

# Design of Machine-Elements - Lab-~~10~~

8.

## \* Calculations:

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Given:  $P = 720\text{N}$   $W = 100\text{KN}$

$$h_{\max} = 0.9\text{m} = 500\text{mm}$$

$$S_b = 10\text{N/mm}^2 \quad \mu = 0.18$$

Considering F.O.S. to be 5.

Step 1: Calculate the core-diameter ( $d_c$ )

$$\text{Steel} \rightarrow S_{yt} = 400 \quad \sigma_c = \frac{S_{yt}}{\text{FOS}}$$

$$E = 207000 \text{ N/mm}^2 \quad = \frac{400}{5} = 80$$

$$W = \sigma_c \times \pi/4 \times d_c^2$$

$$\therefore d_c = \sqrt{\frac{4W}{\sigma_c \times \pi}}$$

$$\therefore d_c = \sqrt{\frac{n \times 1000 \times 10^3}{80 \times \pi}} = 40\text{mm} \text{ (before-threading)}$$

For Safe-Design:

$$d = 60\text{mm}, \quad p = 8\text{mm}$$

(after-threading)

Step 2: Checking for combined torsion, compression and bending.

$$d_m = \frac{1}{2} [d + d_c] = d - 0.5P$$

$$\therefore d_m = 60 - 0.5 \times 8 = 60 - 4 = 56$$

$$\tan \alpha = \frac{1}{\pi d_m}$$

$$d = \tan^{-1} \left( \frac{8}{\pi \times 56} \right)$$

Helix Angle:  $\alpha = \tan^{-1} \left( \frac{\ell}{\pi d_m} \right)$

$$\Rightarrow \alpha = 2.60$$

Also,  $\mu = \tan \phi \Rightarrow \phi = \tan^{-1} (\mu) = \tan^{-1} (0.18)$

$$\therefore \phi = 10.20$$

Torque required to rotate the screw

$$M_t = \frac{W_d m}{2} \tan(\phi + \alpha)$$

$$\therefore M_t = 100 \times \frac{10^5 \times 56}{2} \tan[10.2 + 2.60].$$

$$M_t = 6.36 \times 10^5 \text{ Nmm}$$

$$|d_c = d - p \quad d_c = 60 - 8 = 52 \text{ mm.}$$

$$\Rightarrow |d_c = 52 \text{ mm}$$

Shear-stress  $\Rightarrow \left| \tau = \frac{16 Nt}{\pi d_c^3} \right|$

$$\tau = \frac{16 \times 6.36 \times 10^5}{\pi \times 52^3} = 23.03 \text{ N/mm}^2$$

$$\sigma_b = \frac{32M_b}{\pi d_c^3} \quad M_b = \rho L_1 \quad \mu \rightarrow \text{max lift} + H + \text{clearance}$$

Axial-length of nut  $H = 2P$   $(P = \text{pitch})$

No. of threads,

$$Z = \frac{\pi w}{\pi S_b (d^2 - d_c^2)}$$

$$Z = \frac{h \times 100 \times 10^3}{\pi \times 16 \times (60^2 - 52^2)}$$

$$H = 13 \times 8 = 120 \text{ mm} \quad H = 120 \text{ mm}$$

$$\text{max-lift} = h \times 1000 \\ = 0.5 \times 1000 = 500 \text{ mm}$$

$$M_b = 720 \times [500 \times 120 + 120] \quad C = 20 \text{ mm}$$

$$M_b = 460800$$

$$\sigma_b = \frac{32 \times 4.6 \times 10^5}{\pi \times (52)^3}$$

$$\Rightarrow \sigma_b = 33.38 \text{ N/mm}^2$$

$$\Rightarrow \text{Max. shear stress} \quad \tau_{\text{max}} = \sqrt{\left(\frac{\sigma_b}{2}\right)^2 + \gamma^2}$$

$$\epsilon_{max} = \sqrt{\left(\frac{33.38}{2}\right)^2 + (25.03)^2}$$

$$\Rightarrow \epsilon_{max} = \sqrt{808.937} \Rightarrow \epsilon_{max} = 28.66 \text{ N/mm}^2$$

$$\therefore FOS_{combined} = \frac{0.5 \times S_{yt}}{\epsilon_{max}} = \boxed{7.02}$$

- As (combined)  $>$  (normal)  
 $\rightarrow$  we can consider this design to be safe.

Step 3: Check for buckling.

$$l \rightarrow \text{length of column} = h_{max} = \underline{\underline{500 \text{ mm}}}$$

$$K = \sqrt{\frac{I}{A}} = \sqrt{\frac{\pi \times d c^4 / 64}{\pi \times (\frac{d c}{2})^2}} = \sqrt{\frac{d c^2}{16}} = \underline{\underline{13}}$$

$$\lambda = \frac{l}{K} \quad \lambda = \frac{500}{13} = 38.46$$

critical slenderness ratio.

$$\boxed{n = 0.28}$$

$$\boxed{\frac{S_{yt}}{2} = \frac{n \pi^2 E}{(4K)^2}}$$

$$\frac{S_{yt}}{2} > \frac{n \pi^2 E}{(4K)^2}$$

$$\frac{l}{K} = \sqrt{\frac{2 \times n \times \pi^2 \times E}{S_{yt}}}$$

$$\frac{l}{K} = \sqrt{\frac{2 \times 0.25 \times \pi^2 \times 207000}{n \times 5}}$$

$$\frac{l}{k} = 50.53$$

$\lambda < \text{critical ratio}$   
 $30.4 < 50.5$

∴ Use Johnson's equation:

$$P_{cv} = S_y t A \left[ 1 - \frac{S_y t}{4 \pi^2 E I} \left( \frac{l}{k} \right)^2 \right]$$

$$\left[ \frac{l}{k} = d \right]$$

$$P_{cv} = 400 \times 4 \times \left( \frac{56}{2} \right)^2$$

$$\left[ 1 - \frac{400}{4 \times 0.25 \times \pi^2 \times 207000} \times (50.53)^2 \right]$$

$$P_{cv} = 699882.02$$

$$\Rightarrow (F.O.S.) = \frac{P_{cv}}{W}$$

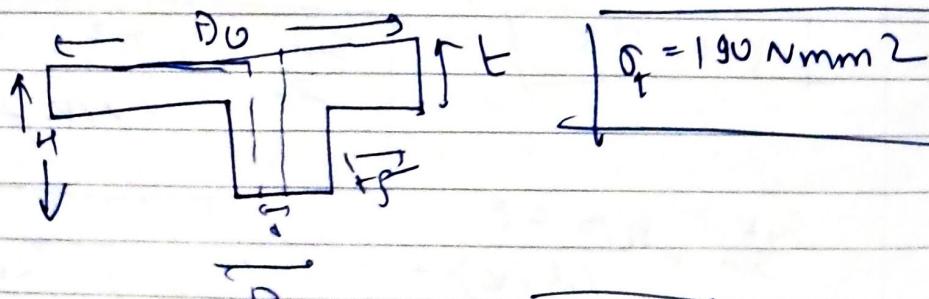
Buckling

$$(F.O.S.) = \frac{6.99 \times 10^5}{100 \times 10^5}$$

buckling

$$= \underline{\underline{6.03}}$$

#### Step 4: Design of Nut:



$$\Rightarrow \underline{\underline{z = 15}}$$

Outer nut diameter  $w = \frac{\pi}{4} (D^2 - d^2) \sigma_e$ .

$$D = \sqrt{\frac{4w + \pi \sigma_e x d^2}{\pi x \sigma_e}}$$

$$\boxed{D = 65.34 \text{ mm}}$$

height/thickness of the nut collar.

$$w = \pi D t \sigma_e$$

$$t = \frac{w}{\pi D \sigma_e}$$

$$t = \frac{100 \times 10^3}{\pi \times 65.34 \times 95}$$

$$\sigma_e = 0.5 \sigma_u$$

$$\boxed{t = 5.12 \text{ mm}}$$

$$\sigma_e = 0.5 \times 190$$

$$\sigma_u = 95 \text{ N/mm}^2$$

outer-diameter of the collar.

$$w = \frac{\pi}{4} (D_o^2 - D^2) \sigma_c$$

$$D_o = \sqrt{\frac{4w + \pi D^2 \sigma_c}{\pi \sigma_c}} \quad \left\{ \sigma_c = 2 \sigma_e \right\}$$

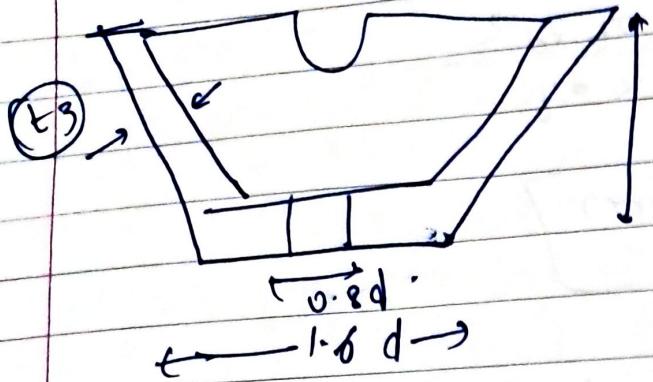
$$D_o = \sqrt{\frac{100 \times 10^3 + \pi \times 65.34^2 \times 2 \times 190}{\pi \times 2 \times 190}}$$

$$\boxed{D_o = 67.86}$$



### ⑤ Design of Handle:

length of the handle



$$P_{ln} = M_t + M_c \frac{W}{a} [D_o + D_i].$$

$$M_c = 0.2$$

$D_o$  = outer outer dia  $D_i$  → inner dia.

$$D_i = 0.8 \times d = 0.8 \times 60 = 48 \text{ mm}.$$

$$\text{outer } D = 1.6 \times d = 1.6 \times 60 = 96 \text{ mm}.$$

$$l_n = \frac{m_t}{P} = \frac{6 \cdot 36 \times 10^5}{720} = \underline{\underline{884.07 \text{ mm}}}$$

$$\therefore \frac{d}{\text{handle}} = \frac{1}{3} \sqrt{\frac{32 \times 4.6 \times 10^5}{33.38}} \quad \sigma_b = \frac{32 M_b}{\pi d h_3}$$

$$d_n = 23 \text{ mm}$$

Cup-Design:  $t_3 = 2 \times t$

$$t_3 = 2 \times 5.12$$

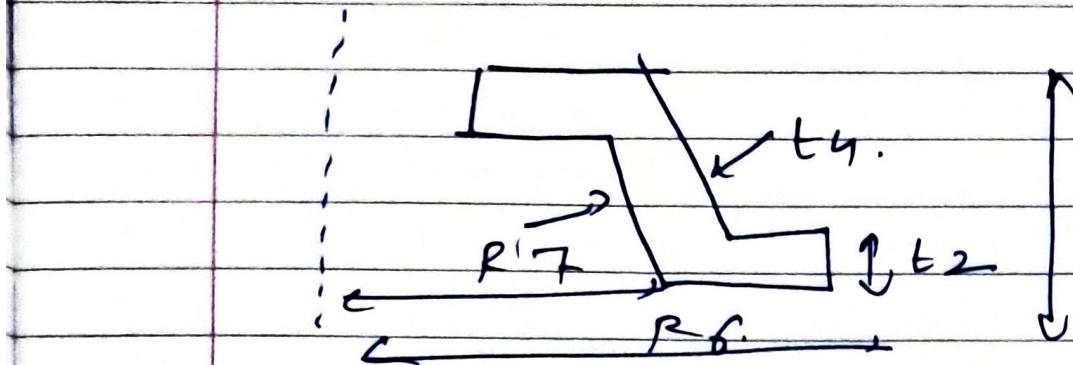
[ $t$  = thickness of nut collar].

$$h_{cup} = 2 \times d \Rightarrow (\text{height of cup}):$$

$$= 2 \times 60$$

$$= 120 \text{ mm.}$$

(6) Design of base:



base out  
radius

$$R_5 = 1.5 \times$$

$$D_{outer} = 72 \text{ mm}$$

$$\text{Base-bottom radius } R_6 = 2.25 \times \frac{D_{outer}}{2}$$

$$t_2 = 0.25 \times d = 15 \text{ mm}$$

$$t_1 = t$$

$$t_3 = 5.12 \text{ mm}$$

$$H'_{prime} = H' - h_{max} + H + L = 500 + 120 + 20$$

$$H' = 640 \text{ mm} \quad (\text{including clearance})$$