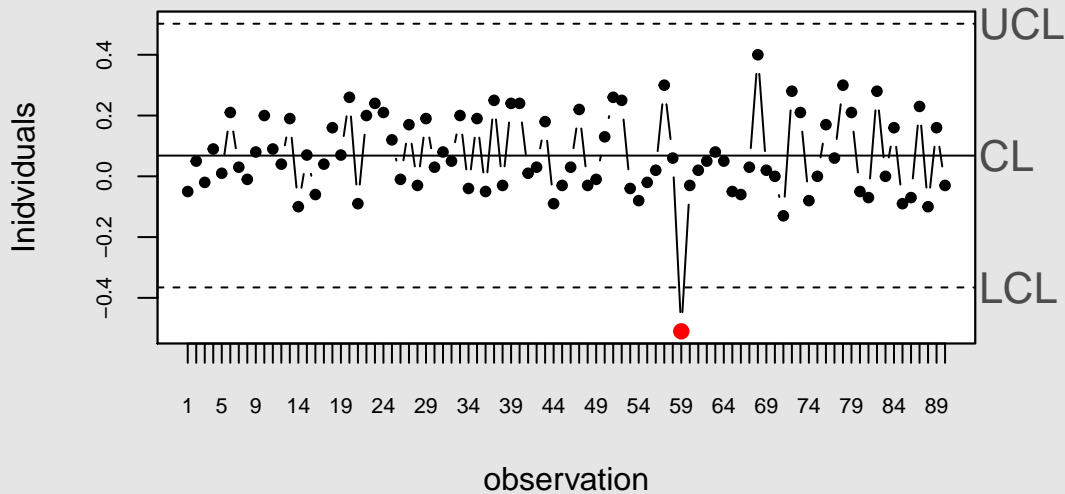


Individuals Chart – PH25



Number of groups = 90

Center = 0.06822222

StdDev = 0.144633

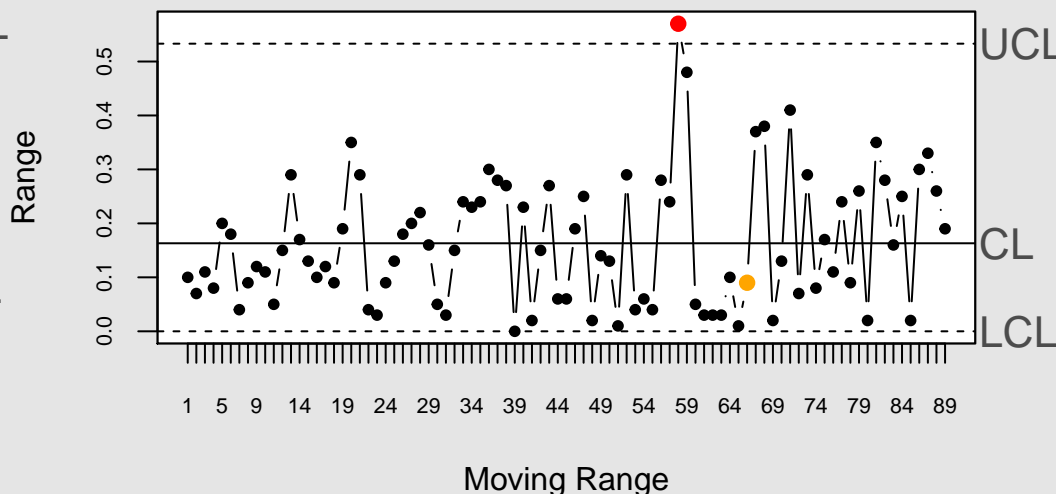
LCL = -0.3656769

UCL = 0.5021213

Number beyond limits = 1

Number violating runs = 0

Moving Range Chart – PH25



Number of groups = 89

Center = 0.1631461

StdDev = 0.144633

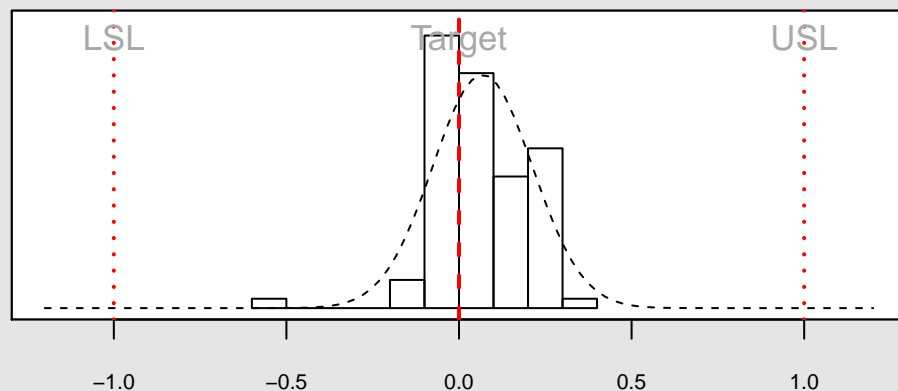
LCL = 0

UCL = 0.5330465

Number beyond limits = 1

Number violating runs = 1

Process Capability Analysis for x



Number of obs = 90

Center = 0.06822222

StdDev = 0.144633

Target = 0

LSL = -1

USL = 1

Cp = 2.3

Cp_l = 2.46

Cp_u = 2.15

Cp_k = 2.15

Cpm = 2.08

Exp<LSL 0%

Exp>USL 0%

Obs<LSL 0%

Obs>USL 0%

Probability Plot for "normal" distribution

