



























































































# DISCOVER WHICH CLEAR COAT SUITS YOUR PROJECT BEST



	<b>C250</b> HS SCRATCH RESISTANT CLEAR	<b>C280</b> HS420 CLEAR	<b>C300</b> HS420 SPEED CLEAR	<b>C401</b> HS420 HIGH PRODUCTION CLEAR	<b>C450</b> SCRATCH RESISTANT RAPID REPAIR CLEAR	<b>C500</b> HS420 SUPERB CLEAR	<b>C600</b> RAPID PRODUCTION CLEAR	<b>C650</b> OPTIMUM CLEAR	<b>MATT CLEAR SYSTEM</b>
PRODUCT CHARACTERISTICS							  	 	
JOB DESCRIPTION	 	 		  	 		 	 	
BEST USED FOR			 <sup>3-4</sup>		 <sup>1-2</sup>	 	 <sup>1-5</sup>	 <sup>1-3</sup>	
DRYING TIME AIR DRY 20°C		 <sup>5 hrs.</sup>		 <sup>90 min.</sup>	 <sup>45 min.</sup>		 <sup>60 min.</sup>	 <sup>45 min.</sup>	
DRYING TIME FORCED DRY 40°C				 <sup>30 min.</sup>	 <sup>5 min.</sup>		 <sup>25 min.</sup>	 <sup>15-20 min.</sup>	
DRYING TIME FORCED DRY 60°C	 <sup>20 min.</sup>	 <sup>20 min.</sup>	 <sup>10 min.</sup>	 <sup>20 min.</sup>	 <sup>3 min.</sup>	 <sup>20 min.</sup>	 <sup>10 min.</sup>	 <sup>5-10 min.</sup>	 <sup>30 min.</sup>
POLISHABLE AFTER	COOLING DOWN	 <sup>7 hrs.</sup> OR AFTER COOLING DOWN	COOLING DOWN	 <sup>5 hrs.</sup> OR AFTER COOLING DOWN	 <sup>60 min.</sup> OR AFTER COOLING DOWN	 OR AFTER COOLING DOWN	 <sup>90 min.</sup> OR AFTER COOLING DOWN	 <sup>45-60 min.</sup> OR AFTER COOLING DOWN	
MIXING RATIO	 <sup>2:1</sup> +5%	 <sup>3:1</sup> +5%	 <sup>3:1</sup> +10%	 <sup>3:1</sup> +10%	 <sup>5:1</sup>	 <sup>3:1</sup> +5%	 <sup>2:1</sup> +0-5%	 <sup>1:1</sup>	 <sup>3:1</sup> +25%
HARDENERS	H54/H55/H56	H23/H24/H25/H26	H49	H23/H24/H25/H26	H23/H24/H25/H26	H23/H24/H25/H26	H60	H65	HM260
SCRATCH RESISTANT									

## PRODUCT CHARACTERISTICS



## JOB DESCRIPTION



## DRYING AND DRYING TIME



## TECHNICAL INFO



• Times stated are typical values only and may vary depending on hardener, job size, spray booth set up and ambient conditions.  
• For the latest Technical Data Sheets go to [www.octoral.com](http://www.octoral.com).

DISCOVER VISIONARY THINKING

[www.octoral.com](http://www.octoral.com)