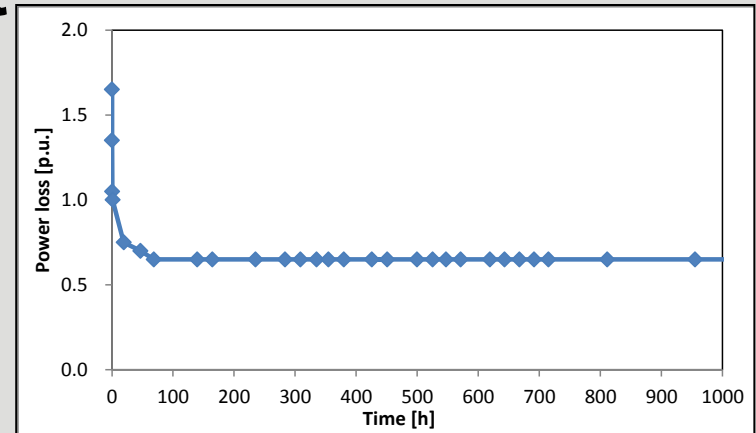
#### Test condition 1

Applied voltage; 90 % Reference voltage

Ageing term; 1000 hours

Temperature;  $115 \pm 4^\circ \text{C}$

Standard; EN 50526-1



#### Test condition 2

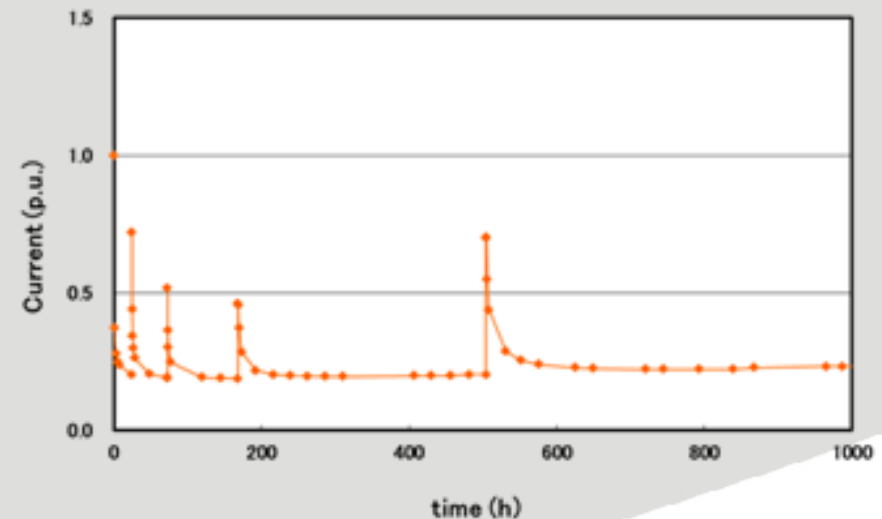
Applied voltage; 90 % Reference voltage

Polarity reversal

Ageing term; 1000 hours

Temperature;  $115 \pm 4^\circ \text{C}$

Standard; IEC 60099-9

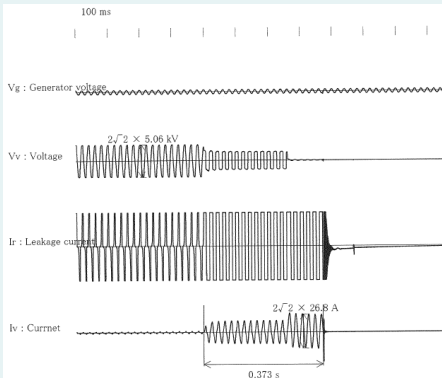
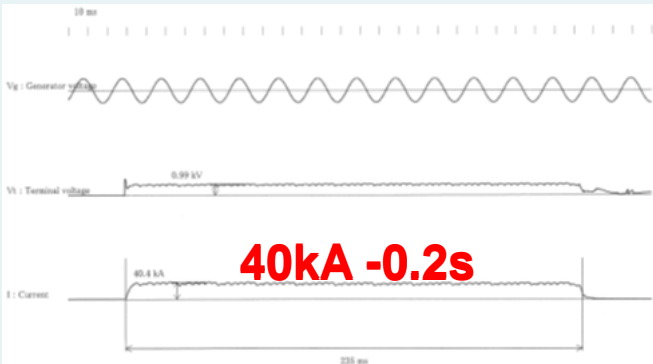

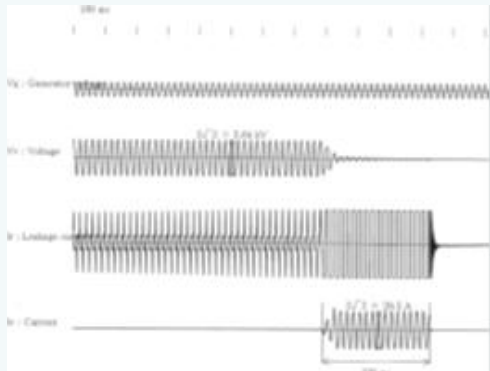
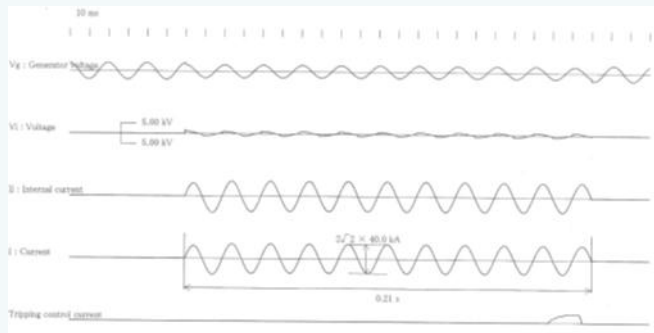



**MO blocks have good D.C. ageing characteristics.  
Verification tests of D.C. ageing test are necessary for D.C. use.**



### 3. D.C. Surge Arresters

## D.C. Short Circuit Test

	Wave form of pre-failing	Wave form of short circuit current application	After short circuit test
D.C.			
A.C.			

No significant difference in sample appearance between D.C. and A.C. short-circuit test was shown after application of short-circuit current.

# Summary

## 1. High gradient technology of metal-oxide blocks

- The hyper gradient metal oxide elements with the gradient voltage of 1000V/mm have been developed.

## 2. Application of External Gapped Line Arresters

- EGLA can improve against lightning protection of transmission and distribution lines.
- Cost-effective installation may be possible.

## 3. D.C. use of Metal-oxide blocks

- D.C. surge arrester shows good D.C. ageing & D.C. short circuit performance.
- No significant difference in samples between D.C. and A.C. short-circuit test was shown in the appearance of the test sample after application of short-circuit current.

**Thank you for your kind attention.**

**TOSHIBA**