Individuals Chart – VISCBRK25C

Moving Range Chart – VISCBRK25C
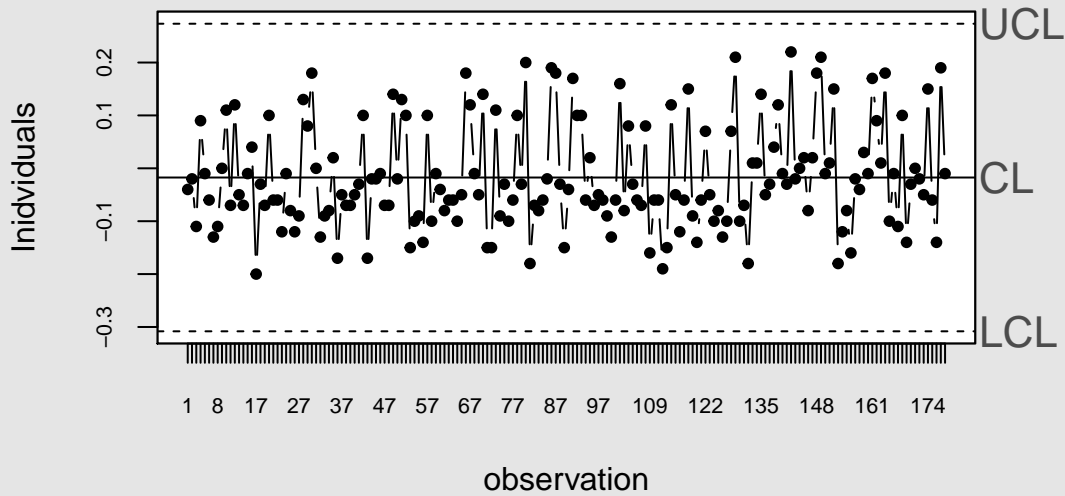
Number of groups = 178
Center = −0.01741573 LCL = −0.3081658 Number beyond limits = 0
StdDev = 0.0969167 UCL = 0.2733344 Number violating runs = 0
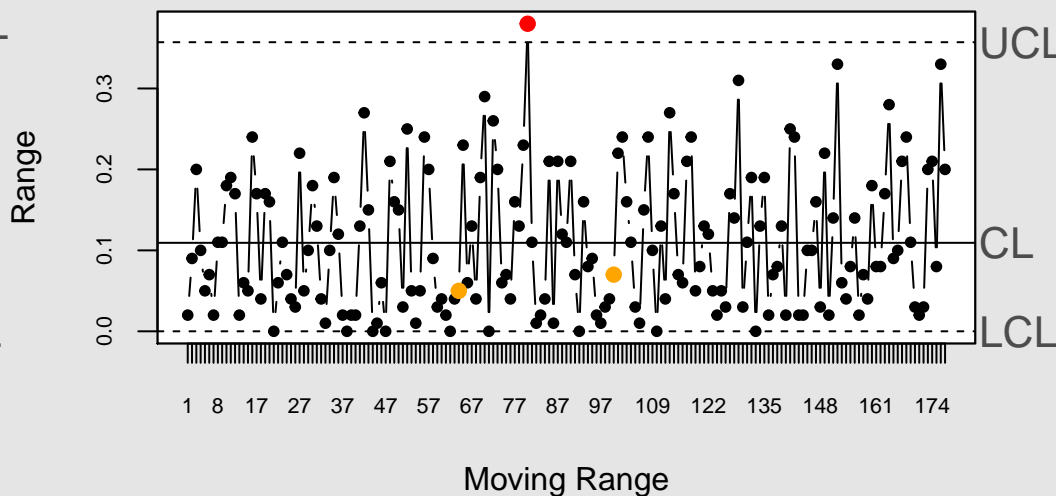
Number of groups = 177
Center = 0.109322 LCL = 0 Number beyond limits = 1
StdDev = 0.0969167 UCL = 0.3571874 Number violating runs = 2

Process Capability Analysis
for x
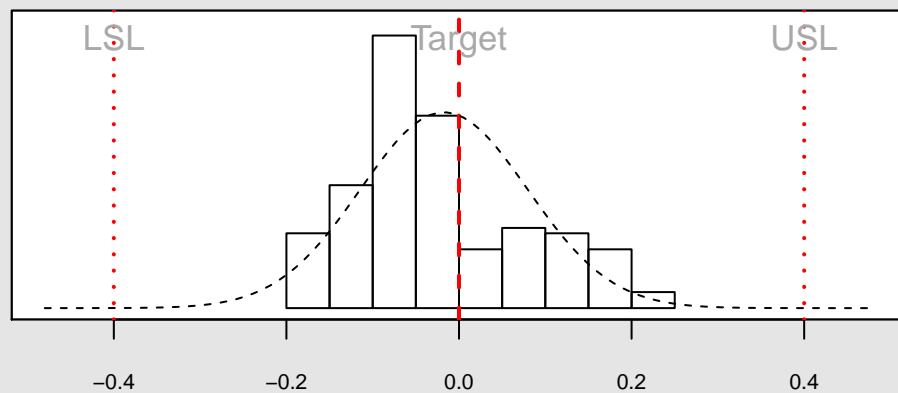
Number of obs = 178 Target = 0 Cp   = 1.38 Exp<LSL 0%
Center = −0.01741573 LSL = −0.4 Cp_l = 1.32 Exp>USL 0%
StdDev = 0.0969167 USL = 0.4 Cp_u = 1.44 Obs<LSL 0%
  Cp_k = 1.32 Obs>USL 0%
  Cpm = 1.35

Probability Plot for "normal" distribution