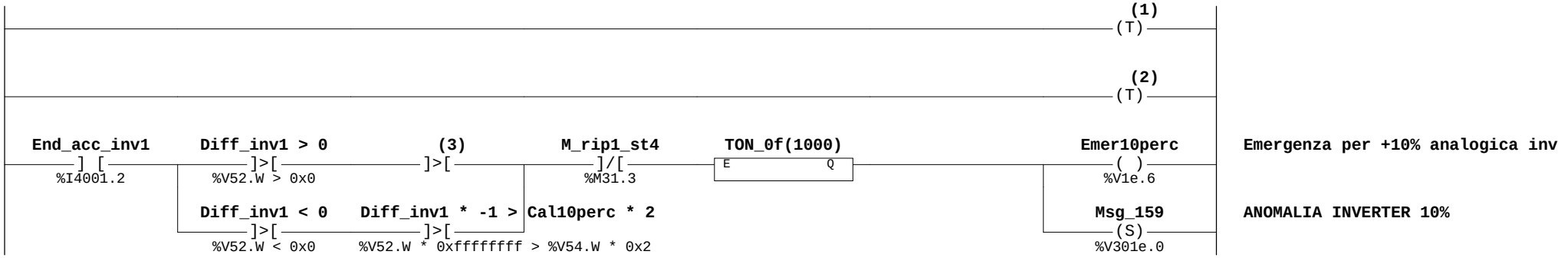
00 Label: Step: Lettura potenziometri analogica e bit lampeggio

(1) anai(0x10, %V66.&) : anai(16, V_pot2.&)
(2) anai(0x11, %V64.&) : anai(17, V_pot1.&)

01 Label: Step: Verifica ed emergenza 10 percento



(1) %V52.W = %V66.W - %V50.W : Diff_inv1 = V_pot2 - V50_w
(2) %V54.W = %V50.W * 0xa / 0x64 : Cal10perc = V50_w * 10 / 100
(3) %V52.W >= %V54.W : Diff_inv1 >= Cal10perc
[T] TON_0f(0x3e8) : TON_0f(1000)

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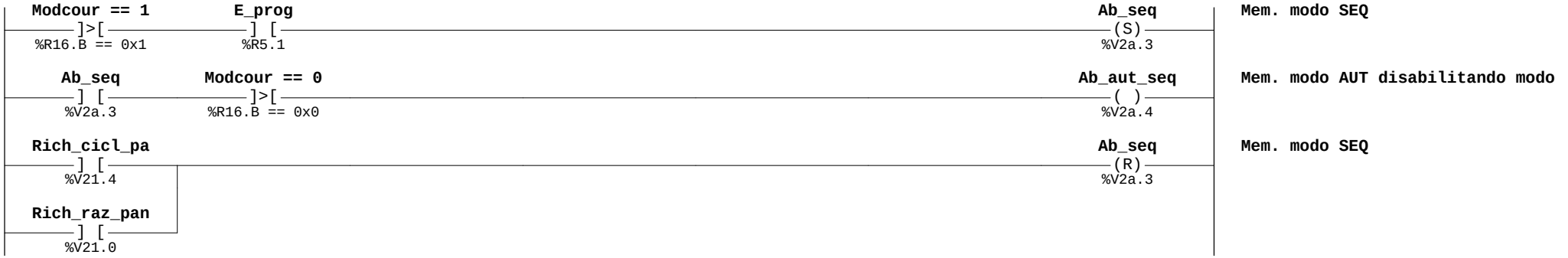
02 Label: Step: Rapporto potenziometro al 100%

(1) %V2060.W = %V2020.W + %V201d.B : Pot_100 = Ps_pt1app + Ps_pt1low

03 Label: Step: Scrittura valore potenziometri

(1) %W102.B = %V2060.W : Potav1 = Pot_100
(2) %W102.B = %V202f.B : Potav1 = Ps_pot2

04 Label: Step: Gestione modo sequenziale



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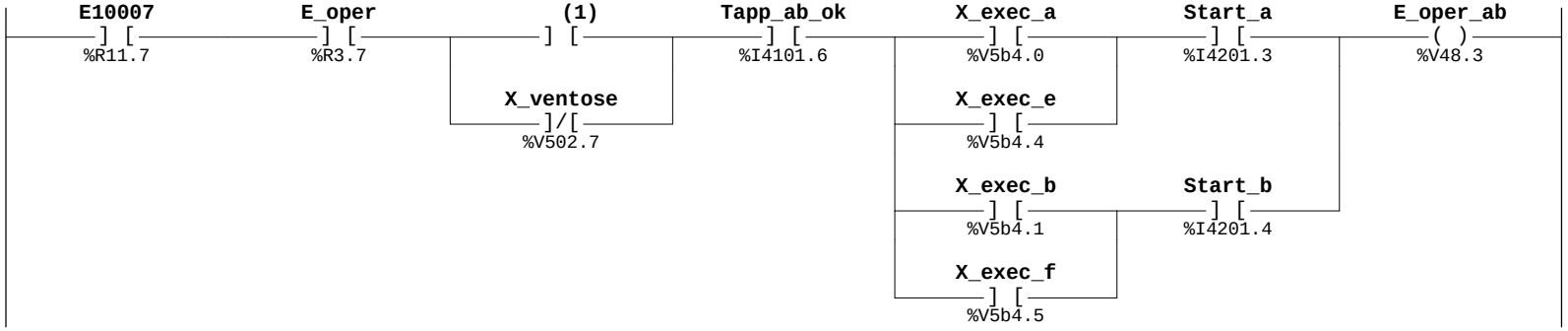
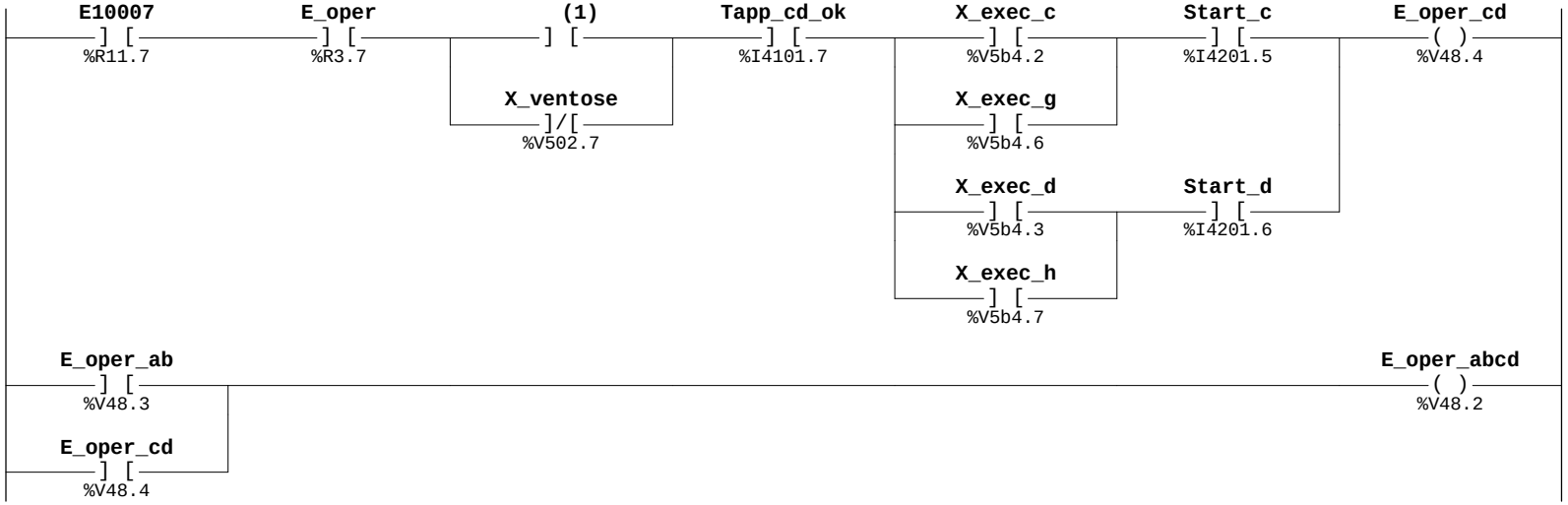
05 Label: Step: Gestione M0 con tappeti



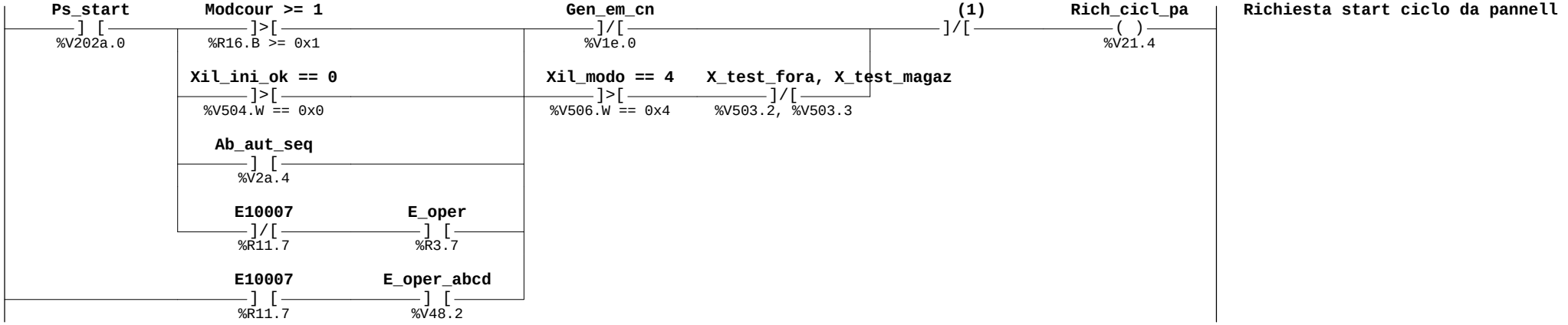
(1) %I4101.5, %I4101.7 : Tapp_cen_ok, Tapp_cd_ok

06 Label: Step: Gestione M0 con tappeti



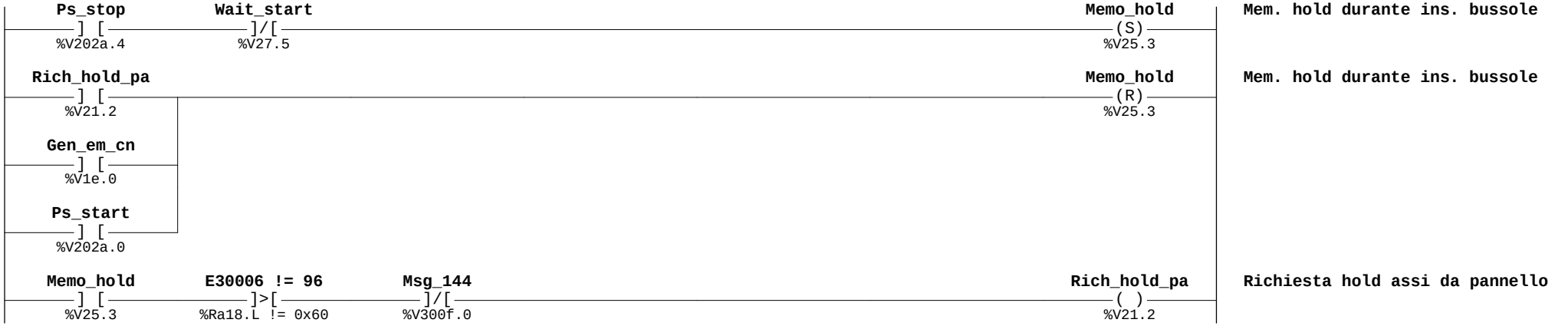
(1) %I4101.5, %I4101.6 : Tapp_cen_ok, Tapp_ab_ok

07 Label: Step: Gestione Start Ciclo (M00)



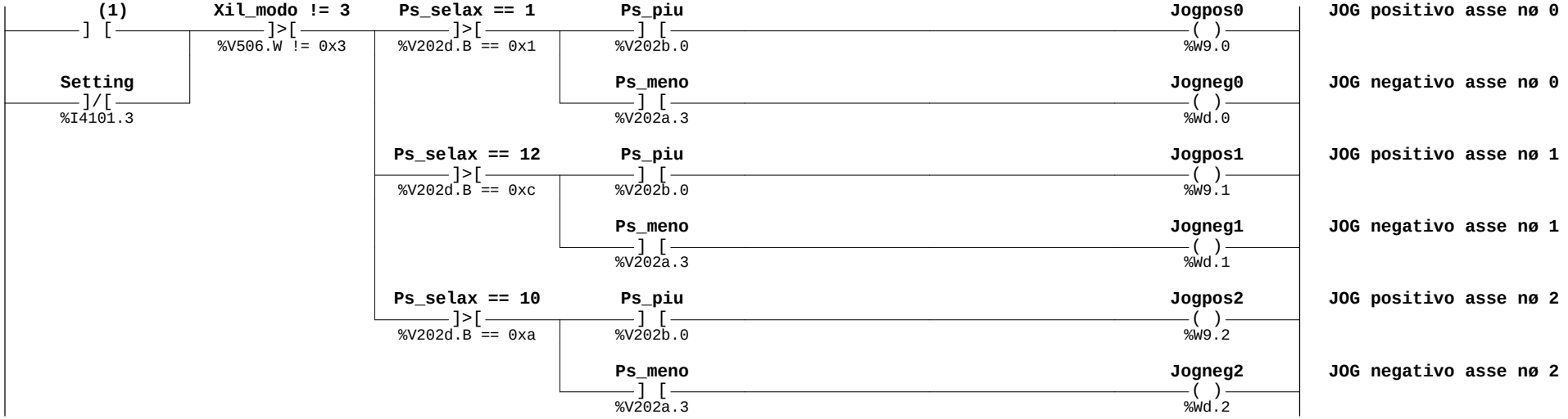
(1) %Vf.6, %R3.1 : Pez_sblo, E_arus

08 Label: Step: Gestione Stop Ciclo (M00)



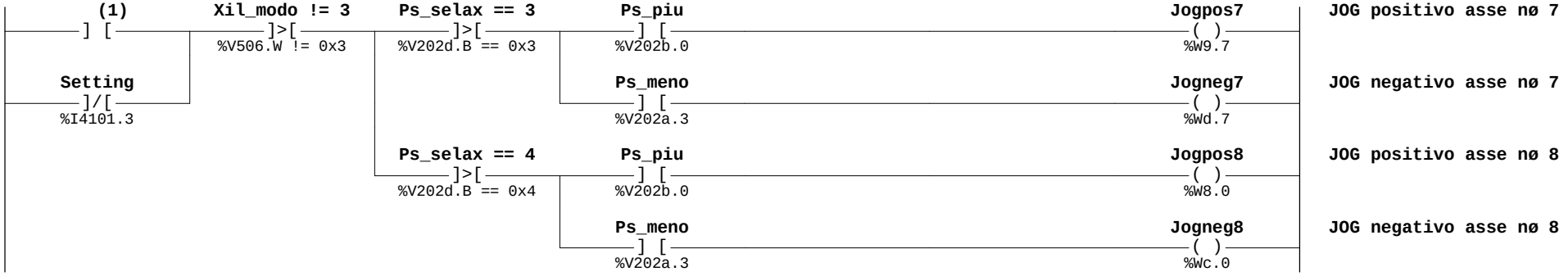
09 Label: Step: Gestione arresto opzionale (M01)

10 Label: Step: Gestione manipolatori assi



(1) %I4101.3, %I4001.3, %I4100.7 : Setting, Pul_um1, Pul_um2

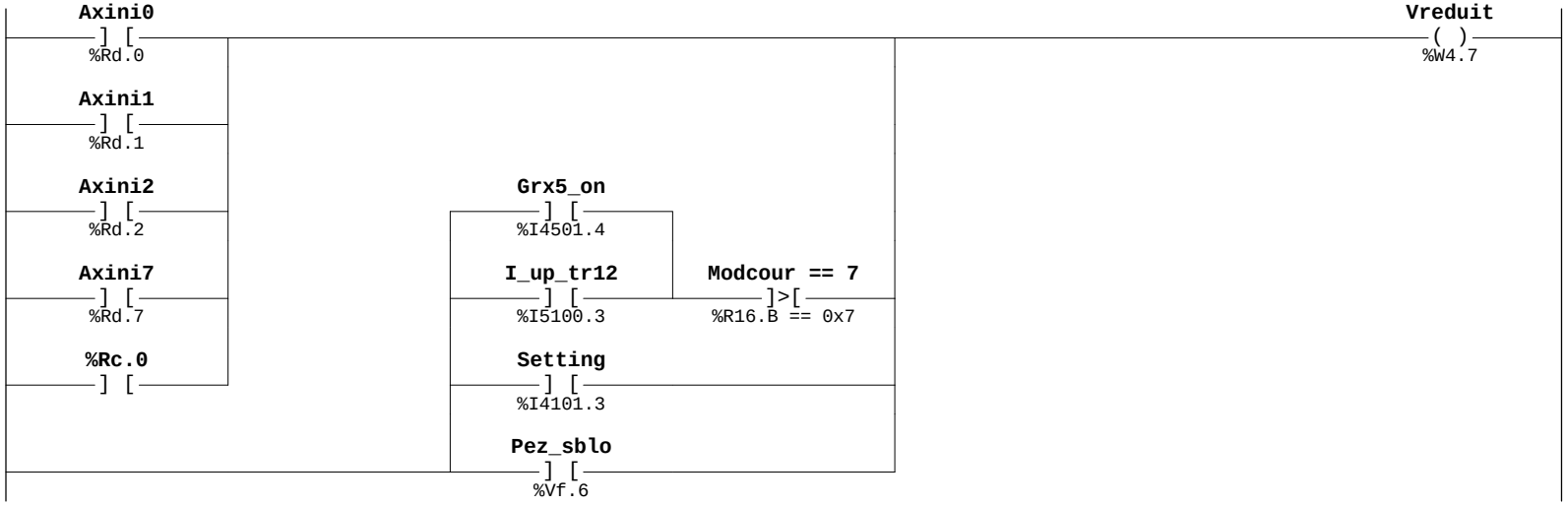
11 Label: Step: Gestione manipolatori assi



(1) %I4101.3, %I4001.3, %I4100.7 : Setting, Pul_um1, Pul_um2

12 Label: Step: Gestione velocità manuale

13 Label: Step: Gestione velocità ridotta

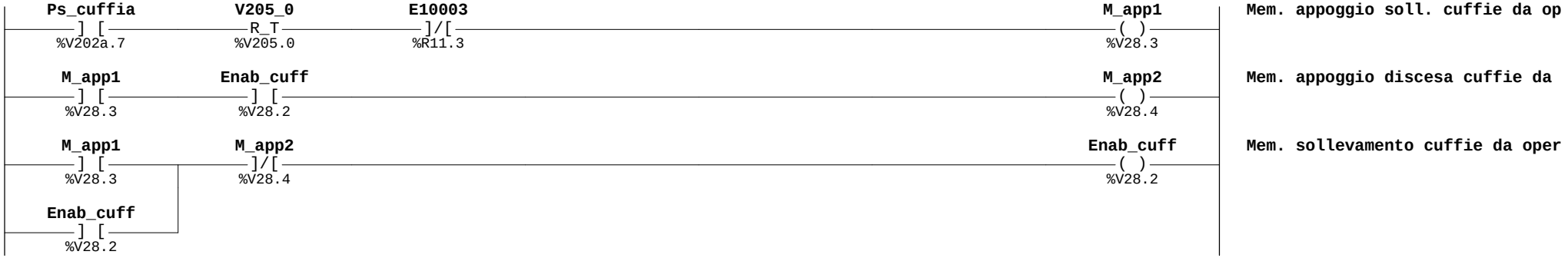


14 Label: Step: Gestione pulsante Reset

15 Label: Step:

Gestione led start/stop

16 Label: Step:



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