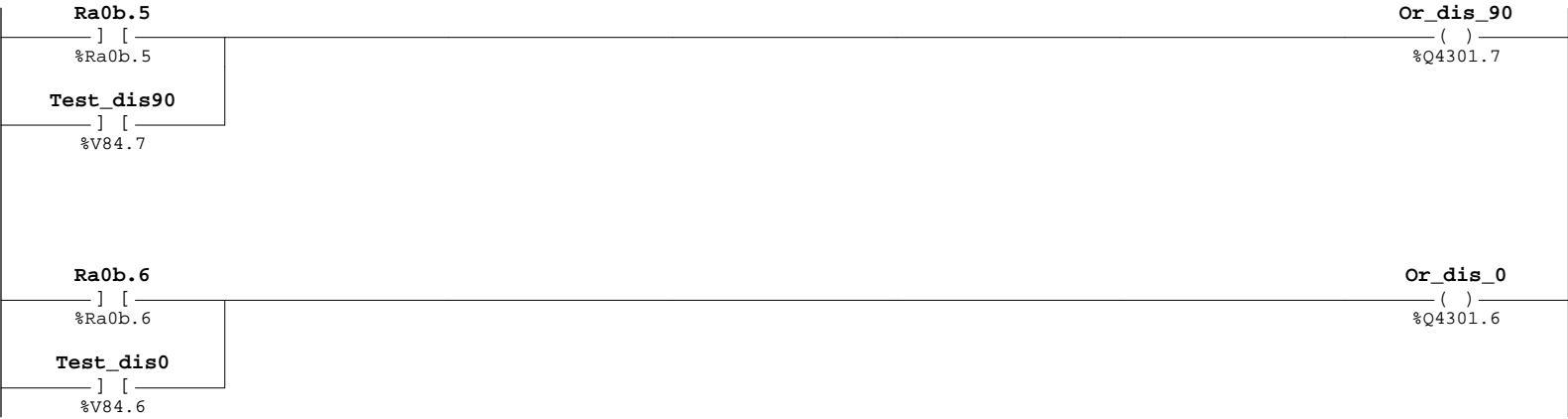


00 Label: Step:

Orientamento FD1 0-90

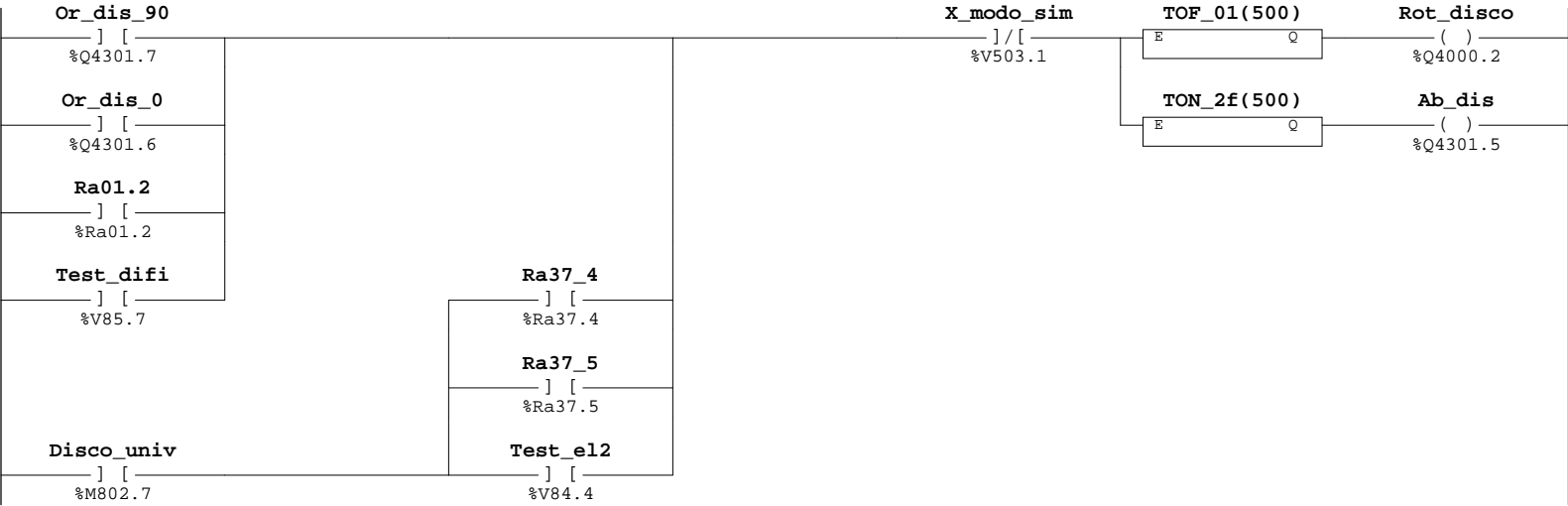


Abilitazione fresa disco posizio

Abilitazione fresa disco posizio

01 Label: Step:

Discesa e rotazione FD1



Rotazione fresa disco

Abilitazione discesa fresa disco

[T] TOF_01(0x1f4) : TOF_01(500)
[T] TON_2f(0x1f4) : TON_2f(500)

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02 Label: Step:

Orientamento FD2 0-90

<div>Ra0b.7</div> <div>—] [—</div> <div>%Ra0b.7</div> <div>Test_dis90_2</div> <div>—] [—</div> <div>%V86.0</div>		<div>Or_dis2_90</div> <div>()</div> <div>%Q4d01.3</div>
<div>Ra0a.0</div> <div>—] [—</div> <div>%Ra0a.0</div> <div>Test_dis0_2</div> <div>—] [—</div> <div>%V86.1</div>		<div>Or_dis2_0</div> <div>()</div> <div>%Q4d01.5</div>

Abilitazione fresa disco posizio

Abilitazione fresa disco posizio

03 Label: Step:

Discesa e rotazione FD2/testina cerniere/mandrini 2

<div>Or_dis2_90</div> <div>—] [—</div> <div>%Q4d01.3</div> <div>Or_dis2_0</div> <div>—] [—</div> <div>%Q4d01.5</div> <div>Ra06.7</div> <div>—] [—</div> <div>%Ra06.7</div> <div>Test_cer</div> <div>—] [—</div> <div>%V79.4</div> <div>Ra47_1</div> <div>—] [—</div> <div>%Ra47.1</div> <div>Test_mt2</div> <div>—] [—</div> <div>%V26.1</div>	<div>X_modo_sim</div> <div>]/[</div> <div>%V503.1</div>	<div>TOF_02(500)</div> <div>E Q</div> <div>Ra47_1, Test_mt2</div> <div>]/[</div> <div>%Ra47.1, %V26.1</div>	<div>Rot_cer</div> <div>()</div> <div>%Q4001.7</div> <div>Ab_dis2</div> <div>()</div> <div>%Q4d01.4</div>
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Rotazione testina cerniere

Abilitazione discesa fresa disco

[T] TOF_02(0x1f4) : TOF_02(500)

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04 Label: Step:

HOLD da FD

Or_dis_90	Disco_90	Rapid1	Stop_av_0_90	Inibizione avanzamento da fresa
] [] [] [()	
%Q4301.7	%I4301.7	%R103.0	%V22.2	
Or_dis_0	Disco_0			
] [] [
%Q4301.6	%I4301.6			
Or_dis2_90	Disco2_90			
] [] [
%Q4d01.3	%I4d01.7			
Or_dis2_0	Disco2_0			
] [] [
%Q4d01.5	%I4d01.6			

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Company:			
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