

24 Hour Counts, 6am - 6am

Last Hour Included

Latest dateTimeNearestHour

1/5/2026 5:00:00 AM

Packing

locationName	Sum of outCount
1002 Powder Fill & Pack	83,112
1003 Powder Fill & Pack	124,096
1004 Powder Fill & Pack	0
106 Fill & Pack	329,184
108 Fill & Pack	141,856
109 Fill & Pack	0
Bag Line F	0
Bag Line G14	14,689
CAMA 2400	2,130,500
CAMA 800-1	0
CAMA 800-2	544,752
Nuspark	87,900
Pack Cell 1	1,920
Pack Cell 2	334,480
Pack Cell 3	0
Pack Cell 6	0
Pack Cell 7	0
Variety Pack 1	0
Variety Pack 2	130,736
Variety Pack 3	0
Total	3,923,225

Rychigers

locationName	Sum of outCount
1009 Rychiger Fill	21,456
101 Rychiger Fill	448,134
102 Rychiger Fill	556,183
103 Rychiger Fill	449,976
104 Rychiger Fill	343,168
105 Rychiger Fill	580,402
106 Fill & Pack	329,184
107 Rychiger Fill	458,503
108 Fill & Pack	141,856
109 Fill & Pack	0
Total	3,328,862

Grinding

locationName	Sum of outCount
Grinder 1	0
Grinder 2	0
Grinder 3	0
Grinder 4	32,178
Grinder 5	32,942
Total	65,120

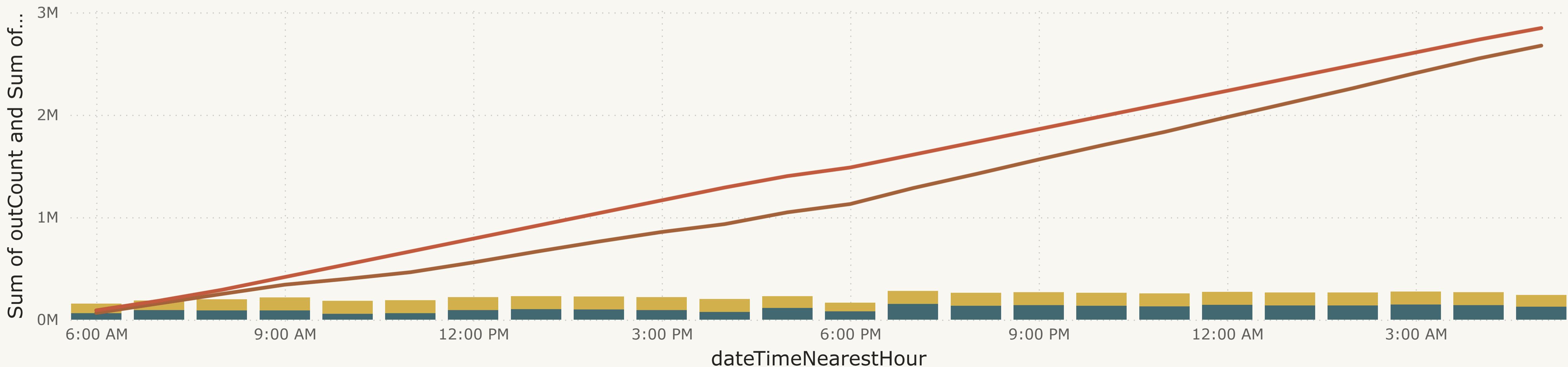
Packing-CAMA Counts, 6am - 6am

Last Hour Included
Latest
dateTimeNearestHour
1/5/2026 5:00:00 AM

areaName	locationName	Actual Output	Schedule Adhearan	Target Output	OEE	T-max Output	Sum of manHours
2 - Pkg Nested & Bulk	CAMA 2400	2,130,500	97 %	2,195,679	63 %	3,377,968	120
2 - Pkg Nested & Bulk	CAMA 800-1	0	Nan	0	Nan	0	63
2 - Pkg Nested & Bulk	CAMA 800-2	544,752	84 %	651,569	54 %	1,002,414	69
Total		2,675,252	94 %	2,847,248	61 %	4,380,382	252

Throughput- Actual vs Target

● Sum of outCount ● Sum of targetQuantity ● Actual TP- 24 Hrs ● Target TP- 24 Hrs



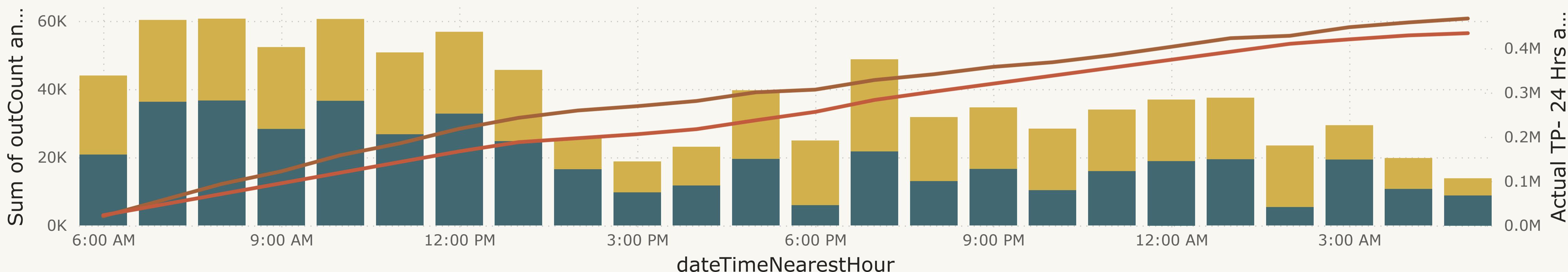
Packing Counts, 6am - 6am

Last Hour Included
Latest dateTimeNearestHour
1/5/2026 5:00:00 AM

locationName	Actual Output	Schedule Adheareance	Target Output	OEE	T-max Output	Sum of manHours
Pack Cell 2	334,480	159 %	210,700	79 %	421,400	72
Variety Pack 2	130,736	100 %	130,516	50 %	261,032	48
Pack Cell 7	0	0 %	74,312	0 %	148,624	42
Pack Cell 1	1,920	10 %	18,520	5 %	37,040	42
Total	467,136	108 %	434,048	54 %	868,096	351

Throughput- Actual vs Target

● Sum of outCount ● Sum of targetQuantity ● Actual TP- 24 Hrs ● Target TP- 24 Hrs

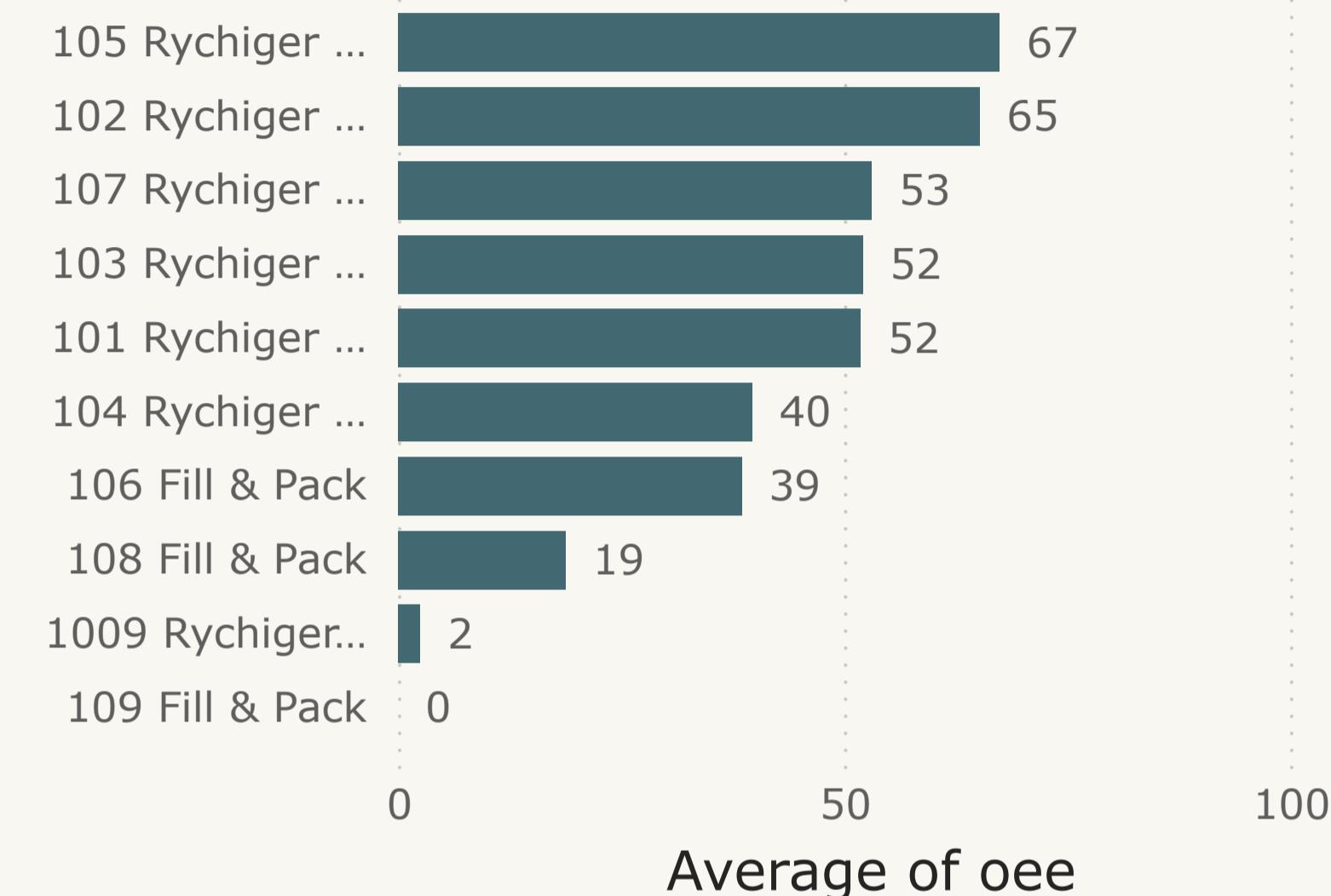


Rychiger Counts, 6am - 6am

Last Hour Included
Latest dateTimeNearestHour
1/5/2026 5:00:00 AM

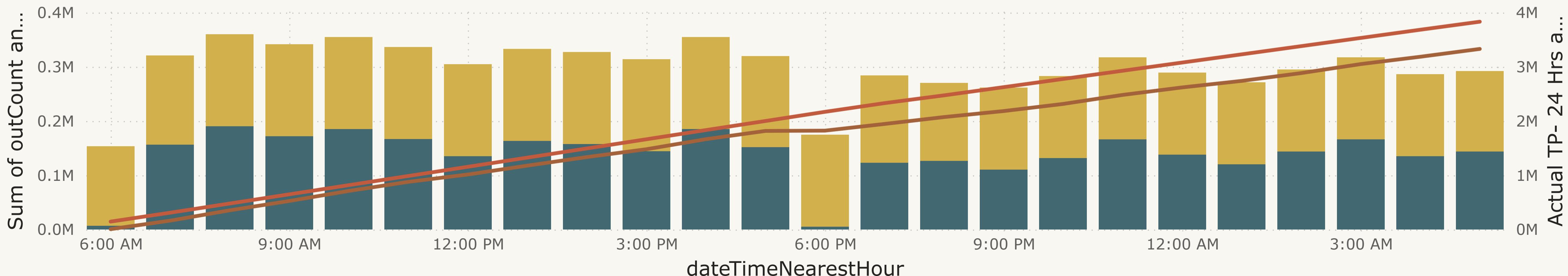
locationName	Actual Output	Schedule Adheareance	Target Output	OEE	T-max Output	Sum of manHours
103 Rychiger Fill	449,976	87 %	518,394	52 %	863,989	48
101 Rychiger Fill	448,134	86 %	518,385	52 %	863,976	48
105 Rychiger Fill	580,402	112 %	516,936	67 %	861,560	48
107 Rychiger Fill	458,503	89 %	516,772	53 %	861,287	48
106 Fill & Pack	329,184	64 %	514,419	38 %	857,365	96
102 Rychiger Fill	556,183	113 %	491,435	68 %	819,059	48
104 Rychiger Fill	343,168	115 %	297,533	69 %	495,888	48
1009 Rychiger Fill	21,456	9 %	248,116	4 %	496,232	72
108 Fill & Pack	141,856	68 %	208,001	41 %	346,668	42
109 Fill & Pack	0	0 %	906	0 %	1,510	84
Total	3,328,862	87 %	3,830,897	51 %	6,467,533	582

OEE by Location



Throughput- Actual vs Target

● Sum of outCount ● Sum of targetQuantity ● Actual TP- 24 Hrs ● Target TP- 24 Hrs



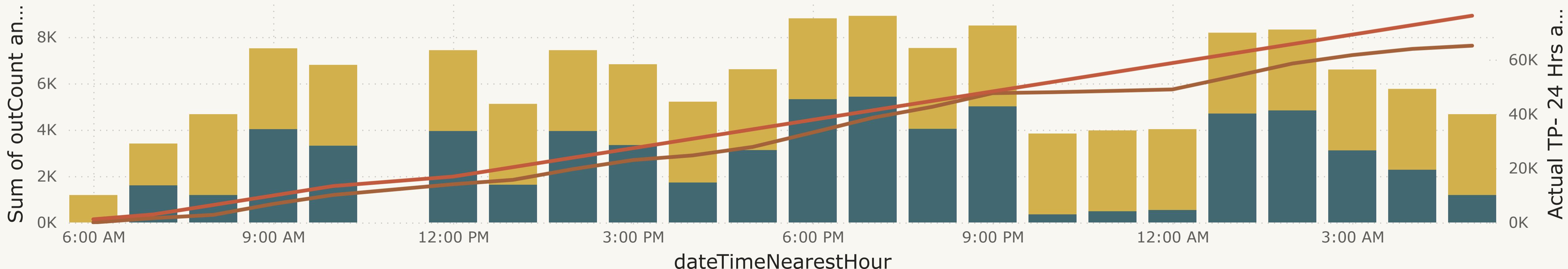
Grinders Counts, 6am - 6am

Last Hour Included
Latest dateTimeNearestHour
1/5/2026 5:00:00 AM

locationName	Actual Output	Schedule Adhearan	Target Output	OEE	T-max Output	Sum of manHours
Grinder 5	32,942	84 %	39,165	29 %	111,900	23
Grinder 4	32,178	87 %	36,999	30 %	105,712	23
Total	65,120	85 %	76,164	30 %	217,612	109

Throughput- Actual vs Target

● Sum of outCount ● Sum of targetQuantity ● Actual TP- 24 Hrs ● Target TP- 24 Hrs



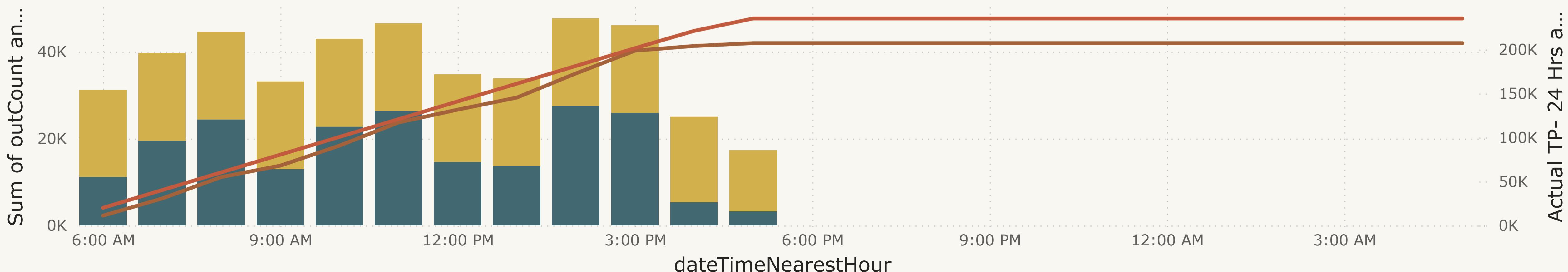
Powder Counts, 6am - 6am

Last Hour Included
Latest dateTimeNearestHour
1/5/2026 5:00:00 AM

locationName	Actual Output	Schedule Adhearan ▼	Target Output	OEE	T-max Output	Sum of manHours
1003 Powder Fill & Pack	124,096	104 %	119,510	52 %	239,019	72
1002 Powder Fill & Pack	83,112	72 %	115,682	36 %	231,363	72
1002 Manual Bulk	0	NaN	0	NaN	0	63
1003 Manual Bulk	0	NaN	0	NaN	0	63
1004 Manual Bulk	0	NaN	0	NaN	0	63
1004 Powder Fill & Pack	0	NaN	0	NaN	0	63
Total	207,208	88 %	235,191	44 %	470,382	396

Throughput- Actual vs Target

● Sum of outCount ● Sum of targetQuantity ● Actual TP- 24 Hrs ● Target TP- 24 Hrs



GB/Roast/Flavor Dashboard, 6am - 6am

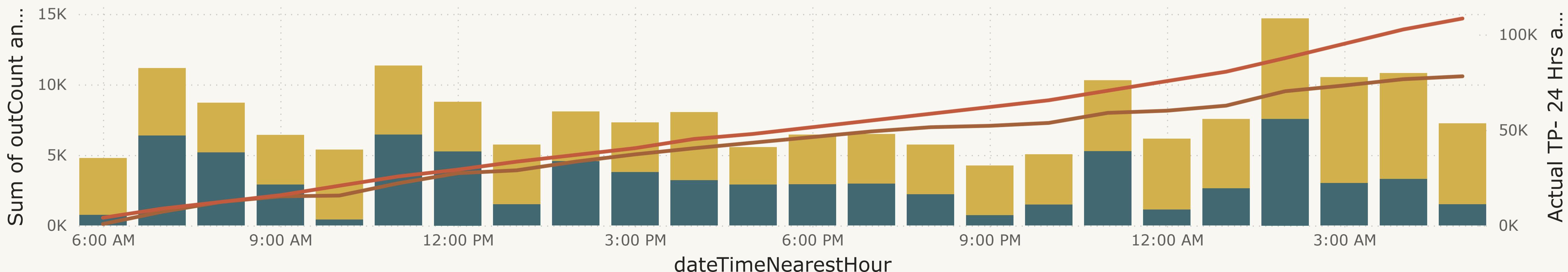
Last Hour Included
Latest dateTimeNearestHour
1/5/2026 5:00:00 AM

Output Data

locationName	Actual Output	Schedule Adhearan ce	Target Output	OEE	T-max Output	Sum of manHours
Roaster 4	38,532	93 %	41,465	46 %	82,929	24
Roaster 3	28,444	69 %	41,384	34 %	82,767	24
Coffee Flavor Room - Manual	11,150	72 %	15,566	36 %	31,133	18
Green Bean Manual	0	0 %	9,960	0 %	19,920	11
Green Bean Silo Transfer	0	Nan	0	Nan	0	42
Roaster 1	0	Nan	0	Nan	0	21
Total	78,126	72 %	108,375	36 %	216,749	140

Throughput- Actual vs Target

● Sum of outCount ● Sum of targetQuantity ● Actual TP- 24 Hrs ● Target TP- 24 Hrs



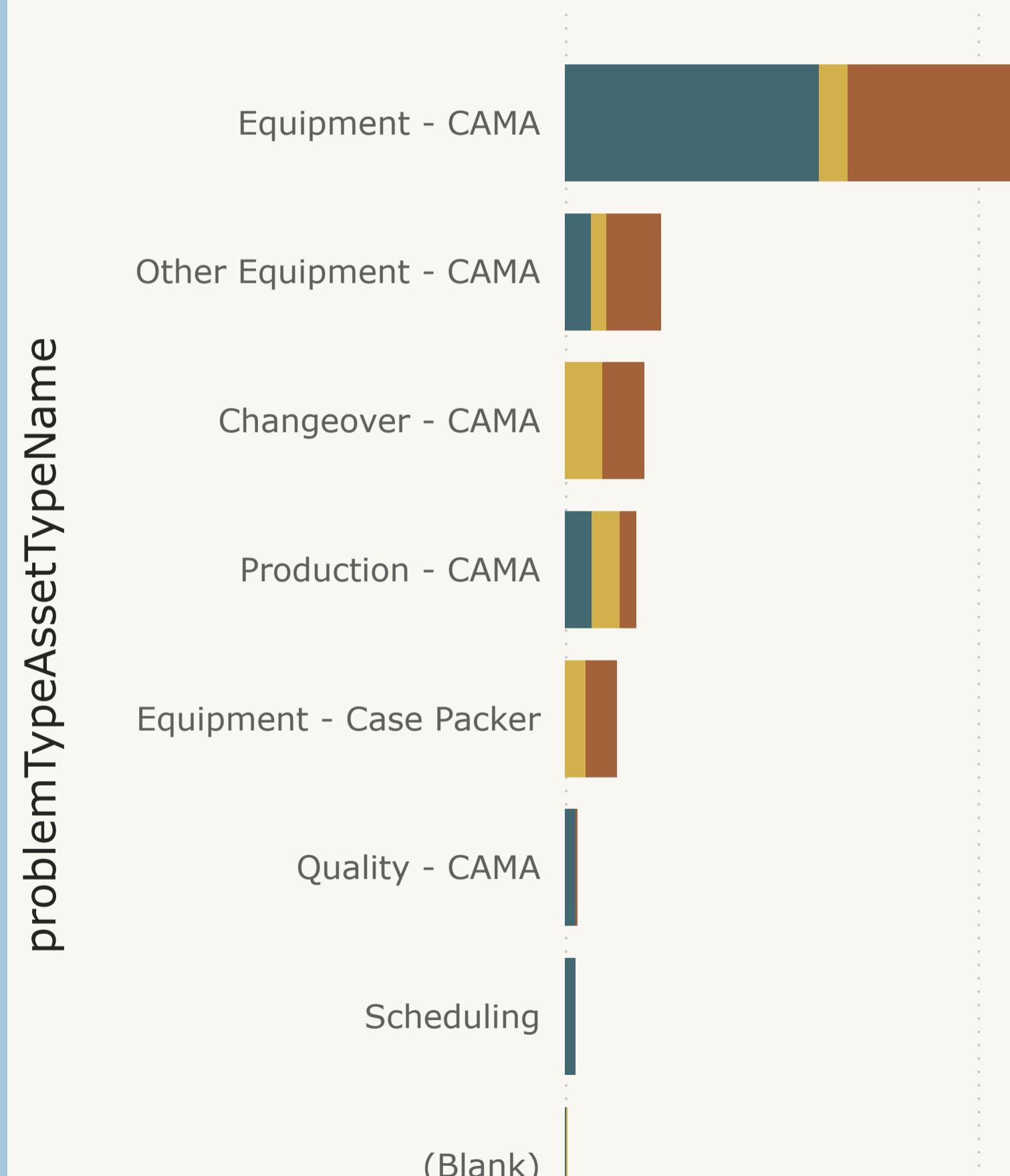
Output and Downtime with Filters

Last Hour Included
Latest dateTimeNearestHour
1/5/2026 6:00:00 AM

locationName
CAMA 2400
CAMA 800-1
CAMA 800-2

Downtime Reasons by Asset

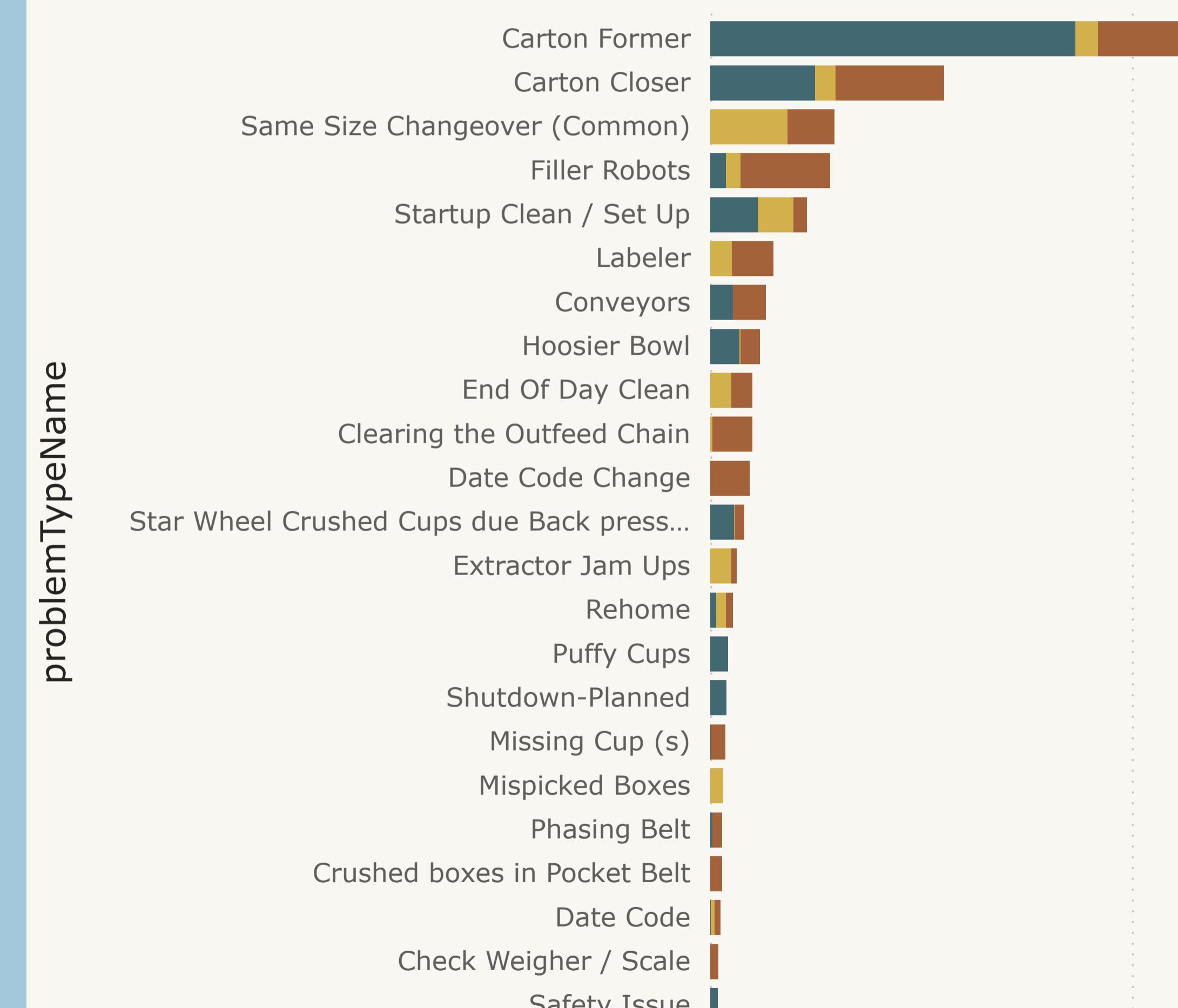
locationName ● CAMA 2400 ○ CAMA 800-1 ■ CAMA 800-2



Sum of minutesLost

Downtime Reasons by Reason Code

locationName ● CAMA 2400 ○ CAMA 800-1 ■ CAMA 800-2



Sum of minutesLost

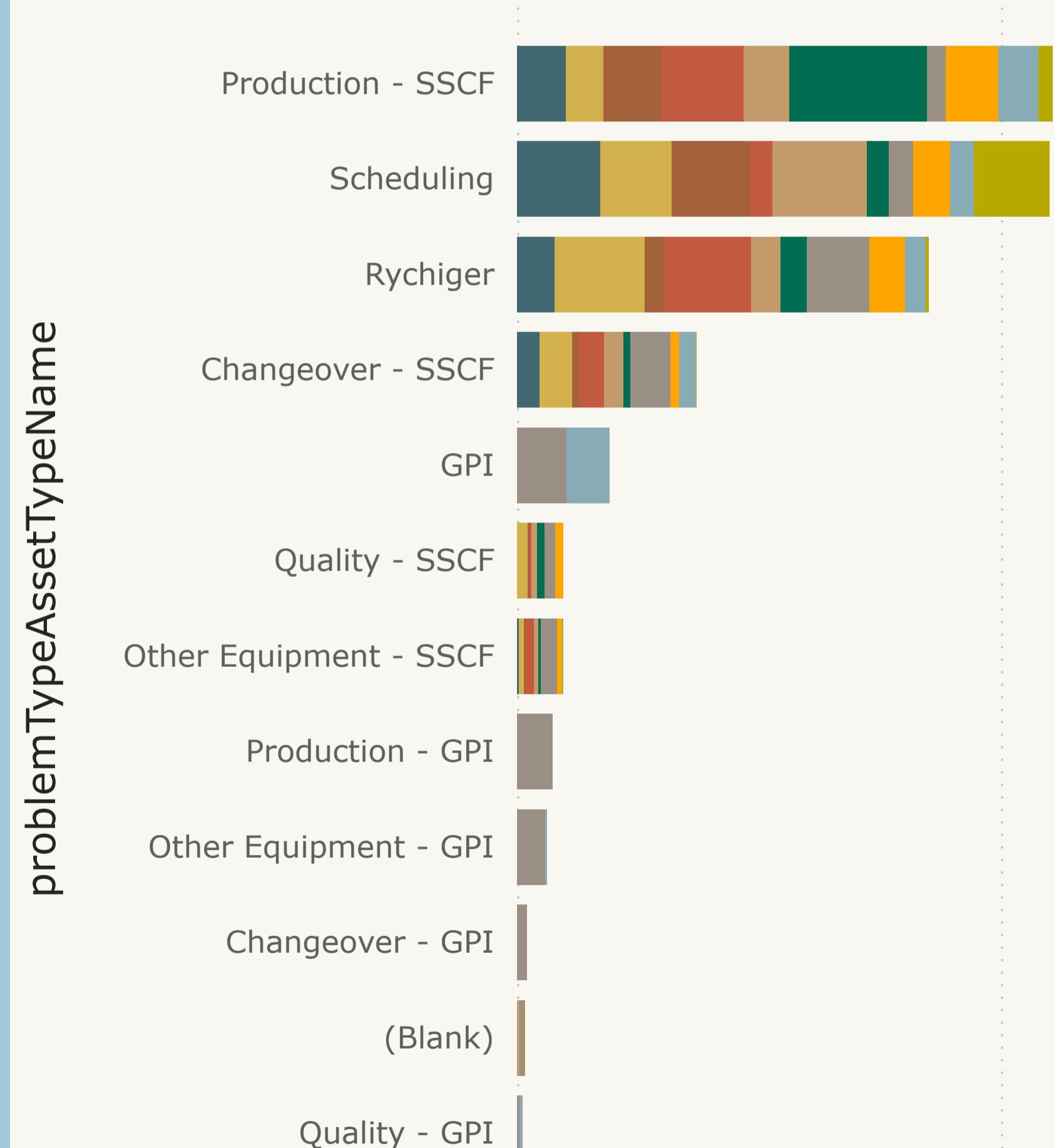
Output and Downtime with Filters

Last Hour Included
Latest dateTimeNearestHour
1/5/2026 6:00:00 AM

locationName
1009 Rychiger Fill
101 Rychiger Fill
102 Rychiger Fill
103 Rychiger Fill
104 Rychiger Fill
105 Rychiger Fill
106 Fill & Pack
107 Rychiger Fill
108 Fill & Pack
109 Fill & Pack

Downtime Reasons by Asset

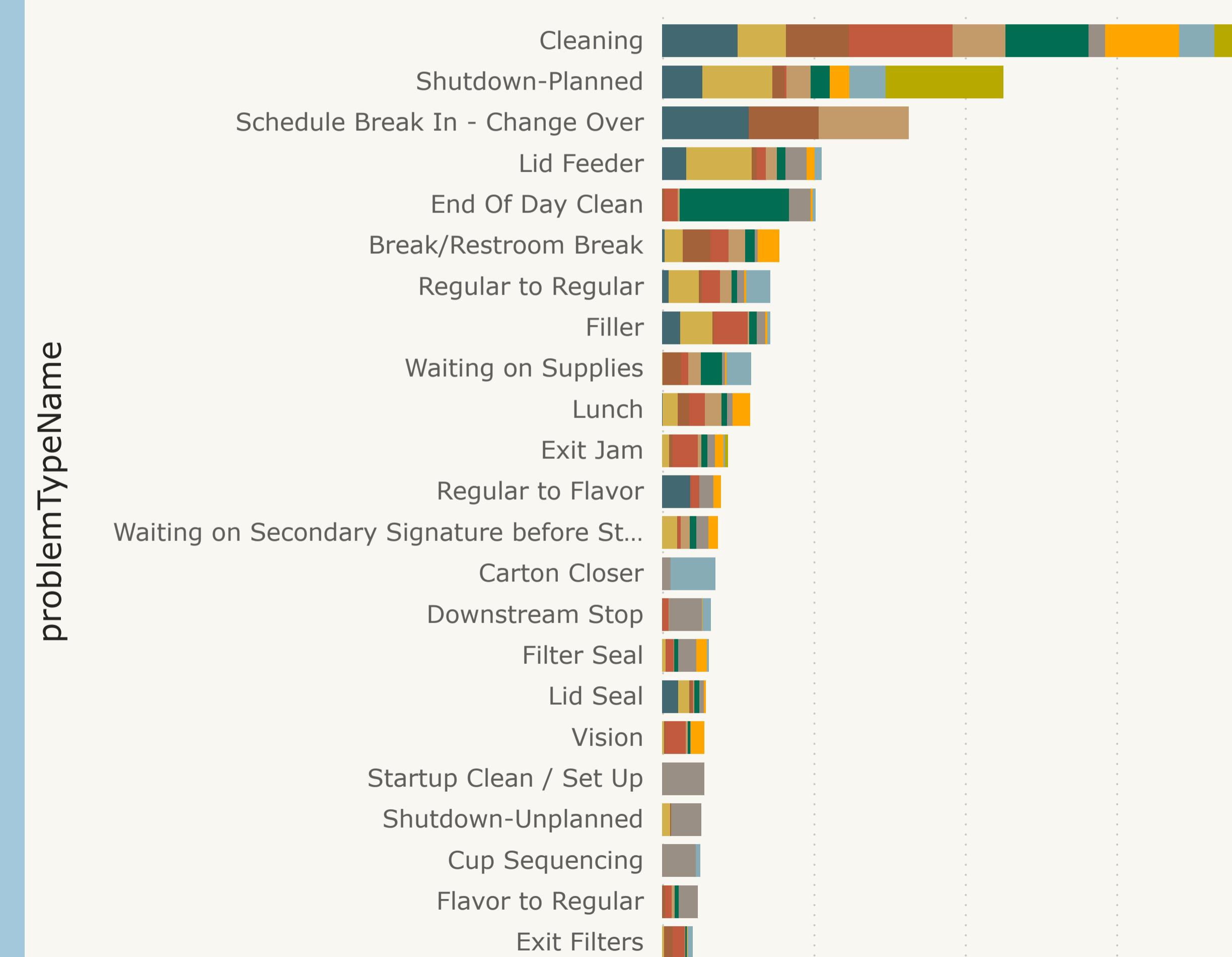
locationName ● 1009 Ry... ● 101 Ry... ● 102 Ry... ● 103 Ry... ● 104 Ry... ● 105 Ry...



Sum of minutesLost

Downtime Reasons by Reason Code

locationName ● 1009 Ry... ● 101 Ry... ● 102 Ry... ● 103 Ry... ● 104 Ry... ● 105 Ry...



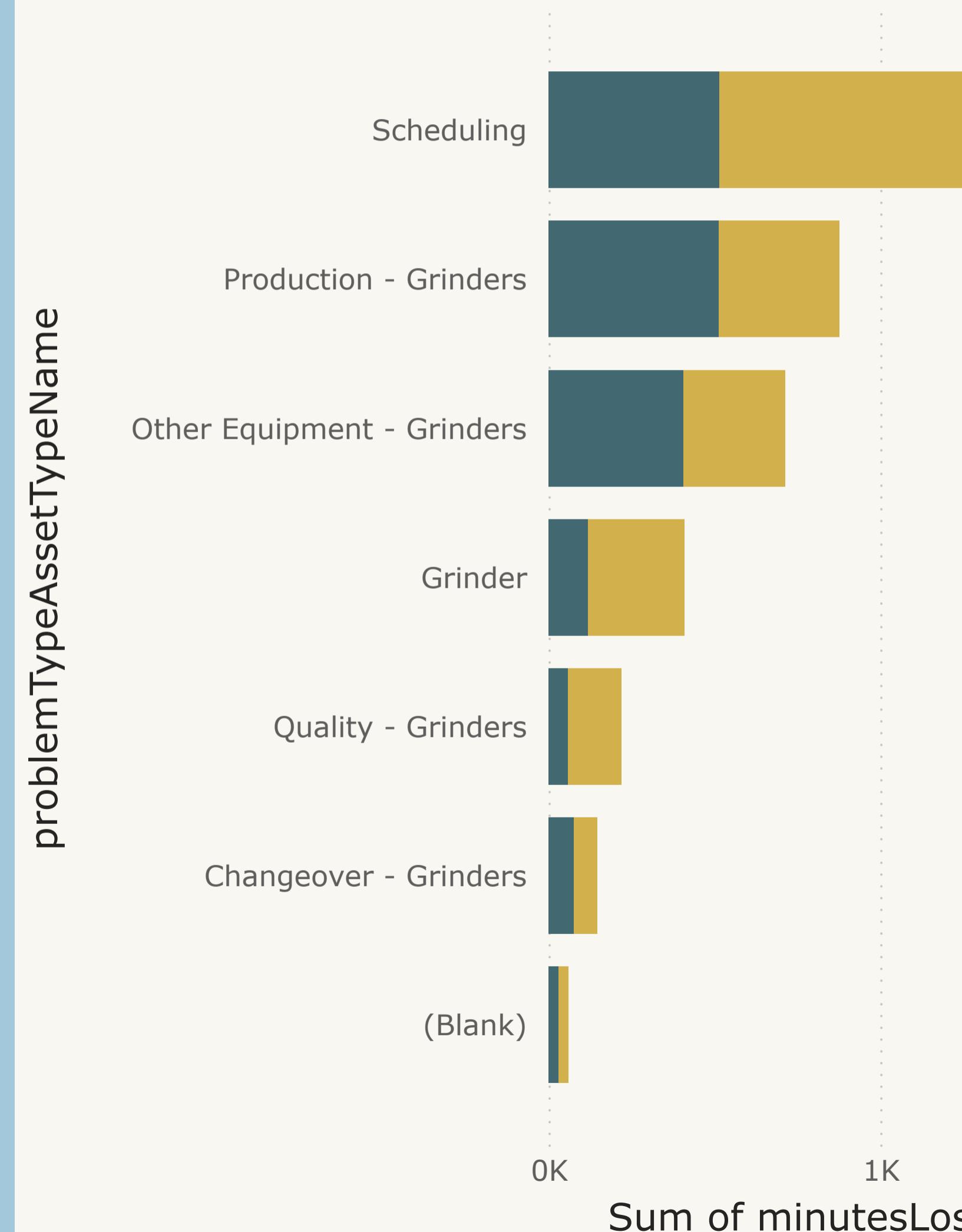
Output and Downtime with Filters

Last Hour Included
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locationName
Grinder 1
Grinder 2
Grinder 3
Grinder 4
Grinder 5

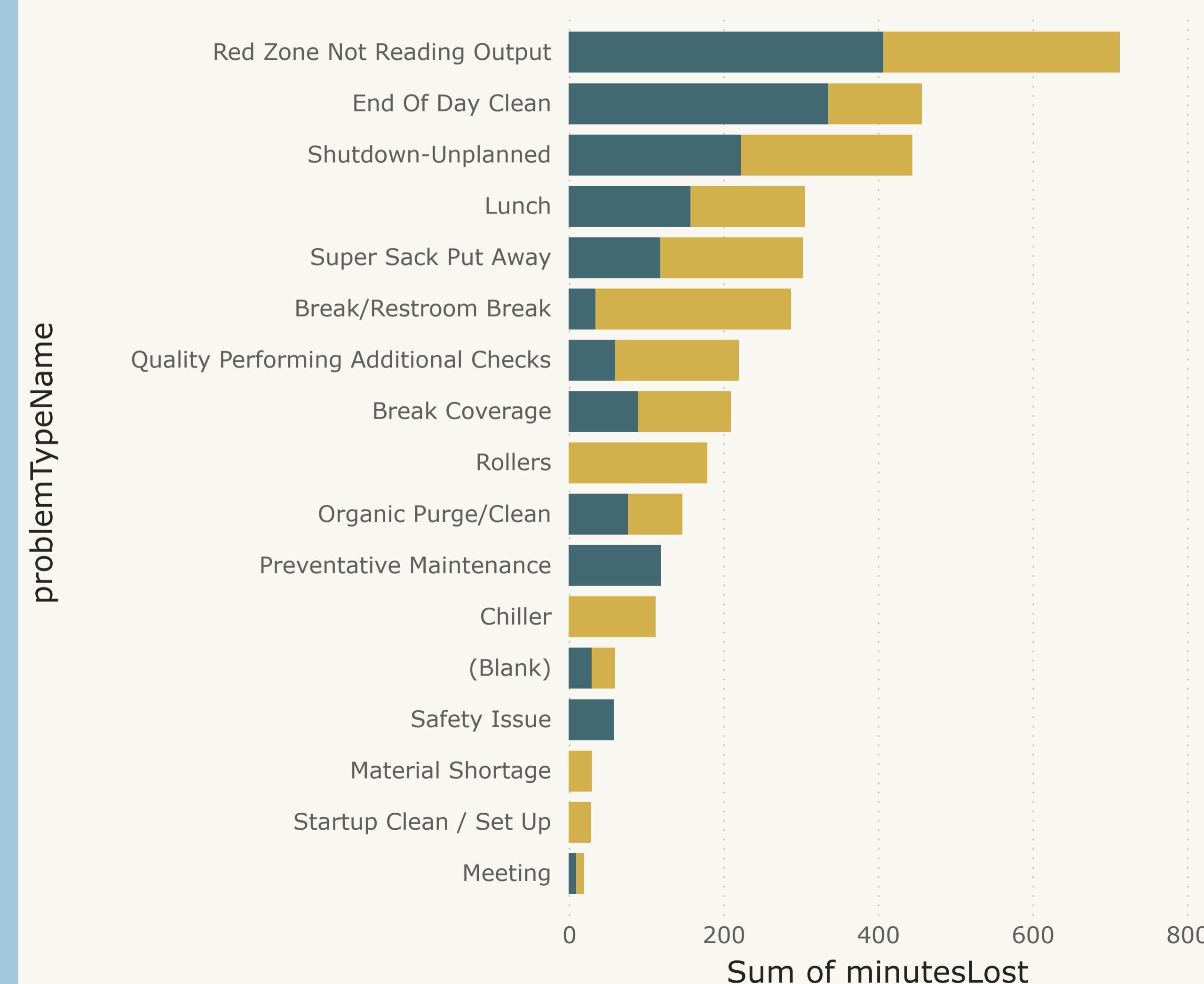
Downtime Reasons by Asset

locationName ● Grinder 4 ○ Grinder 5



Downtime Reasons by Reason Code

locationName ● Grinder 4 ○ Grinder 5



Output and Downtime with Filters

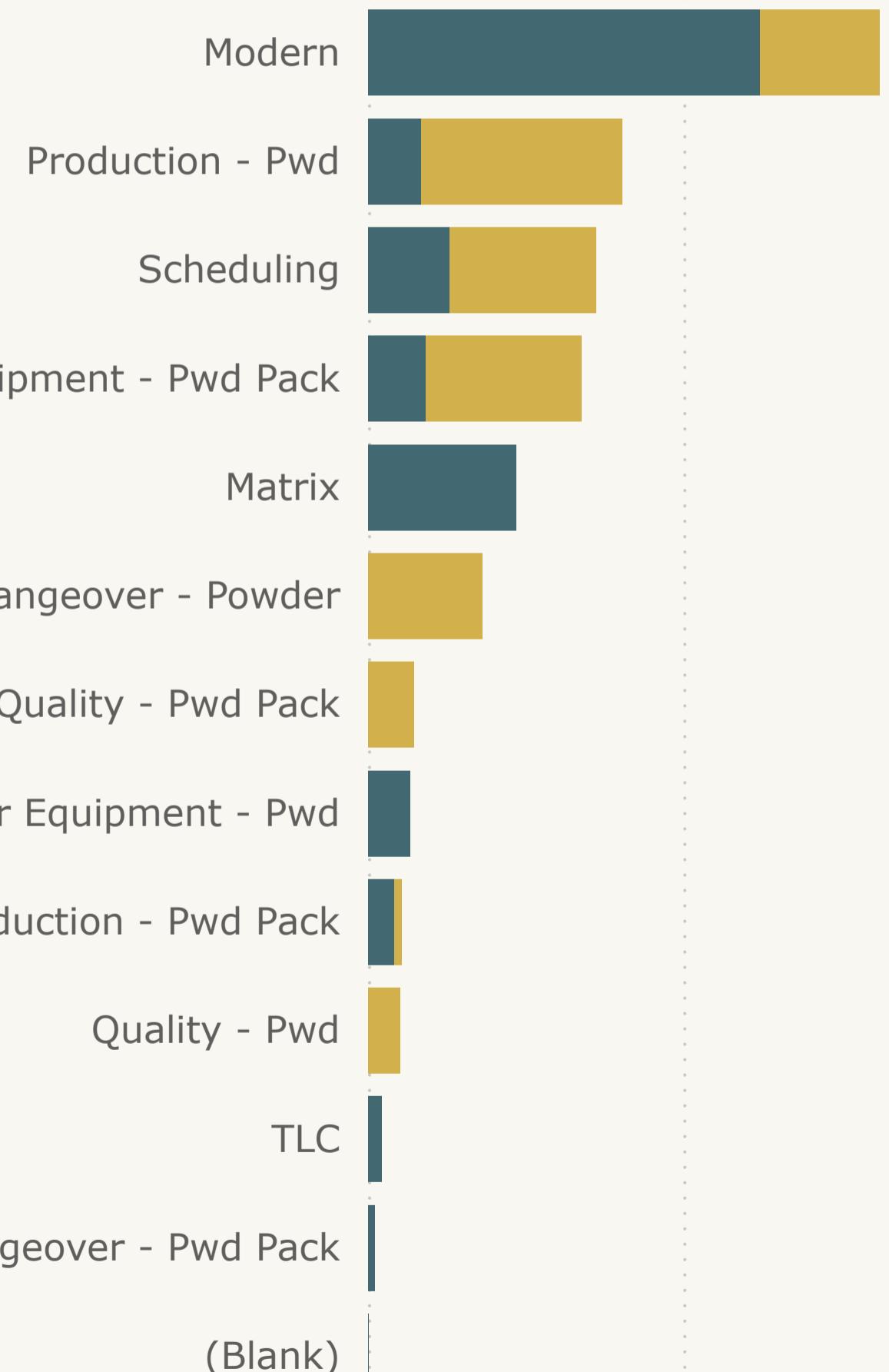
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1/5/2026 6:00:00 AM

locationName
1002 Manual Bulk
1002 Powder Fill & Pack
1003 Manual Bulk
1003 Powder Fill & Pack
1004 Manual Bulk
1004 Powder Fill & Pack

Downtime Reasons by Asset

locationName ● 1002 Powder Fill & Pack ○ 1003 Powder Fill & P...

problemTypeAssetTypeName

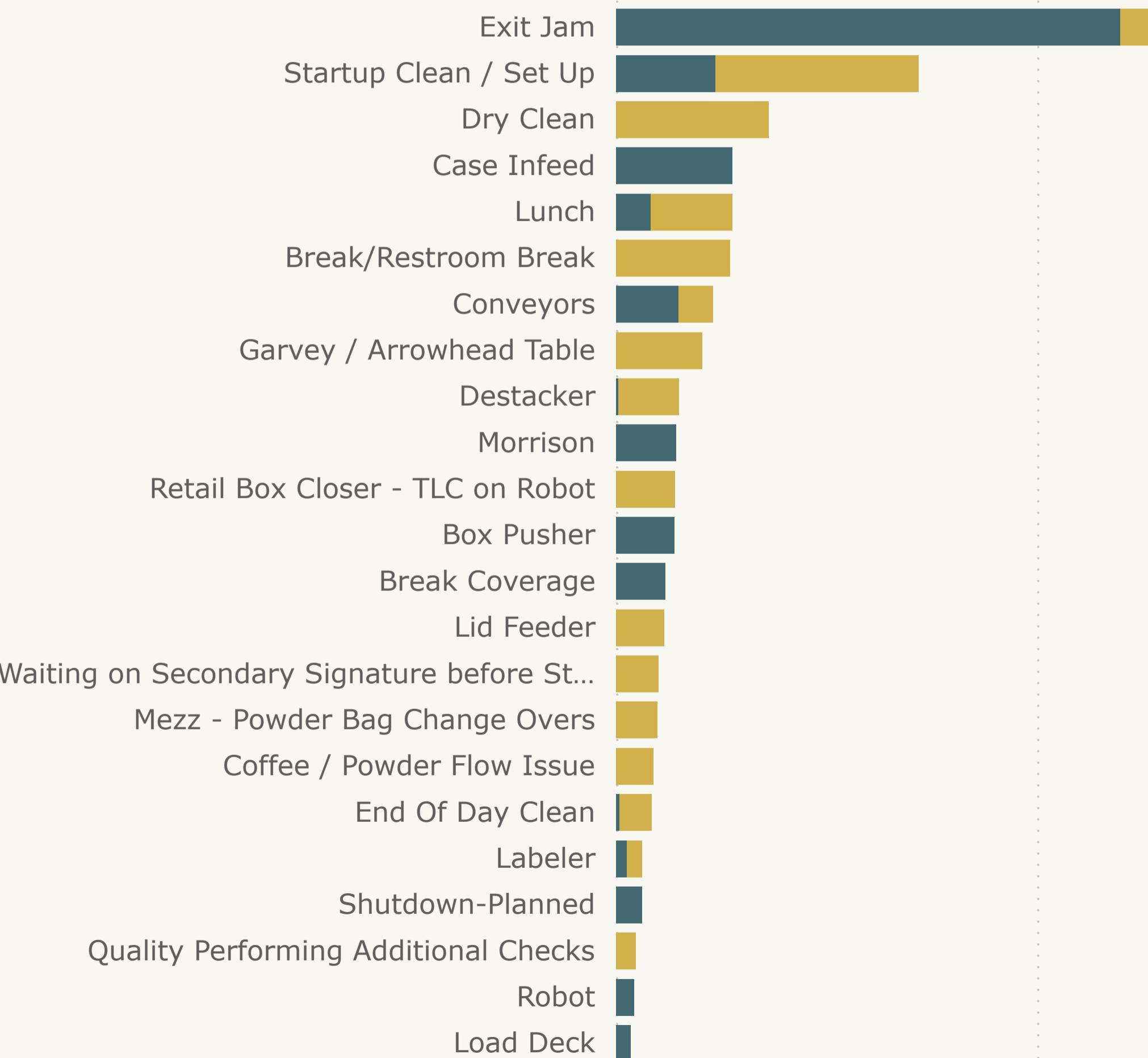


Sum of minutesLost

Downtime Reasons by Reason Code

locationName ● 1002 Powder Fill & Pack ○ 1003 Powder Fill & P...

problemTypeName



Sum of minutesLost

Output and Downtime with Filters

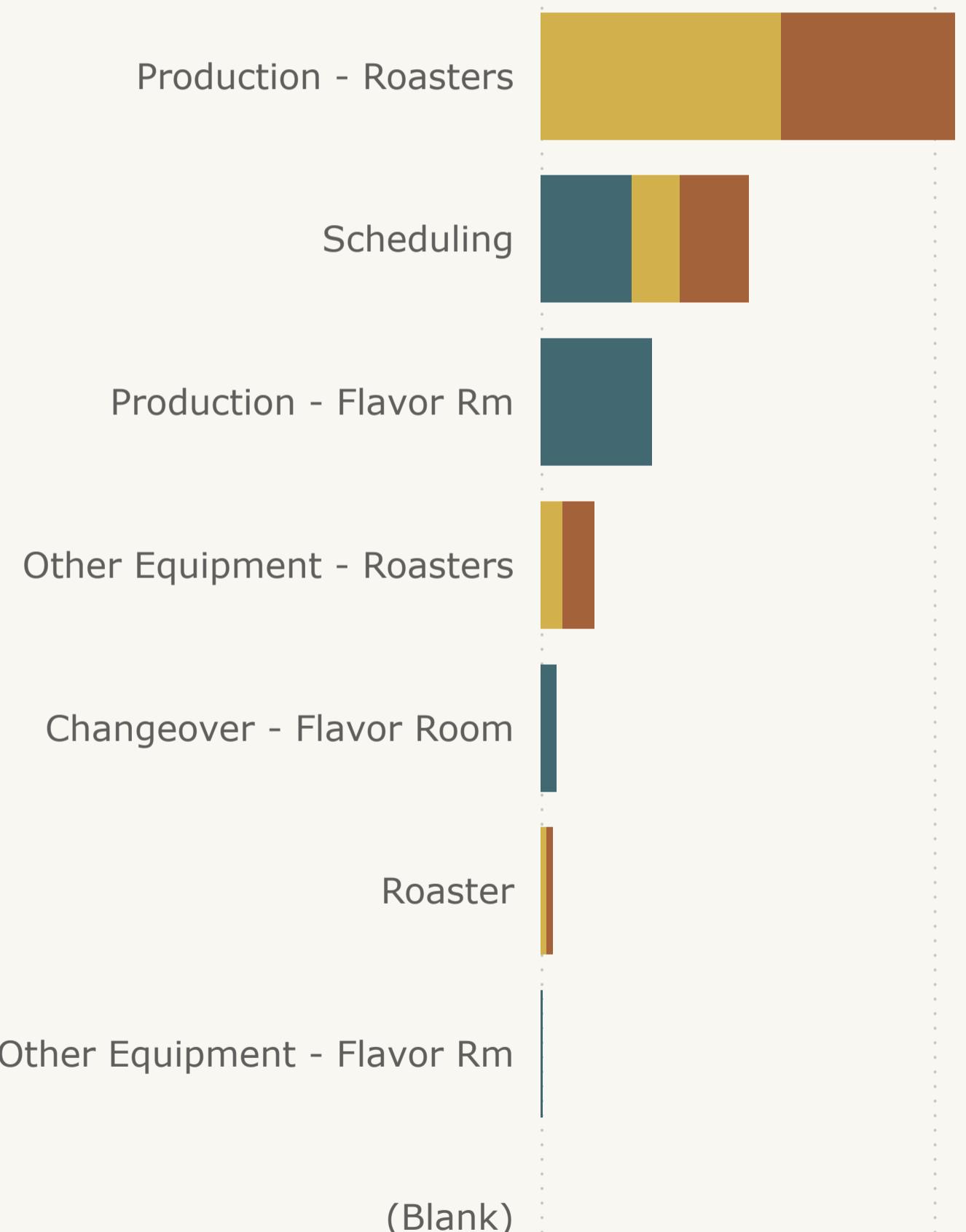
Last Hour Included
Latest dateTimeNearestHour
1/5/2026 6:00:00 AM

locationName
Coffee Flavor Room - Manual
Green Bean Manual
Green Bean Silo Transfer
Roaster 1
Roaster 3
Roaster 4

Downtime Reasons by Asset

locationName ● Coffee Flavor Room - ... ● Roaster 3 ● Roaster 4

problemTypeAssetTypeName

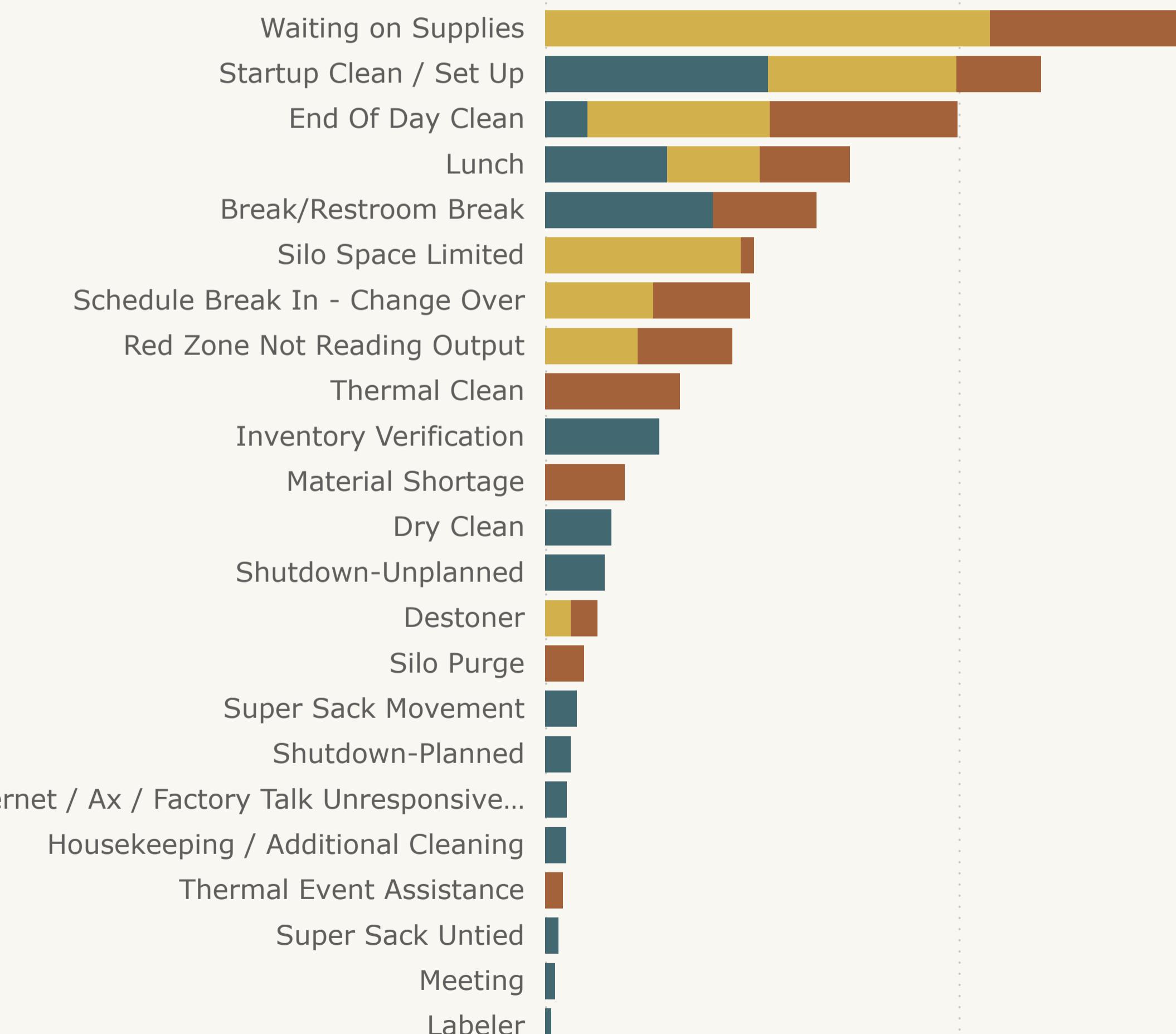


Sum of minutesLost

Downtime Reasons by Reason Code

locationName ● Coffee Flavor Room - Manual ● Roaster 3 ● Roaster 4

problemTypeName



Sum of minutesLost