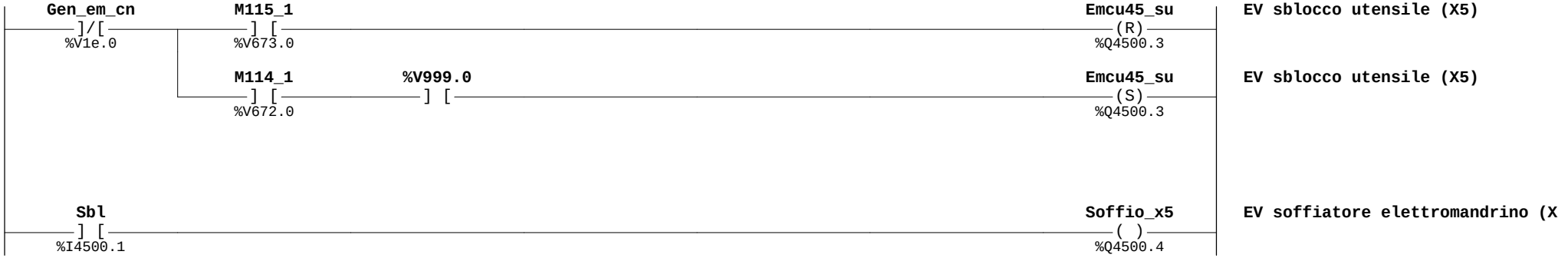
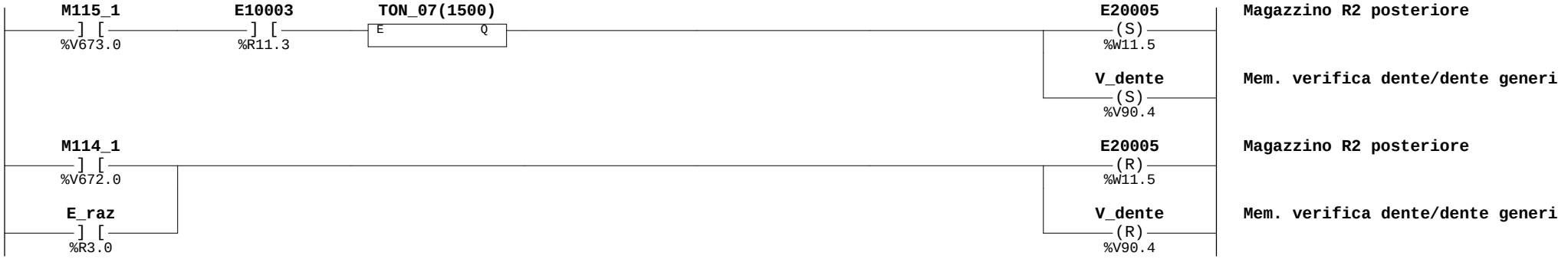
00 Label: Step:



01 Label: Step:



[T] TON_07(0x5dc) : TON_07(1500)

02 Label: Step:

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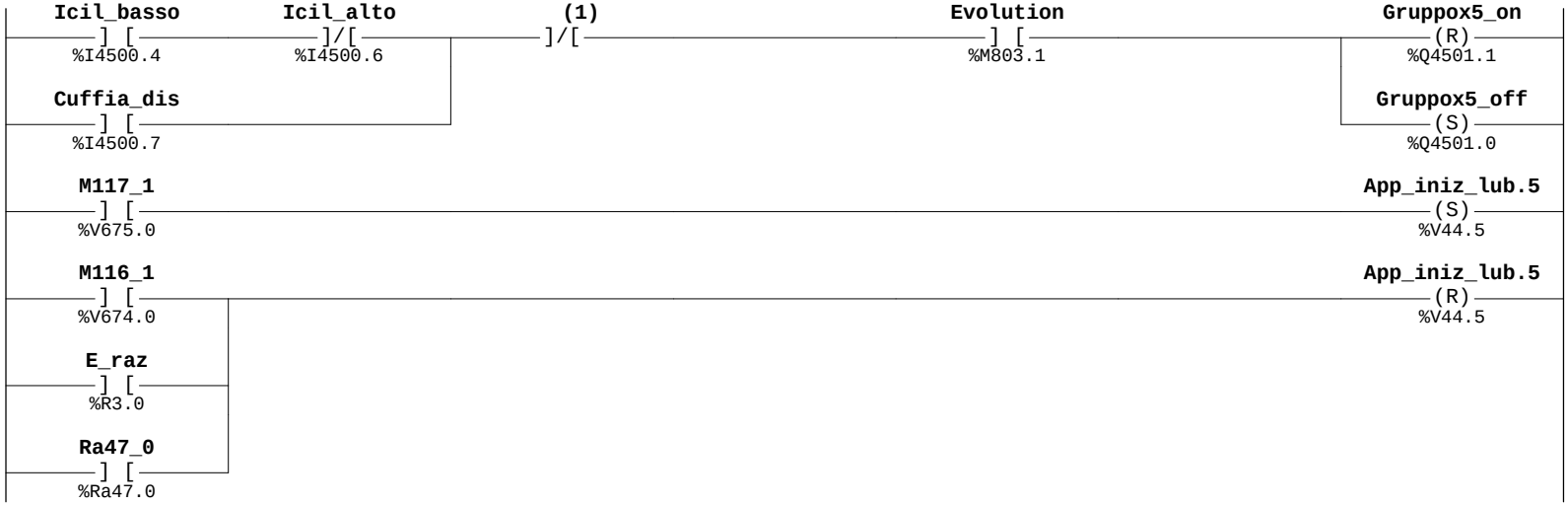
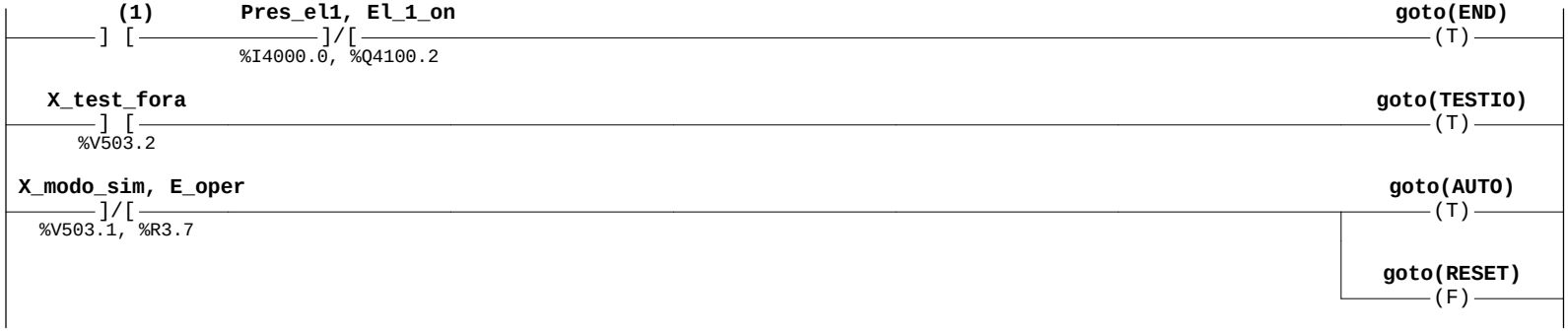
03 Label: Step:



(1) %V88.5, %V84.3, %Vf.6, %V44.5 : Ab_asst1, Test_el1, Pez_sblo, App_iniz_lub.5

04 Label: Step: Verifica se AUT o MDI



(1) %M800.4, %V100.0 : El_11kw, Conf_el1_cu

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05 Label: **TESTIO** Step:

Inverter on

V50_w > 5	**%V999.0**	**(1)**	**X_conv == 1**	**Res_sel1**	**Inv1_on_em1**	**Mem. inverter 1 richiesto da EM1**
]>[	] [	] [	]>[	]/[	(S)	
%V50.W > 0x5			%V401.B == 0x1	%Q4101.3	%V8.0	
Test_el1	**Inv1_on_em1**				**Inv1_on_em1**	**Mem. inverter 1 richiesto da EM1**
]/[	] [				(R)	
%V84.3	%V8.0				%V8.0	
X_ccw, Test_el1	**X_conv == 1**				**Inv1_ccw_em1**	**Mem. inverter 1 CCW da EM1**
] [	]>[				( )	
%V402.2, %V84.3	%V401.B == 0x1				%V8.1	
					goto(RESET)	
					(T)	

(1) %V84.3, %V22.6, %V402.1 : Test_el1, App_freq1_0, X_convon

06 Label: **AUTO** Step:

Inverter on

(1)	**%V999.0**	**(2)**	**App_freq1_0**	**Res_sel1**	**Inv1_on_em1**	**Mem. inverter 1 richiesto da EM1**
]/[	] [	]>[	] [	]/[	(S)	
			%V22.6	%Q4101.3	%V8.0	
Ra4b_4	**Inv1_on_em1**				**Inv1_ccw_em1**	**Mem. inverter 1 CCW da EM1**
] [	] [				(S)	
%Ra4b.4	%V8.0				%V8.1	
(3)	**Itir**			**Ra37_0**	**Ab_asst1**	**Abilitazione discesa el.1**
]/[	]/[			] [	(S)	
	%I4500.2			%Ra37.0	%V88.5	

(1) %V503.1, %R3.7, %R11.3, %V33.0 : X_modo_sim, E_oper, E10003, Ciclo_cu1
(2) %Ra4b.B & 0xf == 0x1 : Ra4b_4.B & 15 == 1
(3) %V503.1, %R3.7, %I4101.3, %R11.6, %V33.0 : X_modo_sim, E_oper, Setting, E10006, Ciclo_cu1

07 Label: **RESET** Step:

Disabilitazione elettromandrino

08 Label: Step:

Rotazione elettromandrino

09 Label: **END** Step:

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10 Label: Step: