

00 Label: Step:

Decodifica funzioni M

Mcodcr1 == 0	goto(COD_0)
]>[	(T)
%R11e.W == 0x0	
Mcodcr1 > 199	goto(FINE)
]>[	(T)
%R11e.W > 0xc7	
	(1)
	(T)
	(2)
	( )
	goto(FINE)
	(T)

(1) %M2a.W = %R11e.W : Ind\_dec\_m1 = Mcodcr1  
(2) %V600.0[%M2a.W] : Decm\_gr1[Ind\_dec\_m1]

01 Label: COD\_0 Step:

Decodifica funzioni M

	(1)
	(/)

(1) %V600.0[%M2a.W] : Decm\_gr1[Ind\_dec\_m1]

02 Label: FINE Step:

M115_1	M114_1	M182_1	M183_1	Crml_1	Appoggio CRM1
]/[	]/[	]/[	]/[	( )	
%V673.0	%V672.0	%V6b6.0	%V6b7.0	%V2f.0	
Itir	Sbl	Sbl	Itir	R24_fot	R24_fot
]/[	]/[	]/[	]/[	]/[	]/[
%I4500.2	%I4500.1	%I4500.1	%I4500.2	%I5300.7	%I5300.7
V_dente					
]/[					
%V90.4					

Author:			NUM TOOLS
Company:			
Project: 1040_78.mch	TITRE	Date	28-02-2018
Module: DECODGR1.XLA		%SP31 (00)	Page 1

03 Label: Step:

<b>Crml_1</b>	<b>M156_1</b>	<b>M157_1</b>	<b>Crml_2</b>	<b>Appoggio CRM1</b>
)] [	)]/[	)]/[	( )	
%V2f.0	%V69c.0	%V69d.0	%V2f.1	
	<b>R24_fcout</b>	<b>R24_fcin</b>	<b>R24_fcin</b>	
	)] [	)]/[	)]/[	
	%I5300.5	%I5300.6	%I5300.6	
			%I5300.5	
	<b>E30037 == 12</b>			
	)]>[			
	%Rb14.L == 0xc			

04 Label: Step:

Crm1_2	M156_1	M157_1	Crm1_3	Appoggio CRM1
] %V2f.1	]/[ %V69c.0	]/[ %V69d.0	( ) %V2f.2	
	I_re_tr12	I_fr_tr12	I_fr_tr12	
	] %I5100.7	]/[ %I5101.0	] %I5101.0	
			]/[ %I5100.7	
	E30037 == 24			
	]>[			
	%Rb14.L == 0x18			

05 Label: Step:

<b>Crml_3</b>	<b>M121_1</b>	<b>M120_1</b>	<b>Crml_4</b>	<b>Appoggio CRM1</b>
— ] [ — %V2f.2	— ]/[ — %V679.0	— ]/[ — %V678.0	— ( ) — %V2f.3	
	<b>Icil_alto</b>	<b>Icil_basso</b>	<b>Icil_basso</b>	
	— ] [ — %I4500.6	— ]/[ — %I4500.4	— ]/[ — %I4500.4	
			— ]/[ — %I4500.6	
	<b>Cuffia_dis</b>			
	— ] [ — %I4500.7			
	<b>Evolution</b>			
	— ]/[ — %M803.1			

Author:		NUM TOOLS	
Company:			
Project: 1040_78.mch	TITRE		Date 28-02-2018
Module: DECODGR1.XLA	%SP31 (03)		Page 2

06 Label: Step:

<b>Crml_4</b> ] [ %V2f.3	<b>M159_1</b> ] / [ %V69f.0				<b>Crml_5</b> ( ) %V2f.4
<b>Graf_tr24 == 0</b> (1)		<b>R24_fcup</b>	<b>R24_fcin</b>	<b>R24_fcout</b>	
] > [ %M44.W == 0x0		] [ %I5301.0	] [ %I5300.6	] / [ %I5300.5	
		<b>Evolution</b>	<b>R24_fcout</b>	<b>R24_fcin</b>	
		] / [ %M803.1	] [ %I5300.5	] / [ %I5300.6	
<b>E30037 == 12</b>					
] > [ %Rb14.L == 0xc					
<b>Inv1_on</b> ] / [ %Q4000.7					<b>%V999.0</b> ( )

Appoggio CRM1

(1) %V999.0, %I5300.1 : %V999.0, R24\_fcspo

07 Label: Step:

<b>Crml_5</b> ] [ %V2f.4	<b>M159_1</b> ]/[ %V69f.0				<b>Crml_6</b> ( ) %V2f.5
<b>Graf_tr12 == 0</b> (1)					
]>[ %M42.W == 0x0		<b>I_up_tr12</b> ][ %I5100.3	<b>I_re_tr12</b> ][ %I5100.7	<b>I_fr_tr12</b> ]/[ %I5101.0	
		<b>Evolution</b> ]/[ %M803.1	<b>I_fr_tr12</b> ][ %I5101.0	<b>I_re_tr12</b> ]/[ %I5100.7	
<b>E30037 == 24</b>					
]>[ %Rb14.L == 0x18					

Appoggio CRM1

(1) %V999.0, %I5101.1, %I5100.1 : %V999.0, Open\_tr, Posiz\_tr12

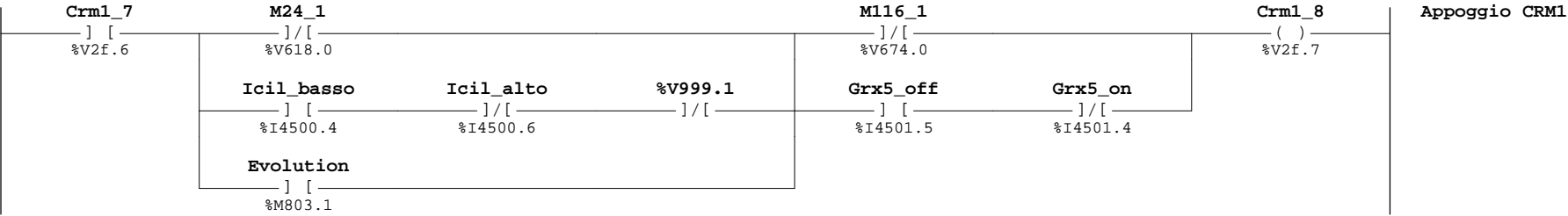
08 Label: Step:

Attesa gruppo scarico pannelli					
<b>Crml_6</b> ] [ %V2f.5	<b>M151_1</b> ] / [ %V697.0	<b>M152_1</b> ] / [ %V698.0	<b>M153_1</b> ] / [ %V699.0	<b>Crml_7</b> ( ) %V2f.6	
<b>Vacu_a, Vacu_cl, Vacu_d</b> ] / [ %I4200.4, %I4200.6, %I4200.7		<b>Unload_up</b> ] / [ %I4601.5	<b>Unload_dw</b> ] [ %I4601.6	<b>Unload_up</b> ] [ %I4601.5	<b>Unload_dw</b> ] / [ %I4601.6

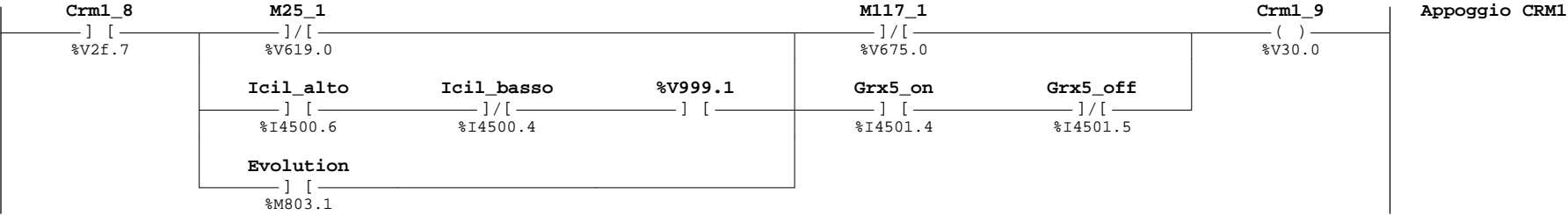
Appoggio CRM1

Author:			<b>NUM TOOLS</b>	
Company:				
Project: 1040_78.mch	<b>TITRE</b>		Date	28-02-2018
Module: DECODGR1.XLA	%SP31 (06)		Page	3

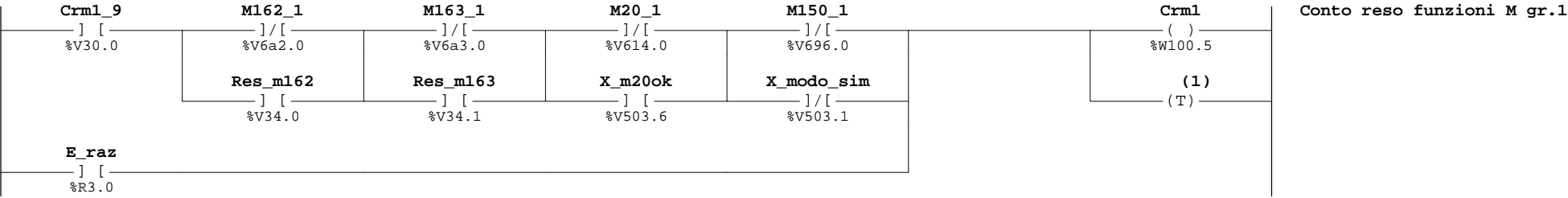
09 Label: Step:



10 Label: Step:



11 Label: Step:



(1) %V503.B = %V503.B & 0xbf : V503\_b = V503\_b & 191

Author:		NUM TOOLS	
Company:			
Project: 1040_78.mch	TITRE	Date	28-02-2018
Module: DECODGR1.XLA		%SP31 (09)	Page 4