A background image of numerous blue fiber optic cables against a dark grey gradient, with glowing light particles at the ends of the fibers forming a complex network.

“Efficient Route Optimisation, the Future of Parcel Delivery”

Dr Fabrice Durier

1



Outline

I. Data Science @ Royal Mail

- Typical Projects
- Optimisation Problems

II. Business Case

- Parcels: Growth and Challenges
- Enhancing Customer satisfaction
- Route Optimisation Benefits

III. Science & Technology

- A known Problem
- An Agile approach

IV. Live Demo

2



Data Science Projects



Range of Business Cases

Estimated Delivery Window

Geo-location Data

Delivery Time Prediction

Mail Forecast

Time-Series Analysis



Fleet Management

Telemetry Data

Capacity Optimisation



Mail Forecast

Time-Series Analysis

Fraud Detection



NLP

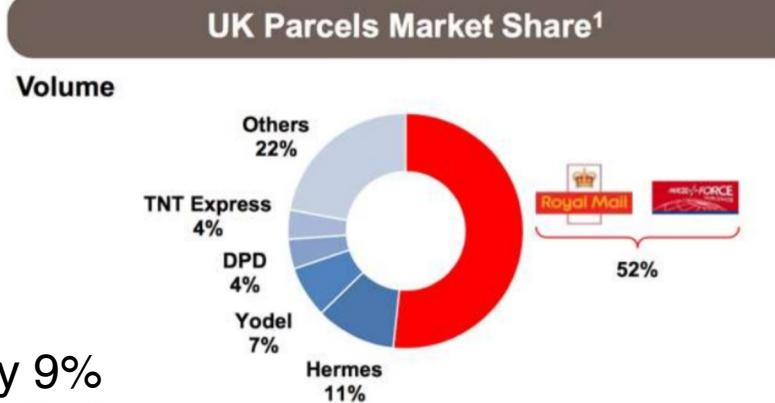
Anomaly Detection

Business Case



Parcel Delivery: a Growing Market

- ✓ UK-wide parcel traffic of **1.9 billion items**, up by 9%
- ✓ Royal Mail handled **1 billion parcels** in 2017-18, at **52% of Market Share**
- ✓ Delivering to over **29 million addresses** across the country, **6 days a week**.
- ✓ **Growing expectations** for quality: shorter time-window, competitive cost...



Route Optimisation Tools



Enhancing Customer Satisfaction

- ✓ Account for local **variation of demand**
- ✓ Provide **shorter time window** predictions

Royal Mail SameDay



Increasing Operation Efficiencies

- ✓ Provide detailed **parcel-sorting** and **delivery-ordering** manifests
- ✓ Potential **saving up to 20-30%** on both on time for delivery and fuel costs

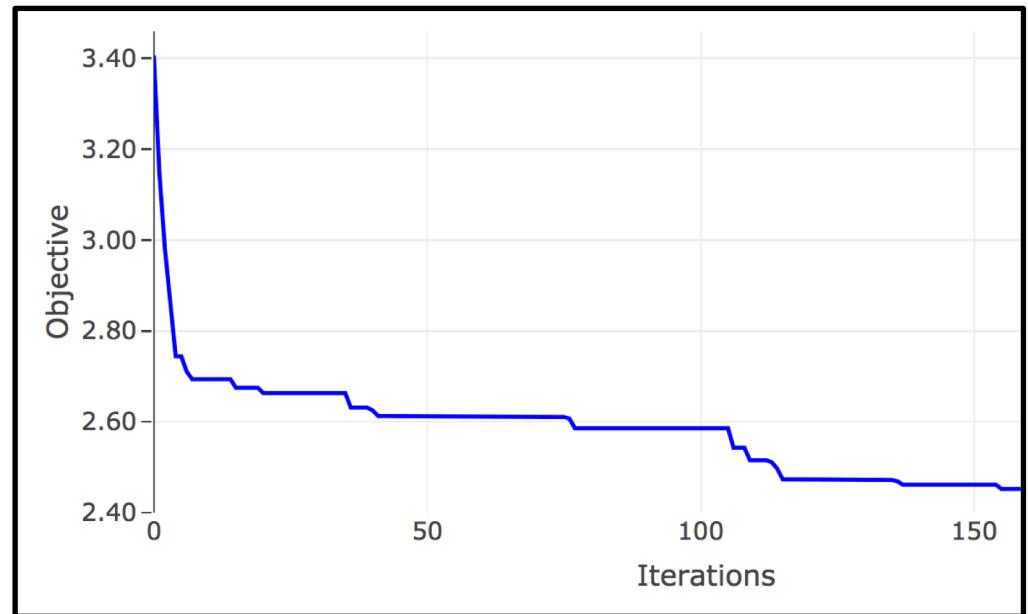


Route Optimisation Objective

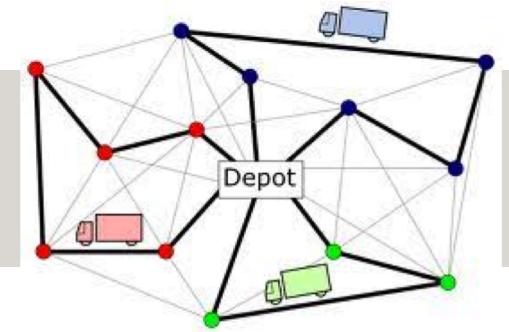
$$\text{Objective} = \frac{\omega_T \times \text{Time} + \omega_D \times \text{Distance}}{\# \text{ Parcels}}$$

Cost Model

- ✓ **Hourly Rate:** $\omega_T = £0.25/\text{min}$
- ✓ **Kilometric Rate:** $\omega_D = £0.19/\text{km}$
 - **Fuel Price:** £1.3/l
 - **Fuel Consumption:** 7km/l



Vehicle Routing Problems

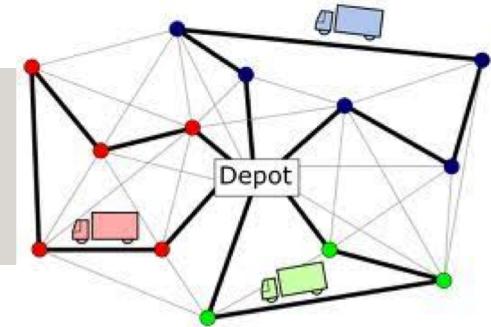


A long History of Academic Research

- ✓ Generalisation of the **Traveling Salesman Problem**
- ✓ **NP-hard** Combinatorial Problem
- ✓ Many approaches to reach **Near-Optimum** solutions
- ✓ **Modern variants** accounting for diversity of constraints



Vehicle Routing Problems



THE TRUCK DISPATCHING PROBLEM*

G. B. DANTZIG¹ AND J. H. RAMSER²

1959

SCHEDULING OF VEHICLES FROM A CENTRAL
DEPOT TO A NUMBER OF DELIVERY POINTS

G. Clarke*

Cooperative Wholesale Society, Manchester, England

and

J. W. Wright

College of Science and Technology, University of Manchester, England

EXACT ALGORITHMS FOR THE VEHICLE ROUTING
PROBLEM, BASED ON SPANNING TREE AND
SHORTEST PATH RELAXATIONS

N. CHRISTOFIDES

Imperial College, London SW7 2BX, England

A. MINGOZZI

SOGESTA, Urbino, Italy

P. TOTH

University of Bologna, Bologna, Italy

1962

Algorithms

meta-Heuristics

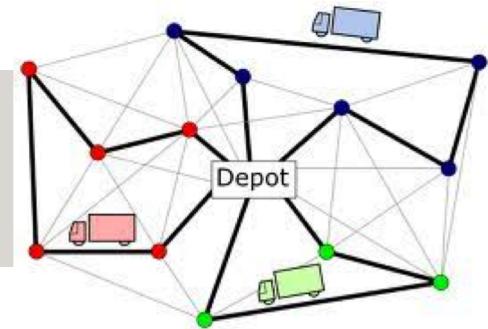
1980

Exact Algorithms

Learning



Vehicle Routing Problems



LOCAL SEARCH IN CONSTRAINT
PROGRAMMING: EXPERIMENTS WITH
TABU SEARCH ON THE VEHICLE
ROUTING PROBLEM

1999

Bruno De Backer and Vincent Furnon

1959

gorithms

A general heuristic for vehicle routing problems

David Pisinger *
Stefan Ropke *

2005

25th February 2005

stics

Algorithms

An Effective Implementation of K-opt Moves
for the Lin-Kernighan TSP Heuristic

Keld Helsgaun

2007

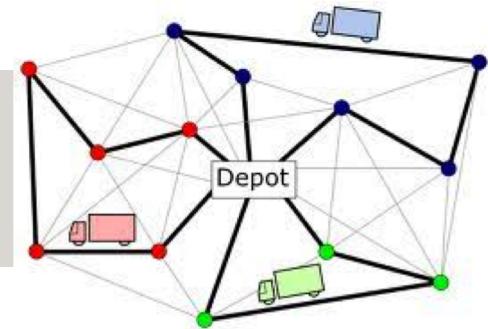
ng

University of Bologna, Bologna, Italy

9



Vehicle Routing Problems



Solving Vehicle Routing Problem Using Ant Colony and Genetic Algorithm

Wen Peng and Chang-Yu Zhou

2008

School of Computer Science and Technology, North China Electric Power University,
Beijing 102206

A Genetic Algorithm for Solving the Generalized Vehicle Routing Problem

P.C. Pop¹, O. Matei¹, C. Pop Sitar¹, and C. Chira² 2010

Solving the Vehicle Routing Problem using Genetic Algorithm

Abdul Kadar Muhammad Masum¹

Dept. of Business Administration
International Islamic University Chittagong

Mohammad Shahjalal²

Dept. of Electrical & Electronic Engineering
International Islamic University Chittagong

2011

Md. Faisal Faruque³

Dept. of Computer Science & Engineering
University of Information Technology & Sciences

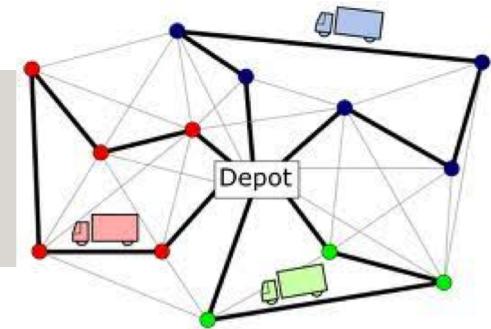
Md. Iqbal Hasan Sarker⁴

Dept. of Computer Science & Engineering
Chittagong University of Engineering & Technology

10



Vehicle Routing Problems



Solving Vehicle Routing Problem Using Ant Colony

NEURAL COMBINATORIAL OPTIMIZATION WITH REINFORCEMENT LEARNING

2017

Irwan Bello*, Hieu Pham*, Quoc V. Le, Mohammad Norouzi, Samy Bengio
Google Brain

Learning Combinatorial Optimization Algorithms over Graphs

2017

Hanjun Dai*, Elias B. Khalil*, Yuyu Zhang, Bistra Dilkina, Le Song
College of Computing, Georgia Institute of Technology

Deep Reinforcement Learning for Solving the Vehicle Routing Problem

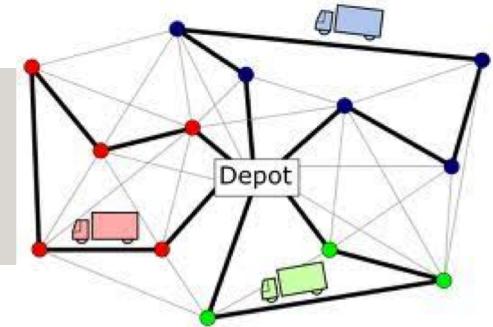
2018

Mohammadreza Nazari,¹ Afshin Oroojlooy,¹ Lawrence V. Snyder,¹ Martin Takáč¹

11



Vehicle Routing Problems

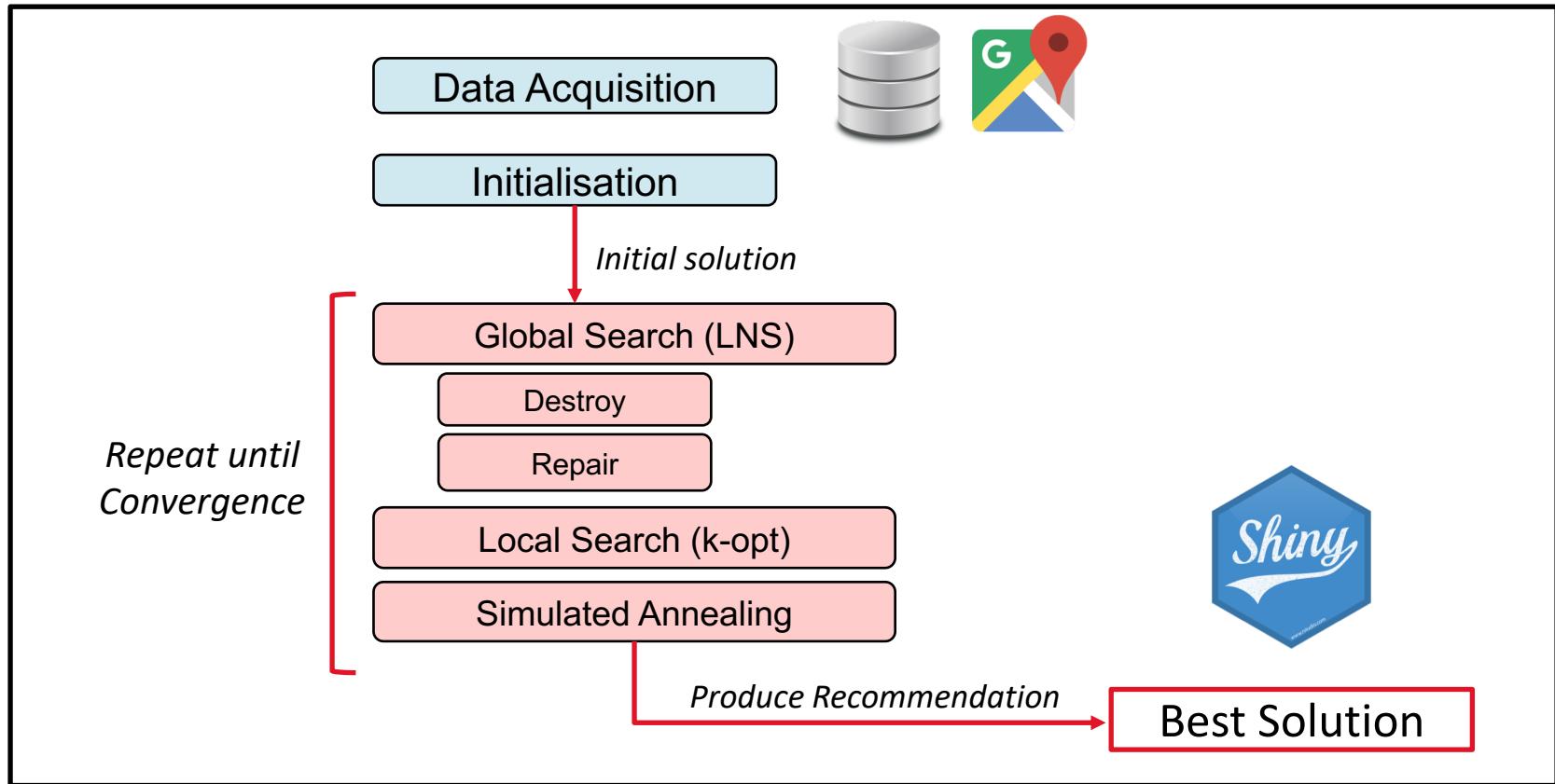


A long History of Academic Research

- ✓ 1960 – 1980: Looking for **Exact Algorithms**
- ✓ 1990 – 2010: Development of **Meta-Heuristics**
- ✓ 2010 – 2015: Introduction of **Bio-inspired Algorithms**
- ✓ 2016+: First attempts at **Reinforcement Learning**



Software Architecture



Data Acquisition



Royal Mail

Delivery Service

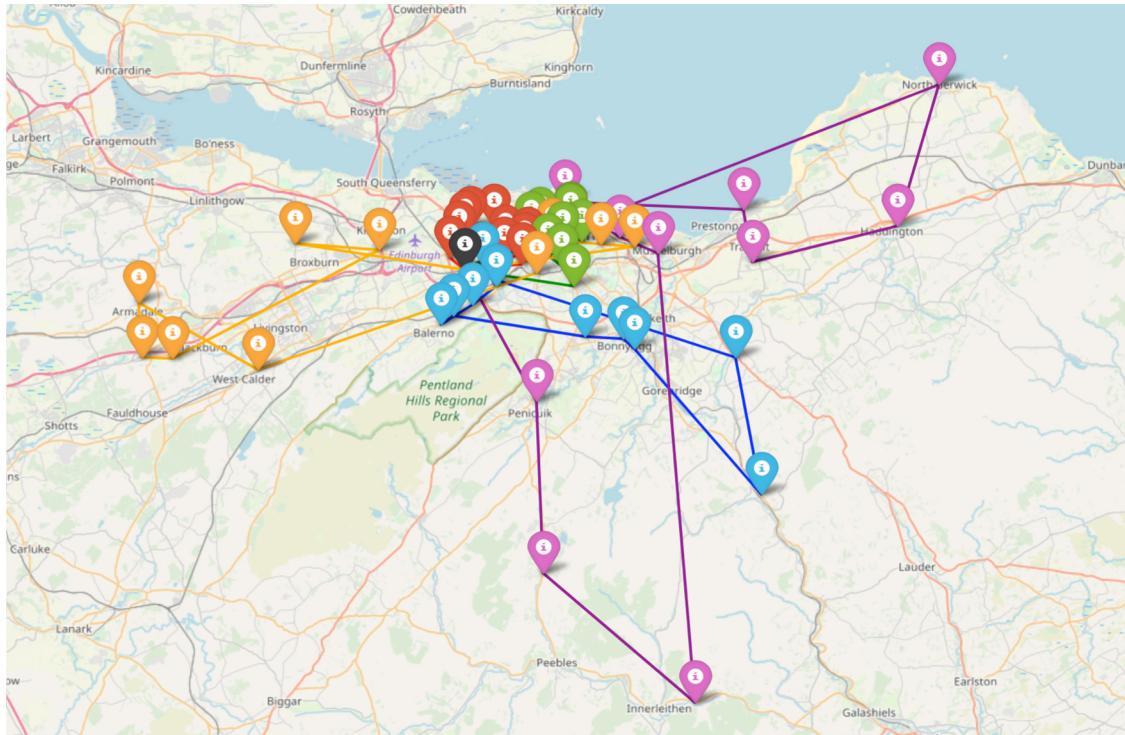


Travel Matrix

	barcode	postcode	latitude	longitude
0	MB276583140GB	EH21 6NX	55.939856	-3.0655134
1	PJ867032419GB	EH14 5SW	55.890223	-3.3303288
2	HP492870531GB	EH11 3BD	55.936345	-3.2533391
3	LV978251603GB	EH7 5NW	55.960307	-3.1723718
4	EG047658129GB	EH15 2NW	55.944777	-3.0945816
5	NW850641927GB	EH12 9AW	55.932246	-3.2797301
6	PG537108942GB	EH14 5QE	55.896023	-3.3148871
7	EY839407561GB	EH9 2LP	55.931263	-3.1838993
8	QT318256470GB	EH33 2QT	55.933932	-2.9493796
9	KL236579840GB	EH52 6NG	55.946943	-3.509429

	EH12 9PB	EH21 6NX	EH14 5SW	EH11 3BD	EH7 5NW	
EH12 9PB	0	20	14	9	29	
EH21 6NX	27	0	28	29	22	
EH14 5SW	15	25	0	16	33	
EH11 3BD	10	25	16	0	20	
EH7 5NW	31	23	36	22	0	
EH15 2NW	28	7	30	30	14	
EH12 9AW	7	25	15	9	28	
EH14 5QE	14	25	3	15	33	
EH9 2LP	25	25	26	18	16	
EH33 2QT	33	16	35	36	28	
EH52 6NG	21	37	27	28	41	

Initialisation



Setup

- ✓ **Delivery:** 50 parcels
- ✓ **Max. Vans:** 5
- ✓ **Time Window:** 4h

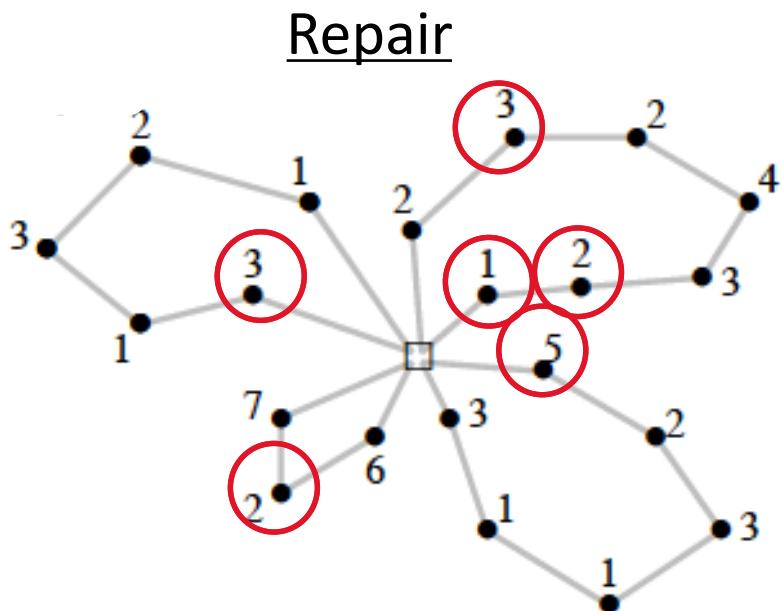
Close-First

- ✓ **Total Time:** 895 min
- ✓ **Total Distance:** 530 km
- ✓ **Cost:** £6.48/pc

Large Neighbourhood Search (LNS)



Destroy and Repair Operators



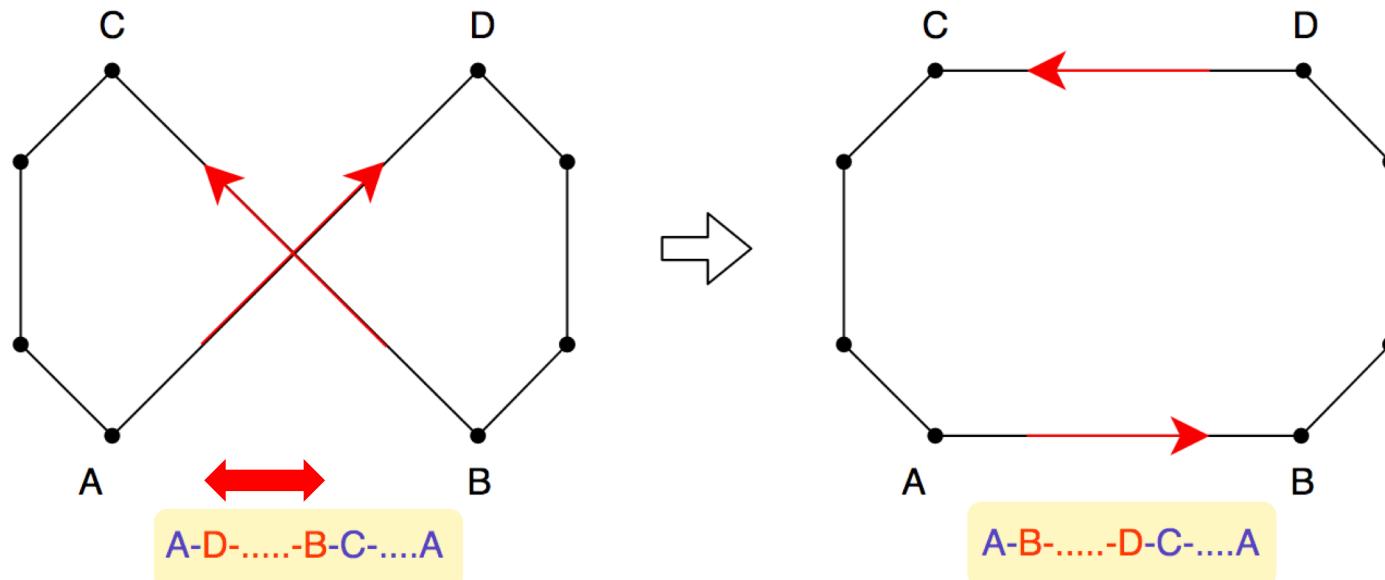
- 1. Start from Input Solution**
- 2. Destroy a fraction of the Route:**
Partial route + Stash of DPs
- 3. Repair the full Route:** insert DPs from the stash using a Greedy heuristic

Local Searches (k-Opt)



Swap Operators on a Tour

Mirror Segment



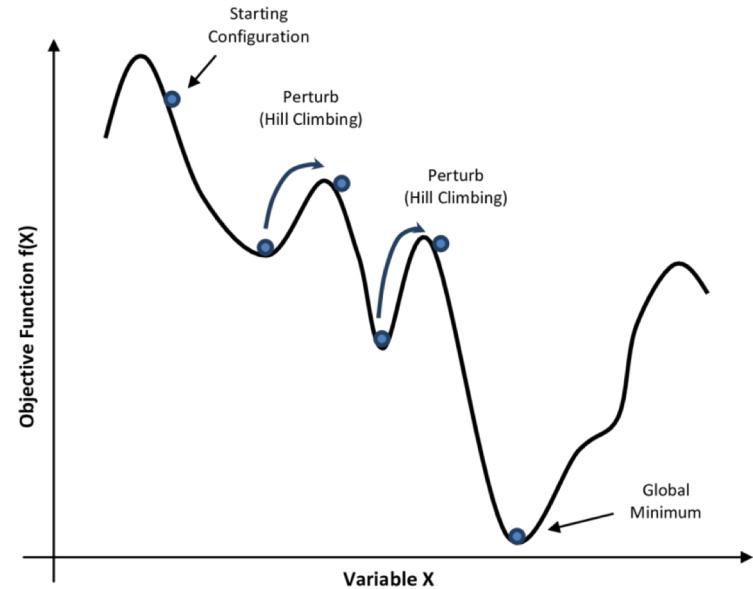
Simulated Annealing (SA)



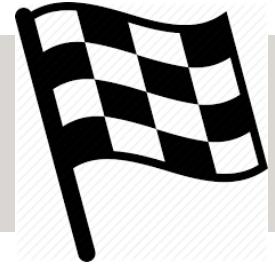
Avoiding Local Optima

```
apply_simulated_annealing(best, input, output):  
    update_temperature()  
    if cost(output) < cost(best):  
        best = output  
        input = output  
    elif P(input, output, T) > random(0,1):  
        input = output  
  
    return best, input
```

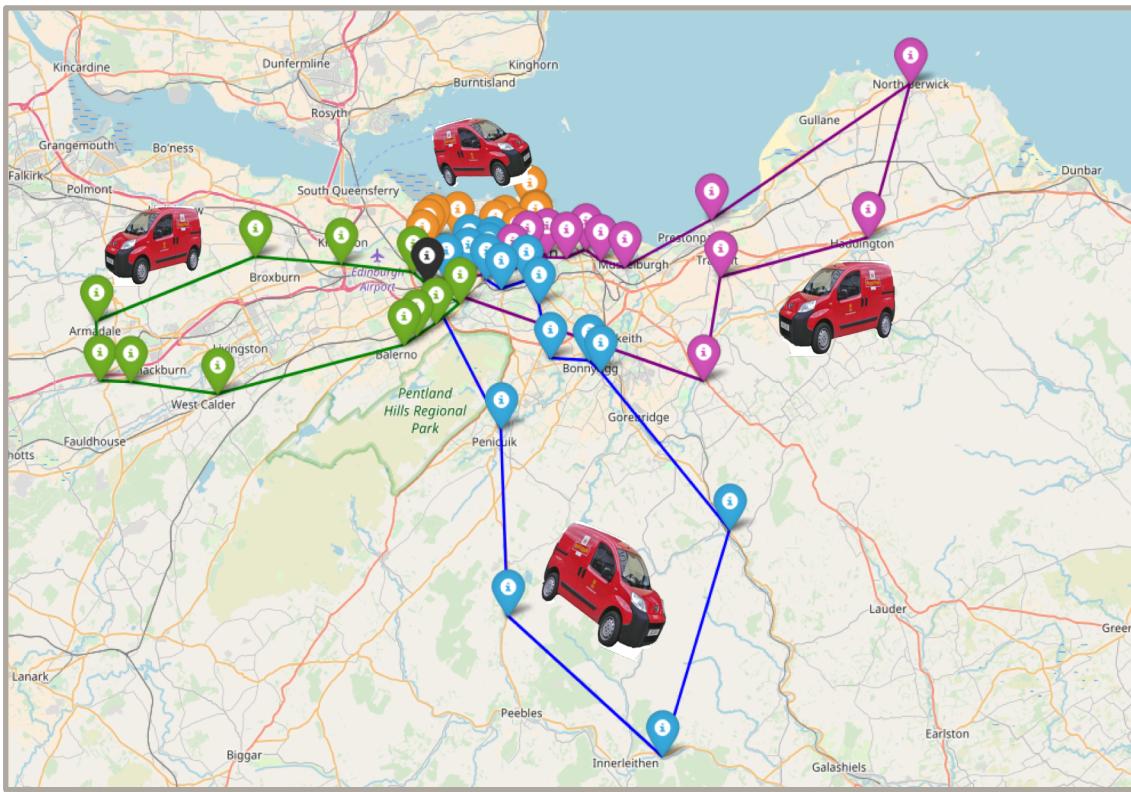
$$P(\text{Output}) = e^{\frac{-[C(\text{out}) - C(\text{in})]}{T}}$$



Deliverable



Recommendation



Results

- ✓ **Total Time:** 756 min
- ✓ **Total Distance:** 383 km
- ✓ **Cost:** £5.24/pc
- ✓ **Savings:** 20%

Demo

