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- 1) High-Level Product Description
 - a. Topic Area:

Print 3D Models from Anywhere

b. Functional Scope:

Show real-time status of 3D printer by visualizing sensor data/camera stream. Allow browsing and printing of existing 3D models saved to disk.

c. What makes it useful:

Allows 3D printing hobbyists to leave their printer physically unattended while they monitor its state remotely.

- d. Minimum Features for the App to Be Viable:
 - View Livestream of Printer Bed
 - View Actual/Target Temperatures of Bed/Hotend
 - View Current Printer Status
 - View Models saved to Disk

o Give option to print

- e. Additional Features that would be Nice to Have:
 - View Time-lapses of Prior Prints
 - View Historical Statistics such as Print Time and Filament Usage
 - Preheat printer for certain materials
 - Print models from online sources such as Thingiverse
- 2) Kits and iOS Functionality Needed beyond UIKit
 - JSON API Calls for Access to 3D Printer
 - AVKit for displaying time-lapses
- 3) Functionality
 - a. Navigation: UITabViewController, UINavigationController

The application will be centered around a tab-based navigation system to allow quick switching between tasks.

- Overview : Show small camera feed, printer status, relevant heating temperatures
- Control : Show enlarged camera feed, have relevant safety controls (motors off, fan on, stop print)
- Files : Show saved files on disk
 - File Detail View : Show rendered preview (if available), file metadata and allow print option for the selected file. This will be implemented through the use of a navigation controller.
- Printers : Configure Saved Printers & Choose Current Printer
 - Printer Detail View: Show and allow editing of printer metadata.
 This will be implemented through the use of a navigation controller.
- b. Persistence:
 - NSUserDefaults

To be used for storing printer configurations locally (See PrinterConfig in Data Models)

Remote Web-based API - Accessing Printer(s)
 Used for communicating with printer, API data will reflect target

and current states, will be serialized into Swift objects (See Data Models)

- c. Background tasks off the Main Thread:
 - Poll for Printer State in Background
 Update temperature, camera feed, and printer status continually to ensure quick response as user browses the app.
- d. Custom views/images

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- MJPEG Camera stream, live feed from 3D Printer Bed (https://github.com/freedom27/MjpegStreamingKit)
- Reusable UIViews, also allows for easier importing data from models Ex:
 - TemperatureView for repeatedly shown Temperature Data
 - BasicAuthView for repeatedly used Authentication Input
 - MJPEGCameraStreamView to wrap camera streaming and loading symbol together for easy reuse
- e. Physical Sensing such as Acceleration or GPS
 - Not as applicable for this type of app.
- 4) Basic Data Models
 - 4.1) Local Data Models
 - PrinterConfig
 - Stored Locally on Device
 - Properties:
 - (URL) : Printer Address • (CameraConfig) : Camera Config
 - (BasicAuthentication?) : Printer HTTP Basic Auth
 - (PrinterAuthentication?) : Printer HTTP Access Control
 - BasicAuthentication, only needed to get past wholly secured printers
 - Stored Locally on Device as part of PrinterConfig Object
 - Properties:
 - (String) : HTTP Basic Auth Username
 - (String) : HTTP Basic Auth Password
 - PrinterAuthentication, only needed for certain privileged operations
 - Stored Locally on Device as part of PrinterConfig Object
 - Properties:
 - (String) : API Access Key
 - CameraConfig, can be manually configured or use defaults
 - Stored Locally on Device as part of PrinterConfig Object
 - Will initially be identical to printer auth
 - Properties:
 - (URL) : Camera Address
 - (BasicAuthentication?) : Camera HTTP Basic Auth
 - 4.2) Remote Data Models
 - <u>CurrentPrinterState</u>, shows current status of a tool
 - Stored remotely on Printer, Serialized from JSON to Swift Data Model
 - Fetched on regular interval, and sends global notification on change
 - Properties:
 - ([TemperatureData]) : Tool Temperature Data
 - (String) : Current State of Printer
 - (JobState?) : Current State of Print Job, if

Printing/Paused

- Methods:
 - (Void) : reloadData() : reloads state from printer, to be called from background tasks off the main thread
- TemperatureData, shows current temperature of a tool
 - Properties:
 - (String) : Tool Name
 - (Double) : Actual/Current Temperature
 - (Double) : Target Temperature
- JobState, shows current status of a print job

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• Properties:
                • (String) : File Name
                • (Int) : Print Time Spent
               • (Int) : Estimated Print Time Left
                • (Double) : Estimated Percent Complete
        • PrintableModels, shows printable models
            • Stored remotely on Printer, Serialized from JSON to Swift Data
               Model
            • Properties:
            • ([PrintableFileData]) : Files
            • Methods:
                      : reloadData() : reloads files from printer
             • (Void)
        • PrintableModelData, shows printable model
            • Properties:
                • (String) : Name
               • (String) : Path
               • (String) : Location
               • (String) : File Type
               • (Integer) : Size (bytes)
                • (Integer) : Upload Date (UNIX timestamp)
            • Methods:
               • (Void) : print() : Selects and begins printing the file
Links:
https://github.com/freedom27/MjpegStreamingKit
http://docs.octoprint.org/en/master/api/printer.html#retrieve-the-current-printer-
state
http://docs.octoprint.org/en/master/api/datamodel.html#temperature-data
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http://docs.octoprint.org/en/master/api/datamodel.html#job-information

http://docs.octoprint.org/en/master/api/files.html#retrieve-all-files

http://docs.octoprint.org/en/master/api/files.html#issue-a-file-command