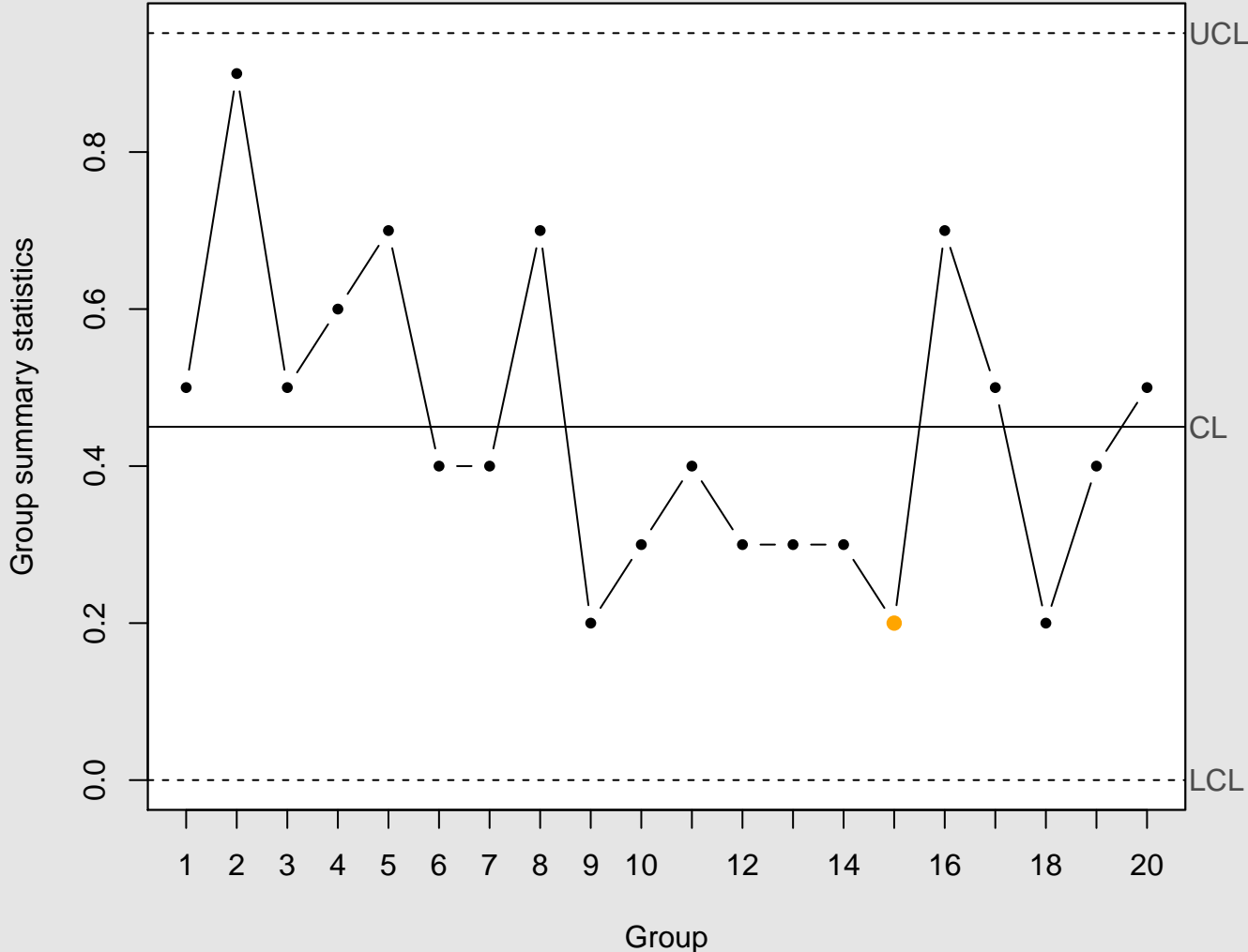


Surface Tension Calibration Water R Chart, Aug-Dec, 2011



Number of groups = 20

Center = 0.45

StdDev = 0.1934652

LCL = 0

UCL = 0.9515114

Number beyond limits = 0

Number violating runs = 1