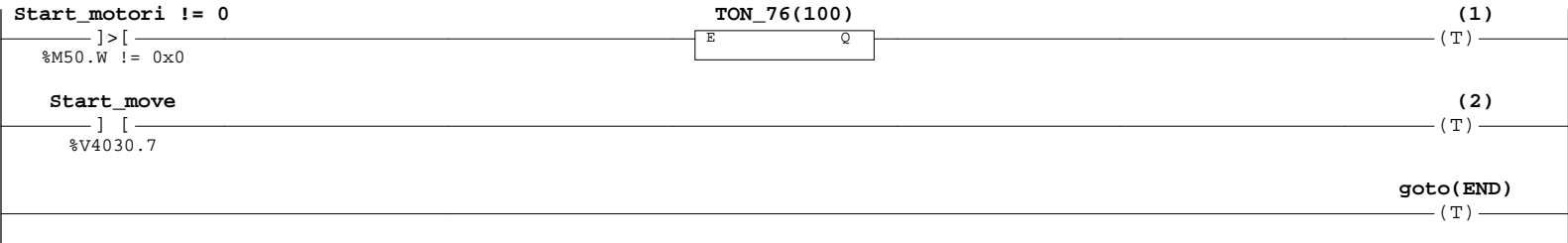


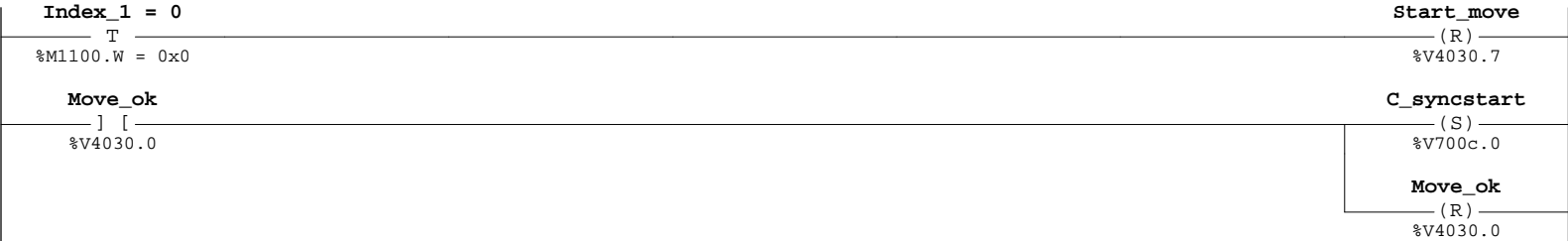
00 Label: Step: Start_motori %M50.W = 0



(1) %M50.W = 0x0 : Start_motori = 0
(2) %M50.W = 0x1 : Start_motori = 1
[T] TON_76(0x64) : TON_76(100)

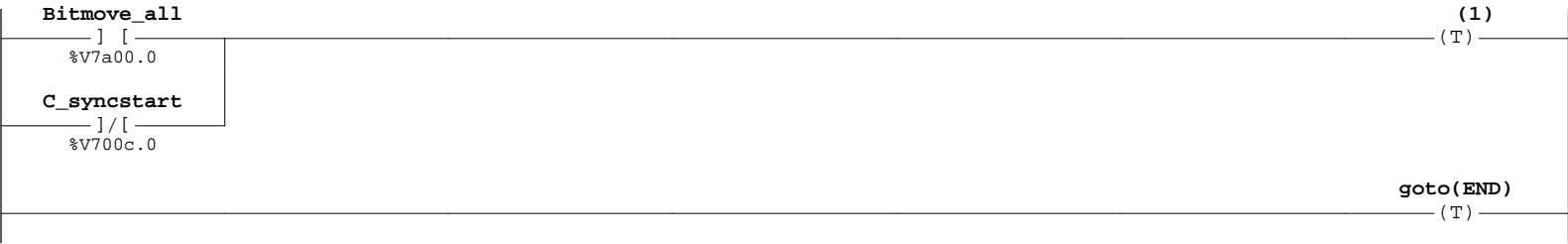
01 Label: Step: Start_motori %M50.W = 1

Start asse n..... se predisposto



start movimentazione motori
start assi sincronizzato
Predisposizione start motori

02 Label: Step: Start_motori %M50.W = 1

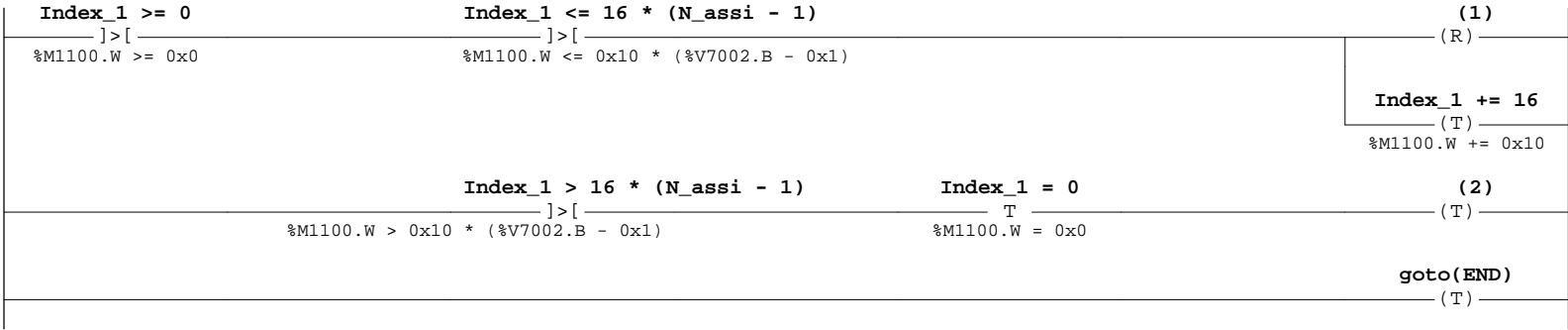


(1) %M50.W = 0x2 : Start_motori = 2

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Project: 1040_78.mch	TITRE	Date	28-02-2018
Module: MOVE_PV.XLA		%SP216 (00)	Page 1

03 Label: **RESET** Step: **Start_motori** %M50.W = 2

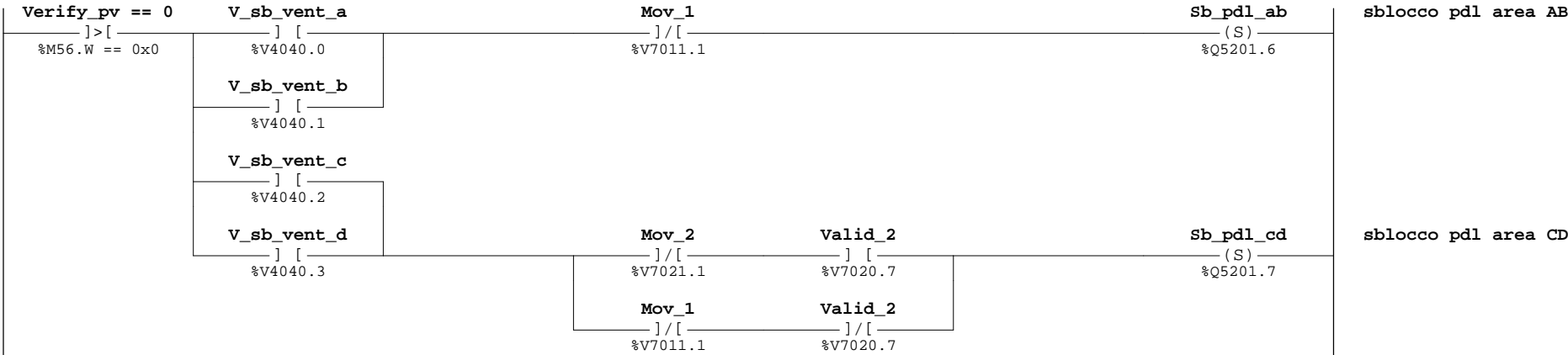
Verifica assi in movimento



(1) %V7010.3[%M1100.W] : P_syncro_1[Index_1]
(2) %M50.W = 0x3 : Start_motori = 3

04 Label: Step: **Start_motori** %M50.W = 3

Fine movimentazione assi



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05 Label: Step: Start_motori %M50.W = 3



(1) %M50.W = 0x0 : Start_motori = 0
[T] TON_76(0x3e8) : TON_76(1000)

06 Label: END Step: