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# CE 331

## Lab 5

# Particle Size and Density



# Objective

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- Quantify some aggregates properties such as:
  - different types of density/specific gravity (DRUW, bulk specific gravity, SSD specific gravity and apparent specific gravity)
  - Percent of Absorption (ABS)
  
- Understanding the concept of packing of the aggregates and quantifying the particle size distribution and fineness modulus



# Dry Rodded Unit Weight

The procedure:

- Calibrate the volume of bucket
- Take the mass of the bucket empty
- Fill the bucket with a sample of the  $\frac{1}{2}$  to  $\frac{3}{4}$  inch size gravel (3 layers, 25 times)
- Take the mass of the full bucket
- Determine the DRUW

Glass plate

Bucket



Tamping  
rod



Straight edge



Temperature		kg/m <sup>3</sup>	lb/ft <sup>3</sup>
°C	°F		
15.6	60	999.01	62.366
18.3	65	998.54	62.336
21.1	70	997.97	62.301
23.0	73.4	997.54	62.274
23.9	75	997.32	62.261
26.7	80	996.59	62.216
29.4	85	995.83	62.166



Thermometer

**ASTM C29**



# Dry Rodded Unit Weight

- $DRUW = \frac{(G-T)}{V}$
- $G$ : Mass of aggregate, container, glass plate
- $T$ : Mass of empty container, glass plate
- $V$ : Volume of container

$$\rangle V = \frac{G_{water} - T}{\rho_{water}}$$

Temperature		kg/m <sup>3</sup>	lb/ft <sup>3</sup>
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# Bulk, SSD, Apparent Specific Gravity and ABS

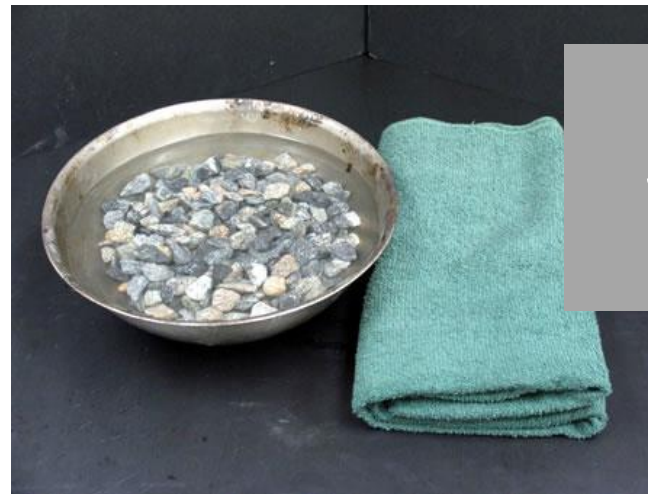
The procedure:

- Measure weights

**Buoyant Mass**



**Oven Dry Mass**



**Saturated  
Surface Dry  
Mass**



# Bulk, SSD, Apparent Specific Gravity and ABS

## Dry Rodded Unit Weight Specific Gravity [-]

includes inter-particle pore space

$$G_{DRUW} = \frac{DRUW}{\rho_w}$$

## Bulk Specific Gravity [-]

Excludes inter-particle pore space

Allows you to determine the volume occupied by the only dry particles if you know their mass, or viceversa

$$G_{sb} = \frac{M_{OD}}{M_{SSD} - M_{inW}}$$

## Bulk SSD Specific Gravity [-]

Includes the mass of the intra-particle pore water

Useful when dealing with aggregate that has water in its pores

$$G_{SSD} = \frac{M_{SSD}}{M_{SSD} - M_{inW}}$$



# Bulk, SSD, Apparent Specific Gravity and ABS

## Apparent Specific Gravity [-]

Excludes all pore space

Approximates the true specific gravity of the material

$$G_{sa} = \frac{M_{OD}}{M_{OD} - M_{inW}}$$

## Percentage Absorption [%]

It is an approximate measure of the intra-particle porosity

$$ABS = \frac{M_{SSD} - M_{OD}}{M_{OD}} \cdot 100$$

$$G_{SA} > G_{SSD} > G_{SB}$$



# Particle Size Distribution and Fineness Modulus



## Fineness Modulus [%]

The larger, the more coarse the aggregate

Typical fineness modulus for fine aggregates is between 2.7 and 3.0

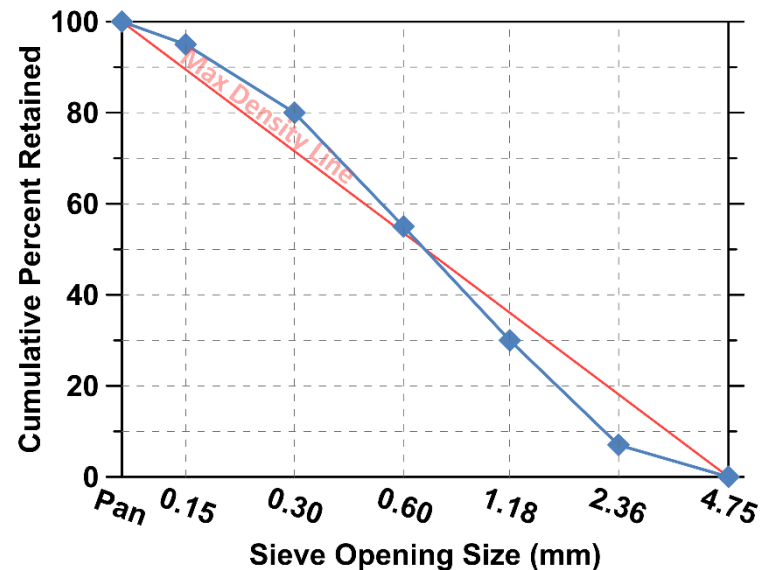
$$FM = \frac{\sum \text{cumulative \% retained}^*}{100}$$

\* On sieve sizes 0.15, 0.3, 0.6, 1.18, 2.36, 4.75 mm

## Particle Size Distribution

Well/Gap/Uniformly Graded

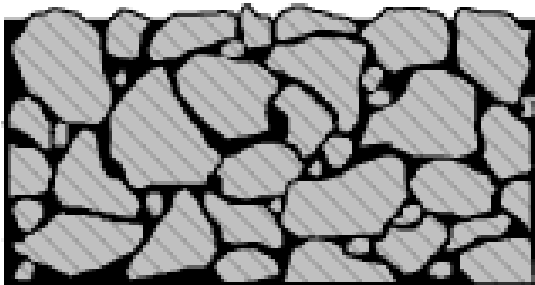
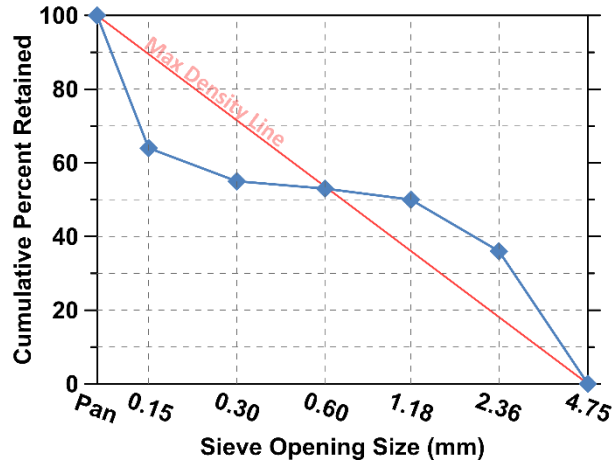
$$\text{Max Density } P = \left( \frac{d}{D} \right)^{0.45}$$



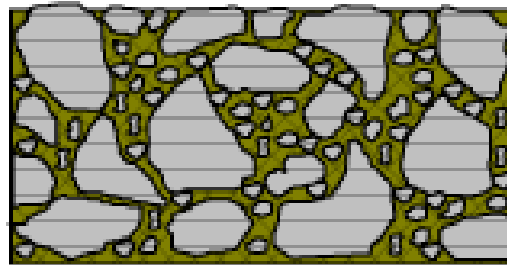
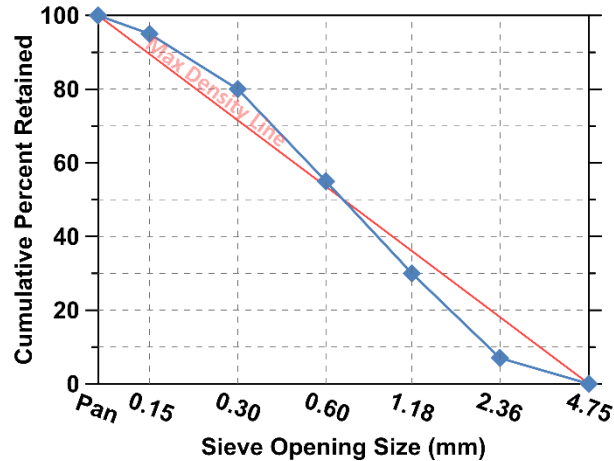




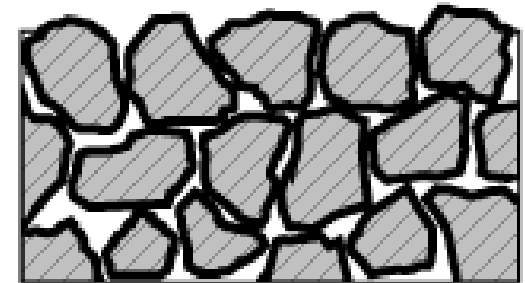
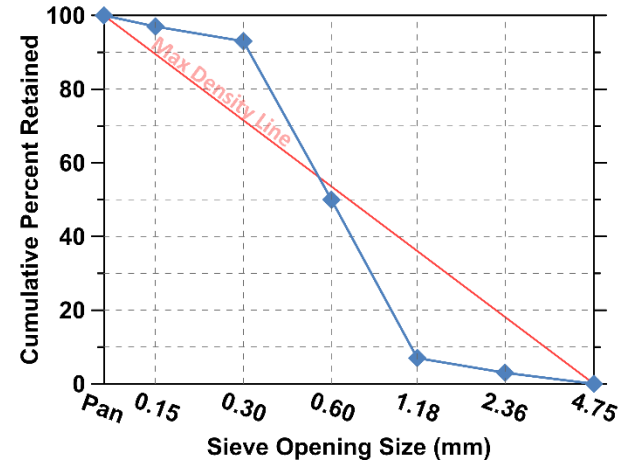
# Particle Size Distribution and Fineness Modulus



**GAP-GRADED**



**WELL GRADED**



**UNIFORMLY-  
GRADED**



# CE 331 : Aggregates Lab

Name

Date

Session

## Data Collection

DRUW	Bucket + Glass Plate [g]	
	Bucket + Glass Plate + Water [g]	
	Bucket + Glass Plate + Aggr [g]	
	Water Temperature [ $^{\circ}$ C]	
	Aggregates [g]	

G and ABS	Dry Aggregate ( $M_{OD}$ ) [g]	
	Saturated, Surface Dry Aggr ( $M_{SSD}$ ) [g]	
	Buoyant Aggregate ( $M_{inW}$ ) [g]	
	Water Absorbed (ABS %)	

Particle Size Distribution - FM					
Sieve Size [mm]	Mass of Sieve [g]	Mass of Sieve + Aggregate [g]	Mass of Aggregate [g]	Mass Retained [%]	Cumulative Retained [%]
4.75					
2.36					
1.18					
0.6					
0.3					
0.15					
Pan					

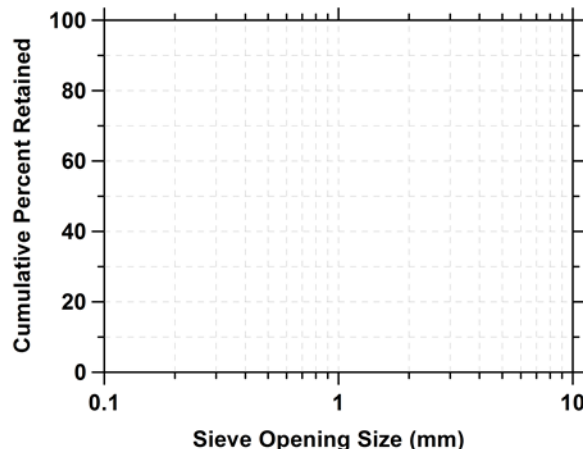
Sum: \_\_\_\_\_

## Results

	Unit	Value
DRUW		
$G_{DRUW}$		
$G_{SB}$		
$G_{SSD}$		
$G_{SA}$		
ABS		

	Unit	Value
Fineness Modulus		
Type of PSD		

Plot Cumulative Retained vs Sieve Size



Main steps of Hand Calculation