

BansilalRamnathAgarwal Charitable Trust's  
**Vishwakarma Institute of Information Technology**  
*(Department of Electronics & Telecommunication)*



A  
*Project entitled*

**“Smart Wireless Controlled Pick-N-Place Line Following  
Robot”**

*Submitted by*

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Employability Skills and Mini Project

T.E. Electronics & Tele-Communication

*of*

*University of Pune*

*Under the supervision of*

**(Dr.S.R.Joshi)**

*Year 2018 – 2019*

BansilalRamnathAgarwal Charitable Trust's  
**Vishwakarma Institute of Information Technology**  
*(Department of Electronics & Telecommunication)*

**CERTIFICATE**

This is to certify that the project “**Smart Wireless Controlled Pick N Place Line Following Robot**” has been successfully completed by

Arpit Shrivastava  
Durgesh Vitore  
Tejas Shinde

It is a work done by the students and has not been submitted previously by any other student/students.

The work is done, on the basis of the work allotted to these students, based on various Project ideas presented by them.

This project report is being submitted as a part of the subject Mini Project and Seminar at T.E.-E&TC

(Dr.S.R.Joshi)

Project Guide

(Dr.S.V.Kulkarni)

H.O.D- E& TC

## **ACKNOWLEDGEMENT**

The ‘Smart Wireless Pick and Place Robot’ designed and develop by us is a small effort in taking a step towards automation in day to day life things.

At first, we would like to express our sincere gratitude to our project guide Dr.S.R.Joshi for Motivating us to implement such idea and also keeping us on track throughout the project by providing constant guidance and all the support we required to complete the project.

We are also grateful and indebted to Dr.S.V.Kulkarni for constantly putting efforts to enhance our skills and required knowledge about various aspects that are required for making a successful project.

We are also thankful to entire teaching and non-teaching staff of the electronics and Telecommunication Department.

Last but not the least we would like to thank each and every person who helped us directly or indirectly to complete this project.

Arpit Shrivastava

Durgesh Vitore

Tejas Shinde

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## **1. INTRODUCTION:**

Mankind has always struggled to find alternatives for himself to work in hostile zones and carry out his orders. The popular concept for this is robot which is machine that performs specific task according to orders given to it.

As next industrial revolution is upon us, as industry 4.0 brings a new wave of connected manufacturer's and smart factories. Industry 4.0 involves a combination of automation and the IOT, which collectively create smart factory.

The modern industry is moving from automation towards "Robotization" to maintain product quality and increase productivity. Today's robots provide more and more anthropomorphic structure and human capabilities in these.

Here how a pick and place robot can be designed for industries where store rooms are to be managed or loading and packing is to be done. Various problems and obstructions are taken into consideration and analysed taken into consideration while designing the robot.

### **1.1 AIM AND OBJECTIVE:**

The main objective of pick and place robot is picking the object from source location and place it to desired destination. The mechanical arm is arrangement made for picking and placing the object. For detection purpose proximity sensors are used.

The robot is made of three sections. The top gripper unit is to pick and place any object. The bottom driving unit is to move the object to location specified by user. And control unit which will control the operation of whole system.

In Short, this project is to design an autonomous robot with complete system that allow the robot to identify predefined locations and interact with desired object.

### **1.2 IMPORTANCE:**

In today's scenario, the industry having a problem by human life in some hazardous duty service. Robots can work in hazardous environments where unprotected human would quickly die.

## 2. BACKGROUND:

Automation as a technology is concerned with the use of mechanical, electrical, electronic and computer-based control systems to replace human beings with machines, not only for physical work but also for the development of information processing. Industrial automation, which started in the eighteenth century as fixed automation has transformed into flexible and programmable automation in the last 15 or 20 years. Computer numerically controlled machine tools, transfer and assembly lines are some examples in this category

Scientific interpretation of science fiction scenario propounds a robot as an automatic machine that is able to interact with and modify the environment in which it operates. Therefore, it is essential to define what constitutes a robot. Different definitions from diverse sources are available for a robot.

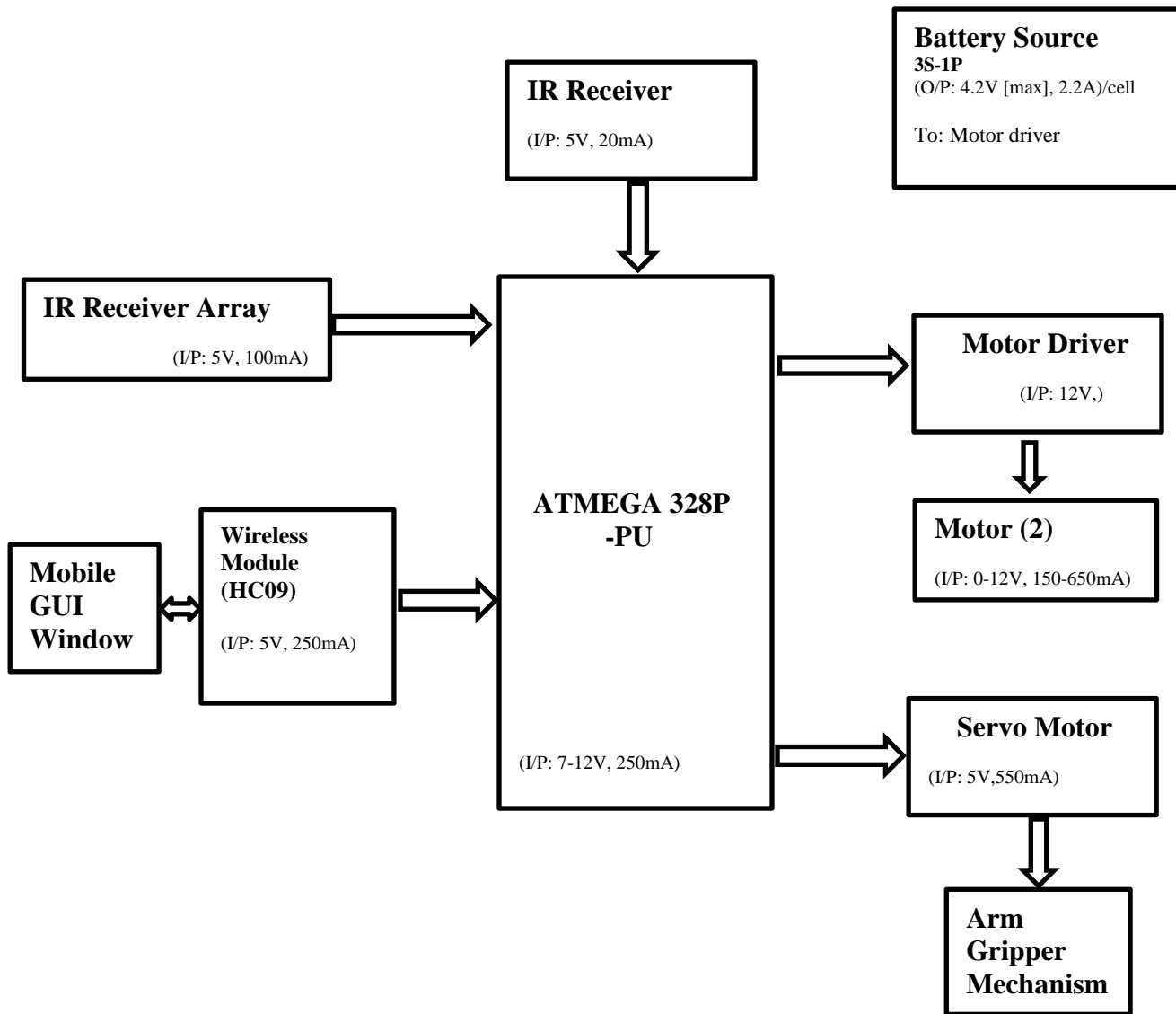
Three laws of Robotics:

1. A robot should not injure a human being or, through inaction, allow a human to be harmed.
2. A robot must obey orders given by humans except when that conflicts with the First Law.
3. A robot must protect its own existence unless that conflicts with the First or Second law.

For our project we decided to make a pick and place robot. Through the literature survey we found basic principles of pick and place robots and many associated problems that are needed to be solved.

Optimization of these robots is still very important field. main specifications of pick and place robots are speed of operation, precision, maximum load, range of motion and cost.

### 3. BLOCK DIAGRAM:



- Input and output devices: Wireless Module, Infrared Sensors, Motor Driver, Servo Motors.
- Input device: Mobile app Bluetooth terminal.
- Mechanical devices: Gripper, Chassis.

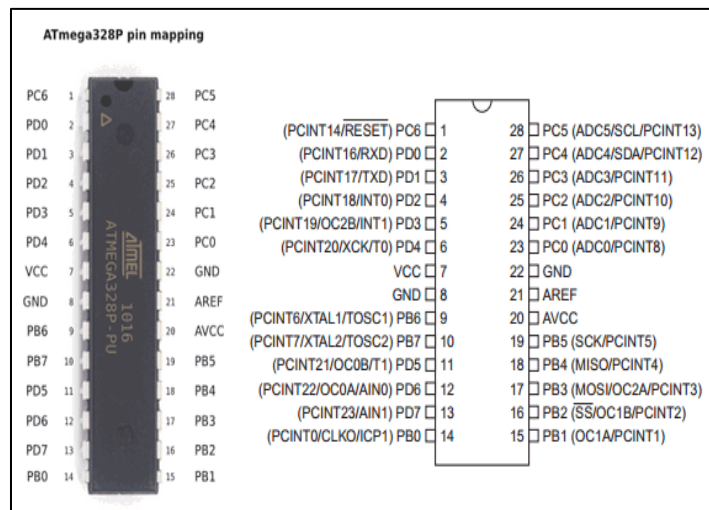
## 4. ELECTRONIC AND HARDWARE DESIGN ASPECTS:

### 4.1 MICROCONTROLLER:

Microcontroller is necessary to read data provided by all sensors and to provide instructions to the whole system. It controls movement of robot in the direction provided by user with the help of Bluetooth module. It is the Brain of Robot.

For this application, we are using ATMEGA328P-PU. The software which we are using is Arduino IDE which is an open source software. The programmer for ATMEGA328P-PU is also cheap.

PARAMETERS	PIC18F4550	PIC16FXXX	ATMEGA328P-PU
CPU Speed (MIPS)	12	5	<b>20</b>
Operating Frequency	<b>48MHz</b>	20MHz	20MHz
RAM (bytes)	<b>2048</b>	368	<b>2048</b>
CCP Module	1	<b>2</b>	<b>2</b>
ADC	<b>13 Channel 10 bits</b>	8 Channel 10 Bit	8 Channel 10 Bit
Operating Voltage	2V-5.5V	2V-5.5V	<b>1.8-5.5V</b>
USB Support	<b>Yes</b>	No	N0
Price	300	200	<b>110</b>



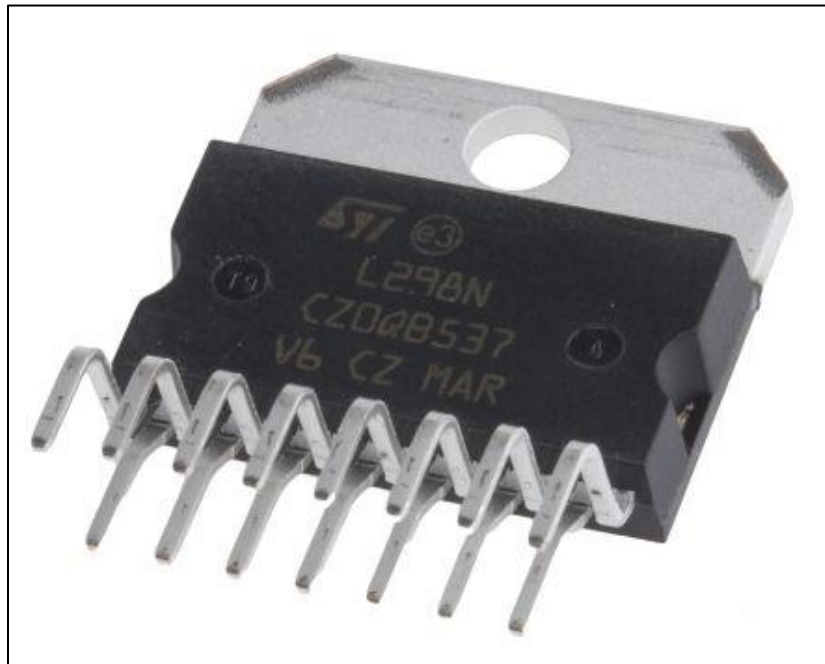


## 4.2 MOTOR DRIVER

L293D is dual H-bridge motor driver. Motor drivers act as current amplifiers since they take low current control signal and provide a higher current signal. This high current is used to drive the motors.

We designed our motor driver PCB by referring the L293D internal structure.

Parameter	<b>L293d</b>	<b>L298n</b>
Circuit	Quadruple half bridge	<b>Dual full H bridge</b>
Supply voltage range	4.5-36v	<b>Up to 46 v</b>
Output current	600 mA	<b>2 A</b>
Noise immunity	High	<b>High</b>
Over-temperature protection	NO	<b>YES</b>
Internal ESD protection	<b>YES</b>	NO
Cost	Low	<b>Comparatively cost</b>
Current Sense	No	<b>Yes</b>



L298N Motor Driver

#### 4.3 DC MOTOR:

DC motors for the movement of the robot. DC motors are connected to the wheels of the robot. The speed and load shifting capacity of robot will depend upon the RPM and Torque generated by the motors.

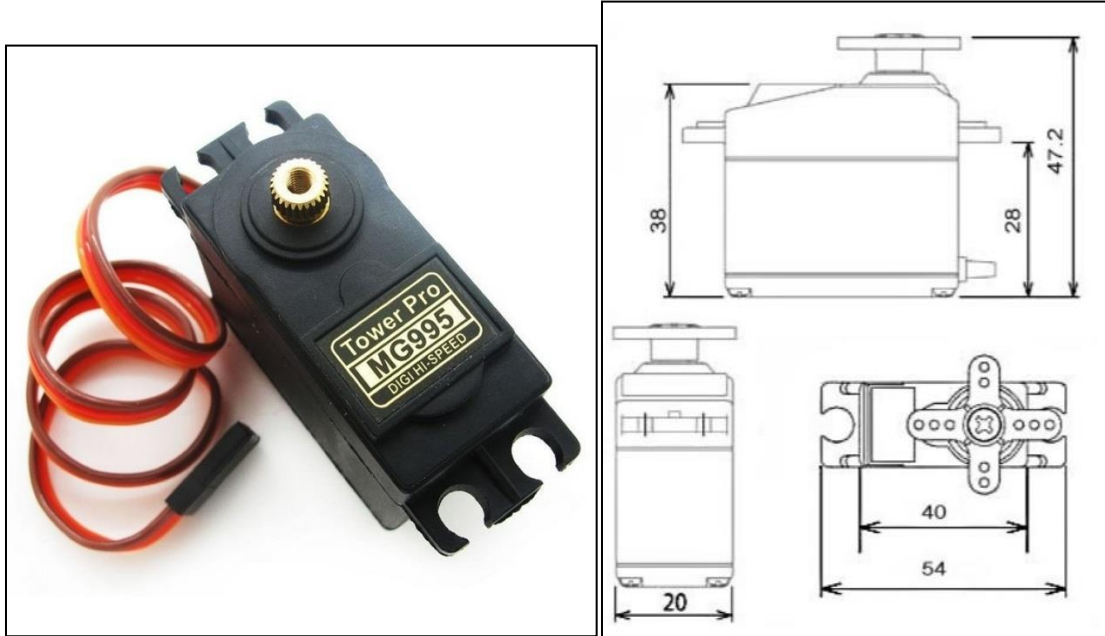


Motor without  
Gear Assembly

#### 4.4 SERVO MOTOR SELECTION:

Features	SG90	MG995
Input	PWM	PWM
voltage	4.8v-5v	4.8v-7.2v
Rotation angle	360 degree	<b>120 degree</b>
Maximum torque	1 KG	<b>8.5 KG</b>
Max lifting weight with 8.5cm shaft	294 Grams	<b>1000 Grams</b>
Arm opening time	<b>12.5 msec</b>	150 msec
Weight	<b>14.7 g</b>	55 g
Dimensions	<b>32 x 12 x 32 mm</b>	40.7 x 19.7 x 42.9 mm

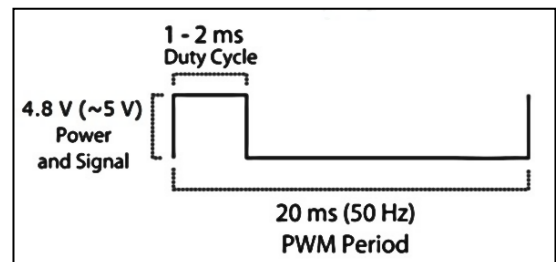
This high-speed standard servo can rotate approximately 120 degrees (60 in each direction). And we need only 45degree rotation for the robotic arm to completely open and close.



### Specifications

- Weight: 55 g
- Dimension: 40.7 x 19.7 x 42.9 mm approx.
- Stall torque: 8.5 kgf·cm (4.8 V), 10 kgf·cm (6 V)
- Operating speed: 0.2 s/60° (4.8 V), 0.16 s/60° (6 V)
- Operating voltage: 4.8 V a 7.2 V
- Dead band width: 5  $\mu$ s
- Stable and shock proof double ball bearing design
- Temperature range: 0 °C – 55 °C.

Pulse	Rotation angle
1ms	-90
1.5ms	0
2ms	90



#### 4.5 BATTERY SOURCE SELECTION:

Lithium ion batteries have high energy density and cost less than lithium polymer. Lithium polymer batteries are light weight and have improved safety. However, their cost is high (30% average) as compared to lithium ion.

Features	(18650 cells) Li-Ion	(Orange) Li-Po
Ageing	Loses actual charging capacity	<b>Retains charging capacity better than Li-Ion</b>
Energy Density	<b>High Energy Density</b>	Low as compared to Li-Ion
Conversion Rate	<b>The capacity to convert battery into actual power 85-95%</b>	75-85%
Safety	More Volatile as compared to Li-Poly	<b>More Safety, Less chance of explosion</b>
Cost	<b>Cheaper (200)</b>	Slightly Expensive (+30%)
Weight	Heavier	<b>Light Weight</b>
Charge Duration	Longer Charge	<b>Comparatively Shorter</b>

We are using lithium-ion battery to power the robot. As Lithium-ion batteries are rechargeable batteries and portable, with a high energy density.



A Single 18650 cell.

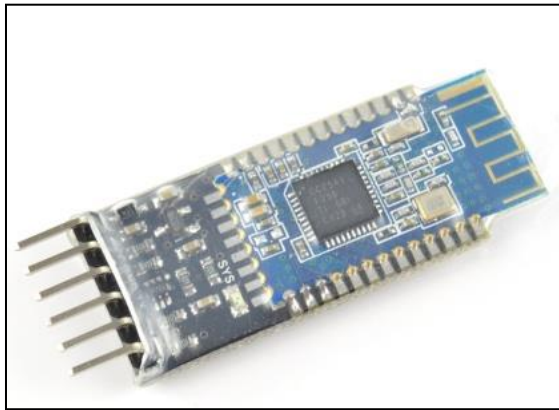
One cell will provide nearly 6Amperes of current. We are using 3 cells.

#### 4.6 BLUETOOTH MODULE (BM-10)

A communication interface is necessary for the robot to convey location information.

PARAMETERS	HC-05	HC10
Bluetooth version	BLE 2.0/3.0	<b>BLE4.0</b>
Power consumption	Low	<b>Very Low</b>
cost	<b>Rs 283 /-</b>	Rs 342 /-

We are using Bluetooth module BM-10 (having Bluetooth 4.1 technology).



BM10

#### 4.7 ROBOT ARM

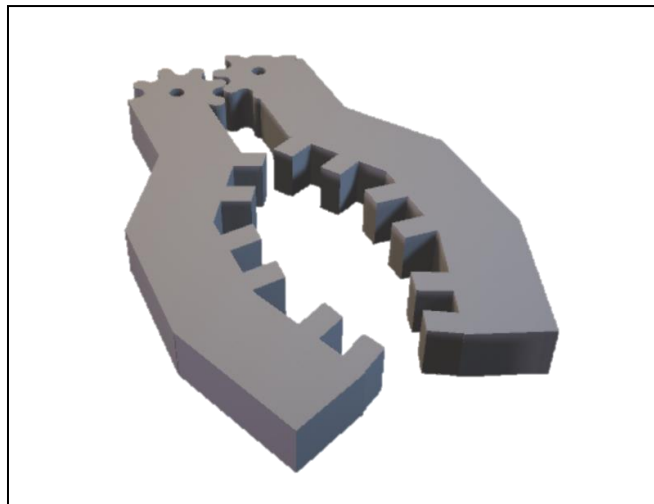
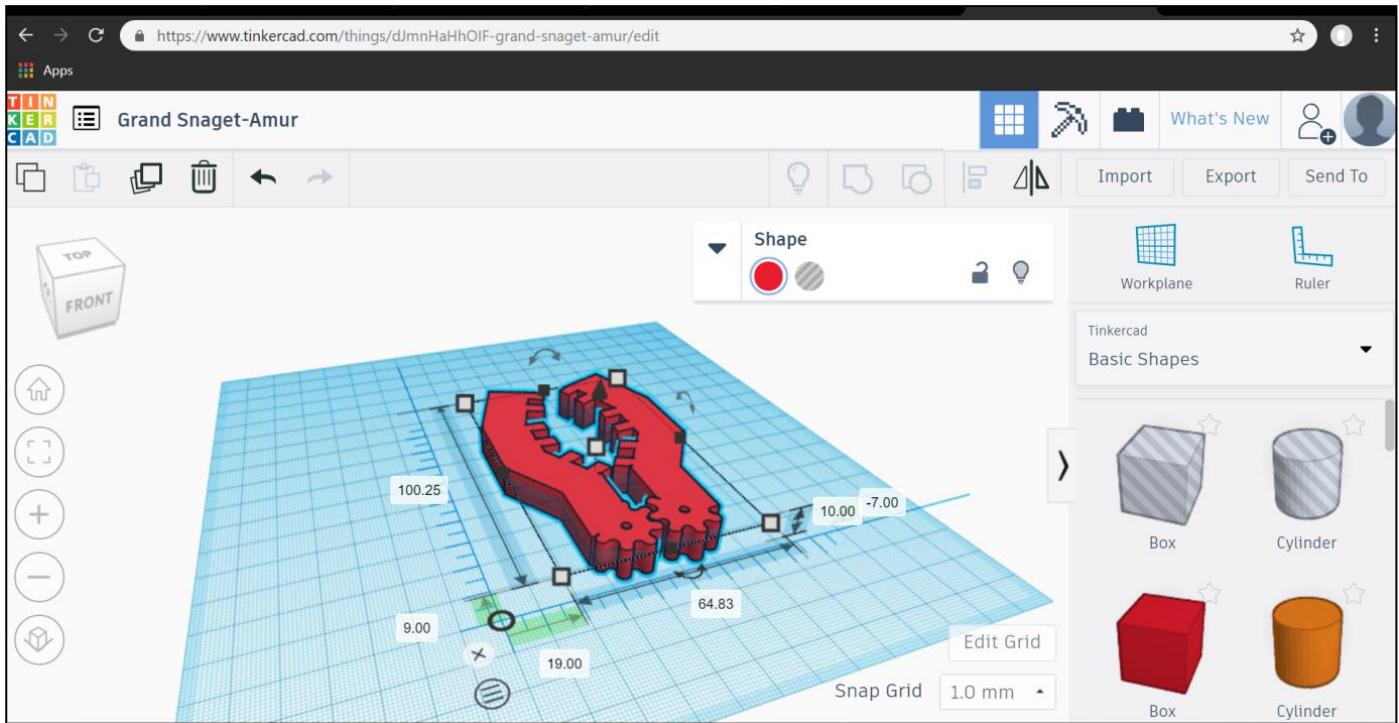
A robotic arm is a type of mechanical arm. Which can perform near similar to human arm. Our robotic arm is specially designed by us for pick and place type task. It is designed by online 3D design software (TinkerCad). And made using 3D printing technology.

- **3D DESIGN:**

We tried various shapes and sizes to obtain maximum grip as well as high strength. Previously we finalized 'F' shaped arms with 4 teeth on each arm. But it would fail to hold round shaped objects.

So, we provided angles to arm & increased number of teeth so that it would hold the multiple sides of object and get maximum grip.

Gears are also added so that whole arrangement can be moved using single actuating element (servo motor).

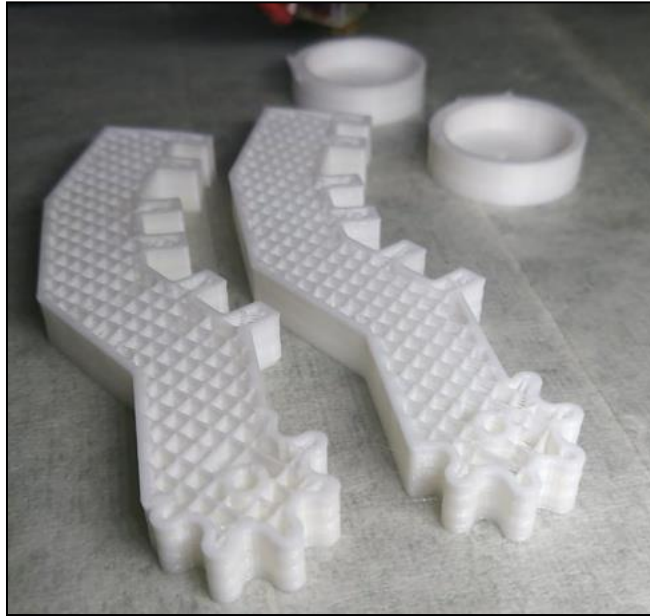


This 3D structure is designed using an online software 'TinkerCad'.

- **3D PRINTING:**

To fabricate this 3D object, we used 3D printing technology. A special machine called 3D printer can make this 3D structure. We have to provide only 3D object file (.stl file) & select the amount of material to be filled.

3D printer is an expensive machine that wasn't available with us. So, we took help of a company 'Infinity Systems' to fabricate that structure.



Robot Arm  
while being  
printed.

- **MATERIAL USED:**

Three type of materials can be used to print this object:

- HIPS (high impact polystyrene)
- ABS (*Acrylonitrile Butadiene Styrene*.)
- PLA (polylactic acid).

HIPS is costly material with not so considerable features.

ABS is widely available and has been a very popular plastic in the development of prosumer 3D printing from the start. It melts consistently at around 225 degrees Celsius, which can easily be achieved with small and home-safe electronics.

PLA is made from corn starch or sugar cane and is biodegradable, so it's more environmentally-friendly than ABS. It melts can melt at a lower temperature between 190 and 210 degrees and doesn't smell bad when it does.

PLA also has high tensile strength(37Mpa) than ABS (27Mpa). So, by looking at these advantages we chosen PLA for our application. Because of high strength Only 25% fill of PLA can satisfy the application need.



#### 4.8 CHASSIS DESIGN:

Chassis is internal vehicle frame that provides base and supports an artificial object in its construction and use, it also provides protection for some internal parts.

Metal plates, fibre, or MDF can be used to make Chassis.

Metal plates are hard to work with. Cutting, drilling, and welding requires special tools & too much efforts. But MDF can be cut using normal hack-saw blade, and drilling can also be done easily.

Features	Aluminium Sheet	MDF	Plywood
Cost	High	Low	Moderate
Cutting and drilling	Not easy	<b>Can be cut with hand easily</b>	Not easy
Weight	High	Low	Moderate
Water resistance	<b>No dominant effect of water</b>	It soaks water and swells	It also soaks water slowly
Safety	Hazardous due to sharp edges	<b>Safe</b>	<b>Safe</b>

So, we used MDF material (Medium Density Fibreboard) to make the chassis.

Medium-density fibreboard (MDF) is a wood product made by breaking down hardwood or softwood residuals into wood fibres, often in a defibrator, combining it with wax and a resin binder, and forming panels by applying high temperature and pressure. MDF is generally denser than plywood.

We chose this material because of advantages like light weight and ease of use



MDF is typically made up of 82% Woodfibre, 9% urea-formaldehyde resin glue, 8% water and 1% paraffin-wax.



## **5. SOFTWARE ASPECTS:**

### **5.1 KICAD: -**

- This software is used for PCB Designing
- We have designed a controller board for ATMEGA 328P-PU and Motor driver using L298N using KICAD.
- First, we made a schematic for these boards and then updated PCBs from schematic by assigning them appropriate footprints.

### **5.2 ARDUINO IDE: -**

- Arduino IDE is used for microcontroller programming
- Program consists of programming for Motors, Sensors and Motor driver, Servo Motor.

### **5.3 PROTEUS: -**

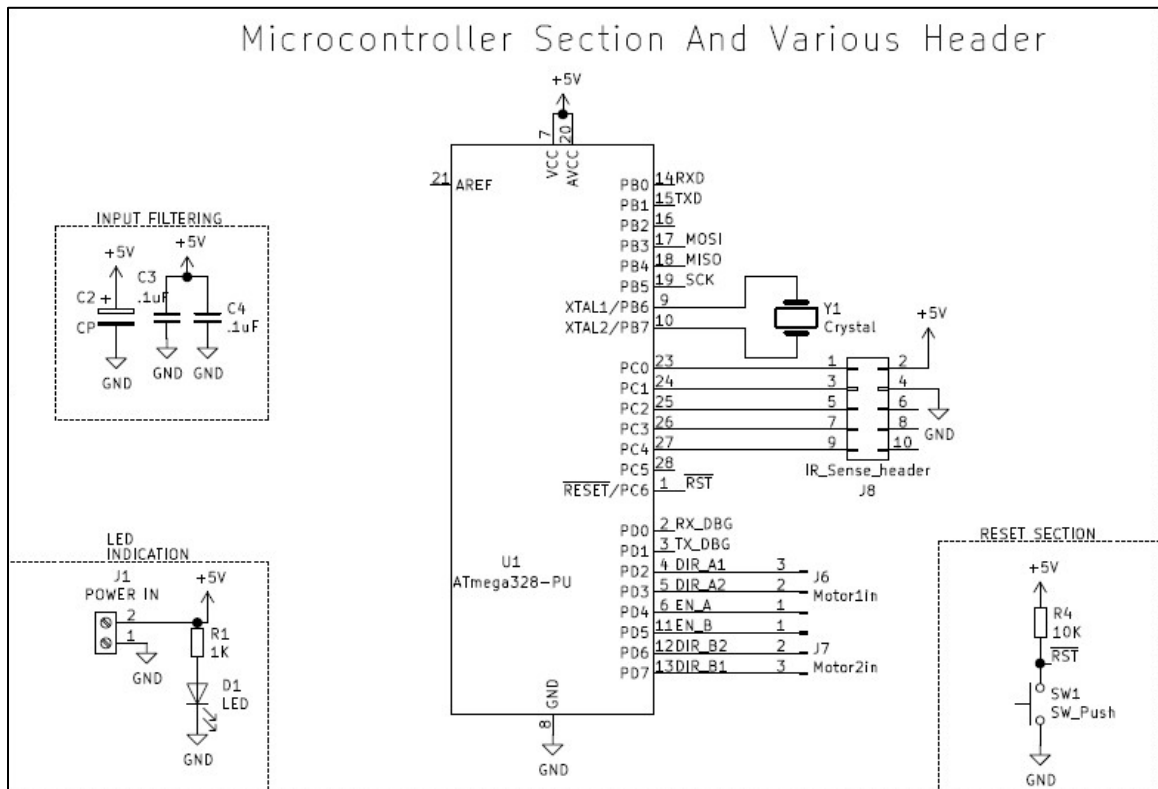
- This software is used for simulation purpose
- We have performed simulation of this Smart Wireless controlled Pick-N-Place Line Following Robot circuitry in order to check whether it is working or not.

### **5.4 TIKERCAD: -**

- TinkerCad is a free, easy-to-use app for 3D design, electronics, and coding. It's used by teachers, kids, hobbyists, and designers to imagine, design, and make anything!
- After Designing 3D Model, the STL File is exported and processed with Slicing Software.

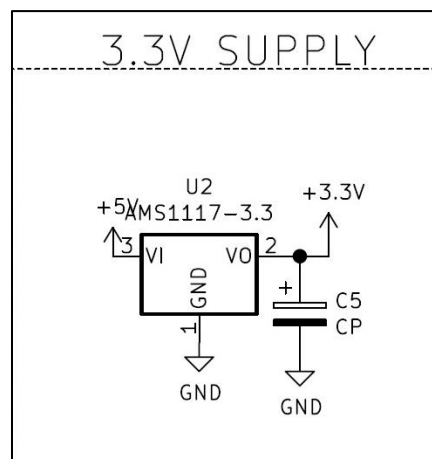
## 6. CIRCUIT DESIGN:

### 6.1 MICROCONTROLLER BOARD:



- 10KOhm resistor on reset pin to avoid accidental resetting of microcontroller
- Switch SW1 for Resetting Circuitry.
- C1, C4, C5 capacitors for filtering supply noise, gives high frequency noise signals low impedance path to ground (0.1 uF is the most common capacitor value). As  $X_c = 1/(2\pi fC)$ , more is Frequency lesser is Reluctance.
- ISP header for using external programmer using SPI protocol
- 16 MHz crystal for clock
- LED and 1K Resistor to Indicate Power.

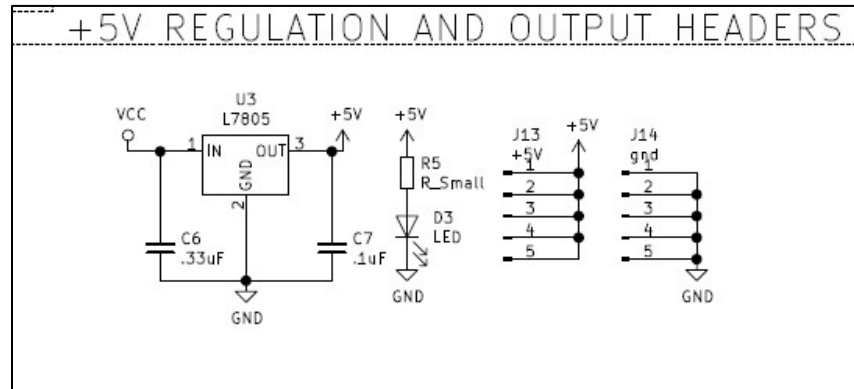
- ### 6.3 3.3V\_REGULATION(AMS1117)



- 19

## 6.4 5V\_REGULATION (IC7805):

Provides 5V for Arduino Board and Servo Motor.



- C6 = 0.33uF for filtering input supply Noise.
- C7 = 0.1uF for filtering Output Supply, to ensured stability in all operating Conditions.

## 6.5 MOTOR CALCULATIONS:

Mass of robot = 1.5 KG

Radius of wheel = 5.5 cm = 0.055 m

**Torque required =  $m \cdot g \cdot R$**

**Where -**

**m= mass of robot**

**G= gravity**

**R=radius of wheel**

Therefore

Torque =  $1.5 \cdot 9.8 \cdot 0.055$

**=0.8085 N.M**

## 6.6 SERVO CALCULATIONS:

The servo motor is coupled to one of the arm of robotic arm, & to open the arm fully we need only 45 degree rotation .So

$$\begin{aligned}\text{Duty cycle} &= 1.5 + (\text{angle of rotation in degrees} / 180) \\ &= 1.5 + (45 / 180) \\ &= 1.75 \text{ ms}\end{aligned}$$

- **Weight calculation:**

Torque given is **8.5 kg-cm for 4.8v supply**

Means it can lift upto 8.5 kg with 1 cm of shaft length

Our arm length is 8.5 cm. So,

**Maximum lifting weight = torque/arm length**

$$= 8.5 / 8.5$$

$$= 1 \text{ kg}$$

- Maximum arm opening is 11.3 cm ,so maximum holding length is 11.3cm .  
It is supposed to hold objects of 2cm to 10 cm more precisely.

- **Arm opening time:**

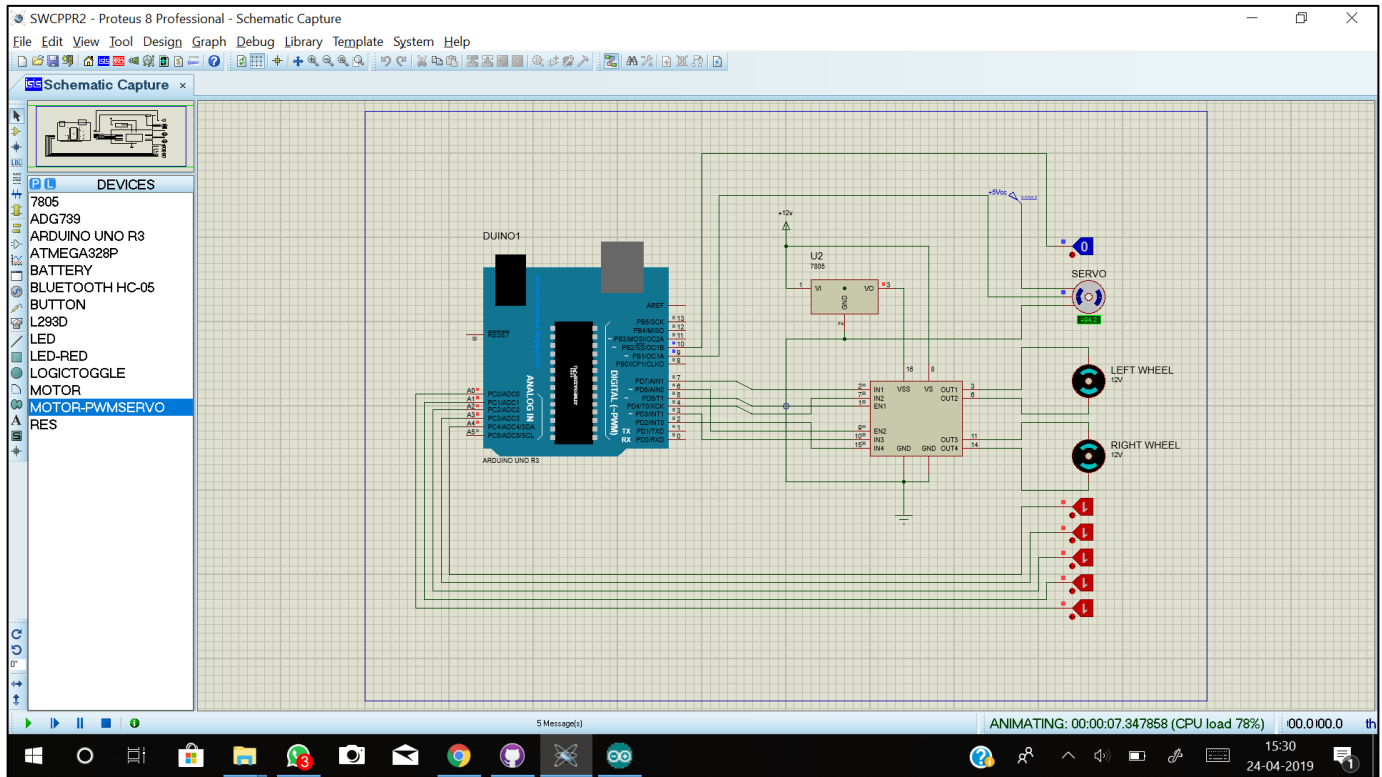
Speed given is 0.2 sec/60deg

Therefore for 45 degree rotation it will take

$$(0.2) 45 / 60 = 0.15$$

It means arm will open or close in 150 msec (for full speed).

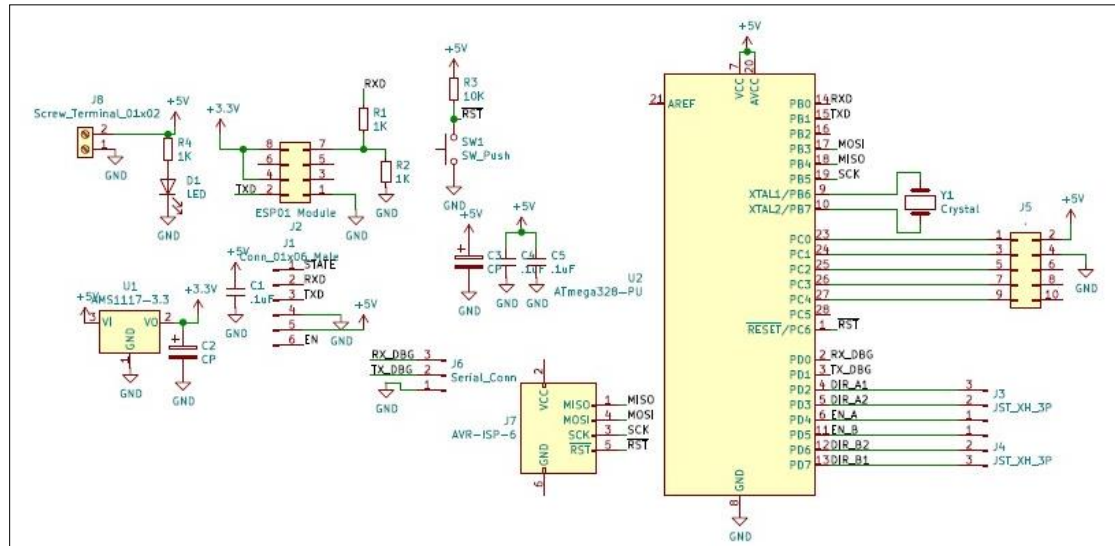
## 7. SIMULATION RESULTS:



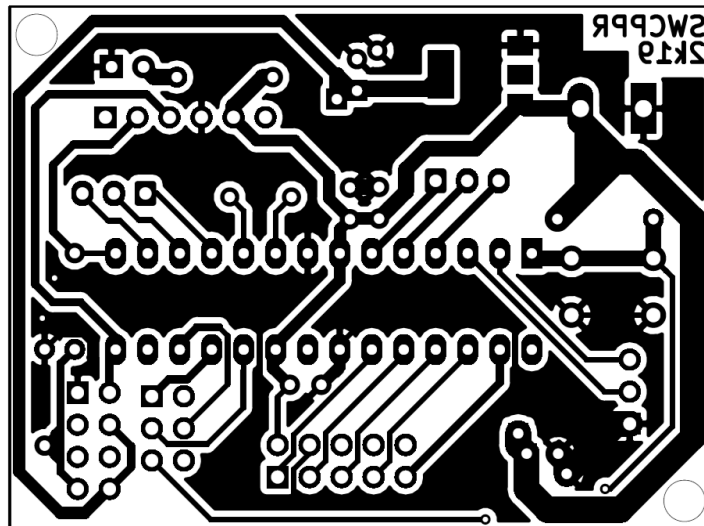
- In place of IR Sensor, Switches are used to simulate the conditions outcomes on Black over Right Line stripes.
- The Motor speed and directions vary according to the conditions written in the code.
- The servo motor is operated when the object is detected.

## 8. PCB LAYOUTS:

### 8.1 MICROCONTROLLER BOARD:

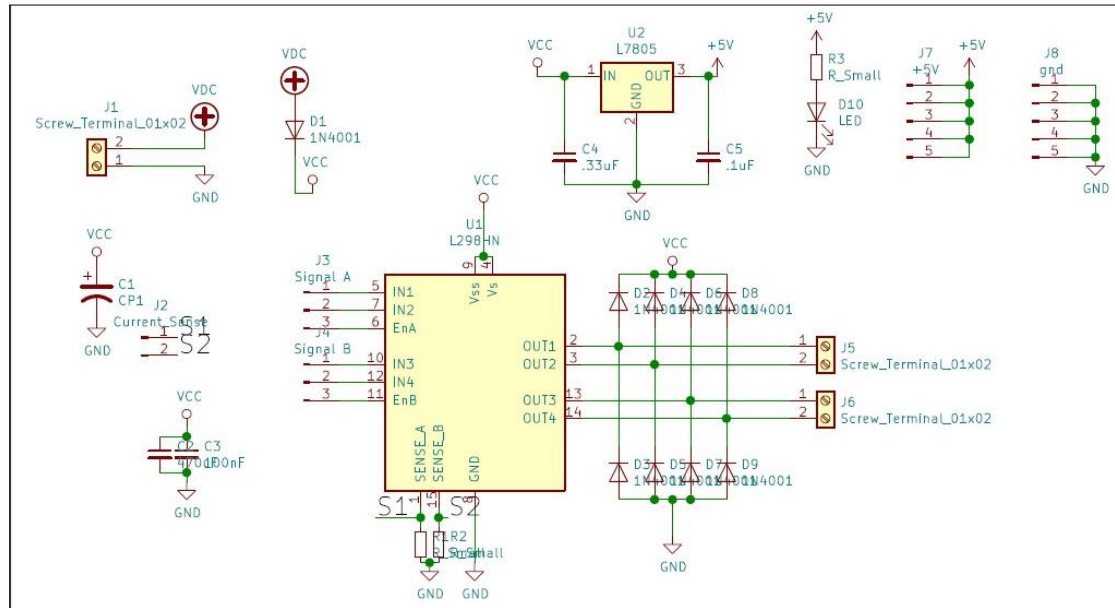


**SCHEMATIC DIAGRAM**

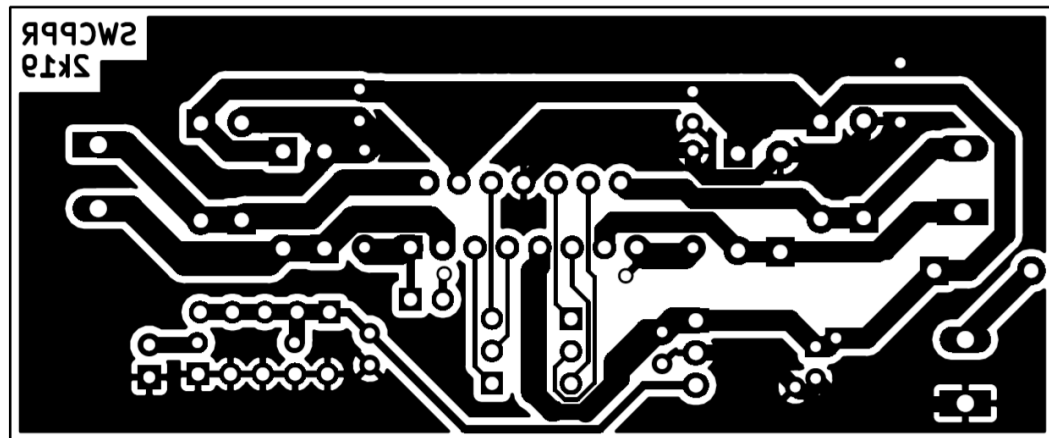


**PCB LAYOUT (BOTTON LAYER)**

## 8.2 MOTOR DRIVER BOARD:



**SCHEMATIC DIAGRAM**



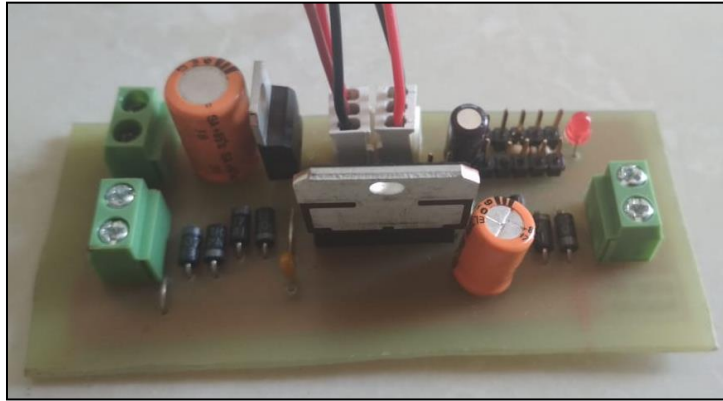
**PCB LAYOUT (BOTTOM LAYER)**



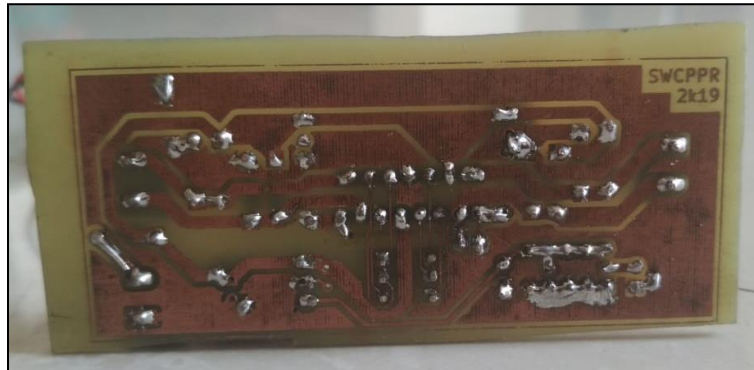
## 9. TESTING OF MODULES:

### 9.1 MOTOR DRIVER L298N:

Testing is done to ensure proper functionality of the circuits. Individual circuits & modules should be tested separately so that there will not be any problems in further design.



(top)



(BOTTOM)

#### L298 Board after soldering (2 channel)

We tested the board in 3 steps

- Component test  
We checked that, all the components are in place & soldered properly or not.
- Continuity test
  - By using DMM we checked the continuity of tracks to ensure the proper conduction of the circuit.
  - Some points that are supposed to be isolated but get connected by mistake are also found out by continuity test.

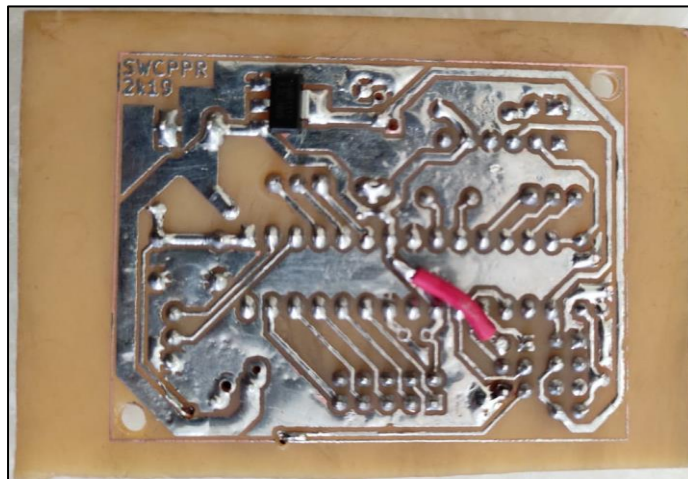
- Functionality test
  - In this step we check the actual operation of the circuit.
  - This includes applying input and checking whether circuit is giving proper output or not.
  - We gave control signals using 5v & GND headers on the board and checked the output voltage using DMM.
  - Output voltage should be positive for clockwise and negative for counter-clockwise direction.
  - We performed this test for both the channels & got proper output.

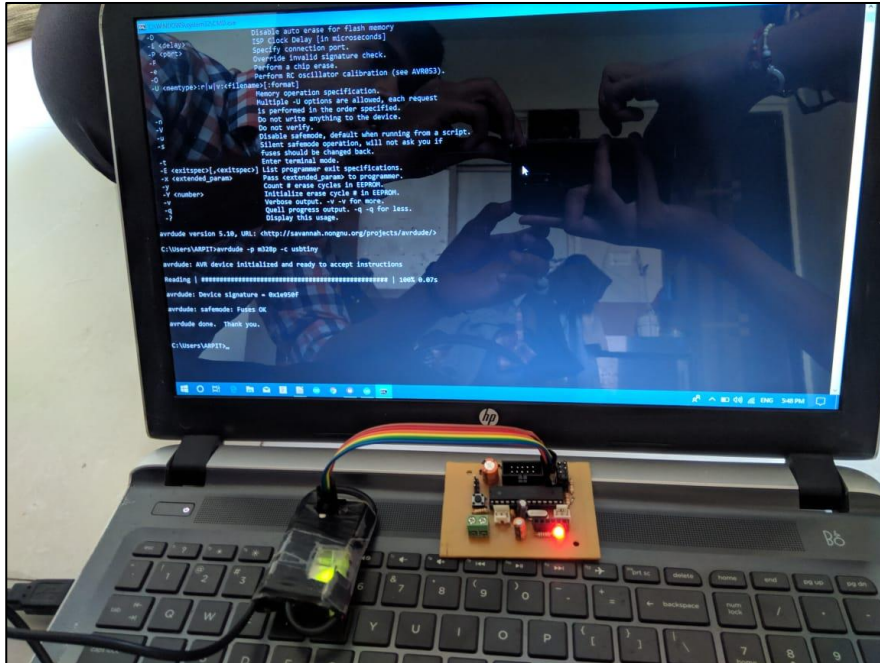
## 9.2 MICROCONTROLLER BOARD:

We tested the board in 3 steps

- Component test
 

We checked that, all the components are in place & soldered properly or not.
- Continuity test
  - By using DMM we checked the continuity of tracks to ensure the proper conduction of the circuit.
  - Some points that are supposed to be isolated but get connected by mistake are also found out by continuity test.
- Functionality test
  - In this step we check the actual operation of the circuit.
  - This includes applying input and checking whether circuit is giving proper output or not





-Testing Working of Board  
using “avrdude”

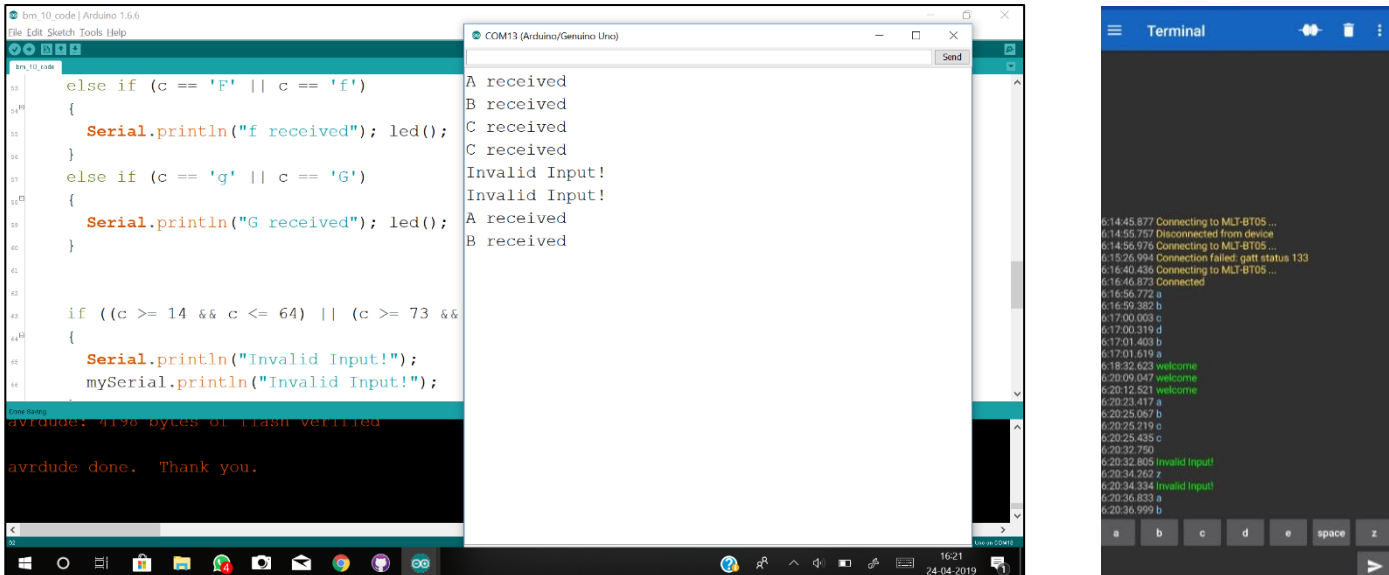
### 9.3 HC-09 BLUETOOTH MODULE:

We tested the board in following steps:

- For testing purpose, we interfaced Bluetooth module to the Arduino UNO board. And wrote a program to display the received data on computer screen
- We selected alphabets A to G as valid data and all other characters, signs, spaces & special characters as invalid data.
- We have pin0 and pin1 of UNO board as RX and TX respectively, that we are using for sending the received data on computer.
- So, we used pins 8 and 9 to interface Bluetooth module. A function called SoftwareSerial
- Configures the normal GPIO pins as TX and RX for serial communication.
- Data transmitted through Mobile phone via app Serial Bluetooth terminal
- Arduino has inbuilt LED connected on pin 13. We used that LED to indicate that valid data is received.

- Connection chart

HC-09	Arduino UNO
State	Nc
RXD	D9
TXD	D8
GND	Gnd



-Snap of Mobile App and Serial Terminal

## 9.4 SERVO MOTOR:

As discussed before, Testing is done to ensure proper functionality of the circuits.

Individual circuits & modules should be tested separately so that there will not be any problems in further design.

For Servo motor we performed only functionality test because it is a ready-made device & its internal circuits are not easily accessible.

Testing Servo motor requires PWM signal for its operation. Duty cycle of this input signal decides the angle of rotation of the shaft.

For testing purpose, we interfaced the motor with Arduino UNO (PIN 3).

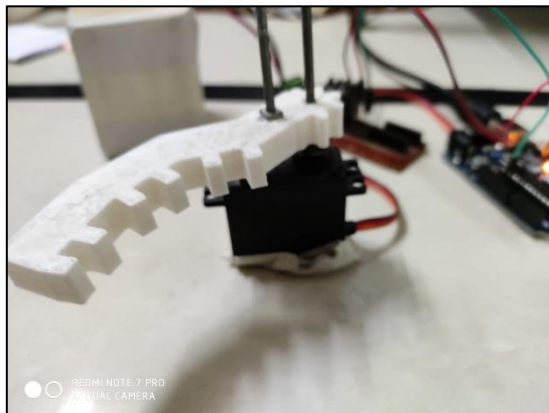
And wrote a program to rotate the motor in both directions.

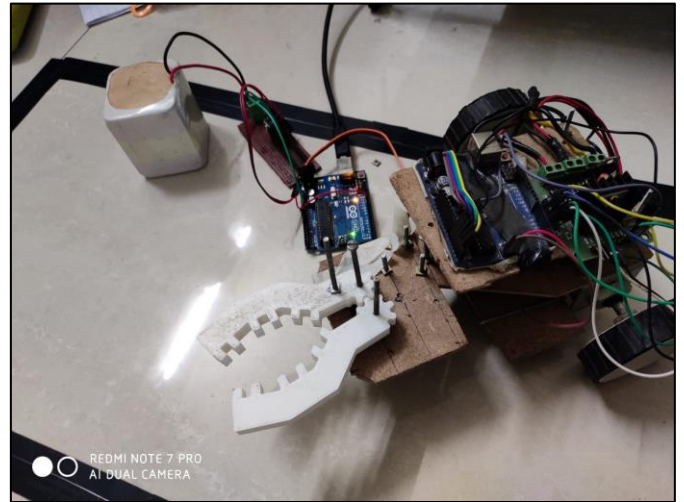
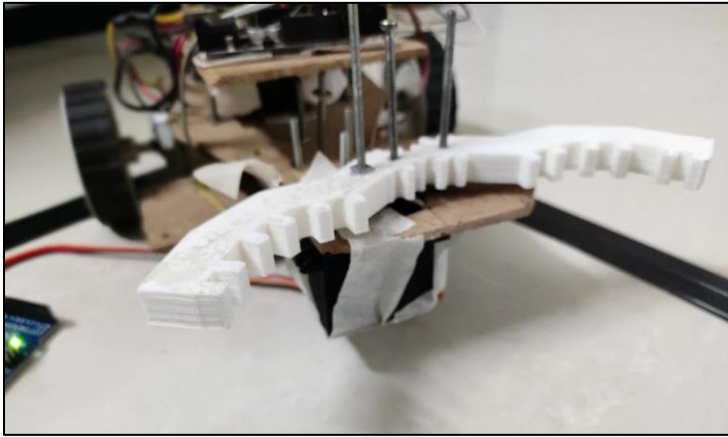
Connections: -

Servo pins	Arduino Uno pins
PWM	PIN 3
VCC	+5V
GND	GND

### Program

```
#include <Servo.h>    // Include Servo library
int servoPin = 3;     // Declare the Servo pin
Servo Servo1;         // Create a servo object
void setup()
{
    Servo1.attach(servoPin); // define pin 3 for servo1
}
void loop()
{
    Servo1.write(0); // go to 0 degrees
    delay(1000);
    Servo1.write(90); // go to 90 degrees
    delay(1000);
    Servo1.write(180); // go to 180 degrees
    delay(1000);
}
```





### 9.5 INFRARED MODULE:

- We used IR sensor array for line sensing. It is array of five IR sensors with 5 digital outputs.
- It gives 0 & 1 signals for black and white colour respectively.
- We performed functionality test for this module.
- By interfacing the IR array to Arduino Uno board, we transmitted the signal on serial terminal of pc.
- And checked the outputs by moving the sensor array on black and white backgrounds.

#### Connections

IR module	Arduino Uno
Sensor1	8
Sensor2	9
Sensor3	10
Sensor4	11
Sensor5	12
VCC	+5V
GND	GND

#### Test program

```
const int mod1 = 8;
const int mod2 = 9;
const int mod3 = 10;
const int mod4 = 11;
```



```

const int mod5 = 12;
unsigned long int val = 0b00000000;
                                //variable to store Sensor data

void serialprint()
{
  Serial.println(PINB, BIN);
  Serial.println("_____");
}
void setup()
{
  Serial.begin(9600);           //set baudrate 9600
  DDRB = 0x00;                 // make port B as output
  delay(1000);
}

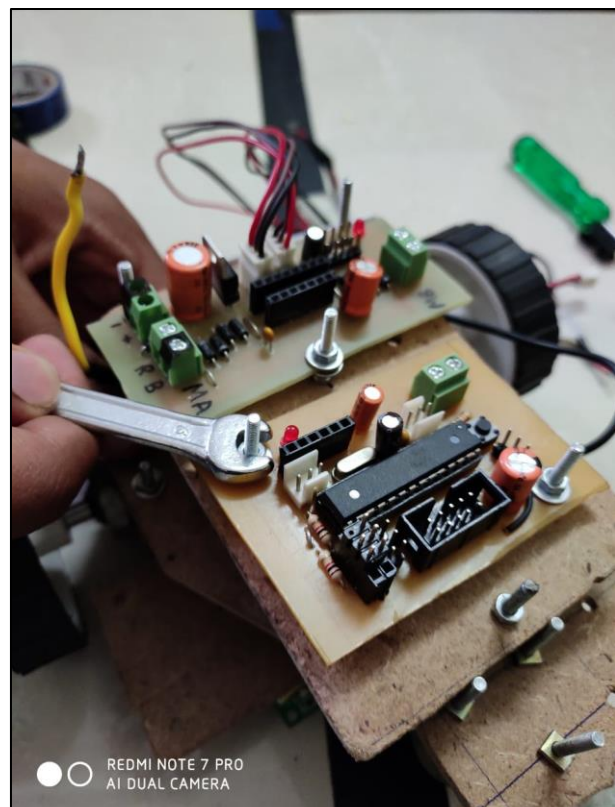
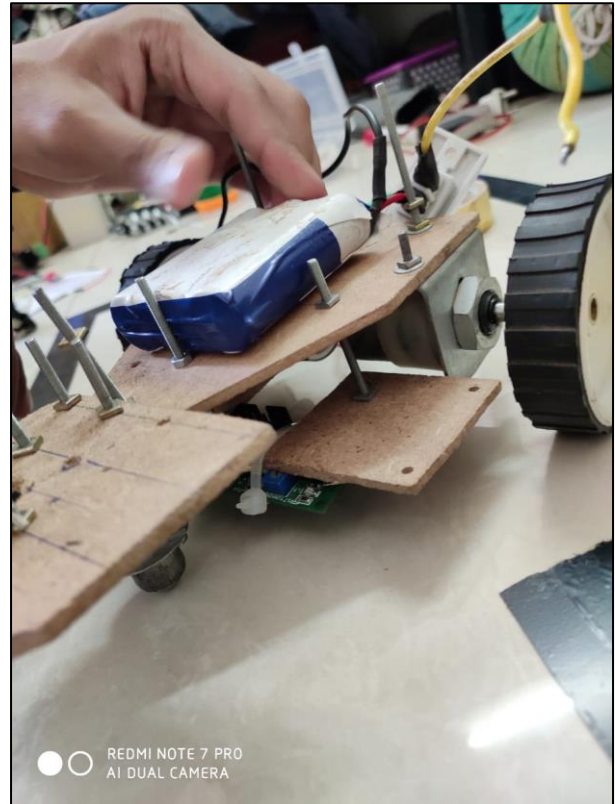
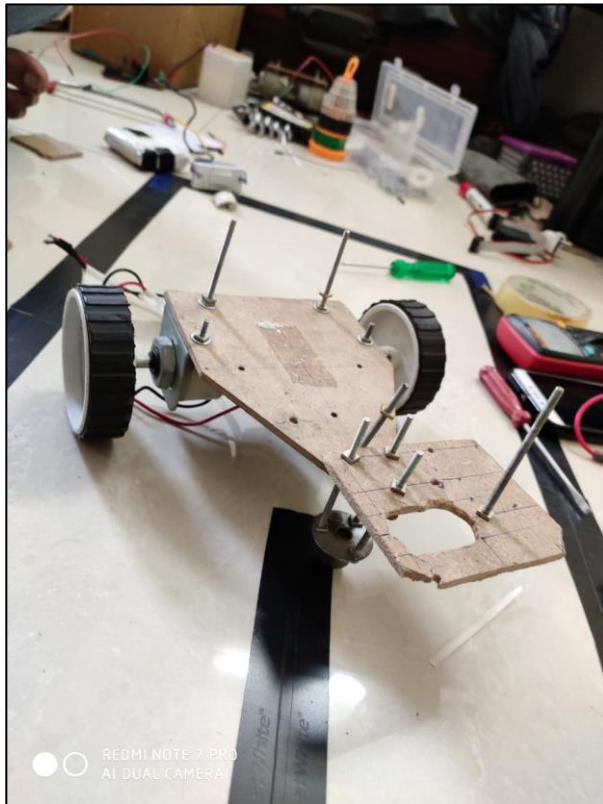
void loop()
{
  serialprint();                //send sensor values on serial terminal
  uint8_t val = PINB;           //copy the sensor values in a variable
}

```

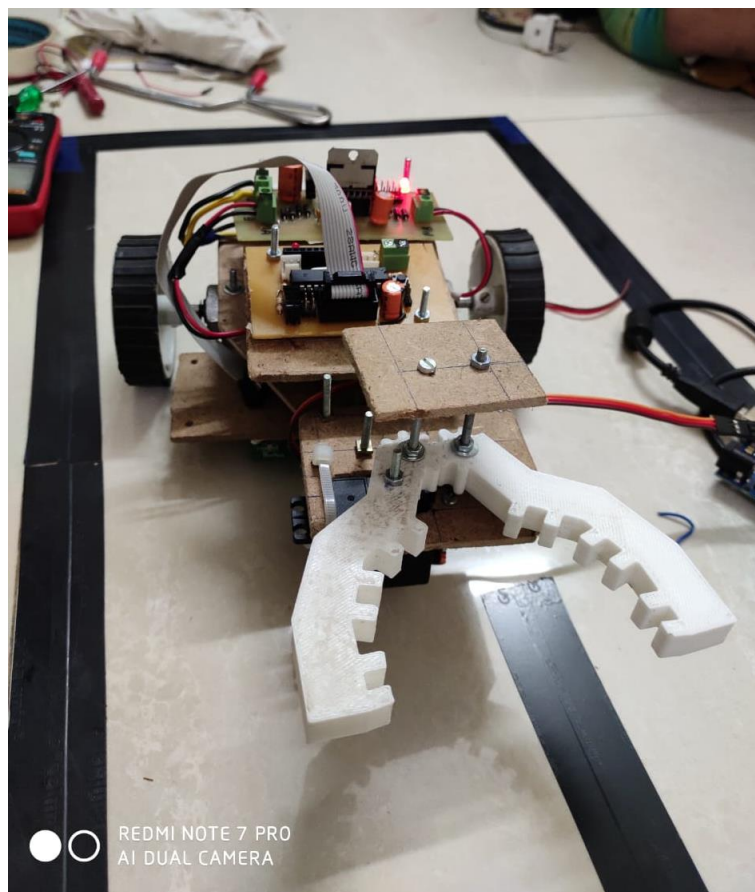
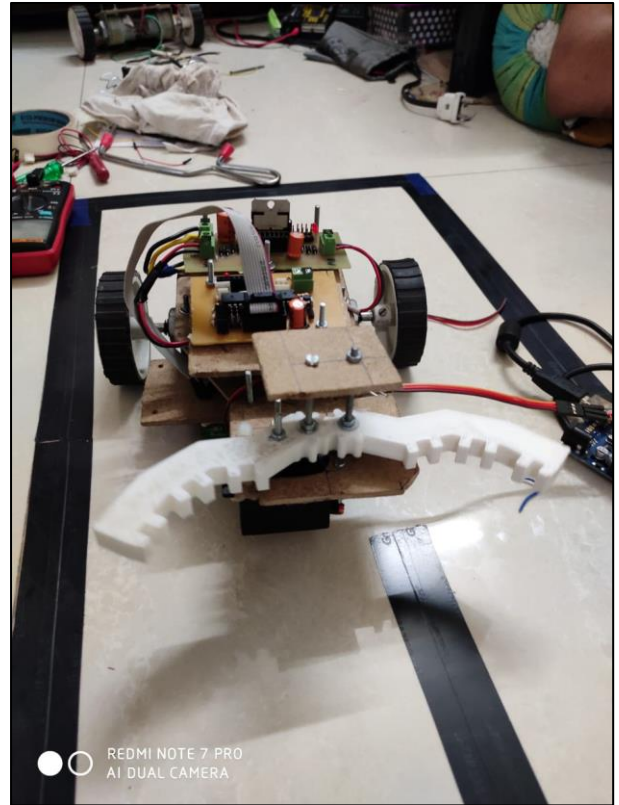
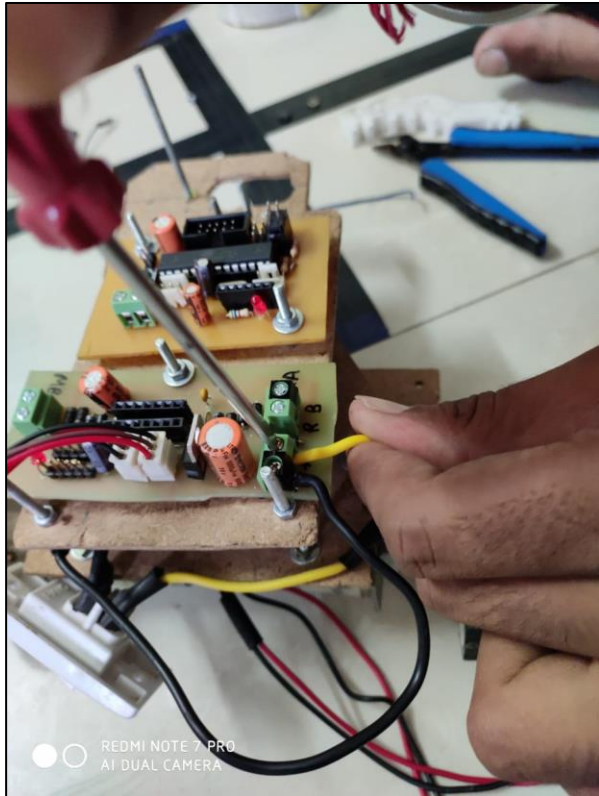


-IR Sensor testing with Black line on White Background.

## 10. CABINET DESIGN AND ASSEMBLY:







**11.BILL OF MATERIALS:**

<b>Sr. No</b>	<b>Component Name</b>	<b>Value</b>	<b>Quantity</b>	<b>Amount</b>
1	PCB Manufacturing (Acetone, Copper clad, FeCl <sub>3</sub> , Safety Gloves,)		2	200₹
2	ATmega328-PU	28pin DIP	1	125₹
3	AMS1117-3.3	SOT-23	1	5₹
4	L298HN	TO-220(15)	1	110₹
5	L7805	TO-220(3)	1	10₹
6	Crystal HC18-U	16MHz	1	4₹
7	Resistor THT	10K, 1K	4	1₹
8	Capacitor Disc THT	1uF	4	2₹
9	LED	3.5mm	2	6₹
10	JST Connection Header	3pin male	3	16₹
11	Motor	(wrf-530Tc- 12560)	1	300₹
12	Diode 1N4001	THT	9	9₹
13	Button Switch	4pin	1	10₹/piece
14	Capacitor Disc THT	100nF, 470uF,.33uF	1	9₹
15	Connection Header Male	2.54pitch	1	6₹
16	Connection Header Female	2.54pitch	1	6₹
17	Wheels	6cm	2	120₹
18	Servo Motor	MG995	1	350₹
20	Chassis (MDF, Motor hinges, Screws, nuts washers,)			200₹

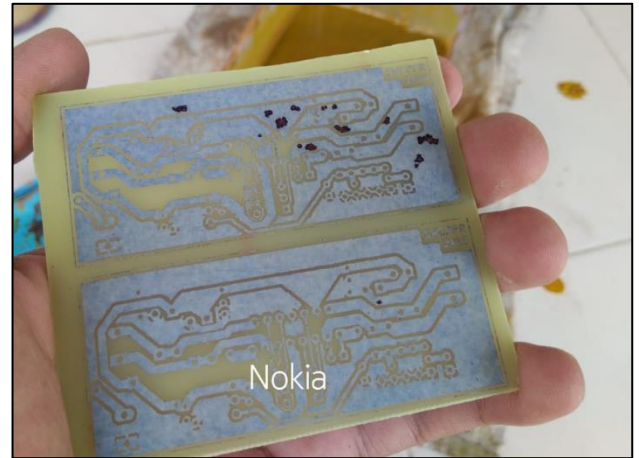
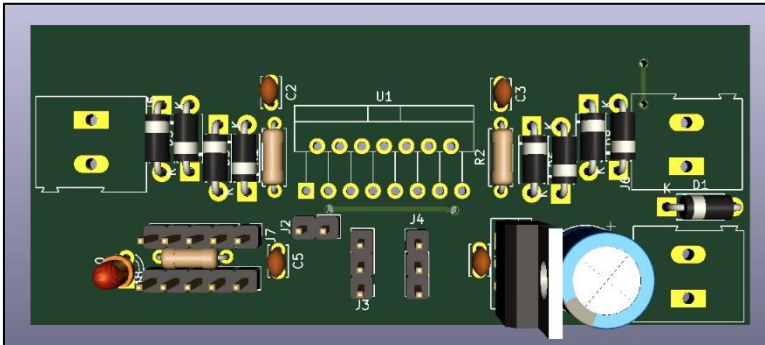
**1489₹****Approximate Budget is 1500₹.**

## 12. REFERENCES:

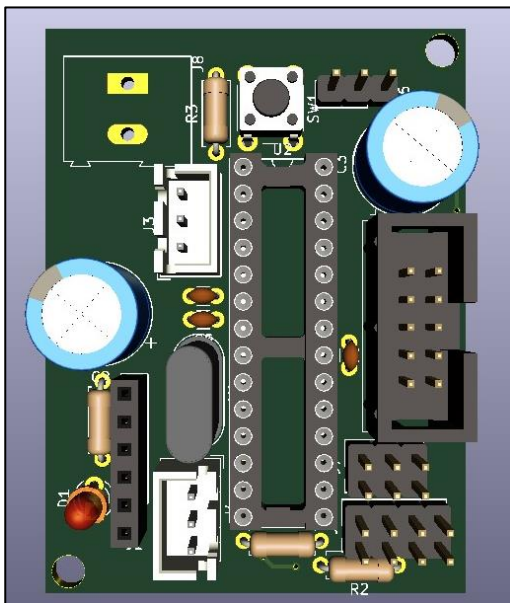
- ARDUINO DESIGN:** <https://www.allaboutcircuits.com/technical-articles/understanding-arduino-uno-hardware-design/>
- SG90:** [http://www.ee.ic.ac.uk/pcheung/teaching/DE1\\_EE/stores/sg90\\_datasheet.pdf](http://www.ee.ic.ac.uk/pcheung/teaching/DE1_EE/stores/sg90_datasheet.pdf)
- MG995:** <https://www.towerpro.com.tw/product/mg995/>
- BLUETOOTH MODULE:** <https://howtomechatronics.com/tutorials/arduino/arduino-and-hc-05-bluetooth-module-tutorial/>
- MDF:** [https://en.wikipedia.org/wiki/Medium-density\\_fibreboard](https://en.wikipedia.org/wiki/Medium-density_fibreboard)
- 3D Design:** <https://www.tinkercad.com/things/dJmnHaHhOIF-grand-snaget-amur/edit>
- Materials:** <https://www.3dhubs.com/knowledge-base/pla-vs-abs-whats-difference>
- MDF Plywood :** <https://www.livspace.com/magazine/mdf-vs-plywood-comparison/>

### 13. PROJECT PHOTO:

- Hardware:



-3d model of Mosfet Driver as Designed on KiCad



-3d model of Microcontroller Board as Designed on KiCad





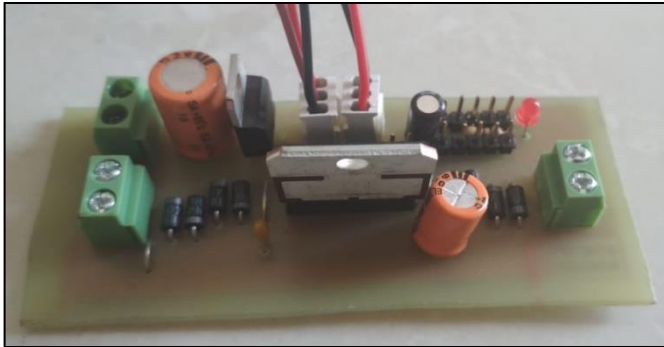
-Etching of Boards



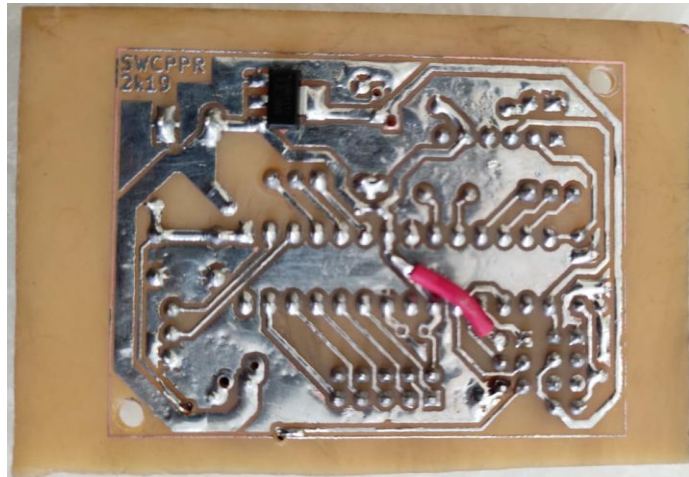
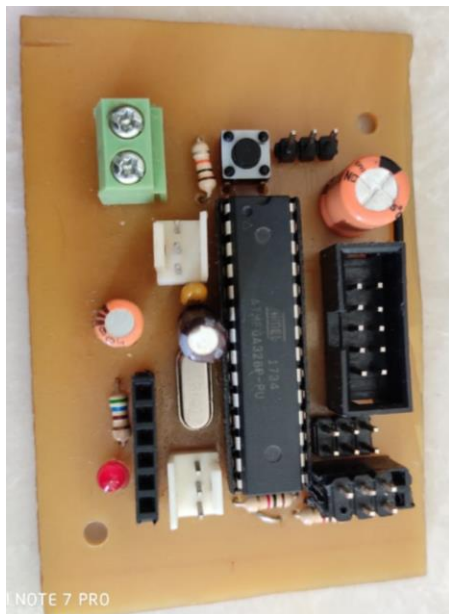
-Drilling of Boards



-Soldering of Boards



-MOSFET Driver after Soldering (Top side on left)



-Microcontroller Board after Soldering (Top side on left)

## **14. CONCLUSION:**

The design and development of pick and place robot has been carried out. A prototype was confirmed functional working of robot system. This system would make it easier for human beings to pick and place the risk of handling suspicious objects, which could be hazardous in its present environment and workplace. Complex and complicated duties can be achieved faster and more accurately with this design.

A robotic arm is implemented using Atmega328P-PU in pick and place objects more safely without incurring much damage. The robotic arm used here contains a soft catching gripper, which safely handles the object. In the modern era, time and man power are major constraints for the completion of a task.

By the use of product, the industrial activities and hazardous operations can be done easily and safely in a short span of time. The use of soft catching gripper and low power wireless communication technique like BLE (4.0) makes our system more effective when compared to other systems. The developed system is capable of lifting only small weights; by introducing high torque motor large weights can be picked. A wireless camera can also be implemented to track the movement of the vehicle and thus it can be used for defense purposes. The range is also a limitation here but it can be enhanced.

## **15.DATASHEETS:**

-pto