## **Problem Statement**

For the processes and controllers below, analyze the stability of cascade control system

Primary Process:  $G_{p1} = \frac{1.0 \exp(-4s)}{(10s+1)}$ 

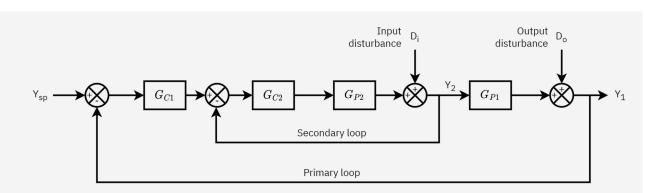
Secondary Process:  $G_{p2} = \frac{5 \exp(-s)}{2s+1}$ 

Primary Controller:  $G_{c1} = 2.5 \left(1 + \frac{1.0}{5s}\right)$ 

Secondary Controller:  $G_{c2} = 0.1$ 

## Solution

We analyze the primary and secondary loops separately. First we close the secondary loop and assess its behavior. Then we analyze the primary loop.



Primary process

$$G_{p1}=rac{K_{p1}e^{- heta_1s}}{ au_1s+1}$$

Secondary process

$$G_{p2}=rac{K_{p2}e^{- heta_2s}}{ au_2s+1}$$

• Primary controller

$$G_c = K_c \left( 1 + rac{1}{ au_I s} 
ight)$$

Secondary controller

$$G_c = K_c$$

```
% G_p1
kp1 = 1.0;
theta1 = 4;
tau1 = 10;

num = [kp1];
den = [tau1 1];

gp1 = tf(num, den, 'InputDelay', theta1)
```

gp1 =

```
1
exp(-4*s) * ------
10 s + 1
```

Continuous-time transfer function.
Model Properties

```
% G_p2
kp2 = 5.0;
theta2 = 1;
tau2 = 2;
gp2 = tf([kp2], [tau2 1], 'InputDelay', theta2)
```

gp2 =

Continuous-time transfer function. Model Properties

```
% G_c1
s = tf('s');

kc1 = 2.5;
tauI1 = 5.0;
gc1 = 2.5 * (1 + 1/(tauI1*s))
```

gc1 =

```
12.5 s + 2.5
-----
5 s
```

Continuous-time transfer function. Model Properties

```
% G_c2
kc2 = 0.1;
gc2 = tf([kc2])
```

Static gain.
Model Properties

```
% Calculate KL2 = K_c2*K_p2
KL2 = dcgain(gc2) * dcgain(gp2)
```

KL2 = 0.5000

## Secondary loop analysis

```
% Inner loop characteristic equation
T_{inner} = 1 + gc2*gp2
T_inner =
  A =
        x1
   x1 -0.5
  B =
       u1
   x1 0.5
  C =
       x1
   y1 0.5
  D =
      u1
   y1 1
  (values computed with all internal delays set to zero)
  Internal delays (seconds): 1
% Returns a state space. We need to approximate delay time
% Simplified approximation e^{-(-\theta s)} = 1-\theta s
delay = 1 - theta2* s;
gp2\_approx = (kp2*delay)/(tau2*s + 1)
gp2 approx =
  -5 s + 5
  2 s + 1
Continuous-time transfer function.
Model Properties
Gcl2_approx = feedback(gc2*gp2_approx,1)
Gc12_approx =
  -0.5 s + 0.5
  1.5 s + 1.5
Continuous-time transfer function.
Model Properties
den = Gcl2_approx.Denominator{1};  % Extract denominator coefficients
poles = roots(den)
poles = -1
```

isstable(Gcl2 approx)

```
1
% First order Pade approximation e^{-\theta s} = [1-(\theta/2)s]/[1+(\theta/2)s]
gp2_pade = pade(gp2,1)
gp2_pade =
    -5 s + 10
  2 s^2 + 5 s + 2
Continuous-time transfer function.
Model Properties
Gcl2_pade = feedback(gc2*gp2_pade,1)
Gcl2 pade =
     -0.5 s + 1
  2 s^2 + 4.5 s + 3
Continuous-time transfer function.
Model Properties
den = Gcl2_pade.Denominator{1}  % Extract denominator coefficients
den = 1 \times 3
    2.0000 4.5000 3.0000
poles = roots(den)
poles = 2 \times 1 complex
  -1.1250 + 0.4841i
  -1.1250 - 0.4841i
isstable(Gcl2_pade)
ans = logical
```

## **Primary loop analysis**

1

ans = logical

```
% Augmented primary process
gp1_pade = pade(gp1,1)
gp1_pade =
      -s + 0.5
  -----
  10 \text{ s}^2 + 6 \text{ s} + 0.5
Continuous-time transfer function.
Model Properties
Gpa = Gcl2_pade*gp1_pade
Gpa =
          0.5 \text{ s}^2 - 1.25 \text{ s} + 0.5
  -----
  20 s^4 + 57 s^3 + 58 s^2 + 20.25 s + 1.5
Continuous-time transfer function.
Model Properties
Gcl1_pade = feedback(gc1*Gpa,1)
Gcl1_pade =
           6.25 \text{ s}^3 - 14.38 \text{ s}^2 + 3.125 \text{ s} + 1.25
  -----
  100 \text{ s}^5 + 285 \text{ s}^4 + 296.2 \text{ s}^3 + 86.88 \text{ s}^2 + 10.62 \text{ s} + 1.25
Continuous-time transfer function.
Model Properties
den = Gcl1_pade.Denominator{1}  % Extract denominator coefficients
den = 1 \times 6
  100.0000 285.0000 296.2500 86.8750 10.6250 1.2500
poles = roots(den)
poles = 5 \times 1 complex
  -1.2360 + 0.6742i
  -1.2360 - 0.6742i
  -0.2955 + 0.0000i
  -0.0413 + 0.1401i
  -0.0413 - 0.1401i
isstable(Gcl1 pade)
ans = logical
   1
```