

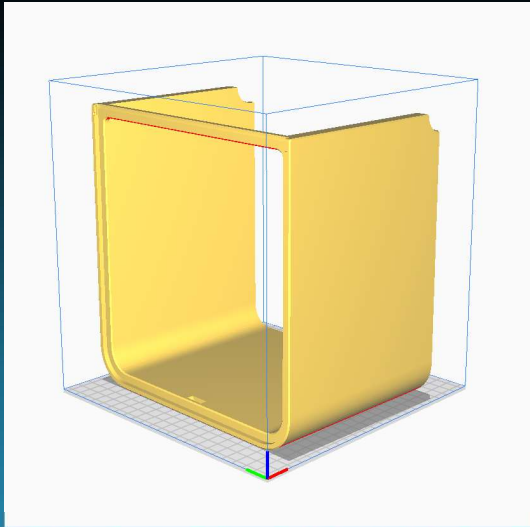
FilaDryer S4 can be DIY



3kg filament dryer



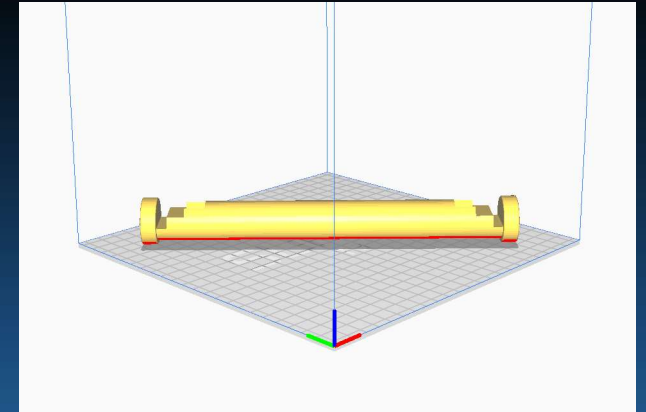
shoes dryer



MODEL S4DIY1 PRINT 2PCS
Please use **PETG or ABS**

PETG cura parameter reference

- 1、layer height: 0.15mm
- 2、Nozzle temperature: 235°C
- 3、Bed temperature: 60°C
- 4、Support: open
- 5、Enable Retraction : 60mm/s and 5mm distend
- 6、Infill density: 20%
- 7、Build Pate Adhesion Type: Raft

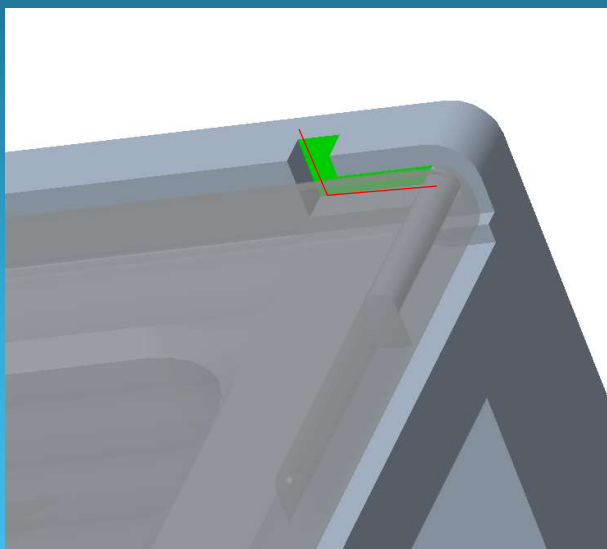
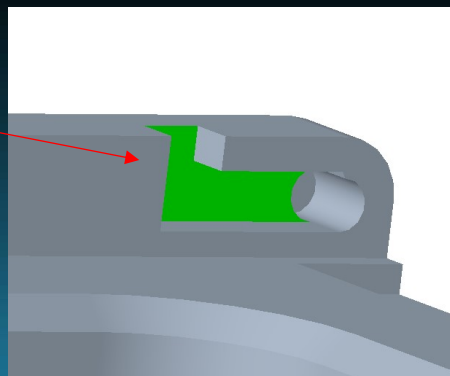
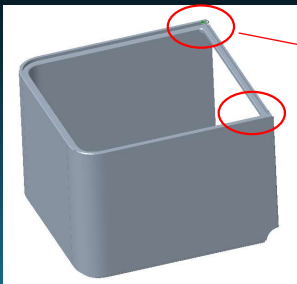


MODEL S4DIY2 PRINT 1PC
Please use **ASA or PA**

ASA cura parameter reference

- 1、layer height: 0.15mm
- 2、Nozzle temperature: 255°C
- 3、Bed temperature: 90°C (It is recommended to apply glue on the hot bed)
- 4、Support: open
- 5、Enable Retraction : 60mm/s and 5mm distend
- 6、Infill density: 50%
- 7、Build Pate Adhesion Type: Raft





STEP 3

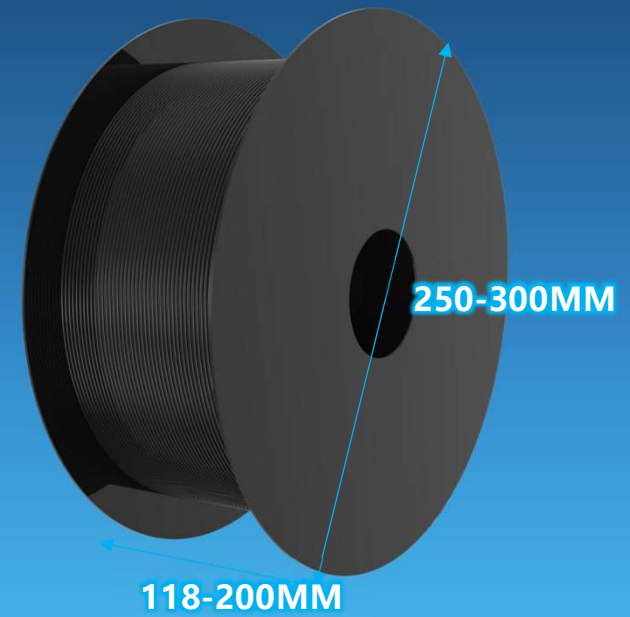
Install the upper cover onto the S4DIY1 model

450*210*327mm

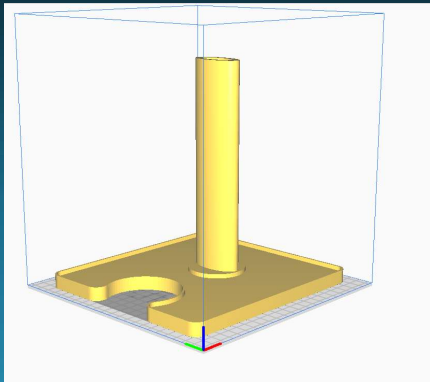


STEP 4

450*210*327mm



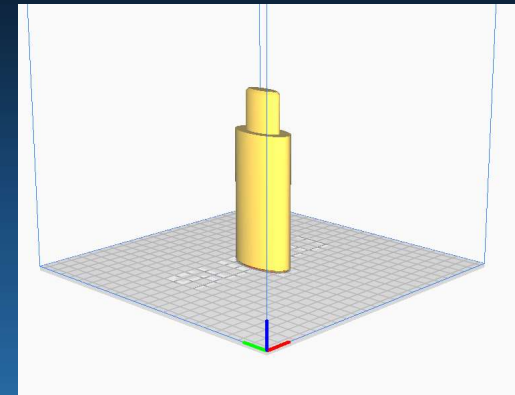
If you don't use it to dry children's shoes, these two models are not necessary and can be ignored.



MODEL S4DIY3
PRINT 2PCS
Please use ASA or PA

ASA cura parameter reference

- 1、 layer height: 0.15mm
- 2、 Nozzle temperature: 255°C
- 3、 Bed temperature: 90°C (It is recommended to apply glue on the hot bed)
- 4、 Support: open
- 5、 Enable Retraction : 60mm/s and 5mm distend
- 6、 Infill density: 50%
- 7、 Build Pate Adhesion Type: Raft



MODEL S4DIY4
PRINT 2PCS
Please use ASA or PA

Shoes for adults



BIG

Shoes for small children



SMALL