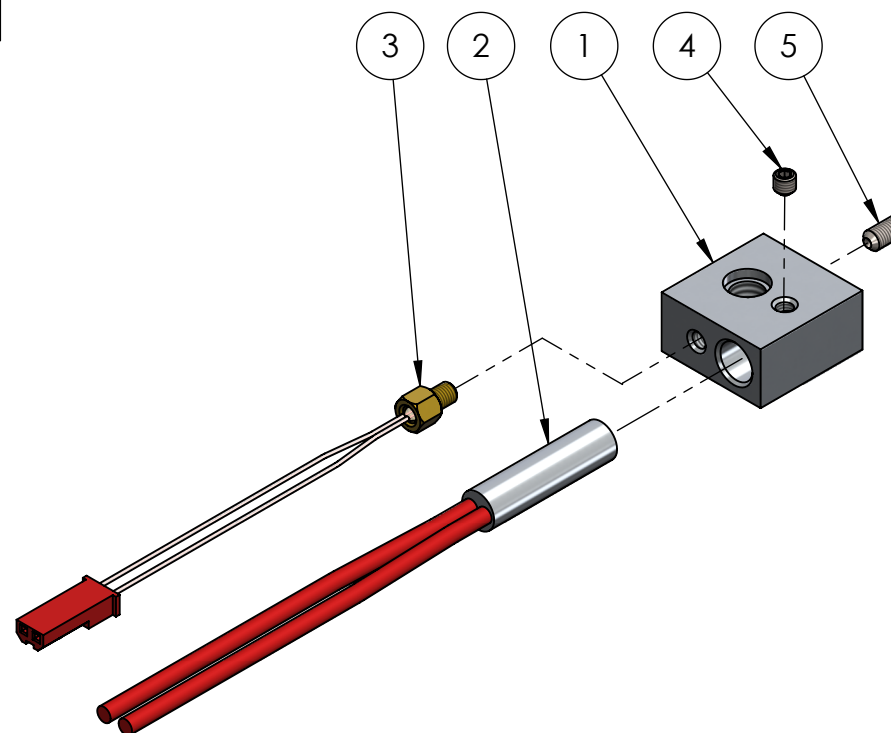
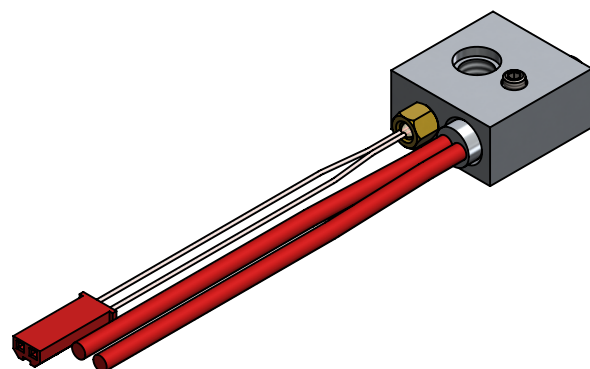


ITEM NO.	PART	QTY.	Heater Block Assembly PART NUMBERS		
				12V	24V
1	Aluminum Heater Block	1			
2	Cartridge Heater 40W, 12V or 24V	1	with Thermistor	MG11B-HT-12	MG11B-HT-24
3	Screw-on Thermistor with M3 stud	1	without Thermistor	MG11B-H-12	MG11B-H-24
4	Set Screw, M3 x 3	1			
5	Set Screw, M3 x 6	1			



NOTES:

1. HEATER BLOCK SECURED ON HOTEND BARREL WITH M3X6 SET SCREW (5). THIS PREVENTS BLOCK FROM TWIST DURING NOZZLE CHANGE.
2. JST CONNECTOR ON MODULAR THERMISTOR SHOULD BE DISCONNECTED DURING THERMISTOR INSTALLATION OR REMOVAL TO PREVENT TWISTING LEAD WIRES.

DIMENSIONS ARE IN MILLIMETERS [INCH]		TOLERANCES: ANGULAR: $\pm 1^\circ$.X ± 0.2 .XX ± 0.02 .XXX ± 0.005	THIRD ANGLE PROJECTION 		TITLE MG Heater Block Assembly			
DATE --	MATERIAL --				SIZE A	DWG. NO. 13051003	PART NO. SEE TABLE	REV 1.1
WEIGHT --	FINISH --				SCALE: 1:1		DO NOT SCALE DRAWING	SHEET 1 OF 1

5

4

3

2

1