### Communication Protocol Specification UAM-05LP





### **Revision History**

Symbol	Revision Detail	Rev. Page	Rev. Date	Drafted	DWG. No
-	First release (2015-10-06)	-	-	-	-
Α.	Modifications of AR, VR command specification	7 – 9	2015.12.3	Contoob	DS 00666
1	Modification of status codes	10	2015.12.3	Santosh	RS-00666
	Modification of SCIP compatible commands	11, 15 - 17			
<u> </u>	Continuous data output commands (AR, MD and ME) added.	10, 11, 20	2016.03.02	Santosh	RS-00702
<u>/2</u> \	SCIP commands (QT, RS and RT) added.	23	2016.03.02	Santosn	K3-00702
	Grammar Correction	All			
	Notes related to scan skip function added	6, 16			
A	Laser off status added in AR commands	8	2016.12.27	Contooh	RS-00844
<u>/3</u> .	Status Command Added	12	2010.12.27	Santosh	KS-00644
	Area Command and status details added	13, 14			
	Warning message added	4			
<u>Á</u>	New parameter added in sensing commands and status command	9, 14	2017.06.29	Santosh	RS-00959
	Detection log commands added	15-17			
	Notes related to firmware version modified	4			
	Notes related to scan skip function modified	7			
	New commands (AR06, AR07, AR08) added	8,9, 14, 15			RS-01059
₫	Unified the word "byte" in detection log commands to "char" as in other commands	17	2018.04.06	Santosh	
	Information related to step number is added and detection log time stamp unit is corrected in DL command.	18			
	Notes related to firmware version modified	4			
	Serial number size modified in VR command	9			
	Encoder input pattern number added in AR and XR commands.	9, 12, 13, 14, 15, 17			RS-01406
<u>^6</u> \	Max area number is changed to 128 in AR and YR command details table	10, 18	2020.02.18	Santosh	
	Information regarding start and end steps in YR command is added for 32, 64 and 128 areas	18			
	New ID command added	21			
	Details added	4			

### **Table of Contents**

Re	evision	History	1
Ta	ble of	Contents	2
1.	Intr	oduction	4
2.	Abb	reviations and Descriptions	5
3.	Con	munication Format	6
4.	Data	Encoding and Decoding	7
5.	CRO	C Calculation	7
6.	Con	mands	8
	6.1	Version Details (VR Command) 👌	9
	6.2	Sensing Data (AR Commands) 4 &	9
	6.2.1	AR00 Command &	12
	6.2.2	AR01 Command	12
	6.2.3	AR02 Command 🛕 🖄	13
	6.2.4	AR03 Command &	13
	6.2.5	AR04 Command 🛕 🖄	14
	6.2.6	AR05 Command 🖄	15
	6.2.7	AR06 Command 🔊 🖄	15
	6.2.8	AR07 Command 🔊 🖄	15
	6.2.9	AR08 Command &	16
	6.3	Status Data (XR Commands) 🐴 🐴	17
	6.4	Area Data (YR Commands) 🖄 🖄	17
	6.5	Detection Log Command 4 &	19
	6.5.1	Detection Log Read (DL00 Command)	19
	6.5.2	Detection Log Clear (DC00 Command)	21
	6.6	Configuration ID (ID Command) &	21
7.	Rep	ly Status 🖄	22
8.	SCI	P Mode Communication	23
	8.1	SCIP Format	23
	8.1.1	Request Message	23
	8.1.2	Response Message	24
	8.1.3	Scan Response Message	25
	8.2	SCIP Encoding and Decoding	26
	8.3	Check Code	26
	8.4	Timestamp	27
	8.5	Data Splitting	27
	8.6	Common SCIP Status Codes	28
	<b>8.7</b>	SCIP Commands	28

8.7.1	BM Command 1/2	28
8.7.2	Measurement Data (GD and GE Command) 🖄	29
8.7.3	Measurement Data (MD and ME Command) 2	30
8.7.4	Continuous Transmission Terminate (QT, RS and RT Command)	33
875	Sansor Information (VV PP and II Commands)	34

### 1. Introduction

This document describes the communication protocol specification for the safety laser scanner, UAM-05LP (henceforth UAM).

Communication protocol is a predefined format of ASCII strings used for data transmission between host computer and UAM referred as, "Command" and "Reply". Commands are sent from the host computer to UAM which will then reply with the data corresponding to the type of command. Protocol should be strictly followed in order to obtain the appropriate data. Set of such commands and their responses are explained in this document.

This specification is compatible with firmware version 2.4.0 (and later) of UAM. 1.2.3.4.5.6

### Note:

- This specification is intended for the developers who have sufficient knowledge on the product and software programming.
- Read this document carefully before programming the communication software.
- Read user's manual of UAM before programming the communication software.

### Danger!

- Sending commands other than those specified in this document can permanently damage the UAM.
- Sending commands other than those specified in this document can lead to unintended performance of UAM causing critical injury or death.
- Sending commands in sequence other than those specified in this document can lead to unintended performance of UAM causing critical injury or death.
- Data integrity (size, CRC, status etc.) shall be sufficiently checked before using the data for the intended purpose.
- Data obtained through communication should not be used for controlling the safety device.
- Verification shall be done to ensure that the data output does not hamper the safety operation of either UAM or the controlled device.
- Do not perform Ethernet and USB communication simultaneously. If Ethernet is connected, stop the Ethernet transmission when configuring the UAM with USB device or SD card.
- As a measure to avoid the effect of electric noise, UAM resets the Ethernet PHY every 10 seconds when it is not connected to the host. Connection fails to establish during the reset process. Therefore, try to connect multiple times with the sufficient timeout when connecting with the UAM. 6
- When UAM detects error, it saves the information in the ROM. During this period communication may stop briefly. Therefore, try to connect multiple times with the sufficient



### timeout when connecting with the UAM. 6

### 2. Abbreviations and Descriptions

CRC: Cyclic Redundancy Check

STX: Start of Text ETX: End of Text

OSSD: Output Signal Switching Device

### 3. Communication Format

General communication format and terms used in it are explained below.

### Command

### Host » UAM

ſ	STX	Command Size	Header	Sub Header	CRC	ETX
	1 char	4 char	2 char	2 chars	4 char	1 char

### Reply

### Host « UAM

STX	Reply Size	Header	Sub Header	Data*	Status	CRC	ETX
1 char	4 char	2 char	2 chars	N char	2 char	4 char	1 char

<sup>\*</sup>Some of the replies may not contain this field.

### Command:

It is the data transmitted from the host computer to UAM. It is enclosed between STX and ETX and contains Command Size, Header, Sub-Header and CRC.

### Command Size:

It is the total length of ASCII characters in a command. Command size is encoded to hexadecimal strings (refer to section 4).

### Header:

It is a unique code to differentiate the type of command.

### Sub-Header:

It is an additional parameter to differentiate the same command having multiple replies.

### CRC:

It is a 16-Bit code for checking the data integrity. Command size, header, sub-header and data are included in CRC calculation (refer to section 5). CRC is encoded to hexadecimal strings (refer to section 4)

### Reply:

It is the data transmitted from UAM to host computer upon receiving a command. It is enclosed between STX and ETX and contains Reply size, Header, Sub-Header, Data, Status and CRC. Reply is unique for each command.

### Reply Size:

It is the total length of ASCII characters in a reply. Reply size is encoded to hexadecimal strings (refer to section 4).

### Data:

Data is UAM's internal state and/or measurement values. It is encoded in ASCII strings and transmitted from UAM. Some of the replies may not contain the data.

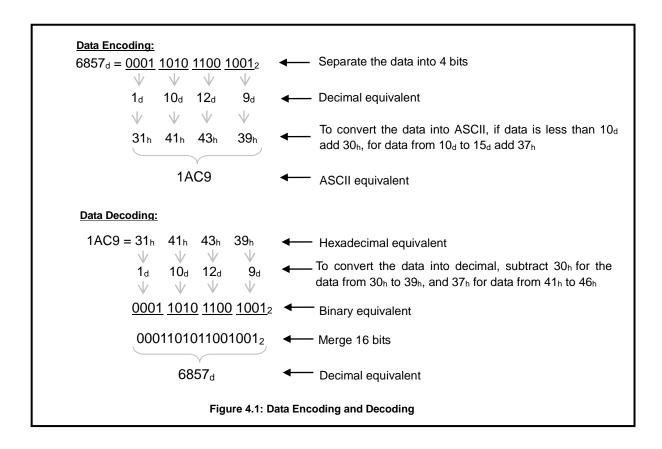
### Status:



It is a code to inform the success or failure of the command execution. Status other than "00" is error code. Refer to section 7 for details.

### 4. Data Encoding and Decoding

Data encoding is applied in the communication protocol. Host computer should convert all the numerical values into ASCII characters before transmitting them to UAM. For encoding, the data should be first divided into 4 bits, and then depending on its value, either  $30_h$  or  $37_h$  is added to convert into ASCII characters (Figure 4.1). Values received from UAM are also in the same format therefore, program on the host computer should decode it before using. Decoding is exactly the opposite of encoding process where, depending on the value of each received ASCII characters, either  $30_h$  or  $37_h$  is subtracted and merged to generate the original value.



### 5. CRC Calculation

CRC is a 16 bit code to check the data integrity at the receiving end. It serves as a mean to detect corruption or loss during transmission that may occur due noise in the communication channel. When UAM receives data from the host computer, it recalculates the CRC and compares it with the CRC value in the command. UAM will reply with the requested data only if both CRCs match otherwise, it will reply with an error code in the status. Data integrity check should be also applied on the host computer before using the received data. Discard the data if verification fails data and try again by resending the command.

CRC is calculated using the polynomial X16 + X12 + X5 + 1. CRC value is encoded into 4 ASCII

characters (see section 4) before the transmission. STX and ETX are not included when calculating the CRC value.

CRC Standard: Kermit Polynomial: 0x1021 Shift Direction: Right Initial Value: 0x0000 Byte Swap: Yes

Reverse CRC Result: Yes

**CRC Example:** 

Data → "000EVR00" : 0x3492 ← CRC

### 6. Commands

Commands recognized by UAM are described in this section. UAM will respond with the corresponding data when it receives these commands. Format should be strictly followed in order to obtain the appropriate data. UAM will reply with error status (refer to section 7) if length, CRC or header string validation fails.

UAM performs communication routine once in every sensing cycle (one sensing cycle of UAM is 29 to 30ms) and sends the reply to any command received during this period. Therefore, if commands are not received completely in once cycle it will take another cycle to send the reply. Further, reply can be delayed depending on the communication speed of the host system. Allow sufficient timeout period by considering all possible delays that can occur in the system before resending the command when reply is not received from UAM. Avoid continuously sending the commands to UAM without waiting for the reply. It will affect the performance and becomes a cause of error.

Some of the commands can set UAM to supply the measurement data continuously. When UAM is in continuous transmission mode, it will supply the data at every 30ms (approx.). Continuous mode can be terminated by sending the appropriate stop commands. In continuous transmission mode, avoid sending additional commands to acquire the same data. However, commands to request other information such as, sensor version can be sent to UAM.

Important Note: 3.5

When the scan skip function is active, device will reply only during the measurement cycles. For example, if the scan skip function is configured as 2, reply of AR02, AR04 and AR07 (refer to sections 6.2.3, 6.2.4, 6.2.8) commands will be provided at every 90msec. However, if the device is in the error state, the reply will be sent at every cycle. In such case, the values of measurement data when the sensor is skipping the measurement will be 0xFFFE. Further, scan skip function is temporarily suspended when the device is in setting mode and the communication cycle is 30msec.



### 6.1 Version Details (VR Command) &

When UAM receives this command, it replies with its version details. Version details include serial number, firmware version among other information. Data in the version command are not encoded except the length and CRC.

Before acquiring sensing data using AR commands, send the VR command to confirm the connection with intended UAM.  $\hat{\Lambda}$ 

Host » UAM

STX	Length	V	R	0	0	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

Host « UAM

STX	Length	V	R	0	0	Status
1 char	4 char	1 char	1 char	1 char	1 char	2 char
Sensor	model	,				
29 c	har	1 char				
Firmware	version	,				
29 c	har	1 char				
Rese	rved	,				
37 c	har	1 char				
Serial N	umber	,	CRC	ETX		
n* cl	nar	1 char	4 char	1 char		

<sup>\*</sup>Length of the serial number can be 8 to 16 ascii characters

### 6.2 Sensing Data (AR Commands)

There are 9 variations of this command differentiated by sub-header. Function of commands will vary depending on it (Table 6.2.1). When UAM receives this command, it replies with its sensing data (Table 6.2.2).

After sending a command to acquire data in continuous transmission mode, avoid sending additional commands to get the same data. However, commands to request other information such as, sensor version, can be sent to UAM even in continuous mode.

UAM will supply the data at every 30ms (approx.) in continuous transmission mode. Even if UAM can not perform the measurement due to internal error or goes to lockout state, it will continue to send the reply but the measurement values are not updated.

Important: Before acquiring sensing data using AR commands, send the VR command to check the serial number for verifying the connection with an intended UAM.

Table 6.2.1: Function of AR Commands Based on Sub-header Parameter

Command	Function
"AR00"	Acquire sensing data with measured distance
"AR01"	Acquire sensing data with measured distance and intensity
"AR02"	Acquire sensing data with measured distance in continuous mode
"AR03"	Stop continuous mode initiated by "AR02"
"AR04"	Acquire sensing data with measured distance and intensity in continuous mode
"AR05"	Stop continuous mode initiated by "AR04"
"AR06".∱	Acquire sensing data with high resolution measured distance
"AR07" ∆	Acquire sensing data with high resolution measured distance in continuous mode
"AR08"∆5	Stop continuous mode initiated by "AR07"

Table 6.2.2: Details of Sensing Data

Item	Data	Remarks
Operating Mode	0: Normal 1: Setting	OSSDs are always off in setting mode.
Area Number	00 ~ 7F 6	Offset the number by 1 to match with 7-seg display of UAM
Error State	0: No error	Use this information with Error Code to show the error status.
Elloi State	1: Error is detected	Also check the Lockout State.
Error Code	1 ~ BF	Use this information with Error Status to show the error number. Offset the number by 0x40 to match with 7-seg display of UAM. Refer to UAM user's manual for error details.
Lockout State	0: Normal	Use this information with Error Code to show the error status.
	1: Lockout	Also check the Error State.
OSSD 1 State	0: Off (No detection) 1: On (Detection)	Always 1 in setting mode
OSSD 2 State	0: Off (No detection) 1: On (Detection)	Always 1 in setting mode
Warning 1 State	0: Off (No detection)	Always 0 when UAM is operating without warning zone1.
	1: On (Detection)	Always 1 in setting mode when operating with warning zone1.
Warning 2 State	0: Off (No detection)	Always 0 when UAM is operating without warning zone2.  Always 1 in setting mode when operating with warning zone2.   \[ \begin{align*} \lambda \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
	1: On (Detection)	
OSSD 3 State	0: Off (No detection) 1: On (Detection)	Always 0 when UAM is operating without protection zone2. Always 1 in setting mode when operating with protection zone2. $\hat{\Lambda}$
OSSD 4 State	0: Off (No detection) 1: On (Detection)	Always 0 when UAM is operating without protection zone2.  Always 1 in setting mode when operating with protection zone2.
Muting/override State1	0: Not Active 1: Active	Always 0 when UAM is operating without muting function.
Muting/override State2	0: Not active 1: Active	Always 0 when UAM is operating without muting function and/or without protection zone2.
Reset Request1	0: Off 1: On	Always 0 when UAM is operating without interlock1 function.
Reset Request2	0: Off 1: On	Always 0 when UAM is operating without interlock2 function and/or without protection zone2.
Encoder Speed	0~FFFF	Always 0 when UAM is operating without encoder Input function.
Time Stamp 2	0 ~ FFFFFFF	Unit is millisecond.
-	0: Laser is emitted	Always 0 when operating without Laser off function
Laser off State 🖄	1: Laser is stopped	Always 0 in setting mode
Optical Window contamination warning	0: Off (Not contaminated) 1: On (Contaminated)	Data will be 1 when optical window starts to accumulate dust.  Use this information to clean the optical window before it becomes severe leading the device to error state (error 85, b1 ~ c1).
Encoder Input Pattern	0~7	Always 0 when operating without encoder input function.



Number 6		
		1081 Steps data
		Note:
		1. Values more than 40000 are error code (0xFFFF).
Distance Data	0000 ~ FFFF	2. If object is not detected value will be 65534 (0xFFFE)
		3. If object is at a very close range the value will be 65533 (0xFFFD).
		4. When the device is in laser off state the value will be 65532 (0xFFFC)
		<u>à</u>
		2161 Steps data
	0000 5555	Note:
Distance Data - High		1. Values more than 40000 are error code (0xFFFF).
resolution 🖄	0000 ~ FFFF	2. If object is not detected value will be 65534 (0xFFFE)
		3. If object is at a very close range the value will be 65533 (0xFFFD).
		4. When the device is in laser off state the value will be 65532 (0xFFFC)
		1081 Steps data
		Note:
Internality Data	0000 FFFF	1. If object is not detected the value will be 0.
Intensity Data	0000 ~ FFFF	2. Do not use the value if distance of the corresponding step has error.
		3. When the device is in laser off state the value will be 65532 (0xFFFC)
		<u>à</u>

### 6.2.1 AR00 Command &

When UAM receives this command, it provides sensing data with measured distance. Refer to Table 6.2.2 for details on the data.

Host » UAM

STX	Length	Α	R	0	0	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

Host « UAM

		3	Status	)   5	(	0	R		Α	ength	Le	STX
		r	2 char	har 2	1 c	1 char	char	ar 1	1 ch	char	4 (	1 char
	t State	ockout	Lo	r Code	Erro	or State	Err	umber	Area N	de	ing Mod	Operatin
	nar	1 char 2 char 1 cha		nar	2 c		char	1 cł				
_		State	ing 2 St	Warnir	tate	Varning 1 S	٧	2 State	OSSE	te	1 State	OSSD <sup>2</sup>
			1 char	1		1 char		char	1		char	1 cł
			d (0)	Reserved	) I	eserved (0)	R	4 State	OSSE	te	3 State	OSSD 3
			ar	1 char		1 char		char	1		char	1 cł
		<del></del>				e State 2	Overrid	Muting/	ite 1	de Sta	/Overrio	Muting/C
							1 char			ar	1 cha	
					peed	Encoder Sp	2	Request	Reset	st 1	Reques	Reset Re
						4 char		char	1		char	1 c
erved (0)	Rese	nput	oder In	Enco	w	tical Windo	Ор	atus	ser off S	La	tamp	Time Sta
5 char	5	mber	ern Num	Patter	arning	nination Wa	Contar		1 char		ar	8 cha
		•	1 char	1		1 char						
								ETX	CRC	a	e Data	Distance
								1 cha	4 char		char	4324 c

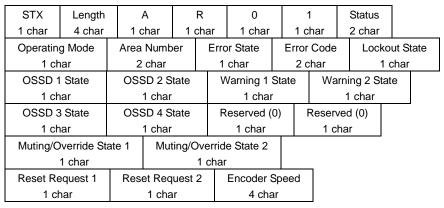
### 6.2.2 AR01 Command

When UAM receives this command, it provides sensing data with measured distance and intensity. Refer to Table 6.2.2 for details on the data.

Host » UAM

STX	Length	Α	R	0	1	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

Host « UAM



Time Stamp 8 char	Laser off Status 1 char	'	Optical window Contamination Warning		Encoder Input Pattern Number	Reserved (0) 5 char
			1 char		1 char	
Distance Data	Intensity Data	CRC	ETX			
4324 char	4324 char	4 char	1 char			

### 6.2.3 AR02 Command 2.6

When UAM receives this command, it provides sensing data with measured distance in continuous mode. Data is supplied at every 30ms (approx.) after completing the scan. Send "AR03 Command" (refer to section 6.2.4) to stop the continuous data output.

Host » UAM

STX	Length	Α	R	0	2	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

Host « UAM

<sup>\*</sup>First response of UAM (contains only the status without any data)

STX	Length	Α	R	0	2	Status	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	2 char	4 char	1 char

<sup>\*</sup> Scan data response of UAM (provides the same data as in "AR00 command" (refer to section 6.2.1) with continuous

STX	Lengtl	h A	Ą		R	0		2	Stat	us			
1 char	4 cha	r 1 cl	har	1	char	1 char	1	char	2 cł	nar			
Operating	g Mode	Area	Numb	er	Er	ror State	En	ror Cod	е	Lock	out	State	
1 ch	ar	2	char			1 char	:	2 char		1	cha	ar	
OSSD 1	State	oss	D 2 S	tate	'	Warning 1 S	tate	Wa	rning 2	2 Stat	e		
1 ch	ar	1	l char			1 char			1 ch	ar			
OSSD 3	State	oss	D 4 S	0 4 State		Reserved (0)	)	Reser	ved (0)				
1 ch	ar	1	l char	char		1 char		1 c	har				
Muting/O	verride S	State 1	Muting/Ove		Overrio	de State 2							
	1 char				1 cha	r							
Reset Re	equest 1	Rese	t Req	uest	t 2 Encoder Spee		eed						
1 ch	nar		1 cha	ır		4 char							
Time Sta	mp	Laser off	Status	3	O	otical Windo	W	E	ncode	r Inpu	ıt	Rese	rved (0)
8 char		1 cha	ar		Conta	mination Wa	ırninç	Pa	ttern N	lumb	er	5	char
						1 char			1 ch	ar			
Distance	Data	CRC	E	ETX									
4324 c	har	4 char	1	char									

### 6.2.4 AR03 Command 🛕

UAM stops the continuous data output initiated by "AR02 Command" (refer to section 6.2.3) on receiving this command.

### Host » UAM

STX	Length	Α	R	0	3	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

### Host « UAM

STX	Length	Α	R	0	3	Status	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	2 char	4 char	1 char

### 6.2.5 AR04 Command 2.6

When UAM receives this command, it provides sensing data with measured distance and intensity in continuous mode. Data is supplied at every 30ms (approx.) after completing the scan. Send "AR04 Command" (refer to section 6.2.6) to stop the continuous data output.

Host » UAM

STX	Length	Α	R	0	4	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

Host « UAM

\*First response of UAM (contains only the status without any data)

Ī	STX	Length	Α	R	0	4	Status	CRC	ETX
	1 char	4 char	1 char	1 char	1 char	1 char	2 char	4 char	1 char

\* Scan data response of UAM (provides the same data as in "AR01 command" (refer to section 6.2.2) with continuous mode)

STX	Length	1	A		R	0		4	4	Status			
1 char	4 char	1 0	char	1 (	char	1 char		1 c	har	2 char			_
Operatin	g Mode	Area	Numb	er	Err	or State	ı	Error	Code	Lock	out S	tate	
1 ch	nar	2	char		1	char		2 c	har	1	char		
OSSD 1	State	oss	SD 2 S	tate	١	Warning 1	Sta	ite	Warr	ning 2 Sta	ate		
1 ch	nar		1 char			1 cha	r			1 char			
OSSD 3	3 State	oss	OSSD 4 State		e Reserved (0) Res		Reserve	eserved (0)					
1 ch	nar		1 char		1 char				1 ch	ar			
Muting/C	verride S	tate 1	e 1 Muting/Over		Overrio	le State 2							
	1 char				1 cha	r			_				
Reset Re	equest 1	Res	et Req	uest	2	Encoder	Spe	eed					
1 ch	nar		1 cha	r		4 ch	ar						
Time Sta	mp L	_aser off	Status	;	C	Optical wir	dov	N	E	ncoder I	nput		Reserved (0)
8 chai	r	1 ch	ar		Conta	amination	Wa	rning	Pa	attern Nu	mber		5 char
						1 char				1 cha	•		
Distance	Data	Intensit	ty Data	ì	CRC	) E	ГΧ						
4324 c	har	4324	char		4 cha	ar 1 c	har						

### 6.2.6 AR05 Command **A**

UAM stops the continuous data output initiated by "AR04 Command" (refer to section 6.2.5) on receiving this command.

Host » UAM

STX	Length	Α	R	0	5	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

### Host « UAM

STX	Length	Α	R	0	5	Status	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	2 char	4 char	1 char

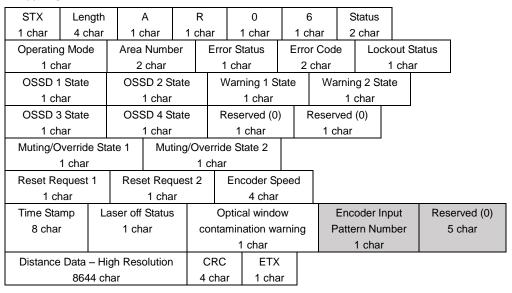
### 6.2.7 AR06 Command & &

When UAM receives this command, it provides sensing data with high resolution measured distance. Refer to Table 6.2.2 for details on the data.

Host » UAM

STX	Length	Α	R	0	6	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

Host « UAM



### 6.2.8 AR07 Command **A**

When UAM receives this command, it provides sensing data with high definition measured distance in continuous mode. Data is supplied at every 30ms (approx.) after completing the scan. Send "AR08 Command" (refer to section 6.2.6) to stop the continuous data output.

### Host » UAM

STX	Length	Α	R	0	7	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

### Host « UAM

\*First response of UAM (contains only the status without any data)

Ī	STX	Length	Α	R	0	7	Status	CRC	ETX
	1 char	4 char	1 char	1 char	1 char	1 char	2 char	4 char	1 char

\* Scan data response of UAM (provides the same data as in "AR06 command" (refer to section 6.2.2) with continuous mode)

mode)														
STX	Len	ngth	Α		F	₹	0		7	S	Status			
1 char	4 c	har	r 1 char			har	1 char	1	1 char		char			
Operating	g Mod	е	Area N	Numbe	er	Erro	r Status	Е	rror (	Code	Lo	ckout :	Status	
1 ch	nar		2 0	char		1	char		2 ch	nar		1 cha	ar	
OSSD 1	State	<u> </u>	OSSI	D 2 Sta	ate	٧	Varning 1 S	tate		Warnin	ıg 2 S	tate		-
1 ch	ar		1	char			1 char			1	char			
OSSD 3	State	:	OSSI	D 4 Sta	ate	R	eserved (0	)	Re	served	(0)		•	
1 ch	1 char 1 char					1 char			1 char					
Muting/O	Muting/Override State 1 Muting			ng/O	verrid	e State 2								
,	1 char				1	char								
Reset Re	equest	1	Reset	t Requ	uest 2	2	Encoder S	peed	t					
1 ch	nar			1 char	•		4 char	4 char						
Time Sta	mp	La	ser off S	Status		O	otical windo	w		Enc	oder I	nput	Res	serve
8 char	r		1 char			conta	mination wa	arnir	rning Pattern Number		mber	:	5 cha	
							1 char				1 cha	r		
Distance	Data	Data – High resolution				CRC	ETX							
	8644 char			.	4 cha	r 1 cha	ar							

### 6.2.9 AR08 Command 🖄

UAM stops the continuous data output initiated by "AR07 Command" (refer to section 6.2.5) on receiving this command.

### Host » UAM

STX	Length	Α	R	0	8	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

### Host « UAM

STX	Length	Α	R	0	8	Status	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	2 char	4 char	1 char

### 6.3 Status Data (XR Commands)

When UAM receives this command, it provides the status data. Refer to Table 6.2.2 for details on the data.

Host » UAM

STX	Length	Х	R	0	0	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

Host « UAM

STX Length X R 0 0 Status  1 char 4 char 1 char 1 char 1 char 2 char  Operating Mode Area Number Error State Error Code Lockout Status  1 char 2 char 1 char 2 char 1 char  OSSD 1 State OSSD 2 State Warning 1 State Warning 2 State  1 char 1 char 1 char 1 char	
Operating Mode Area Number Error State Error Code Lockout Status 1 char 2 char 1 char 2 char 1 char  OSSD 1 State OSSD 2 State Warning 1 State Warning 2 State 1 char 1 char 1 char 1 char	
1 char         2 char         1 char         2 char         1 char           OSSD 1 State         OSSD 2 State         Warning 1 State         Warning 2 State           1 char         1 char         1 char	
OSSD 1 State OSSD 2 State Warning 1 State Warning 2 State 1 char 1 char 1 char 1 char	
1 char 1 char 1 char	
0000 0000 4 0000 4 0000	
OSSD 3 State OSSD 4 State Reserved (0) Reserved (0)	
1 char 1 char 1 char 1 char	
Muting/Override State 1 Muting/Override State 2	
1 char 1 char	
Reset Request 1 Reset Request 2 Encoder Speed Laser Off State	
1 char 1 char 4 char 1 char	
Slave1 OSSD1,2 State Slave2 OSSD1,2 State Slave3 OSSD1,2 State	
1 char 1 char 1 char	
Slave1 OSSD3,4 State Slave2 OSSD3,4 State Slave3 OSSD3,4 State	
1 char 1 char 1 char	
Slave1 Warning1 State Slave2 Warning1 State Slave3 Warning1 State	
1 char 1 char 1 char	
Slave1 Warning2 State Slave2 Warning2 State Slave3 Warning2 State	
1 char 1 char 1 char	
Slave1 Error State Slave2 Error State Slave3 Error State	
1 char 1 char 1 char	
Slave1 Laser Off State Slave2 Laser Off State Slave3 Laser Off State	
1 char 1 char 1 char	
Time Stamp Optical window Encoder Input Reserved CRC	ETX
8 char contamination Warning Pattern Number 38 char 4 char	1 char
1 char 1 char	

### Note:

- Slave status data are obtained only when the device is configured to operate in master-slave mode
- When the command is transmitted to master device, status of the master will be provided on the first part of the reply followed by the status of the slaves in the second part.
- When the command is transmitted to slave device, its own status will be provided on the first part of the reply and second part will be all 0.

### 6.4 Area Data (YR Commands) & &

When UAM receives this command, it provides the area configuration data. Refer to Table 6.4.1 for details on the parameters to be provided on the command. Parameters should be sent in the hexadecimal equivalent characters. Status codes for YR command are shown in Table 7.2.

Table 6.4.1 Parameter details in YR command

Parameter	Size	Details	Note
Area type	2	00: Protection Zone 1 01: Protection Zone 2 02: Warning Zone 1 03: Warning Zone 2 04: Muting Area 1 05: Muting Area 2 06: Reference Area (Centre) 07: Reference Area (Max value) 08: Reference Area (Min Value)	- Device should be configured with the corresponding function to obtain the correct data.
Area Number	2	00: Area 1 01: Area 2   7F: Area 128 6	- Provide the area numbers in hexadecimal equivalent characters (0 to 7F). ô Area number should not exceed the configured active area count
Start Step	4	0000: Step 1 0001: Step 2   0438: Step 1081	Provide the step values in hexadecimal equivalent characters     Step values should not exceed the maximum range 0438 (1081 in decimal).     Start step should not be greater than the end step.
End Step	4	0000: Step 1 0001: Step 2   0438: Step 1081	- Start and End Step of protection and warning areas will change with the active area configuration as follows, Active area up to 32: 0 to 1081 Active area up to 64: 0 to 541 Active area up to 128: 0 to 271
Grouping	2	00/01: No grouping 02: Grouping two data 03: Group three data 09: Group nine data	<ul> <li>Parameter 00 and 01 are treated in the same way (no grouping).</li> <li>Steps with the specified count are treated as one group and a single value is supplied from each group in order to reduce the data volume.</li> <li>Data with the maximum value in the group is provided when the grouping is more than 2.</li> </ul>
Area Data	4	0 ~ 7FFF (15 bit data)	- Uppermost bit of the area data is reserved. If the data exceeds 7FFF, ignore the first bit and only use the remaining 15 bit data.

### Host » UAM

STX	L	ength		<b>′</b>	R	Area Ty	ре	Are	a Number
1 char	4	char 1 c		char 1 char		2 char		2 char	
Start Ste	р	End S	tep	Re	solution	CRC	Е	TX	
4 char		4 ch	ar	2 char		4 char	1 0	char	

### Host « UAM

Ī	STX	L	ength.		Υ		R	Area Ty	ре	Area Number
	1 char	4	1 char	1	char	1	char	2 cha	r	2 char
	Start Ste	р	End S	tep	Re	solu	ution	Status		_
	4 char		4 ch	ar	2	ch	ar	2 char		
	Area Dat	а	CRC		ETX				=	
	n* char		4 cha	r	1 cha	r				

<sup>\*</sup>n = ((End Step – Start Step) / Resolution)  $\times$  4

If n is not a whole number, one data (4 char) from the remaining steps will be supplied.

### 6.5 Detection Log Command As

When UAM detects obstacle in the protection area it records the information such as, operating area number, distance and step (position) of the obstacle. If obstacles are present at multiple steps, UAM records the data of the step having the shortest range. In master-slave mode, master unit records the detection log of all the slaves however, slave units don't record the master or other slave's detection information. There are two commands related to detection log function, one to obtain the log and the other to clear it.

### 6.5.1 Detection Log Read (DL00 Command)

When UAM receives this command, it provides detection log data. UAM stores maximum 29 sets of log information in a ring buffer in its RAM. Contents of the log data is given in Table 6.5.1.1. When log count exceeds 29, old records are overwritten by the new ones in the ring buffer. A set of log data is 64 characters long (Figure 6.5.1.1). Value "FFFF" of the first 4 data, indicates the end position of the ring buffer therefore, ignore the 64 characters in this line. Data above the indicator are new and below it are the old logs. Since the data are stored in the RAM, they are erased whenever the device is switched off.

Table 6.5.1.1: Details of Detection Log

Item	Data	Remarks
		Input and output states of the connected device.
		Bit15 ~ Bit8 represents the operating area number when the log
		was recorded. Value is from 0x00 to 0x1F which represents area 1
		to area 32.
		Bit1 represents detection state of Protection zone 1.
Input/Output*1	0 ~ FFFF	Bit0 represents detection state of Protection zone 2.
		Note:
		1. Value FFFF of this data indicates the end position of the ring buffer
		therefore, ignore 64 characters in this set. Data above the indicator are
		new and below it are the old logs (Figure 6.5.1.1).
		2. Bit 0 is always 0 when UAM is operating without protection zone2.
Protection1 Min dist	0 ~ FFFF	Minimum distance measured inside the protection zone1.
		Position where the minimum distance was detected inside the
		protection zone1.
Protection1 Min dist step	0 ~ FFFF	Note:
1 Totoculori i Wiiii dist step	0 ** 1111	Data is provided in high resolution (0.125°/step) step number (0 to 2160).
		Divide the number by 2 to match with lower resolution (0.25°/step) step
		number (0 to 1080). 🔬
		Minimum distance measured inside the protection zone2
Protection2 Min dist	0 ~ FFFF	Note:
		Always 0 when UAM is operating without protection zone2.
		Position where the minimum distance was detected inside the
		protection zone2.
		Note:
Protection2 Min dist step	0 ~ FFFF	1. Data is provided in high resolution (0.125°/step) step number (0 to
		2160). Divide the number by 2 to match with lower resolution
		(0.25°/step) step number (0 to 1080). 🔬
		Always 0 when UAM is operating without protection zone2.
Slave1 Input/Output	0 ~ FFFF	If UAM is operating in Master-Slave mode and connected unit is
Ciavo i input Catput		Master, this is an input and output states of Slave unit 1.

		Note: 1. Details are same as input output states (see *1) of connected device. 2. Always 0 when the device is slave unit.
Slave2 Input/Output	0 ~ FFFF	If UAM is operating in Master-Slave mode and connected unit is Master, this is an input and output states Slave unit 2.  Note:  1. Details are same as input output states (see *1) of connected device.  2. Always 0 when the device is slave unit.
Slave3 Input/Output	0 ~ FFFF	If UAM is operating in Master-Slave mode and connected unit is Master, this is an input and output states Slave unit 3.  Note:  1. Details are same as input output states (see *1) of connected device.  2. Always 0 when the device is salve unit.
Log Lapsed time 0 ~ FFFFFFF		It is the duration that has lapsed since the data was recorded and the log command was received. Unit is second.  For example, if the vale is 0000007A, then the log was recorded 122 seconds ago.
Reserved	0 ~ FFFF	Note: Ignore the data.

### Host » UAM

ſ	STX	Length	D	L	0	0	CRC	ETX
	1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

### Host « UAM

STX	ı	Length	D	L	0	0	Status
1 char		4 char	1 char	1 char	1 char	1 char	2 char
Log Data CRC		ETX					
1920 char	r	4 char	1 char				

### Log details:

	Input /Output*	Protec	ction1 Min dist.	Protection <sup>2</sup>	Min dist step	Protection2 Min dist	Protection2 Min dist step
	4 char		4 char	4	char	4 char	4 char
	Slave1 Input /Output*		Reserved	Reserved			
Log1	4 char		4 char	4 char			
Log1	Slave2 Input /Output*		Reserved	Reserved			
	4 char		4 char	4 char			
	Slave3 Input /Output*		Reserved	Reserved	Log lapsed tim	ie	
	4 char		4 char	4 char	8 char		
					••		
	Input /Output	Protec	ction1 Min dist.	Protection <sup>2</sup>	Min dist step	Protection2 Min dist	Protection2 Min dist step
	4 char		4 char	4	char	4 char	4 char
	Slave1 Input /0	Output	Reserved	Reserved			
1 0020	4 char		4 char	4 char			
Log30	Slave2 Input /0	Output	Reserved	Reserved			
	4 char		4 char	4 char			
	Slave3 Input /0	Output	Reserved	Reserved	Log lapsed tim	e	
	4 char		4 char	4 char	8 char	1	

### \*Input/Output bit details

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	Area number							Reserved					Protection1	Protection2	
			Alea IIu	ilibei						Kese	erveu			state	state

	64 characters	
Received sequence		Rearranged sequence
Log 1	0000012E054AEF582EA3000300000000000000000000000000000000	Log 2
Log 2	000001310552EF582EA3000300000000000000000000000000000000	Log 1 (Recent)
Log 3	FFFF)0F804ADEF582EA3000300000000000000000000000000000000	Indicator position
Log 4	000000690463EF582EA3000300000000000000000000000000000000	Log 29 (Oldest)
Log 5	000000460471EF582EA3000300000000000000000000000000000000	Log 28
Log 6	0000002C0462EF582EA3000300000000000000000000000000000000	Log 27
Log 7	000000380495EF582EA3000300000000000000000000000000000000	Log 26
	···	
	···	
Log 27	0000010C051FEF582EA3000300000000000000000000000000000000	Log 6
Log 28	000000950432EF582EA3000300000000000000000000000000000000	Log 5
Log 29	0000004E0432EF582EA3000300000000000000000000000000000000	Log 4
Log 30	00000054043BEF582EA3000300000000000000000000000000000000	Log 3

Figure 6.5.1.1: Example of log data received form UAM

### 6.5.2 Detection Log Clear (DC00 Command)

When UAM receives this command, it clears detection log data stored in its RAM. Since the data are stored in the RAM, they are automatically erased whenever the device is switched off.

Host » UAM

STX	Length	D	С	0	0	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

### Host « UAM

STX	Length	D	С	0	0	Status	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	2 char	4 char	1 char

### 6.6 Configuration ID (ID Command) &

This is a command to read the 32-bit configuration ID of the setting data stored in the device. It is calculated and saved in the device during the device configuration. The value will be 0 if the device is not configured or the settings are initialized.

Host »	IIAN

STX	Length	I	D	0	0	CRC	ETX
1 char	4 char	1 char	1 char	1 char	1 char	4 char	1 char

### Host « UAM

STX	Length	I D		0	0	Status
1 char	4 char	1 char	1 char	1 char	1 char	2 char
Configura	ation ID1*	Configurati	ion ID2**	CRC	ETX	
8 c	har	8 ch	ar	4 char r	1 char	

<sup>\*</sup> ID with date and IP settings. Value will be 0 when device is not configured or initialized.

<sup>\*\*</sup> ID without date and IP settings. Value will be 0 when device is not configured or initialized.

### 7. Reply Status 🕸

UAM validates the received command by conducting number of checks. If they are successful UAM replies with the corresponding data with the status code "00". On the other hand, it will reply with error status if verification fails. Details of status codes are shown in table 7.1.

Table 7.1 Detail of Status Code  $\Lambda$ 

Status	Detail			
0x00	No Error			
0x12	Received command does not contain the minimum required fields or			
OXIZ	received data size exceeds the maximum size of internal buffer.			
0x31	Command is received without STX			
0x34	Command header contains unspecified characters			
0x35 Data contains unspecified characters				
0x36 Data size is not equal to the size mentioned in the command				
0x37	CRC of received data is not equal to CRC in the command			
0x41, 0x42	Unspecified command is received			
0x44	Sub header is out-of-range			
0x45	Sub header is not a number			
0x66,	Configuration of UAM is incomplete			
	Unable to process commands (AR02 and AR04) as the device is in setting			
0x73	mode (Continuous data output mode can not be started when the device is			
	in setting mode).			
Others	Internal error			
Others	(See table 7.2 if the transmitted command is status command YR)			

Table 7.2 Detail of Status Code for YR command &

Status	Detail	
0x00	No Error	
0x44	- Grouping count exceed the maximum value	
	- Area type exceeds the maximum value.	
0x52	- Start and/or end step exceeds the maximum value	
0,002	- Start step is greater than end step	
0x54	Area number exceeds the maximum value	
0x55	Area number exceeds the active area count in the sensor	
0x81	Protection2 data is requested (YR01) without activating the Protection2	
UXOT	area.	
0x82	Warning1 data is requested (YR02) without activating the Warning1 area.	
0x83	Warning2 data is requested (YR03) without activating the Warning2 area.	
0x84	Muting1 data is requested (YR04) without activating the muting1 area.	
0x85	Muting2 data is requested (YR05) without activating the muting2 area.	
0x86	Reference data is requested (YR06) without activating the reference area.	
0x87	Reference max data is requested (YR07) without activating the reference	
UXO7	area.	
0x88	Reference min data is requested (YR08) without activating the reference	
UXOO	area.	

### 8. SCIP Mode Communication

UAM also supports commands of Sensor Communication Interface Protocol (SCIP). List of supported SCIP commands are shown in Table 8.1.

Command **Function** BM\* Switch on the laser for measurement. GD Acquire measured distance GE Acquire measured distance and intensity. Acquire measured distance in continuous mode MD ME Acquire measured distance and intensity in continuous mode QT Stop the continuous mode RS Stop the continuous mode RT Stop the continuous mode VV Acquire version detail of UAM PΡ Acquire parameters of UAM Ш Acquire state of UAM

Table 8.1 SCIP Commands Supported by UAM 1\(\hat{\Lambda}\)

For more details on SCIP commands refer to SCIP specification.

### 8.1 SCIP Format

### 8.1.1 Request Message

Request Message is sent from the host computer to UAM. It contains command code, parameters, user specified strings and request terminator (Figure 8.1.1.1).

Command code is expressed in two upper case alphabets. UAM uses this code to differentiate the command and provides the corresponding response.

Parameters are command specific values expressed in integers. Values should be filled with zero if integer digits are less than parameter's size, for example, if the value is 4, it must be represented as 4, 04 or 004 respectively if parameter size is one, two or three. Encoding is not applied for the parameters.

User specified string is sequence of characters starting with a semicolon (Figure 8.1.1.2). Characters that can be used are all the alphabets and numbers along with special characters '', '.', '-', '+', '-' and '@'. Avoid using any other characters in the string and limit the size to maximum 16 characters. User specified string is an optional field therefore it can be excluded from the request message. However, when same request is issued in succession with separate strings it can serve as a means to differentiate the response message from UAM.

Request terminator can be a Line feed (LF) character, a Carriage Return (CR) character or both CR and LF in succession.

<sup>\*:</sup> Laser is always emitted in UAM therefore, it is not necessary to send the "BM Command" to switch-on the laser before starting the measurement. It is supported for maintaining the compatibility with the SCIP protocol and SCIP library.

# Request Message 0 1 2 3 4 5 6 7 ... | Confinant | Code | Darameters | Command | Code | Code

Figure 8.1.1.1: SCIP Request Message Format

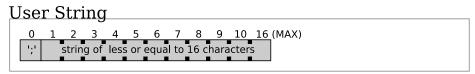


Figure 8.1.1.2: User String format

### 8.1.2 Response Message

Response Message is sent from UAM to host computer after receiving a request. It contains echo back of request message, status, check code, data corresponding to the command code and response delimiter (Figure 8.1.2.1).

Echo back is the retransmission of request message by UAM excluding the request terminator.

Status is a two-character alpha-numeric code to inform the success or failure of the command execution.

Check code is a one-character code generated for the data enclosed between response delimiter (refer to section 8.3).

Data is UAM's internal state or measurement values. Some of the data are encoded before transmission. See the corresponding commands in section 8.7 for the type of data sent by UAM and encoding applied to them.

Response delimiter is a line feed character inserted between the data and at the end of the response message. Check the two consecutive RD in the response message or empty line to confirm the response termination.

### Important Note: 3

When the scan skip function is active, device will reply only during the measurement cycles. For example, if the scan skip function is configured as 2, reply of commands will be provided at every 90msec. However, if the device is in the error state, the reply will be sent at every cycle. In such case, the values of measurement data when the sensor is skipping the measurement will be 0xFFFE. Further, scan skip function is temporarily suspended when the device is in setting mode and the communication cycle is 30msec.

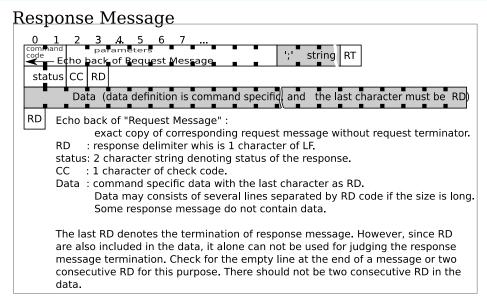


Figure 8.1.2.1: Response Message Format

### 8.1.3 Scan Response Message

Apart from general response format (refer to section 8.1.2), UAM provides the data in an additional format called, scan response message, when request message is sent to obtain data in continuous mode (Figure 8.1.3.1). Echo back in such message is not exactly the same as request message. They are partially changed. Further, status of such response reflects the current sate of UAM.

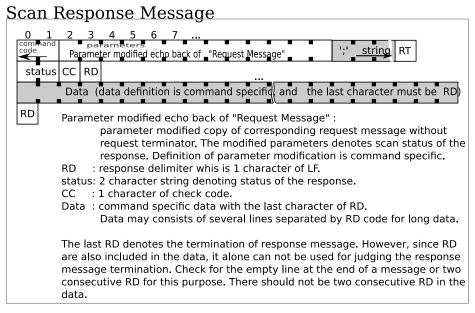


Figure 8.1.3.1: Scan Response Message Format

### 8.2 SCIP Encoding and Decoding

SCIP protocol encodes the decimal values into ASCII characters in order to compress the data and reduce the transmission time.

Encoding process involve dividing a number into groups of 6 bits. For each 6 bit data, 0x30 is added to convert them into ASCII characters.

Example of encoding 1234 (0x4d2) in SCIP protocol:

Step 1: Expressing the data in binary with incomplete upper bits padded with zero.

1234: 00 0000 0100 1101 0010

Step 2: Separate into three groups with 6 bits each

000000 010011 010010

0x00 0x13 0x12

Step 3: Add 0x30 to convert them into ASCII

0x00 + 0x30 = 0x30 = '0'

0x13 + 0x30 = 0x43 = 'C'

0x12 + 0x30 = 0x42 = 'B'

Data are encoded to either three or four characters. Host computer should appropriately decode the data before using them. Figure 8.2.1 shows the general expression of encoded data.

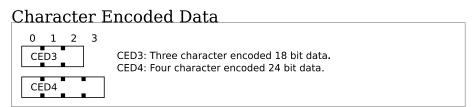


Figure 8.2.1: Representation of Encoded Data

### 8.3 Check Code

Check code is a value obtained by adding all character in a target string. Size of the check code is reduced to 6 bits and applied SCIP encoding (refer to section 8.2) to convert into ASCII character. Check code should be used for validating the received data by the host computer.

Example of obtaining check code for string "ABC01" in SCIP protocol:

Step 1: Calculate the sum of all characters in the string

'A' 'B' 'C' '0' '1' '2' 0x41 + 0x42 + 0x43 + 0x30 + 0x31 + 0x32 = 0x159

Step 2: Truncate the value to lower 6 bits and add 0x30 to convert into ASCII character.



### 8.4 Timestamp

Timestamp is a 24 bit counter value of internal timer. It is included in the response message of data request commands. 24 bit data is converted into 4 ASCII characters by SCIP encoding (refer to section 8.2) before transmission. Value will reset to 0 when counter overflows therefore, host computer should handle this with appropriate measure. Timestamp comes as a set with timer value, check code and response delimiter called as, Time Data (Figure 8.4.1).

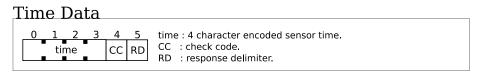


Figure 8.4.1: Representation of Timestamp

### 8.5 Data Splitting

When response message contains a large volume of data they are split into number of blocks each containing 64 characters with its check code and response delimiter (Figure 8.5.1). However, as data may not be always in exact multiple of 64, the last block may contain less than 64 characters with its check code and response delimiter.

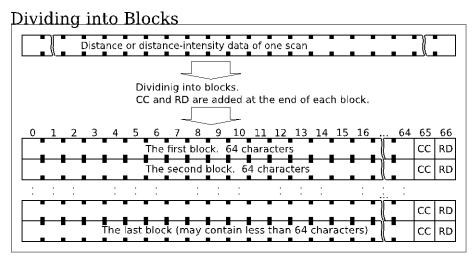


Figure 8.5.1: Separation of Measurement Data into Blocks

### 8.6 Common SCIP Status Codes

When request message format is wrong or when device is unable to send the desired response due to internal errors, it sends the reply with error status. Status that is common for all commands are shown in Table 8.6.1. Command specific status codes are explained in the respective command in section 8.7.

Code	Detail
00	No error
01 ~ 07	Error in the command parameter
0D	Request message is longer than specified
0E	Undefined command
0G	User specified string is longer than allowed.
0H	User specified string has error
0N	UAM is in lockout state due to error

**Table 8.6.1 Common SCIP Status Codes** 

### 8.7 SCIP Commands

### 8.7.1 BM Command $\hat{\Lambda}$

In SCIP specification, it is required to send BM command to switch-on the laser to start the measurement before sending the GD or GE command. However, in UAM laser is always on therefore, sending this command is unnecessary. This command is supported to maintain the compatibility with the SCIP protocol and the SCIP library.

Request and response messages of BM command are shown in Figure 8.7.1.1 and Table 8.7.1.1 shows the status code detail. Generally, the status is always 02, but when the device is in the lockout state due to error or if it is switched to laser off mode, the status will be 01 .

Table 8.7.1.1 Details of Status Code

Code	Detail	
01	Laser emission is stopped due to internal error or the	
	device is switched to laser off mode 🖄	
02	Laser is on	



Figure 8.7.1.1: BM command Request and Response



### 8.7.2 Measurement Data (GD and GE Command)

When UAM receives this command, it replies with measurement data. There are 2 variations of this command. GD Command provides only the distance and GE command provides both the distance and intensity. Parameters in the request message are listed in Table 8.7.2.1. UAM's response depends on these parameters. Measurement data in the response message are encoded to 3 ASCII characters with SCIP encoding technique (refer to section 8.2). Further, the data is also split into number of blocks during transmission (refer to section 8.5). Format of request and response message are respectively shown in Figure 8.7.2.1, and 8.7.2.2.

If parameters are not received in the correct format, UAM will send the reply with error status (refer to Table 8.7.2.2). Refer to section 8.1 for details on terminology used in the message.

Important: Before acquiring sensing data using GD, GE command, send the VV command to check the serial number for verifying the connection with an intended UAM.

**Parameters** Size Detail Remarks UAM has a total of 1081 steps (numbered Position of first measurement data to Start 4 from 0 to 1080). Value should not exceed send this range. Position of the last measurement End 4 data to send Number of adjacent steps among which UAM is requested to send Grouping 2 Grouping parameter 0 is treated as 1. only the minimum measurement value

Table 8.7.2.1 Parameters of GD and GE request message

Table 8.7.2.2 Details of Status Code

Code	Detail
00	No error
01	Start parameter contains non numeric character
02	End parameter contains non numeric character
03	Grouping parameter contains non numeric character
04	End parameter exceeds the measurement step
05	End parameter is smaller than start parameter
06	Skips parameter contains non numeric character

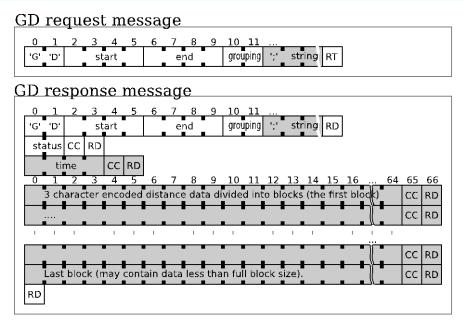


Figure 8.7.2.1: GD command Request and Response

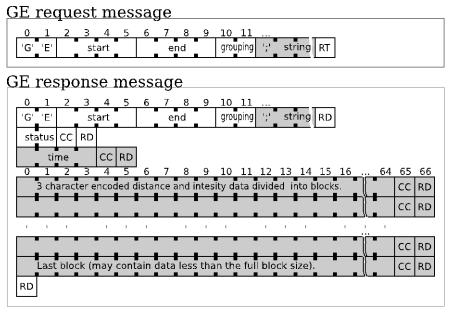


Figure 8.7.2.2: GE command Request and Response

### 8.7.3 Measurement Data (MD and ME Command) 2

When UAM receives this command, it replies with measurement data. There are 2 variations of this command. MD Command provides the distance only and ME command provides both the distance and intensity. Parameters in the request message are listed in Table 8.7.3.1. UAM's response depends on these parameters. Measurement data in the response message are encoded to 3 ASCII characters with SCIP encoding technique (refer to section 8.2). Further, the data is also split into number of blocks during transmission (refer to section 8.5). Format of request and response message are respectively shown in Figure 8.7.3.1, and 8.7.3.2.

If parameters are not received in the correct format, UAM will send the reply with error status (refer to Table 8.7.3.2). Refer to section 8.1 for details on terminology used in the message.

### Important:

- Before acquiring sensing data using MD, ME command, send the VV command to check the serial number for verifying the connection with an intended UAM.
- Continuous data transmission initiated using the MD, ME command will be terminated if UAM detects error and goes to lockout state.

Table 8.7.3.1 Parameters of MD and ME request message

Parameters	Size	Detail	Remarks
Start	4	Position of first measurement data to send	UAM has a total of 1081 steps (numbered
E	4	Position of the last measurement data to	from 0 to 1080). Value should not exceed
End	4	send	this range.
Grouping	2	Number of adjacent steps among which UAM is requested to send only the minimum measurement value	Grouping parameter 0 is treated as 1.
Skips	1	Interval to send the data	UAM skips sending the data for number of cycles provided in this field when it is in continuous transmission mode. One measurement cycle of UAM is 29 ~ 30ms.
Scans	2	Number of scan cycles UAM is requested to provide the data continuously	In the echo back from UAM, original value in this field is replaced by number of remaining scans.  If the parameter is set to "00", UAM will continue to send the data until it is stopped by sending stop commands. Status in the response message in such case will be "99".  Continuous transmission will stop if connection between host computer and UAM is lost.

Table 8.7.3.2 Details of Status Code

Code	Detail
00	No error
01	Start parameter contains non numeric character
02	End parameter contains non numeric character
03	Grouping parameter contains non numeric character
04	End parameter exceeds the measurement step
05	End parameter is smaller than start parameter
06	Skips parameter contains non numeric character
07	Scan parameter contains non numeric character

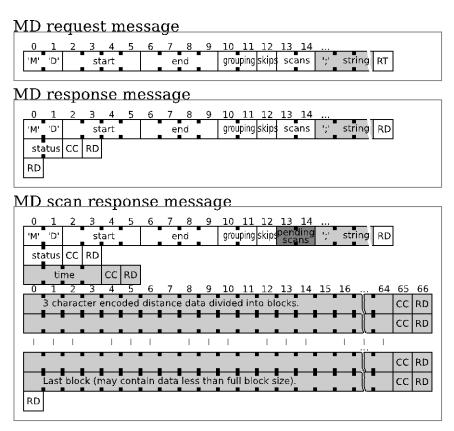


Figure 8.7.3.1: MD command Request and Response

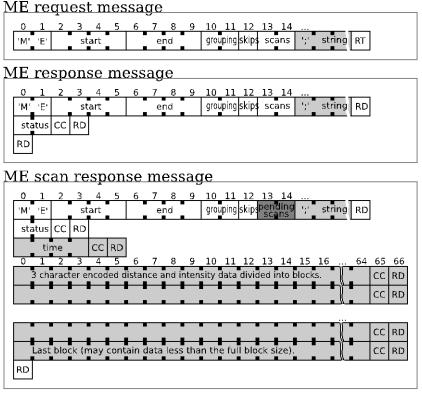


Figure 8.7.3.2: ME command Request and Response

### 8.7.4 Continuous Transmission Terminate (QT, RS and RT Command)

These commands stop the continuous transmission mode initiated by MD or ME command. Request message has no command specific parameter and response does not contain any data. Format of request and response message are respectively shown in Figure 8.7.4.1, 8.7.4.2 and 8.7.4.3 for QT, RS and RT commands.

Table 8.7.4.1 Details of Status Code

Code	Detail
00	No error. UAM stops the continuous data transmission

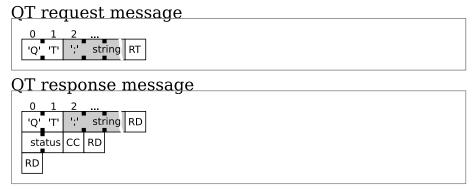


Figure 8.7.4.1: QT command Request and Response

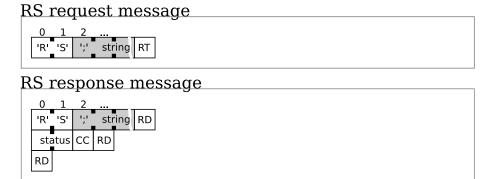


Figure 8.7.4.2: RS command Request and Response

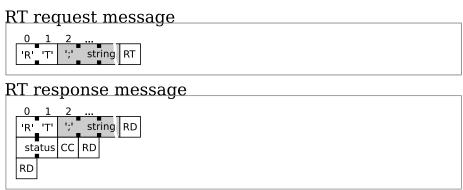


Figure 8.7.4.3: RT command Request and Response

### 8.7.5 Sensor Information (VV, PP and II Commands)

When UAM receives this command, it replies with sensor information. Request messages have no command specific parameter. Response message contains number of fields separated by a semicolon. Therefore, they should not be treated as a check code. Request and response messages are respectively shown in Figure 8.7.5.1, Figure 8.7.5.2 and Figure 8.7.5.3 for VV, PP and II commands. Information included in response of each command is shown in Table 8.7.5.2, Table 8.7.5.3 and Table 8.7.5.4.

Table 8.7.5.1 Details of Status Code

Code	Detail	
00	No error.	

Table 8.7.5.2 Information in VV Command

Description	String Sample
Vendor information	VEND:Hokuyo Automatic Co.,Ltd.
Product model	PROD:UAM-05LP
Firmware version	FIRM:01.00.00
SCIP protocol version	PROT: SCIP 2.0 for Safety
Product serial number	SERI:H0123456

Table 8.7.5.3 Information in PP Command

Description	String Sample
Product model	MODL:UAM-05LP
Minimum measurable distance (mm)	DMIN:20
Maximum measurable distance (mm)	DMAX:40000
Angular resolution (Number of divisions in 360°)	ARES:1440
First measurement step	AMIN:0000
Last measurement step	AMAX:1080
Front measurement step	AFRT:0540
Standard scanning speed (rpm)	SCAN:2000

Table 8.7.5.4 Information in II Command

Description	String Sample
Product model	MODL:UAM-05LP
Laser status	LASR:ON
Scanning speed	SCSP: 2000[rpm]<-Fixed
Sensing mode	MESM: Measuring by Sensitive Mode
Communication speed	SBPS: Ethernet 100[Mbps]<- Fixed
Time	TIME:012345
Device status	STAT: Sensor works well.



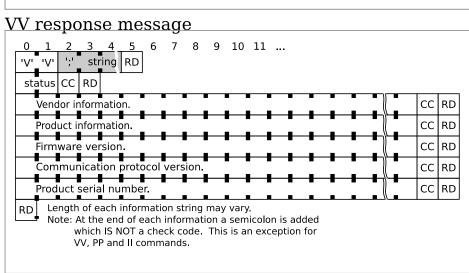


Figure 8.7.5.1: VV command Request and Response

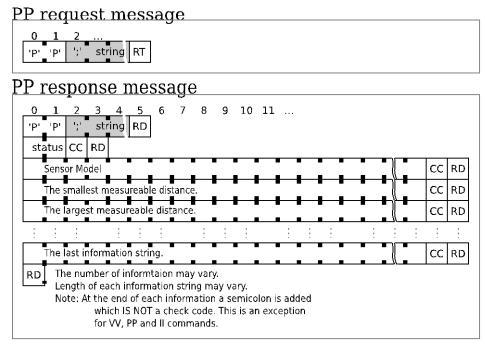


Figure 8.7.5.2: PP command Request and Response

## II request message O 1 2 ... II response message

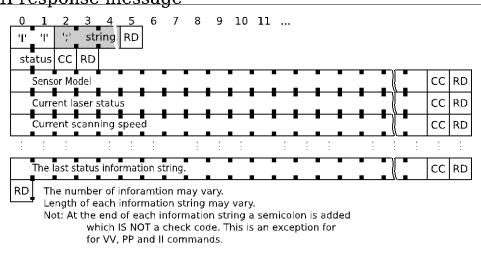


Figure 8.7.5.3: Il command Request and Response



Higobashi Union Building, 1-9-6 Edobori, Nishi-ku, Osaka, 550-0002 Japan

URL: http://www.hokuyo-aut.jp

Email: overseas-sales@hokuyo-aut.co.jp

