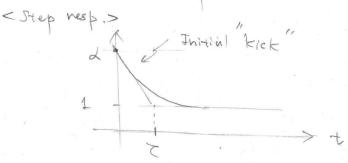
· Objective.

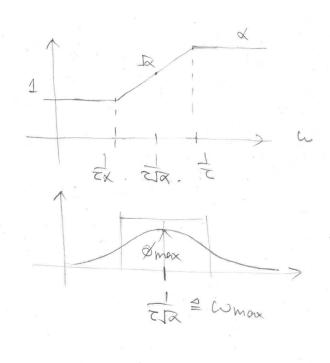
· phase compensation: Lead compensator

Magnitude compensation: pI controller & low-pass filter.

· Lend Compensator.



$$(s) = \frac{cs+1}{cs+1} = d - \frac{d-1}{cs+1}.$$



It can be understood as a frequency selective "differentiator"

Used to compensate the loop for phase around comex.

Typically implemented such that 
$$\omega_c = c \omega_{max}$$
.

Example: f= ms2+bs.

o Design & Implementation steps.

2) Implement a lead compensator such that 
$$\omega_c^* = \omega_{max}$$

(S) Set typ such that 
$$\omega_c = \omega_c^*$$
,  $\left( |Lcj\omega_c^* s| = 1 \right)$ .

o Traide - off.

o PID Controller Design (Series form).

Example: free mass

$$f_{d} + f_{u} \rightarrow m$$

$$f_{d} + f_{u} \rightarrow m$$

$$f_{d} \rightarrow 0$$

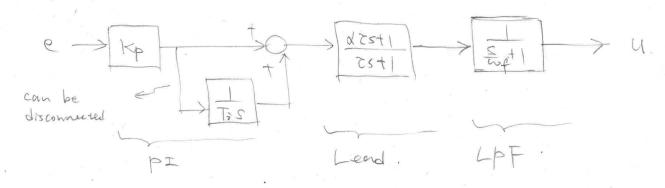
$$f_{d} + f_{u} \rightarrow m$$

$$f_{d} \rightarrow 0$$

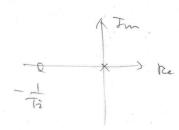
$$f_{d$$

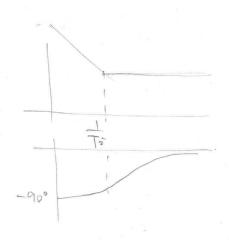
We will consider two CL thans fine times to evaluate the control system performance.

PID in series form.

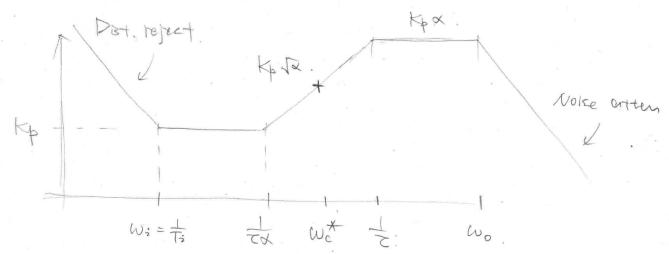


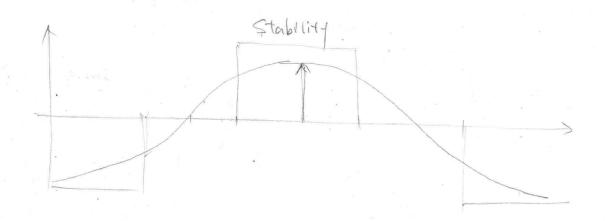
· This is better than the parallel form for loop shaping design. " o pI is a special case of Lag.





· Bode plot of Ciss





Note that the "unit" of CCSD is [N/m] "Stiffness"

C(s) is an orditional "Dynamic Stiffness"

- · PID tuning steps. piss = ms2.
- Decide on the target out by looking of the Bode plot.

  Commonly, it is limited by sensor BW.

  power sump BW.

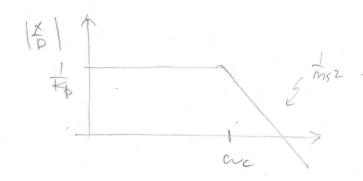
  Delay in digital controller.

  High-freq resonance.
- - 4. Emax
- 3 Set Kp such that  $w_c = w_c^*$   $L(jw_c^*) = 1$ . (Raise from 0).
- De Introduce Integrator such that Wi ( we (e.g. wi = to we)
- 5 Into free 47 such that we > we (e.g. wf = 10 wc)

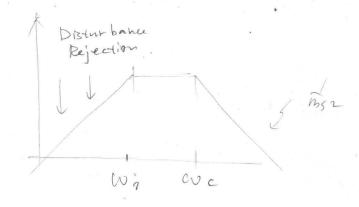
0 Disturbonce Rejection.

$$\frac{X}{D} = \frac{P}{HCP} = \frac{2}{5} \frac{1}{5} \frac{1}{5$$

< W/o Integrator >



< With Integrator >



· Integrator improves de disturbance rejection