

00 Label: Step:

Contatore per CN pronto

E_cnpret] [%R5.0	Cont_cnx >= 20 %V23.B >= 0x14	Cnpret_x () %V511.5
Cont_cnx <= 20 %V23.B <= 0x14		Cont_cnx += 1 (T) %V23.B += 0x1
		sp(4) (T) sp(0x4)
		sp(100) (T) sp(0x64)

CN Pronto (0=no 1=si)

01 Label: Step:

Lub_aut] [%M802.4	sp(23) (T) sp(0x17)
	sp(25) (F) sp(0x19)
E30023 != 0 %Ra5c.L != 0x0	M_lub = E30023 (T) %M8.W = %Ra5c.L
M_lub == 0 %M8.W == 0x0	M_lub = 180 (T) %M8.W = 0xb4

Author:		NUM TOOLS	
Company:			
Project: 1040_78.mch	TITRE	Date	28-02-2018
Module: TS1.XLA		%TS1 (00)	Page 1