

00 Label: Step: Emer\_move %M46.W = 0

Emer_move != 0	TON_77(3000)	Emer_move = 0
]>[	E Q	(T)
%M46.W != 0x0		%M46.W = 0x0
Start_motori > 0		Emer_move = 1
]>[		(T)
%M50.W > 0x0		%M46.W = 0x1
		goto(END)
		(T)

[T] TON\_77(0xbb8) : TON\_77(3000)

01 Label: Step: Emer\_move %M46.W = 1

Raz_pv == 5	Index_14 = 0	Index_15 = 0	Emer_move = 2
]>[	T	T	(T)
%M58.W == 0x5	%M111a.W = 0x0	%M111c.W = 0x0	%M46.W = 0x2
			goto(END)
			(T)

02 Label: Step: Emer\_move %M46.W = 2

Allarme ID inesistente su motore traversa 1

Tab_id == 0	Alarm_pgm
]>[	( )
%V1350.B == 0x0	%V4031.5
	Emer_move = 5
	(T)
	%M46.W = 0x5

tentativo di posizionare una ven

03 Label: ID Step: Emer\_move %M46.W = 2

index\_15 = n° piani area AB

Tab_id[Index_14] == Tab_id	Index_15 += 1
]>[	(T)
%V1350.B[%M111a.W] == %V1350.B	%M111c.W += 0x1
	goto(VAI)
	(F)

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	<b>Index_14 += 7</b>
	(T)
	<b>%M111a.W += 0x7</b>
	<b>goto(ID)</b>
	(T)

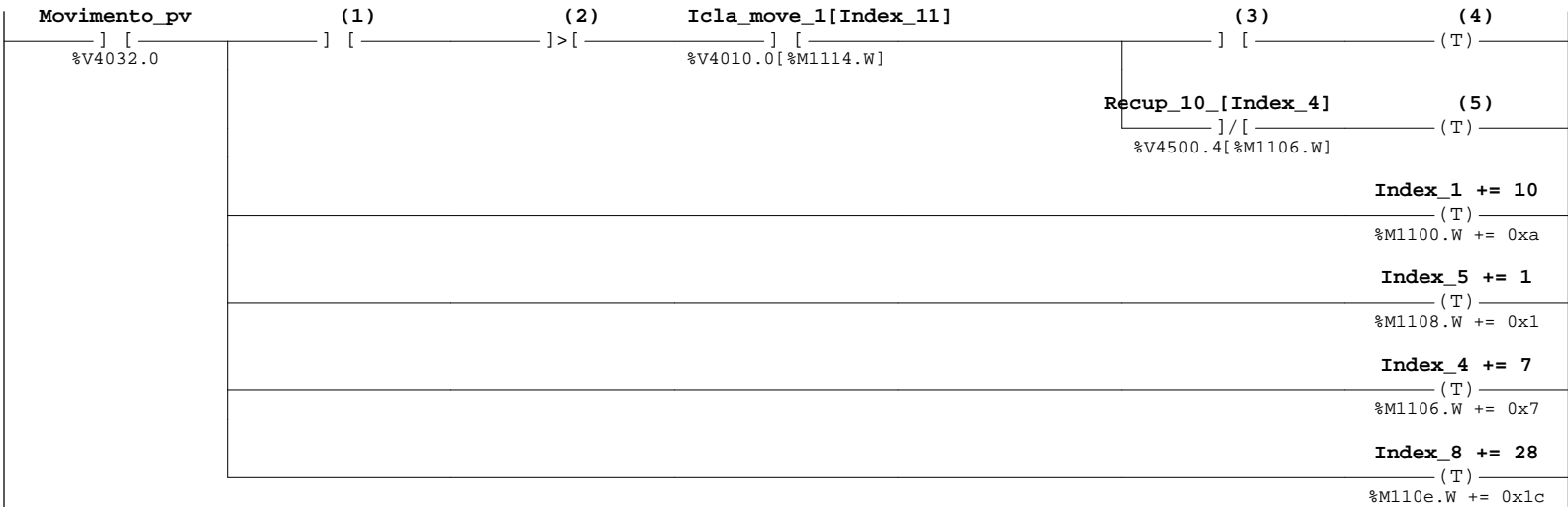
TON_77(3000)	Index_2 = 0	Emer_move = 3
E Q	T	(T)
	%M1102.W = 0x0	%M46.W = 0x3
		goto(END)
		(T)

Movimento_pv	(1)
]	(T)
%V4032.0	
	Emer_move = 4
	(T)
	%M46.W = 0x4
	goto(END)
	(T)

Index_1 = 10	Index_3 = 0	Index_4 = 0	Index_5 = 0	Index_6 = 0	Index_11 = 0	Index_8 = 0
T	T	T	T	T	T	(T)
%M1100.W = 0xa	%M1104.W = 0x0	%M1106.W = 0x0	%M1108.W = 0x0	%M110a.W = 0x0	%M1114.W = 0x0	%M110e.W = 0x0
Index_14 = 0						
T						
%M111a.W = 0x0						

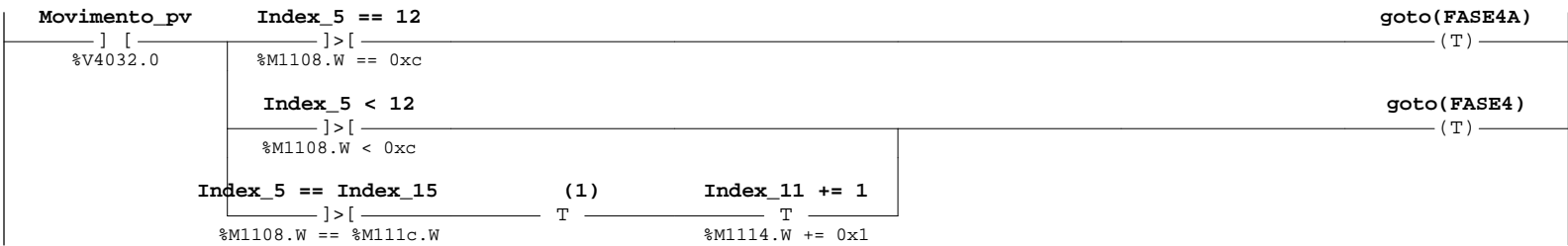
Copyright by...

08 Label: FASE4 Step: Emer\_move %M46.W = 4



(1) %V4500.3[%M1106.W] : Sincro\_10\_[Index\_4]  
(2) %V4100.B == %M1100.W : V4100 == Index\_1  
(3) %V4500.4[%M1106.W] : Recup\_10\_[Index\_4]  
(4) %M2010.L[%M110e.W] = %V7018.L[%M1104.W] - %V1290.B[%M1106.W] : Piano\_10[Index\_8] = Pos\_reale\_1[Index\_3] - Tab\_asola[Index\_4]  
(5) %M2010.L[%M110e.W] = %V7018.L[%M1104.W] + %V1290.B[%M1106.W] : Piano\_10[Index\_8] = Pos\_reale\_1[Index\_3] + Tab\_asola[Index\_4]

09 Label: Step: Emer\_move %M46.W = 4



(1) %M1104.W += 0x1 \* 0x10 : Index\_3 += 1 \* 16

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10 Label: FASE4A Step: Emer\_move %M46.W = 4

Index_1 = 11	Index_3 = 0	Index_4 = 0	Index_5 = 0	Index_6 = 0	Index_11 = 0	Index_8 = 0
T	T	T	T	T	T	(T)
%M1100.W = 0xb	%M1104.W = 0x0	%M1106.W = 0x0	%M1108.W = 0x0	%M110a.W = 0x0	%M1114.W = 0x0	%M110e.W = 0x0
						Index_12 = 0
						(T)
						%M1116.W = 0x0

11 Label: FASE4B Step: Emer\_move %M46.W = 4

Movimento_pv	(1)	(2)	Icla_move_3[Index_11]	(3)	(4)
]	[	]	[	]	(T)
%V4032.0			%V4012.0[%M1114.W]		
			Recup_11[Index_4]	(5)	
			]/[	(T)	
			%V4501.4[%M1106.W]		
				Index_1 += 1	
				(T)	
				%M1100.W += 0x1	
			Index_12 += 1	Index_5 += 1	
			T	(T)	
			%M1116.W += 0x1	%M1108.W += 0x1	
				Index_4 += 1	
				(T)	
				%M1106.W += 0x1	
				Index_8 += 4	
				(T)	
				%M110e.W += 0x4	

- (1) %V4501.3[%M1106.W] : Sincro\_11[Index\_4]
- (2) %V4100.B == %M1100.W : V4100 == Index\_1
- (3) %V4501.4[%M1106.W] : Recup\_11[Index\_4]
- (4) %M2014.L[%M110e.W] = %V7038.L[%M1104.W] - %V1291.B[%M1106.W] : Ventosa\_11[Index\_8] = Pos\_reale\_3[Index\_3] - %V1291.B[Index\_4]
- (5) %M2014.L[%M110e.W] = %V7038.L[%M1104.W] + %V1291.B[%M1106.W] : Ventosa\_11[Index\_8] = Pos\_reale\_3[Index\_3] + %V1291.B[Index\_4]

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12 Label: Step: Emer\_move %M46.W = 4

Movimento_pv	Index_5 > 126	goto(FASE4C)
]	[>]	(T)
%V4032.0	%M1108.W > 0x7e	
	Index_12 < 6	goto(FASE4B)
	]	(T)
	%M1116.W < 0x6	
Index_12 == 6	Index_3 += 16	Index_12 = 0
Index_4 += 1	Index_8 += 4	
]	[>]	T
%M1116.W == 0x6	%M1104.W += 0x10	%M1116.W = 0x0
	%M1106.W += 0x1	%M110e.W += 0x4
	Index_1 += 4	Index_11 += 1
	T	T
	%M1100.W += 0x4	%M1114.W += 0x1

13 Label: FASE4C Step: Emer\_move %M46.W = 4

Movimento_pv	V4100 == 127	Index_6 = 0	Emer_move = 5
]	[>]	T	(T)
%V4032.0	%V4100.B == 0x7f	%M110a.W = 0x0	%M46.W = 0x5
	V4100 != 127	Index_2 += 1	Emer_move = 3
	]	[>]	T
	%V4100.B != 0x7f	%M1102.W += 0x1	%M46.W = 0x3
Movimento_pv		Index_6 = 0	Emer_move = 5
]/[		T	(T)
%V4032.0		%M110a.W = 0x0	%M46.W = 0x5
			goto(END)
			(T)

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14 Label: FASE5 Step: Emer\_move %M46.W = 5

reset bit park + mpark

Index_6 < 84 ] > [ %M110a.W < 0x54	(1) (T)
	Index_6 += 1 (T)
	%M110a.W += 0x1
	goto(FASE5) (T)
	Index_11 = 0 (T)
	%M1114.W = 0x0

(1) %V4500.B[%M110a.W] = 0x0 : Piano10[Index\_6] = 0

15 Label: RESMOVE Step: Emer\_move %M46.W = 5

Index_11 < 14 ] > [ %M1114.W < 0xe	(1) (R)
	Index_11 += 1 (T)
	%M1114.W += 0x1
	goto(RESMOVE) (T)

(1) %V4010.0[%M1114.W] : Icla\_move\_1[Index\_11]

16 Label: Step: Emer\_move %M46.W = 5

Index_1 = 0 T	Index_2 = 0 T	Index_3 = 0 T	Index_4 = 0 T	Index_5 = 0 T	Index_6 = 0 T	Index_7 = 0 (T)
%M1100.W = 0x0	%M1102.W = 0x0	%M1104.W = 0x0	%M1106.W = 0x0	%M1108.W = 0x0	%M110a.W = 0x0	%M110c.W = 0x0
Index_8 = 0 T	Index_9 = 0 T	Index_10 = 0 T	Index_11 = 0 T	Index_13 = 0 T	Movimento_pv (R)	
%M110e.W = 0x0	%M1110.W = 0x0	%M1112.W = 0x0	%M1114.W = 0x0	%M1118.W = 0x0	%V4032.0	
Index_14 = 0 T	Index_15 = 0 T	Emer_move = 0 (T)				%M46.W = 0x0
%M111a.W = 0x0	%M111c.W = 0x0	goto(END) (T)				

piani o ventose in movimento

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17 Label: **END** Step:

18 Label: Step:

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