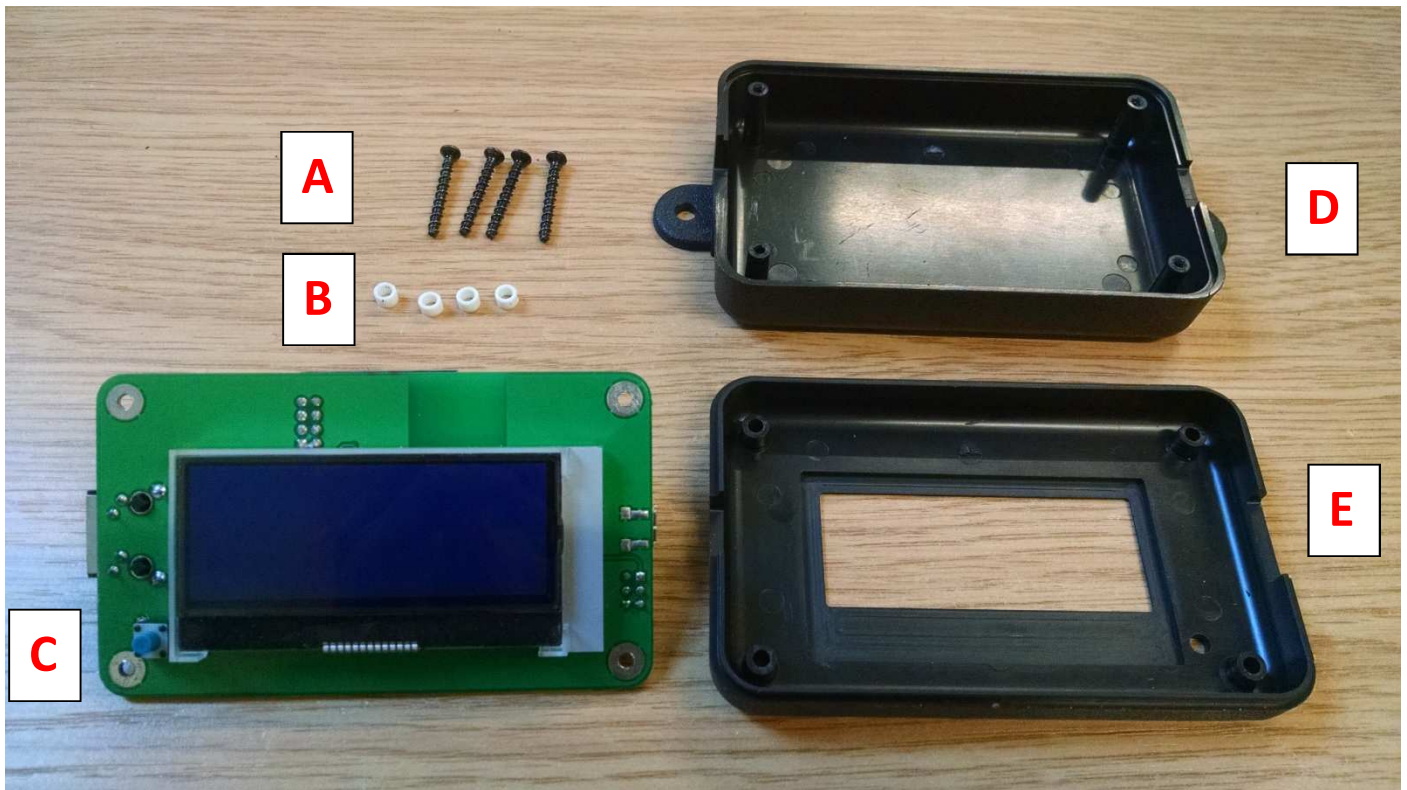


Base Station Assembly Guide

Rev 1.0 – RG – 22nd May 2015

Parts



A – 4x Screws 4x1 Black thread forming (BOM item 30) – Customer supplied.

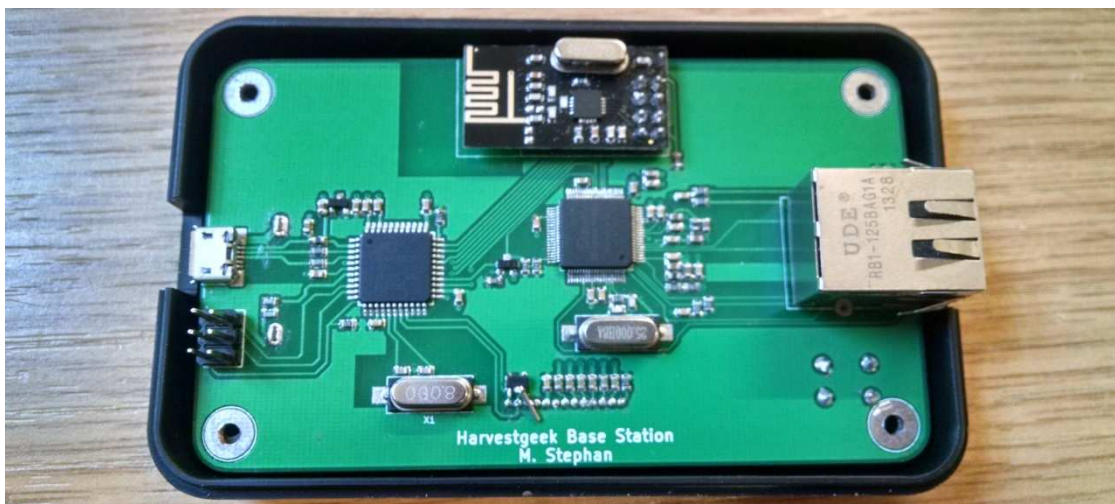
B – 4x Spacers M3 NYLON 3MM (BOM item 31).

C – 1x Assembled PCB.

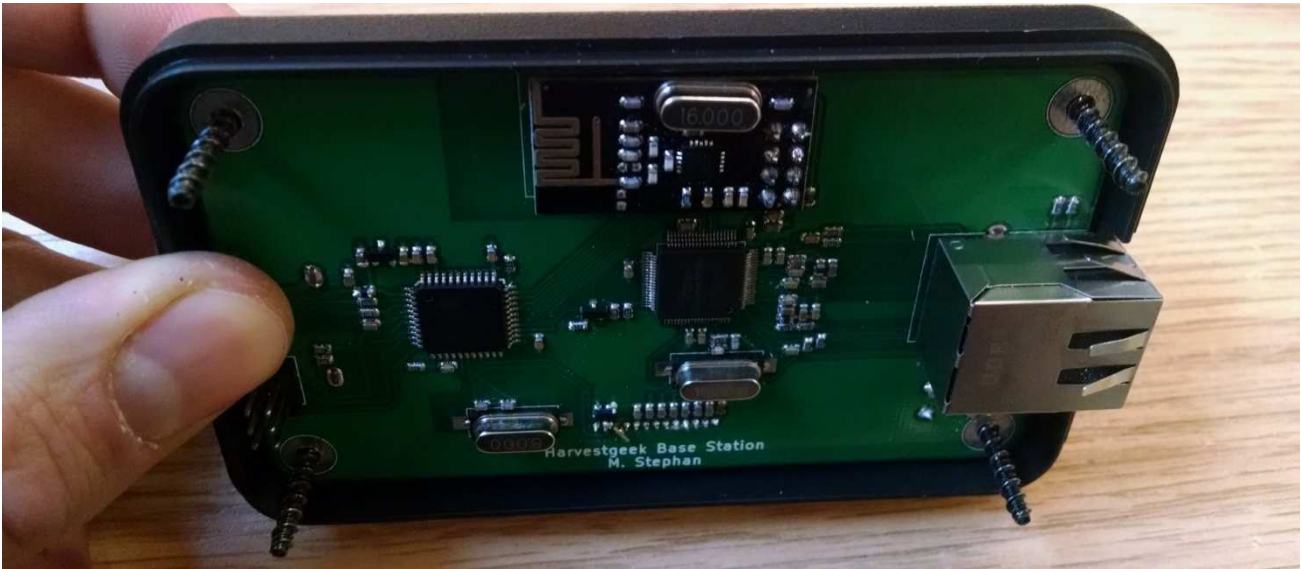
D – 1x Enclosure base (BOM item 29) – Customer supplied.

E – 1x Enclosure lid (BOM item 29) – Customer supplied.

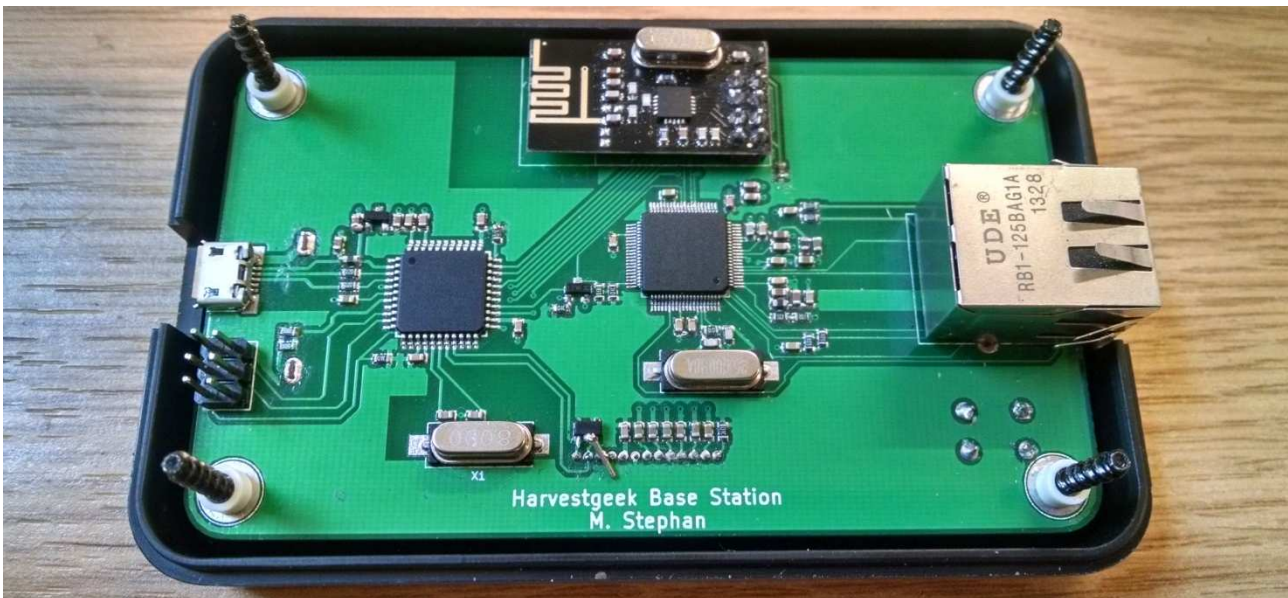
Step 1 – With enclosure lid **E** face down, place assembled PCB **C** into enclosure lid **E**.



Step 2 – Insert screws **A** into enclosure lid **E** and through assembled PCB **C**.



Step 3 – Lay back face down and place spacers **B** on to screws **A**.



Step 3 – Place enclosure base **D** face down, on to the screws protruding enclosure lid **E**.



Step 3 (continued)



Step 4 – Carefully flip entire assembly over, so the enclosure base **D** is on the bottom.



Step 5 – Screw in all four screws **A** until tight. Enclosure manufacturer recommends torque of 4 lbs.in.

Assembly complete.