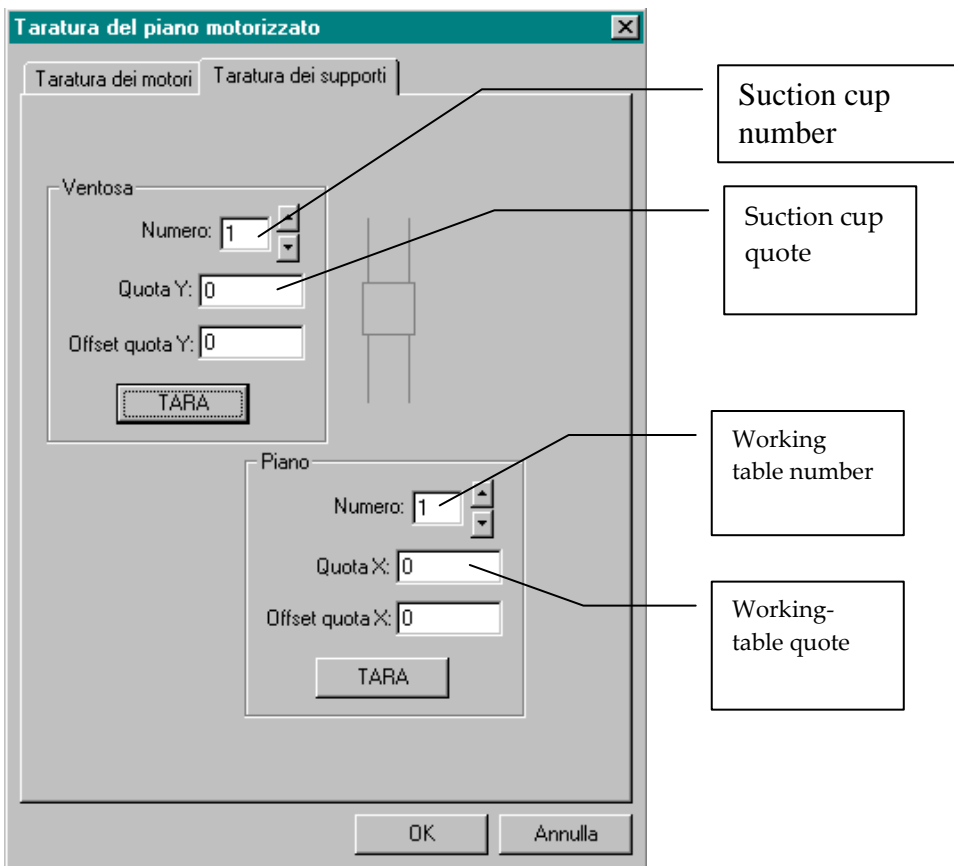
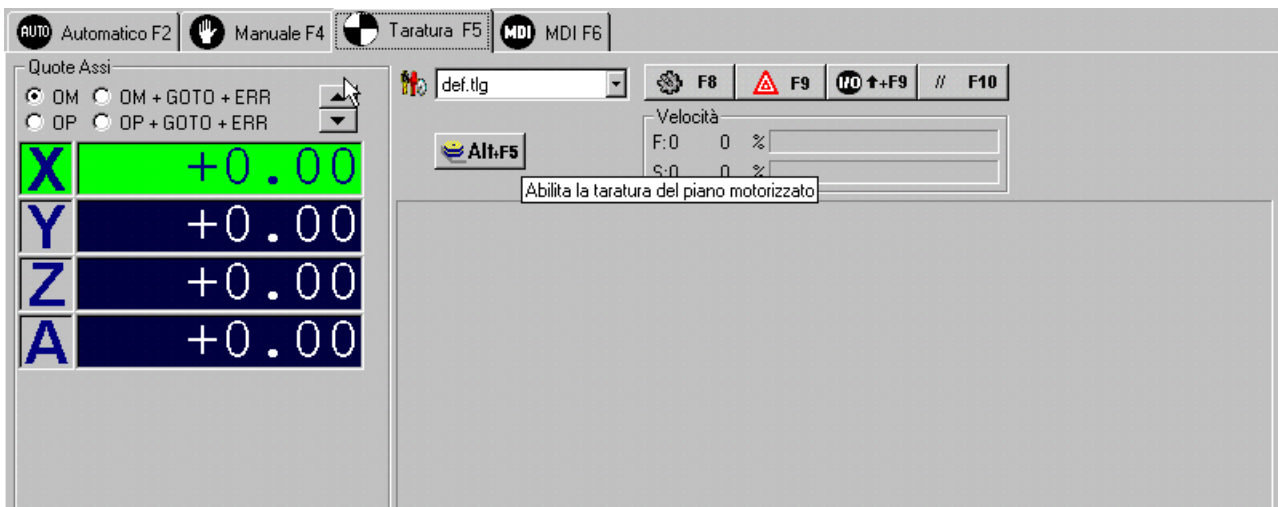


working tables and suction cups Calibration



**N.B. edit the quote in “Quota X” or “Y” text box and confirm by “Tara” key
Use the parameter “Offset quote” only with special suction cups.**

Calibration of the working table motors and suction cup

Taratura del piano motorizzato

Taratura dei motori | Taratura dei supporti

Asse Numero: 1

TARA

AGGIORNA

Finecorsa S: S0 0 S1 0

Finecorsa D: D0 0 D1 0

Finecorsa W: W0 0 W1 0

Posizione e Verso di rotazione: Posizione 0 ☐ Inverso

OK Annulla

Motor address (ID)
See electrical diagram page 80

Enable check
YES all bars motor drive
YES cups with chain on right side.
NO cups with chain on left side

Motor increments without decimal

N.B. the parameter “Asse numero” corresponds to the ID number of the motor

- Key “Tara” writes the parameters to the servodrive card
- key “UPDATE” reads the parameters from the servodrive card

motor increments calculation:

$$\text{NEW Position (motor increments)} = \frac{\text{REAL QUOTE Piston (measured in the middle) mm}}{0.2844}$$

0.2844= 0.286 (Real multiplier factor) - 0.0016 (error_shift on motorpl.cfg file)