

GENERAL ENGINE DATA

Type	-----	4-Cycle, Water Cooled	
Aspiration	-----	Turbo-Charged, Inter Cooler (Raw water to Cooler)	
Cylinder Arrangement	-----	Inline	
No. of Cylinders	-----	6	
Bore mm(in.)	-----	170	(6.69)
Stroke mm(in.)	-----	180	(7.09)
Displacement Liter(in. ³)	-----	24.51	(1496)
Compression Ratio	-----	14.0 : 1	
Dry Weight - Engine only - kg(lb)	-----	2830	(6240)
Wet Weight - Engine only - kg(lb)	-----	3015	(6648)

PERFORMANCE DATA

Steady State Speed Stability Band at any Constant Load(Generator Use)

Hydraulic (std.) or Electric Governor - %	-----	±0.25 or better	
Idling Speed -rpm	-----	600 ~ 650	
Maximum Overspeed Capacity - rpm	-----	2195	
Moment of Inertia of Rotating Components J- kg · m ² (lbf · ft ²)	-----	10.79	(1024)
(Includes 18 inch Flywheel)			
Cyclic Speed Variation with Flywheel at	1800rpm -----	1/182	
	1500rpm -----	1/123	

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Flywheel Housing	-----	1961	(1447)
	- N · m(lbf · ft)		

AIR INLET SYSTEM

Maximum Intake Air Restriction (Includes piping)- kPa (in.H ₂ O)	-----	3.92	(15.7)
Maximum Allowable Intake Air Temperature- °C (°F)	-----	45	(113)

EXHAUST SYSTEM

Maximum Allowable Back Pressure - kPa (in.H ₂ O)	-----	4.41	(17.7)
---	-------	------	--------

LUBRICATION SYSTEM

Oil Pressure at Idle - MPa (psi)	-----	0.2 ~ 0.3	(29 ~ 43)
at Rate Speed - MPa (psi)	-----	0.5 ~ 0.64	(71 ~ 93)
Standard Thermostat (Modulating)Range- °C (°F)	-----	82 ~ 95	(180 ~ 203)
Maximum Oil Temperature- °C (°F)	-----	110	(230)
Oil Capacity of Marine Pan High - liter (U.S.gal)	-----	140	(37.0)
Low - liter (U.S.gal)	-----	110	(29.1)
Total System Capacity (Includes Oil Filter) - liter (U.S.gal)	-----	160	(42.3)
Maximum Installation Angle	Front Up -----	8°	
	Front Down -----	8°	
Maximum Instantaneous Operating Angle	Front Up -----	25°	
(Engine Level)	Front Down -----	15°	
	Side to Side -----	22.5°	

COOLING SYSTEM

Coolant Capacity - liter (U.S.gal)	-----	50	(13.2)
(Engine only)			
Maximum External Friction Head at Engine Outlet-MPa(psi)	-----	0.034	(5.0)
Recommended Static Head of Coolant above Crankshaft Center - m(ft)			
	MAX. -----	10	(32.8)
	MIN. -----	7	(23.0)
Standard Thermostat (Modulating)Range- °C (°F)	-----	71 ~ 85	(160 ~ 185)
Maximum Coolant Temperature at Engine Outlet- °C (°F)	-----	95	(203)
Recommended Coolant Temperature at Engine outlet- °C (°F)	-----	80	(176)
Minimum Coolant Expansion Space-% of System Capacity	-----	10	
Maximum Coolant Temperature at Inter Cooler Inlet, TK type- °C (°F)	-----	32	(90)

The specifications are subject to change without notice.

APPLICATION : MARINE

FUEL SYSTEM

Fuel Injection Pump	_____	Mitsubishi PS6 Type x 1
Maximum Suction Head of Feed Pump - kPa (in. Hg)	_____	14.7 (4.3)
Maximum Level of Fuel Tank - m	_____	5.0
Continuous Use	_____	2.0
Stand-by Use	_____	2.0
Minimum Fuel Oil Supply Pipe Inner Diameter - mm(in.)	_____	16 (0.63)
Minimum Fuel Oil Leak Pipe Inner Diameter - mm(in.)	_____	16 (0.63)

STARTING SYSTEM

Battery Charging Alternator - V-Ah	_____	24-35
Starting Motor Capacity - V -kW	_____	24-7.5
Maximum Allowable Resistance of Cranking Circuit - m Ω	_____	2.5
Recommended Minimum Battery Capacity		
At 5°C (41°F) and above - Ah	_____	200
Below 5°C (41°F) through -5°C (23°F)	_____	500
Cranking Ampere of Starter at 5°C (41°F) / -5°C (23°F)		
Static Ampere -A	370 /	500
Momentary Ampere -A	700 /	960

ACCESSORY EQUIPMENT

Air Cleaner	Silencer Type
Exhaust Manifold	Water Cooled
Turbocharger	Air cooled
Air Cooler	Raw Water Cooled
Breather	Conduction Type
Governor	Hydraulic PSG Type
Fuel Injection Pump	
Fuel Feed Pump	
Fuel Injection Pipe	Standard Type
Fuel Injection Nozzle	
Fuel Filter	Paper Element Type
Lubricating Oil Pump	
Lubricating Oil Cooler	
Lubricating Oil Filter(Full-Flow)	Paper Element Type
Lubricating Oil Filter(By-Pass Flow)	Paper Element Type
Oil Pan	Large Capacity,steel
Lubricating Oil Thermostat	
Cooling Water Pump	
Cooling Water Thermostat	
Starter	Earth Float Type
Alternator	Earth Float Type
Stop Solenoid	DC24V-15A
Engine Support	Marine Type
Accessory Drive	Front Drive Pulley

ACCESSORY EQUIPMENT(LOOSE SUPPLY)

Relay Safety	For Starter
Jack Bolt	
Companion Flange	
Standard Tools	
Standard Spare Parts	

The specifications are subject to change without notice.

APPLICATION : MARINE

Pub. No. S6RM-96102B 2/3

ENGINE RATING

All data represent net performance according to ISO3046 with standard accessories such as fuel injection pump, water pump L.O. pump and charging alternator under the condition of 100kPa(750 mm Hg), barometric pressure 298K(25°C) ambient temperature and 30% relative humidity.

A:Light duty B:Medium duty C:Heavy duty

ITEM	UNIT	Propulsion use			Generator use		
		A	B	C	60Hz	50Hz	
Engine Speed	rpm	1800	1650	1600	1800	1500	
No. of Cylinders		6					
Bore	mm (in.)	170 (6.69)					
Stroke	mm (in.)	180 (7.09)					
Displacement	liter (in. ³)	24.51 (1496)					
Brake Horse Power	kW (HP)	605 (811)	520 (697)	470 (630)	635 (851)	545 (731)	
Brake Mean Effective Pressure	MPa (psi)	1.65 (239)	1.54 (223)	1.44 (209)	1.73 (251)	1.78 (258)	
Mean Piston Speed	m/s (ft/min)	10.8 (2126)	9.9 (1949)	9.6 (1890)	10.8 (2126)	9.0 (1772)	
Maximum Regenerative Power Absorption Capacity	kW (HP)	78 (104)	65 (87)	62 (83)	78 (104)	56 (75)	
Intake Air Flow	m ³ /min (CFM)	51 (1801)	44 (1554)	39 (1377)	55 (1942)	46 (1624)	
Exhaust Gas Flow	m ³ /min (CFM)	136 (4802)	117 (4131)	104 (3672)	145 (5120)	122 (4308)	
Coolant Flow	liter/min (U.S. GPM)	990 (261)	910 (240)	880 (232)	990 (261)	820 (217)	
Coolant(Jacket water) Pressure (water pump outlet)	MPa (psi)	0.25 (36)	0.21 (30)	0.20 (29)	0.25 (36)	0.17 (25)	
Coolant Flow to Inter Cooler (TK only)	liter/min (U.S. GPM)	170 (45)	170 (45)	170 (45)	170 (45)	170 (45)	
Oil Flow	liter/min (U.S. GPM)	360 (95)	330 (87)	320 (85)	360 (95)	290 (77)	
Radiated Heat to Ambient	kJ/hr (BTU/min)	81028 (1280)	69638 (1100)	62137 (982)	86115 (1361)	72567 (1147)	
Heat Rejection to Coolant (include water cooled manifold)	kJ/hr (BTU/min)	1323460 (20911)	1137425 (17971)	1014908 (16036)	1406540 (22223)	1185263 (18727)	
Heat Rejection to Inter Cooler (TK Version)	kJ/hr (BTU/min)	216075 (3414)	185702 (2934)	165699 (2618)	229639 (3628)	193512 (3057)	
Heat Rejection to Exhaust	kJ/hr (BTU/min)	1603746 (25339)	1378312 (21777)	1208161 (19089)	1733715 (27393)	1423699 (22494)	
Noise Level (1 m height & distance) (excludes, Intake, Exhaust)	dB(A)						
Maximum No Load Governed Speed	rpm	1935	1774	1720	1890	1575	

The specifications are subject to change without notice.

APPLICATION : MARINE

Pub. No. S6RM-96102B 3/3