

DISCOVER WHICH CLEAR COAT SUITS YOUR PROJECT BEST

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	C250 HS SCRATCH RESISTANT CLEAR	C280 HS420 CLEAR	C300 HS420 SPEED CLEAR	C401 HS420 HIGH PRODUCTION CLEAR	C450 SCRATCH RESISTANT RAPID REPAIR CLEAR	C500 HS420 SUPERB CLEAR	C600 RAPID PRODUCTION CLEAR	C650 OPTIMUM CLEAR	MATT CLEAR SYSTEM
PRODUCT CHARACTERISTICS				IR IR				IR IR	
JOB DESCRIPTION									
BEST USED FOR			3-4		1-2		1-5	1-3	
DRYING TIME AIR DRY 20°C	0	hrs.	0	90 min.	45 min.	*	60 min.	45 min.	*
DRYING TIME FORCED DRY 40°C	0	0	0	30 min.	S _{min.}	0	25 min.	15-20 min.	
DRYING TIME FORCED DRY 60°C	20 min.	20 min.	nin.	20 min.	min.	win.	10 min.	5-10 min.	30 min.
POLISHABLE AFTER	COOLING DOWN	OR AFTER COOLING DOWN	COOLING DOWN	OR AFTER COOLING DOWN	OR AFTER COOLING DOWN	OR AFTER COOLING DOWN	OR AFTER COOLING DOWN	OR AFTER COOLING DOWN	0
MIXING RATIO	+5%	+5%	+10%	+10%	5:1	+5%	+0-5%	1:1	+25%
HARDENERS	H54/H55/H56	H23/H24/H25/H26	H49	H23/H24/H25/H26	H23/H24/H25/H26	H23/H24/H25/H26	H60	H65	HM260
SCRATCH RESISTANT	V	0	0	0	V	0	0	0	0

























DRYING AND DRYING TIME









