00 Label: Step: **Emer_move** %M46.W **= 0**

Emer_move != 0 —]>[— %M46.W != 0x0

TON_77(3000) — E Q

Emer_move = 0 — (T) — %M46.W = 0x0

Start_motori > 0 —]>[— %M50.W > 0x0

Emer_move = 1 — (T) — %M46.W = 0x1

goto(END) — (T)

[T] TON_77(0xbb8) : TON_77(3000)

01 Label: Step: **Emer_move** %M46.W **= 1**

Raz_pv == 5 —]>[— %M58.W == 0x5

Index_14 = 0 — T — %M111a.W = 0x0

Index_15 = 0 — T — %M111c.W = 0x0

Emer_move = 2 — (T) — %M46.W = 0x2

goto(END) — (T)

02 Label: Step: **Emer_move** %M46.W **= 2**

Allarme ID inesistente su motore traversa 1

Tab_id == 0 —]>[— %V1350.B == 0x0

Alarm_pgm — ( ) — %V4031.5

Emer_move = 5 — (T) — %M46.W = 0x5

tentativo di posizionare una ven

03 Label: **ID** Step: **Emer_move** %M46.W **= 2**

index_15 = n° piani area AB

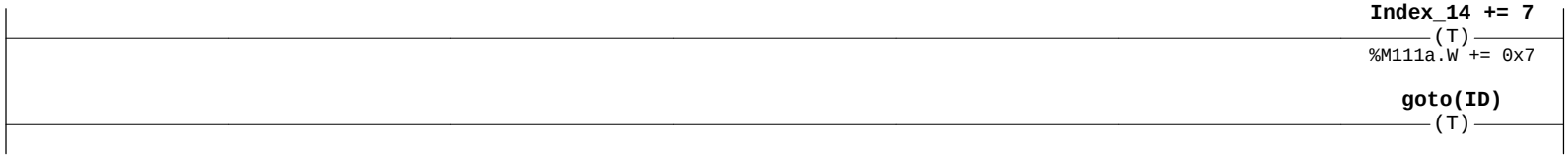
Tab_id[Index_14] == Tab_id —]>[— %V1350.B[%M111a.W] == %V1350.B

Index_15 += 1 — (T) — %M111c.W += 0x1

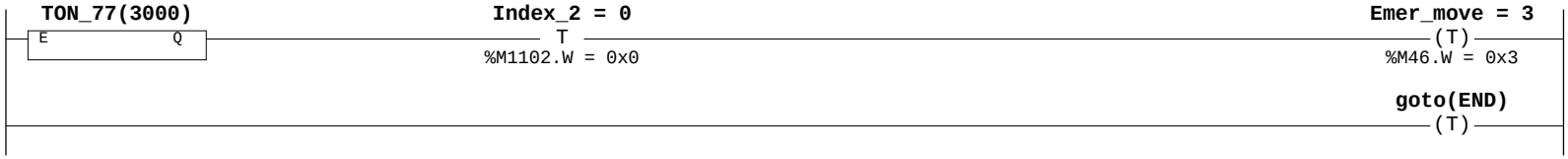
goto(VAI) — (F)

Author:		**NUM TOOLS**
Company:		
Project: **1040_78.mch**	**TITRE**	Date **28-02-2018**
Module: **EMER_PV.XLA**	**%SP213 (00)**	Page **1**

04 Label: Step: **Emer_move** %M46.W **= 2**

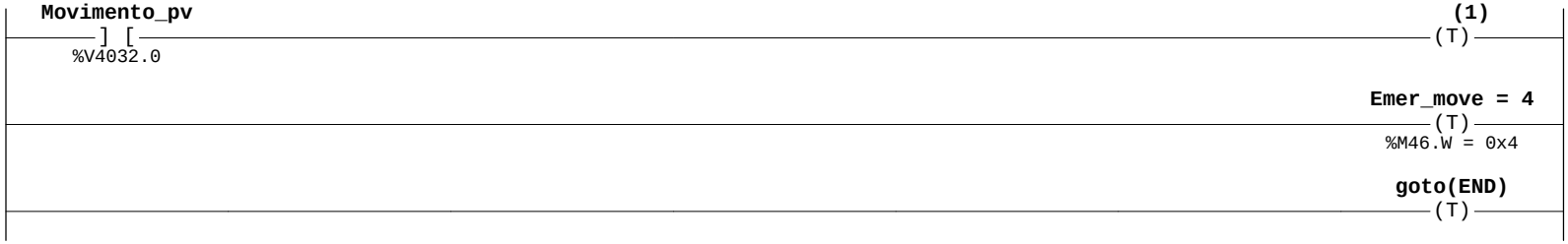


05 Label: **VAI** Step: **Emer_move** %M46.W **= 2**



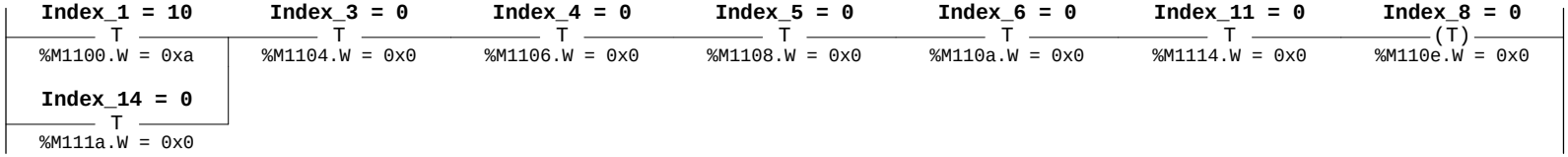
[T] TON_77(0xbb8) : TON_77(3000)

06 Label: Step: **Emer_move** %M46.W **= 3**

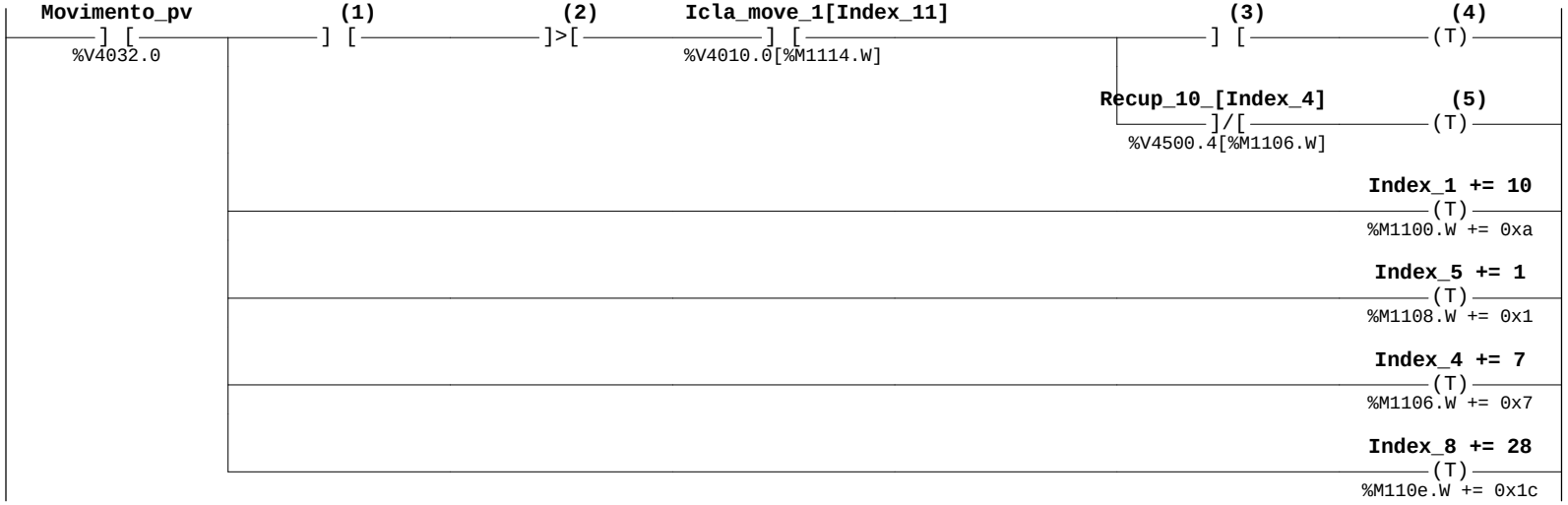


(1) %V4100.B = %V4000.B[%M1102.W] : V4100 = V4000[Index_2]

07 Label: Step: **Emer_move** %M46.W **= 4**

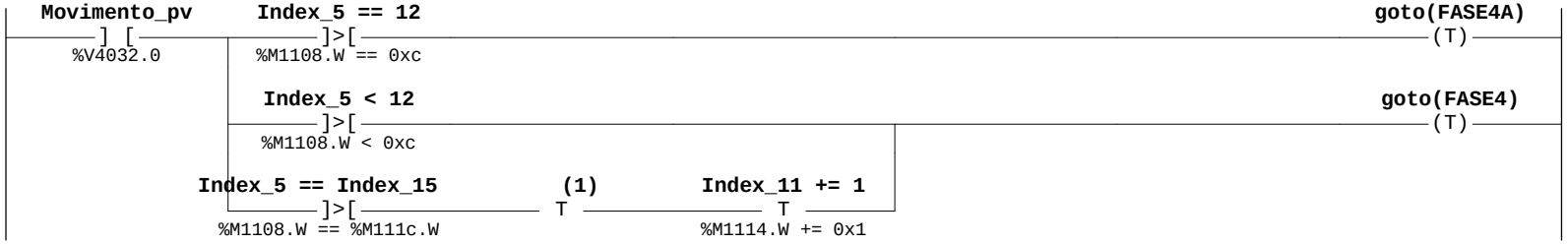


08 Label: **FASE4** Step: **Emer_move** %M46.W **= 4**



(1) %V4500.3[%M1106.W] : Sincro_10_[Index_4]
(2) %V4100.B == %M1100.W : V4100 == Index_1
(3) %V4500.4[%M1106.W] : Recup_10_[Index_4]
(4) %M2010.L[%M110e.W] = %V7018.L[%M1104.W] - %V1290.B[%M1106.W] : Piano_10[Index_8] = Pos_reale_1[Index_3] - Tab_asola[Index_4]
(5) %M2010.L[%M110e.W] = %V7018.L[%M1104.W] + %V1290.B[%M1106.W] : Piano_10[Index_8] = Pos_reale_1[Index_3] + Tab_asola[Index_4]

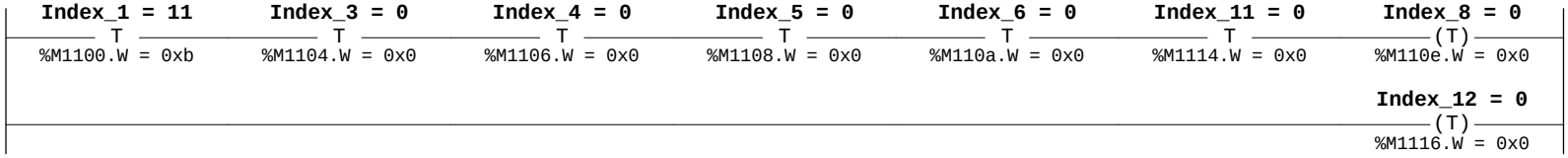
09 Label: Step: **Emer_move** %M46.W **= 4**



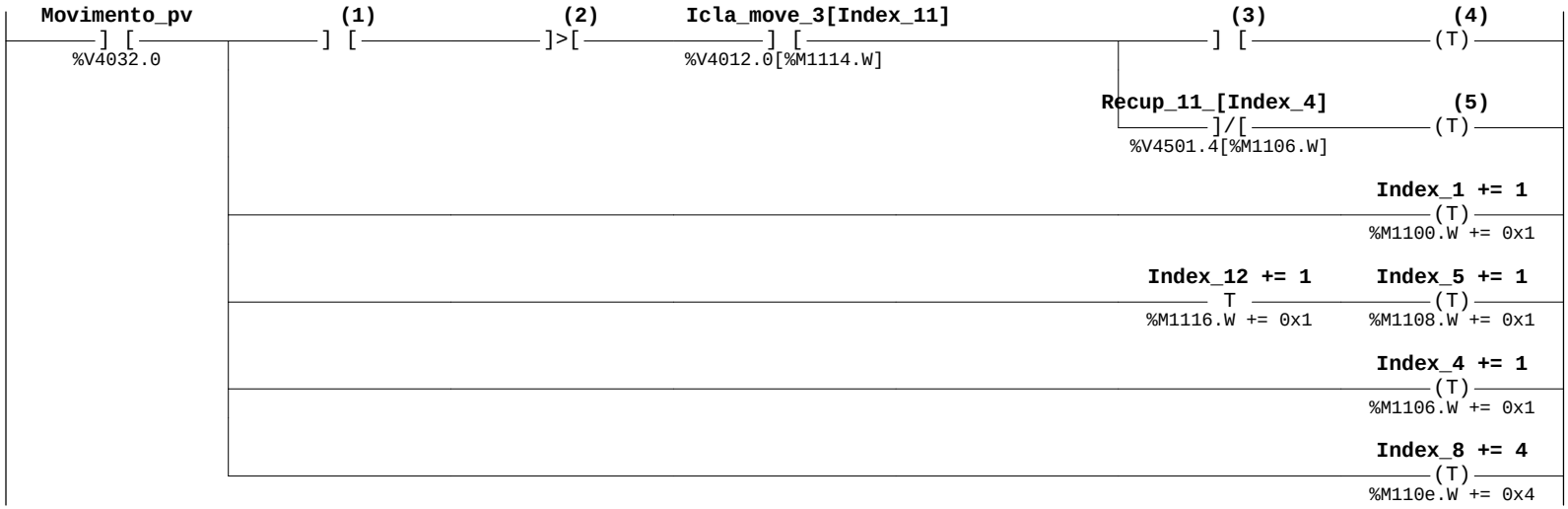
(1) %M1104.W += 0x1 * 0x10 : Index_3 += 1 * 16

Author:		**NUM TOOLS**
Company:		
Project: **1040_78.mch**	**TITRE**	Date **28-02-2018**
Module: **EMER_PV.XLA**	**%SP213 (08)**	Page **3**

10 Label: **FASE4A** Step: **Emer_move** %M46.W **= 4**

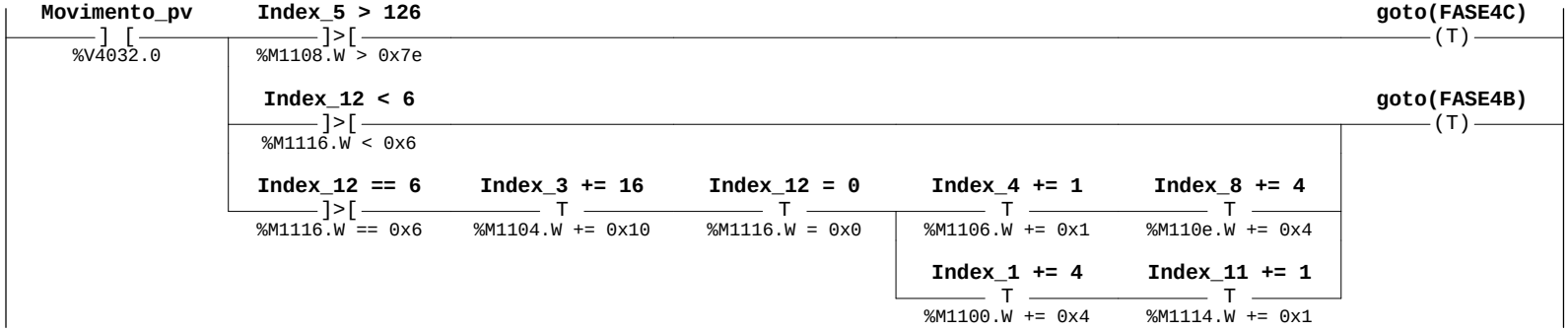


11 Label: **FASE4B** Step: **Emer_move** %M46.W **= 4**

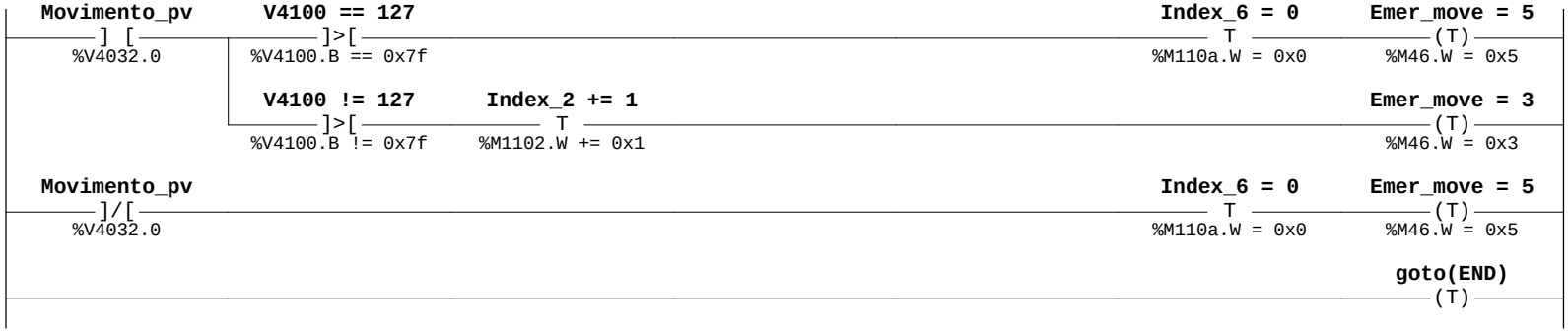


(1) %V4501.3[%M1106.W] : Sincro_11_[Index_4]
(2) %V4100.B == %M1100.W : V4100 == Index_1
(3) %V4501.4[%M1106.W] : Recup_11_[Index_4]
(4) %M2014.L[%M110e.W] = %V7038.L[%M1104.W] - %V1291.B[%M1106.W] : Ventosa_11[Index_8] = Pos_reale_3[Index_3] - %V1291.B[Index_4]
(5) %M2014.L[%M110e.W] = %V7038.L[%M1104.W] + %V1291.B[%M1106.W] : Ventosa_11[Index_8] = Pos_reale_3[Index_3] + %V1291.B[Index_4]

12 Label: Step: **Emer_move** %M46.W **= 4**



13 Label: **FASE4C** Step: **Emer_move** %M46.W **= 4**



Author:		**NUM TOOLS**
Company:		
Project: **1040_78.mch**	**TITRE**	Date **28-02-2018**
Module: **EMER_PV.XLA**	**%SP213 (12)**	Page **5**

14 Label: **FASE5** Step: **Emer_move** %M46.W **= 5**

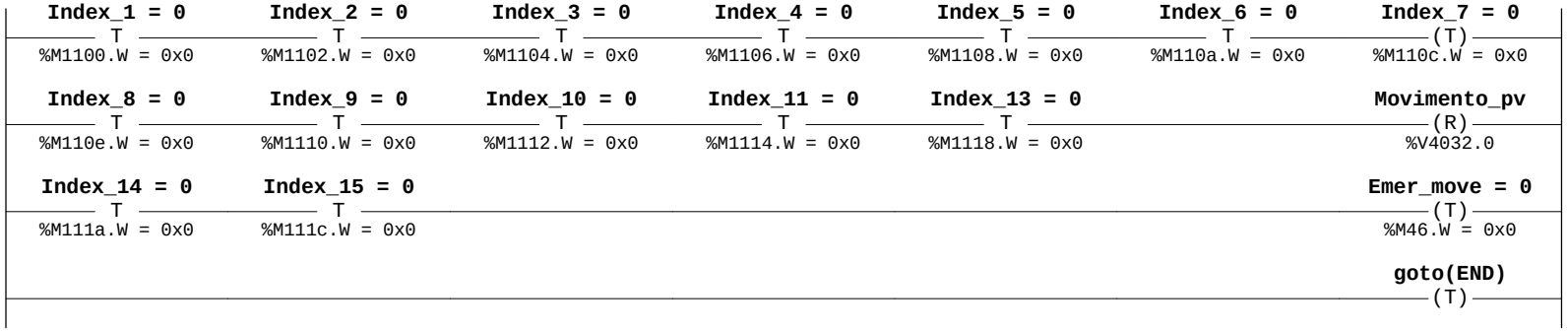
reset bit park + mpark

(1) %V4500.B[%M110a.W] = 0x0 : Piano10[Index_6] = 0

15 Label: **RESMOVE** Step: **Emer_move** %M46.W **= 5**

(1) %V4010.0[%M1114.W] : Icla_move_1[Index_11]

16 Label: Step: **Emer_move** %M46.W **= 5**



piani o ventose in movimento

Author:		**NUM TOOLS**
Company:		
Project: **1040_78.mch**	**TITRE**	Date **28-02-2018**
Module: **EMER_PV.XLA**	**%SP213 (14)**	Page **6**

17 Label: **END** Step:

18 Label: Step: